

6674 9184

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

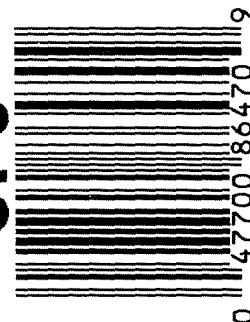
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749184

UPC



GUN SERIAL # G 6749184

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unb</u>	6/18/08	unb
490	MAGNAFLUX BOLT		6/18/08	R
500	ROLLMARK CALIBER		6/18/08	R
520	GOFF BLAST BBL / REC		6/18/08	R
542	APPLY COATINGS (BARREL ACTION)		6/24/08	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/25/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/7/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

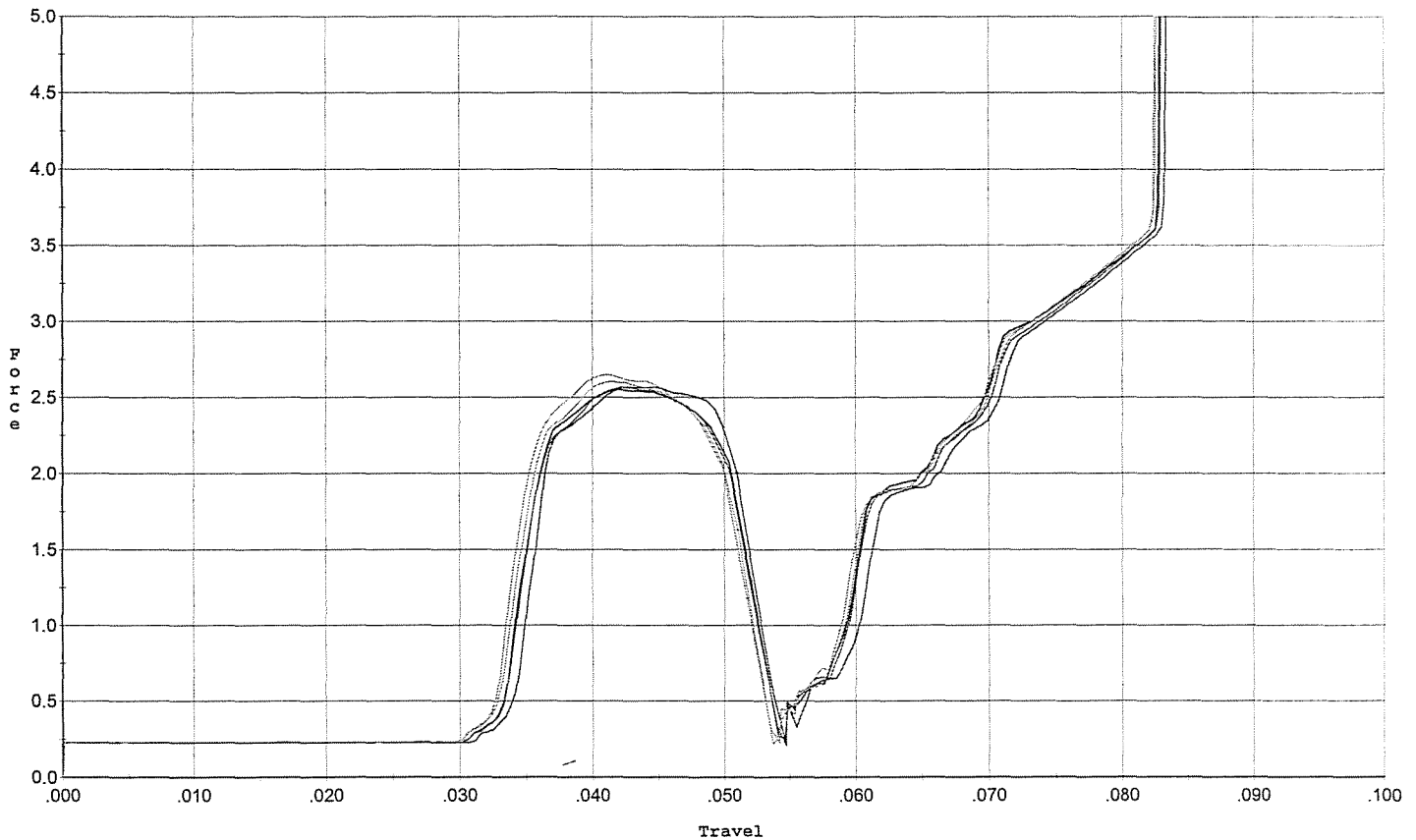
F004 REV 5/2006

BARBER - M24 0138226									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u>	<u>5</u>	<u>5</u>	7-22	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	7-22	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	7-22	TC		
	J) ASSEMBLE STOCK					7/7/08	J.P.D.		
	K) ASSEMBLE SWIVEL STUDS					7-28-08	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		7-9-08	TRW		
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/4/08	MED		
670	FINAL INSPECTION A) HEADSPACE					7-28-08	RTZ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u>	<u>2.91</u>	<u>2.60</u>	<u>2.67</u>	<u>2.84</u>	7-11-08	SD
	C) FUNCTION					7-28-08	RTZ		
690	PACK					7/27/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



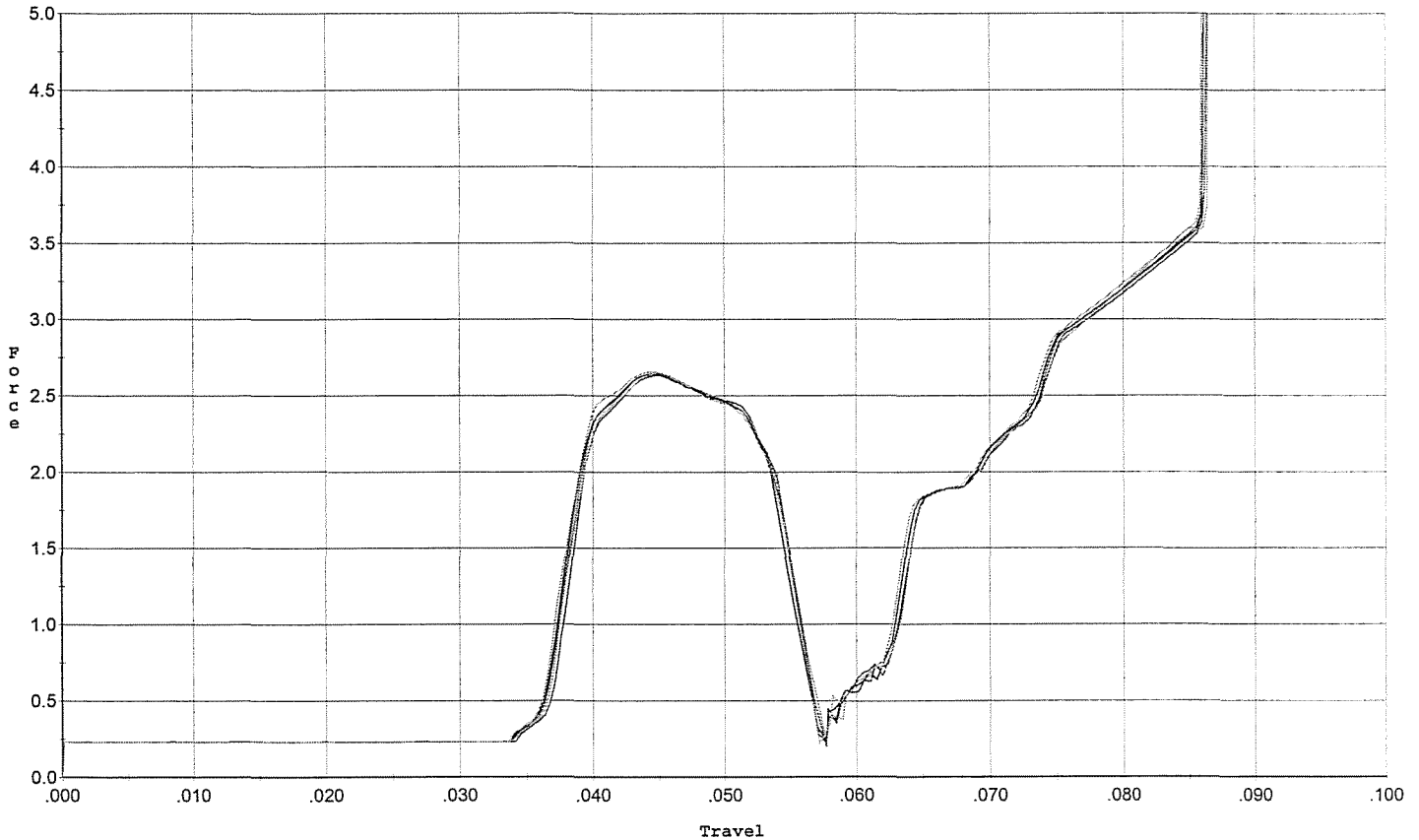
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.051	0.034	0.036	0.047		Set Trigger
2	2.550	0.052	0.033	0.036	0.049		Set Trigger
3	2.566	0.050	0.033	0.036	0.047		Set Trigger
4	2.605	0.051	0.033	0.036	0.048		Set Trigger
5	2.650	0.052	0.032	0.035	0.050		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



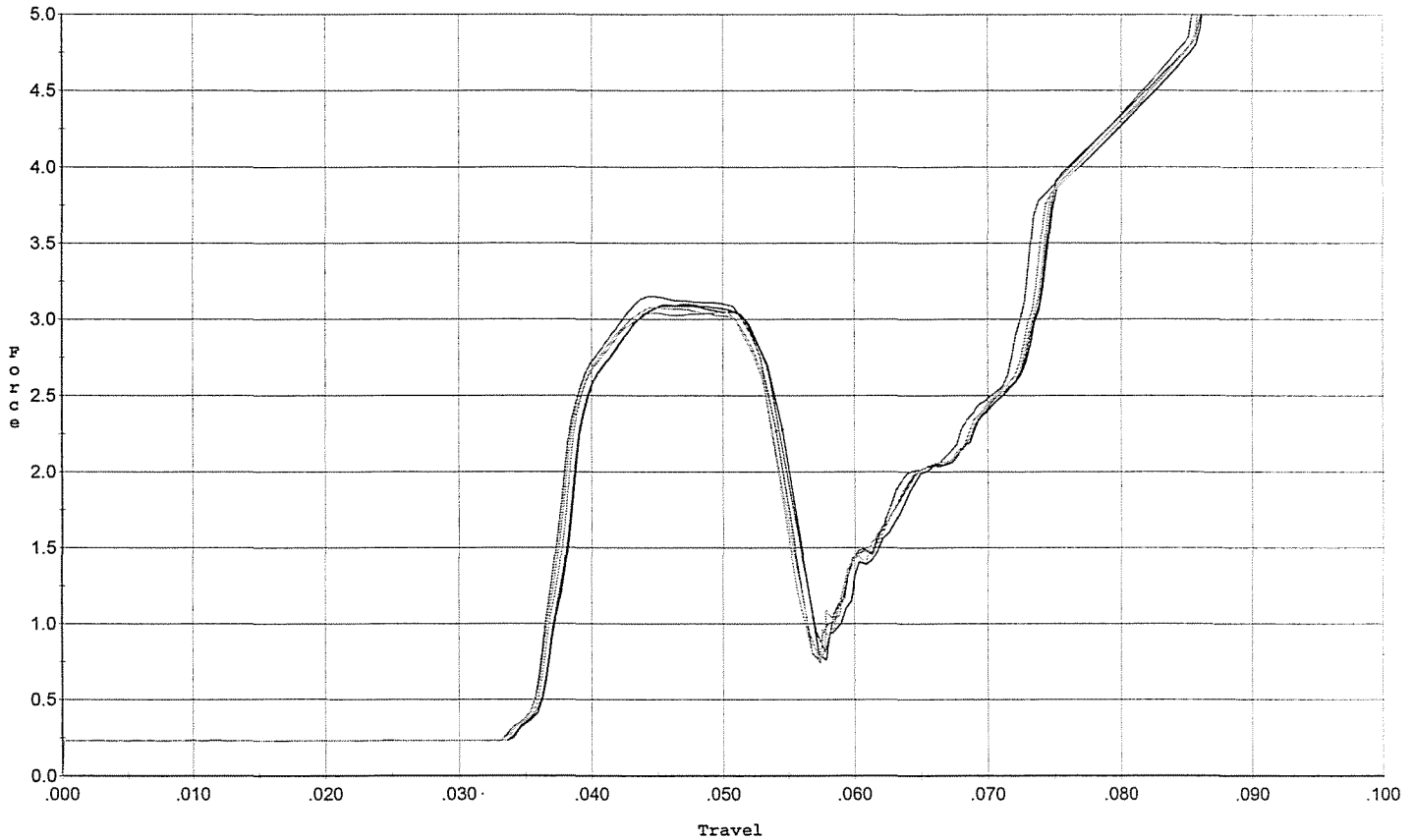
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.054	0.037	0.038	0.049		Set Trigger
2	2.636	0.053	0.036	0.037	0.048		Set Trigger
3	2.645	0.054	0.036	0.037	0.049		Set Trigger
4	2.657	0.054	0.034	0.037	0.050		Set Trigger
5	2.650	0.054	0.036	0.037	0.049		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



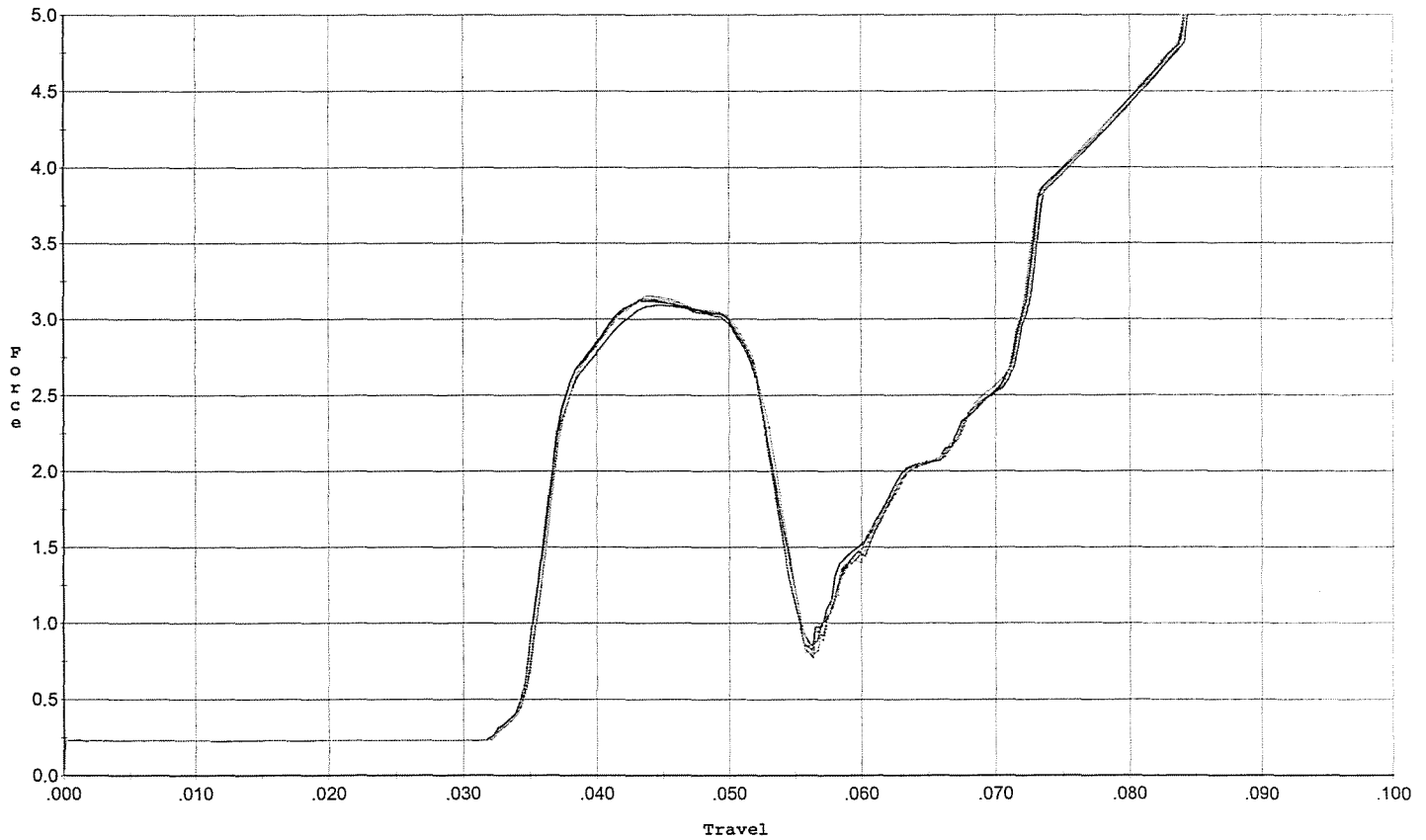
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.097	0.053	0.036	0.037	0.056		Set Trigger
2	3.092	0.055	0.035	0.037	0.058		Set Trigger
3	3.150	0.054	0.036	0.036	0.059		Set Trigger
4	3.077	0.053	0.034	0.037	0.056		Set Trigger
5	3.041	0.053	0.036	0.037	0.056		Set Trigger

AVG 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



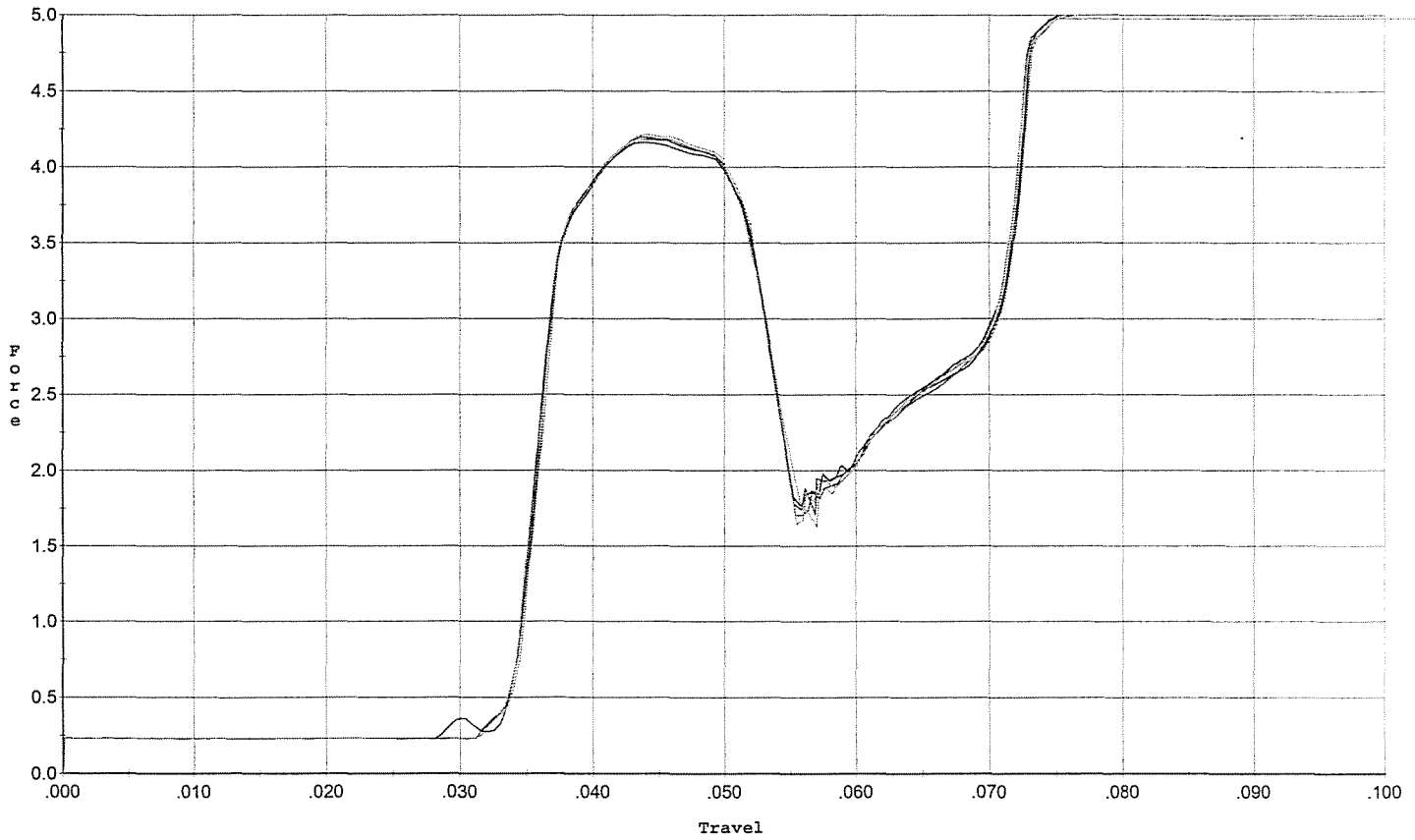
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.052	0.034	0.036	0.056		Set Trigger
2	3.122	0.052	0.034	0.036	0.057		Set Trigger
3	3.133	0.052	0.033	0.036	0.057		Set Trigger
4	3.136	0.053	0.033	0.036	0.059		Set Trigger
5	3.152	0.052	0.034	0.036	0.057		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



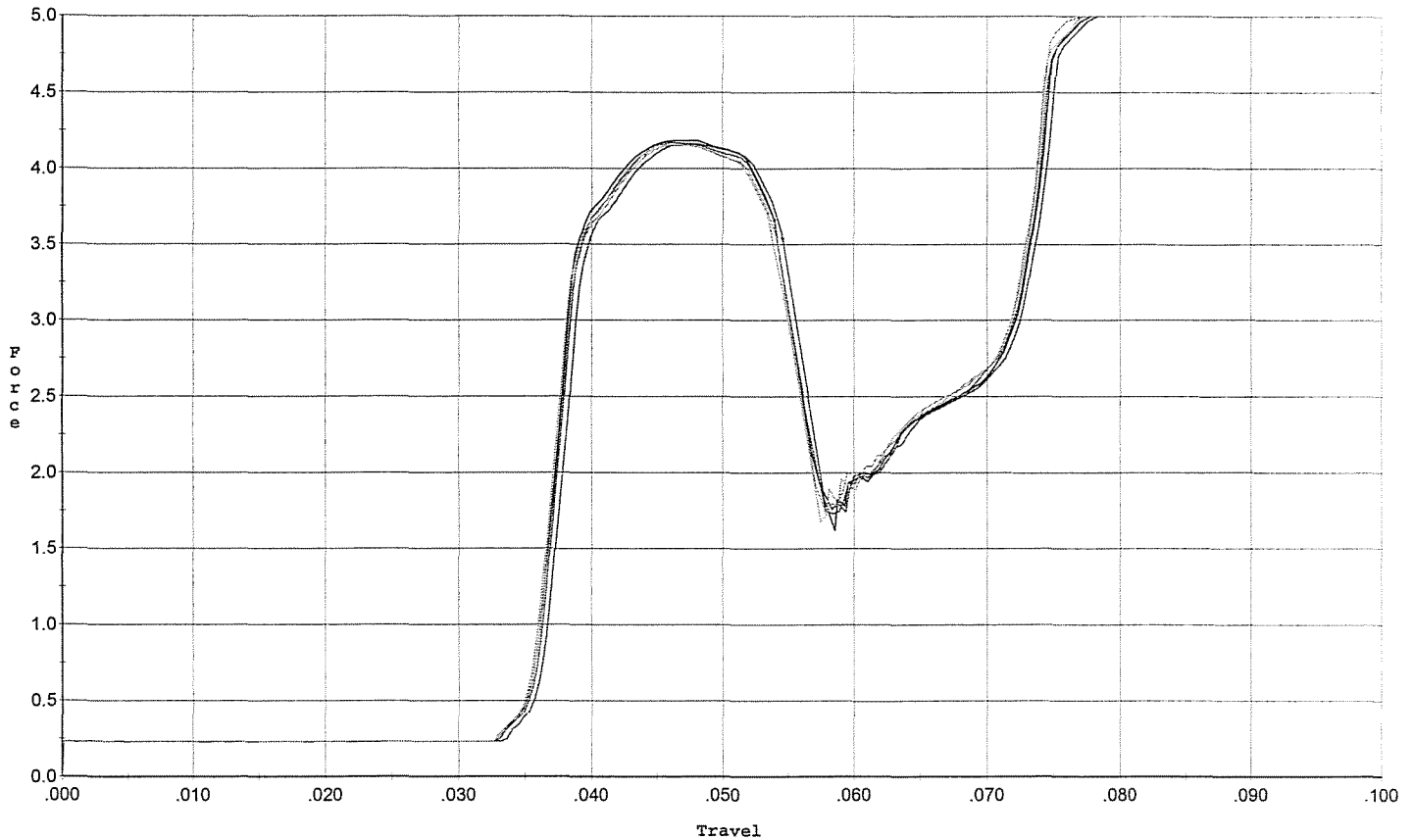
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.163	0.052	0.033	0.035	0.077		Set Trigger
2	4.182	0.052	0.034	0.035	0.076		Set Trigger
3	4.196	0.052	0.034	0.035	0.077		Set Trigger
4	4.215	0.052	0.032	0.035	0.076		Set Trigger
5	4.187	0.053	0.032	0.033	0.077		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



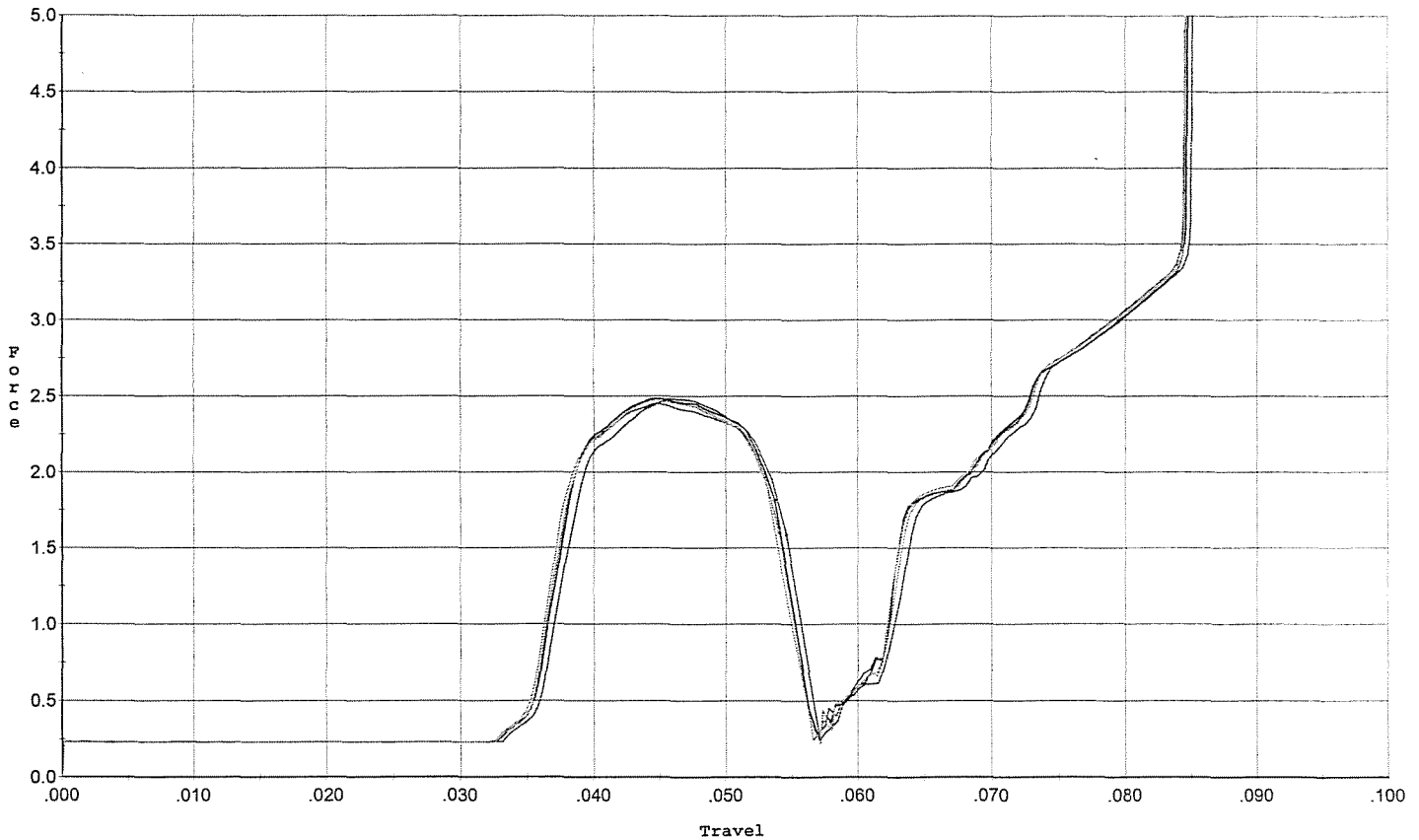
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.055	0.034	0.034	0.078		Set Trigger
2	4.185	0.054	0.035	0.034	0.079		Set Trigger
3	4.171	0.054	0.034	0.034	0.078		Set Trigger
4	4.158	0.055	0.033	0.034	0.079		Set Trigger
5	4.152	0.054	0.035	0.034	0.078		Set Trigger

AVG 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



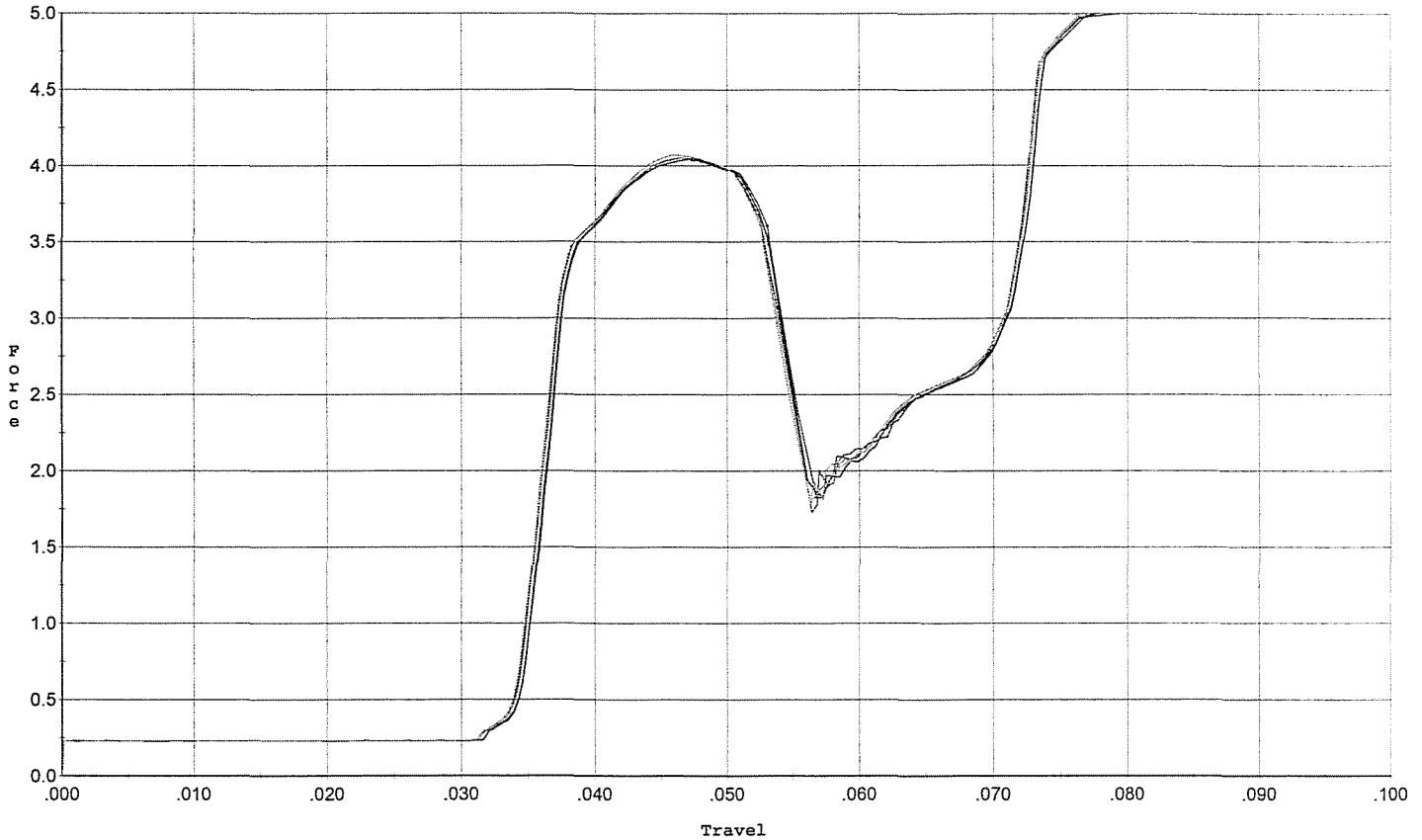
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.055	0.036	0.036	0.048		Set Trigger
2	2.486	0.054	0.035	0.037	0.048		Set Trigger
3	2.452	0.054	0.035	0.036	0.048		Set Trigger
4	2.482	0.054	0.035	0.036	0.048		Set Trigger
5	2.474	0.053	0.035	0.036	0.047		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.053	0.032	0.034	0.076		Set Trigger
2	4.053	0.053	0.032	0.034	0.076		Set Trigger
3	4.050	0.054	0.034	0.034	0.078		Set Trigger
4	4.053	0.053	0.034	0.034	0.075		Set Trigger
5	4.071	0.054	0.034	0.034	0.078		Set Trigger

AVG 4.05