

G 6749193

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



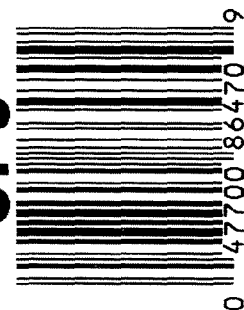
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749193

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 674919~~8~~3

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/18/08	uncl
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	RT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	cl
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/25/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

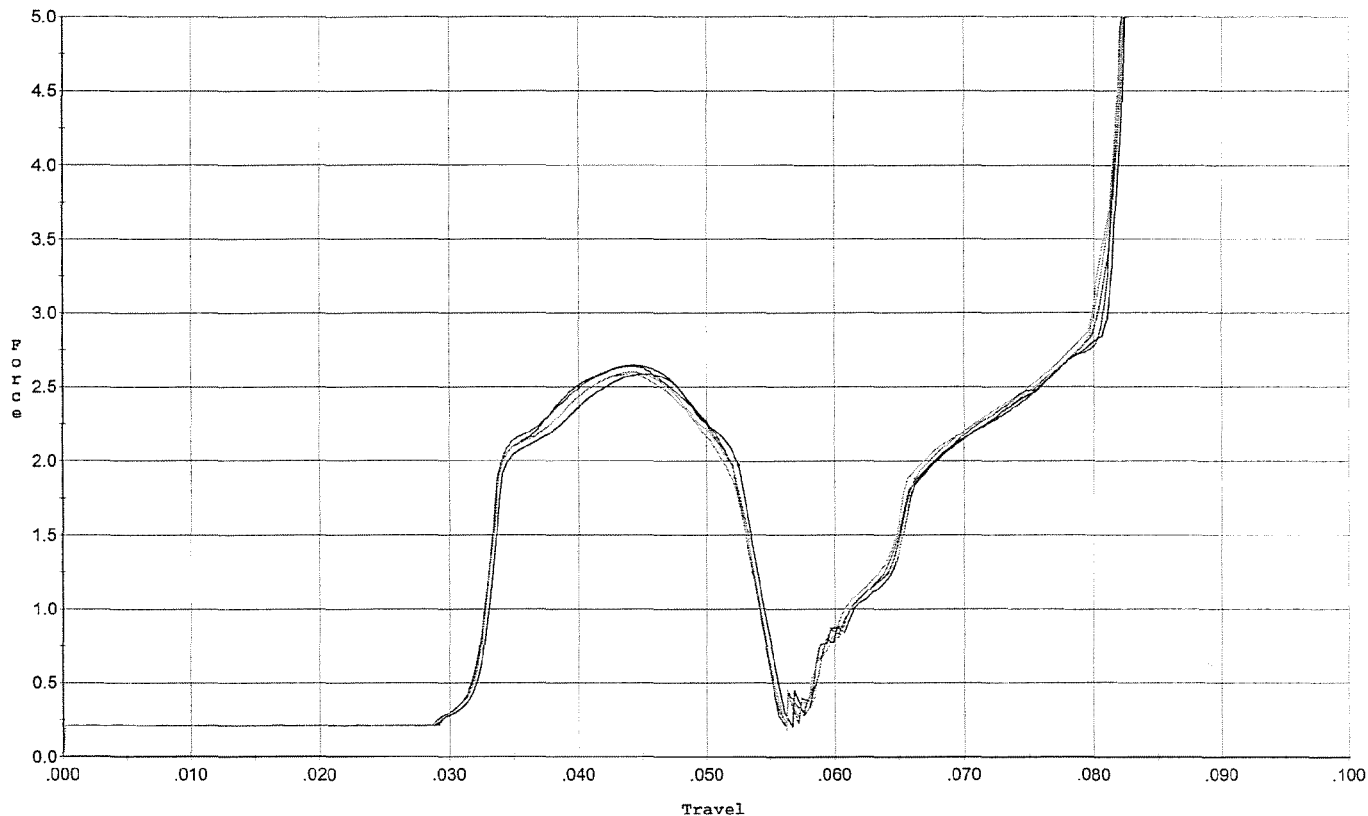
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁵</u> <u>6</u> <u>5⁵</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>4⁵</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	RP
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.64</u> <u>2.55</u> <u>2.76</u> <u>2.81</u>	7/16/08	Fm
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/7/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- 50 lbs.



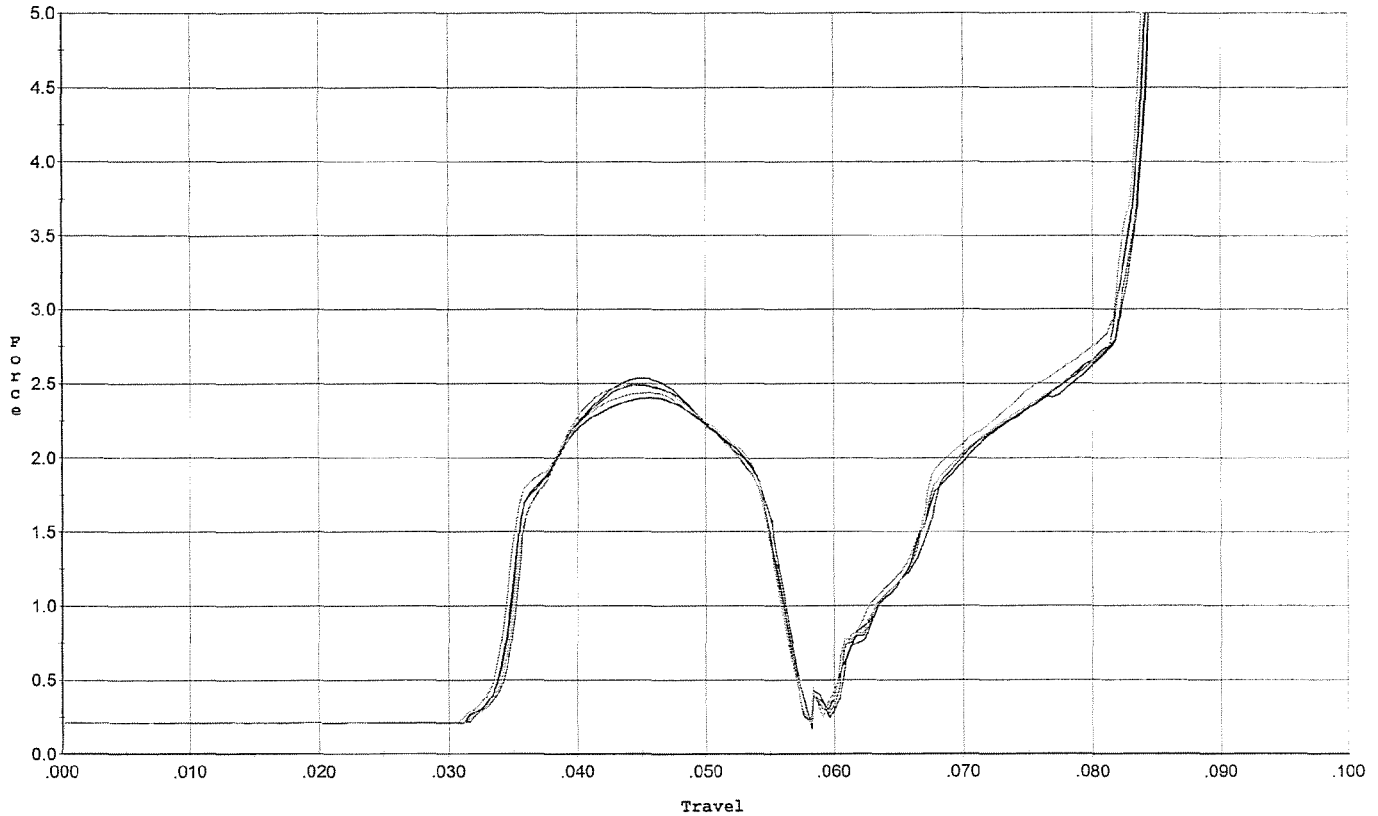
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.054	0.031	0.034	0.055		Set Trigger
2	2.585	0.053	0.032	0.034	0.053		Set Trigger
3	2.634	0.053	0.032	0.034	0.054		Set Trigger
4	2.601	0.053	0.032	0.034	0.054		Set Trigger
5	2.587	0.053	0.032	0.034	0.054		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- 50 lbs.



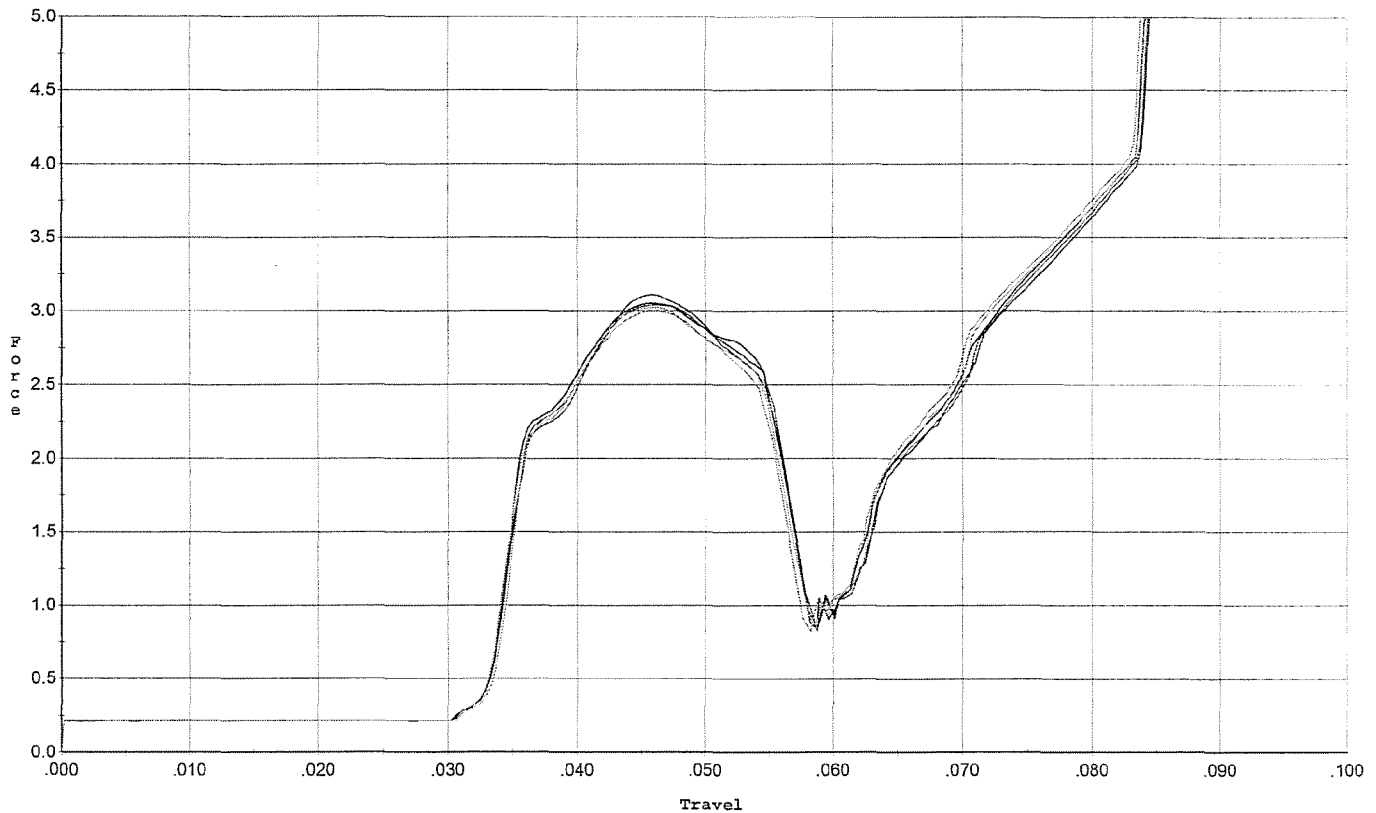
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.055	0.034	0.035	0.052		Set Trigger
2	2.407	0.056	0.034	0.035	0.052		Set Trigger
3	2.487	0.056	0.034	0.035	0.051		Set Trigger
4	2.435	0.054	0.034	0.035	0.050		Set Trigger
5	2.496	0.054	0.033	0.035	0.052		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



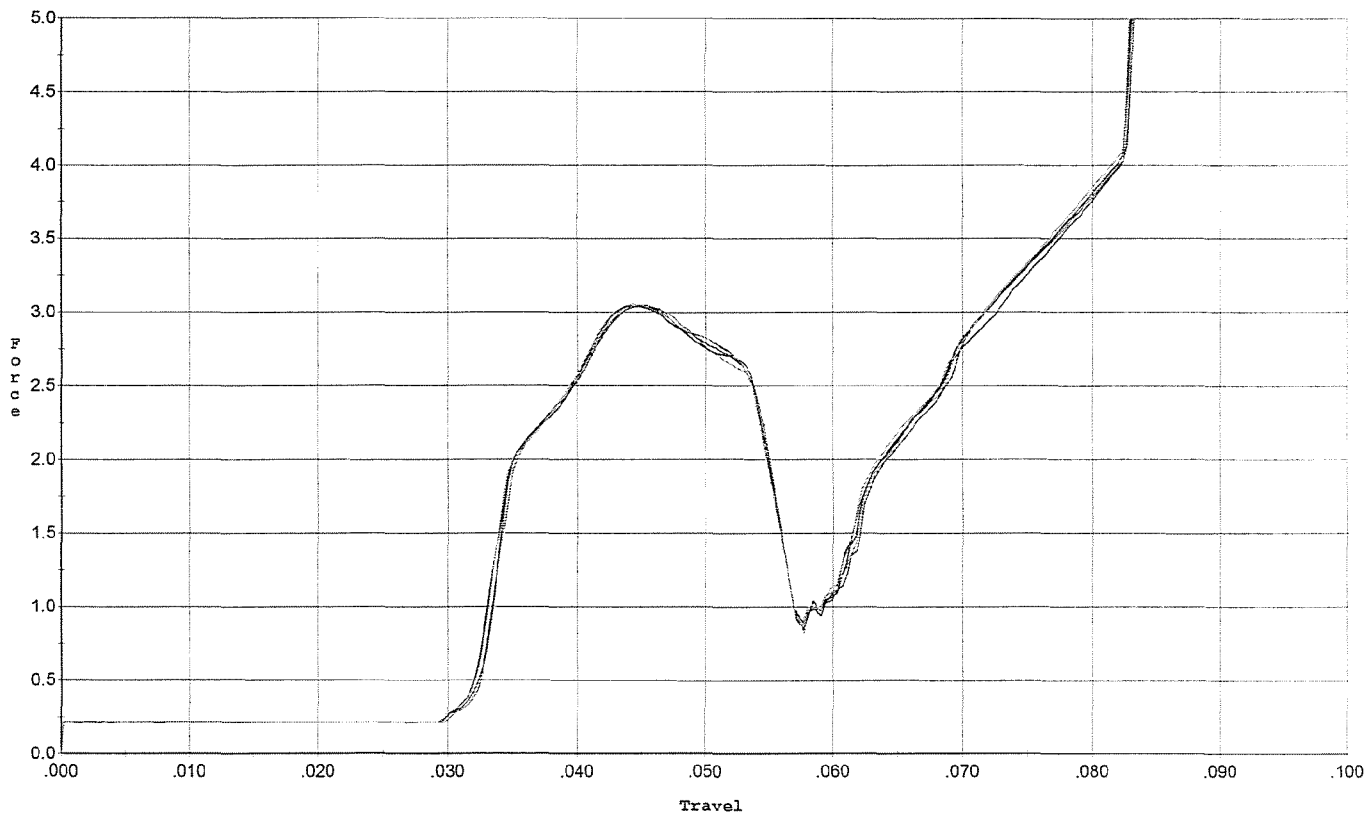
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.055	0.033	0.034	0.065		Set Trigger
2	3.051	0.056	0.033	0.034	0.066		Set Trigger
3	3.110	0.056	0.033	0.034	0.065		Set Trigger
4	3.003	0.055	0.033	0.034	0.062		Set Trigger
5	3.022	0.055	0.033	0.034	0.063		Set Trigger

AVG 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



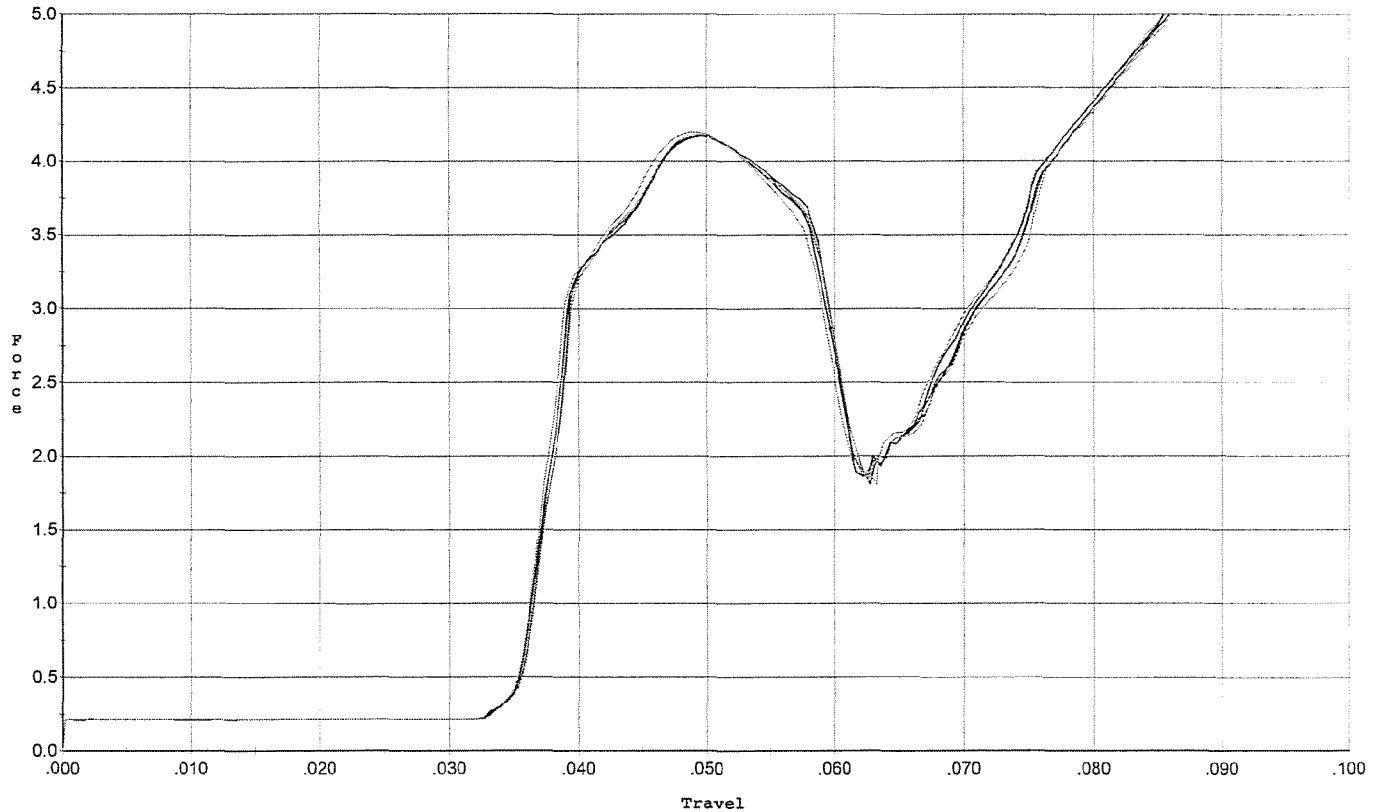
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.055	0.032	0.033	0.064		Set Trigger
2	3.042	0.055	0.032	0.033	0.064		Set Trigger
3	3.047	0.055	0.032	0.033	0.063		Set Trigger
4	3.054	0.055	0.032	0.033	0.065		Set Trigger
5	3.048	0.055	0.032	0.033	0.063		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



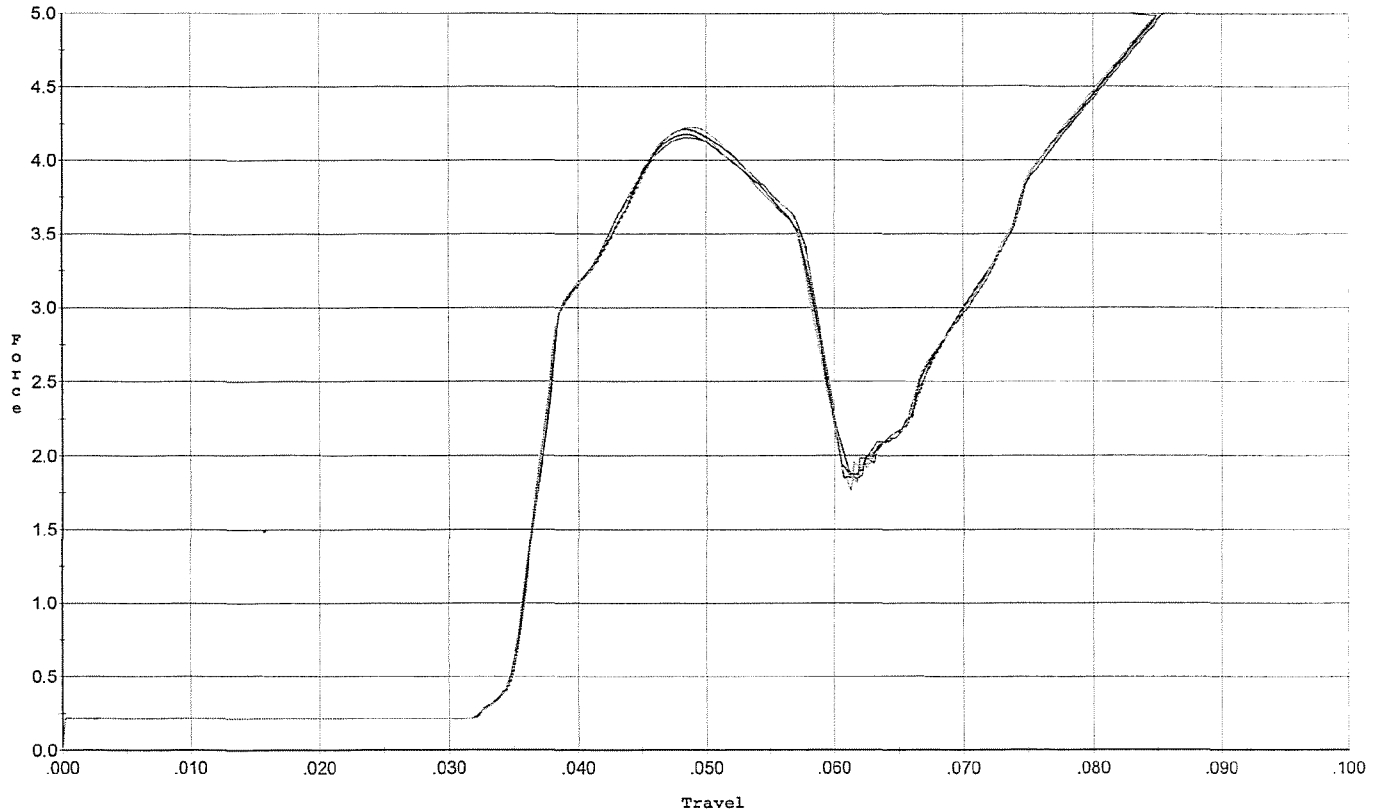
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.059	0.035	0.033	0.090		Set Trigger
2	4.175	0.060	0.035	0.033	0.091		Set Trigger
3	4.174	0.059	0.035	0.033	0.090		Set Trigger
4	4.184	0.059	0.035	0.033	0.090		Set Trigger
5	4.199	0.059	0.035	0.033	0.090		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



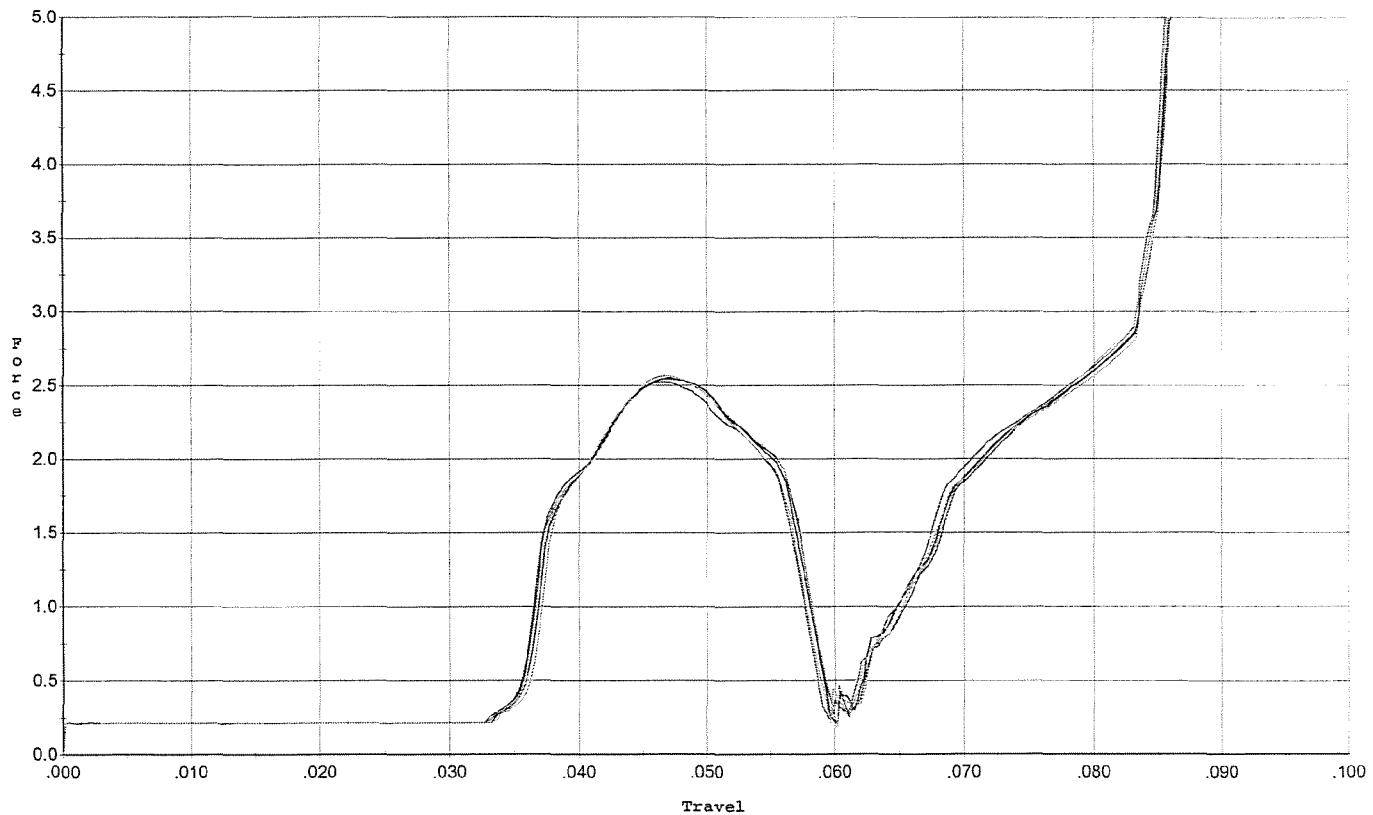
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.058	0.035	0.033	0.089		Set Trigger
2	4.177	0.058	0.035	0.033	0.089		Set Trigger
3	4.153	0.058	0.035	0.033	0.089		Set Trigger
4	4.224	0.058	0.035	0.033	0.089		Set Trigger
5	4.204	0.057	0.035	0.033	0.087		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



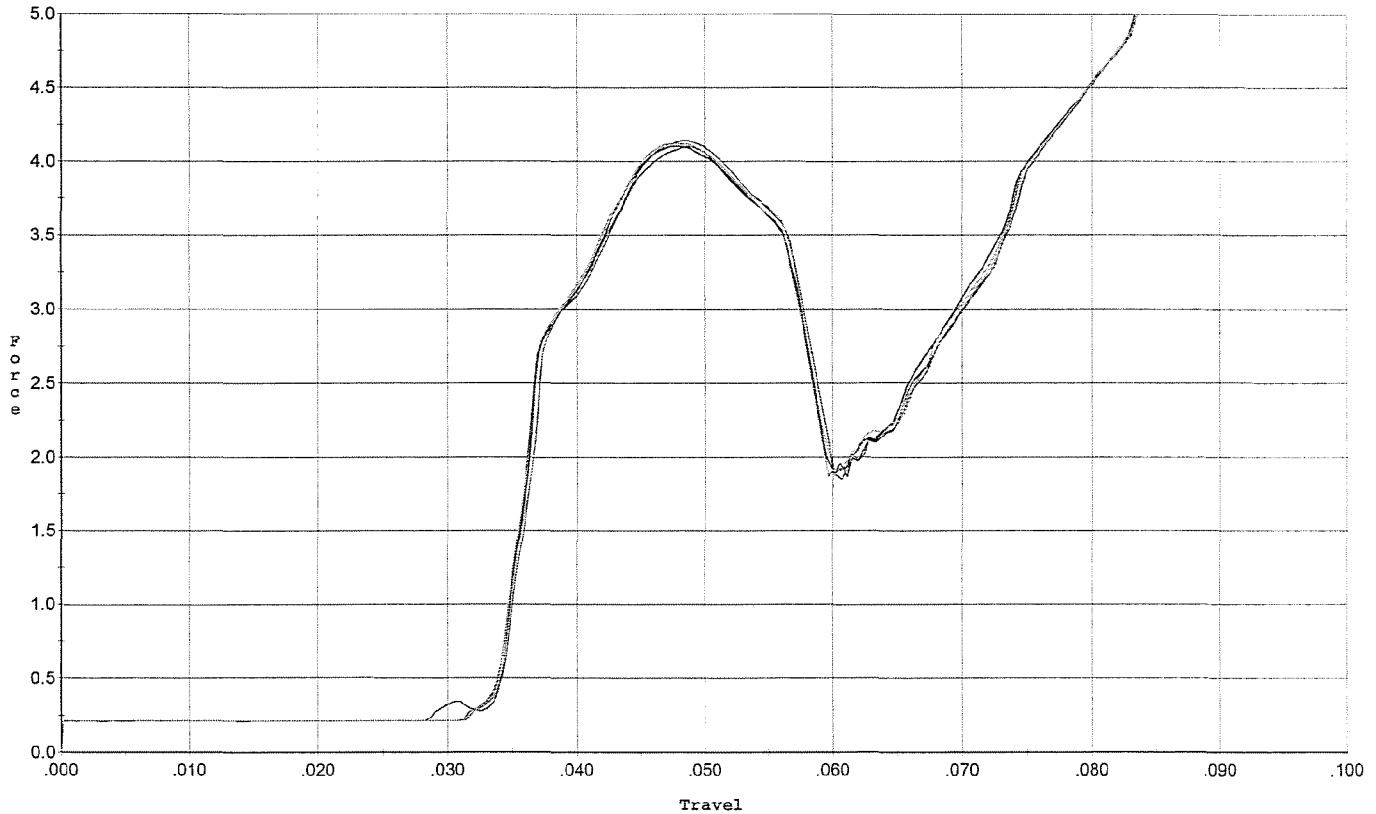
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.057	0.035	0.036	0.053		Set Trigger
2	2.551	0.058	0.036	0.035	0.053		Set Trigger
3	2.525	0.057	0.035	0.036	0.052		Set Trigger
4	2.563	0.057	0.036	0.036	0.052		Set Trigger
5	2.566	0.057	0.036	0.035	0.052		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.057	0.034	0.033	0.087		Set Trigger
2	4.104	0.057	0.034	0.033	0.087		Set Trigger
3	4.139	0.058	0.034	0.033	0.089		Set Trigger
4	4.124	0.057	0.034	0.033	0.088		Set Trigger
5	4.123	0.057	0.034	0.033	0.086		Set Trigger

AVG 4.11