

66749188

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

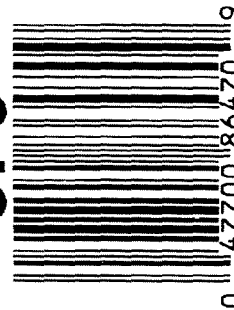
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749188

UPC



GUN SERIAL # G 6749188

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/18/08	and
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BS
542	APPLY COATINGS (BARREL ACTION)		6/24/08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

F004 REV 5/2006

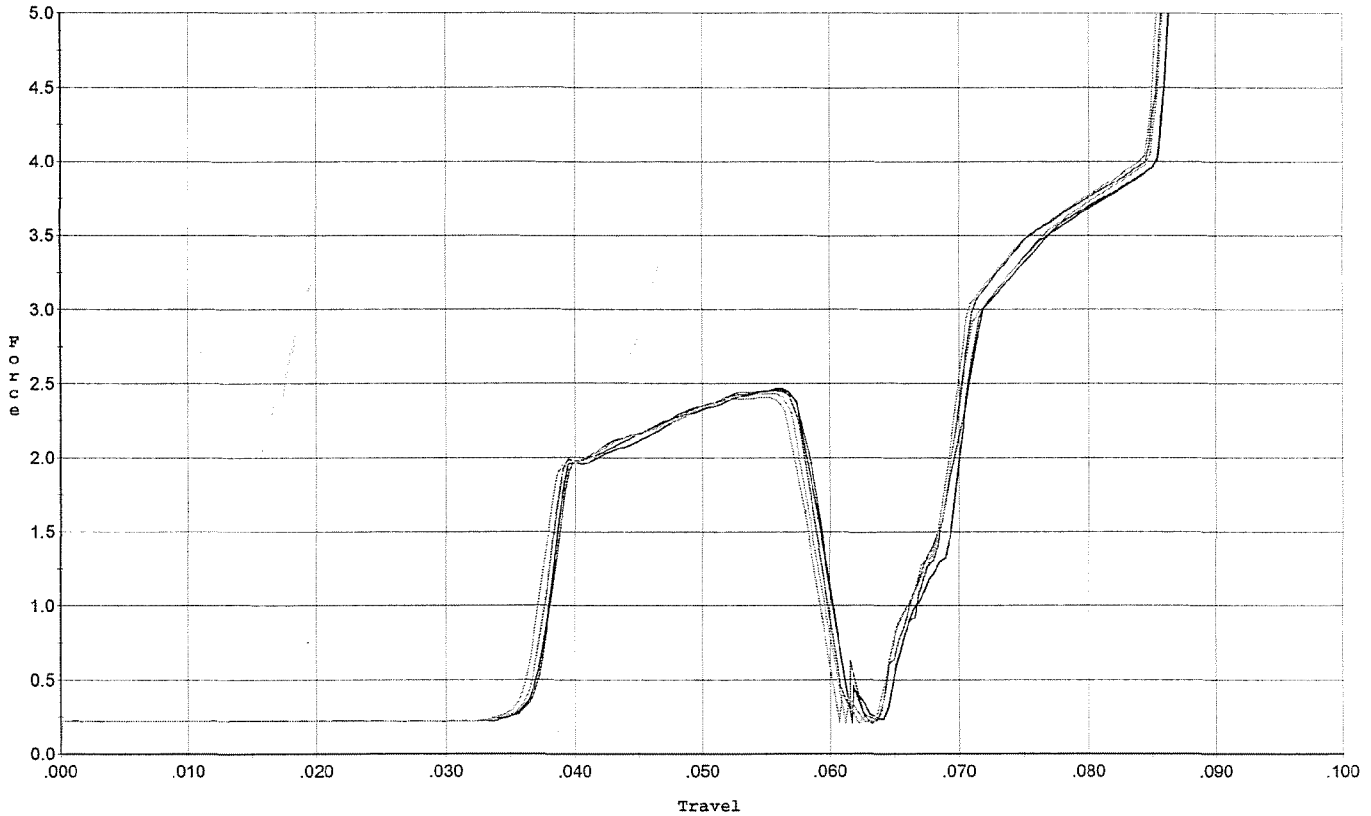
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	7-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>4.5</u> <u>4.5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7-10-08	PSW
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-11-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/11/08	MBD
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.65</u> <u>2.65</u> <u>2.67</u> <u>2.78</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RTZ
690	PACK		7/29/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



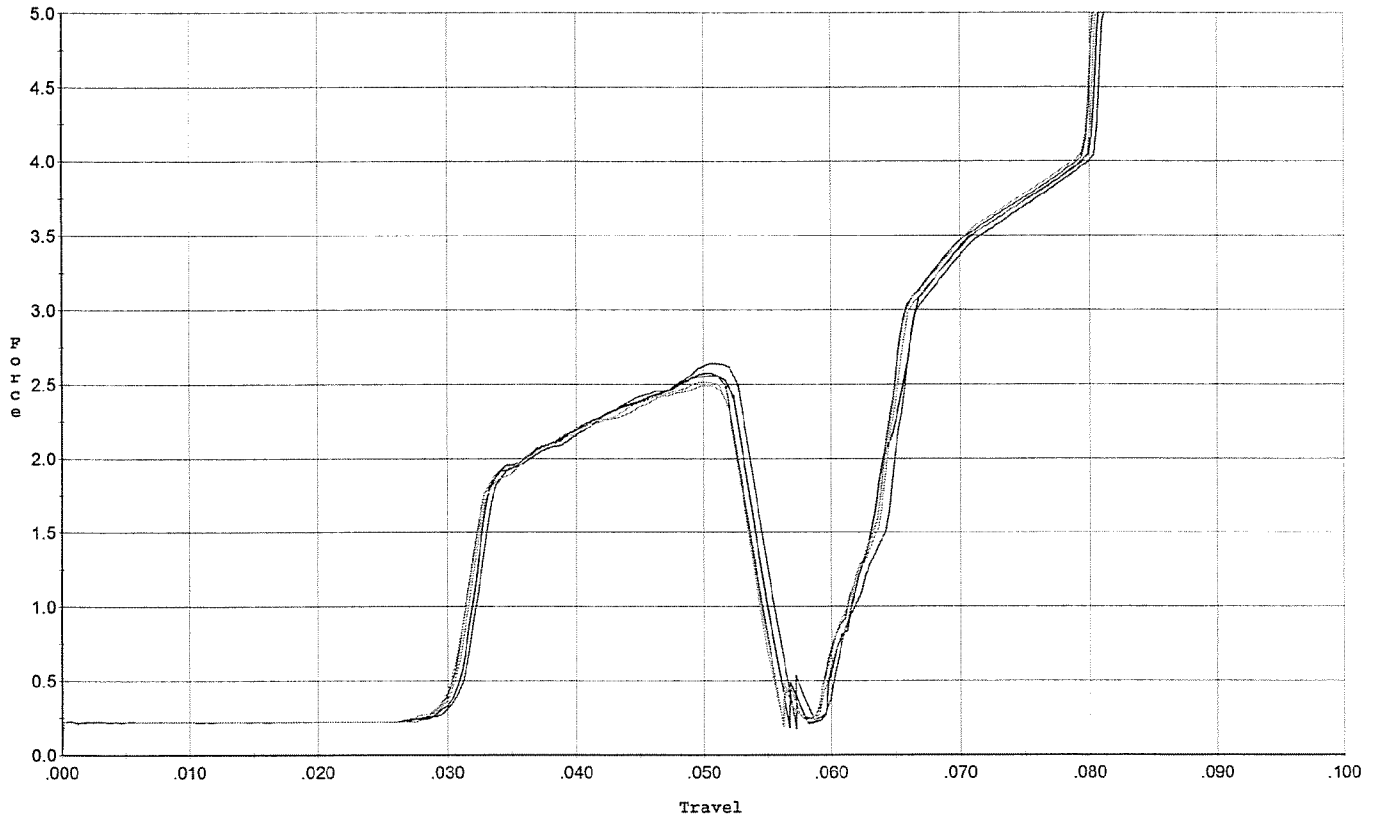
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.059	0.037	0.034	0.055		Set Trigger
2	2.469	0.059	0.037	0.034	0.055		Set Trigger
3	2.453	0.058	0.036	0.034	0.054		Set Trigger
4	2.431	0.057	0.036	0.035	0.053		Set Trigger
5	2.408	0.058	0.036	0.035	0.054		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



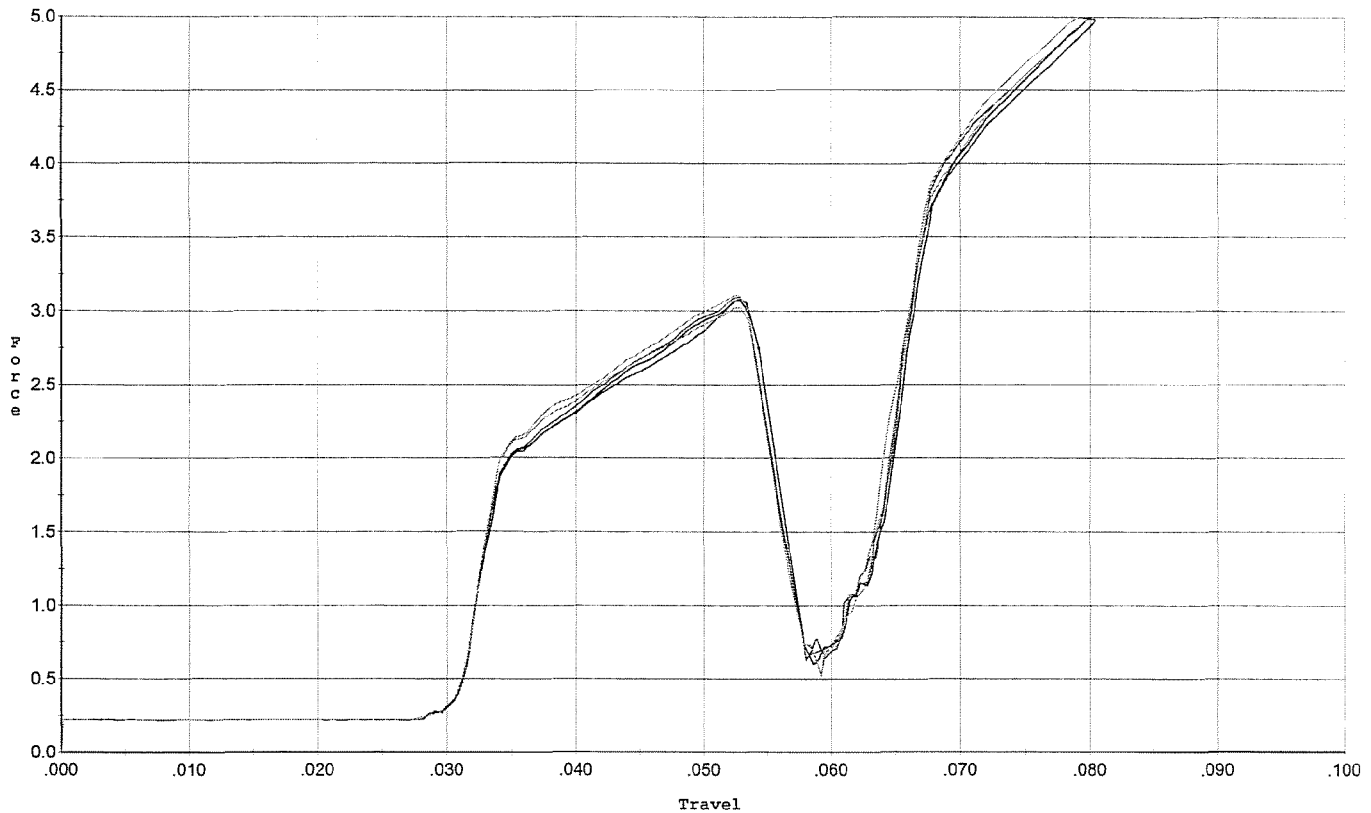
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.053	0.031	0.033	0.055		Set Trigger
2	2.574	0.052	0.031	0.032	0.054		Set Trigger
3	2.559	0.052	0.030	0.032	0.054		Set Trigger
4	2.515	0.052	0.030	0.032	0.054		Set Trigger
5	2.492	0.052	0.030	0.033	0.053		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



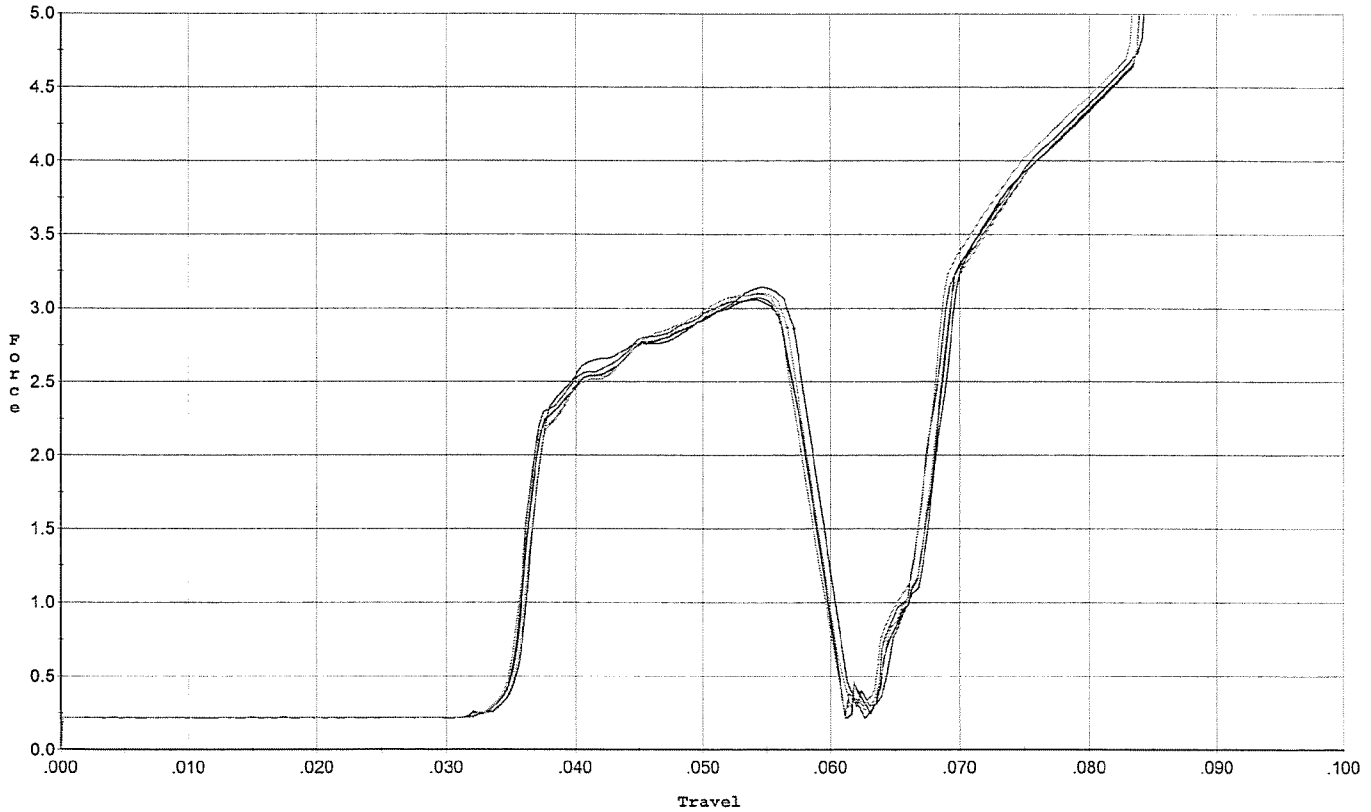
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.053	0.031	0.032	0.062		Set Trigger
2	3.081	0.054	0.031	0.032	0.064		Set Trigger
3	3.095	0.053	0.031	0.032	0.063		Set Trigger
4	3.023	0.054	0.031	0.032	0.063		Set Trigger
5	3.107	0.053	0.031	0.032	0.064		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



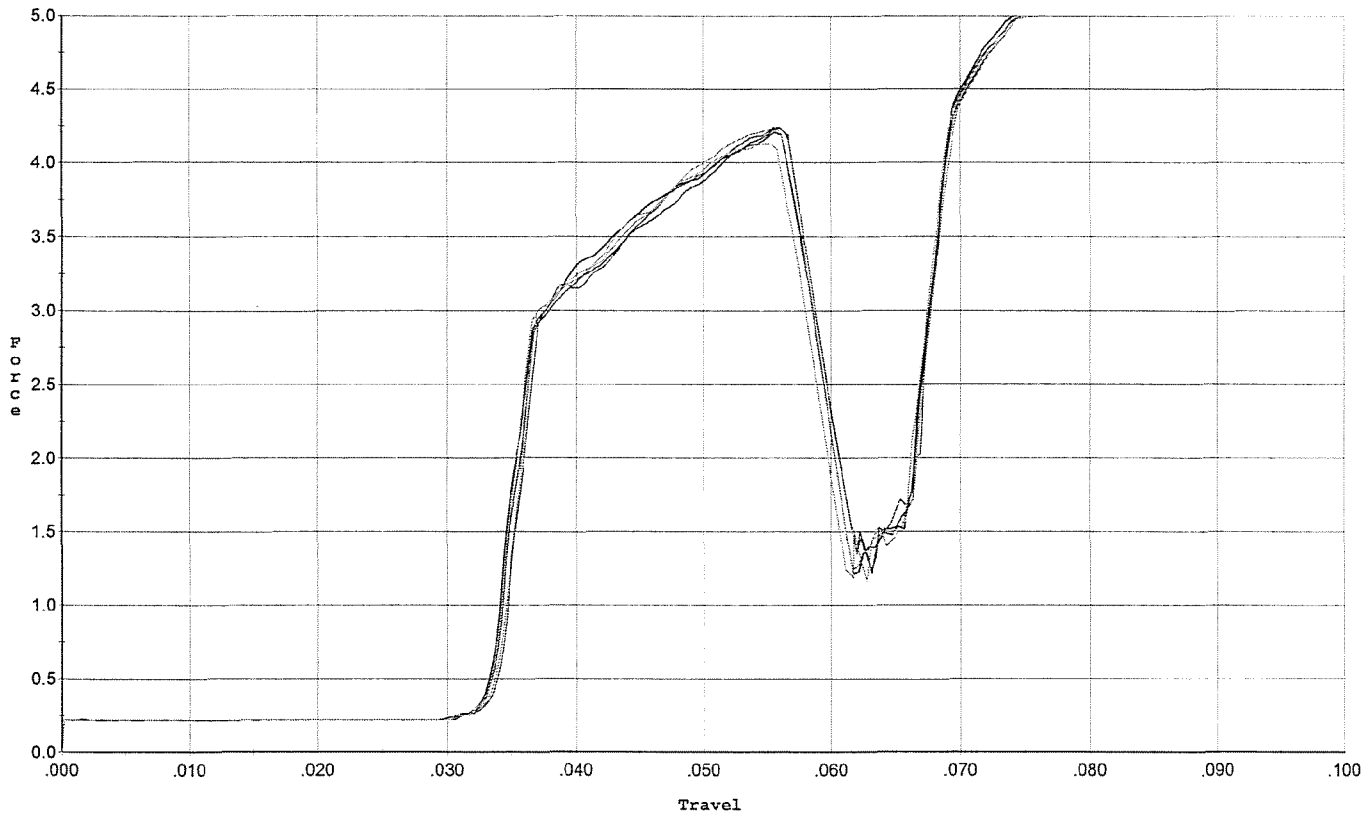
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.143	0.057	0.035	0.032	0.068		Set Trigger
2	3.058	0.058	0.035	0.033	0.067		Set Trigger
3	3.072	0.056	0.035	0.033	0.066		Set Trigger
4	3.106	0.057	0.035	0.032	0.066		Set Trigger
5	3.099	0.056	0.034	0.032	0.065		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



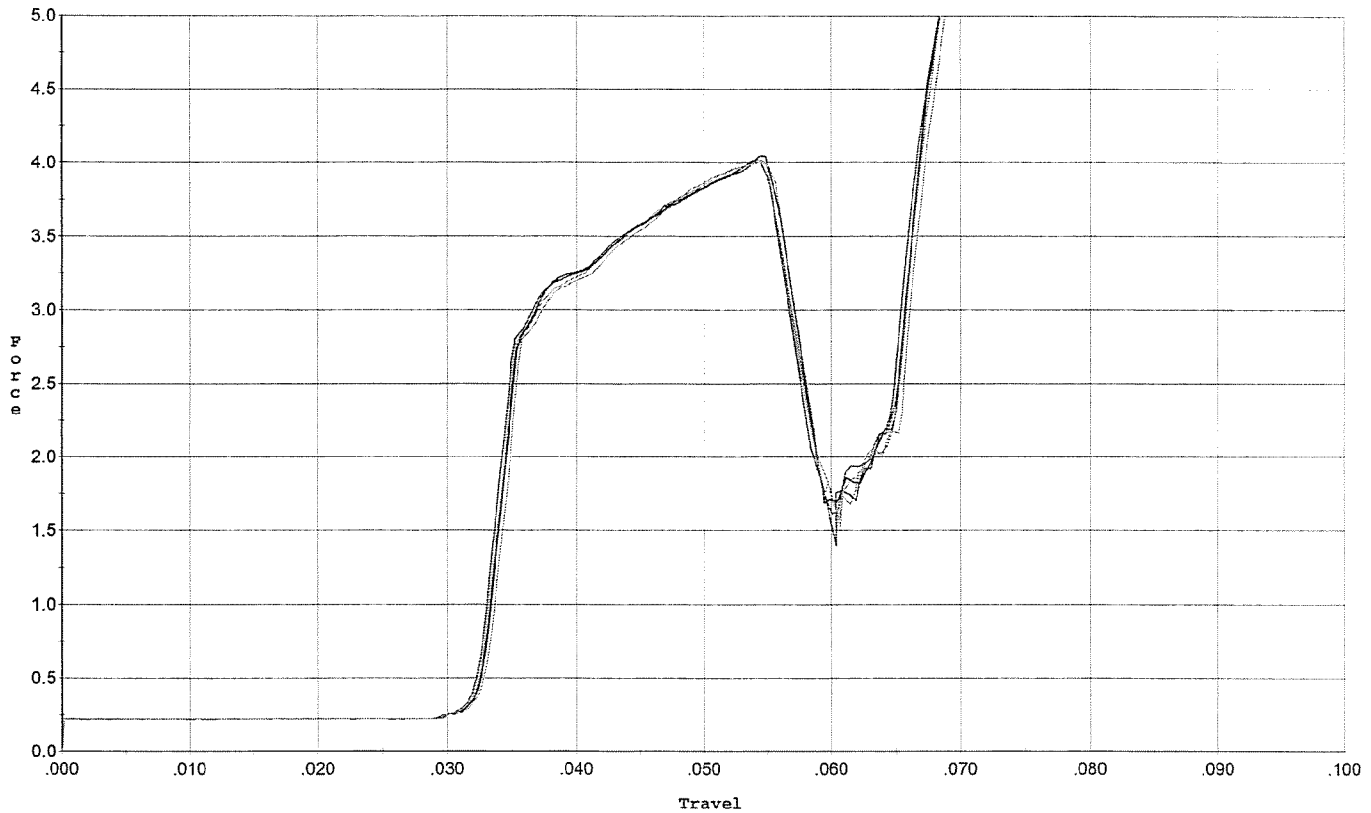
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.057	0.033	0.030	0.090		Set Trigger
2	4.207	0.058	0.033	0.030	0.093		Set Trigger
3	4.242	0.057	0.034	0.030	0.089		Set Trigger
4	4.129	0.058	0.033	0.030	0.091		Set Trigger
5	4.244	0.058	0.033	0.030	0.092		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



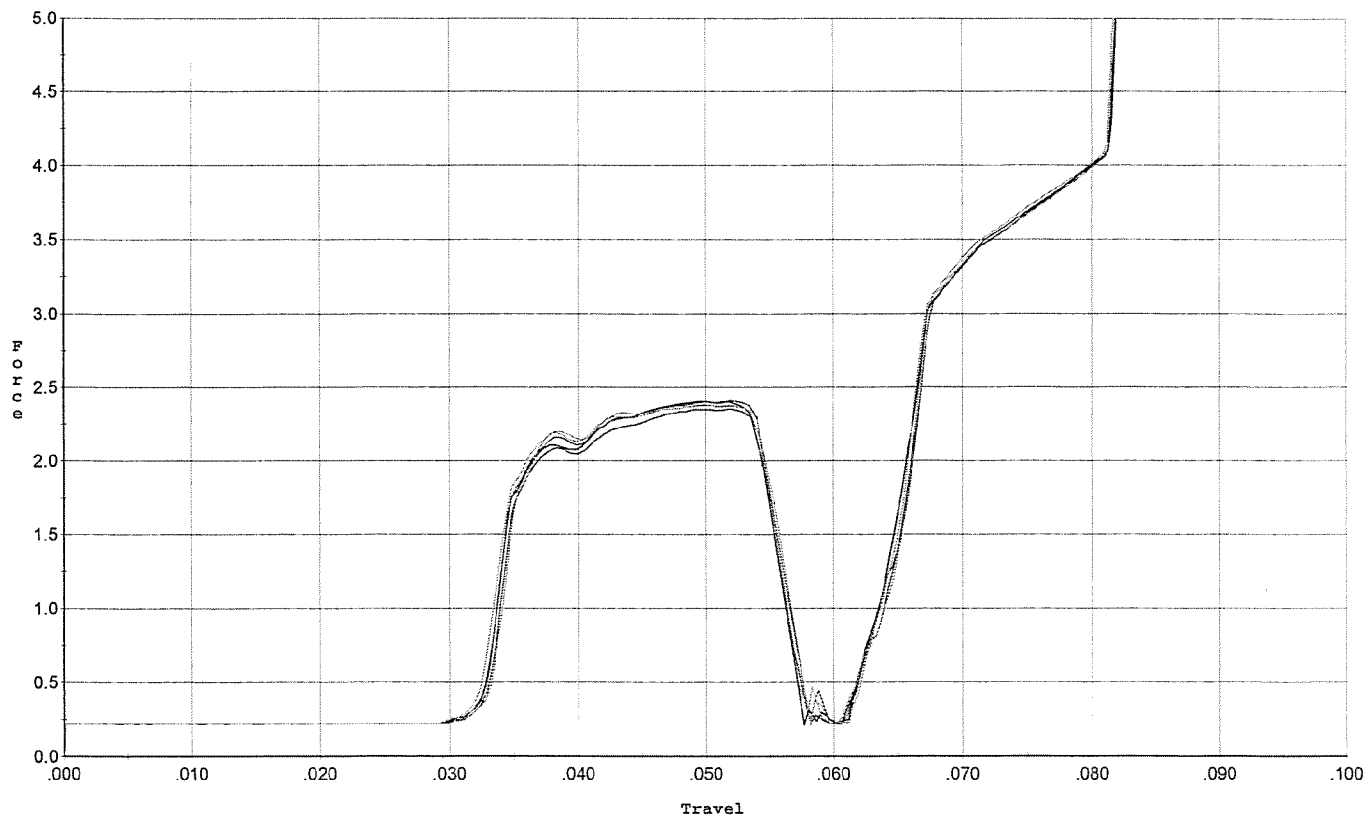
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.055	0.032	0.026	0.086		Set Trigger
2	4.047	0.056	0.032	0.025	0.087		Set Trigger
3	4.020	0.055	0.032	0.026	0.085		Set Trigger
4	4.019	0.055	0.032	0.026	0.085		Set Trigger
5	4.008	0.056	0.032	0.026	0.086		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



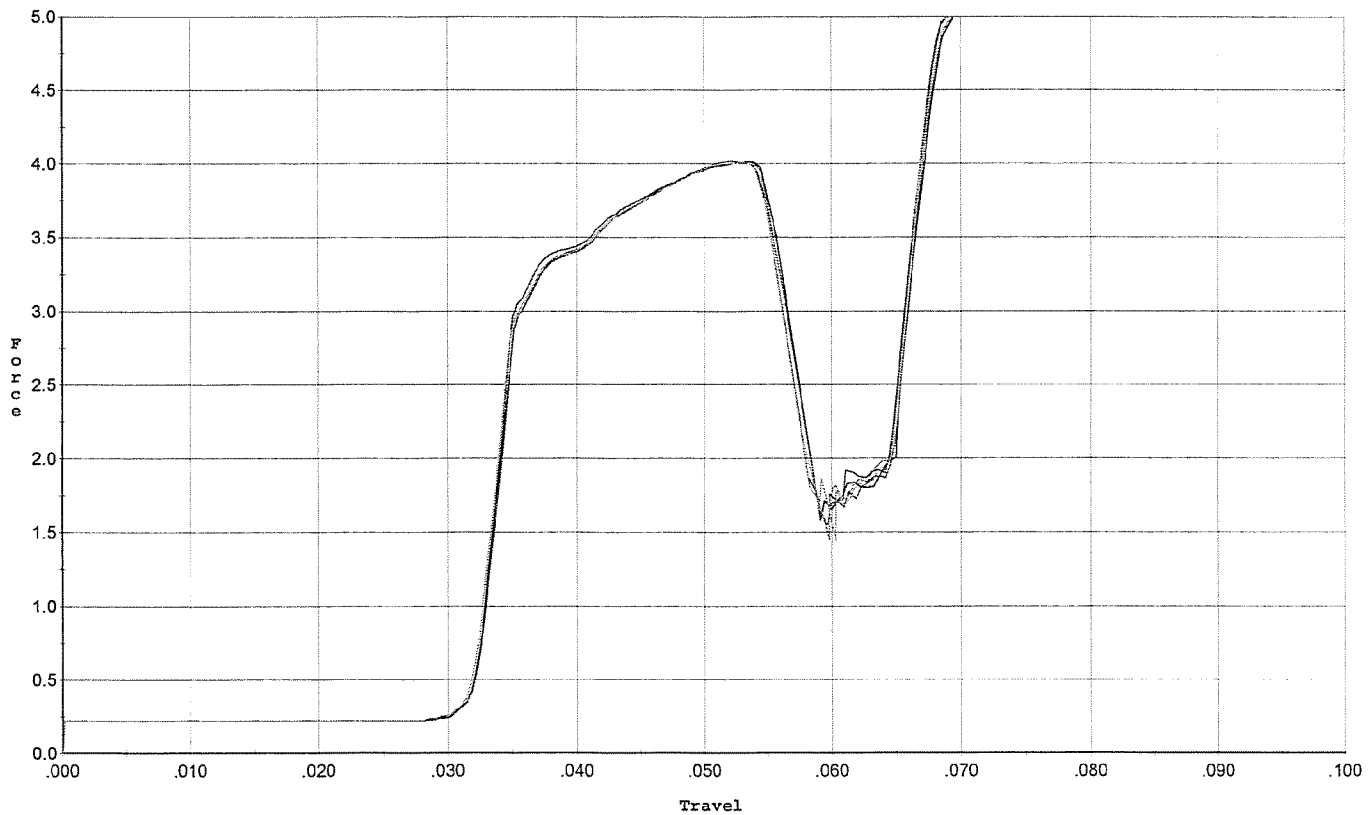
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.352	0.054	0.033	0.033	0.053		Set Trigger
2	2.404	0.054	0.033	0.033	0.054		Set Trigger
3	2.408	0.054	0.032	0.033	0.054		Set Trigger
4	2.376	0.054	0.032	0.033	0.055		Set Trigger
5	2.382	0.055	0.033	0.033	0.055		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.055	0.032	0.027	0.087		Set Trigger
2	4.015	0.056	0.032	0.027	0.089		Set Trigger
3	4.014	0.056	0.032	0.027	0.090		Set Trigger
4	4.011	0.055	0.032	0.027	0.087		Set Trigger
5	4.007	0.055	0.031	0.027	0.088		Set Trigger

Avg 4.01