

G 674 9169

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



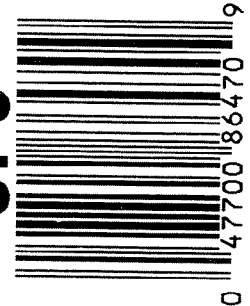
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749169

UPC



BM FORM

GUN SERIAL # G 6749169

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unms</u>	6/18/08	<u>unms</u>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-18-08	RT
520	GOFF BLAST BBL / REC		6/18/08	BJ
542	APPLY COATINGS (BARREL ACTION)		6/24/08	<u>un</u>
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6/25/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/7/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

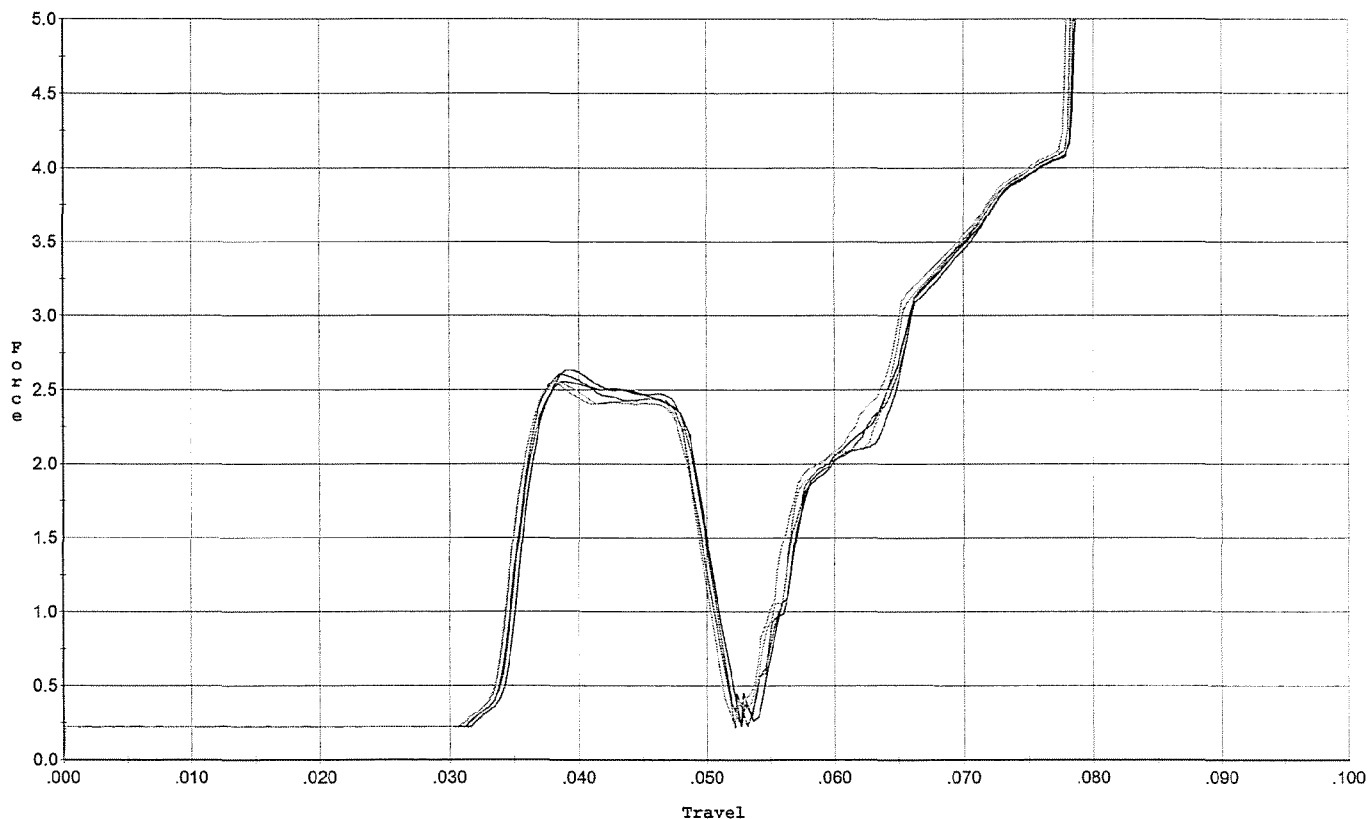
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	7/16/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3⁵</u> <u>3⁵</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7/17/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/16/08	MEL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-10-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-7-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.78</u> <u>2.80</u> <u>2.73</u> <u>2.81</u>	7/16/08	Fm
	C) FUNCTION		8-7-08	L.P.D.
690	PACK		8/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



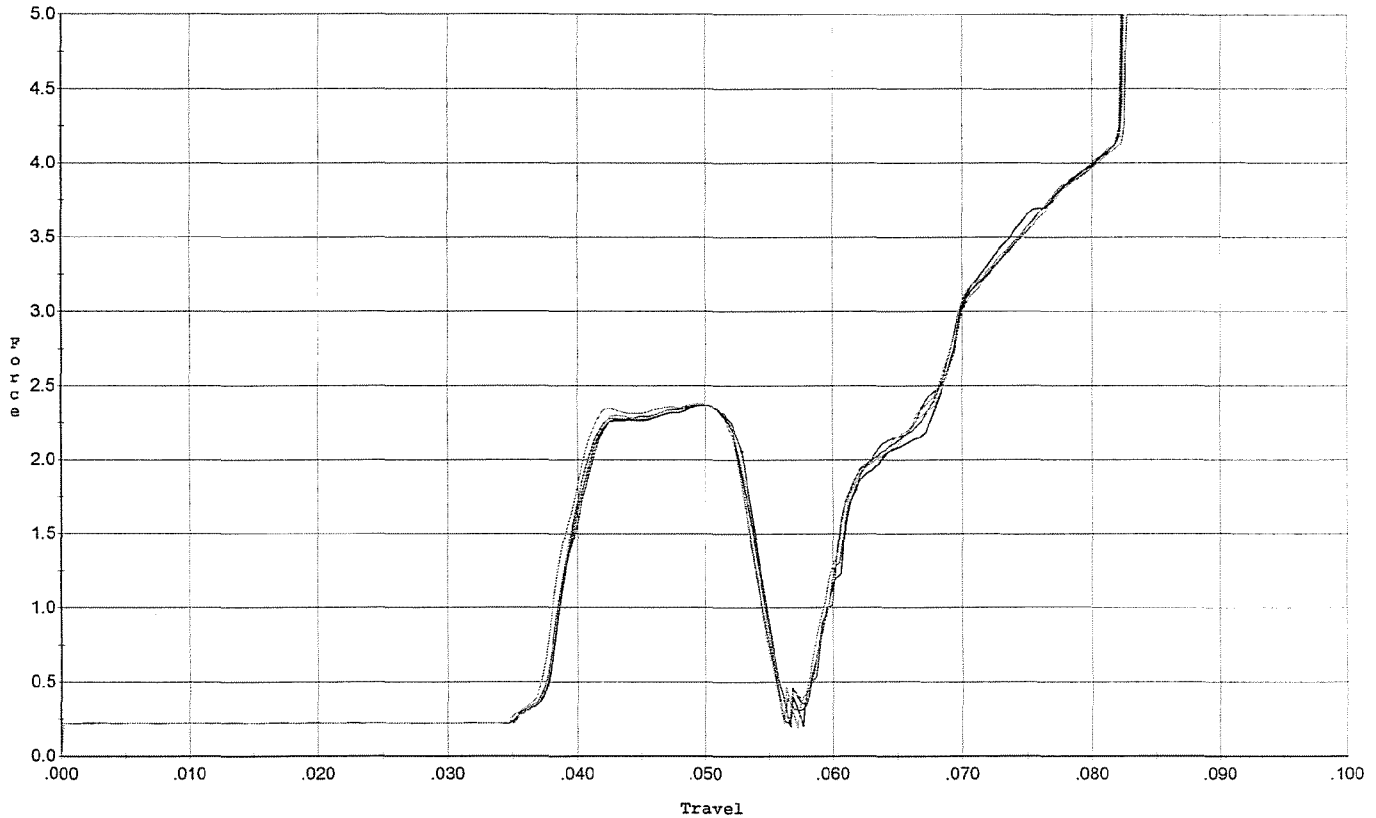
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.049	0.034	0.035	0.043		Set Trigger
2	2.636	0.049	0.034	0.035	0.042		Set Trigger
3	2.609	0.048	0.034	0.035	0.041		Set Trigger
4	2.573	0.048	0.033	0.034	0.042		Set Trigger
5	2.562	0.048	0.033	0.034	0.042		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



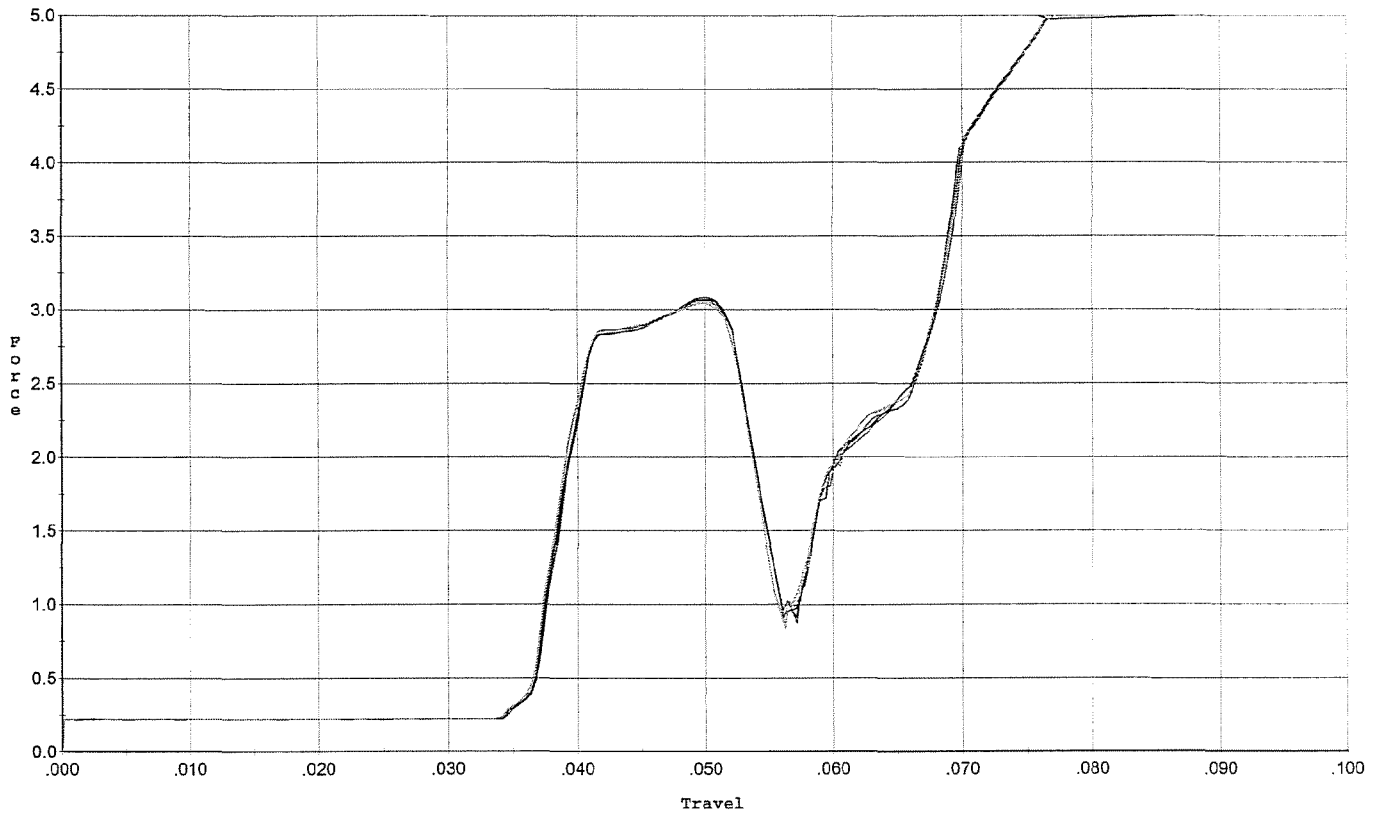
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.377	0.053	0.036	0.036	0.041		Set Trigger
2	2.371	0.054	0.037	0.036	0.042		Set Trigger
3	2.373	0.052	0.037	0.036	0.041		Set Trigger
4	2.379	0.053	0.036	0.036	0.042		Set Trigger
5	2.380	0.052	0.035	0.036	0.042		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



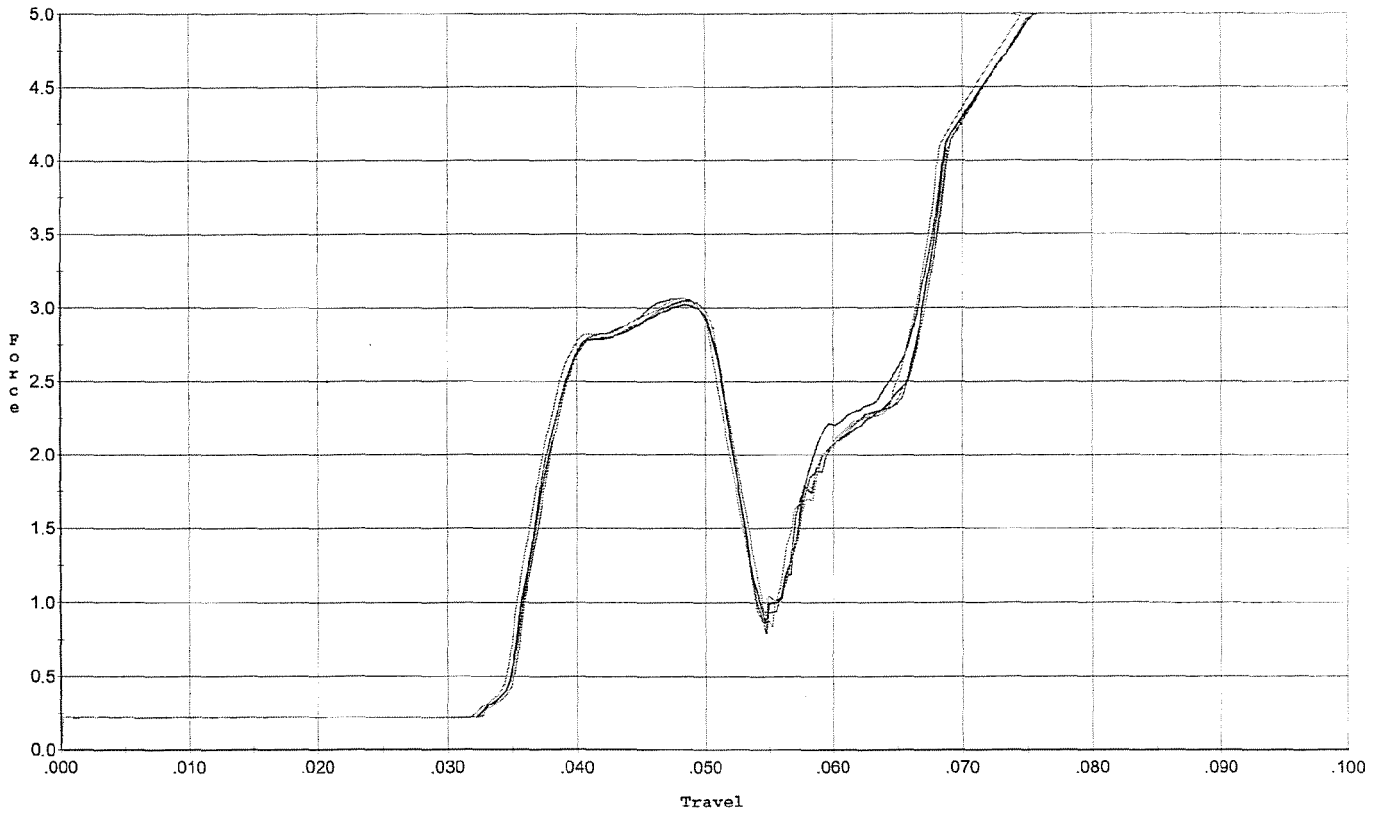
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.084	0.052	0.037	0.035	0.051		Set Trigger
2	3.072	0.052	0.035	0.035	0.051		Set Trigger
3	3.063	0.052	0.037	0.035	0.051		Set Trigger
4	3.050	0.052	0.036	0.035	0.052		Set Trigger
5	3.042	0.052	0.035	0.035	0.052		Set Trigger

AVG 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



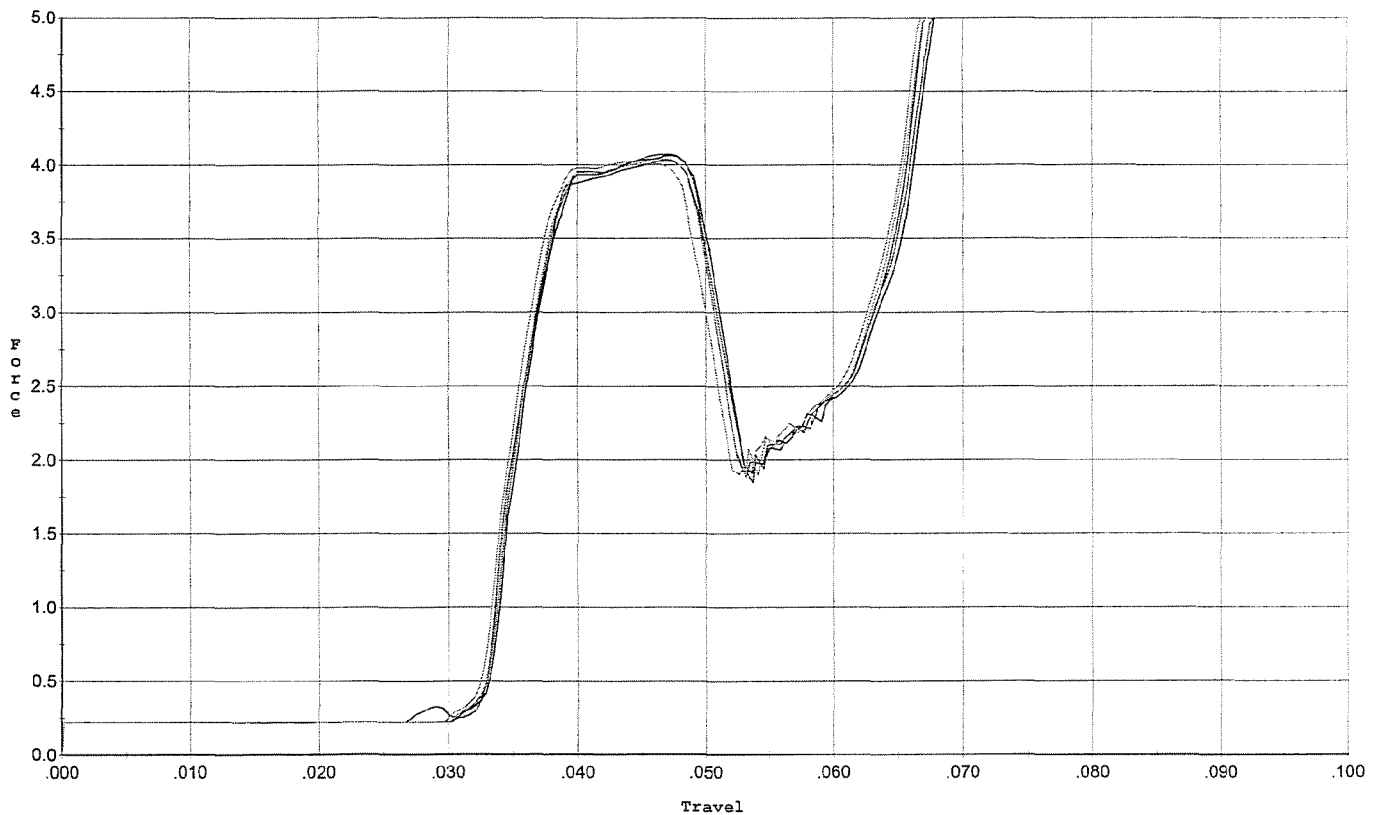
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.051	0.035	0.035	0.051		Set Trigger
2	3.020	0.051	0.035	0.034	0.051		Set Trigger
3	3.047	0.051	0.035	0.035	0.050		Set Trigger
4	3.040	0.051	0.035	0.035	0.050		Set Trigger
5	3.064	0.050	0.034	0.035	0.050		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



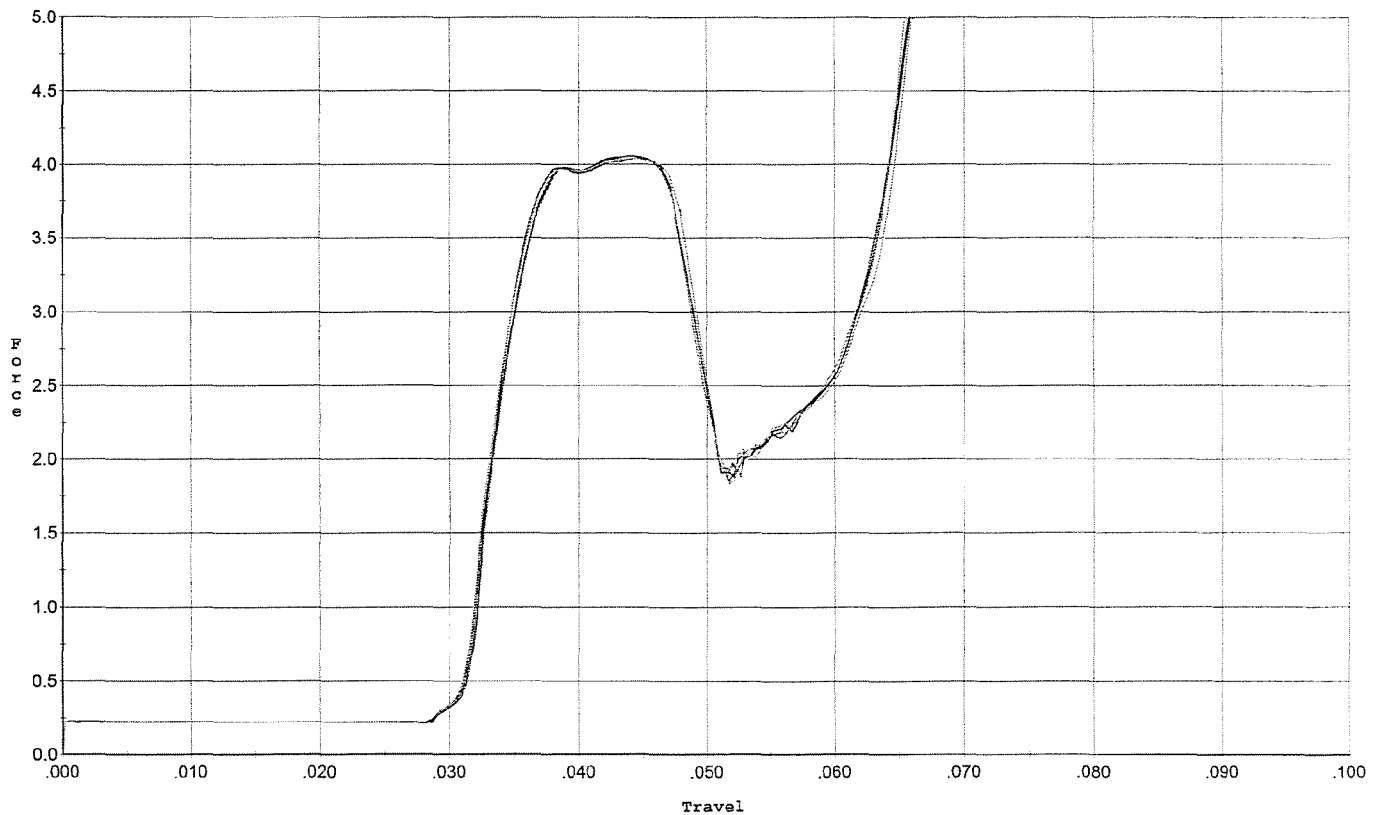
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.049	0.032	0.028	0.067		Set Trigger
2	4.064	0.050	0.033	0.027	0.069		Set Trigger
3	4.071	0.049	0.033	0.028	0.067		Set Trigger
4	4.039	0.050	0.033	0.028	0.067		Set Trigger
5	4.020	0.050	0.032	0.028	0.068		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



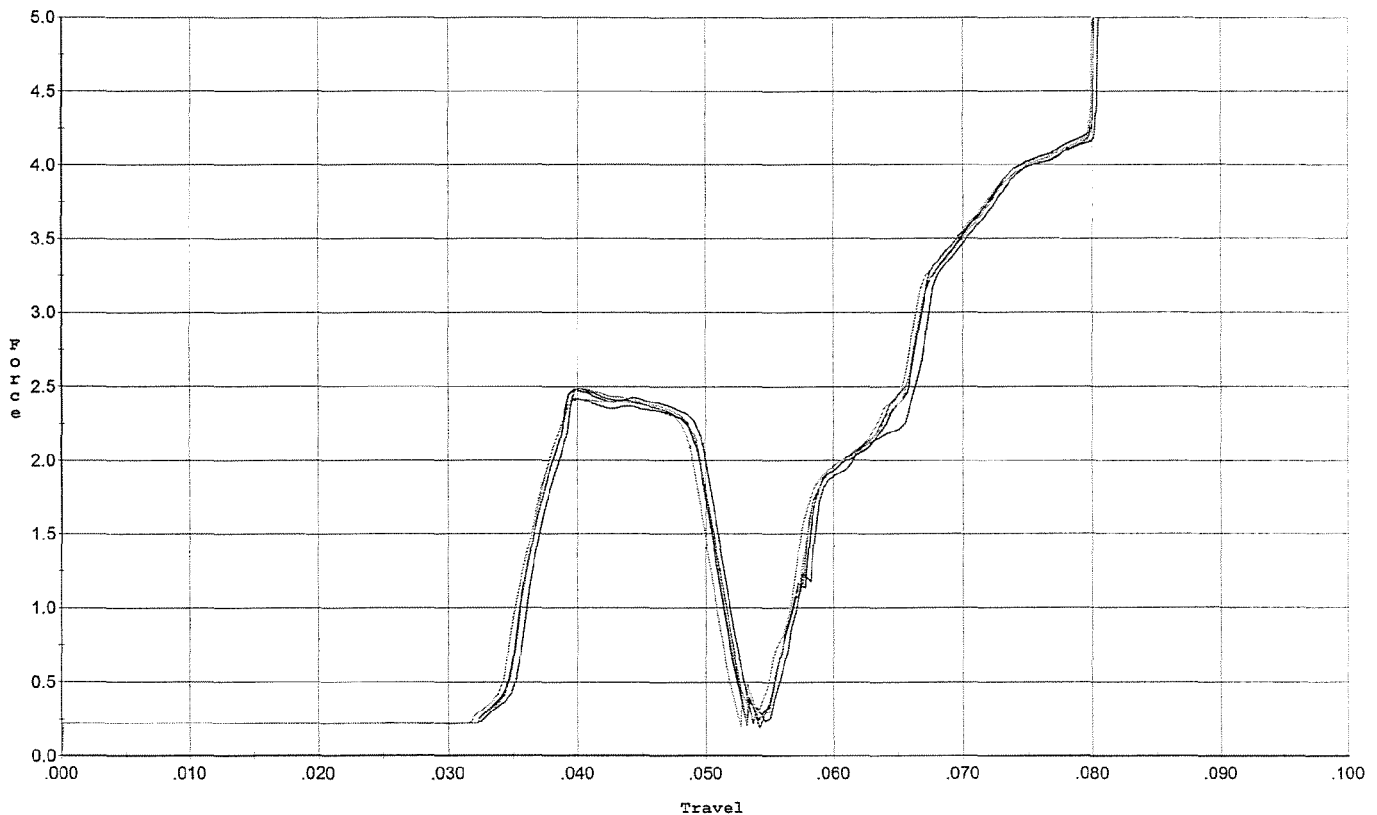
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.047	0.031	0.028	0.066		Set Trigger
2	4.040	0.049	0.031	0.028	0.068		Set Trigger
3	4.057	0.049	0.031	0.028	0.069		Set Trigger
4	4.040	0.047	0.031	0.028	0.066		Set Trigger
5	4.041	0.048	0.031	0.028	0.067		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 4/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



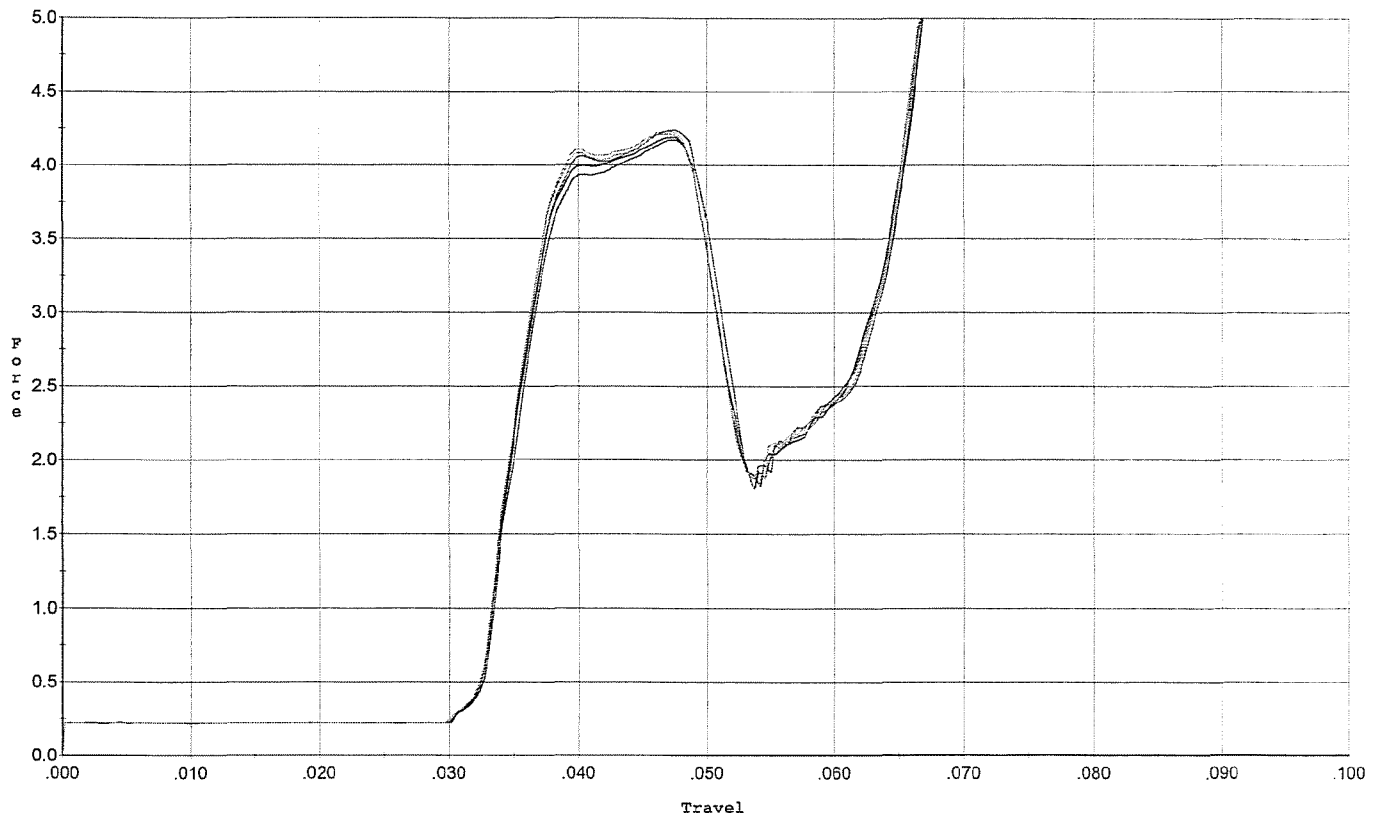
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.050	0.035	0.036	0.041		Set Trigger
2	2.478	0.049	0.033	0.035	0.040		Set Trigger
3	2.422	0.051	0.034	0.036	0.042		Set Trigger
4	2.413	0.049	0.032	0.036	0.040		Set Trigger
5	2.482	0.049	0.033	0.036	0.041		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.049	0.031	0.027	0.068		Set Trigger
2	4.186	0.049	0.032	0.027	0.069		Set Trigger
3	4.239	0.050	0.031	0.026	0.071		Set Trigger
4	4.232	0.049	0.032	0.026	0.070		Set Trigger
5	4.215	0.049	0.032	0.026	0.070		Set Trigger

Avg 4.20