

66749186

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

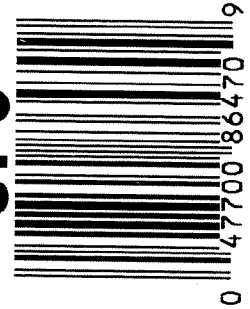
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749186

UPC



GUN SERIAL #

G 6749186

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	6-17-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	6/18/08	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-18-08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	<i>mm</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

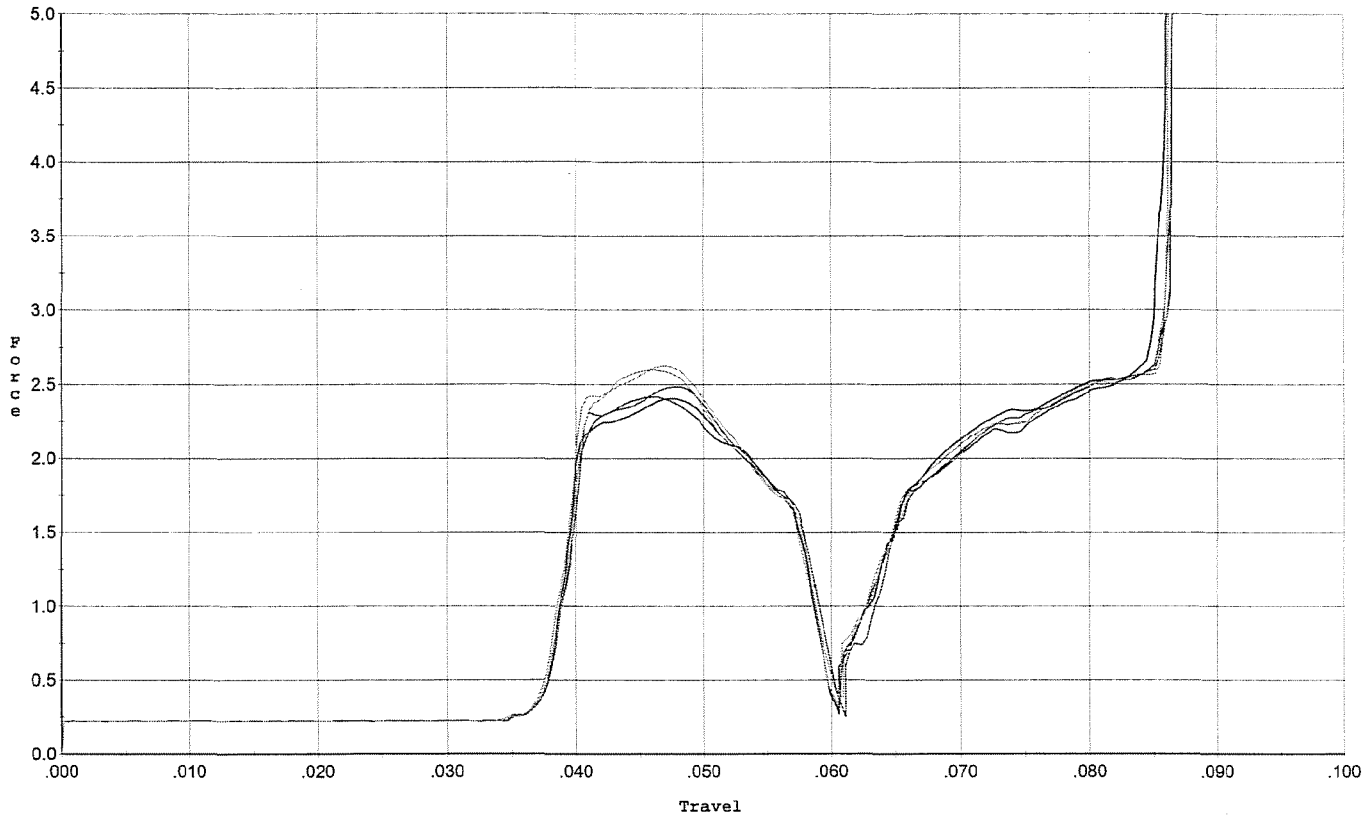
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-22-08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6^s</u> <u>6</u> <u>6</u>	7-22-08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	7-22-08	Fm
	J) ASSEMBLE STOCK		7-10-08	PSW
	K) ASSEMBLE SWIVEL STUDS		7-28-08	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-11-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/11/08	MEIS
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RJZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.67</u> <u>2.46</u> <u>2.46</u> <u>2.45</u>	7-11-08	SD
	C) FUNCTION		7-28-08	ETC
690	PACK		7/29/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



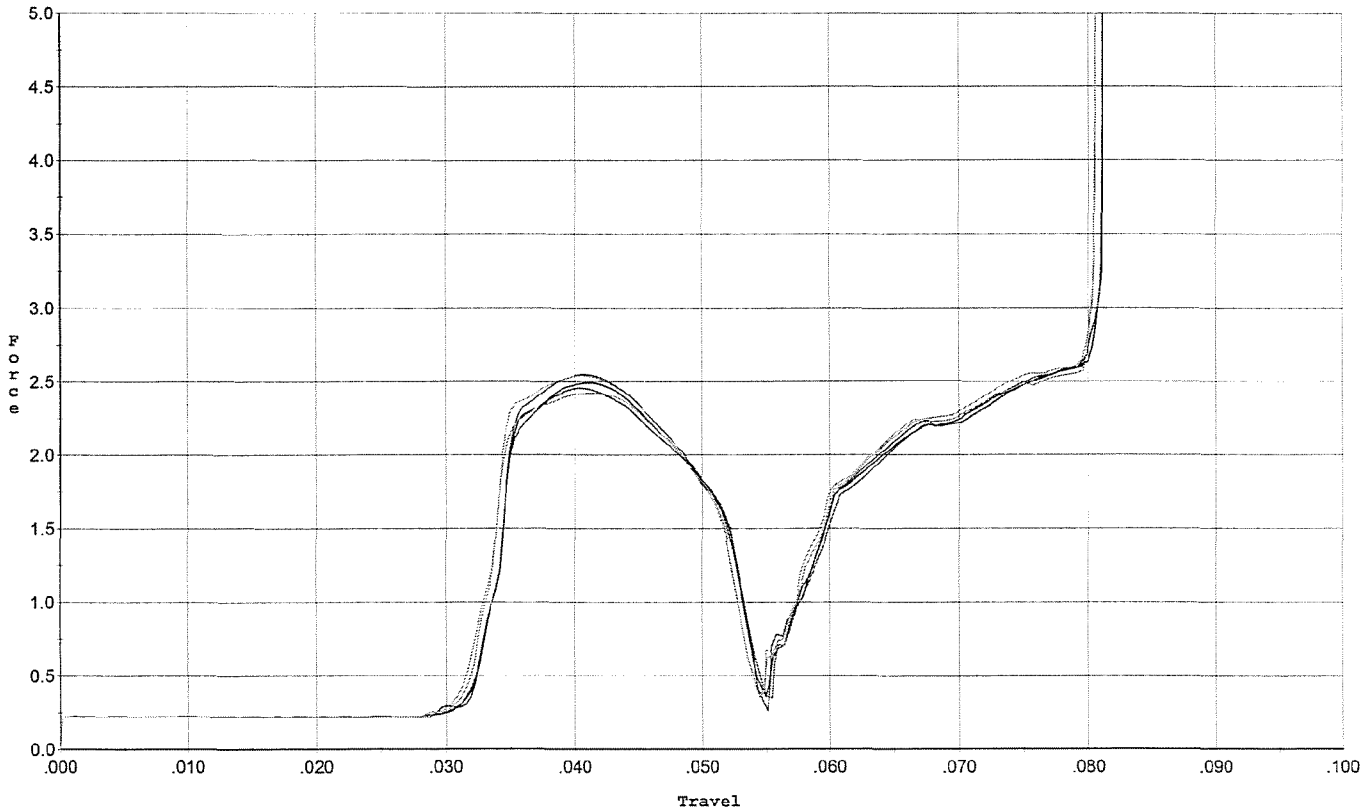
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.058	0.037	0.036	0.049		Set Trigger
2	2.407	0.058	0.037	0.035	0.049		Set Trigger
3	2.483	0.059	0.037	0.035	0.051		Set Trigger
4	2.623	0.058	0.037	0.035	0.052		Set Trigger
5	2.598	0.058	0.037	0.036	0.051		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



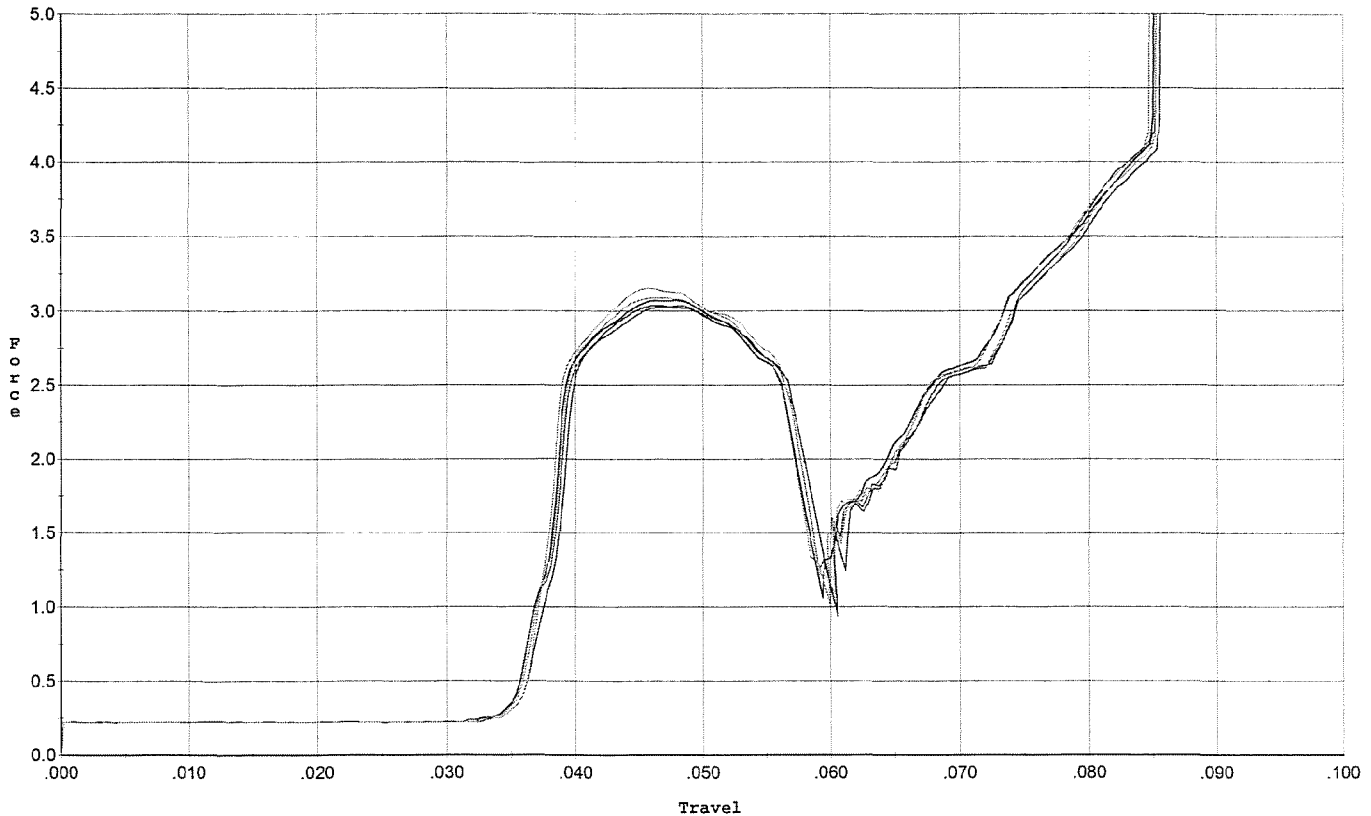
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.052	0.032	0.034	0.048		Set Trigger
2	2.491	0.052	0.032	0.034	0.048		Set Trigger
3	2.550	0.052	0.032	0.034	0.049		Set Trigger
4	2.541	0.052	0.031	0.034	0.049		Set Trigger
5	2.420	0.052	0.031	0.034	0.048		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



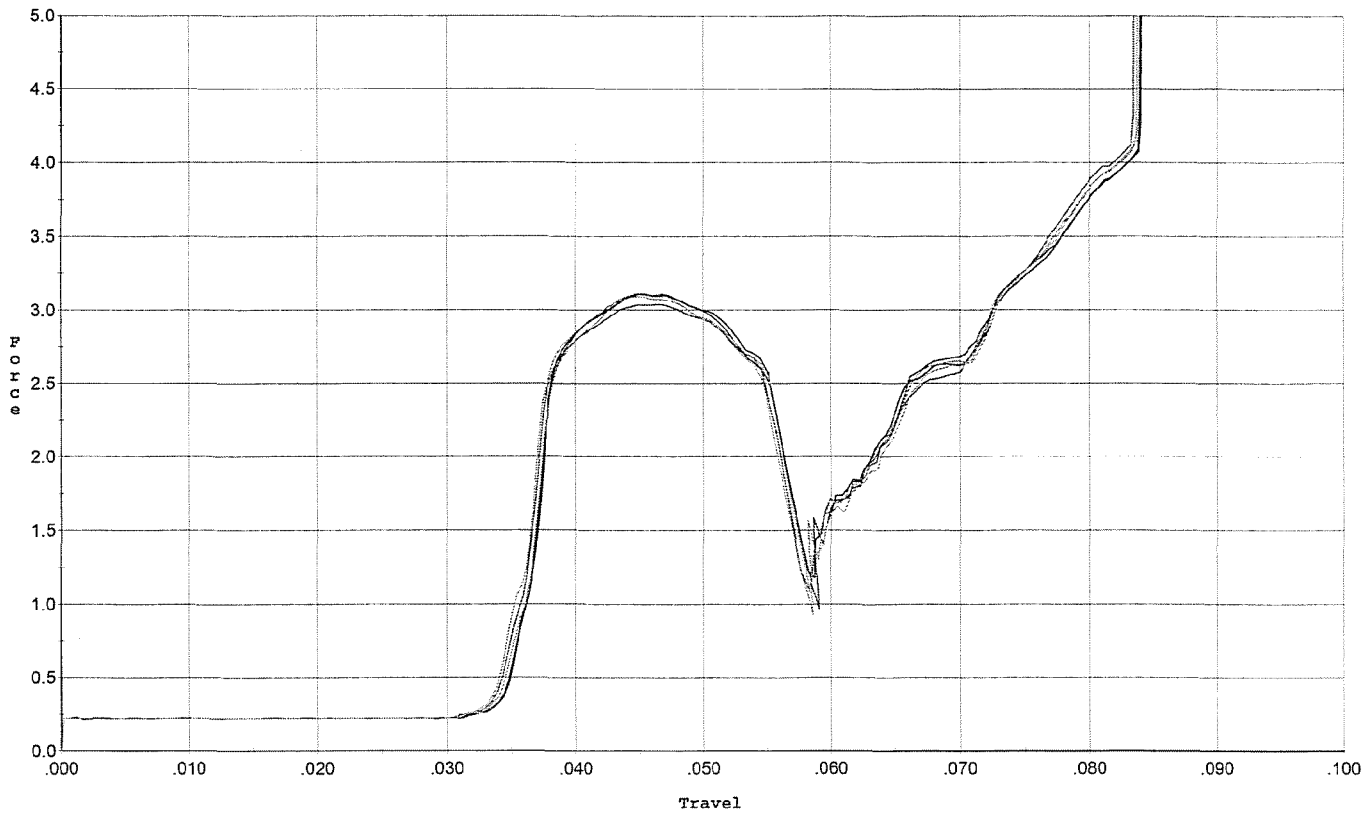
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.058	0.036	0.034	0.064		Set Trigger
2	3.074	0.056	0.035	0.034	0.063		Set Trigger
3	3.036	0.057	0.035	0.034	0.064		Set Trigger
4	3.088	0.057	0.036	0.034	0.064		Set Trigger
5	3.155	0.056	0.036	0.034	0.064		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



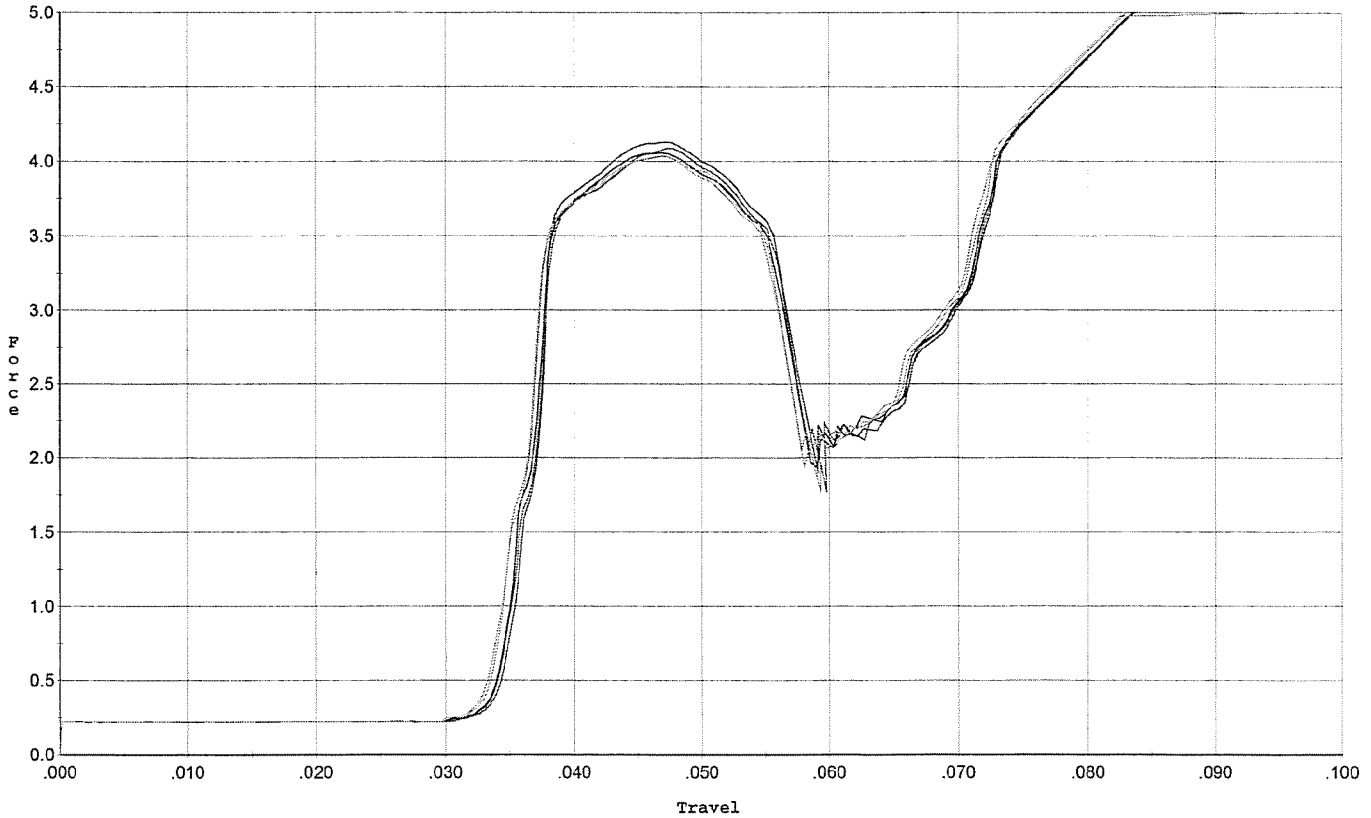
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.055	0.035	0.034	0.063		Set Trigger
2	3.111	0.055	0.034	0.034	0.063		Set Trigger
3	3.039	0.056	0.034	0.033	0.064		Set Trigger
4	3.087	0.055	0.034	0.034	0.063		Set Trigger
5	3.105	0.055	0.034	0.034	0.063		Set Trigger

AVG 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



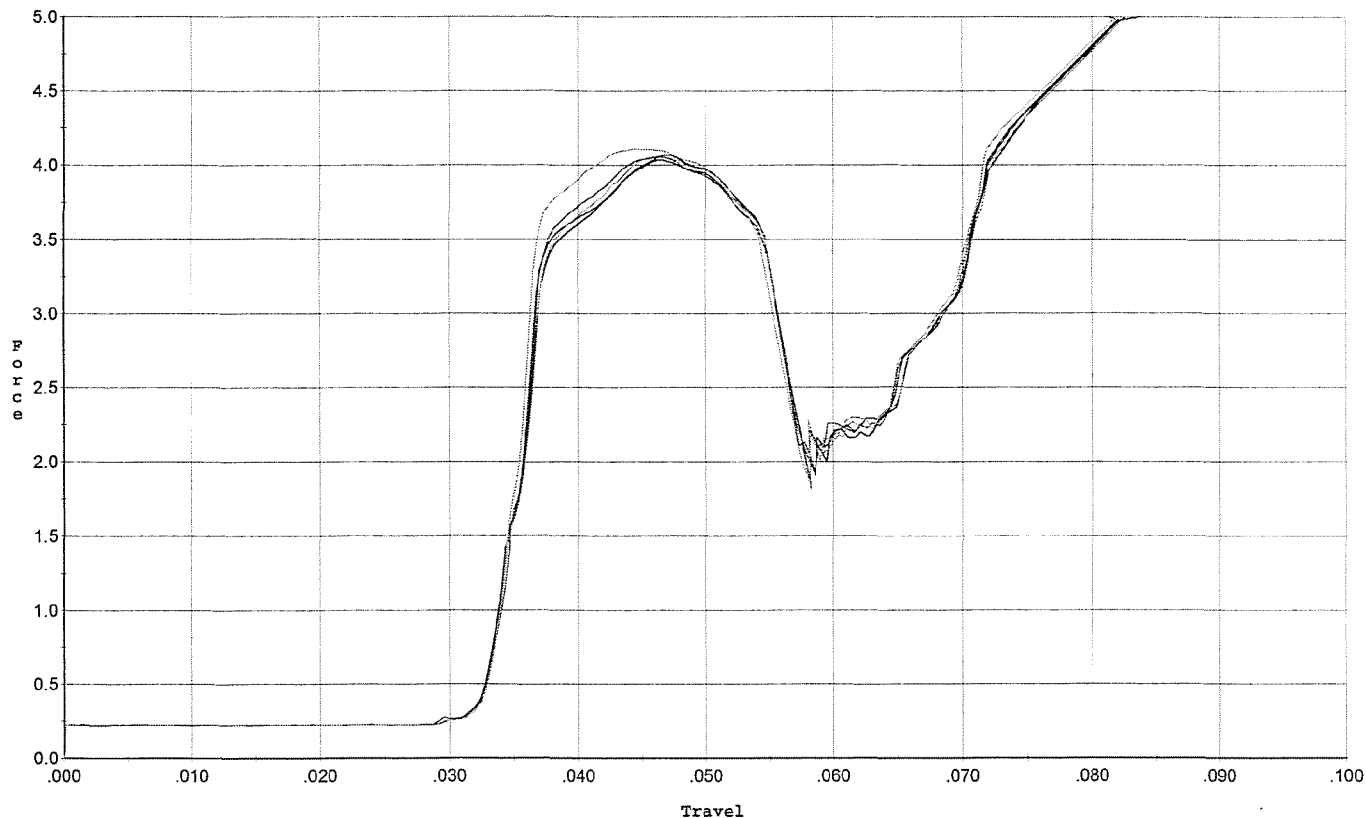
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.130	0.056	0.034	0.032	0.085		Set Trigger
2	4.056	0.056	0.034	0.032	0.086		Set Trigger
3	4.088	0.056	0.034	0.032	0.085		Set Trigger
4	4.036	0.056	0.033	0.032	0.085		Set Trigger
5	4.036	0.055	0.033	0.032	0.084		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



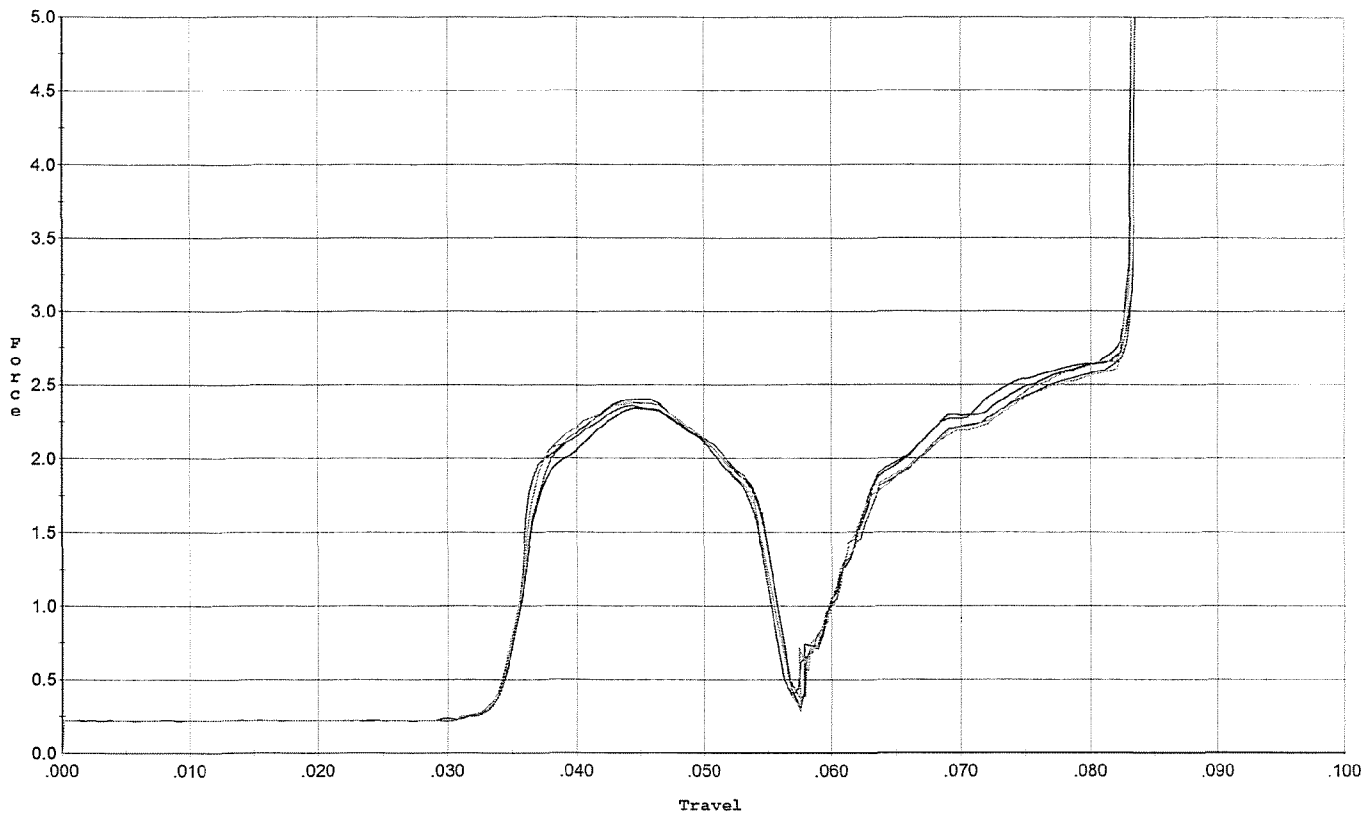
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.055	0.032	0.032	0.084		Set Trigger
2	4.067	0.055	0.032	0.032	0.084		Set Trigger
3	4.054	0.055	0.032	0.032	0.084		Set Trigger
4	4.111	0.054	0.033	0.032	0.085		Set Trigger
5	4.064	0.055	0.033	0.032	0.084		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



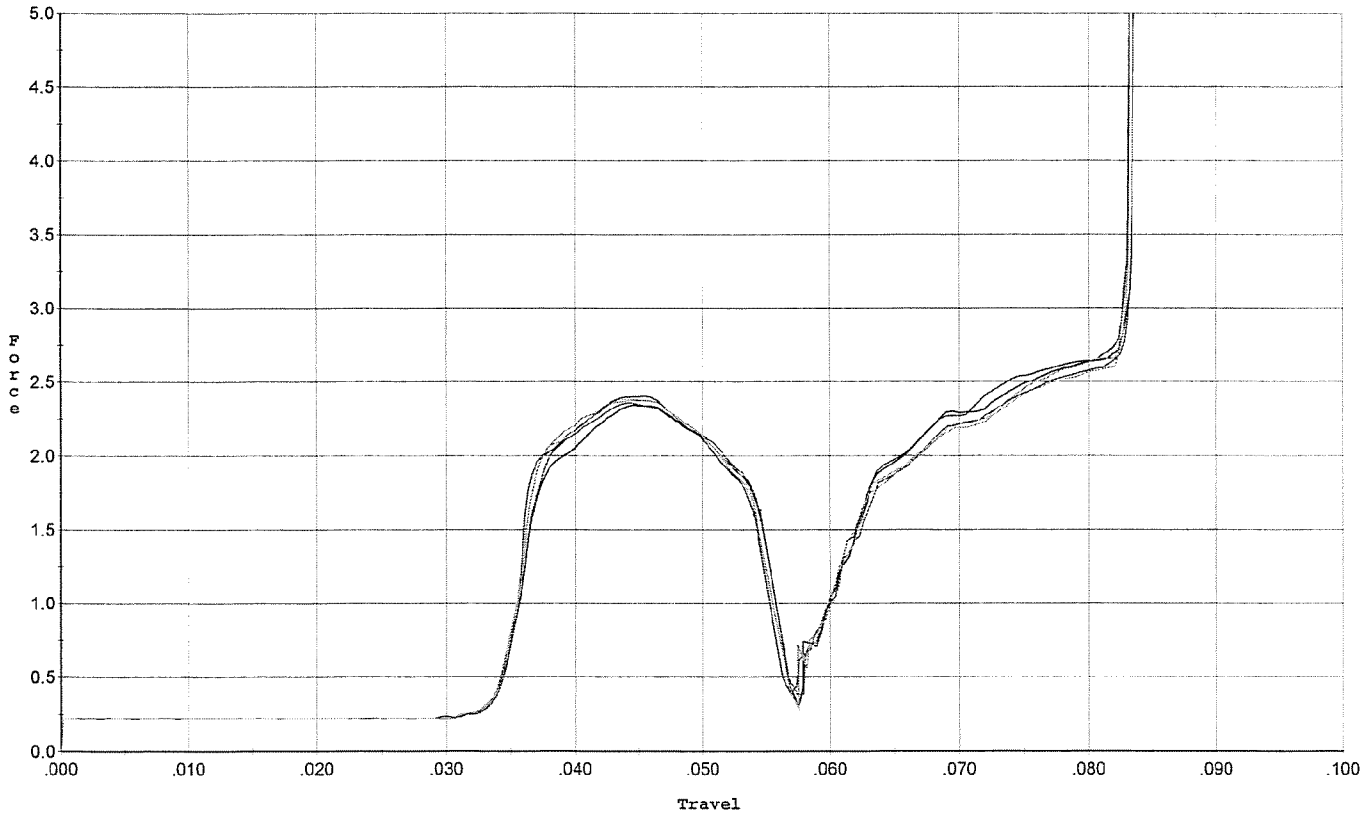
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.054	0.034	0.035	0.048		Set Trigger
2	2.341	0.055	0.034	0.035	0.048		Set Trigger
3	2.358	0.055	0.034	0.035	0.048		Set Trigger
4	2.383	0.054	0.034	0.035	0.048		Set Trigger
5	2.375	0.054	0.034	0.035	0.048		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



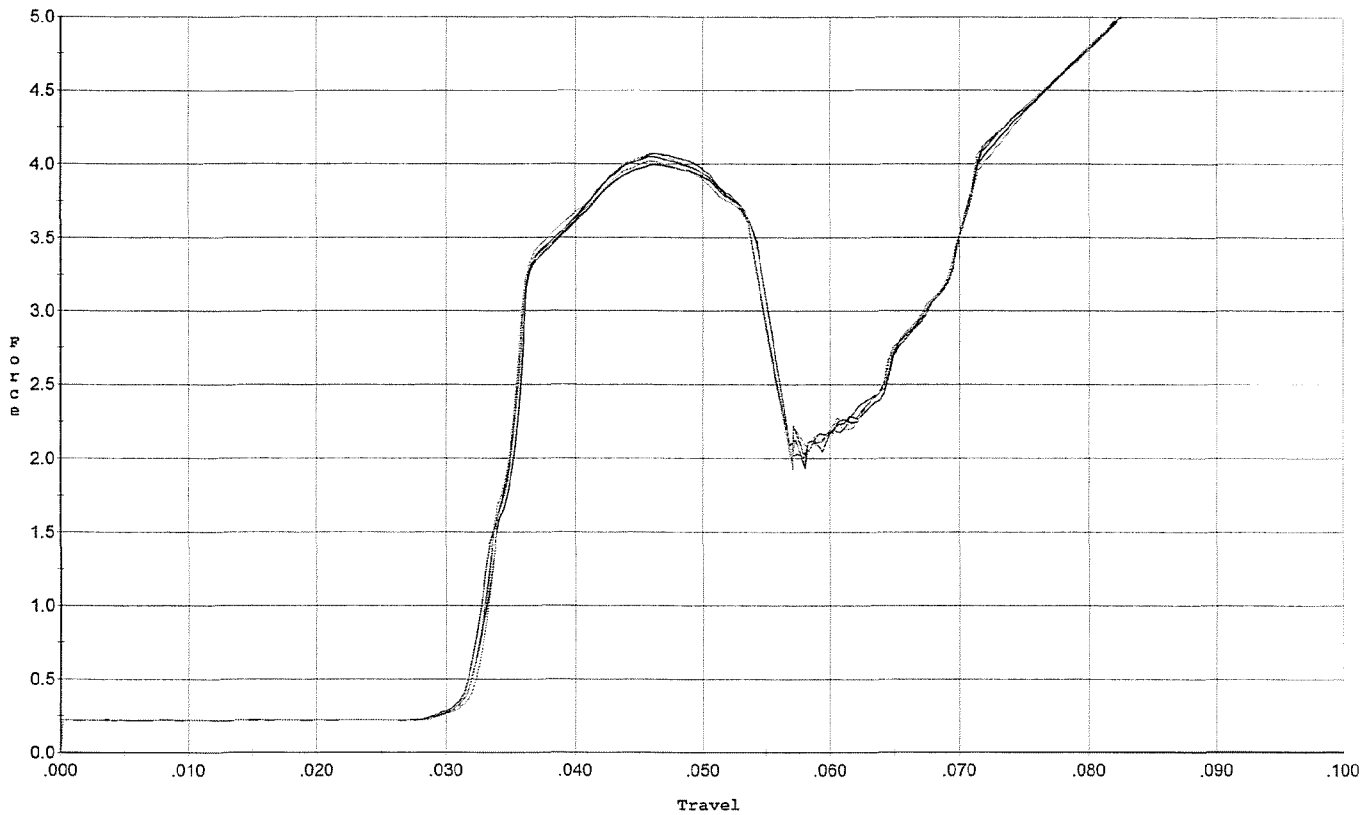
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.054	0.034	0.035	0.048		Set Trigger
2	2.341	0.055	0.034	0.035	0.048		Set Trigger
3	2.358	0.055	0.034	0.035	0.048		Set Trigger
4	2.383	0.054	0.034	0.035	0.048		Set Trigger
5	2.375	0.054	0.034	0.035	0.048		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.053	0.032	0.032	0.082	-	Set Trigger
2	3.995	0.054	0.032	0.032	0.084		Set Trigger
3	4.072	0.053	0.031	0.032	0.083		Set Trigger
4	4.070	0.054	0.032	0.032	0.085		Set Trigger
5	4.019	0.054	0.032	0.032	0.082		Set Trigger

Avg 4.04