

G6749170

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) 9
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

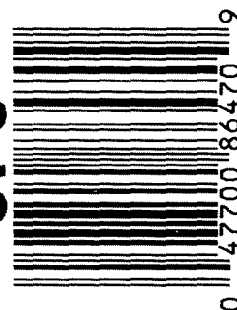
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749170

UPC



GUN SERIAL #

G 6749170

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 1 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unml</i>	6/18/08	<i>unml</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-18-08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	<i>un</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/9/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

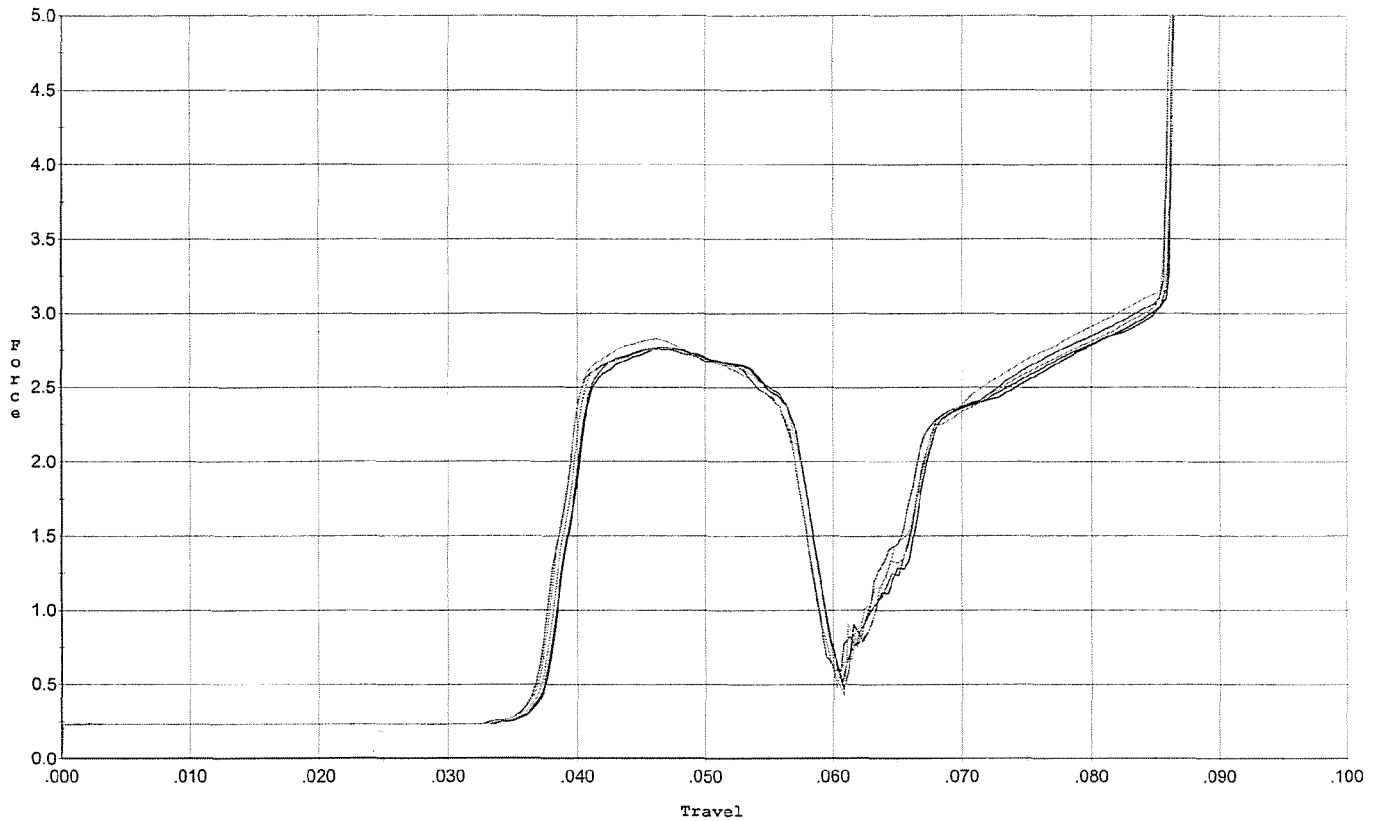
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6⁵</u> <u>6⁵</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7/9/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-10-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/16/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.29</u> <u>2.21</u> <u>2.26</u> <u>2.17</u>	7/16/08	Fm
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/7/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



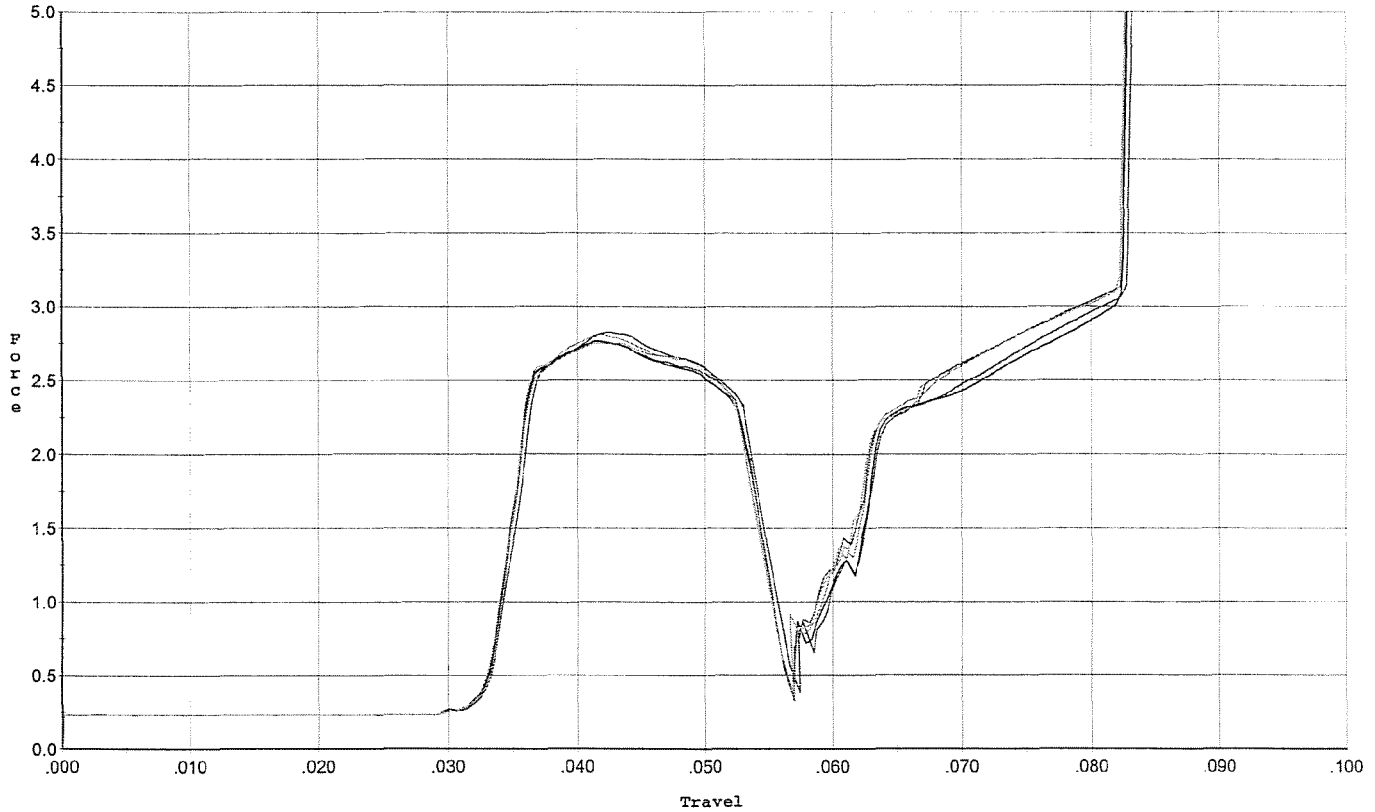
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.771	0.057	0.037	0.035	0.058		Set Trigger
2	2.756	0.057	0.037	0.035	0.058		Set Trigger
3	2.758	0.057	0.036	0.035	0.058		Set Trigger
4	2.759	0.057	0.037	0.035	0.059		Set Trigger
5	2.830	0.057	0.037	0.035	0.058		Set Trigger

Avg 2.77

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



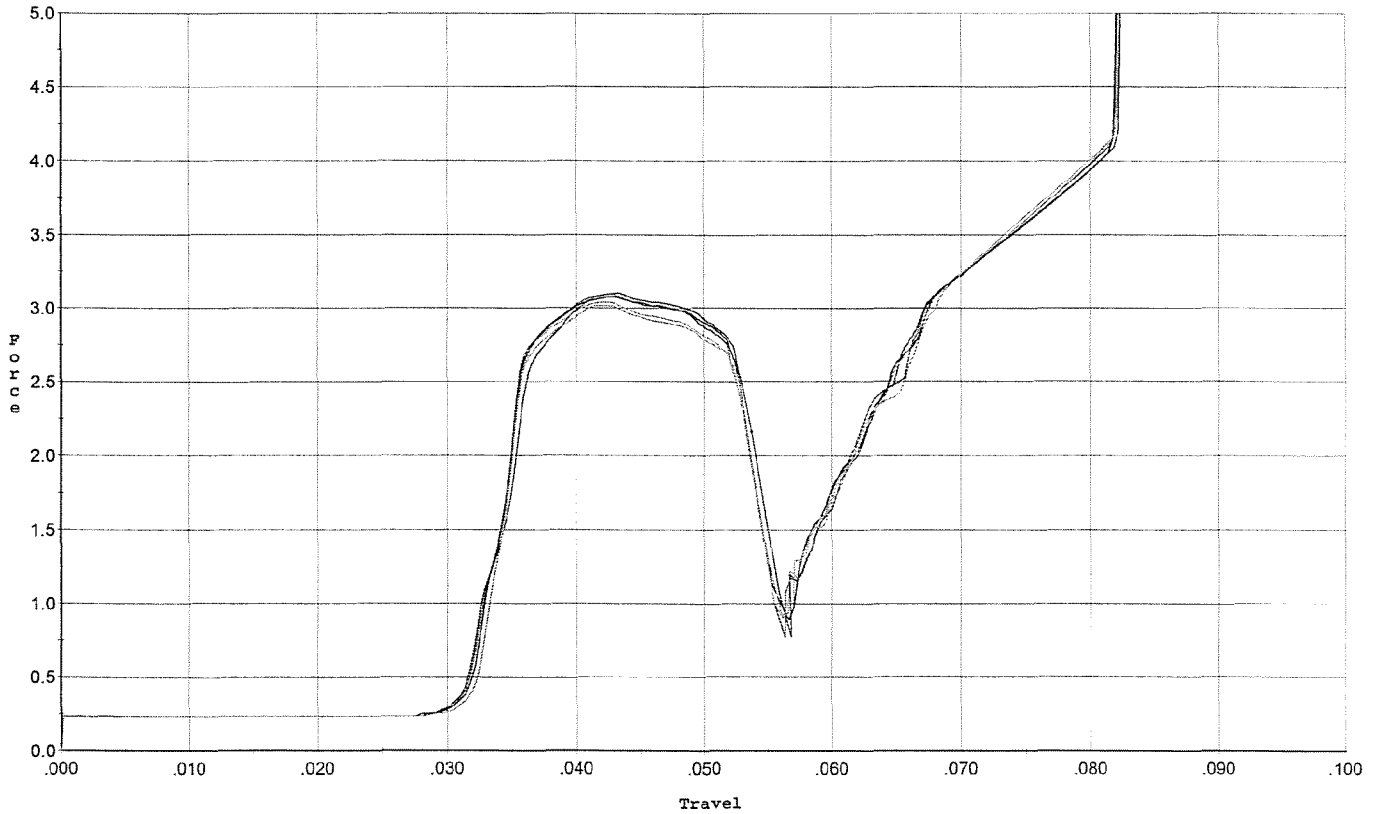
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.824	0.053	0.033	0.035	0.057		Set Trigger
2	2.766	0.054	0.033	0.034	0.058		Set Trigger
3	2.758	0.054	0.033	0.034	0.057		Set Trigger
4	2.753	0.054	0.033	0.034	0.058		Set Trigger
5	2.812	0.052	0.033	0.034	0.057		Set Trigger

AVG 2.78

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



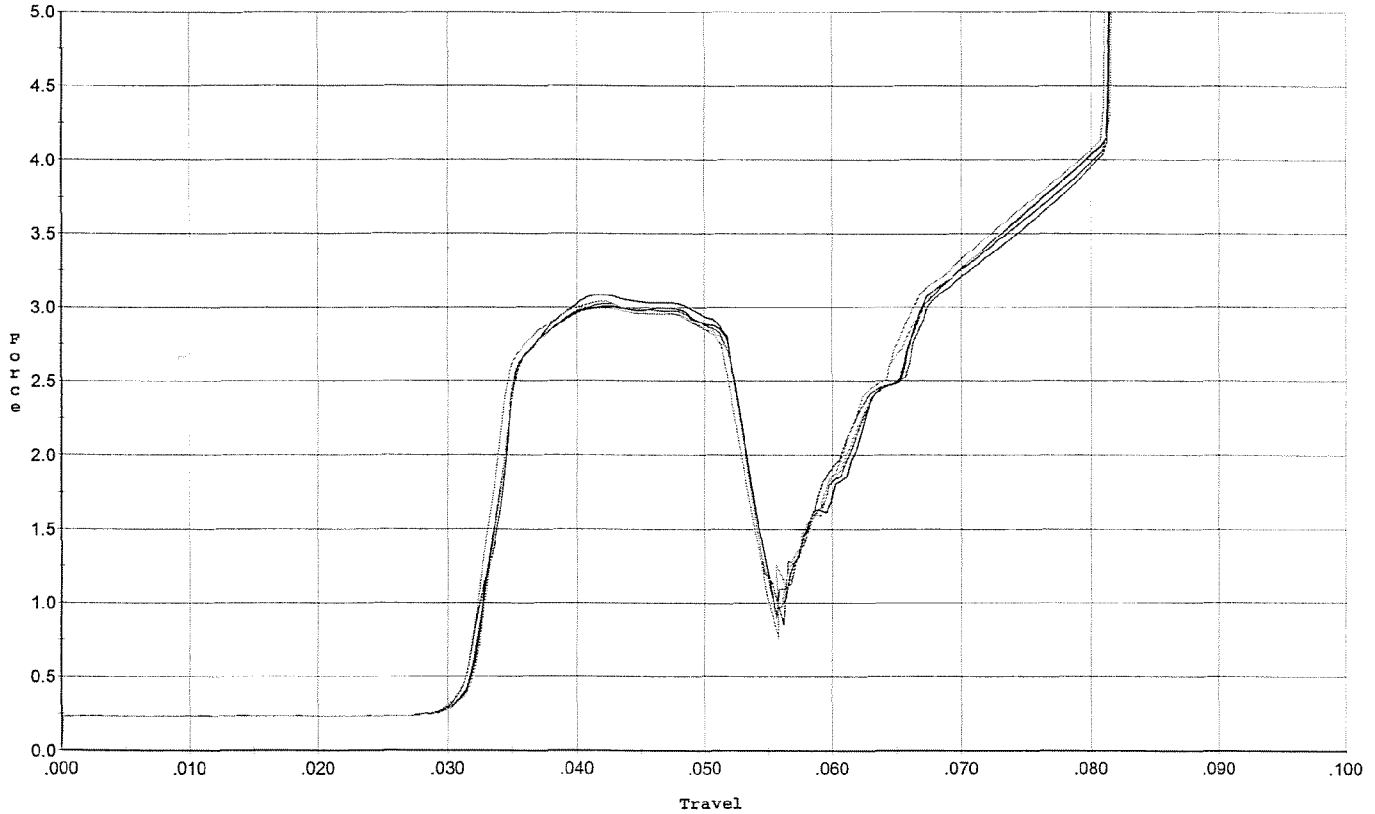
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.054	0.031	0.033	0.065		Set Trigger
2	3.080	0.053	0.032	0.033	0.064		Set Trigger
3	3.096	0.053	0.032	0.033	0.064		Set Trigger
4	3.042	0.053	0.032	0.033	0.063		Set Trigger
5	3.016	0.053	0.032	0.034	0.062		Set Trigger

AVG 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



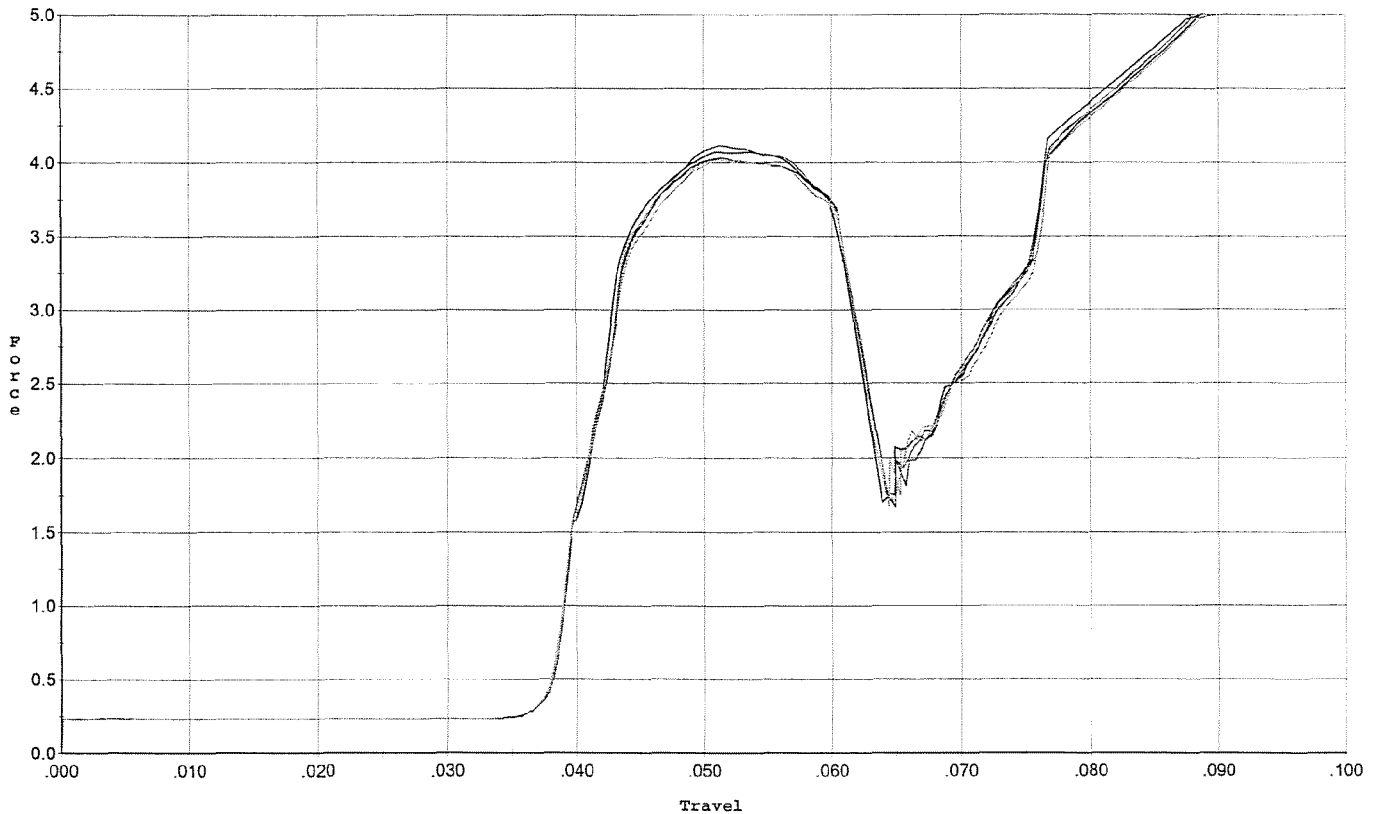
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.052	0.031	0.033	0.063		Set Trigger
2	3.012	0.052	0.032	0.033	0.062		Set Trigger
3	3.026	0.052	0.032	0.033	0.063		Set Trigger
4	2.996	0.052	0.032	0.033	0.062		Set Trigger
5	3.042	0.051	0.031	0.033	0.062		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



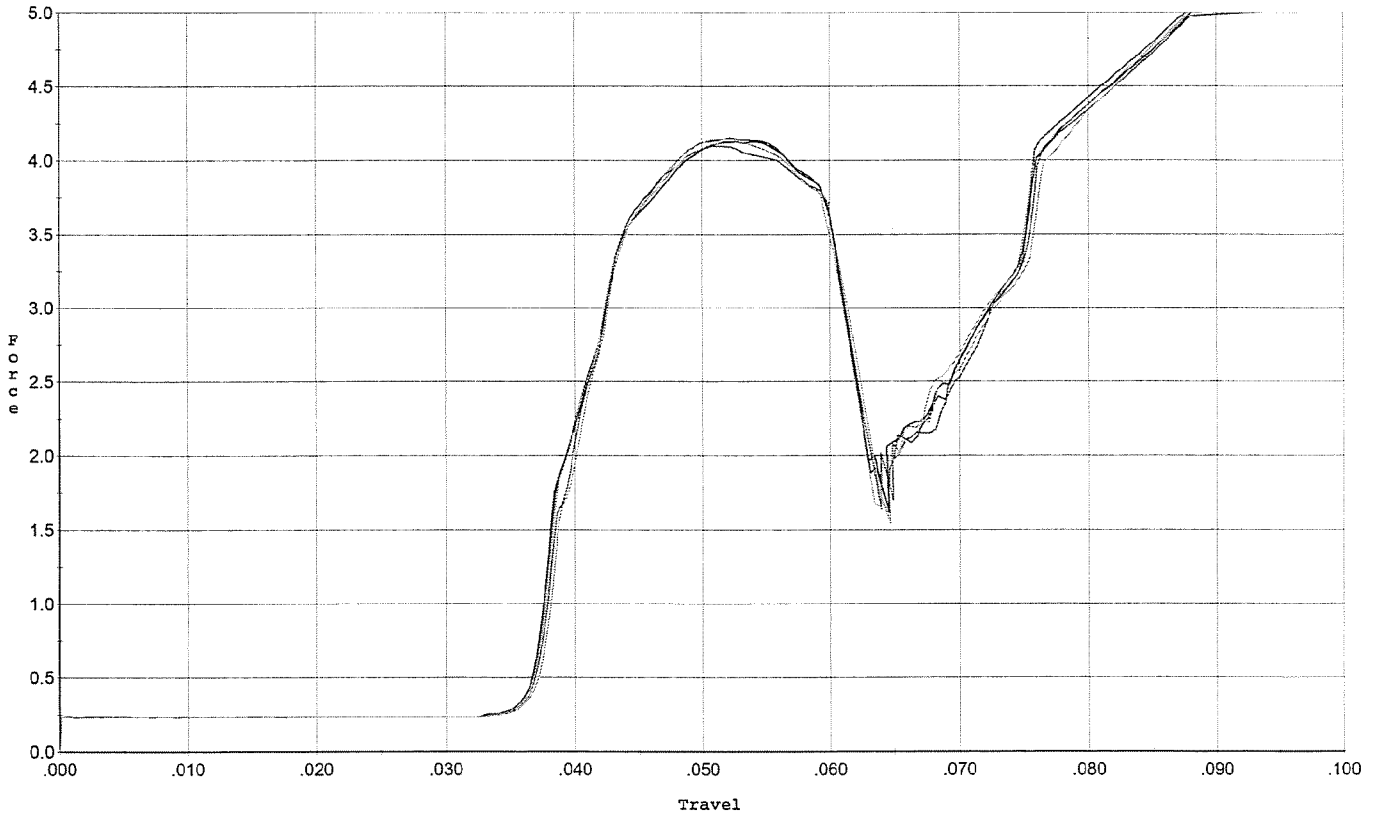
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.060	0.038	0.033	0.088		Set Trigger
2	4.073	0.061	0.038	0.033	0.089		Set Trigger
3	4.114	0.060	0.038	0.033	0.089		Set Trigger
4	4.018	0.061	0.038	0.033	0.088		Set Trigger
5	4.018	0.062	0.038	0.033	0.091		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



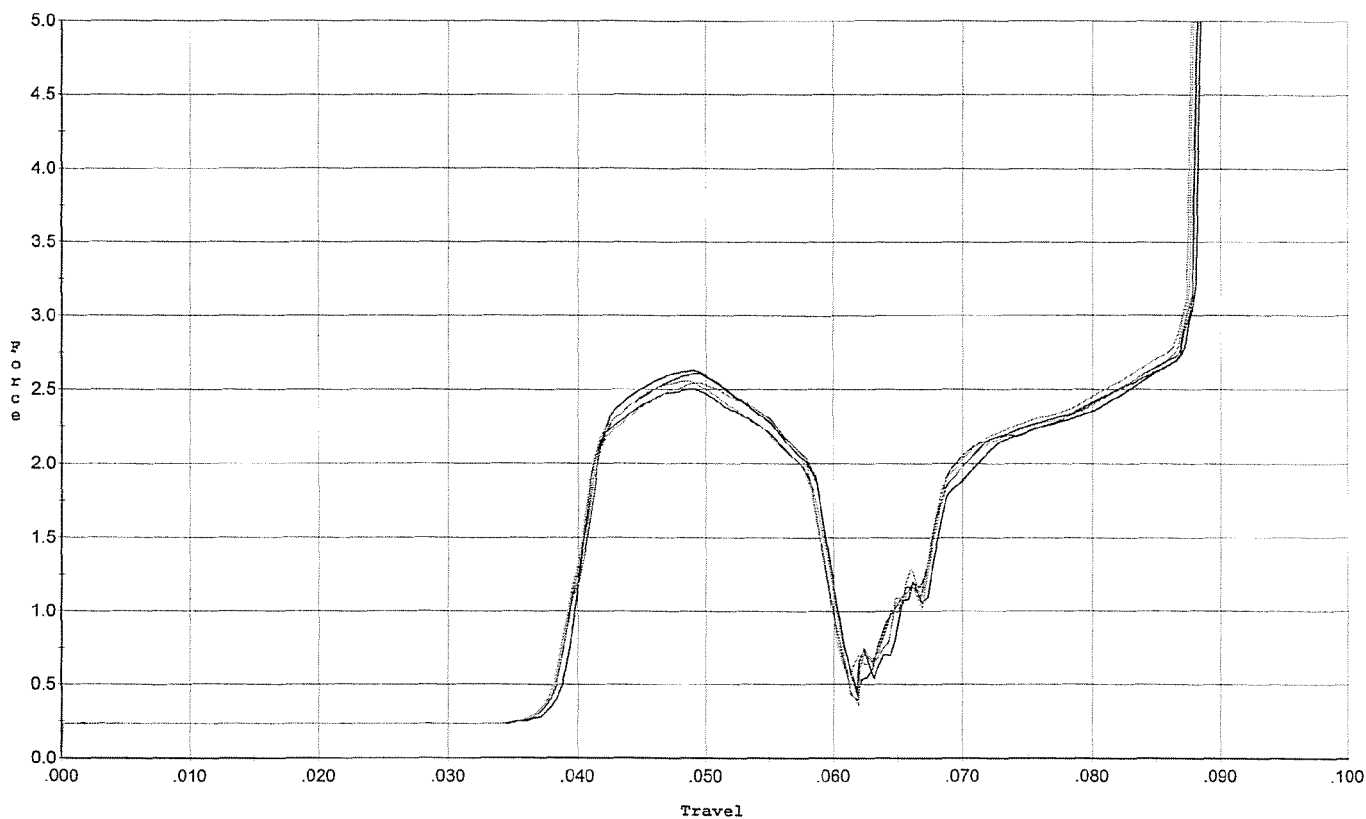
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.060	0.036	0.032	0.092		Set Trigger
2	4.127	0.060	0.036	0.033	0.091		Set Trigger
3	4.099	0.060	0.037	0.033	0.090		Set Trigger
4	4.123	0.060	0.036	0.033	0.091		Set Trigger
5	4.145	0.062	0.037	0.032	0.093		Set Trigger

AVG 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



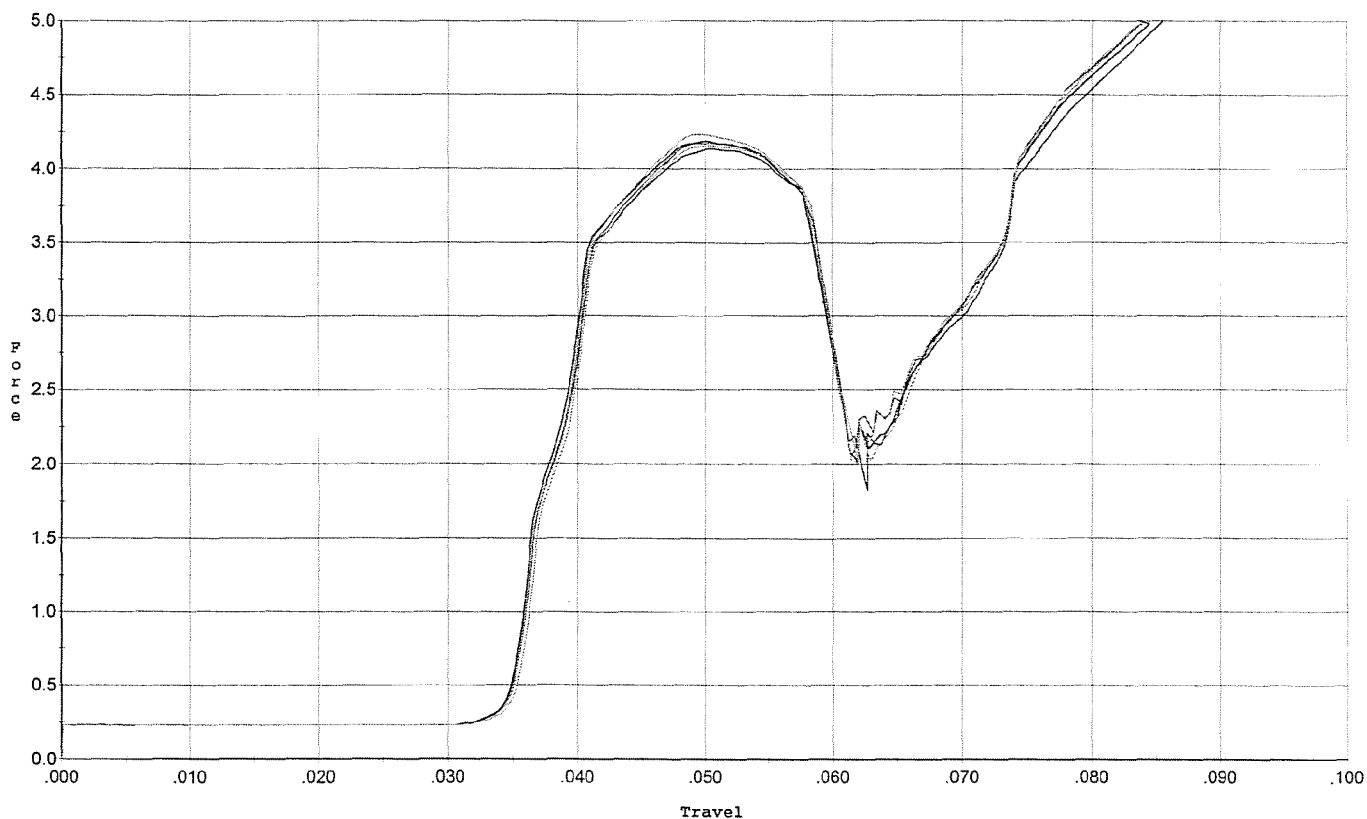
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.608	0.059	0.038	0.036	0.054		Set Trigger
2	2.628	0.059	0.038	0.036	0.054		Set Trigger
3	2.500	0.058	0.038	0.037	0.052		Set Trigger
4	2.557	0.058	0.038	0.036	0.053		Set Trigger
5	2.543	0.059	0.038	0.036	0.054		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.059	0.035	0.032	0.091		Set Trigger
2	4.187	0.059	0.035	0.032	0.094		Set Trigger
3	4.172	0.059	0.035	0.032	0.093		Set Trigger
4	4.155	0.058	0.035	0.032	0.090		Set Trigger
5	4.233	0.059	0.035	0.032	0.093		Set Trigger

Avg 4.17