

G674 9190

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

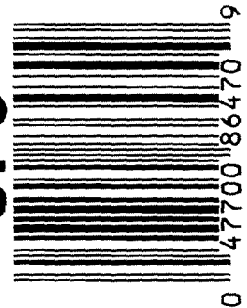
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749190

UPC



GUN SERIAL #

G 6749190

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 17 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unn</u>	6/18/08	<u>unn</u>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	Bt
542	APPLY COATINGS (BARREL ACTION)		6/24/08	<u>unn</u>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/7/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

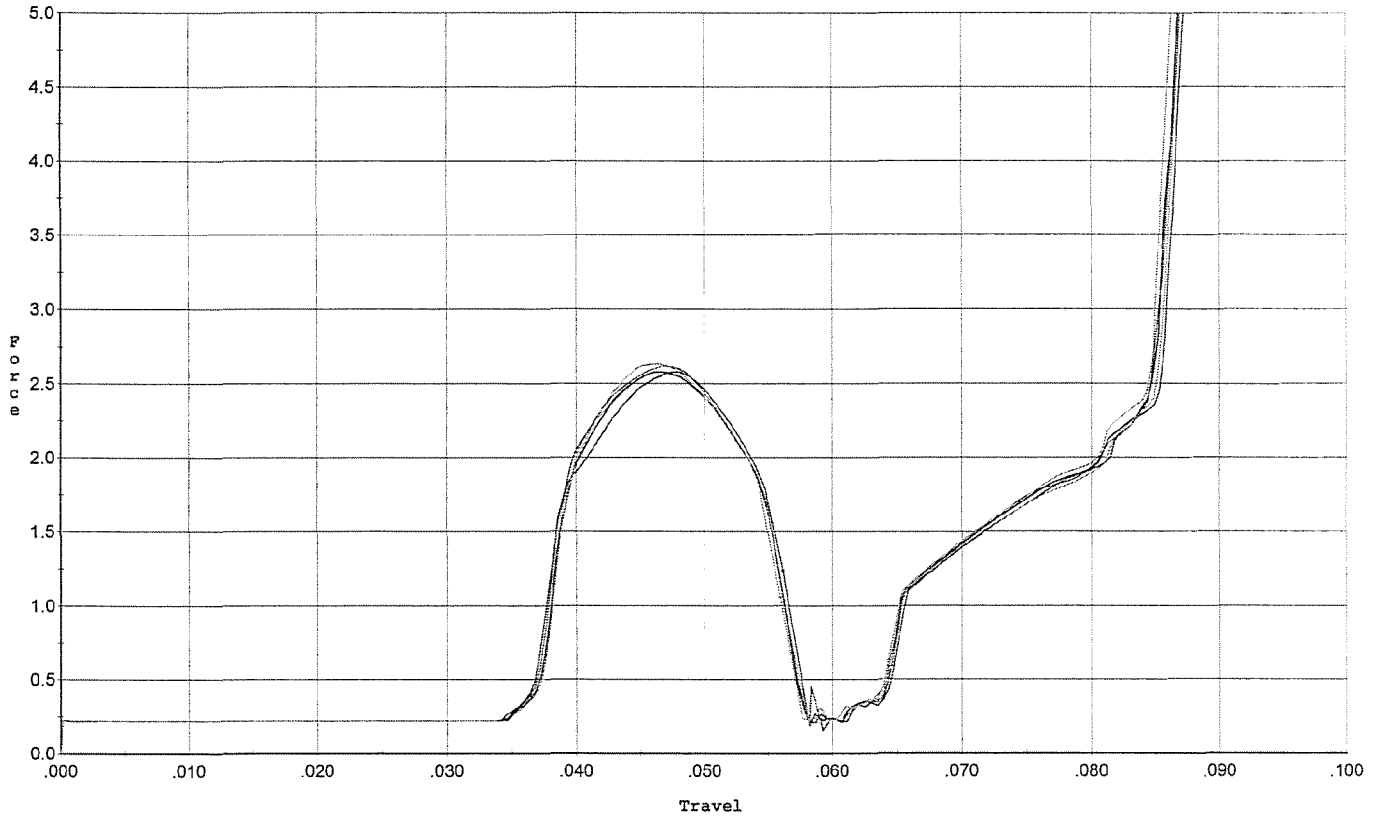
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5</u> <u>5</u>	7-22	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>4.5</u> <u>4.5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7/7/08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/9/08	MEJ
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>256</u> <u>249</u> <u>251</u> <u>251</u> <u>244</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RTZ
690	PACK		7/29/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



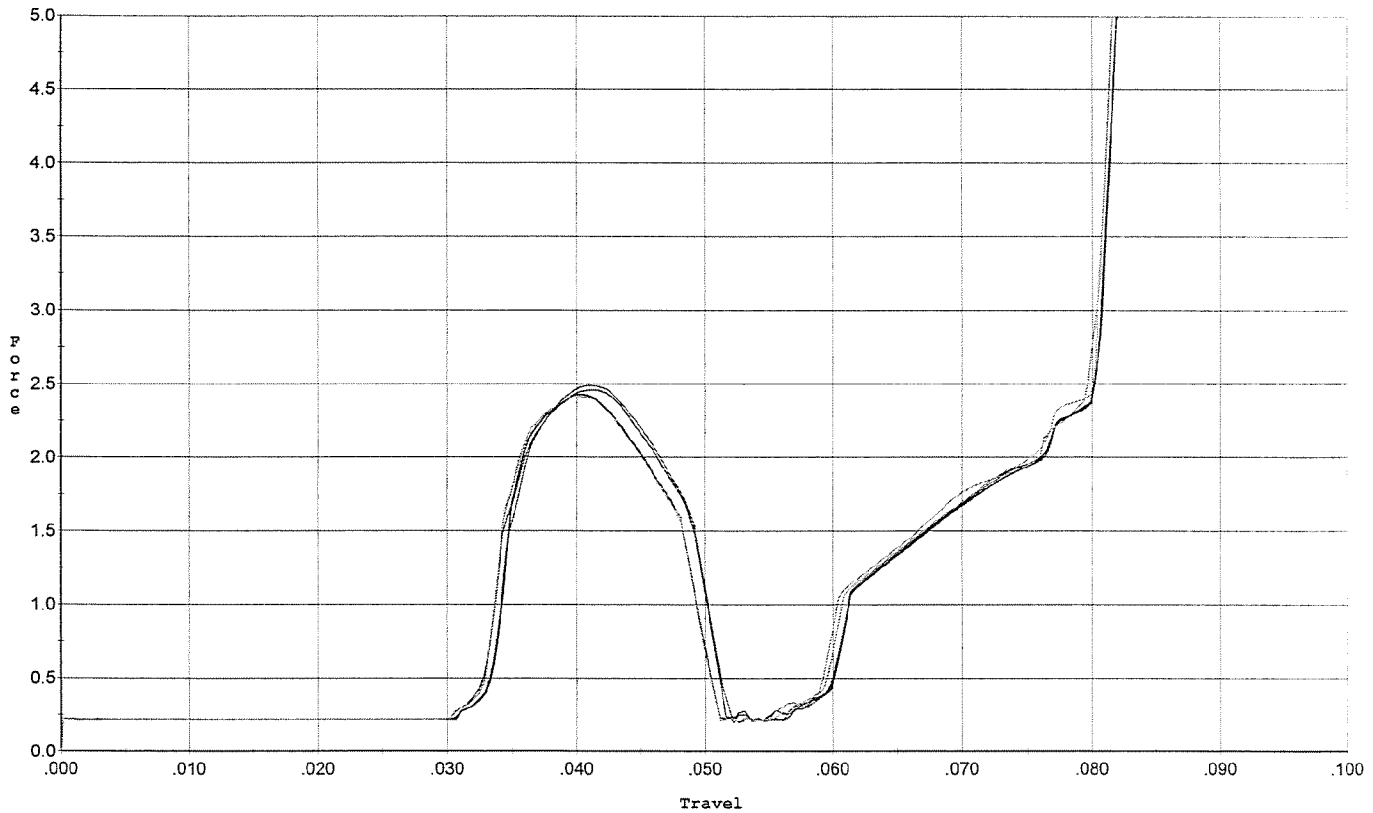
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.056	0.037	0.038	0.049		Set Trigger
2	2.577	0.055	0.037	0.038	0.047		Set Trigger
3	2.618	0.055	0.037	0.038	0.048		Set Trigger
4	2.615	0.055	0.037	0.038	0.047		Set Trigger
5	2.628	0.056	0.037	0.038	0.048		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



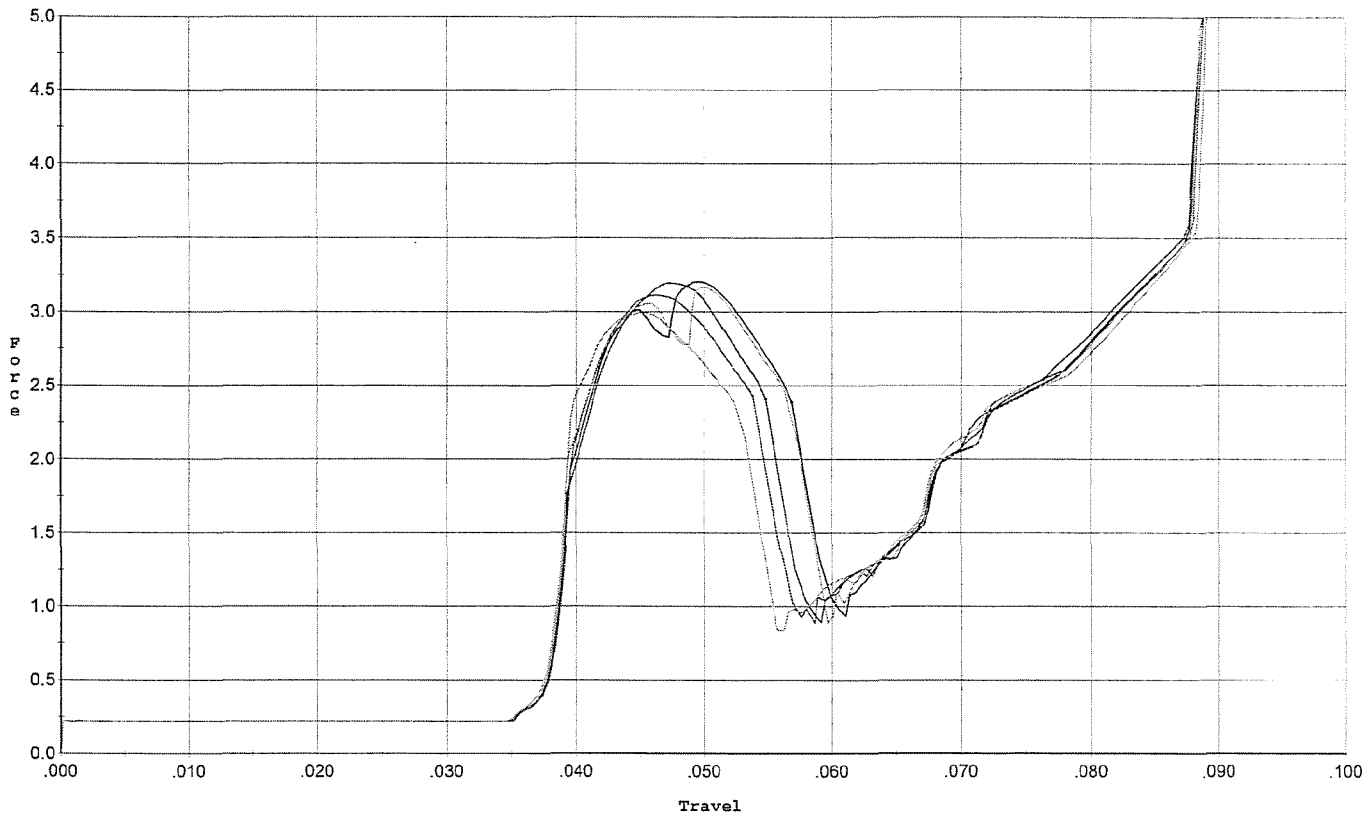
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.049	0.033	0.037	0.041		Set Trigger
2	2.429	0.048	0.033	0.038	0.038		Set Trigger
3	2.490	0.049	0.033	0.037	0.040		Set Trigger
4	2.416	0.048	0.033	0.038	0.039		Set Trigger
5	2.419	0.048	0.033	0.038	0.039		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



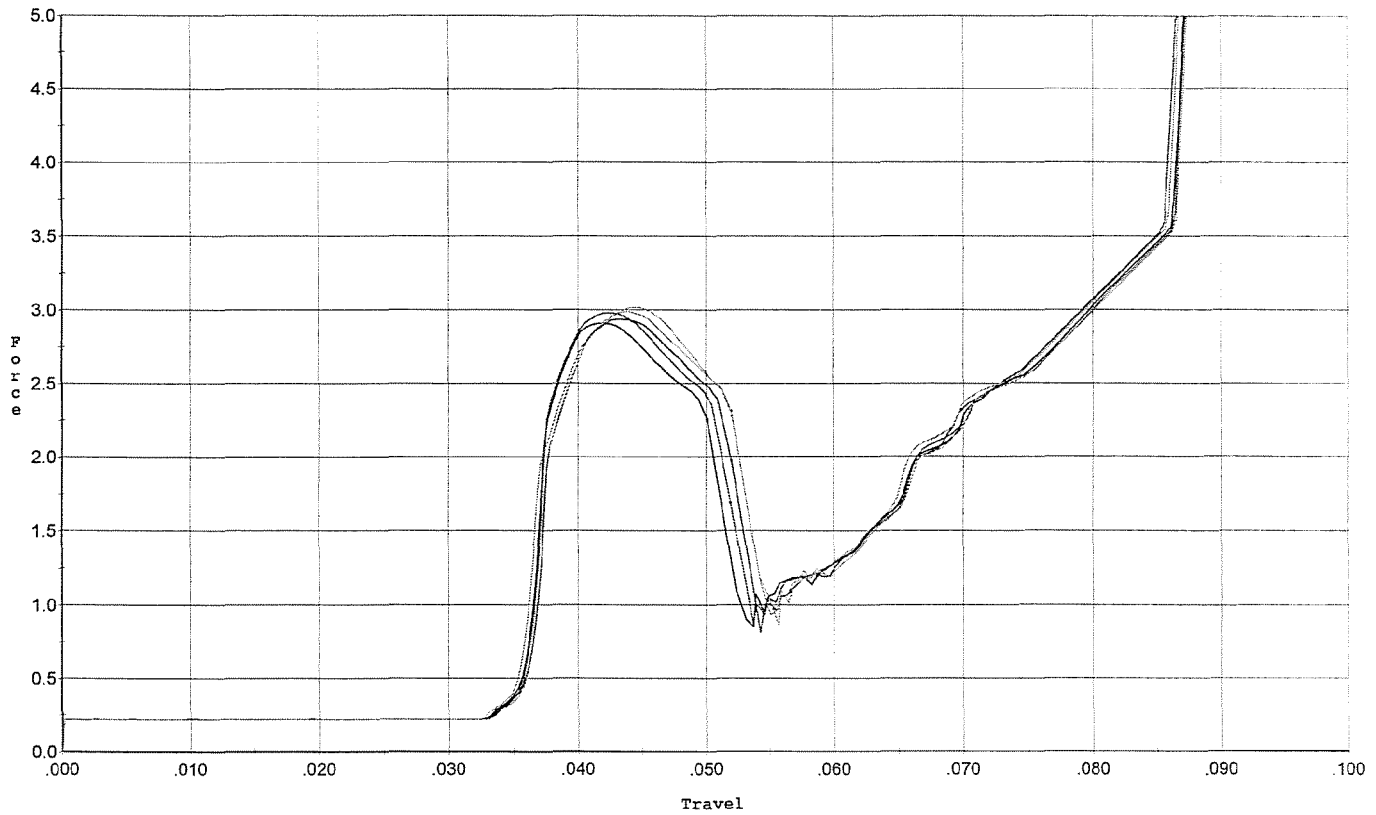
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.055	0.038	0.039	0.055		Set Trigger
2	3.204	0.057	0.038	0.037	0.061		Set Trigger
3	3.114	0.054	0.038	0.039	0.052		Set Trigger
4	3.164	0.057	0.037	0.037	0.061		Set Trigger
5	2.995	0.053	0.038	0.039	0.049		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



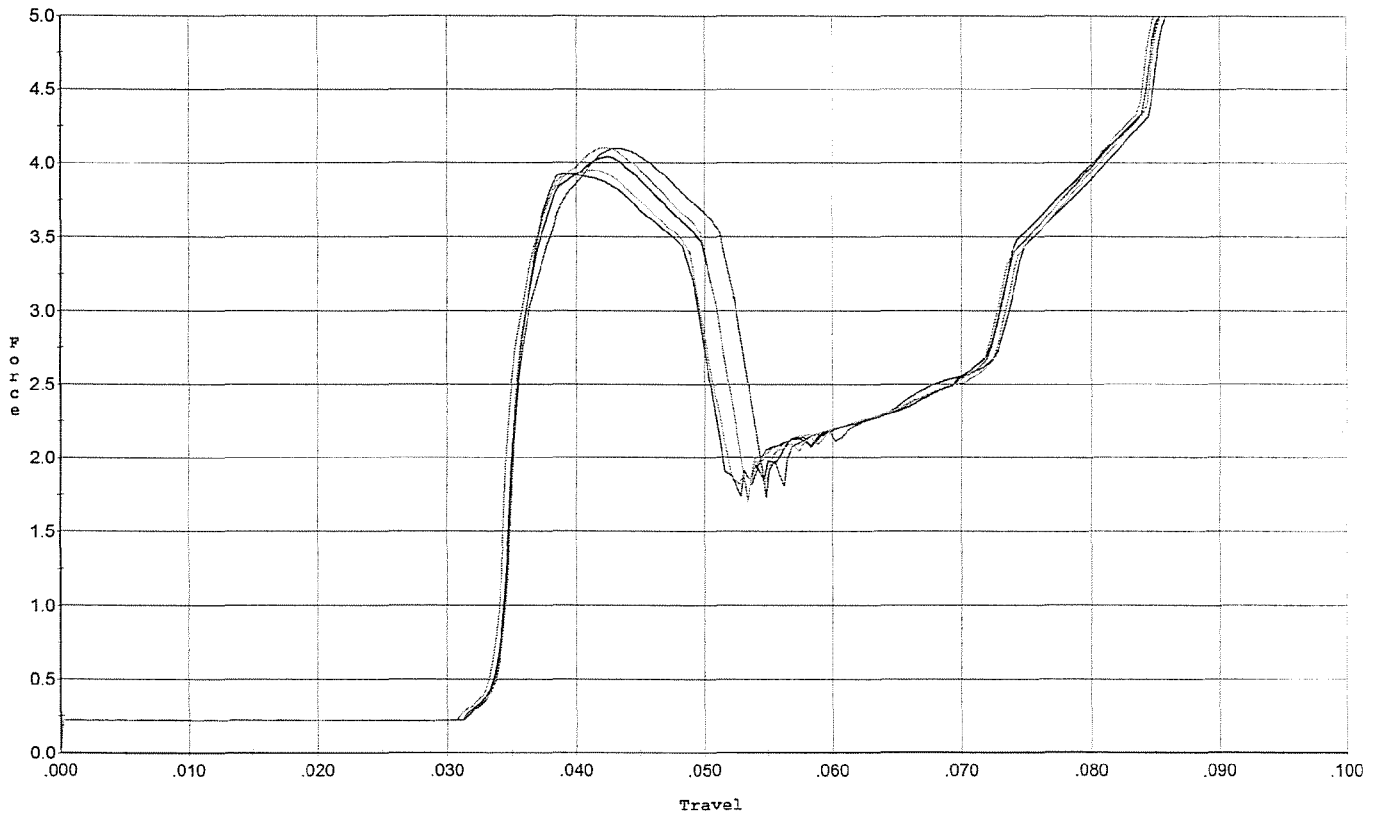
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.937	0.052	0.036	0.038	0.049		Set Trigger
2	2.909	0.050	0.035	0.039	0.045		Set Trigger
3	2.978	0.052	0.036	0.039	0.049		Set Trigger
4	2.989	0.052	0.036	0.038	0.050		Set Trigger
5	3.016	0.052	0.035	0.038	0.052		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Patch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



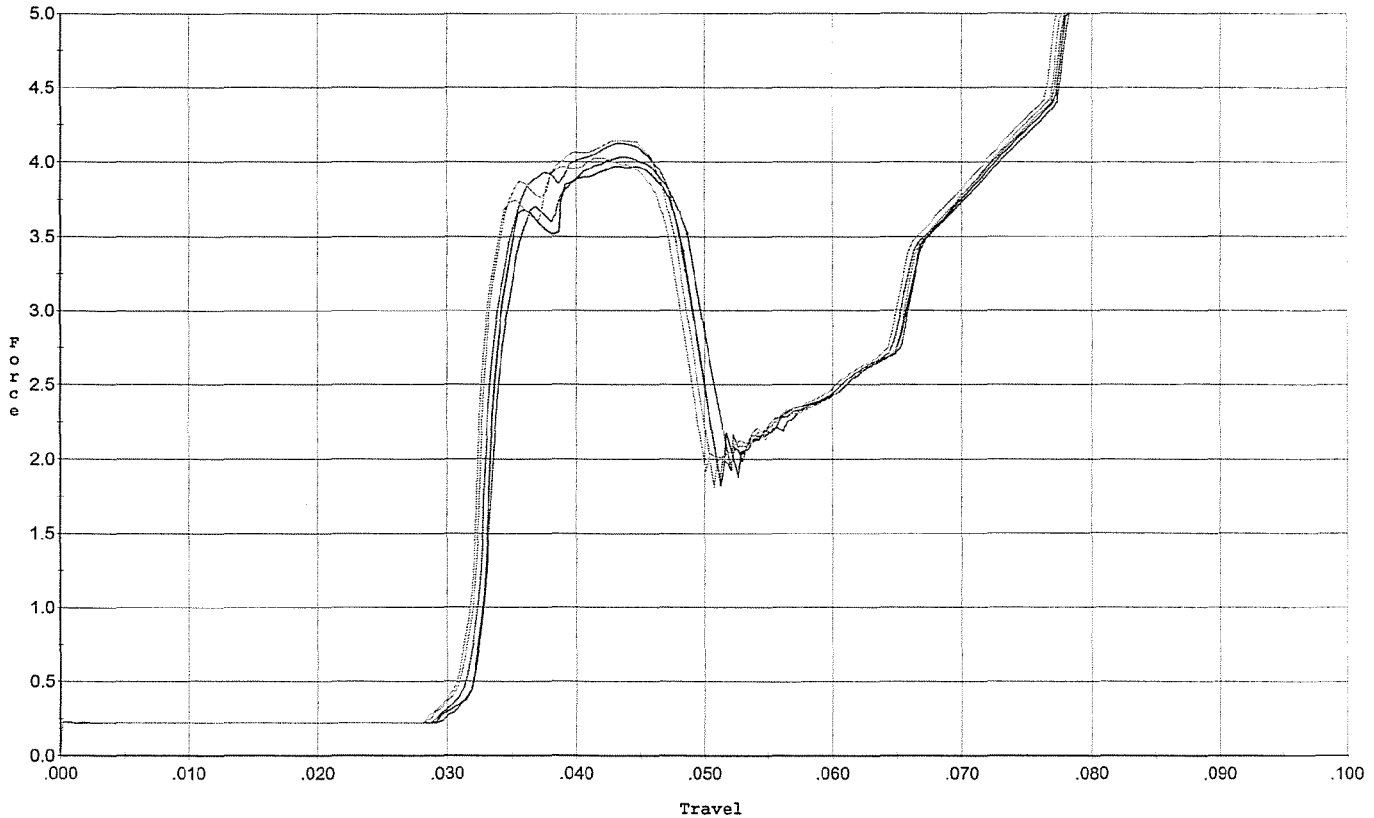
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.928	0.049	0.034	0.037	0.062		Set Trigger
2	4.042	0.051	0.033	0.036	0.069		Set Trigger
3	4.096	0.052	0.034	0.035	0.074		Set Trigger
4	3.950	0.049	0.034	0.037	0.062		Set Trigger
5	4.101	0.051	0.033	0.035	0.071		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



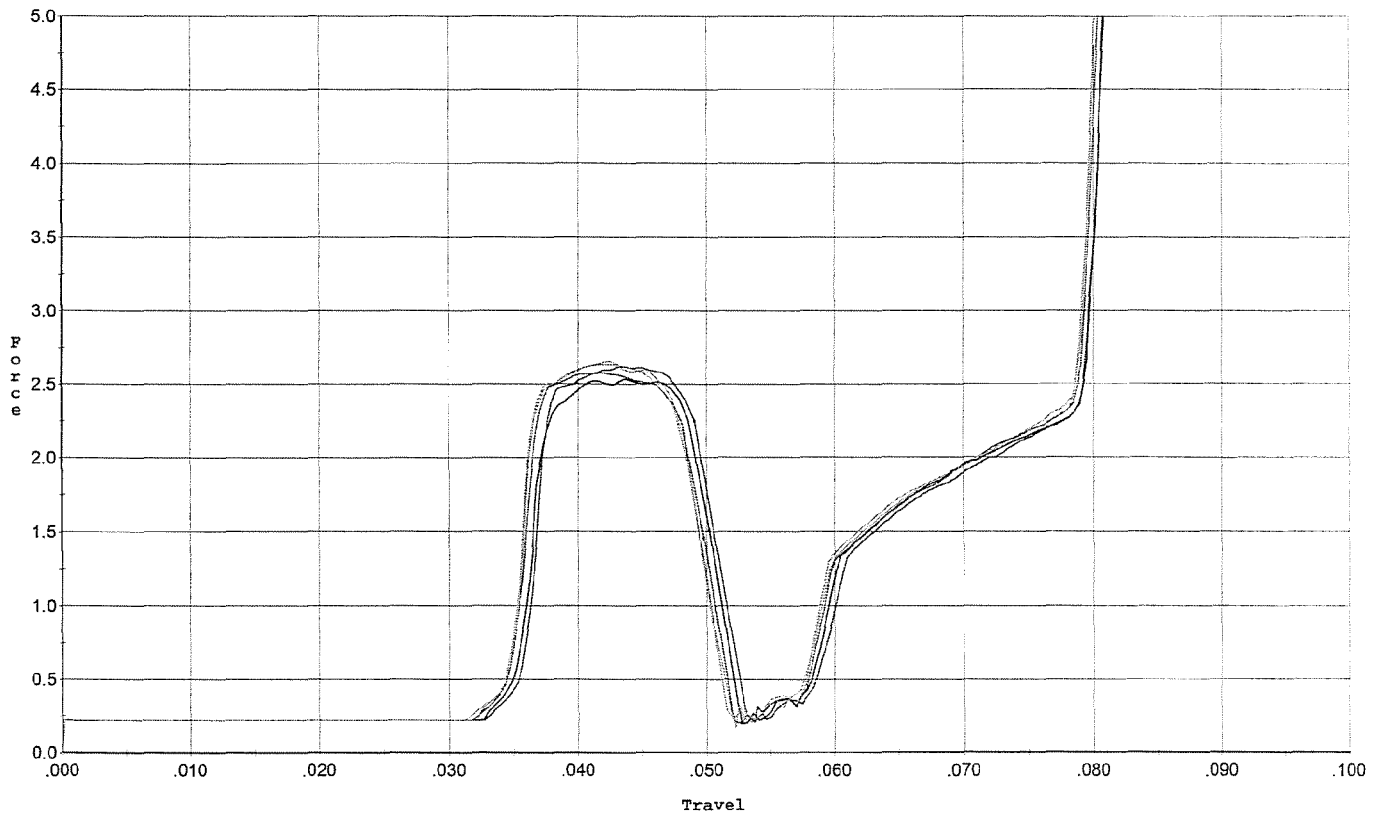
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.049	0.032	0.033	0.068		Set Trigger
2	3.968	0.048	0.032	0.033	0.067		Set Trigger
3	4.124	0.049	0.031	0.032	0.070		Set Trigger
4	4.024	0.047	0.031	0.032	0.067		Set Trigger
5	4.142	0.048	0.031	0.032	0.069		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



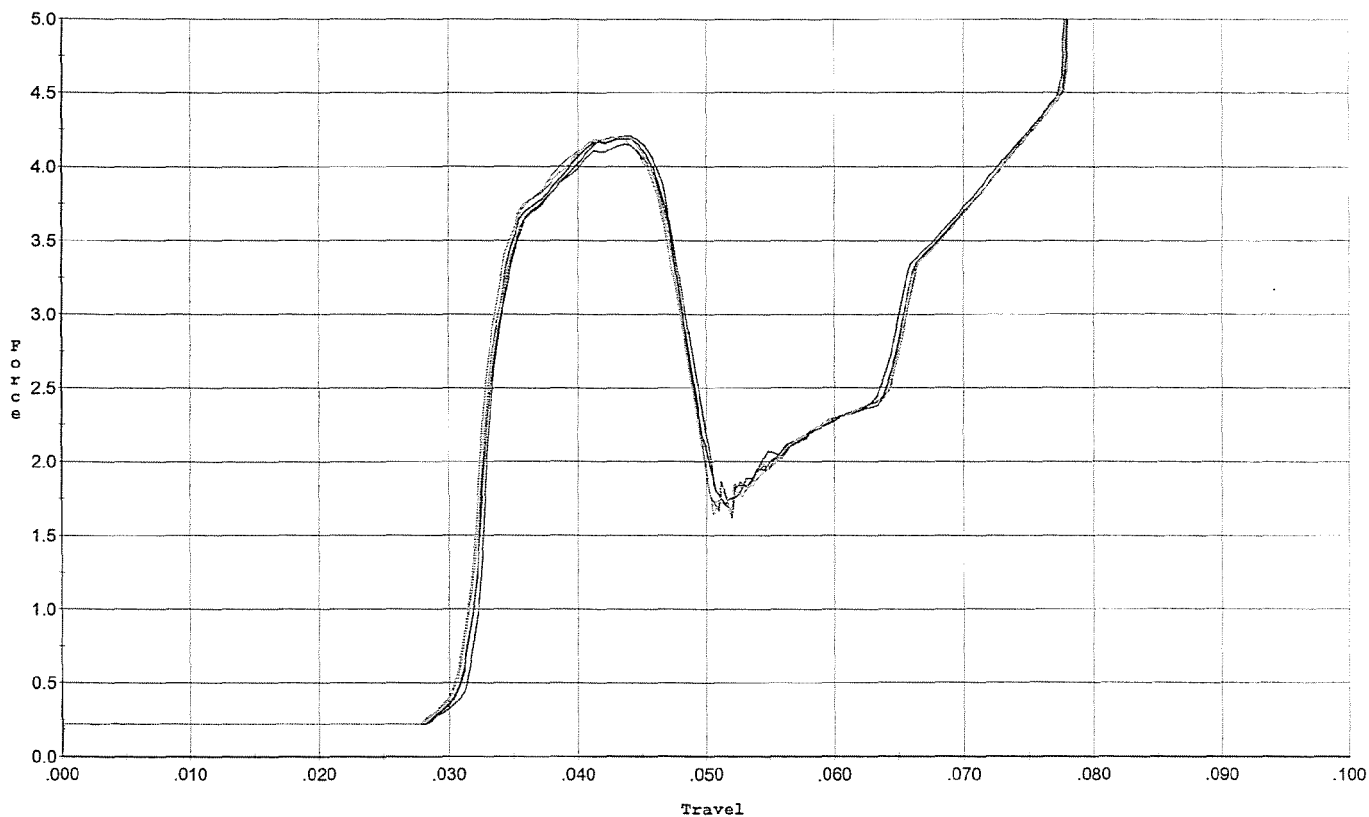
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.049	0.035	0.036	0.041		Set Trigger
2	2.536	0.050	0.033	0.036	0.042		Set Trigger
3	2.574	0.050	0.034	0.036	0.042		Set Trigger
4	2.654	0.048	0.034	0.036	0.042		Set Trigger
5	2.633	0.048	0.034	0.036	0.041		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.049	0.031	0.033	0.069		Set Trigger
2	4.186	0.047	0.031	0.032	0.066		Set Trigger
3	4.154	0.047	0.031	0.033	0.066		Set Trigger
4	4.203	0.047	0.030	0.032	0.068		Set Trigger
5	4.195	0.048	0.030	0.032	0.069		Set Trigger

AVG 4.18