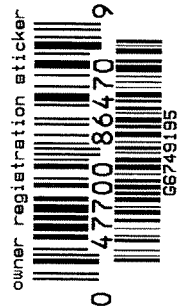


G6749195

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749195



BM FORM

GUN SERIAL #

G 6749195

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX JUN 17 2008	6-17-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mmg</i>	6/18/08	<i>mmg</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	Bt
542	APPLY COATINGS (BARREL ACTION)		6-24-08	<i>mmg</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

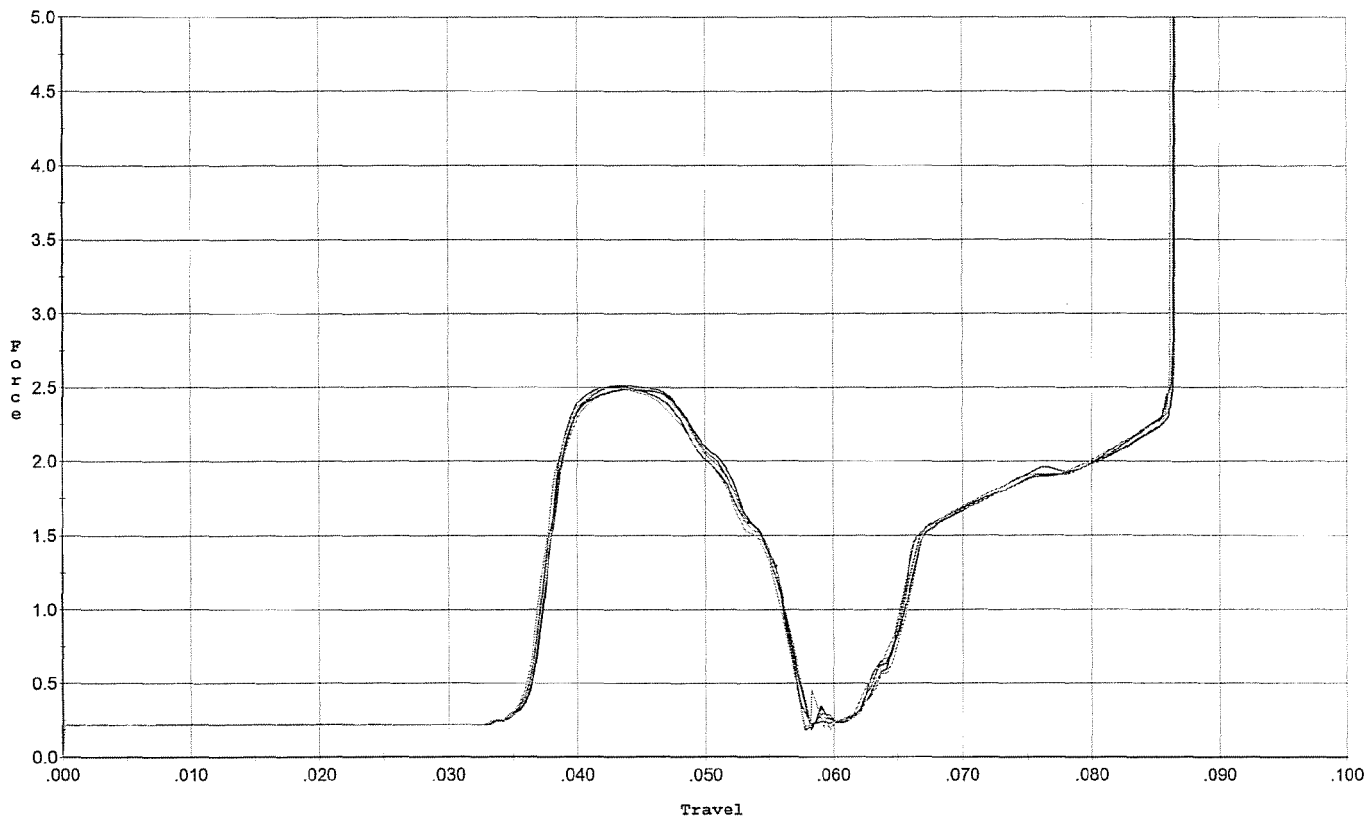
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6</u> <u>6</u>	7-23	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>5</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-23	TC
	J) ASSEMBLE STOCK		7-10-08	PSN
	K) ASSEMBLE SWIVEL STUDS		7-30-08	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.39</u> <u>2.26</u> <u>2.28</u> <u>2.21</u>	7/23/08	Fm
	C) FUNCTION		7-30-08	RTZ
690	PACK		7/31/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



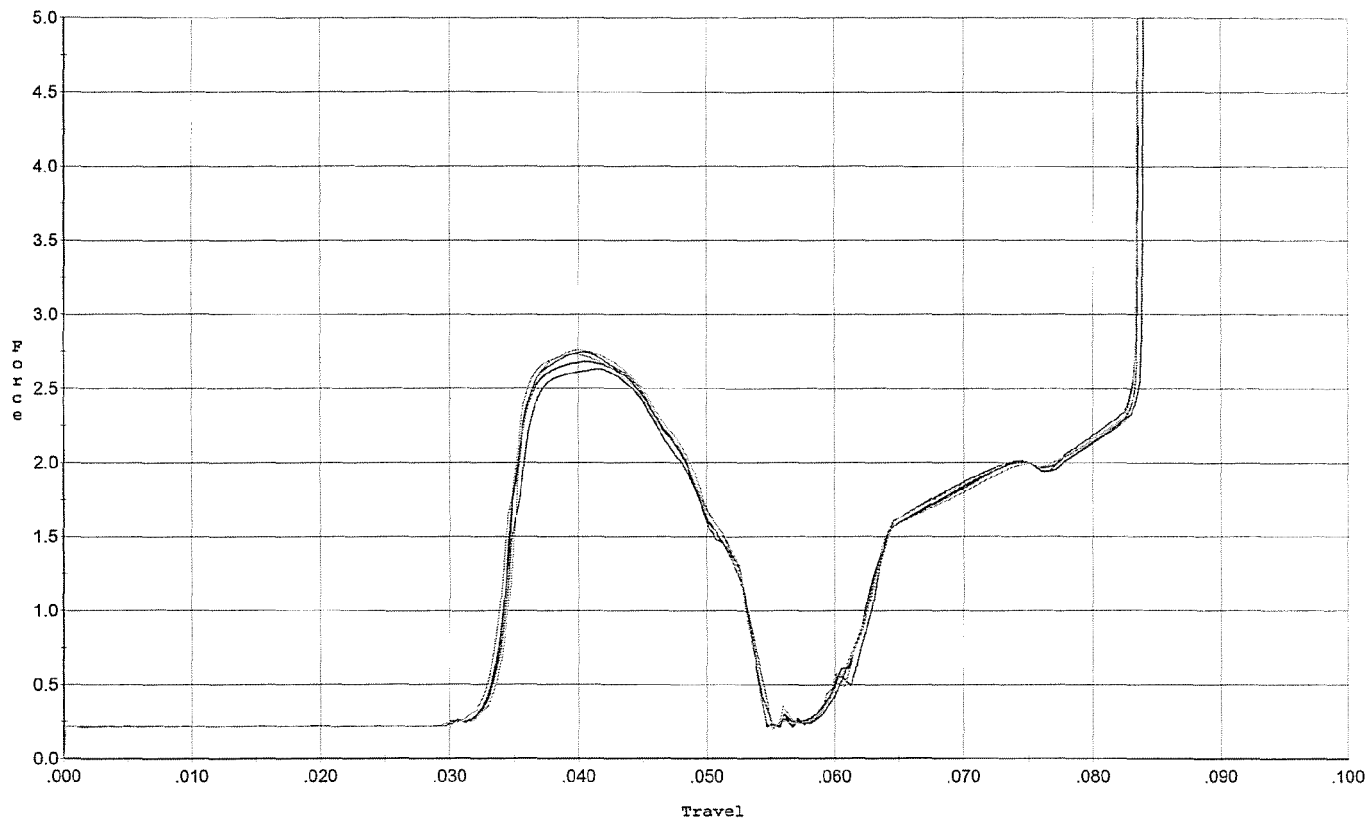
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.056	0.036	0.037	0.047		Set Trigger
2	2.483	0.056	0.036	0.037	0.047		Set Trigger
3	2.514	0.056	0.036	0.037	0.048		Set Trigger
4	2.495	0.056	0.036	0.037	0.048		Set Trigger
5	2.486	0.057	0.036	0.037	0.048		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



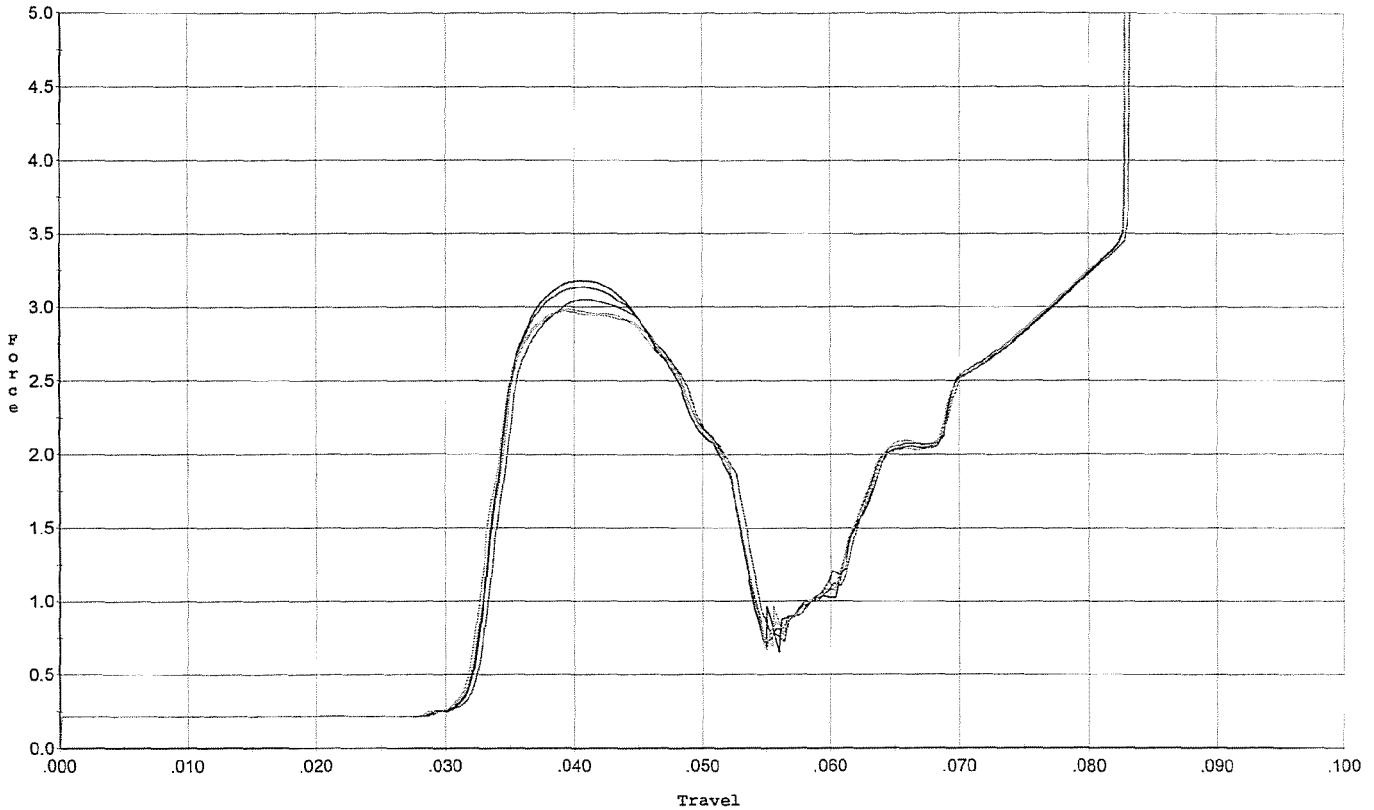
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.053	0.033	0.036	0.048		Set Trigger
2	2.680	0.053	0.033	0.035	0.049		Set Trigger
3	2.744	0.053	0.033	0.035	0.049		Set Trigger
4	2.757	0.053	0.033	0.035	0.049		Set Trigger
5	2.734	0.053	0.032	0.035	0.050		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



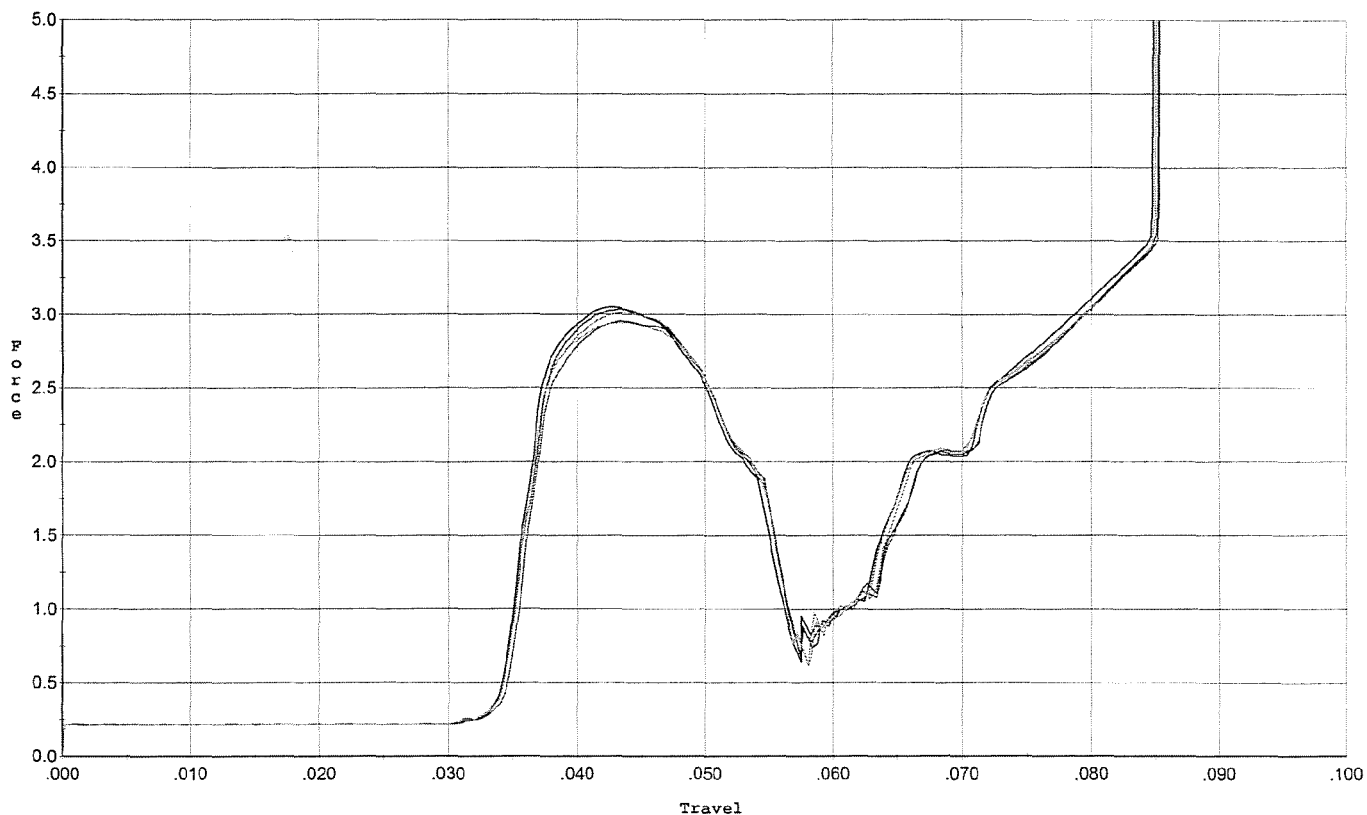
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.052	0.032	0.034	0.059		Set Trigger
2	3.178	0.052	0.032	0.034	0.059		Set Trigger
3	3.049	0.053	0.032	0.034	0.058		Set Trigger
4	2.985	0.052	0.031	0.034	0.058		Set Trigger
5	2.969	0.052	0.032	0.034	0.058		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



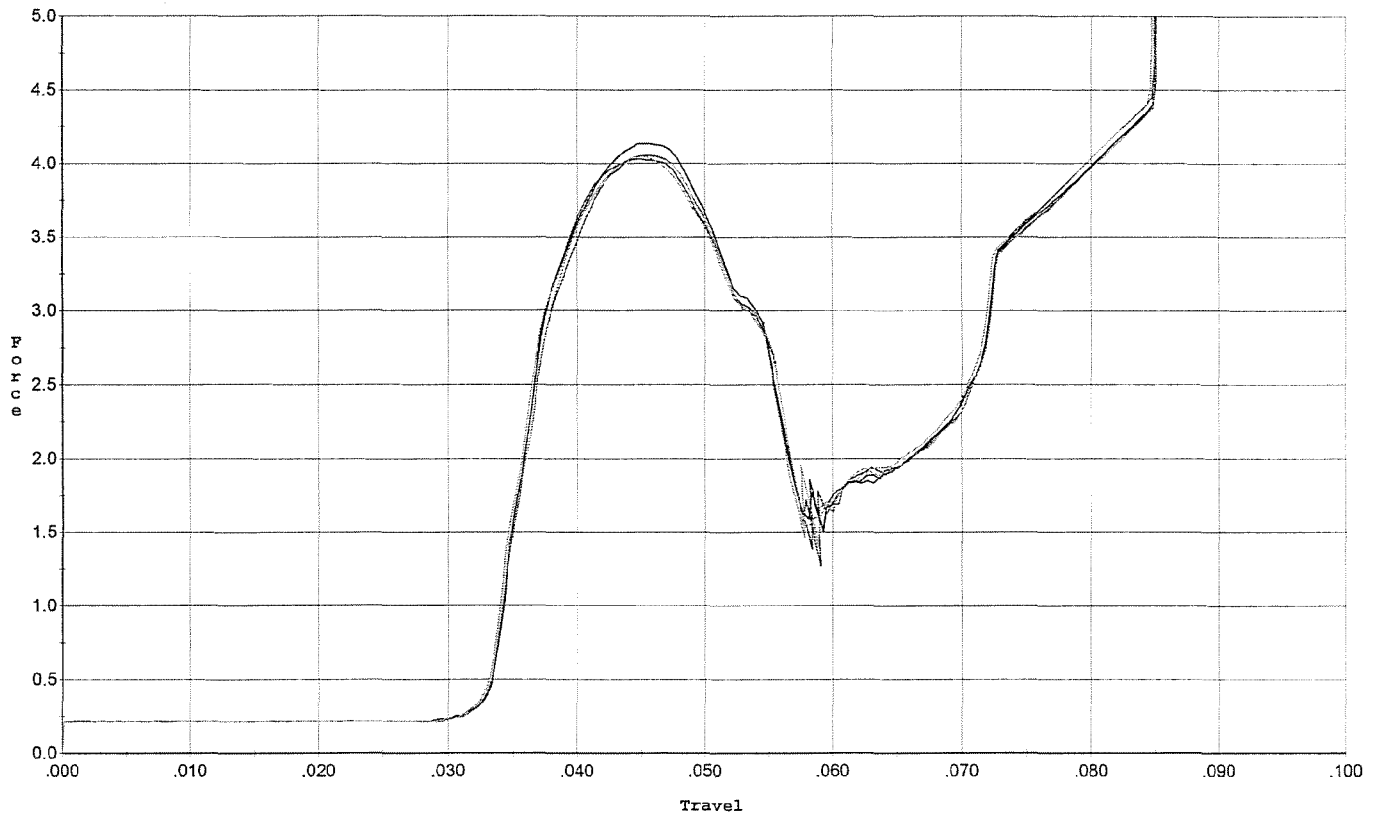
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.055	0.034	0.035	0.059		Set Trigger
2	3.050	0.054	0.034	0.035	0.058		Set Trigger
3	2.956	0.055	0.034	0.036	0.057		Set Trigger
4	2.944	0.055	0.034	0.035	0.058		Set Trigger
5	3.012	0.055	0.034	0.035	0.059		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



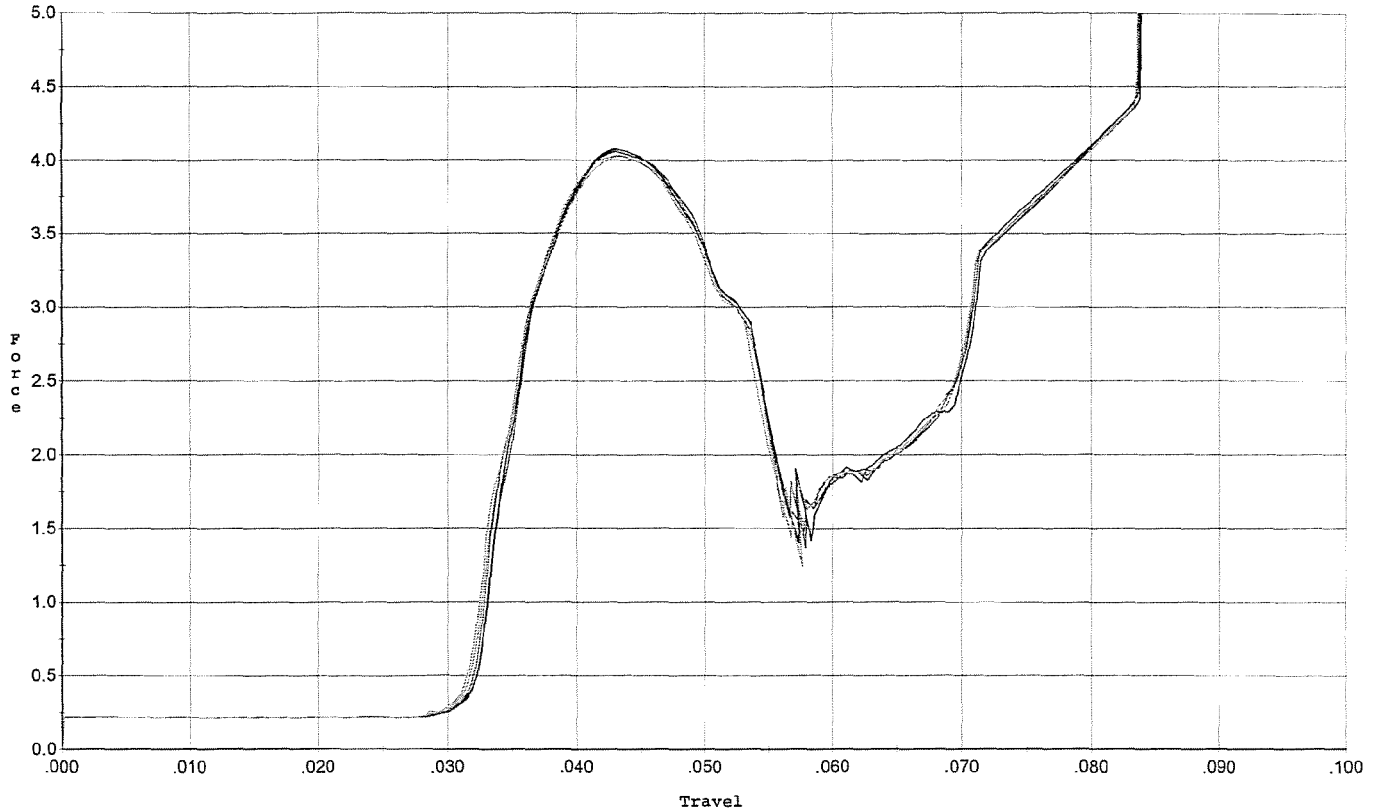
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.055	0.033	0.034	0.078		Set Trigger
2	4.136	0.055	0.033	0.034	0.078		Set Trigger
3	4.055	0.055	0.033	0.034	0.079		Set Trigger
4	4.061	0.055	0.033	0.034	0.079		Set Trigger
5	4.054	0.055	0.033	0.034	0.078		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



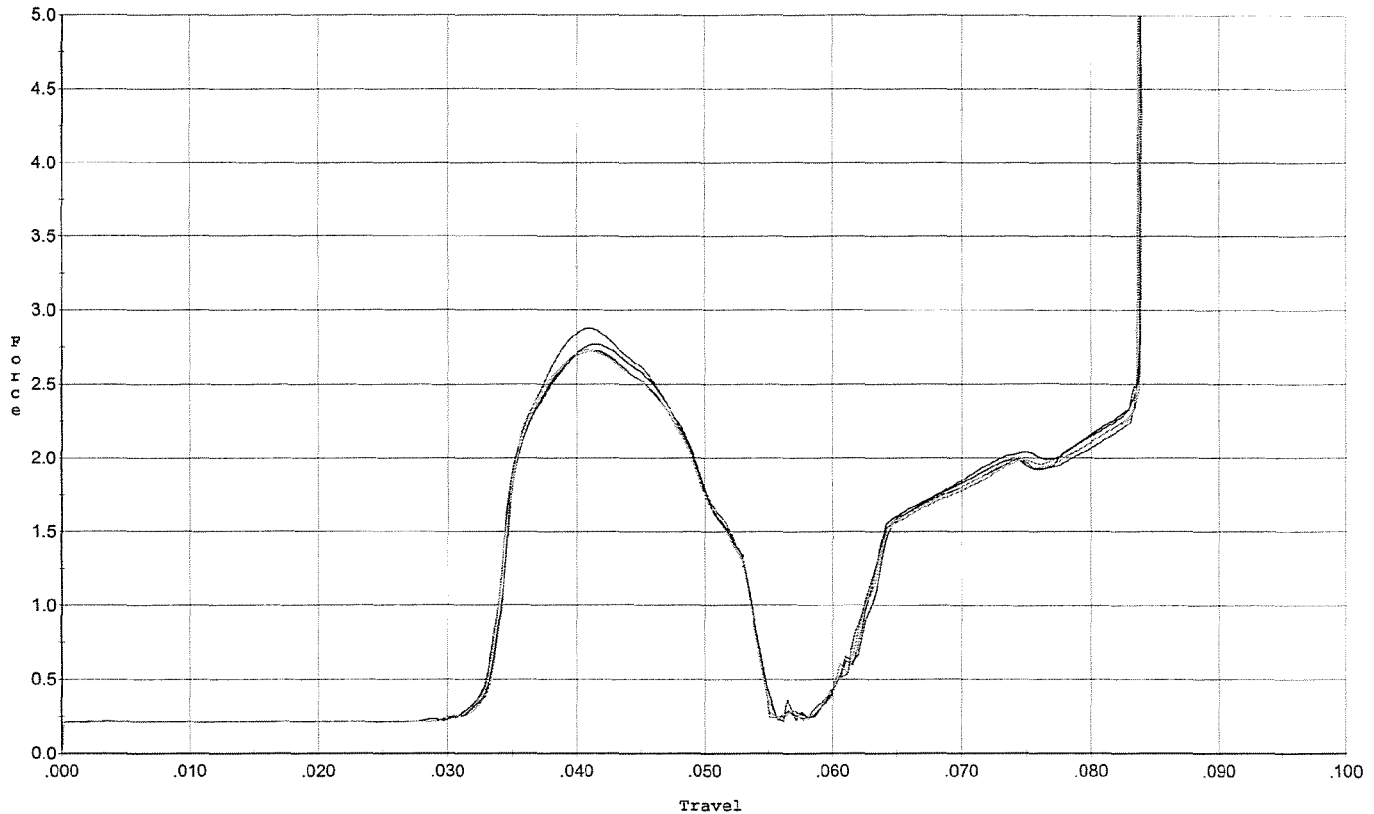
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.054	0.032	0.033	0.078		Set Trigger
2	4.077	0.054	0.032	0.033	0.078		Set Trigger
3	4.073	0.054	0.032	0.033	0.079		Set Trigger
4	4.030	0.053	0.031	0.033	0.077		Set Trigger
5	4.025	0.054	0.031	0.033	0.078		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



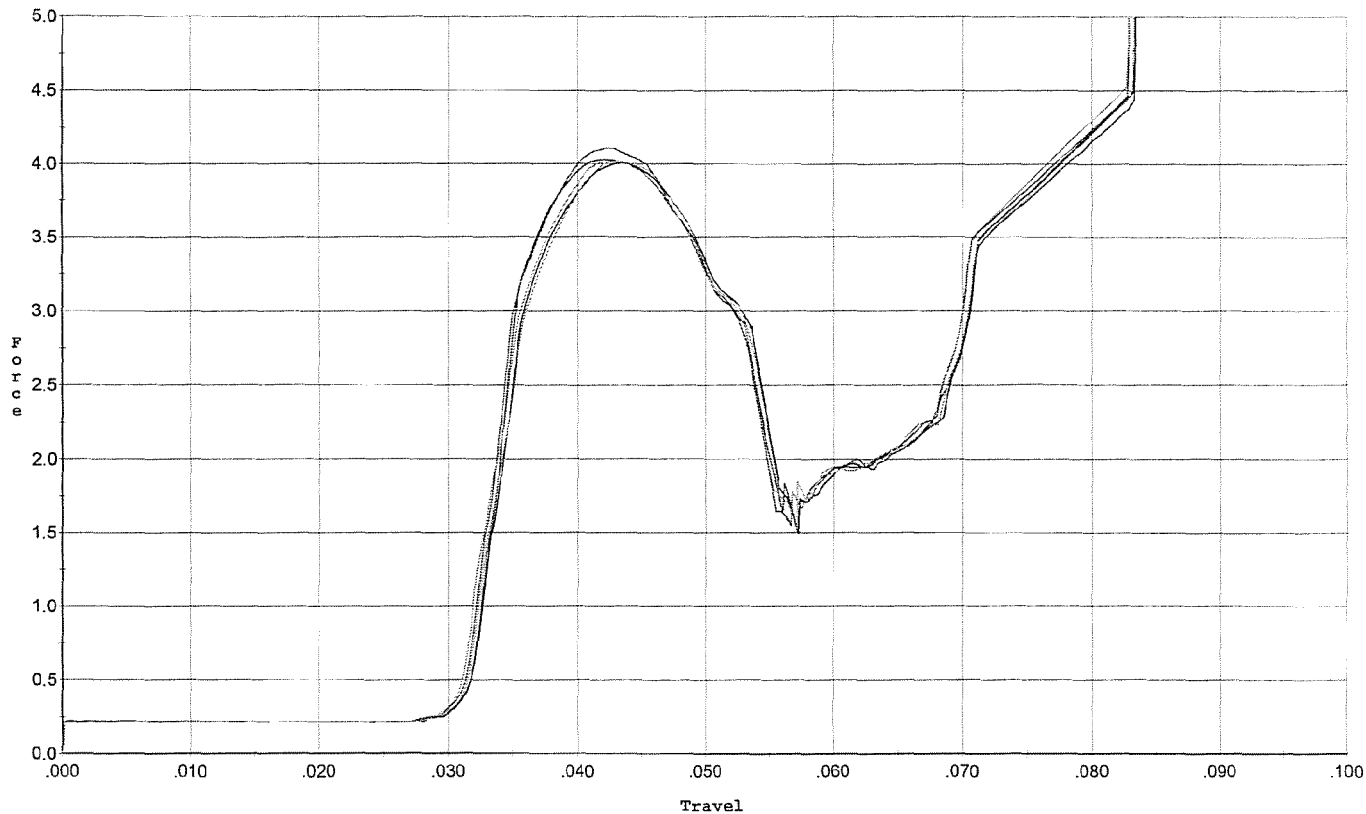
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.772	0.053	0.033	0.035	0.051		Set Trigger
2	2.736	0.053	0.033	0.035	0.050		Set Trigger
3	2.879	0.053	0.033	0.035	0.052		Set Trigger
4	2.722	0.053	0.033	0.035	0.050		Set Trigger
5	2.734	0.053	0.033	0.035	0.050		Set Trigger

Avg 2.76

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.053	0.032	0.033	0.079		Set Trigger
2	4.005	0.054	0.031	0.033	0.079		Set Trigger
3	4.107	0.053	0.031	0.033	0.080		Set Trigger
4	4.018	0.053	0.031	0.033	0.079		Set Trigger
5	4.022	0.054	0.031	0.033	0.079		Set Trigger

Avg 4.03