

6674 9183

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



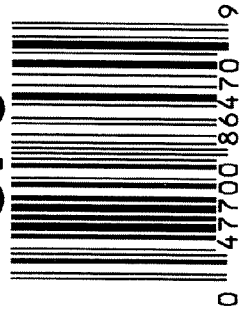
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749183

UPC



BM FORM

GUN SERIAL #

G 6749183

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	SP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX		
475	DRILL AND TAP SIGHT HOLES	JUN 20 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unb</i>	6/20/08	<i>unb</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BT
542	APPLY COATINGS (BARREL ACTION)		6-27	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/7	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/7	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/7	SP
	D) OIL FIRING PIN ASSEMBLY		7/8/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

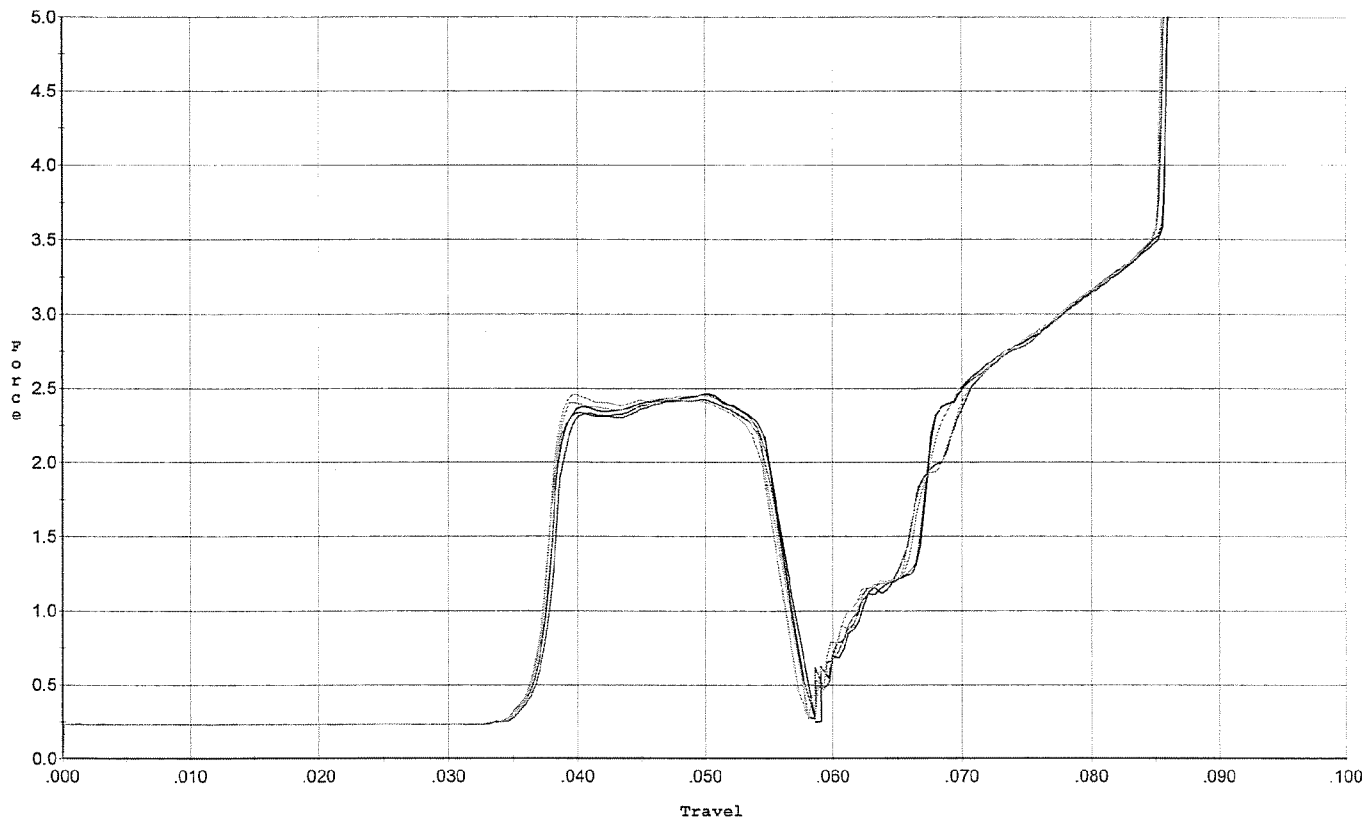
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	<u>7-22</u>	<u>TC</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>5</u> <u>4</u>	<u>7-22</u>	<u>TC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	<u>7-22</u>	<u>TC</u>
	J) ASSEMBLE STOCK		<u>7/8/08</u>	<u>PPD</u>
	K) ASSEMBLE SWIVEL STUDS		<u>7-28-08</u>	<u>FR</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-9-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/9/08</u>	<u>MED</u>
670	FINAL INSPECTION A) HEADSPACE		<u>7-28-08</u>	<u>RR</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.48</u> <u>2.44</u> <u>2.42</u> <u>2.40</u>	<u>7-11-08</u>	<u>SD</u>
	C) FUNCTION		<u>7-28-08</u>	<u>RR</u>
690	PACK		<u>7/29/08</u>	<u>Fry</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



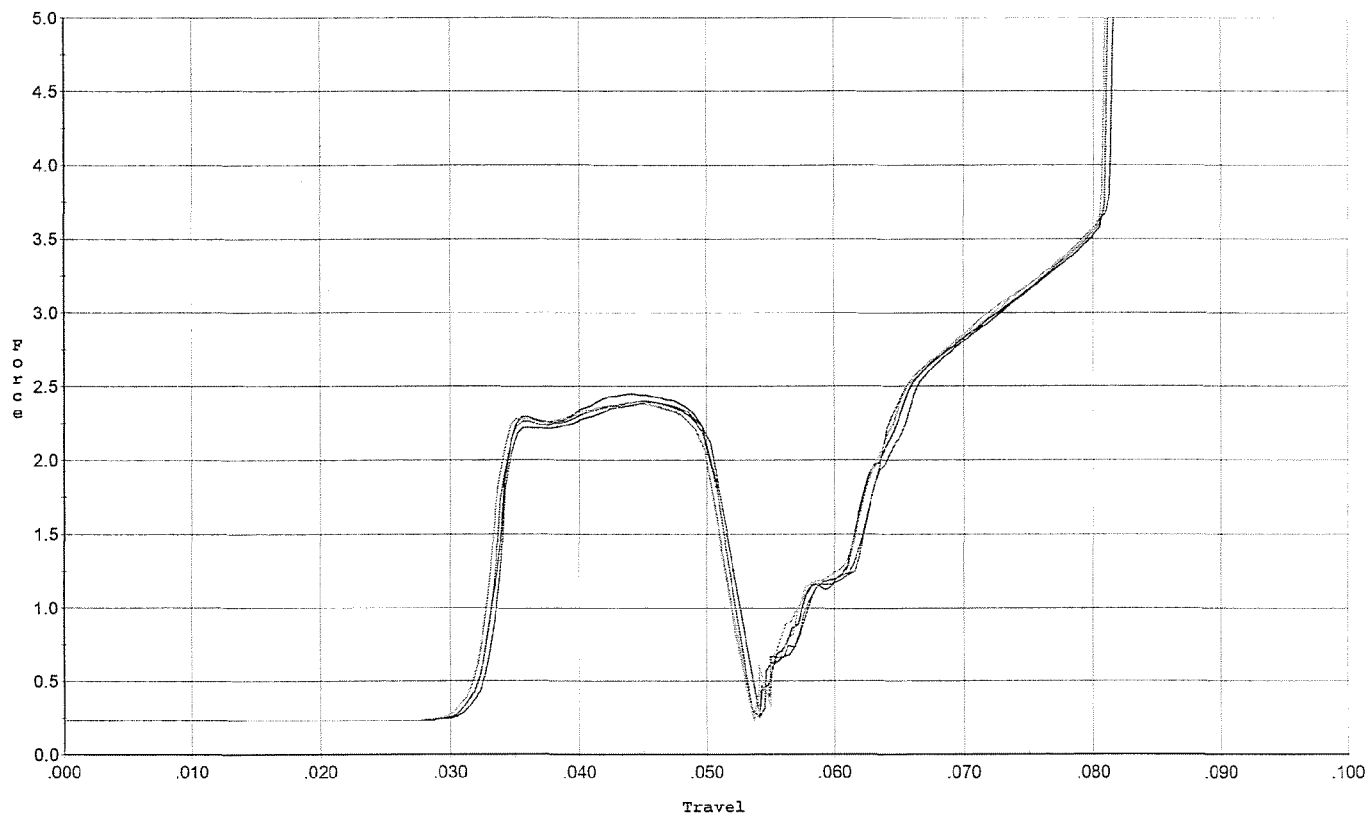
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.055	0.037	0.037	0.050		Set Trigger
2	2.464	0.055	0.036	0.037	0.050		Set Trigger
3	2.427	0.055	0.036	0.037	0.051		Set Trigger
4	2.460	0.056	0.036	0.036	0.052		Set Trigger
5	2.428	0.054	0.036	0.037	0.049		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



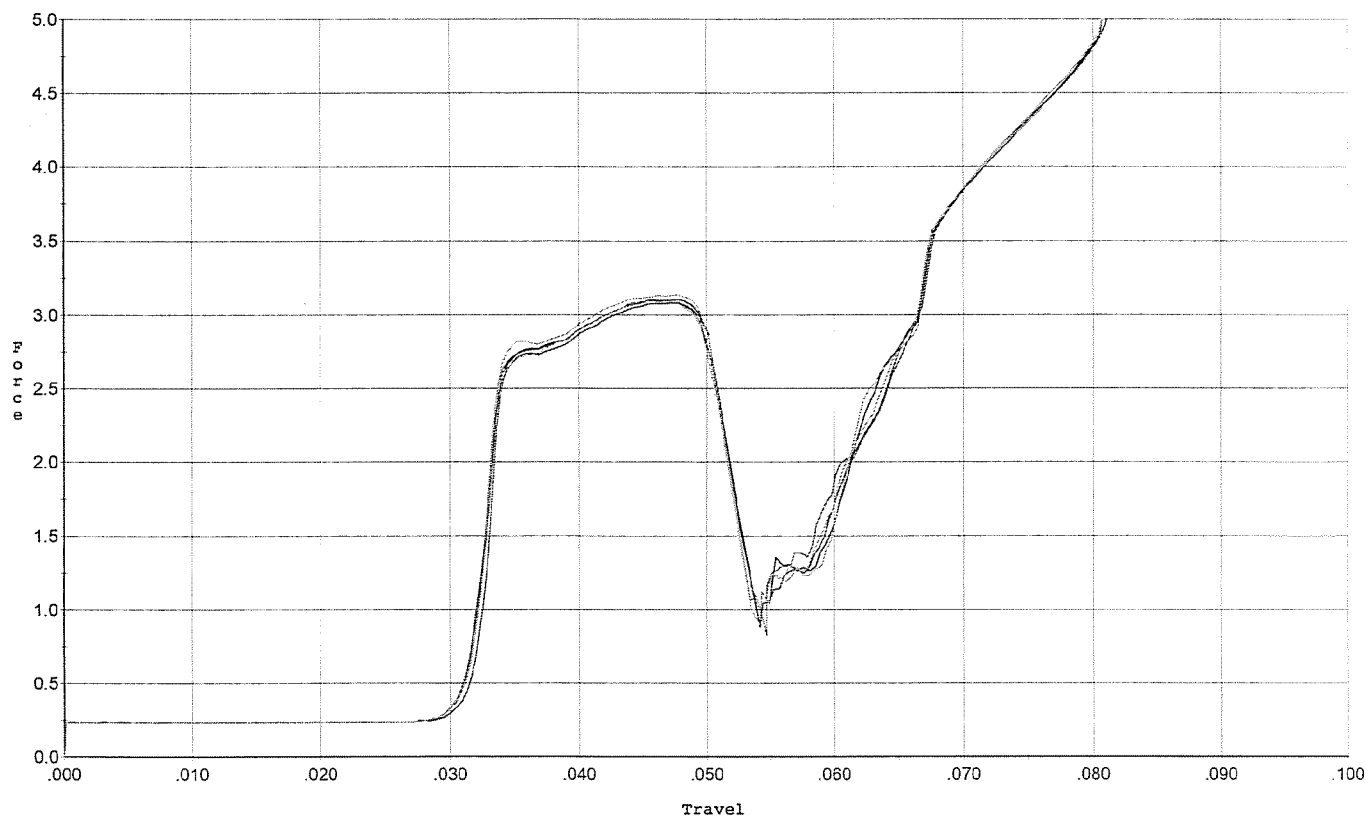
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.052	0.032	0.034	0.049		Set Trigger
2	2.447	0.051	0.032	0.034	0.049		Set Trigger
3	2.399	0.051	0.032	0.034	0.048		Set Trigger
4	2.380	0.050	0.032	0.034	0.047		Set Trigger
5	2.394	0.050	0.031	0.034	0.048		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



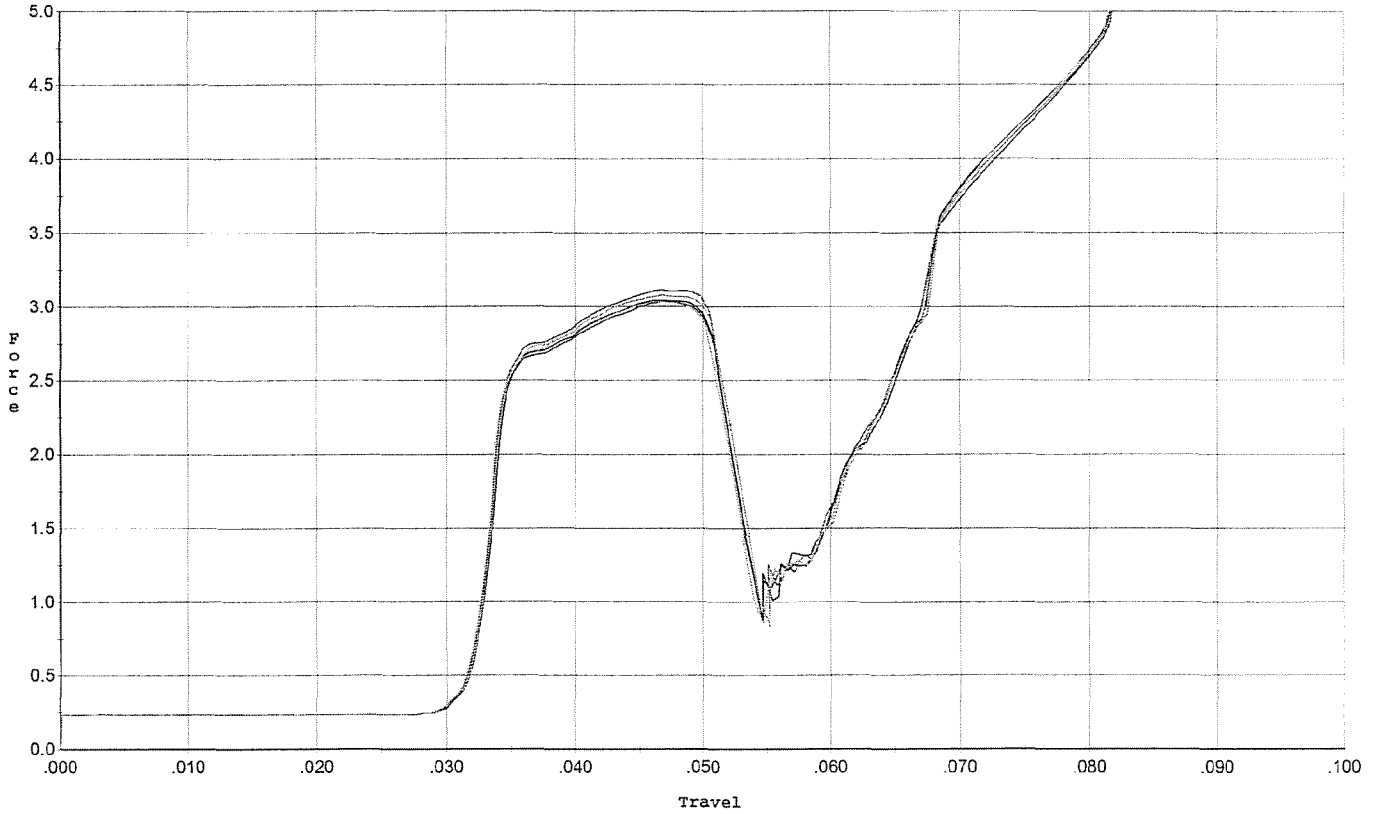
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.050	0.031	0.033	0.060		Set Trigger
2	3.106	0.050	0.031	0.033	0.061		Set Trigger
3	3.094	0.050	0.031	0.033	0.061		Set Trigger
4	3.138	0.050	0.031	0.033	0.061		Set Trigger
5	3.096	0.051	0.031	0.033	0.061		Set Trigger

AVG 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



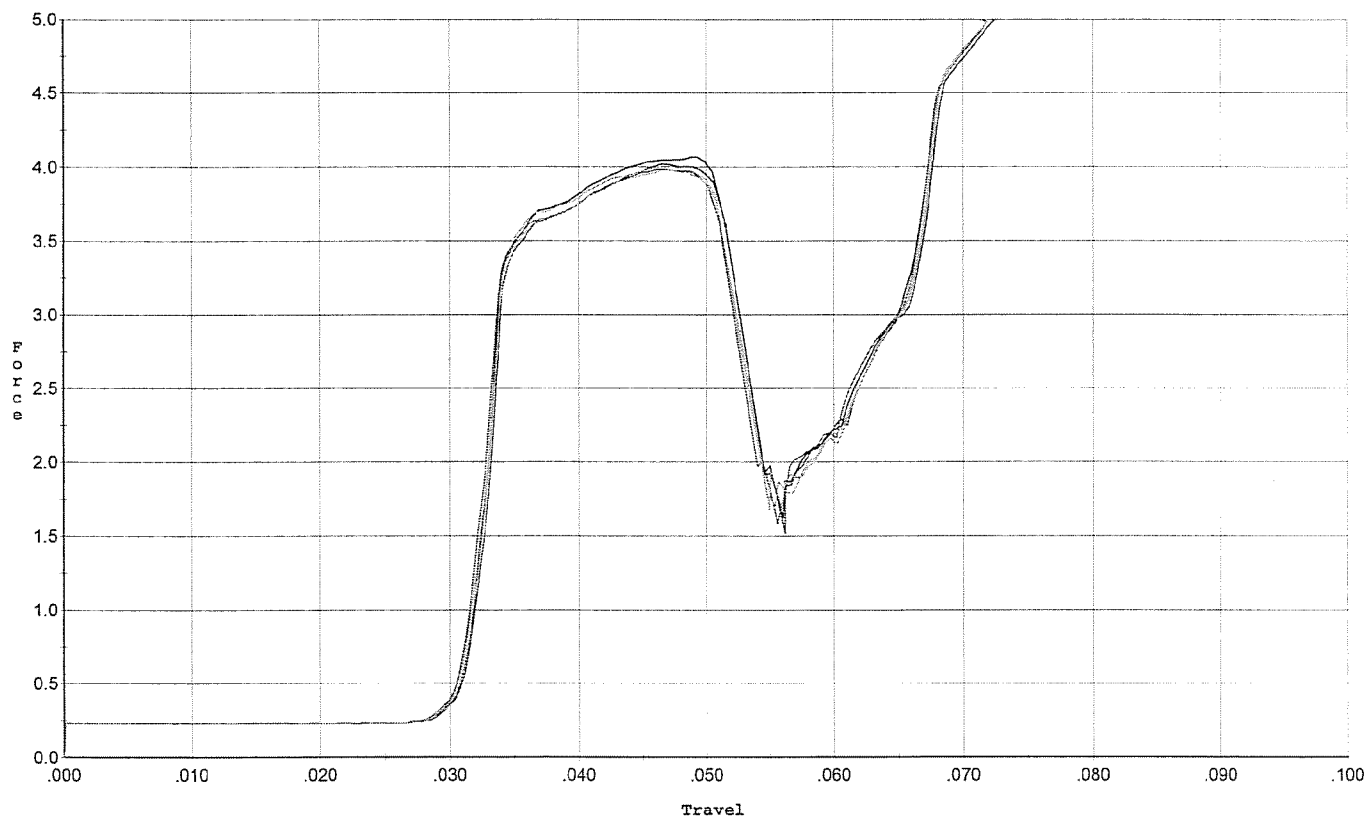
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.051	0.032	0.034	0.059		Set Trigger
2	3.044	0.051	0.032	0.034	0.060		Set Trigger
3	3.115	0.052	0.031	0.033	0.063		Set Trigger
4	3.034	0.051	0.031	0.033	0.061		Set Trigger
5	3.079	0.052	0.032	0.034	0.062		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



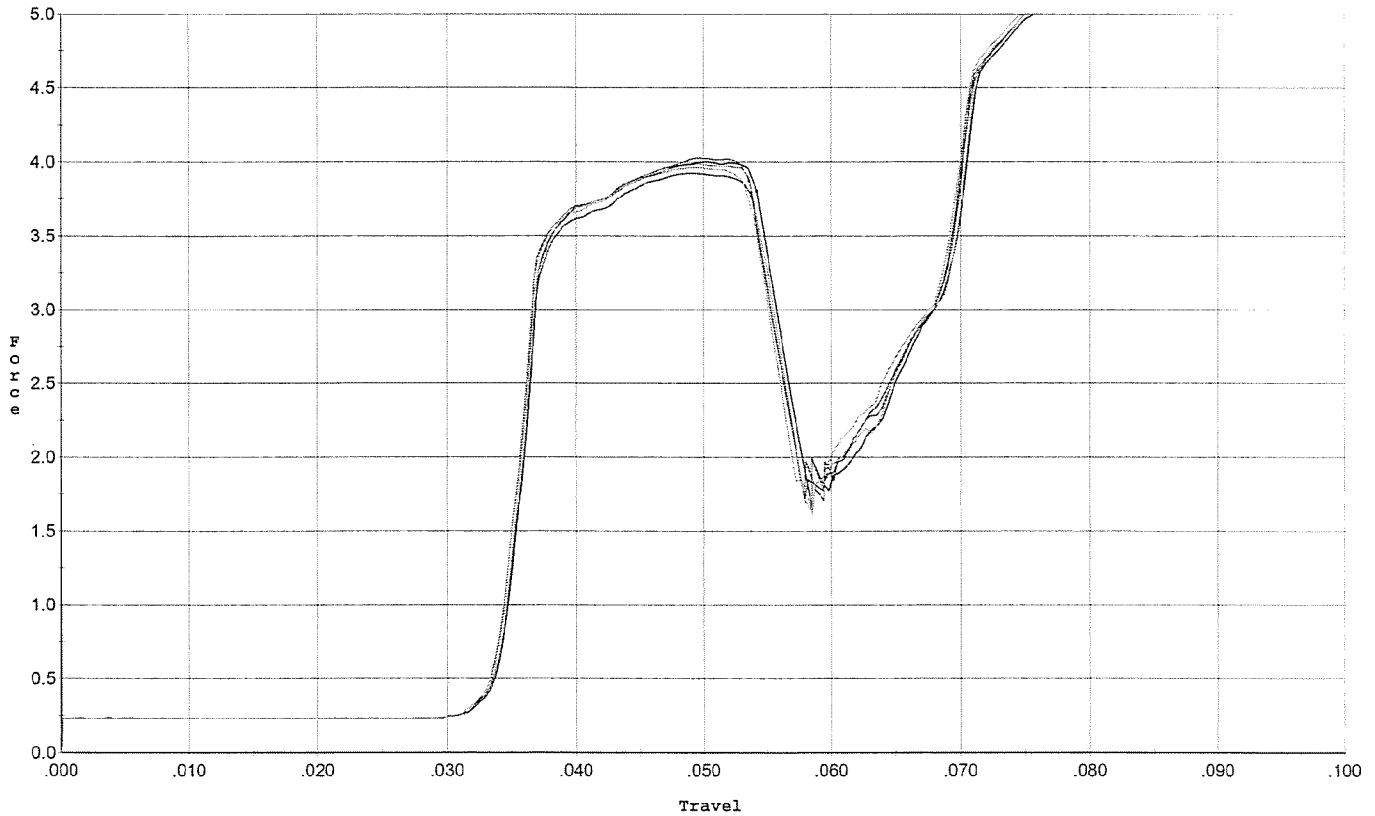
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.051	0.031	0.032	0.081		Set Trigger
2	4.067	0.052	0.031	0.032	0.082		Set Trigger
3	3.988	0.051	0.030	0.032	0.080		Set Trigger
4	3.983	0.051	0.031	0.032	0.079		Set Trigger
5	4.012	0.053	0.030	0.032	0.083		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



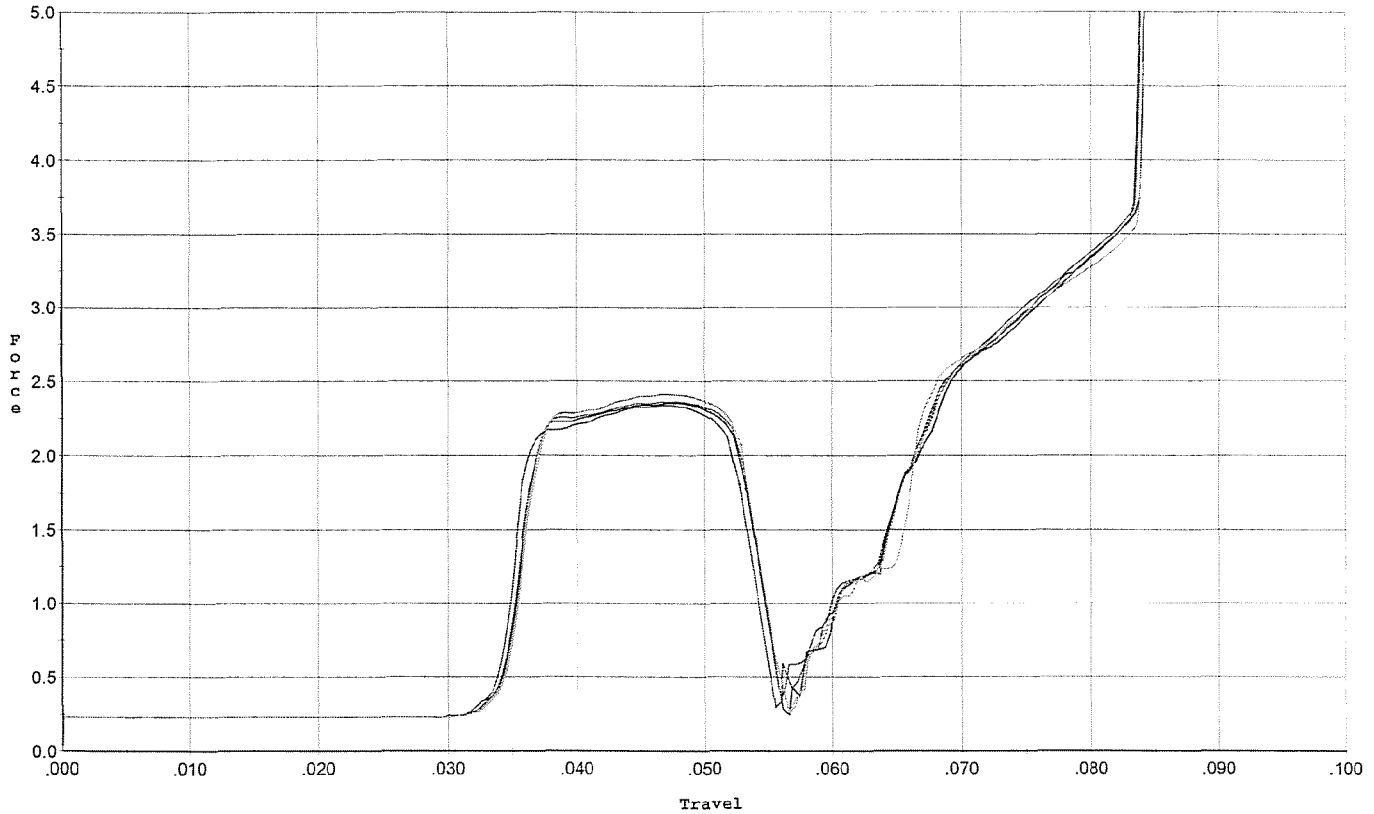
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.922	0.054	0.033	0.033	0.080		Set Trigger
2	3.999	0.054	0.033	0.033	0.083		Set Trigger
3	4.025	0.054	0.033	0.033	0.082		Set Trigger
4	3.965	0.054	0.033	0.033	0.082		Set Trigger
5	3.986	0.055	0.033	0.033	0.084		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



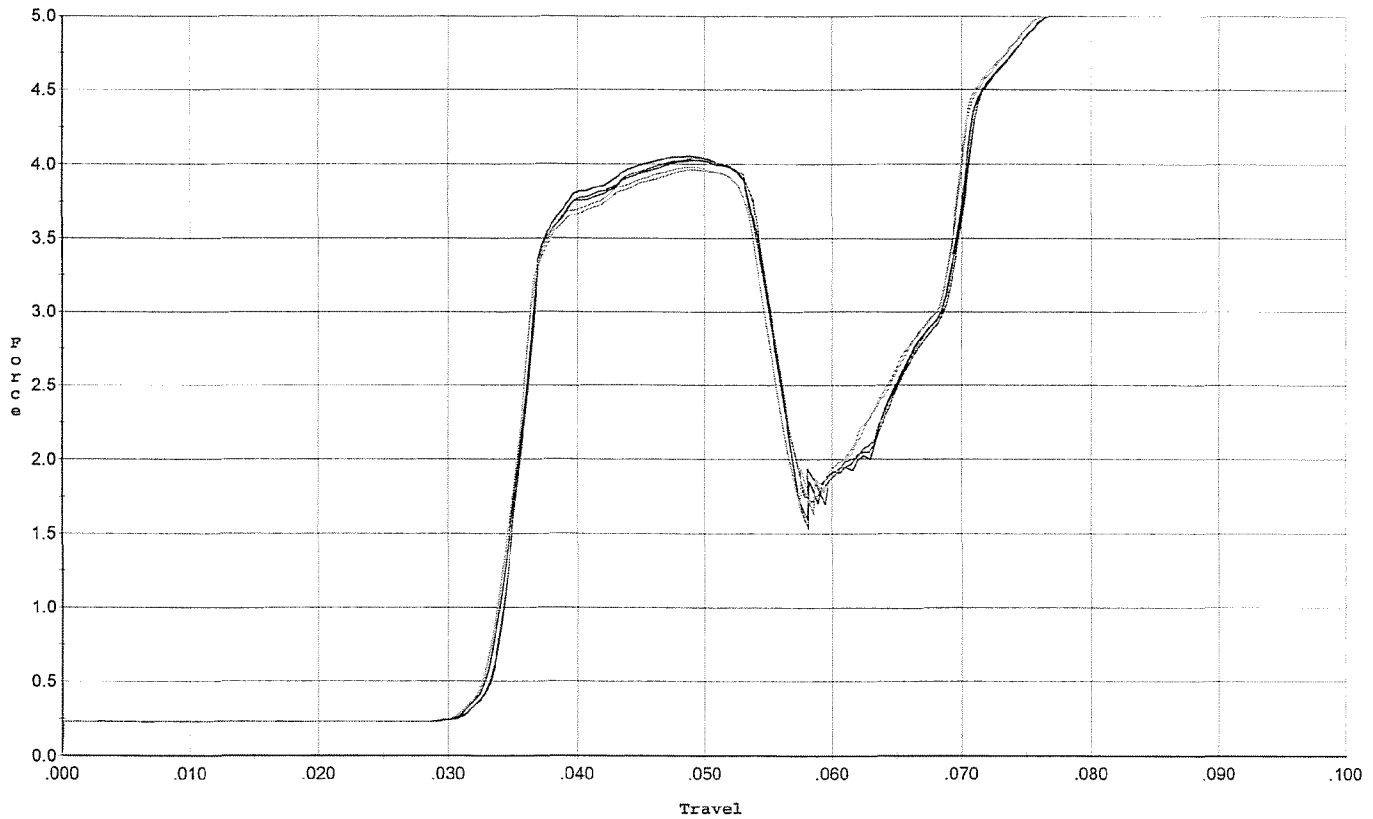
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.336	0.053	0.034	0.036	0.048		Set Trigger
2	2.353	0.053	0.034	0.036	0.049		Set Trigger
3	2.361	0.053	0.034	0.036	0.049		Set Trigger
4	2.410	0.053	0.034	0.036	0.049		Set Trigger
5	2.413	0.053	0.034	0.036	0.049		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.055	0.033	0.034	0.083		Set Trigger
2	4.055	0.054	0.033	0.033	0.084		Set Trigger
3	4.040	0.054	0.033	0.033	0.082		Set Trigger
4	3.983	0.053	0.032	0.033	0.081		Set Trigger
5	3.964	0.053	0.032	0.033	0.081		Set Trigger

Avg 4.01