ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC

SERIAL NO.

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

– INSTUCTION BOOK 3518

proof of purchase

owner registration sticker

ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6605275

UPC

DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6605275

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10-12-06	BLC
420	ASSEMBLE ACTION		10-13-06	BLC
430	ASSEMBLE TO STOCK		10-13-06	WR
440	PROOF		10-13-06	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	10-13-06	TRW
470	DIS-ASSEMBLE ACTION	OCT 17 2006	10-13-06	BLC
480	MAGNAFLUX BBL ACTION	OPERATOR APD	10-17-06	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-16-06	CW
510	DRILL AND TAP SIGHT HOLES		10-16-06	TRW
520	GOFF BLAST BBL / REC		10-18-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		10/23/06	TB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-24-06	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-24-06	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-24-06	SD
	D) OIL FIRING PIN ASSEMBLY		10-26-06	BLC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

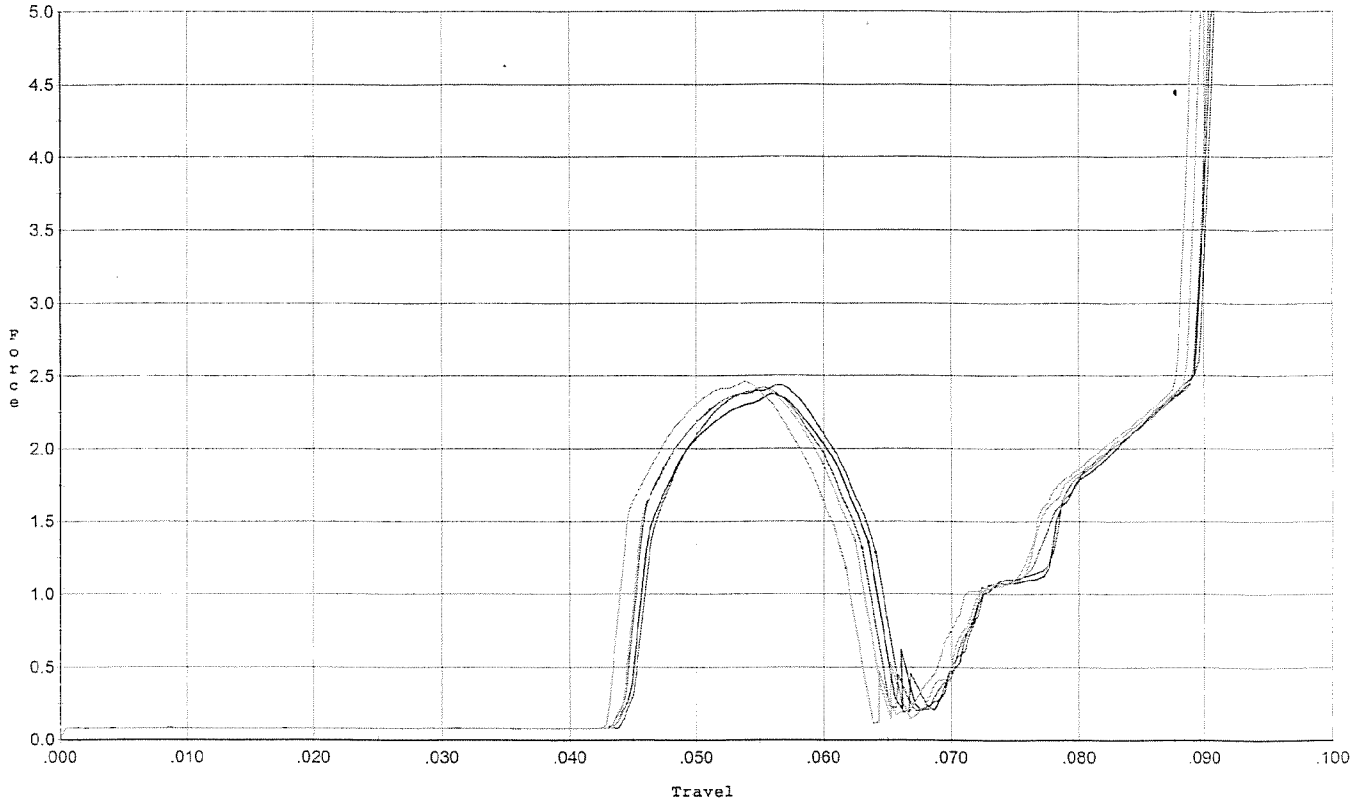
F004 REV 5/2006

OP #	BARBER M24 0152220	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE (2 LBS MIN 10 LBS MAX)	8.0 8.0 8.0	11-11-06	L.P.D.
CONT.	G) SAFETY OFF FORCE (2 LBS MIN)	4.0 4.0 4.0	11-11-06	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT (.020 MIN)	.024 .024 .024	11-11-06	L.P.D.
	J) ASSEMBLE STOCK		10-26-06	BLG
	K) ASSEMBLE SWIVEL STUDS		11-16-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-26-06	BLG
	M) IRON SIGHT ALIGNMENT		10-26-06	BLG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-26-06	BLG
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	10-27-06	L.T.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10/27/06	MDM
670	FINAL INSPECTION A) HEADSPACE		11-16-06	L.P.D.
	B) TRIGGER PULL (+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS)	2.47 2.38 2.50 2.40 2.55	11/10/06	MDM
	C) FUNCTION		11-16-06	L.P.D.
690	PACK		11/18/06	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 ini.
Note:	R. Putch 10/13/06		

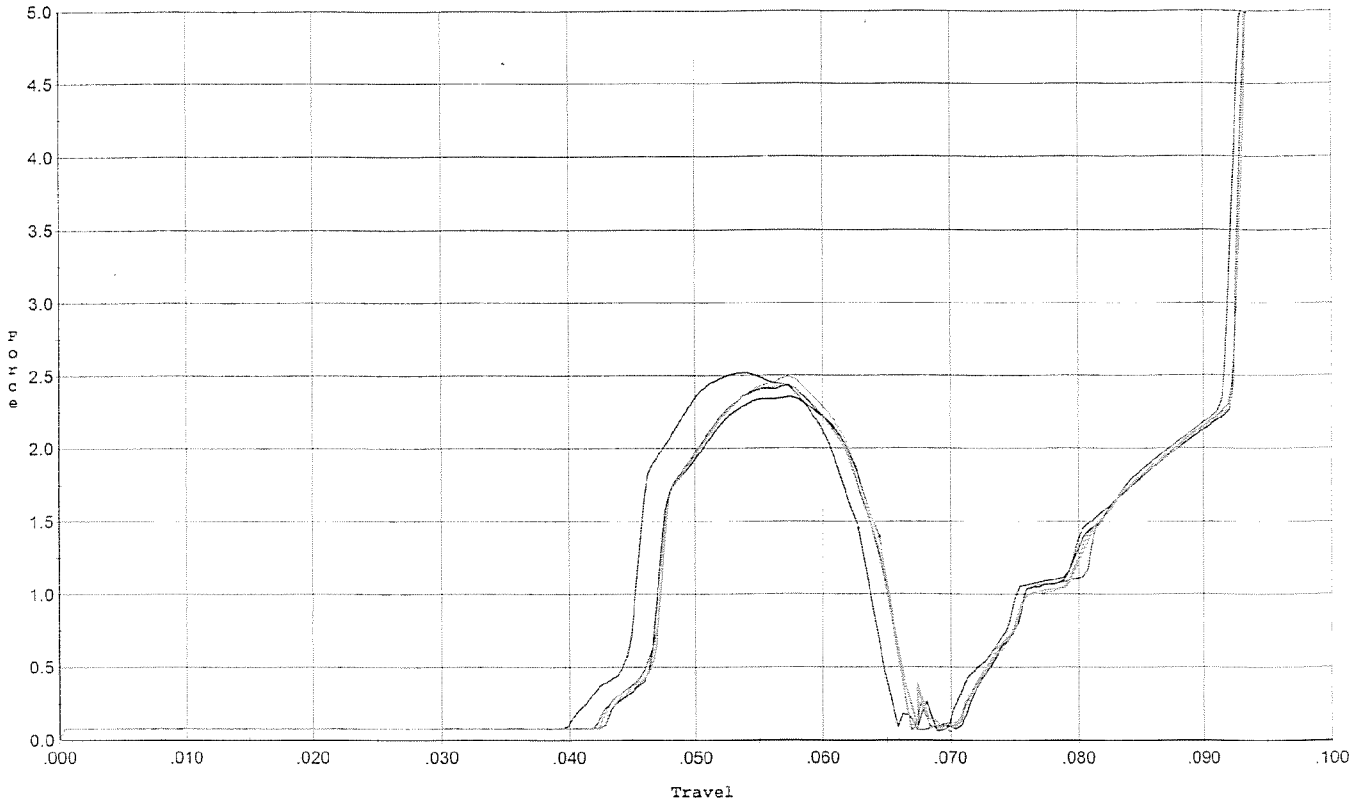


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.064	0.044	0.034	0.042		Set Trigger
2	2.377	0.063	0.044	0.035	0.041		Set Trigger
3	2.420	0.063	0.044	0.035	0.041		Set Trigger
4	2.419	0.062	0.044	0.035	0.040		Set Trigger
5	2.462	0.062	0.043	0.035	0.041		Set Trigger

AVG 2.43

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 after 50 cycles
Note:	R. Putch 10/13/06		



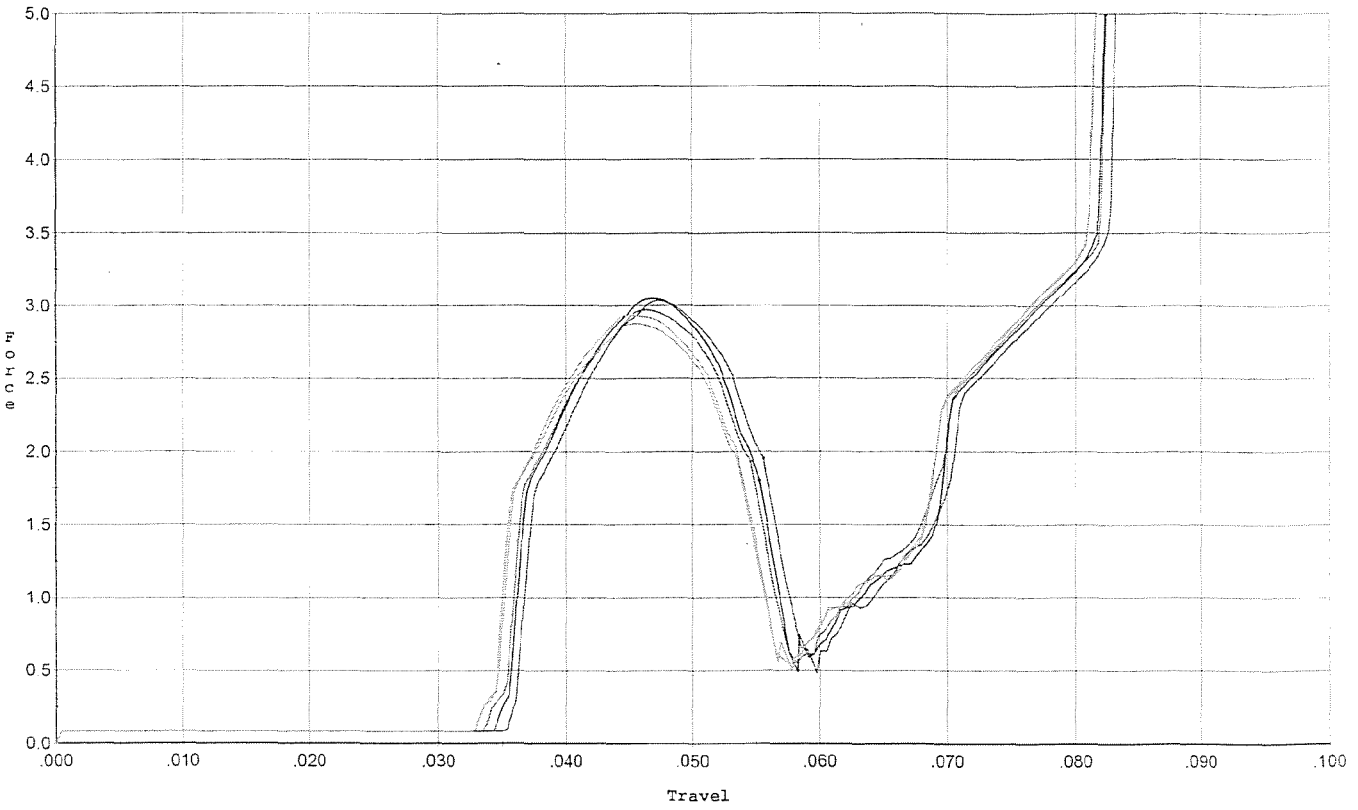
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.063	0.040	0.038	0.044		Set Trigger
2	2.353	0.064	0.043	0.036	0.041		Set Trigger
3	2.431	0.065	0.043	0.036	0.042		Set Trigger
4	2.495	0.064	0.043	0.036	0.042		Set Trigger
5	2.436	0.065	0.043	0.036	0.042		Set Trigger

AVG 2.474

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc., 10/13/2006 5:35:56 AM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	3.0 ini.
Note:	R. Putch 10/13/06		



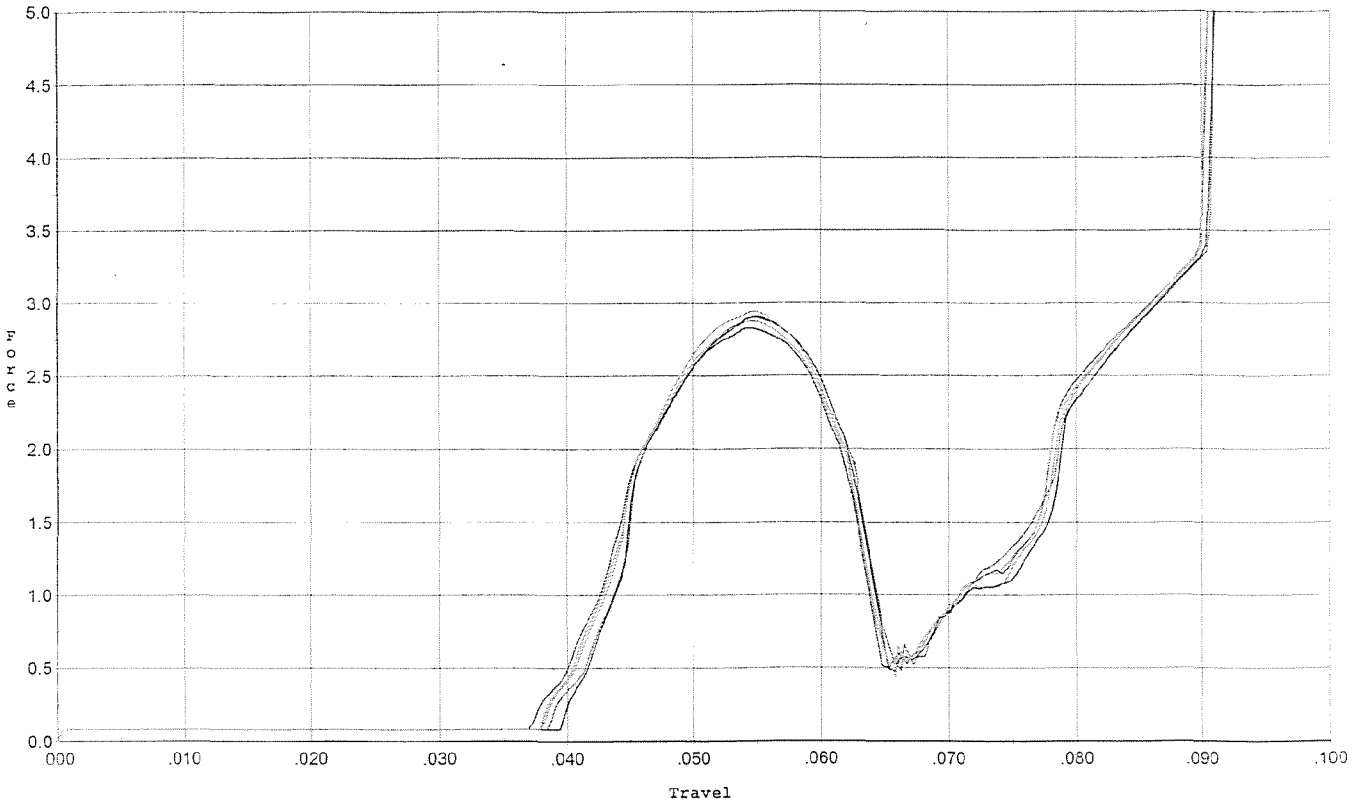
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.056	0.036	0.034	0.052		Set Trigger
2	3.050	0.055	0.035	0.034	0.052		Set Trigger
3	2.974	0.055	0.034	0.034	0.051		Set Trigger
4	2.877	0.054	0.033	0.034	0.049		Set Trigger
5	2.935	0.055	0.033	0.034	0.052		Set Trigger

AVG 2.97

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 10/13/2006 5:42:23 AM

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	3.0 after 20 cycles
Note:	R. Putch 10/13/06		



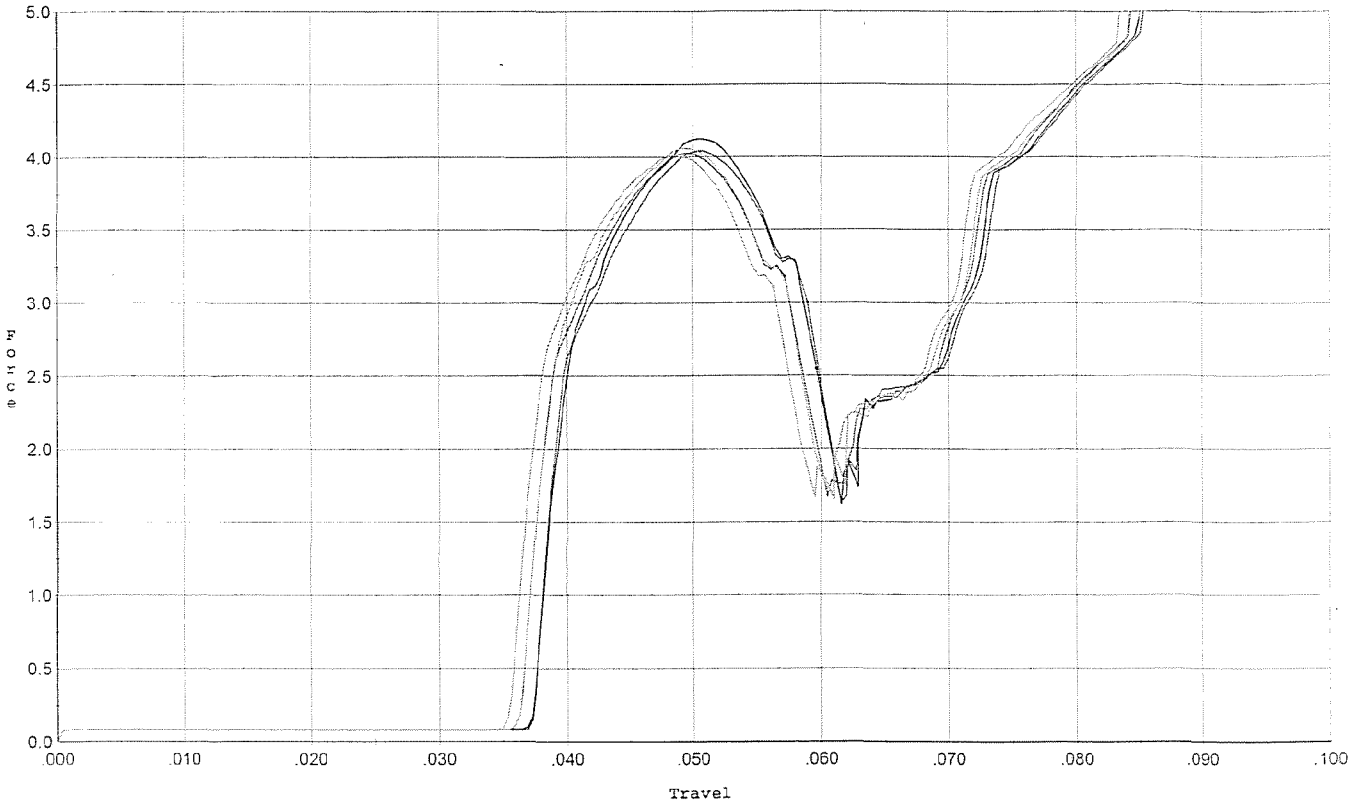
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.826	0.062	0.038	0.035	0.053		Set Trigger
2	2.901	0.063	0.040	0.035	0.052		Set Trigger
3	2.907	0.063	0.039	0.035	0.052		Set Trigger
4	2.877	0.062	0.038	0.035	0.052		Set Trigger
5	2.943	0.062	0.038	0.035	0.053		Set Trigger

AVG 2.89

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc. 10/13/2006 5:45:25 AM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	4.0 ini.
Note:	R. Putch 10/13/06		



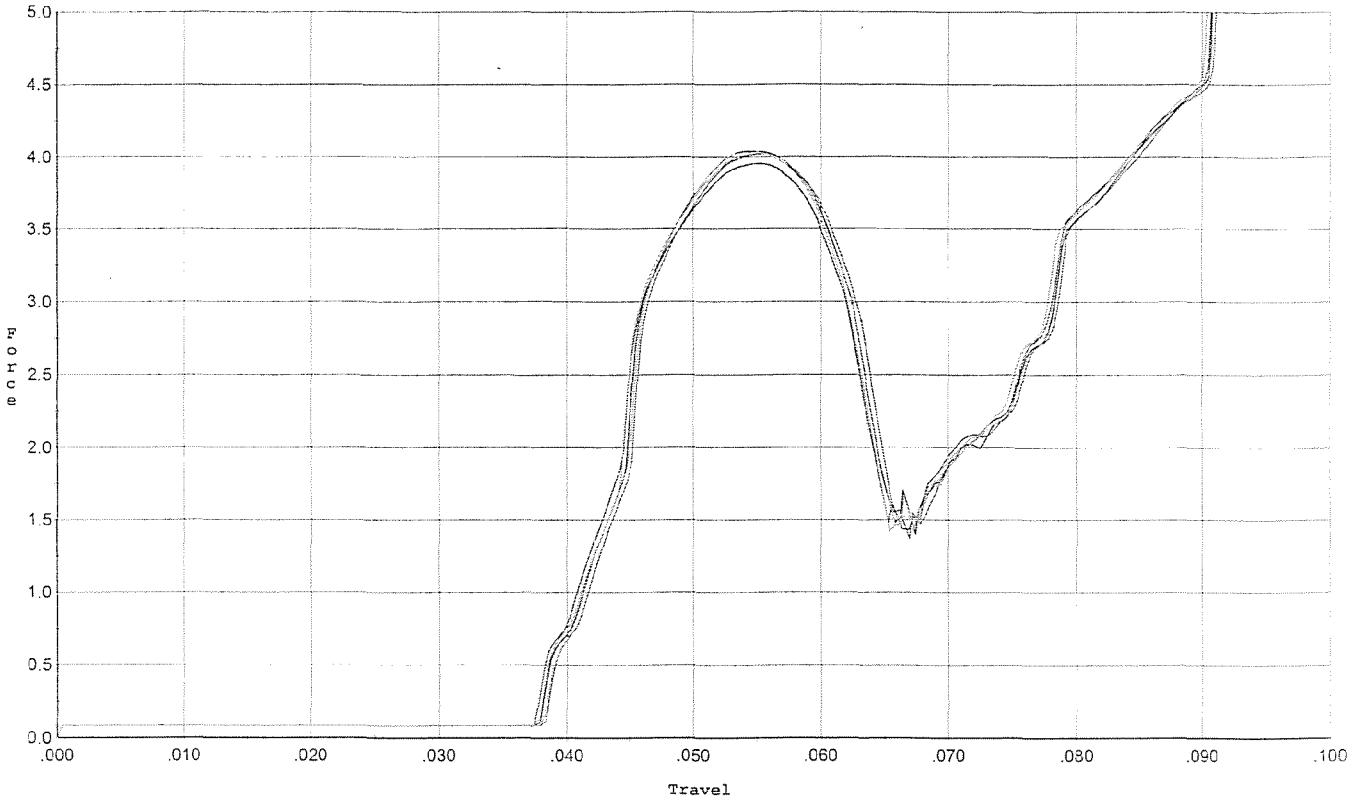
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.040	0.059	0.037	0.031	0.076		Set Trigger
2	4.123	0.060	0.037	0.031	0.078		Set Trigger
3	4.025	0.057	0.036	0.032	0.074		Set Trigger
4	4.060	0.057	0.036	0.032	0.075		Set Trigger
5	4.009	0.056	0.035	0.032	0.074		Set Trigger

AVG 4.05

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 10/13/2006 5:48:48 AM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	4.0 after 20 cycles
Note:	R. Putch 10/13/06		

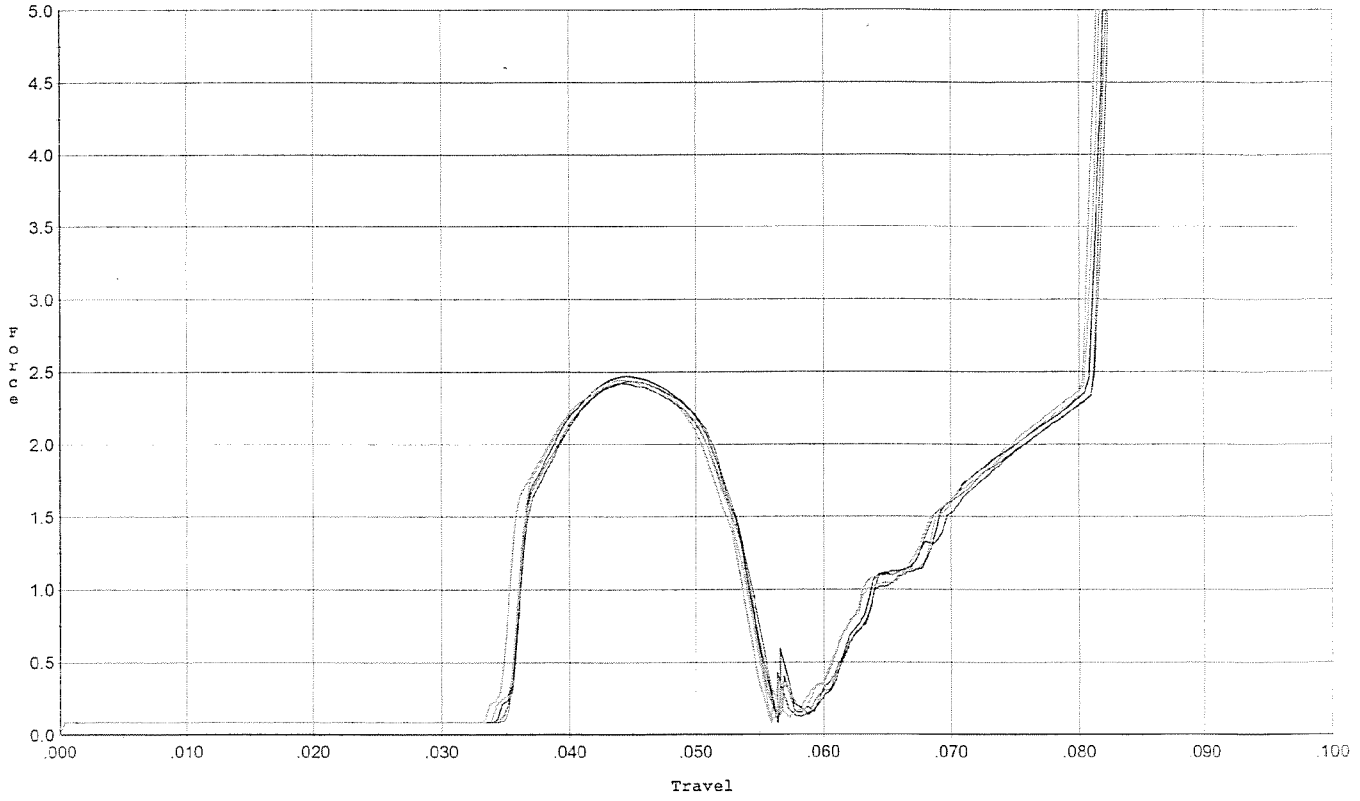


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.954	0.062	0.038	0.034	0.075		Set Trigger
2	4.034	0.062	0.038	0.033	0.077		Set Trigger
3	4.018	0.063	0.039	0.033	0.077		Set Trigger
4	4.042	0.063	0.038	0.033	0.077		Set Trigger
5	4.022	0.062	0.038	0.033	0.076		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	set to 2.5 for final test
Note:	R. Putch 10/13/06		



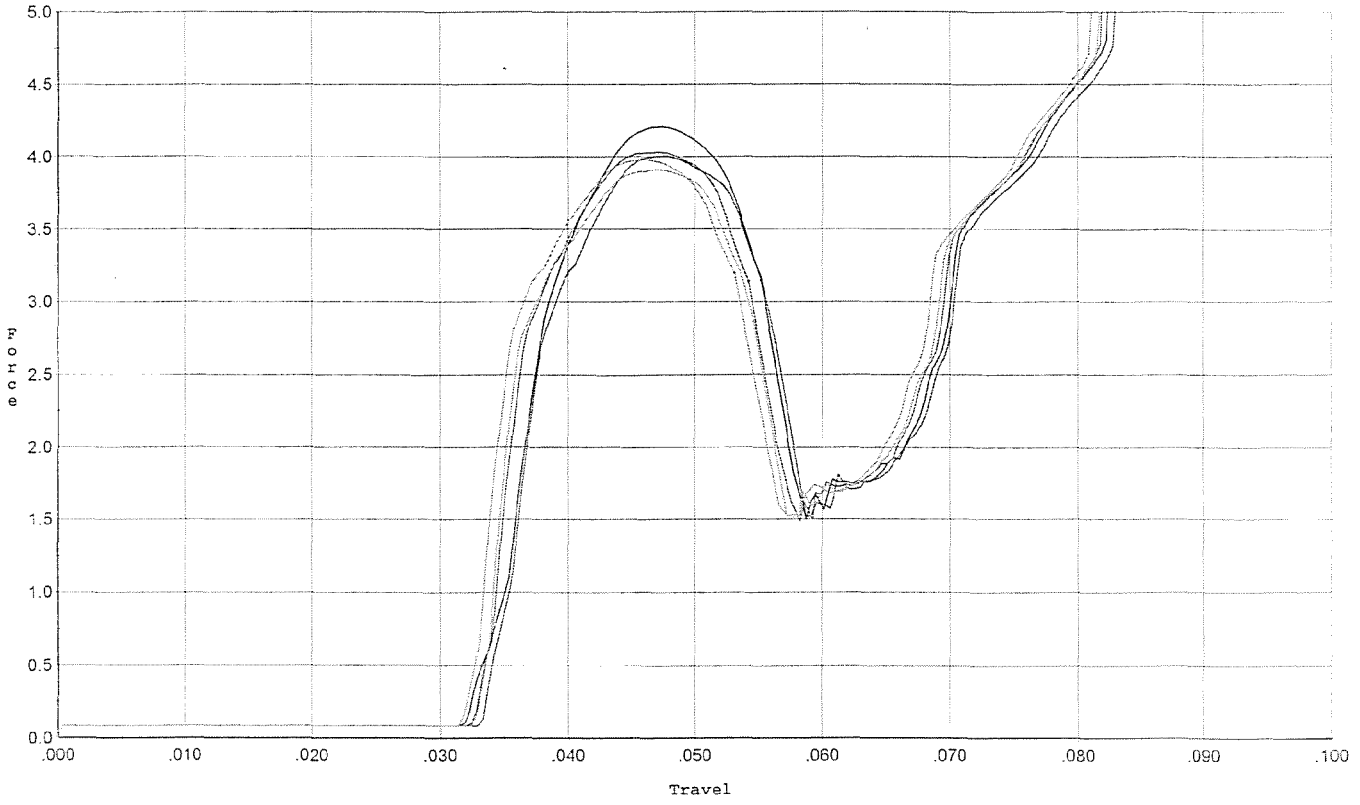
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.055	0.035	0.036	0.041		Set Trigger
2	2.468	0.053	0.035	0.035	0.041		Set Trigger
3	2.422	0.053	0.035	0.036	0.040		Set Trigger
4	2.441	0.054	0.034	0.035	0.041		Set Trigger
5	2.447	0.053	0.034	0.035	0.041		Set Trigger

AVG 2.44

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 10/13/2006 5:55:03 AM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	reset to 4.0 for target & accuracy
Note:	R. Putch 10/13/06		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.003	0.056	0.034	0.032	0.076		Set Trigger
2	4.204	0.055	0.032	0.032	0.078		Set Trigger
3	4.029	0.054	0.033	0.032	0.075		Set Trigger
4	3.909	0.055	0.033	0.032	0.074		Set Trigger
5	3.979	0.053	0.032	0.032	0.074		Set Trigger

AVG 4.02

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 10/13/2006 5:58:01 AM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6605275.__0
FILE DATE AND TIME: 10/28/2006 09:29

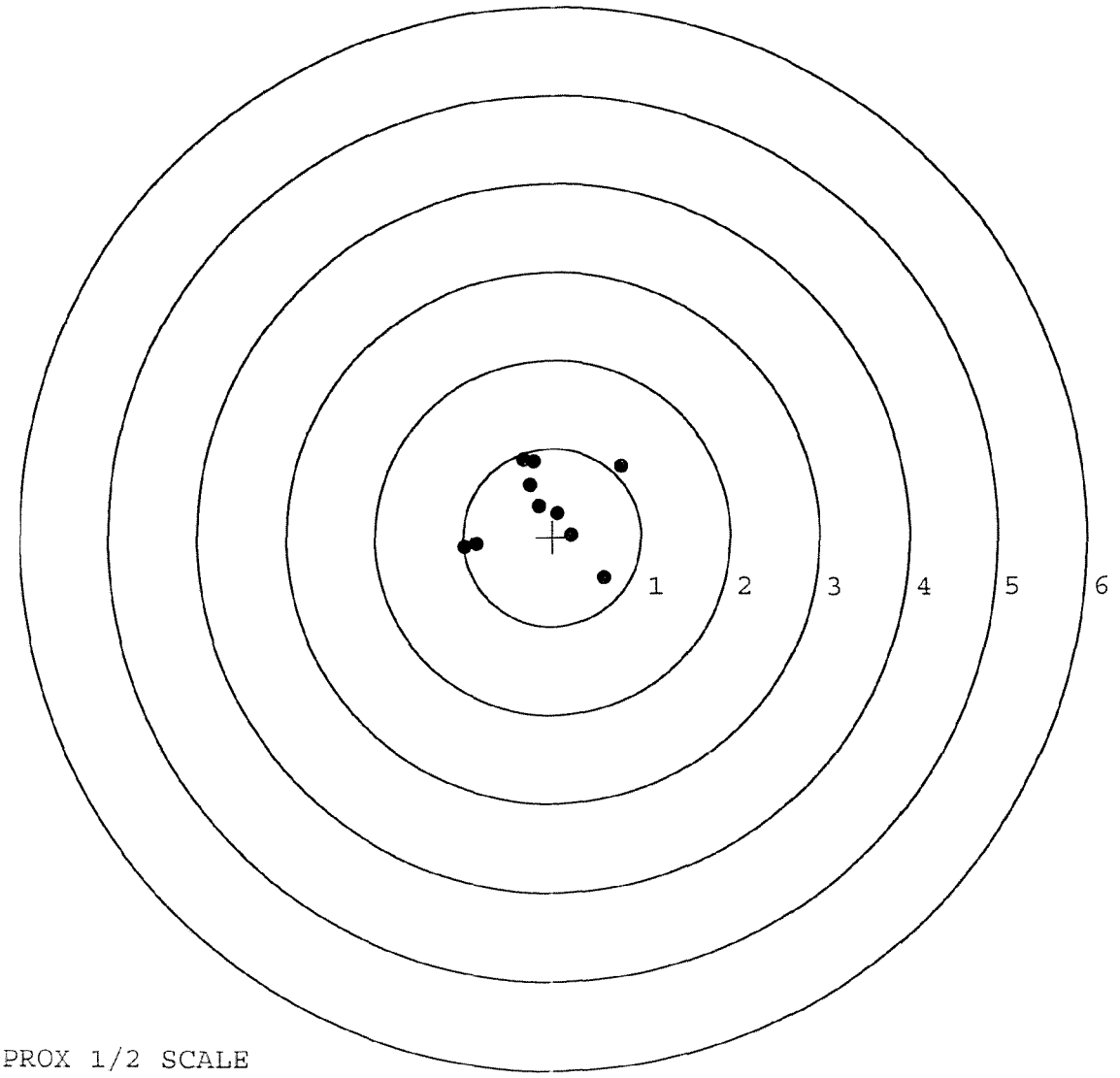
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.150
The Average Y Centroid of the Five Target Set:	-0.036
The Average Point of Impact of the Five Target Set:	0.154
The Average Mean Radius of the Five Target Set:	0.623
The Distance from POA to Centroid Target #1:	0.329
The Distance from Centroid Target #2 to Centroid Target #1:	0.338
The Distance from Centroid Target #3 to Centroid Target #1:	0.473
The Distance from Centroid Target #4 to Centroid Target #1:	0.450
The Distance from Centroid Target #5 to Centroid Target #1:	0.551

SERIAL NUMBER: G6605275.__0
TARGET NUMBER: 1
FILE DATE: 10/28/2006
FILE TIME: 09:29

X CENTROID:	-0.114
Y CENTROID:	0.308
POA TO CENTROID:	0.329
HORZ SPREAD:	1.760
VERT SPREAD:	1.339
GROUP SPREAD:	1.618
MIN RADIUS:	0.062
MAX RADIUS:	1.041
MEAN RADIUS:	0.601
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.777	0.797
2:	-0.211	0.859
3:	-0.324	0.875
4:	-0.253	0.587
5:	-0.160	0.350
6:	0.059	0.265
7:	0.213	0.020
8:	0.584	-0.464
9:	-0.983	-0.124
10:	-0.847	-0.082



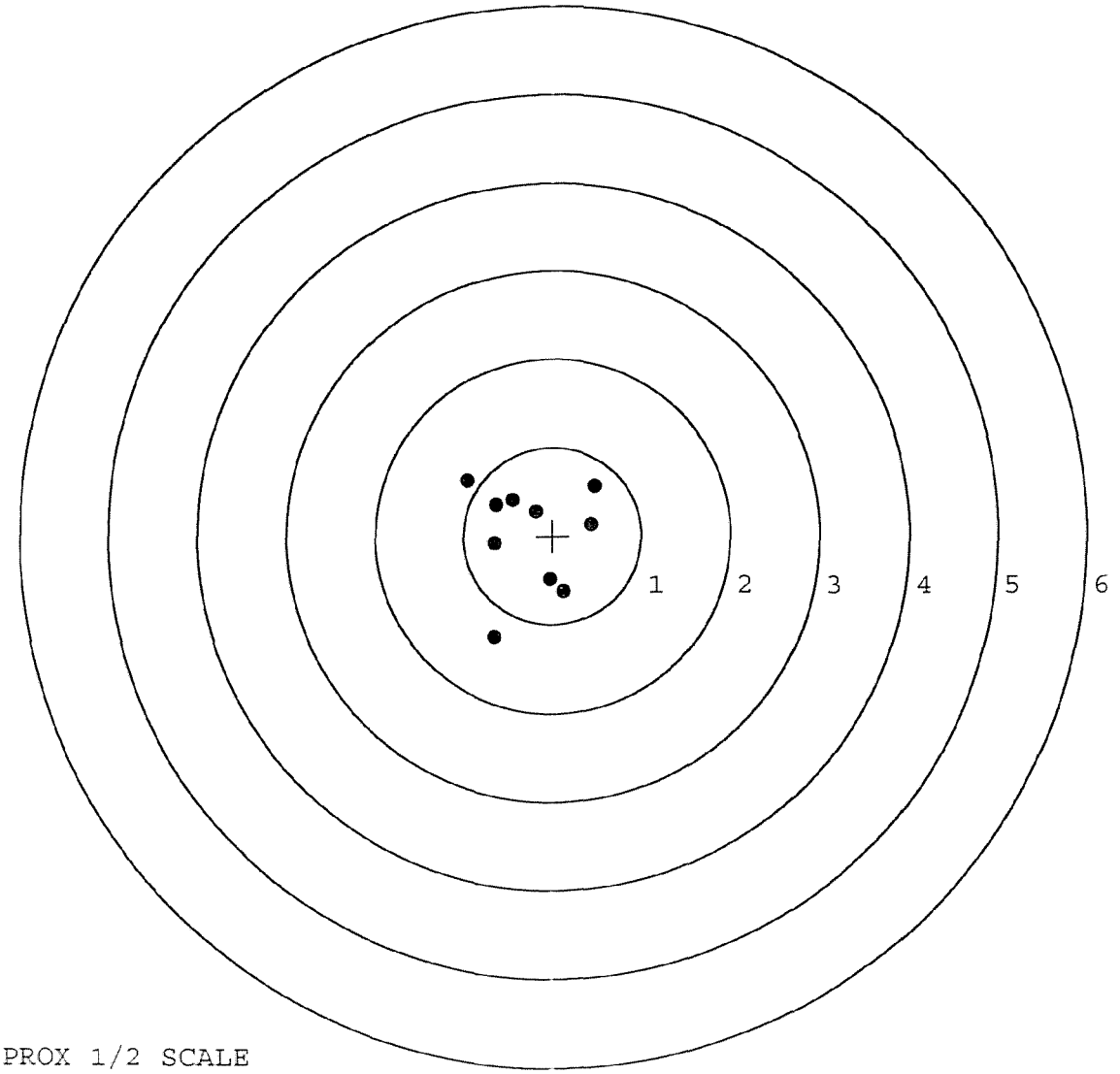
TARGET APPROX 1/2 SCALE

BARBER - M24 0132231

SERIAL NUMBER: G6605275.__0
TARGET NUMBER: 2
FILE DATE: 10/28/2006
FILE TIME: 09:29

X CENTROID:	-0.253
Y CENTROID:	0.000
POA TO CENTROID:	0.253
HORZ SPREAD:	1.438
VERT SPREAD:	1.777
GROUP SPREAD:	2.058
MIN RADIUS:	0.288
MAX RADIUS:	1.221
MEAN RADIUS:	0.674
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.478	0.563
2:	0.434	0.130
3:	-0.187	0.280
4:	-0.448	0.408
5:	-0.960	0.625
6:	-0.638	0.358
7:	-0.650	-0.081
8:	-0.659	-1.152
9:	-0.027	-0.497
10:	0.129	-0.635

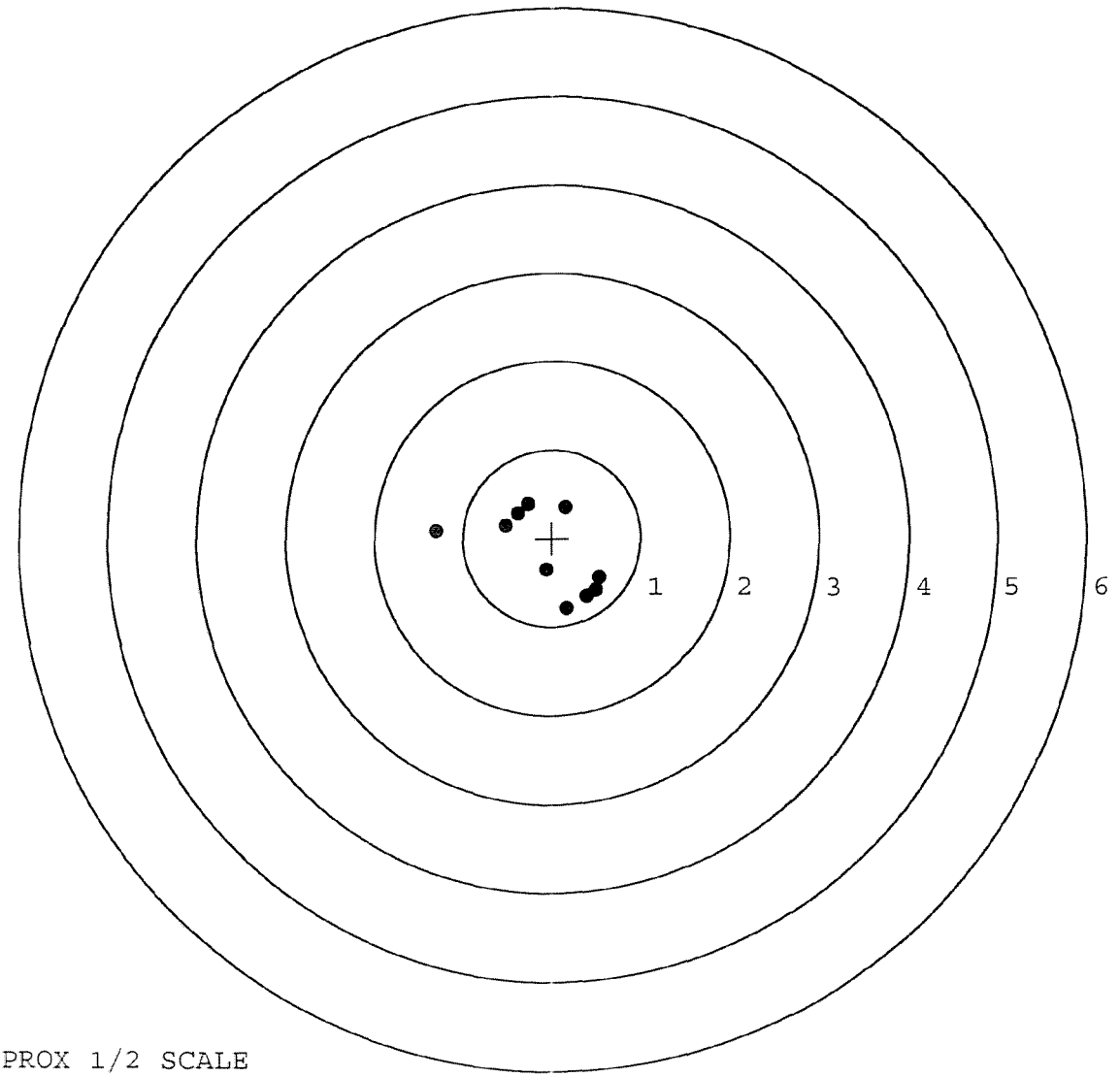


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605275.__0
TARGET NUMBER: 3
FILE DATE: 10/28/2006
FILE TIME: 09:29

X CENTROID:	-0.080
Y CENTROID:	-0.163
POA TO CENTROID:	0.182
HORZ SPREAD:	1.848
VERT SPREAD:	1.195
GROUP SPREAD:	1.925
MIN RADIUS:	0.200
MAX RADIUS:	1.253
MEAN RADIUS:	0.646
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.156	0.352
2:	-0.273	0.389
3:	-0.385	0.280
4:	-0.525	0.143
5:	-1.309	0.080
6:	-0.062	-0.362
7:	0.167	-0.806
8:	0.398	-0.665
9:	0.494	-0.593
10:	0.539	-0.450

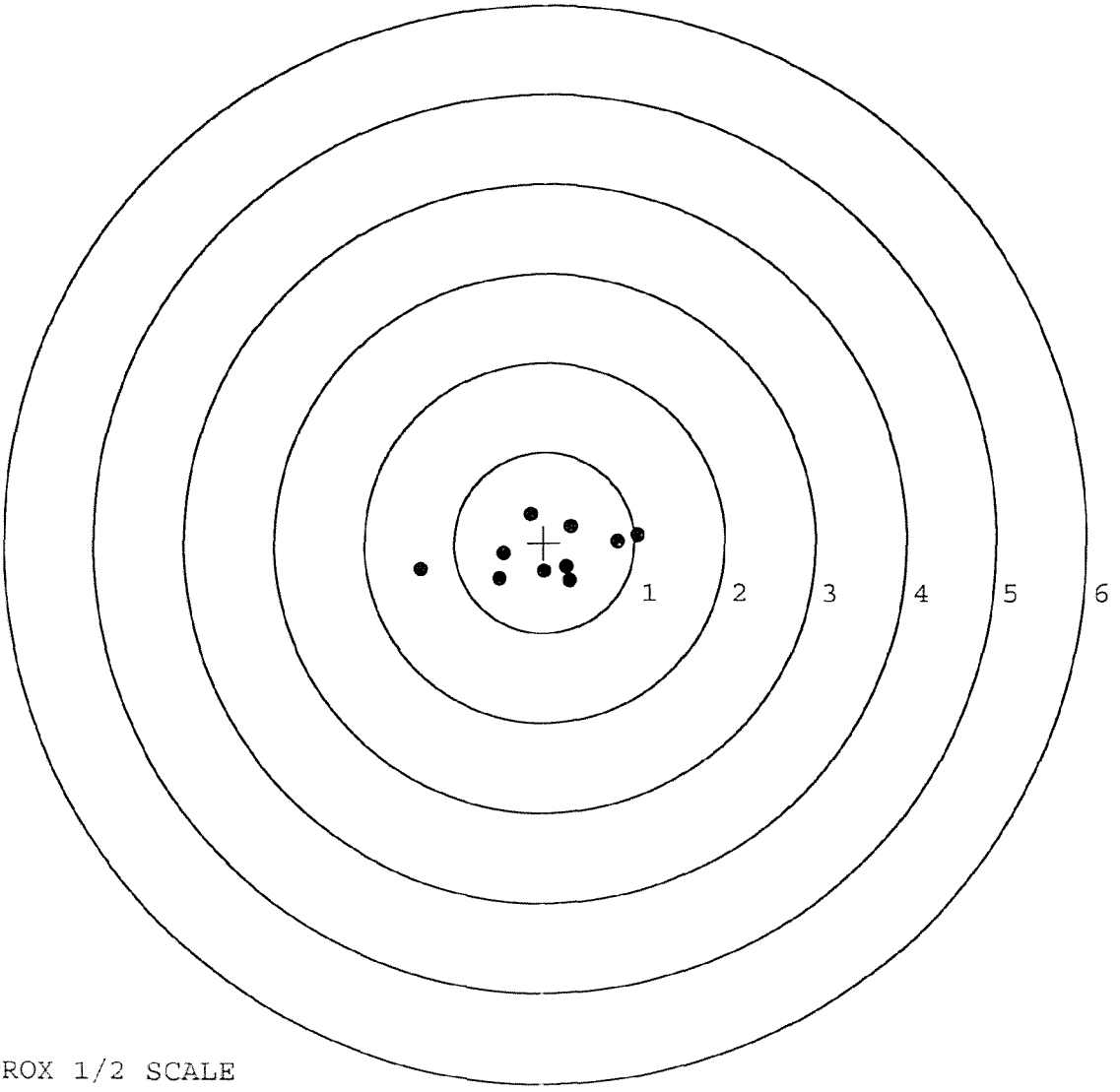


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605275.__0
TARGET NUMBER: 4
FILE DATE: 10/28/2006
FILE TIME: 09:29

X CENTROID:	0.021
Y CENTROID:	-0.121
POA TO CENTROID:	0.123
HORZ SPREAD:	2.401
VERT SPREAD:	0.734
GROUP SPREAD:	2.432
MIN RADIUS:	0.194
MAX RADIUS:	1.403
MEAN RADIUS:	0.604
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.371	-0.297
2:	-0.494	-0.398
3:	-0.453	-0.114
4:	0.006	-0.315
5:	0.247	-0.268
6:	0.293	-0.420
7:	0.812	0.017
8:	1.030	0.092
9:	0.296	0.176
10:	-0.157	0.314

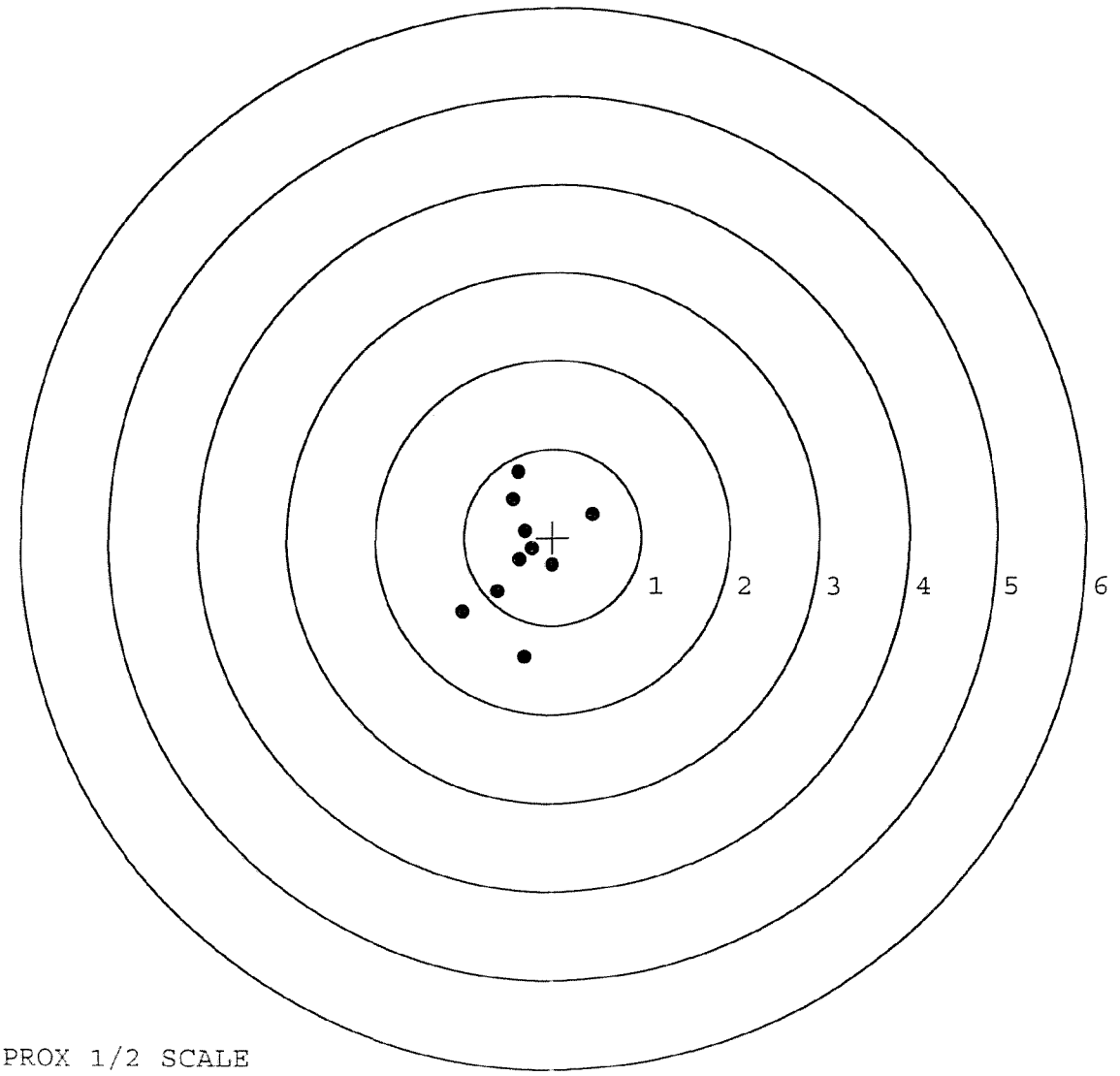


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605275.__0
TARGET NUMBER: 5
FILE DATE: 10/28/2006
FILE TIME: 09:29

X CENTROID:	-0.325
Y CENTROID:	-0.201
POA TO CENTROID:	0.382
HORZ SPREAD:	1.463
VERT SPREAD:	2.103
GROUP SPREAD:	2.104
MIN RADIUS:	0.071
MAX RADIUS:	1.158
MEAN RADIUS:	0.592
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.390	0.744
2:	-0.451	0.440
3:	0.451	0.257
4:	-0.318	0.076
5:	-0.003	-0.319
6:	-0.229	-0.133
7:	-0.368	-0.258
8:	-0.616	-0.617
9:	-1.012	-0.844
10:	-0.316	-1.359



TARGET APPROX 1/2 SCALE