

G674 9175

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

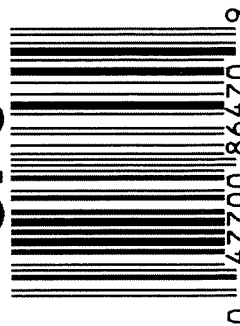
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749175

UPC



GUN SERIAL # G 674 9175

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-16-08	RP
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION		6-18-08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RP
520	GOFF BLAST BBL / REC		6/18/08	RP
542	APPLY COATINGS (BARREL ACTION)		6/19/08	RP
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/19/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/25/08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

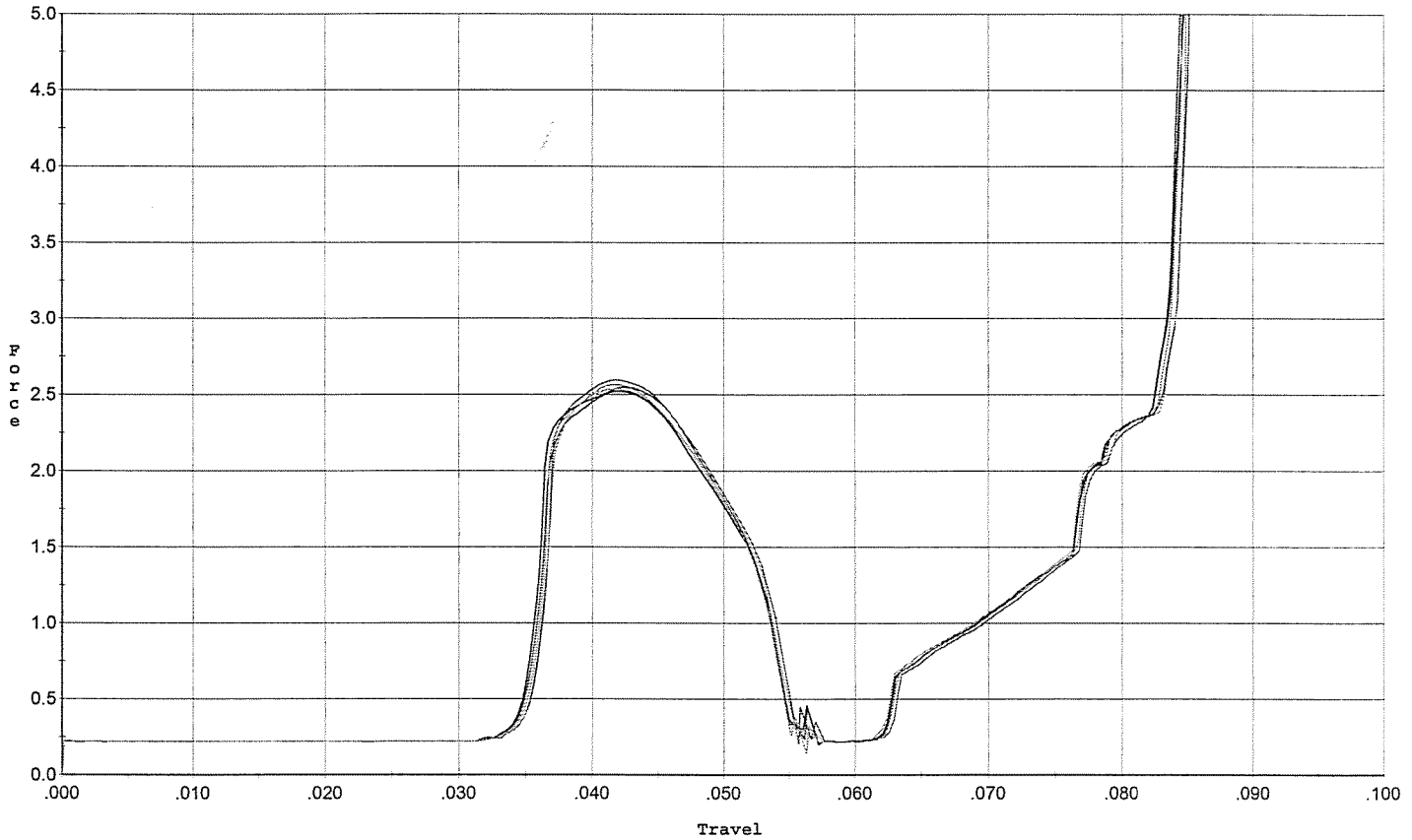
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	7/7/08	Fm
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3</u> <u>3</u>	7/7/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	7/7/08	Fm
	J) ASSEMBLE STOCK			6/25/08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS			7/19/08	R.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			7/19/08	R.P.D.
	M) IRON SIGHT ALIGNMENT			7/19/08	R.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			7/19/08	R.P.D.
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	6-26-08	TRW
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			6-26-08	INTM
670	FINAL INSPECTION A) HEADSPACE			7/16/08	Fm
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.38</u> <u>2.41</u> <u>2.19</u> <u>2.45</u>	6/30/08	RP
	C) FUNCTION			7/14/08	Fm
690	PACK			7/25/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



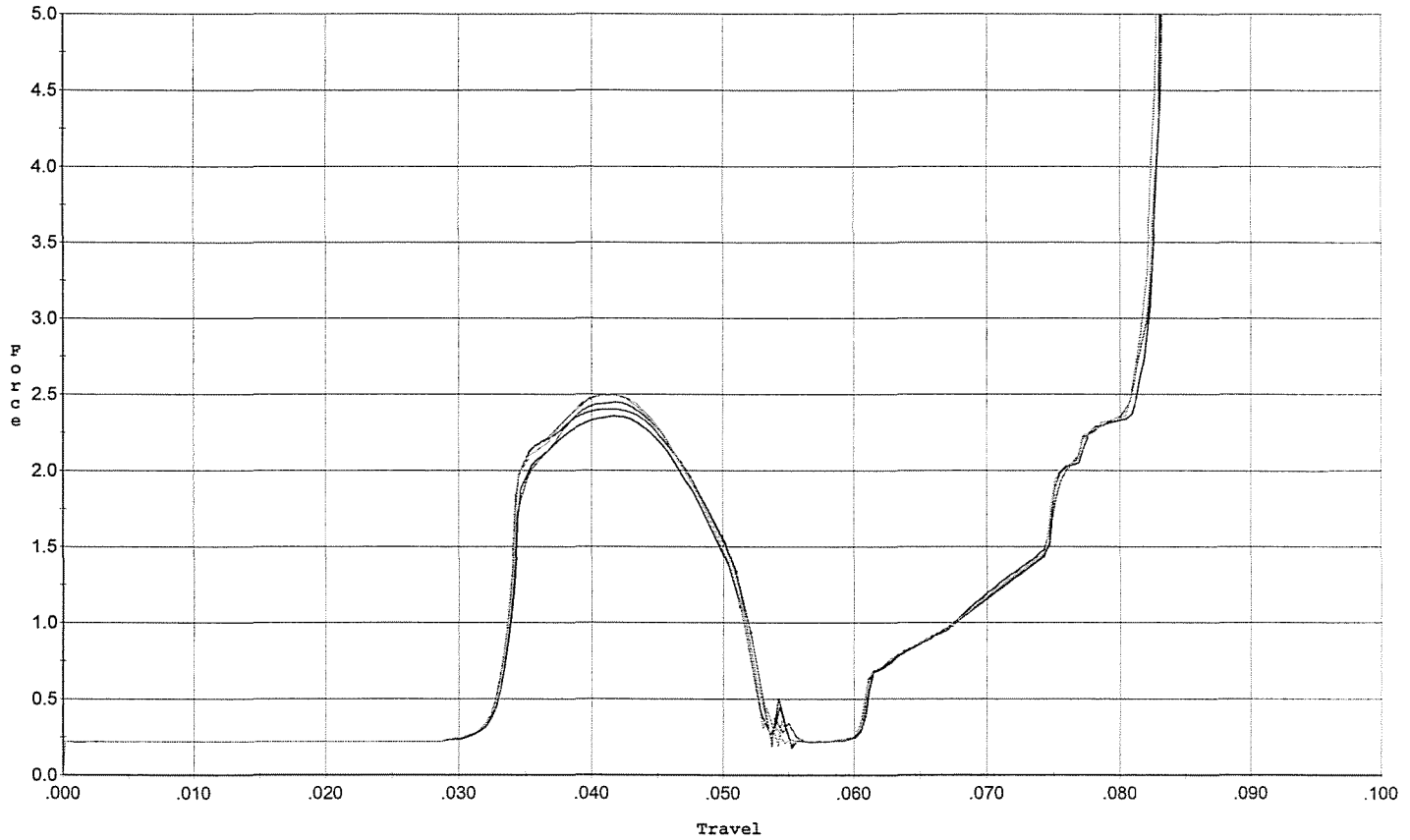
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.053	0.034	0.036	0.046		Set Trigger
2	2.523	0.053	0.034	0.036	0.046		Set Trigger
3	2.594	0.054	0.035	0.037	0.046		Set Trigger
4	2.535	0.053	0.035	0.037	0.045		Set Trigger
5	2.565	0.053	0.035	0.037	0.045		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



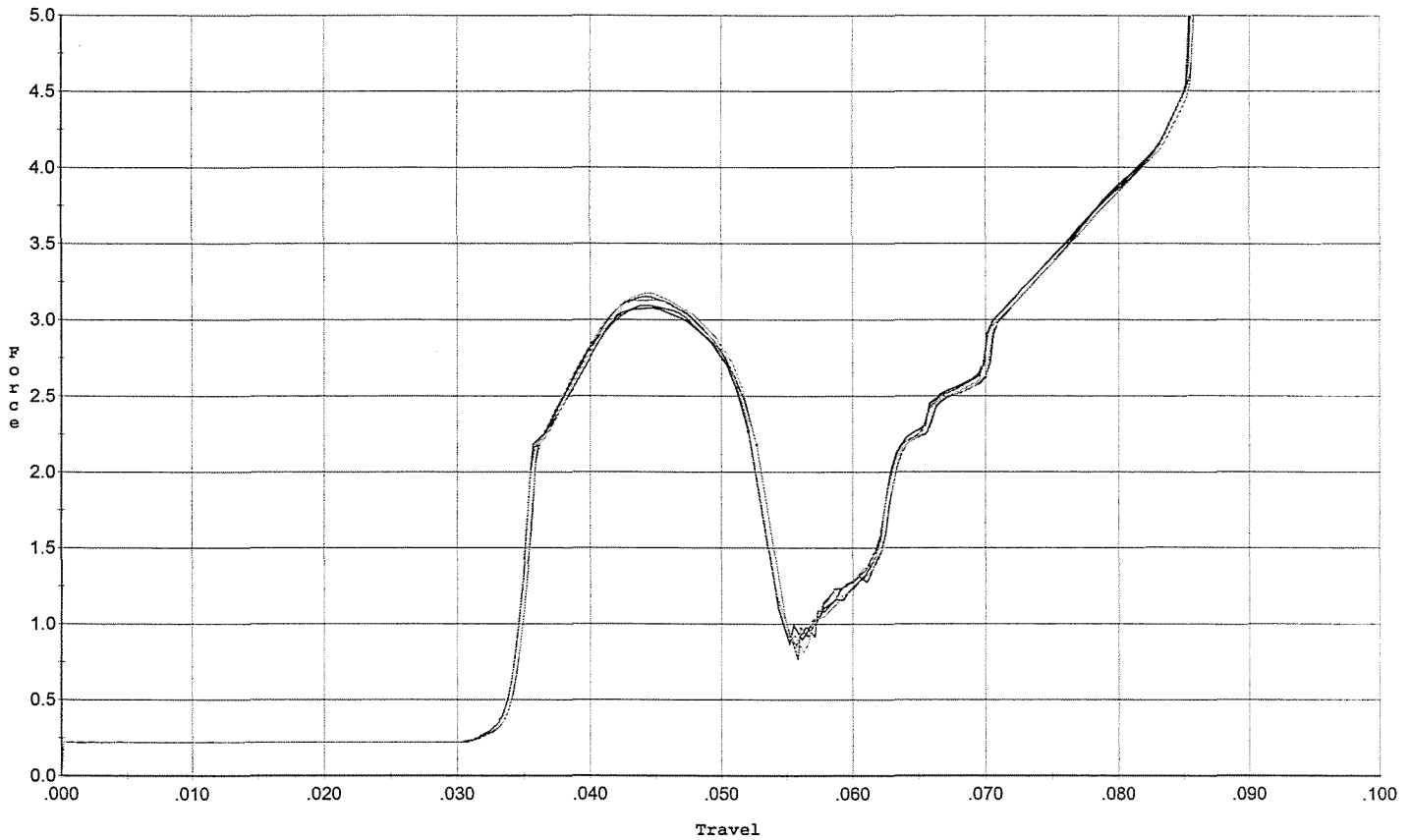
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.051	0.032	0.036	0.044		Set Trigger
2	2.355	0.051	0.033	0.036	0.043		Set Trigger
3	2.447	0.052	0.033	0.036	0.045		Set Trigger
4	2.496	0.051	0.032	0.036	0.045		Set Trigger
5	2.499	0.051	0.032	0.036	0.045		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



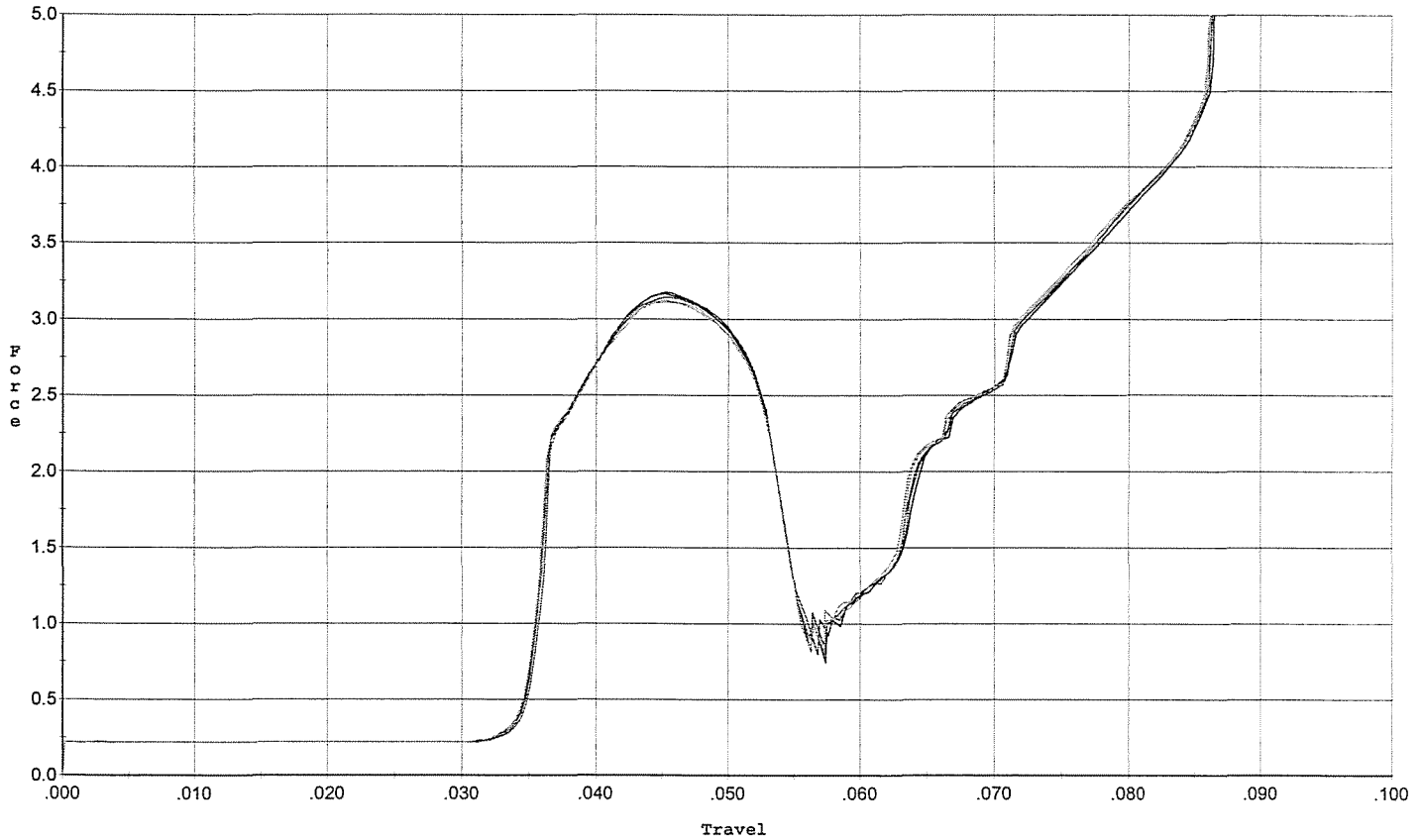
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.053	0.034	0.036	0.057		Set Trigger
2	3.076	0.052	0.033	0.036	0.056		Set Trigger
3	3.153	0.052	0.033	0.036	0.057		Set Trigger
4	3.128	0.053	0.034	0.036	0.058		Set Trigger
5	3.174	0.052	0.033	0.036	0.057		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



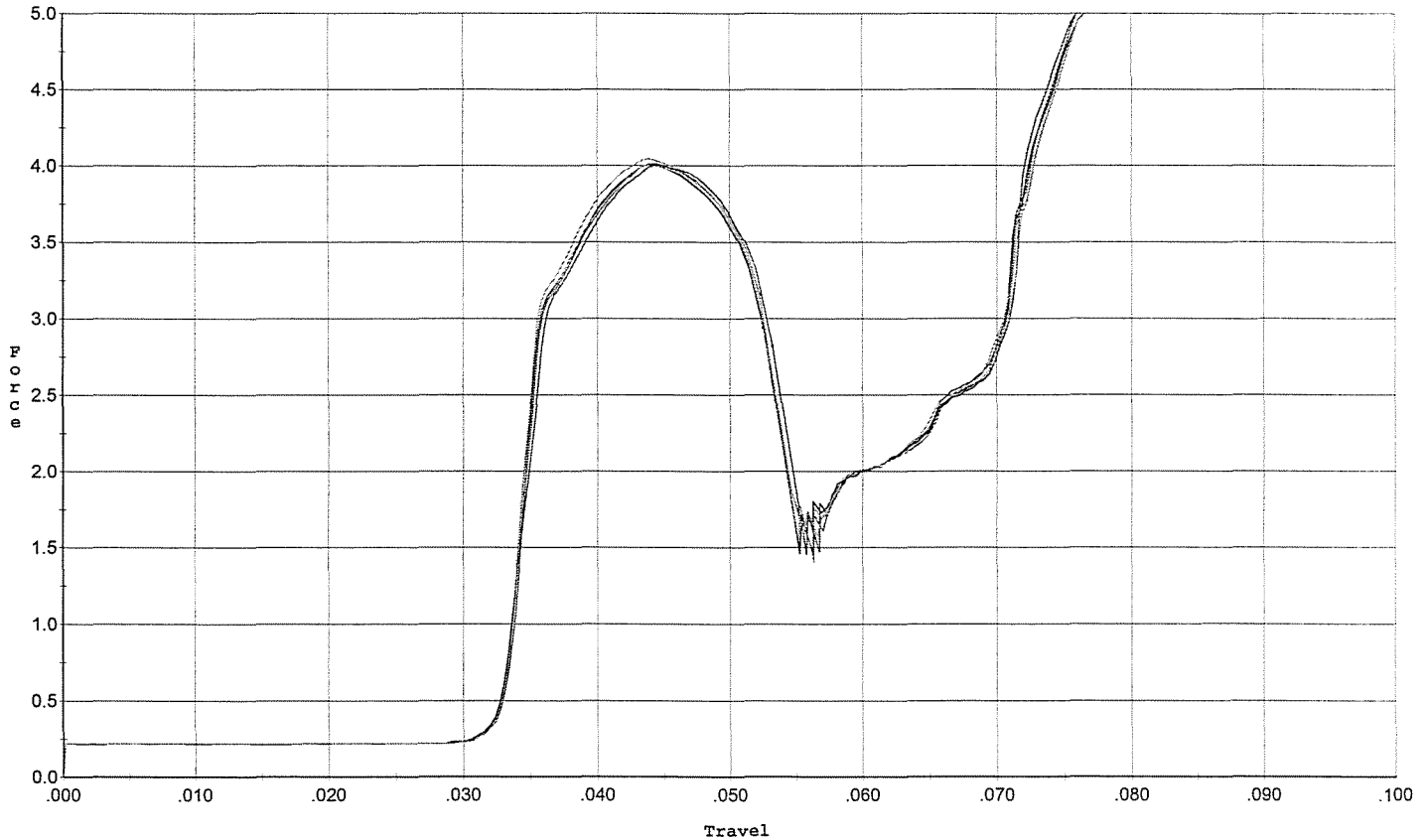
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.174	0.053	0.034	0.036	0.058		Set Trigger
2	3.166	0.053	0.034	0.036	0.058		Set Trigger
3	3.142	0.053	0.034	0.036	0.057		Set Trigger
4	3.111	0.053	0.034	0.036	0.057		Set Trigger
5	3.122	0.053	0.034	0.036	0.058		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



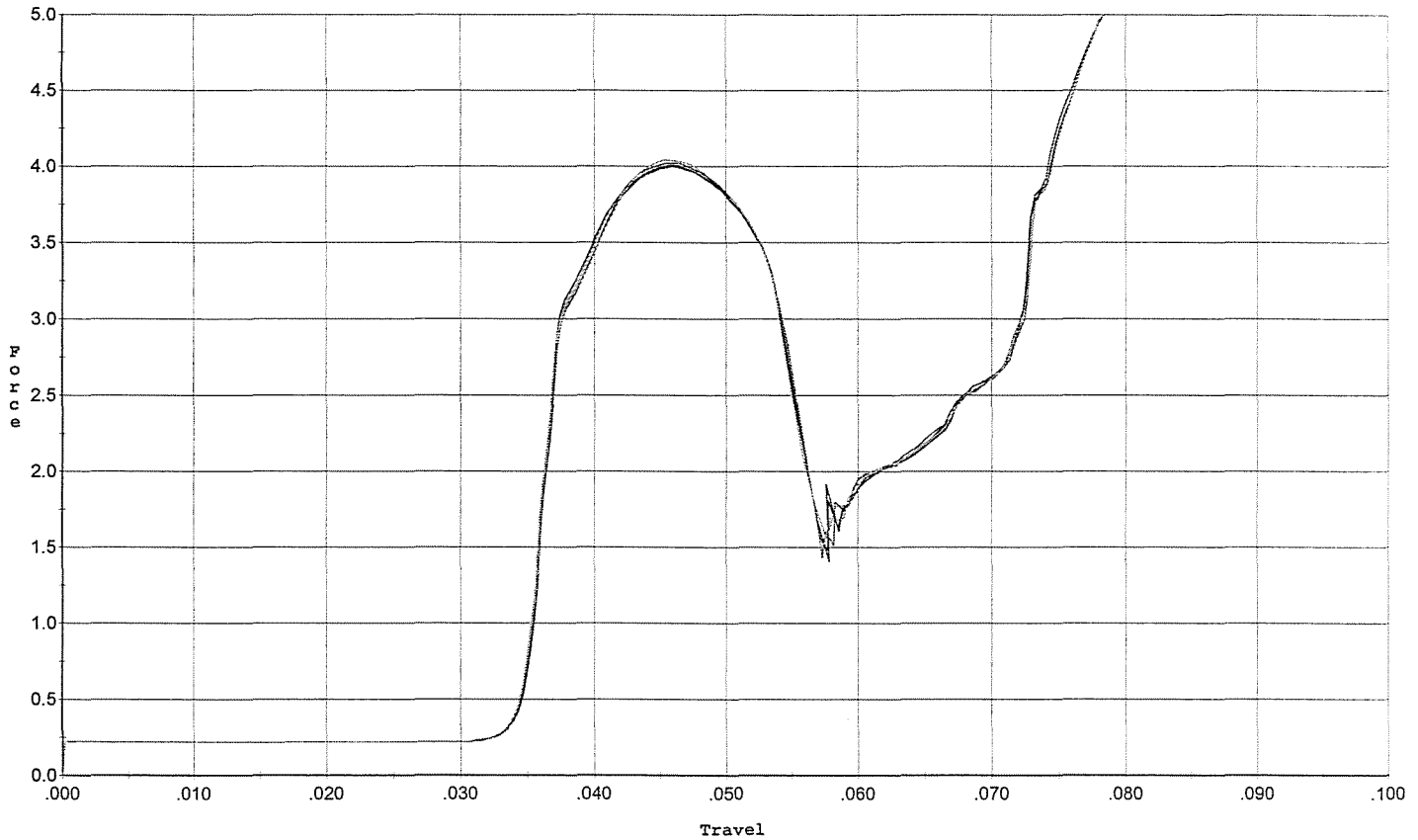
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.053	0.032	0.035	0.076		Set Trigger
2	4.005	0.053	0.032	0.035	0.075		Set Trigger
3	4.013	0.052	0.033	0.035	0.074		Set Trigger
4	4.005	0.052	0.033	0.035	0.075		Set Trigger
5	4.046	0.052	0.033	0.034	0.076		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



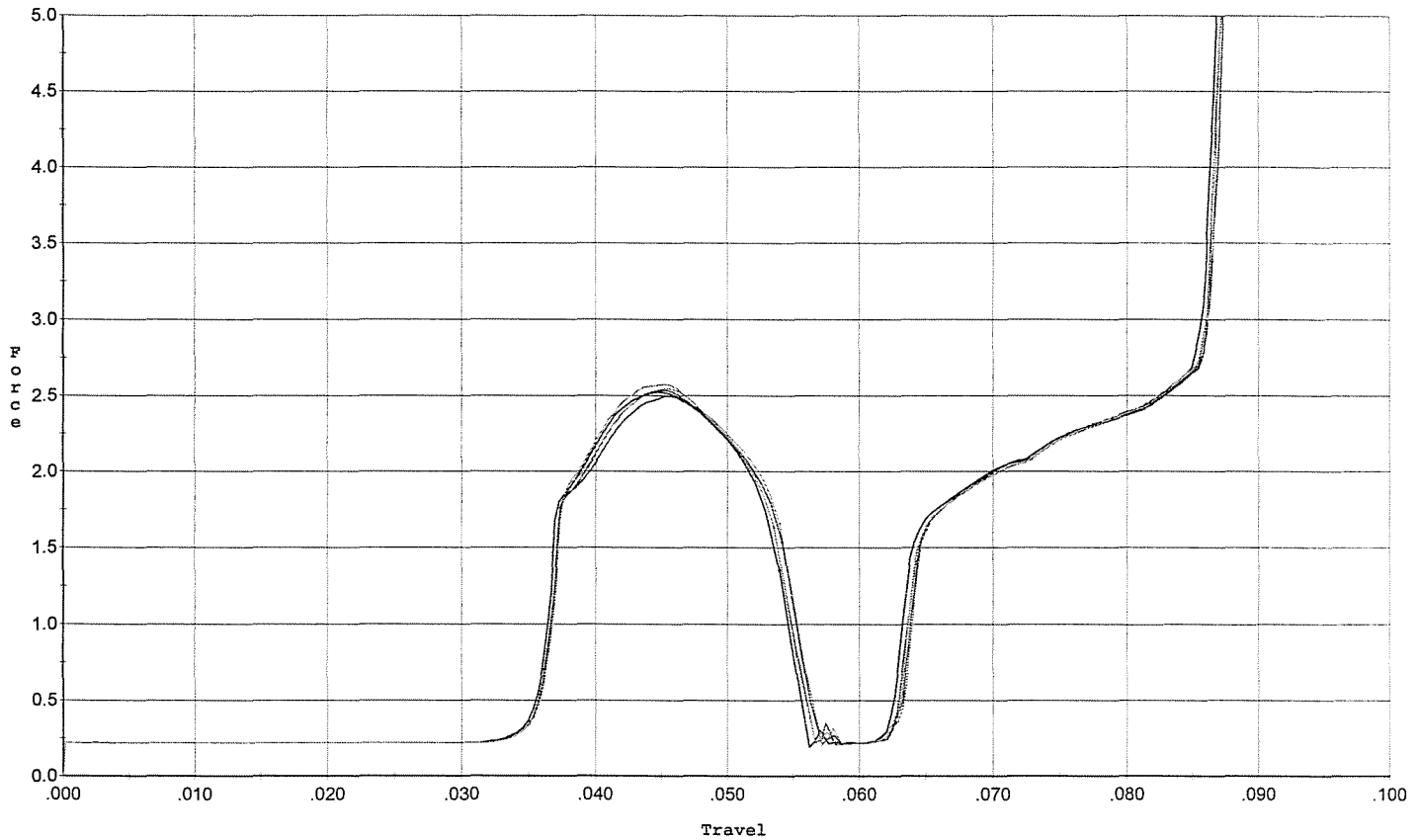
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.000	0.054	0.034	0.035	0.074		Set Trigger
2	4.007	0.055	0.034	0.035	0.077		Set Trigger
3	4.023	0.055	0.034	0.035	0.077		Set Trigger
4	4.043	0.055	0.034	0.035	0.077		Set Trigger
5	4.015	0.054	0.034	0.035	0.075		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



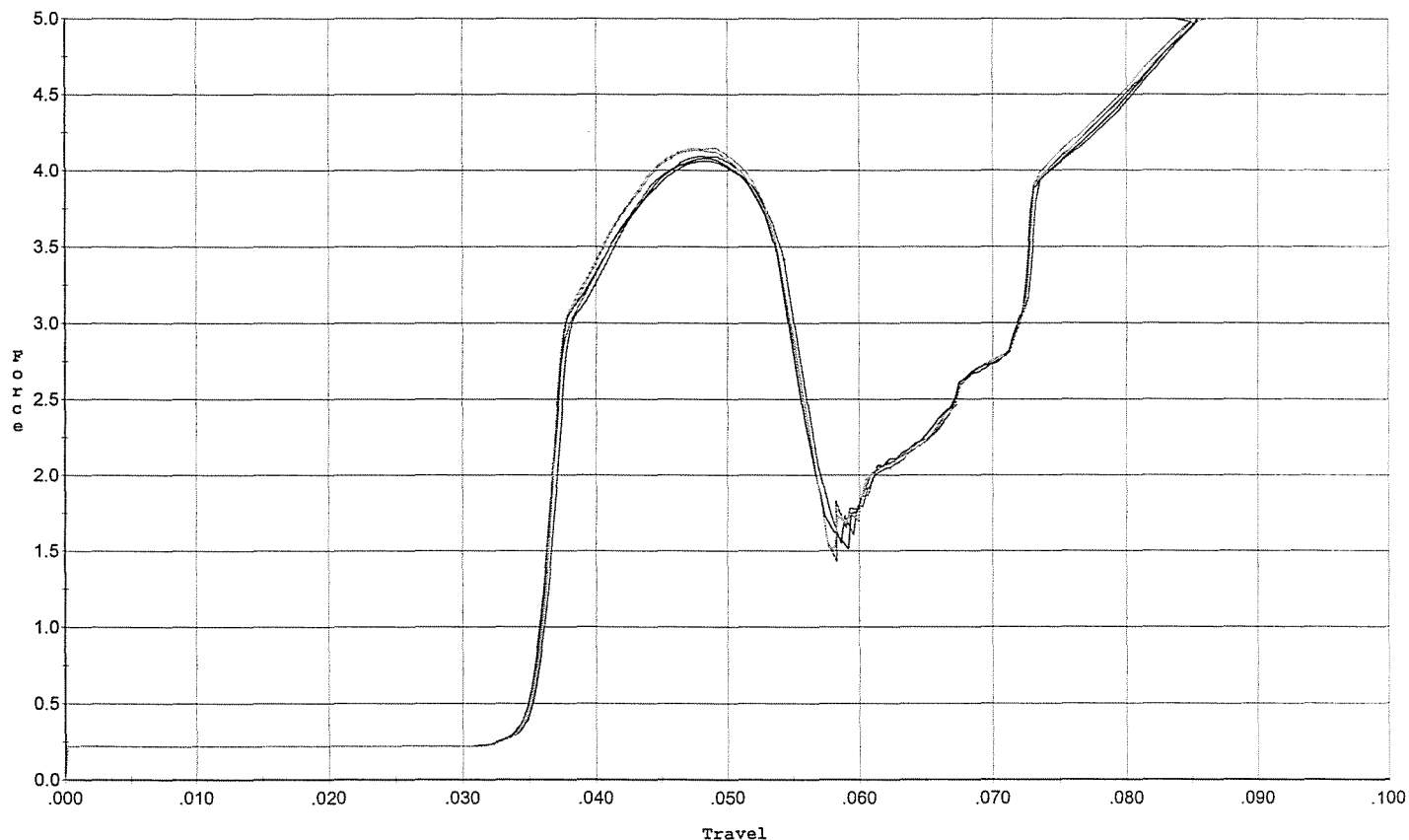
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.054	0.035	0.038	0.047		Set Trigger
2	2.524	0.054	0.035	0.038	0.047		Set Trigger
3	2.535	0.054	0.035	0.038	0.046		Set Trigger
4	2.575	0.054	0.035	0.038	0.047		Set Trigger
5	2.544	0.054	0.036	0.038	0.047		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.054	0.035	0.036	0.076		Set Trigger
2	4.080	0.054	0.035	0.036	0.075		Set Trigger
3	4.091	0.055	0.035	0.036	0.078		Set Trigger
4	4.144	0.055	0.035	0.036	0.079		Set Trigger
5	4.134	0.055	0.035	0.036	0.079		Set Trigger

AVG 4.10