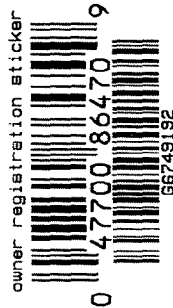


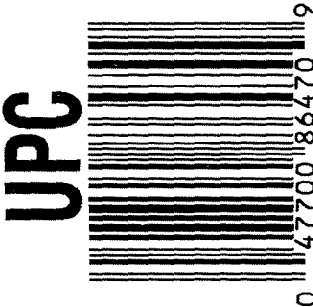
66749192

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749192



BM FORM

GUN SERIAL #

G 6749192

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX JUN 17 2008 OPERATOR <i>mm</i>	6-17-08	<i>RP</i>
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6-18-08	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-18-08	TR
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	<i>mm</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/25/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

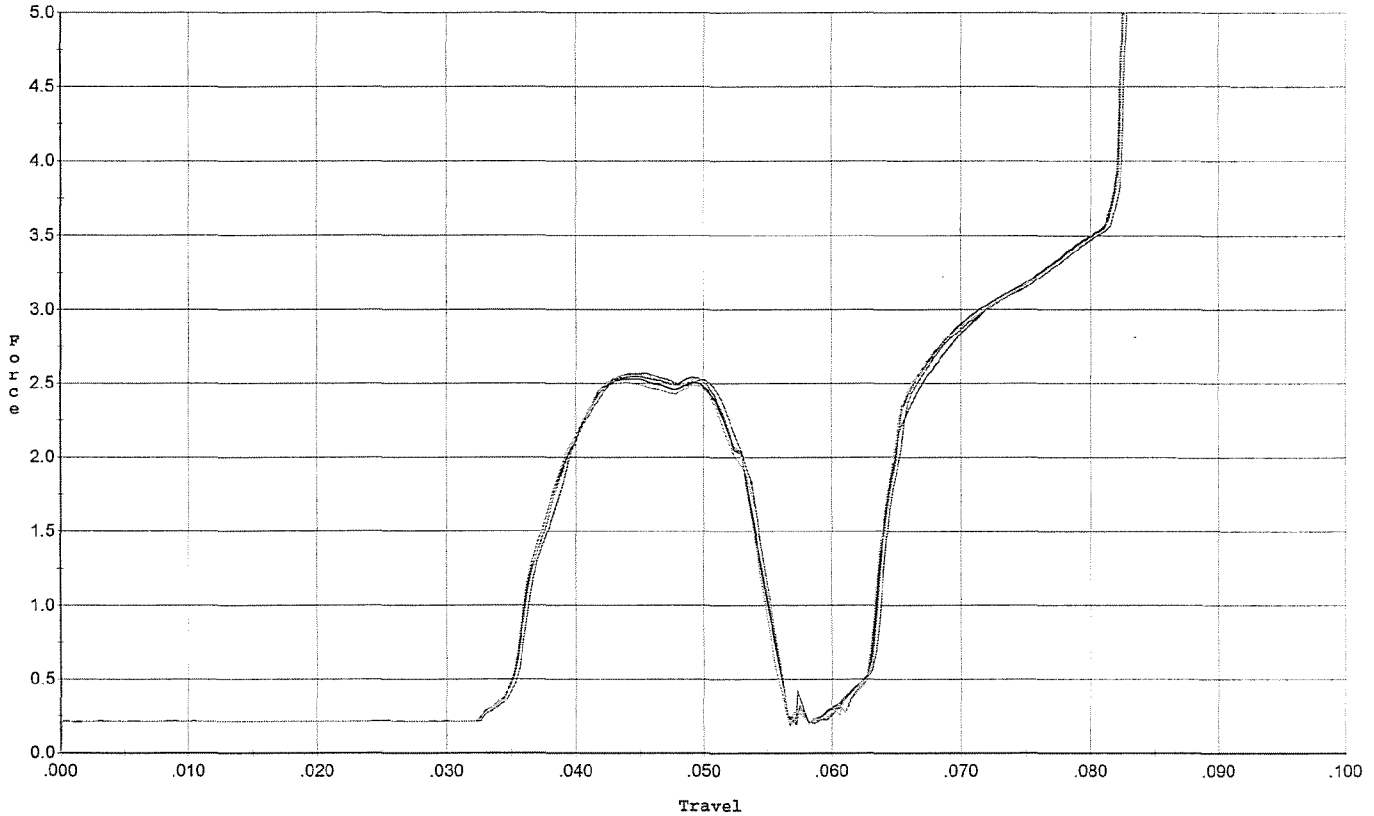
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5⁵</u> <u>5⁵</u>	7/16/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>4⁵</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-4-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	SPD
	M) IRON SIGHT ALIGNMENT		8-4-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	mfb
670	FINAL INSPECTION A) HEADSPACE		8-4-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.88</u> <u>2.87</u> <u>2.89</u> <u>2.78</u>	7/16/08	Fm
	C) FUNCTION		8-4-08	SPD
690	PACK		8/7/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



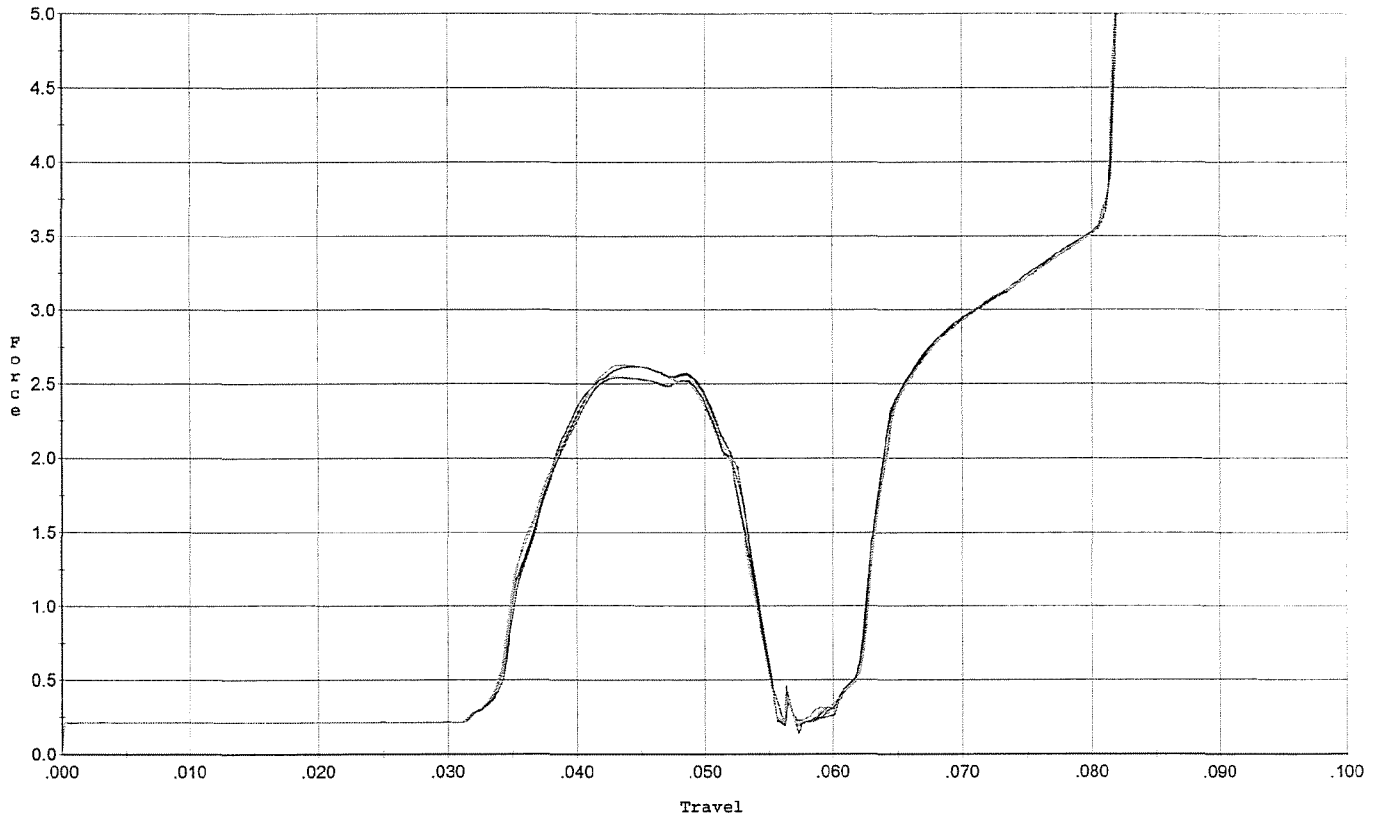
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.053	0.035	0.035	0.047		Set Trigger
2	2.528	0.053	0.035	0.035	0.047		Set Trigger
3	2.568	0.054	0.033	0.035	0.048		Set Trigger
4	2.559	0.054	0.033	0.035	0.049		Set Trigger
5	2.503	0.053	0.035	0.035	0.047		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



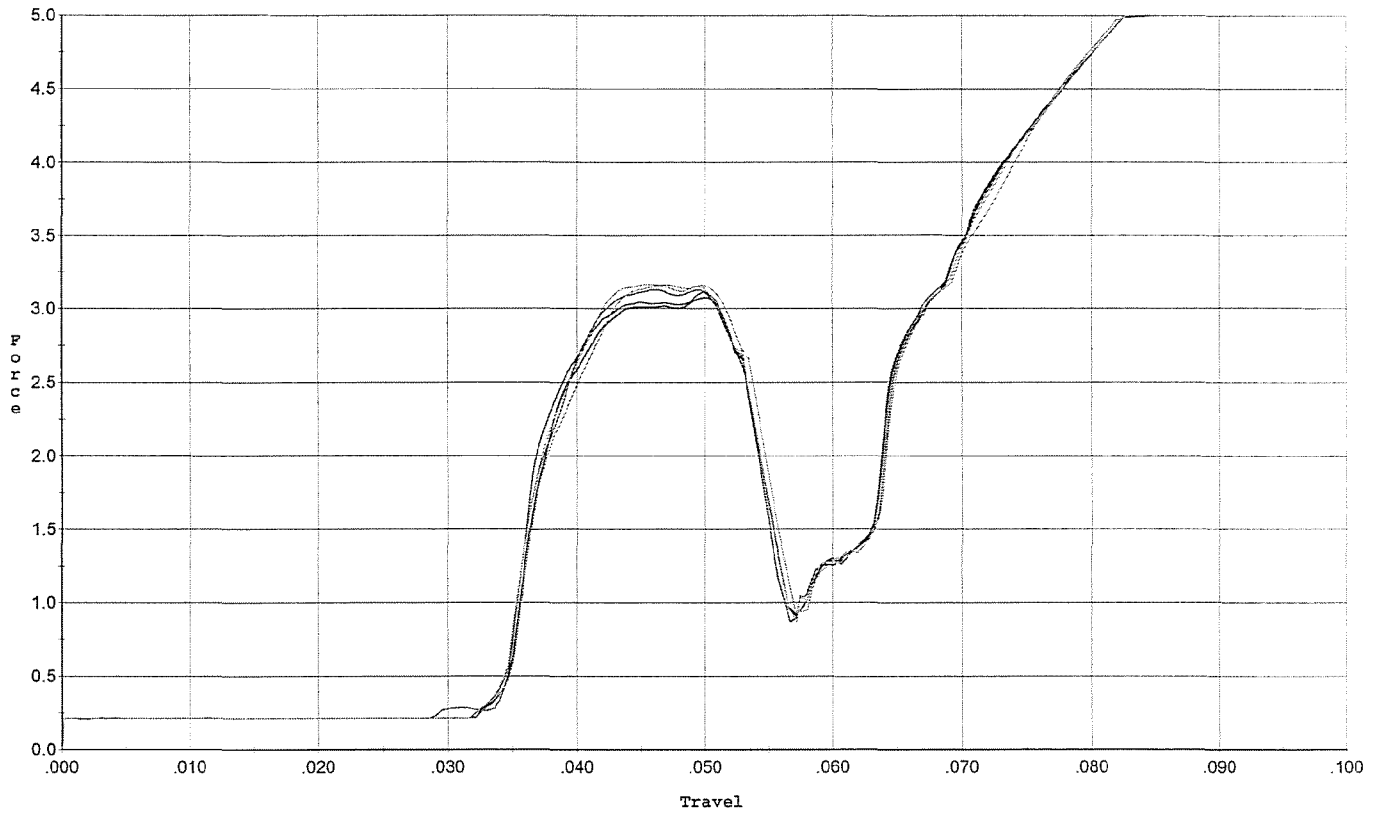
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.053	0.034	0.035	0.049		Set Trigger
2	2.541	0.053	0.034	0.035	0.049		Set Trigger
3	2.618	0.053	0.034	0.035	0.048		Set Trigger
4	2.555	0.052	0.034	0.035	0.047		Set Trigger
5	2.626	0.052	0.034	0.035	0.048		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



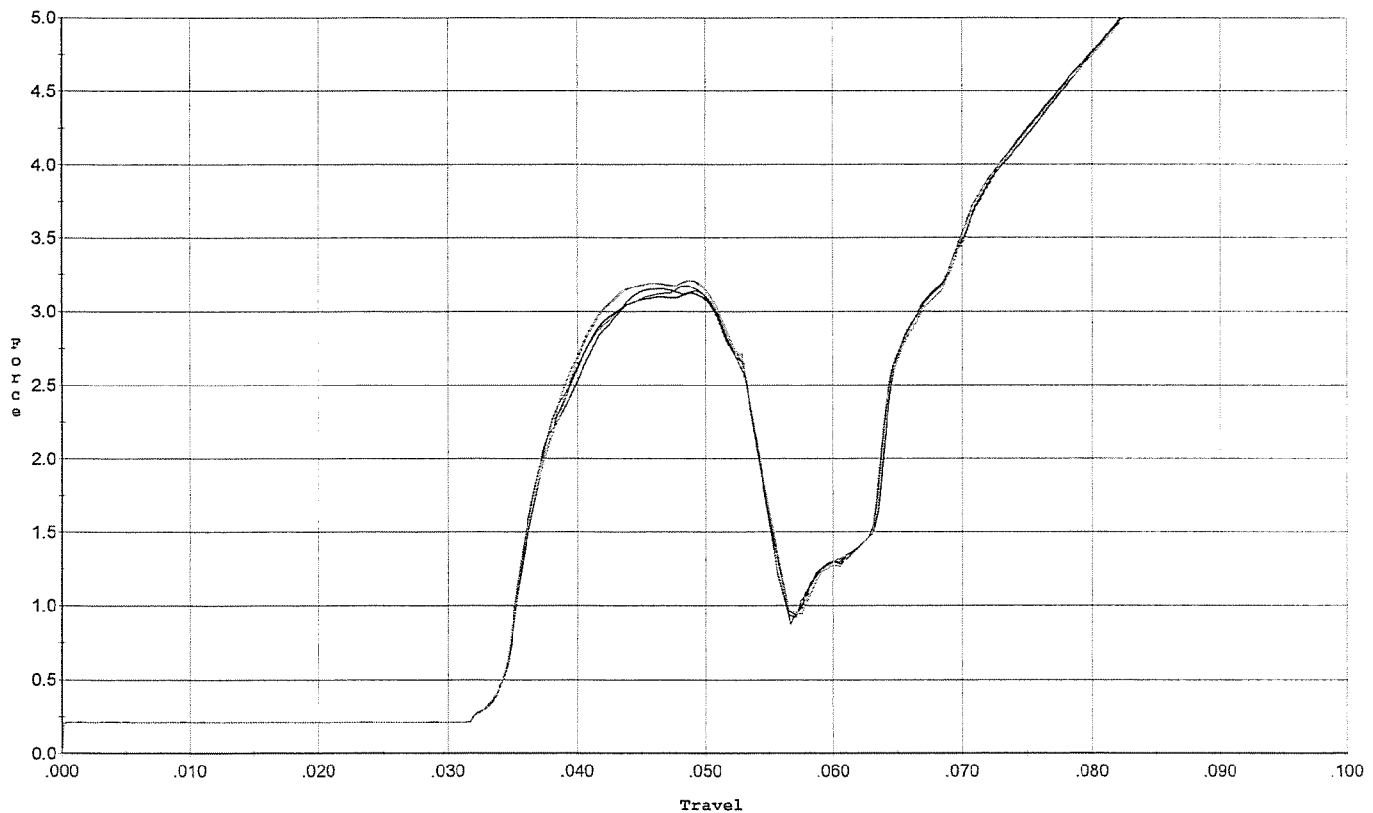
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.053	0.034	0.035	0.058		Set Trigger
2	3.074	0.053	0.033	0.035	0.057		Set Trigger
3	3.128	0.053	0.034	0.035	0.058		Set Trigger
4	3.168	0.053	0.034	0.035	0.059		Set Trigger
5	3.161	0.053	0.034	0.034	0.059		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



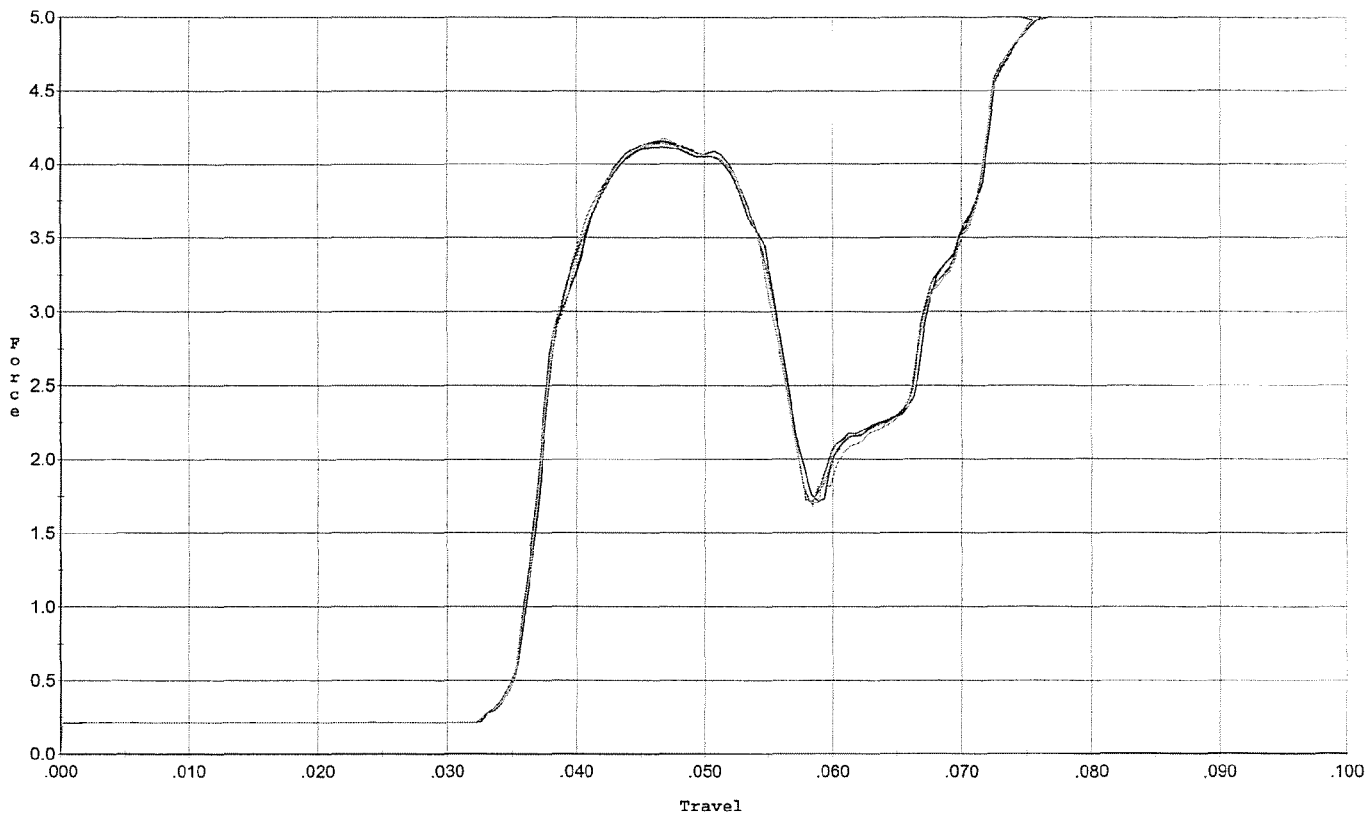
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.053	0.034	0.034	0.058		Set Trigger
2	3.124	0.053	0.034	0.035	0.058		Set Trigger
3	3.172	0.053	0.034	0.034	0.058		Set Trigger
4	3.209	0.053	0.034	0.035	0.059		Set Trigger
5	3.207	0.053	0.034	0.035	0.059		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



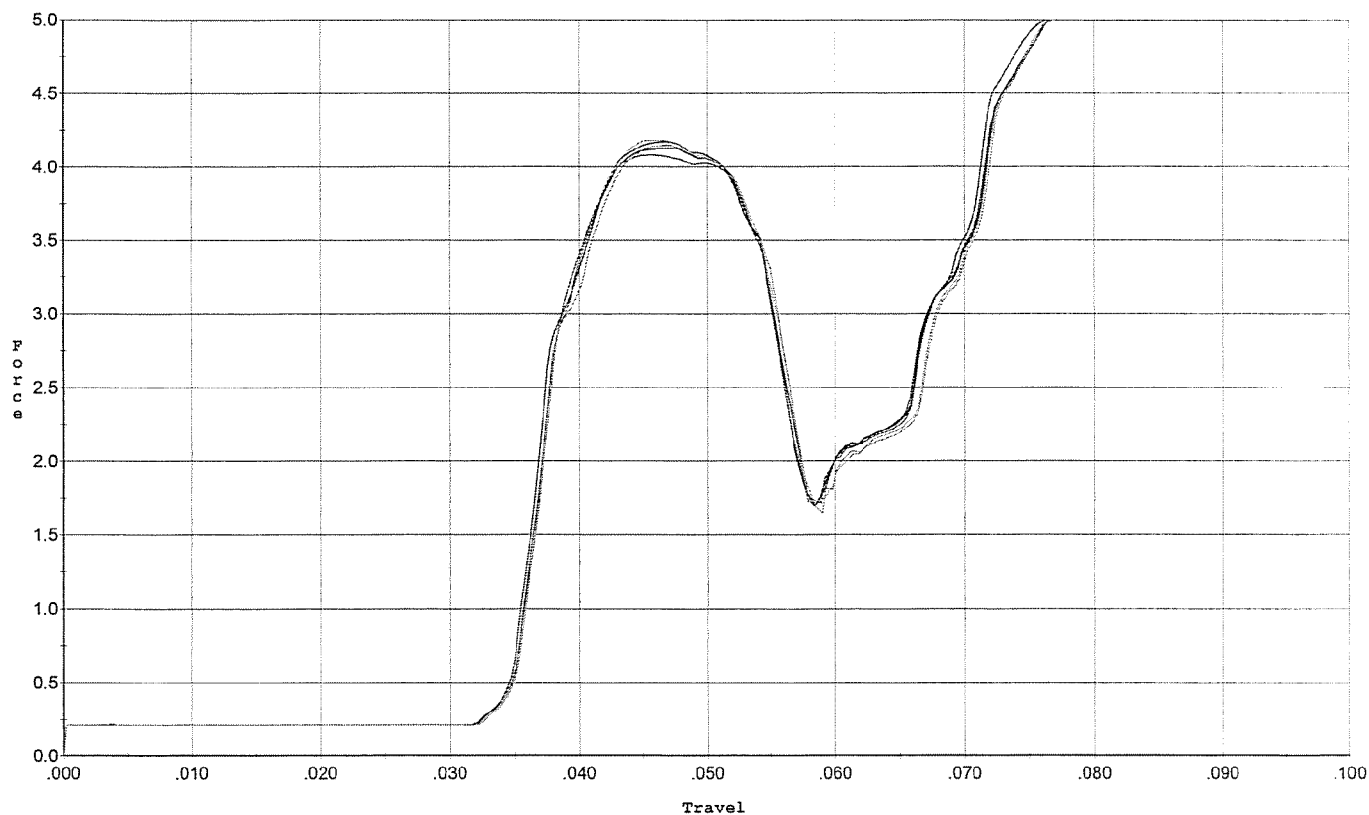
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.055	0.035	0.033	0.079		Set Trigger
2	4.157	0.055	0.035	0.033	0.078		Set Trigger
3	4.150	0.055	0.035	0.033	0.079		Set Trigger
4	4.171	0.055	0.035	0.033	0.079		Set Trigger
5	4.138	0.056	0.035	0.033	0.080		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



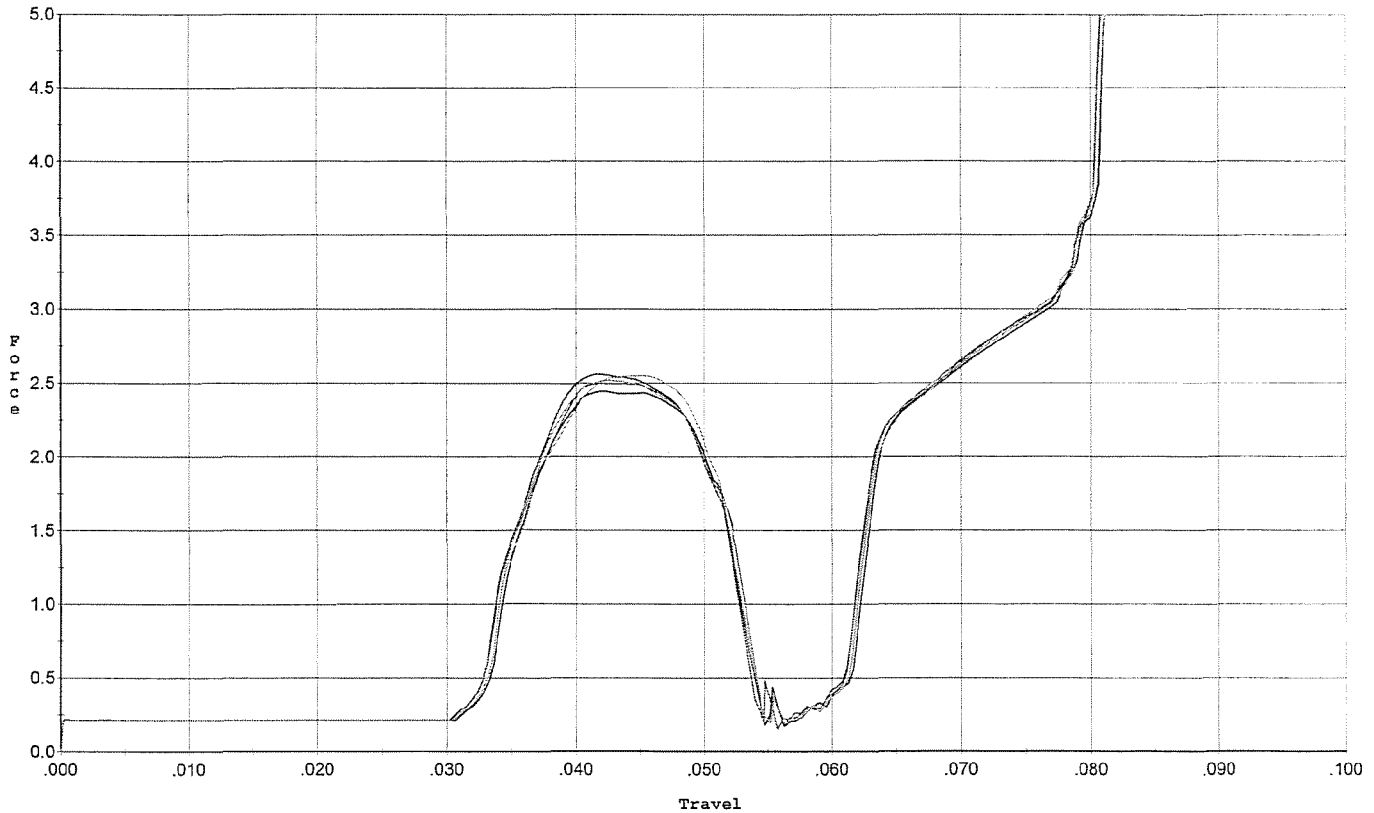
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.054	0.034	0.033	0.078		Set Trigger
2	4.125	0.054	0.034	0.034	0.077		Set Trigger
3	4.082	0.054	0.034	0.033	0.077		Set Trigger
4	4.179	0.055	0.035	0.033	0.080		Set Trigger
5	4.147	0.055	0.035	0.033	0.078		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



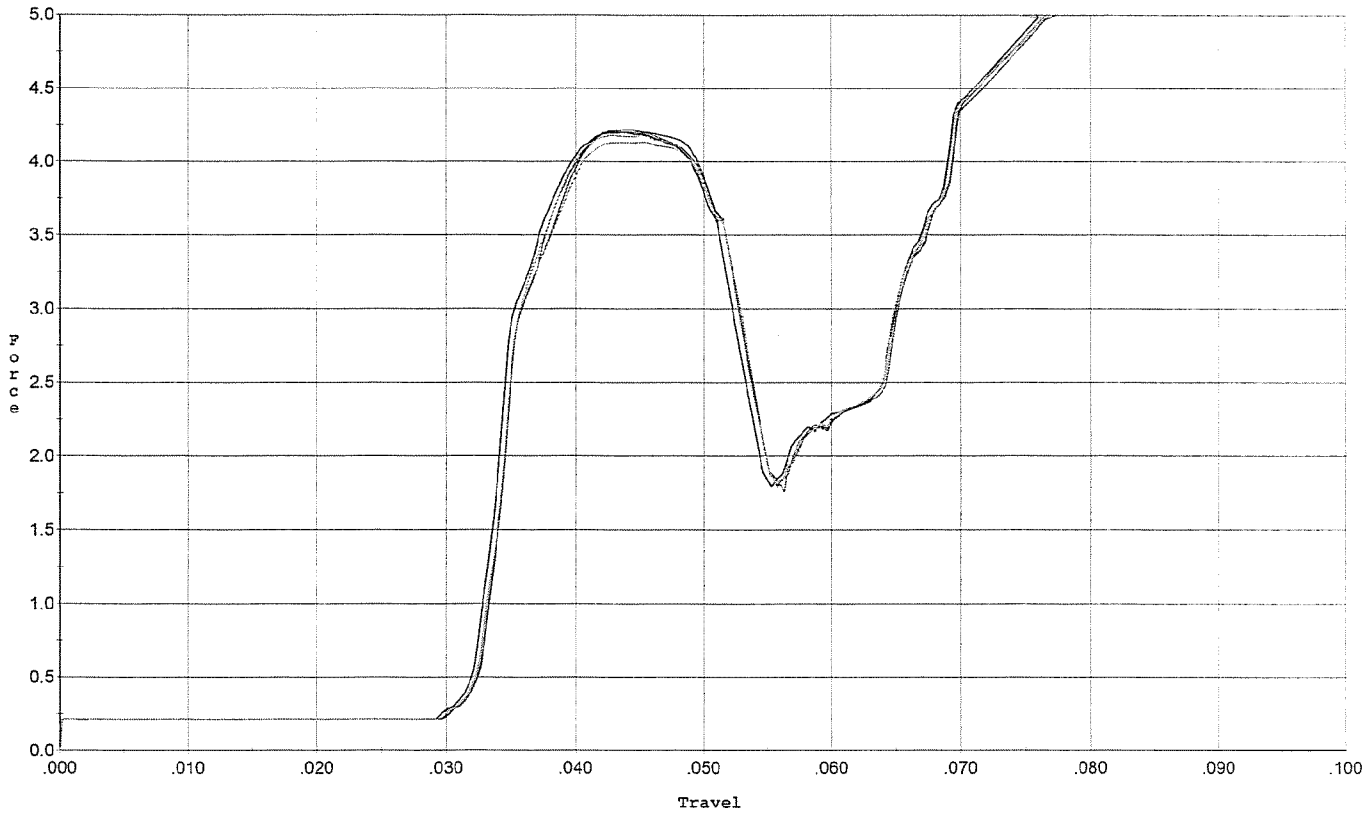
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.051	0.033	0.034	0.047		Set Trigger
2	2.445	0.052	0.033	0.035	0.046		Set Trigger
3	2.494	0.051	0.032	0.035	0.046		Set Trigger
4	2.553	0.052	0.033	0.035	0.048		Set Trigger
5	2.520	0.051	0.033	0.035	0.046		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.052	0.032	0.033	0.077		Set Trigger
2	4.201	0.051	0.032	0.033	0.077		Set Trigger
3	4.207	0.052	0.032	0.033	0.077		Set Trigger
4	4.180	0.052	0.032	0.033	0.078		Set Trigger
5	4.134	0.053	0.032	0.032	0.080		Set Trigger

Avg 4.18