

66749191

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

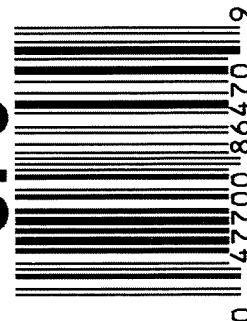
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749191

UPC



GUN SERIAL # 66749191

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	RP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-16-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	JP
480	MAGNAFLUX BBL ACTION		6-18-08	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BS
542	APPLY COATINGS (BARREL ACTION)		6/19/08	unus
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/19/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/25/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

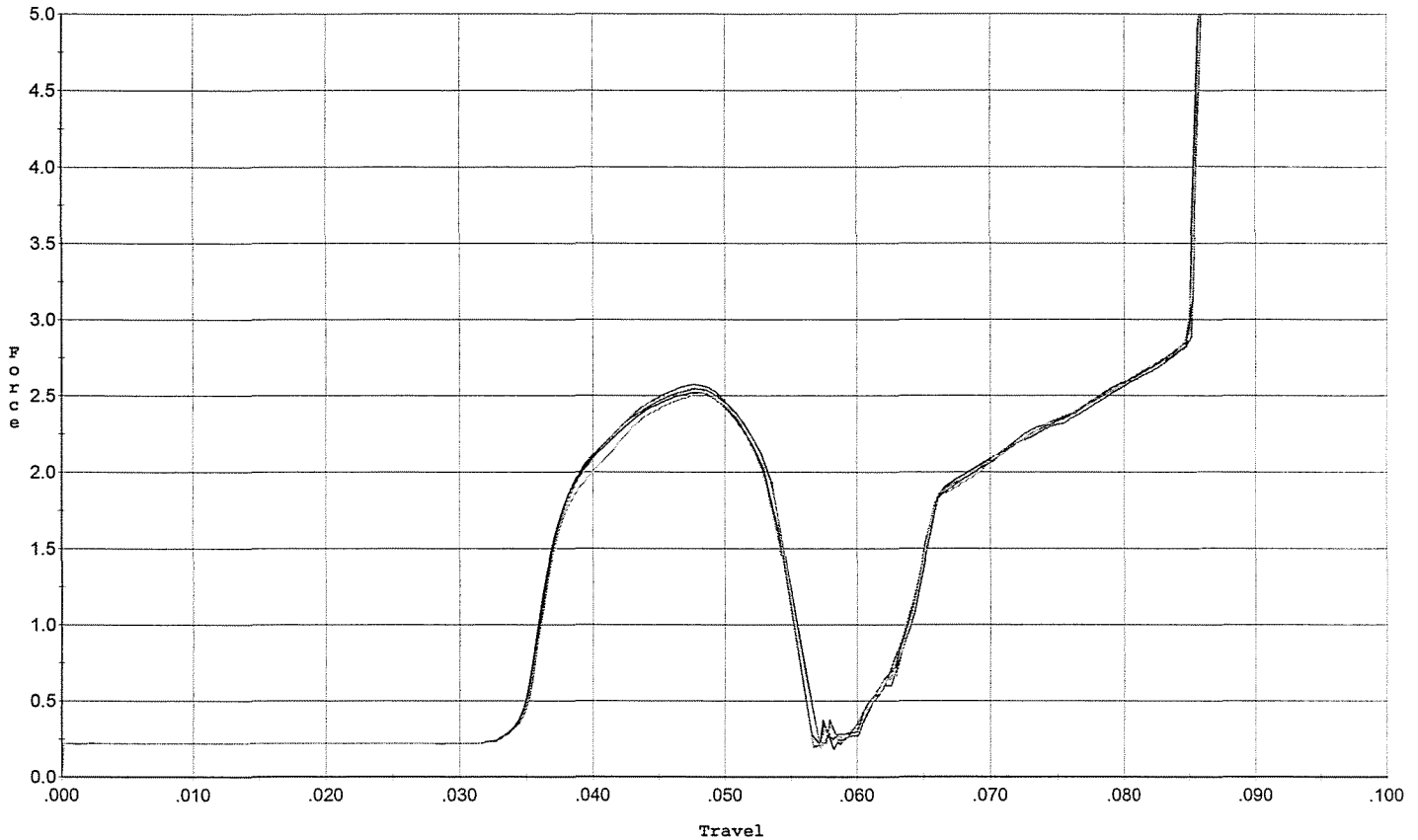
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6~</u>	<u>6~</u>	<u>5.5</u>	7/7/08	Fm		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4~</u>	<u>4~</u>	<u>4~</u>	7/7/08	Fm		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.022</u>	7/7/08	Fm		
	J) ASSEMBLE STOCK					6/25/08	S.P.D.		
	K) ASSEMBLE SWIVEL STUDS					7/19/08	S.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					7/19/08	S.P.D.		
	M) IRON SIGHT ALIGNMENT					7/19/08	S.P.D.		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					7/19/08	S.P.D.		
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL				
			<u>PASS</u>		FAIL	6-26-08	TRW		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					6-26-08	MTM		
670	FINAL INSPECTION A) HEADSPACE					7/14/08	Fm		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.70</u>	<u>2.65</u>	<u>2.52</u>	<u>2.54</u>	6/30/08	RP
	C) FUNCTION					7/14/08	Fm		
690	PACK					7/29/08	Fm		

N/A

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



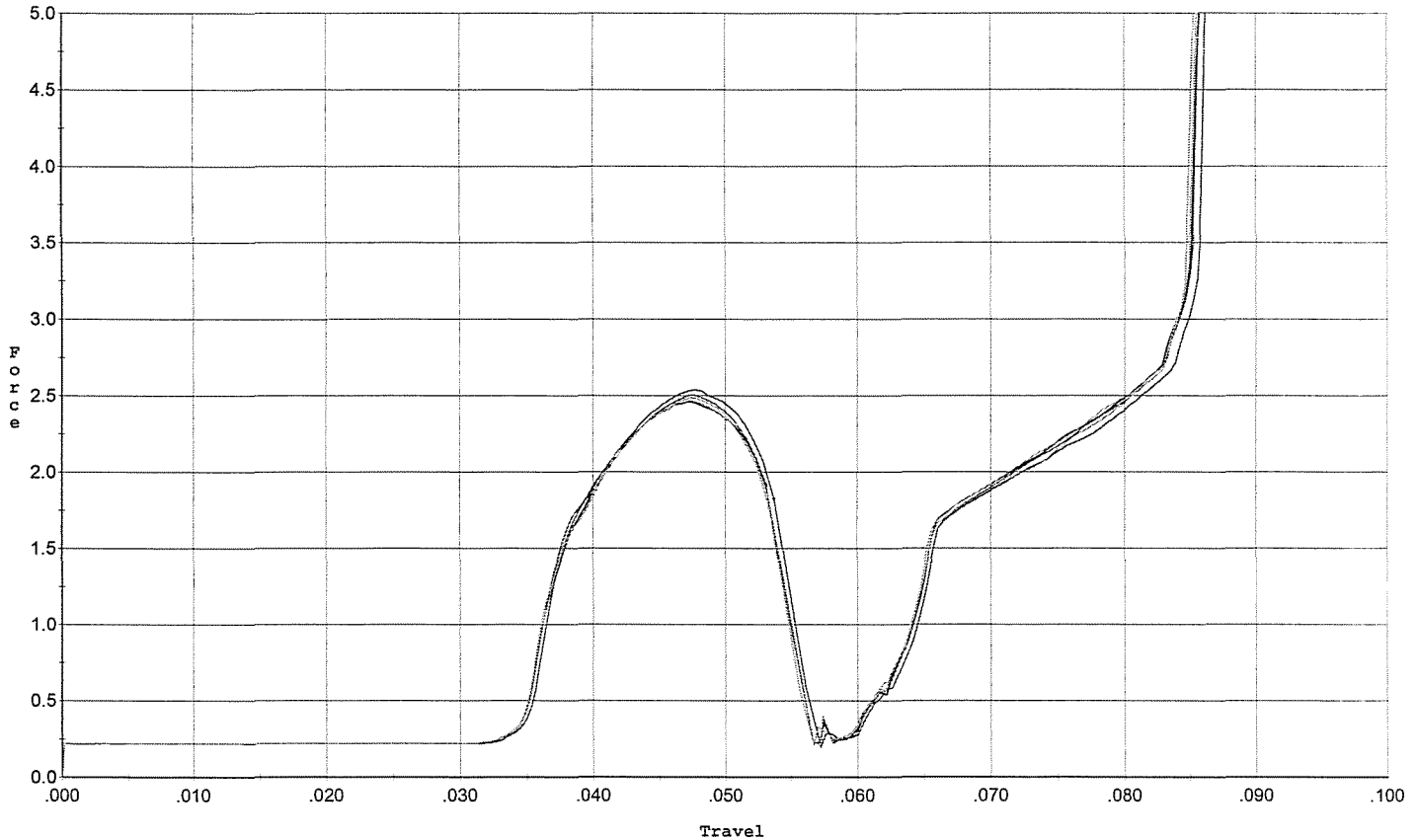
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.054	0.035	0.037	0.048		Set Trigger
2	2.522	0.054	0.034	0.037	0.048		Set Trigger
3	2.574	0.054	0.035	0.037	0.049		Set Trigger
4	2.519	0.054	0.035	0.037	0.047		Set Trigger
5	2.548	0.054	0.035	0.037	0.048		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



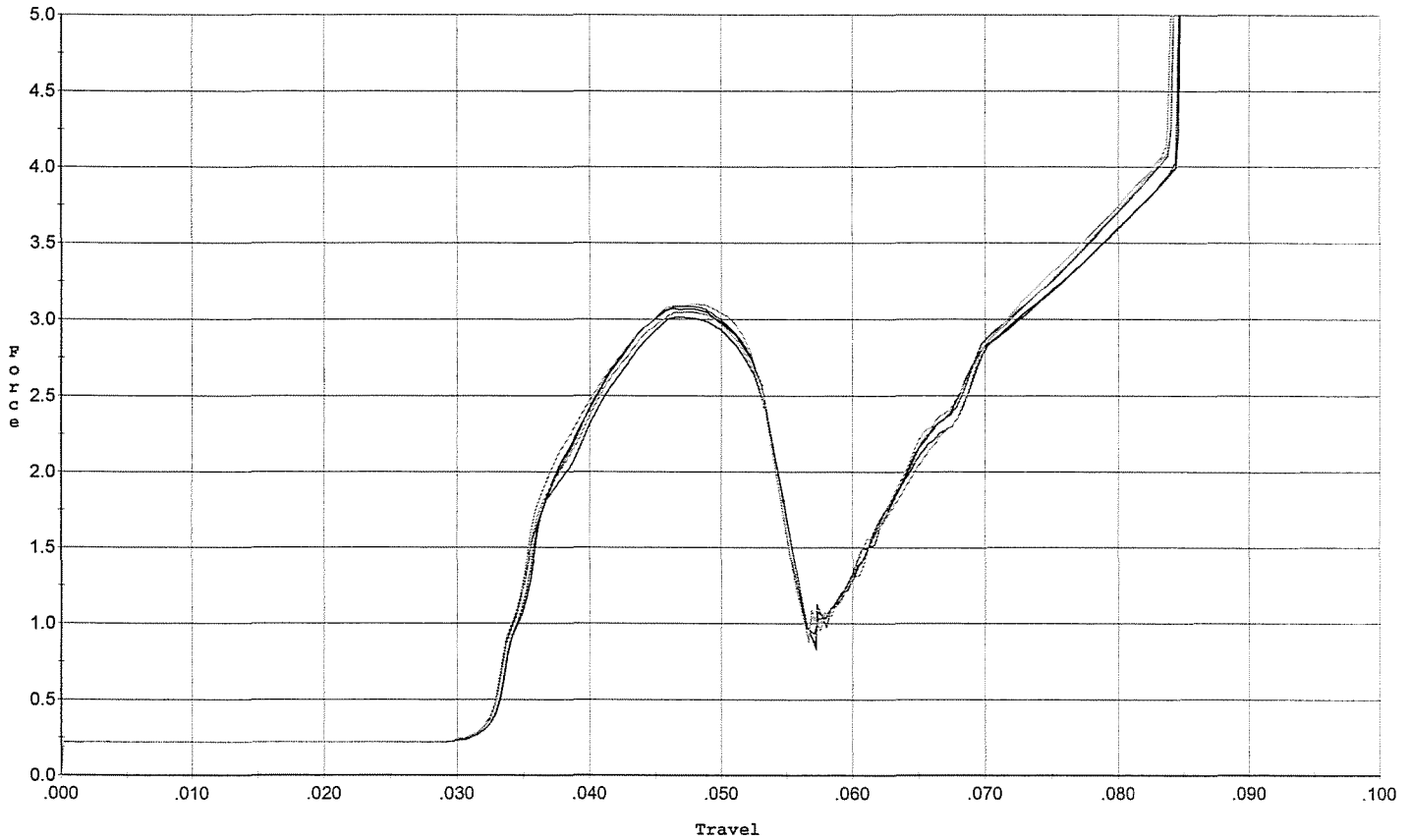
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.054	0.035	0.037	0.047		Set Trigger
2	2.462	0.053	0.035	0.037	0.045		Set Trigger
3	2.502	0.053	0.035	0.037	0.045		Set Trigger
4	2.488	0.053	0.035	0.037	0.045		Set Trigger
5	2.474	0.053	0.035	0.037	0.045		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



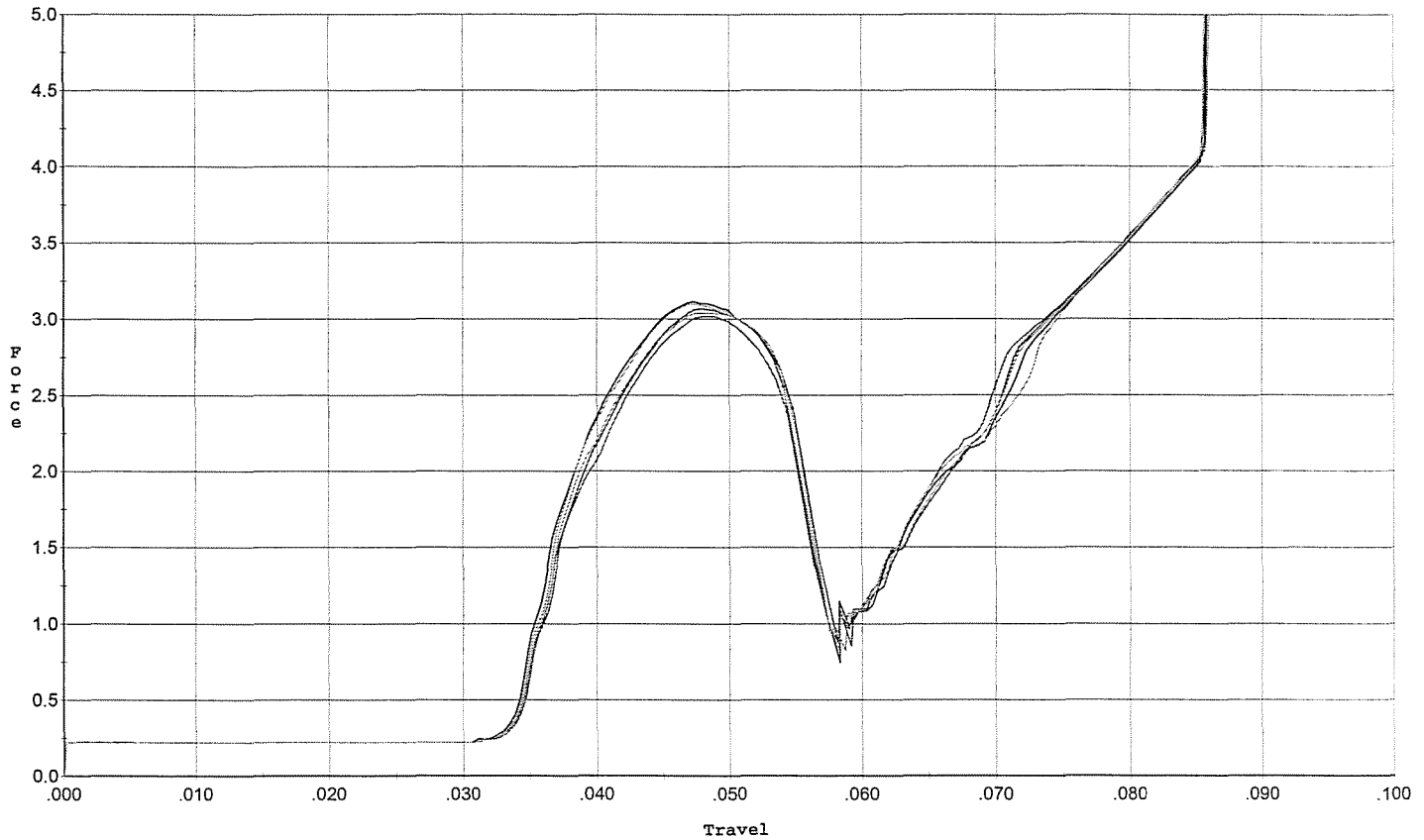
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.053	0.033	0.035	0.057		Set Trigger
2	3.073	0.055	0.033	0.035	0.060		Set Trigger
3	3.084	0.053	0.033	0.035	0.058		Set Trigger
4	3.097	0.053	0.032	0.035	0.059		Set Trigger
5	3.050	0.053	0.033	0.035	0.058		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



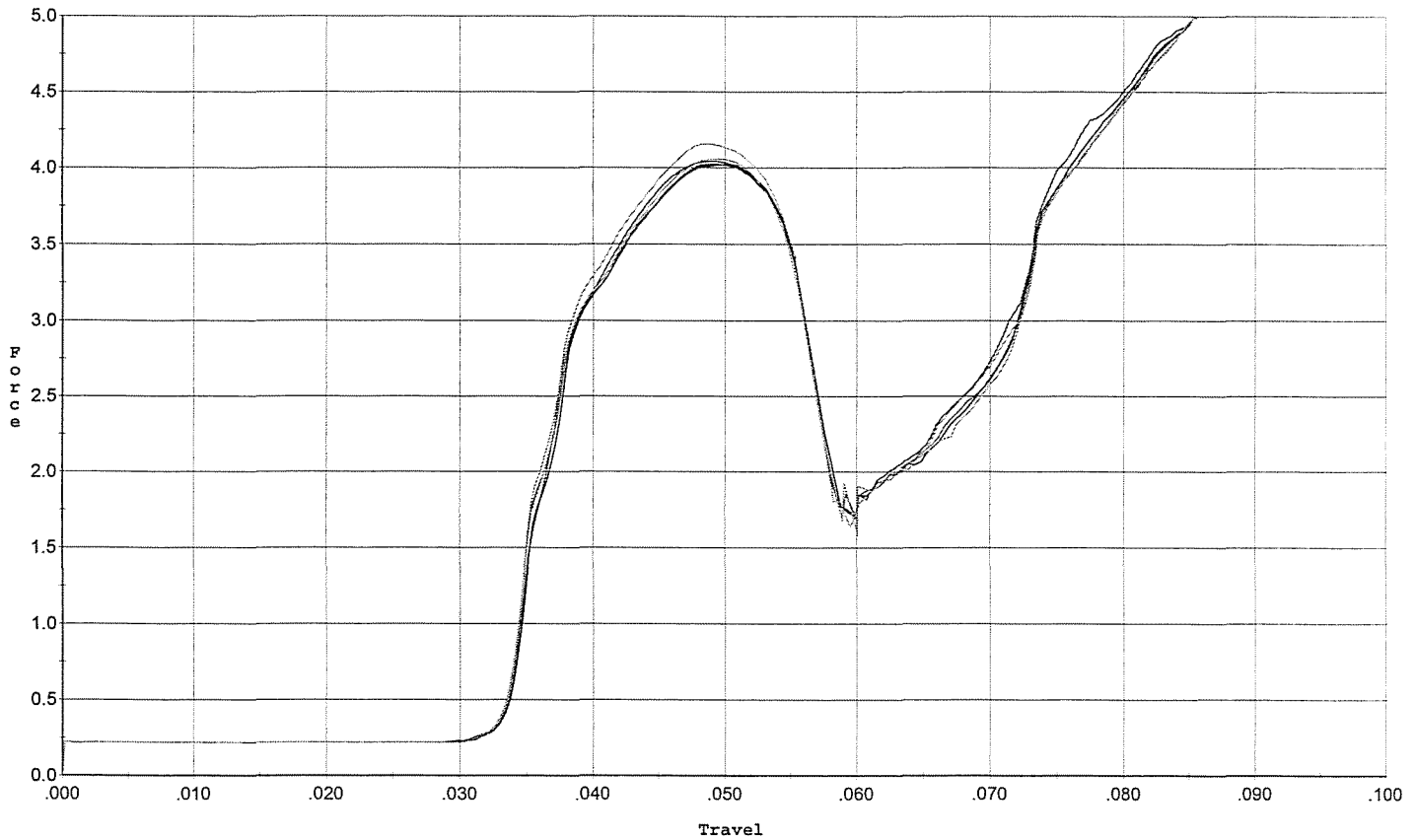
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.055	0.034	0.036	0.058		Set Trigger
2	3.114	0.054	0.034	0.036	0.059		Set Trigger
3	3.017	0.054	0.034	0.036	0.056		Set Trigger
4	3.099	0.054	0.034	0.036	0.059		Set Trigger
5	3.037	0.055	0.034	0.036	0.059		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



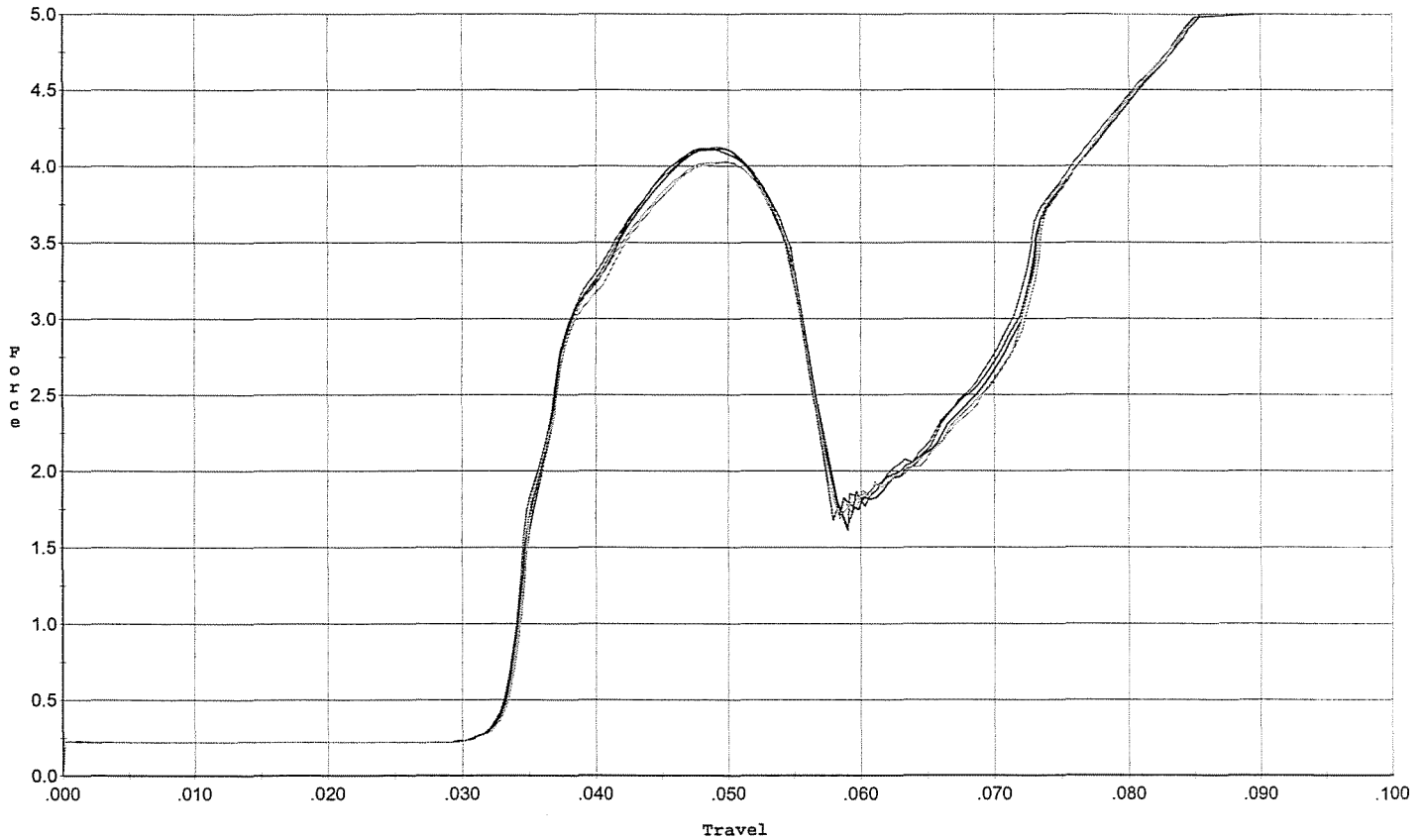
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.055	0.033	0.034	0.081		Set Trigger
2	4.022	0.055	0.033	0.034	0.080		Set Trigger
3	4.024	0.055	0.033	0.034	0.081		Set Trigger
4	4.057	0.056	0.033	0.034	0.082		Set Trigger
5	4.157	0.055	0.033	0.034	0.083		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



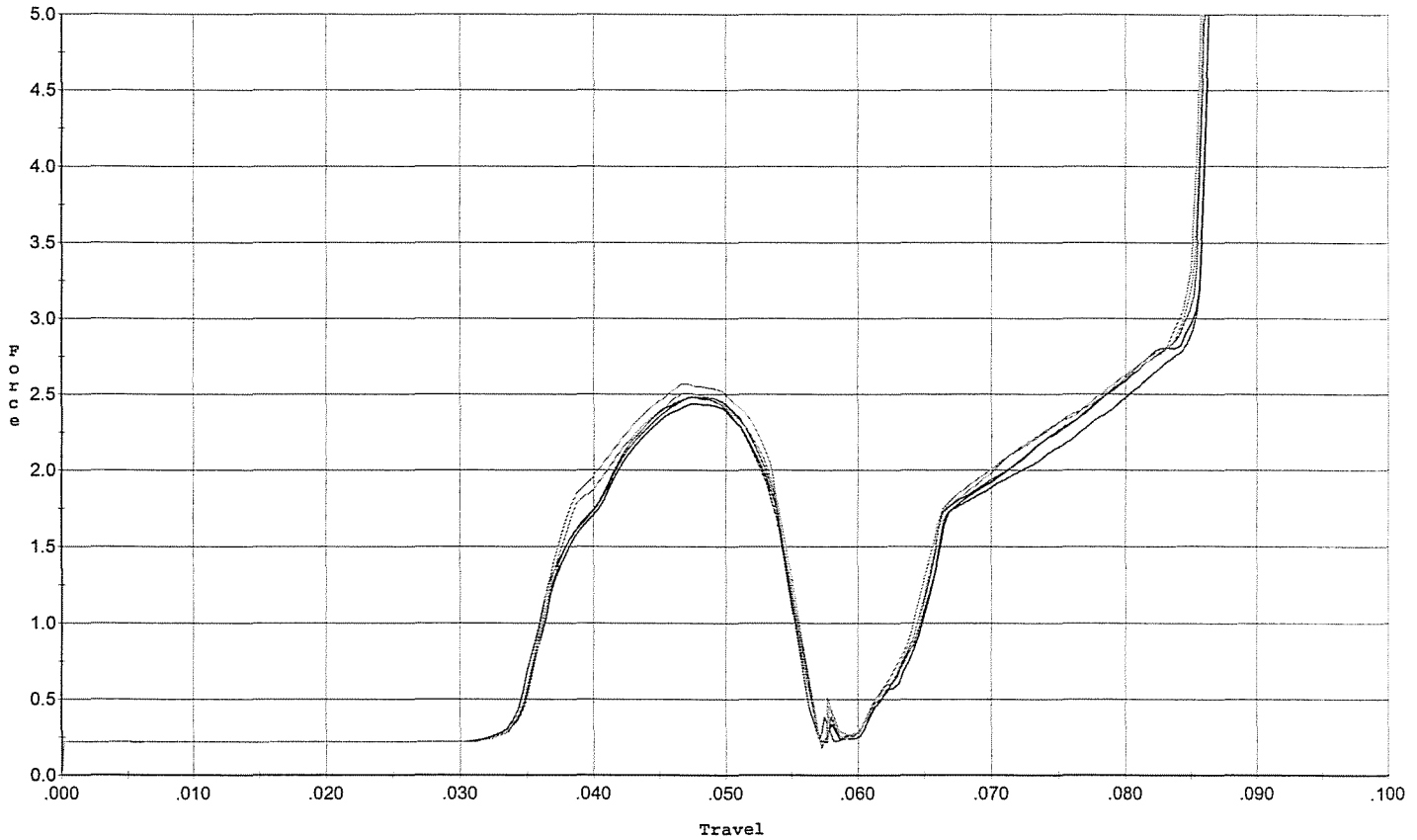
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.055	0.033	0.034	0.081		Set Trigger
2	4.111	0.055	0.033	0.034	0.081		Set Trigger
3	4.123	0.055	0.033	0.034	0.083		Set Trigger
4	4.028	0.055	0.033	0.034	0.080		Set Trigger
5	4.023	0.055	0.033	0.034	0.080		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



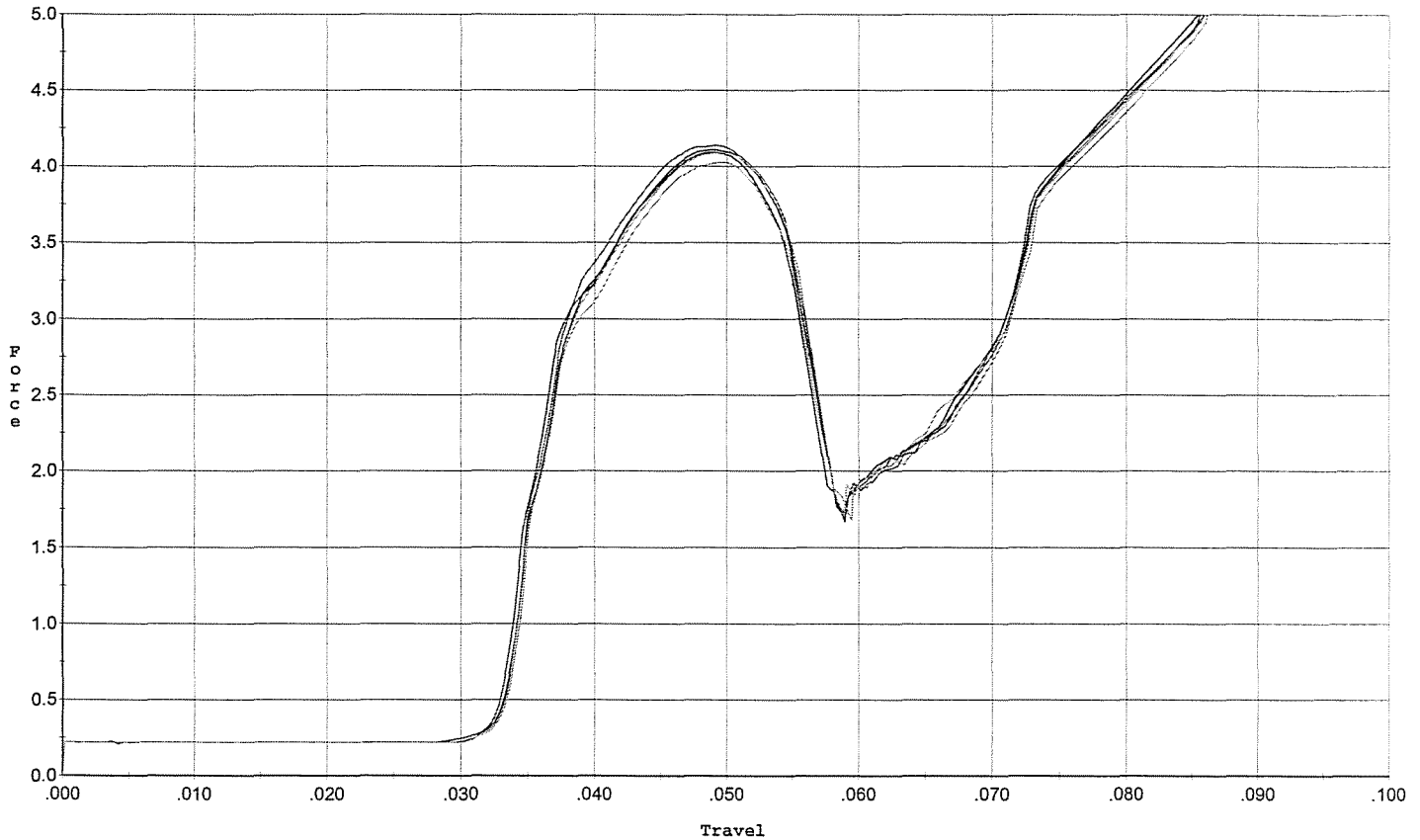
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.054	0.034	0.037	0.046		Set Trigger
2	2.439	0.054	0.035	0.037	0.045		Set Trigger
3	2.480	0.054	0.034	0.037	0.046		Set Trigger
4	2.569	0.055	0.034	0.037	0.050		Set Trigger
5	2.504	0.054	0.035	0.037	0.047		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.055	0.033	0.034	0.082		Set Trigger
2	4.109	0.056	0.033	0.034	0.084		Set Trigger
3	4.139	0.056	0.033	0.034	0.085		Set Trigger
4	4.026	0.055	0.033	0.034	0.080		Set Trigger
5	4.089	0.055	0.033	0.034	0.083		Set Trigger

Avg 4.09