

66749197

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

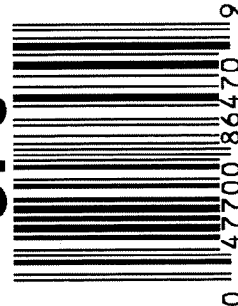
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749197

UPC



GUN SERIAL # G6749197

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	JP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-16-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	JP
480	MAGNAFLUX BBL ACTION		6/18/08	mmf
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/19/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BJ
542	APPLY COATINGS (BARREL ACTION)		6/19/08	cr
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/19/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/24/08	R.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

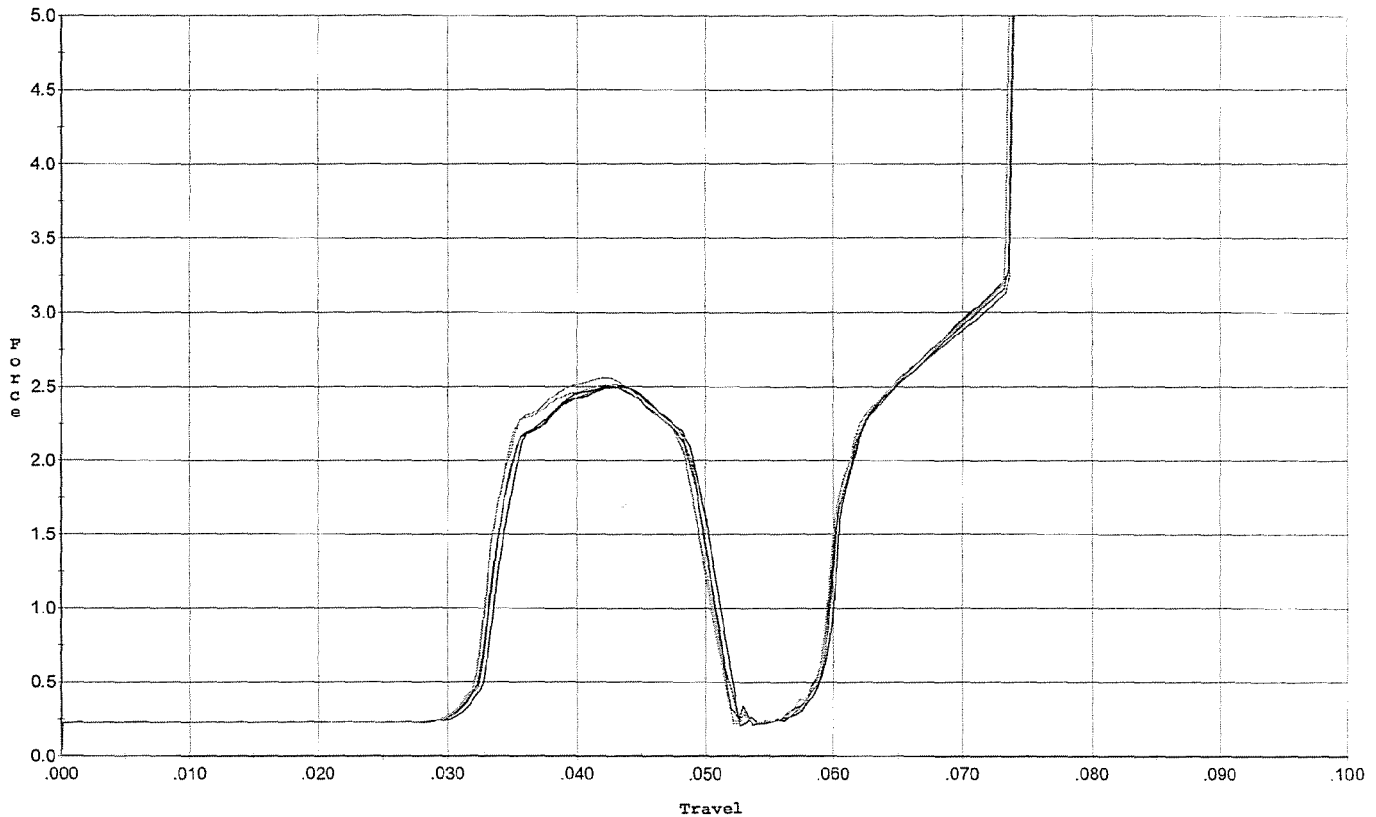
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7/7/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/7/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/7/08	Fm
	J) ASSEMBLE STOCK		6/24/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/26/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/16/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.09</u> <u>2.13</u> <u>2.09</u> <u>2.02</u>	7-2-08	TRW
	C) FUNCTION		7/14/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



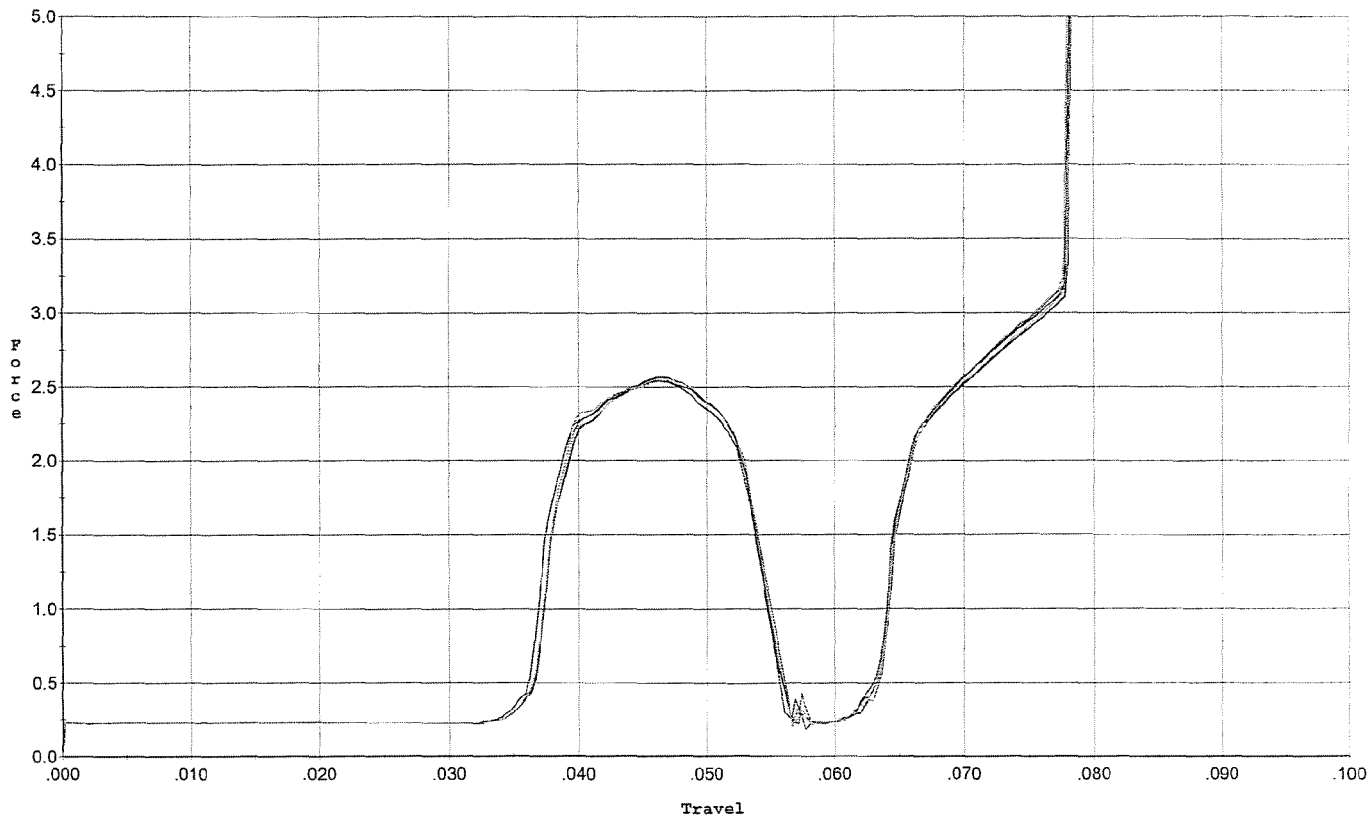
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.049	0.032	0.031	0.045		Set Trigger
2	2.503	0.050	0.033	0.031	0.045		Set Trigger
3	2.516	0.049	0.032	0.031	0.045		Set Trigger
4	2.511	0.050	0.031	0.031	0.046		Set Trigger
5	2.561	0.048	0.032	0.031	0.045		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



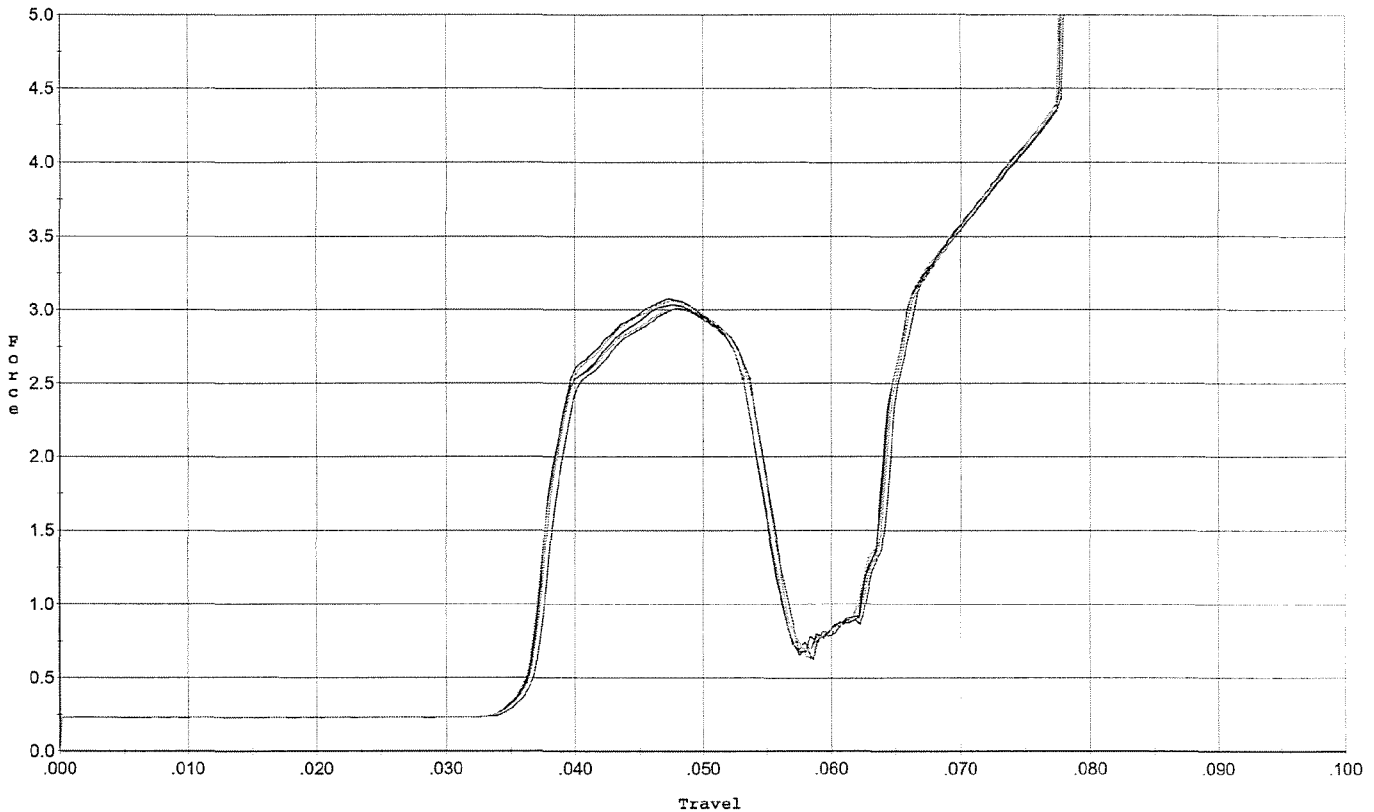
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.053	0.035	0.031	0.047		Set Trigger
2	2.566	0.053	0.036	0.032	0.046		Set Trigger
3	2.543	0.053	0.037	0.032	0.046		Set Trigger
4	2.550	0.053	0.036	0.032	0.046		Set Trigger
5	2.555	0.053	0.036	0.031	0.046		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



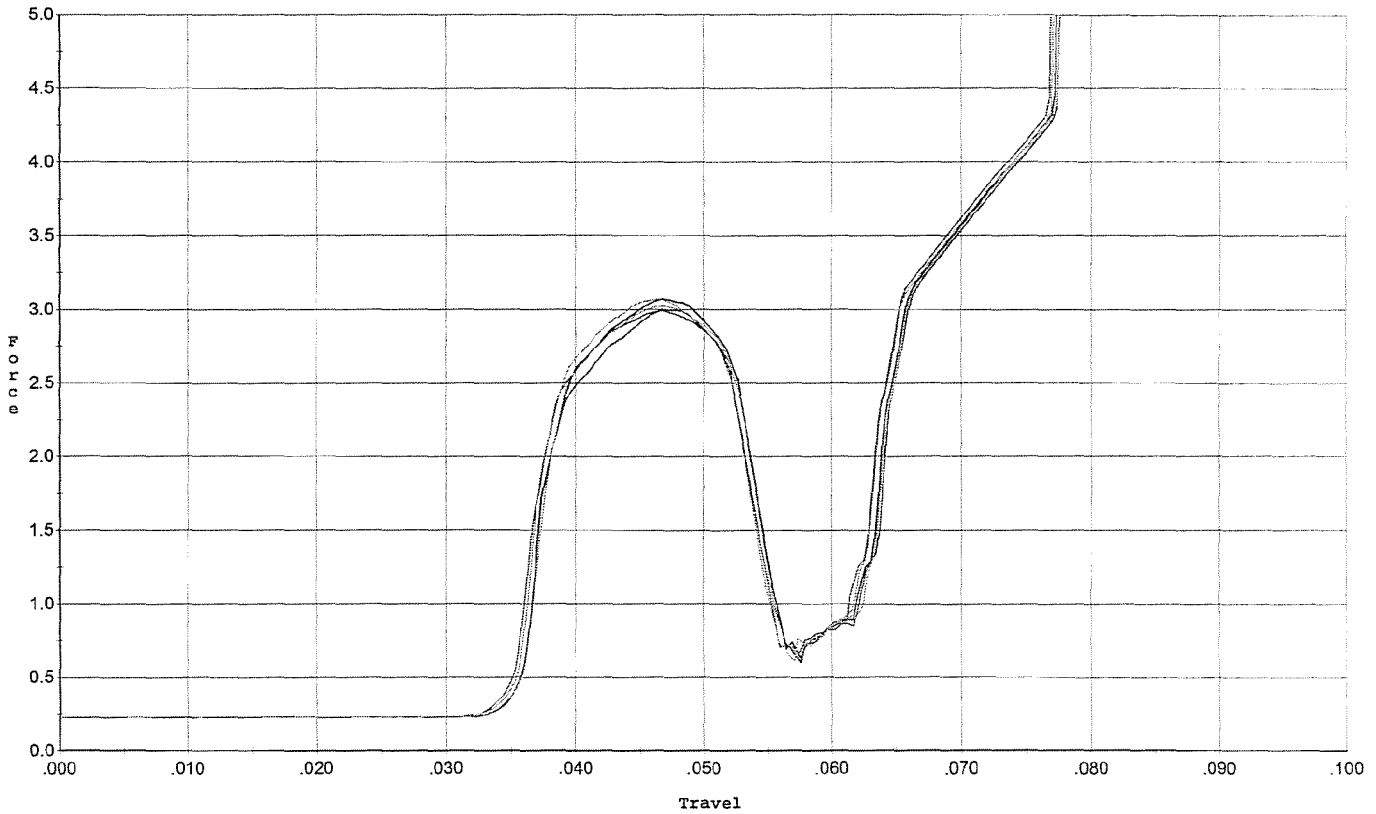
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.053	0.036	0.030	0.054		Set Trigger
2	3.034	0.053	0.036	0.030	0.054		Set Trigger
3	3.008	0.054	0.036	0.030	0.054		Set Trigger
4	3.000	0.053	0.036	0.030	0.054		Set Trigger
5	3.062	0.054	0.036	0.030	0.055		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



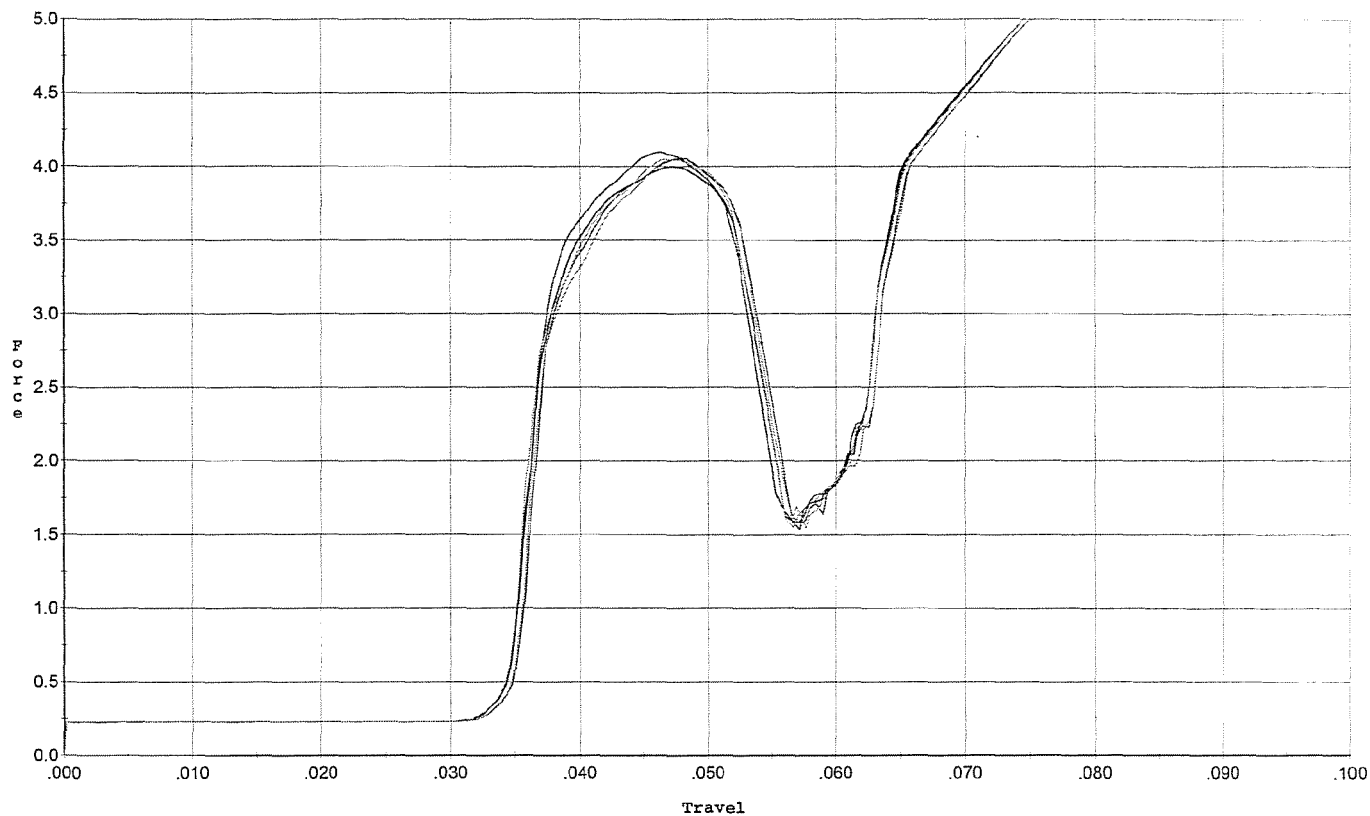
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.000	0.053	0.035	0.030	0.053		Set Trigger
2	3.070	0.053	0.035	0.030	0.054		Set Trigger
3	2.992	0.052	0.035	0.030	0.053		Set Trigger
4	3.030	0.053	0.036	0.030	0.054		Set Trigger
5	3.070	0.052	0.035	0.030	0.054		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



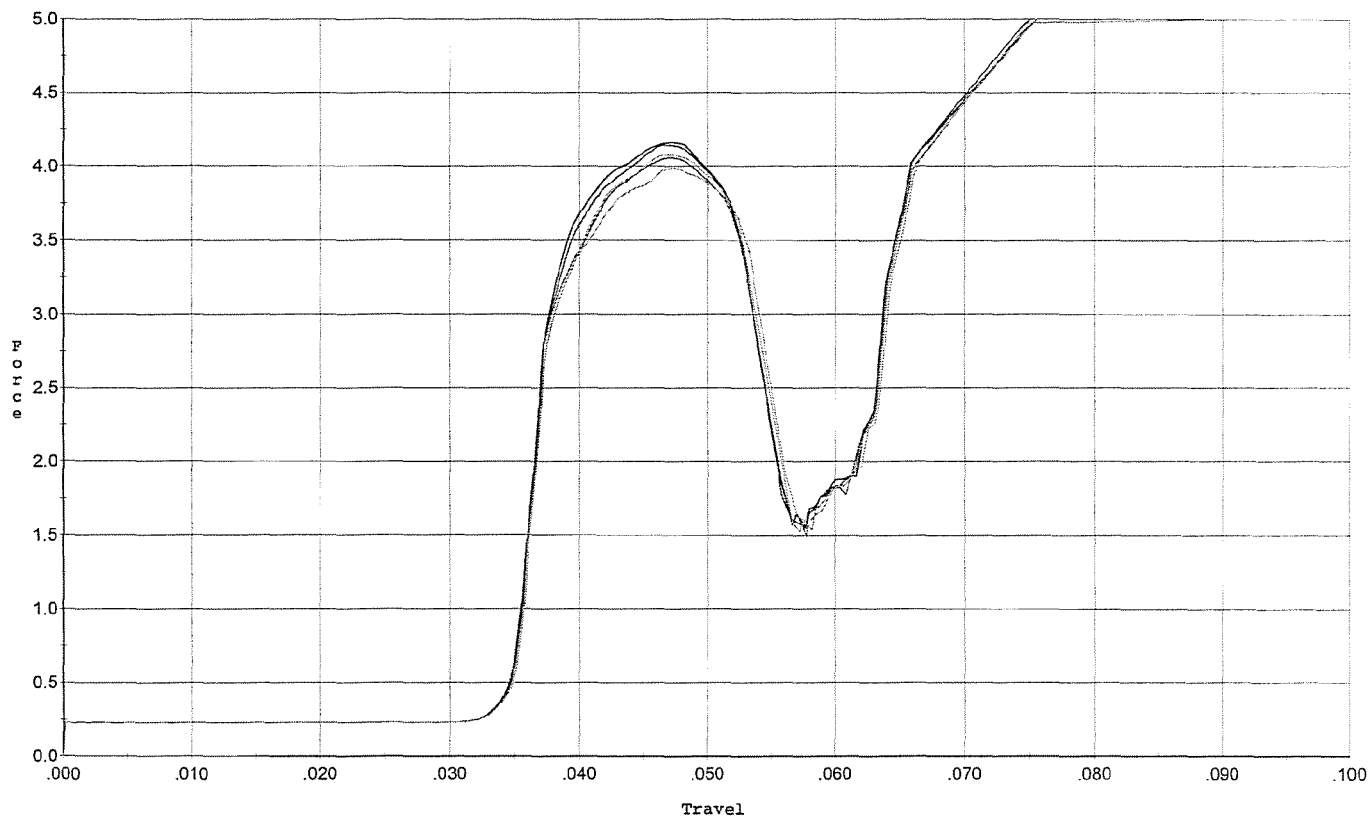
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.097	0.052	0.034	0.028	0.073		Set Trigger
2	3.997	0.053	0.034	0.028	0.074		Set Trigger
3	4.056	0.054	0.035	0.028	0.075		Set Trigger
4	4.048	0.054	0.034	0.028	0.075		Set Trigger
5	4.046	0.053	0.035	0.028	0.072		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



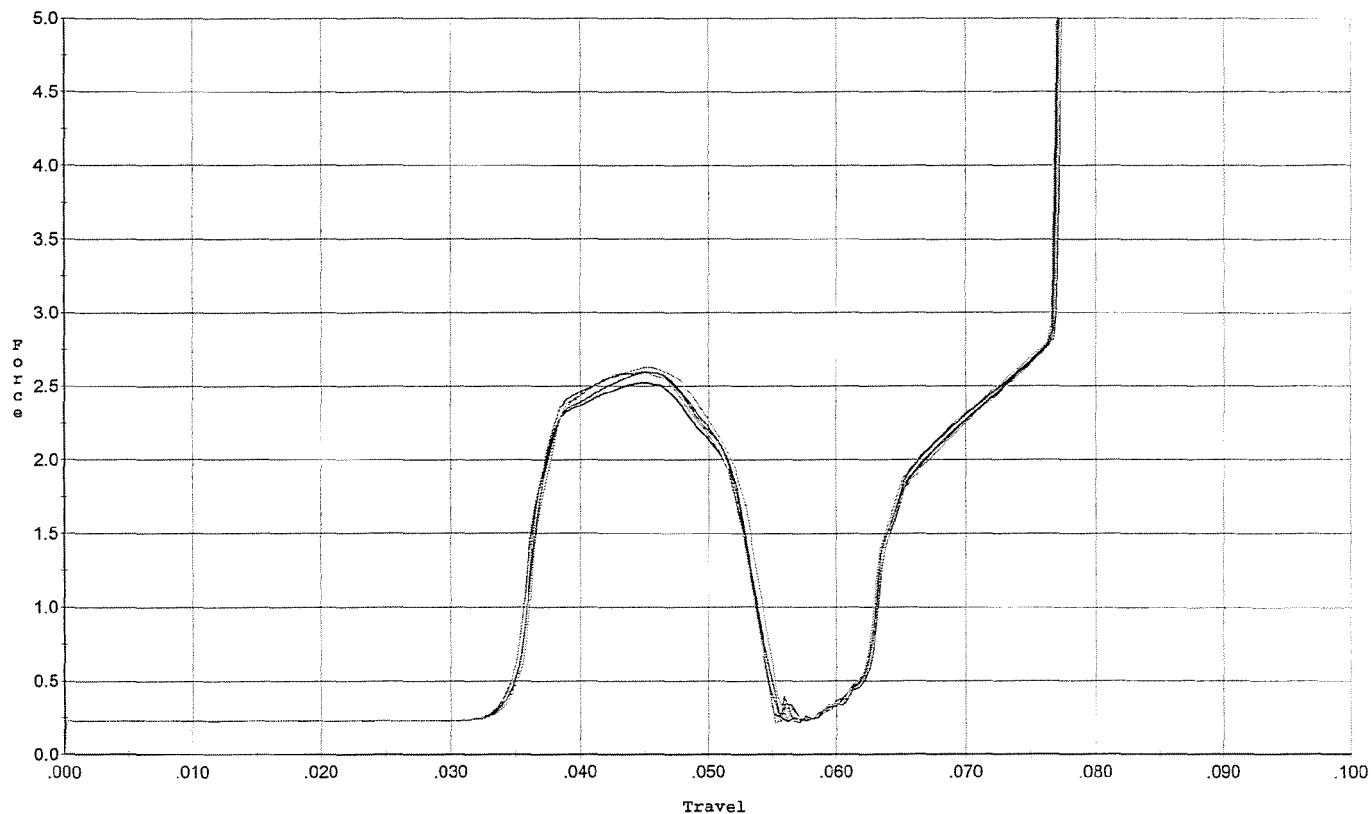
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.053	0.034	0.029	0.074		Set Trigger
2	4.161	0.053	0.034	0.029	0.074		Set Trigger
3	4.057	0.053	0.035	0.029	0.073		Set Trigger
4	4.080	0.054	0.035	0.028	0.075		Set Trigger
5	3.988	0.053	0.035	0.028	0.073		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



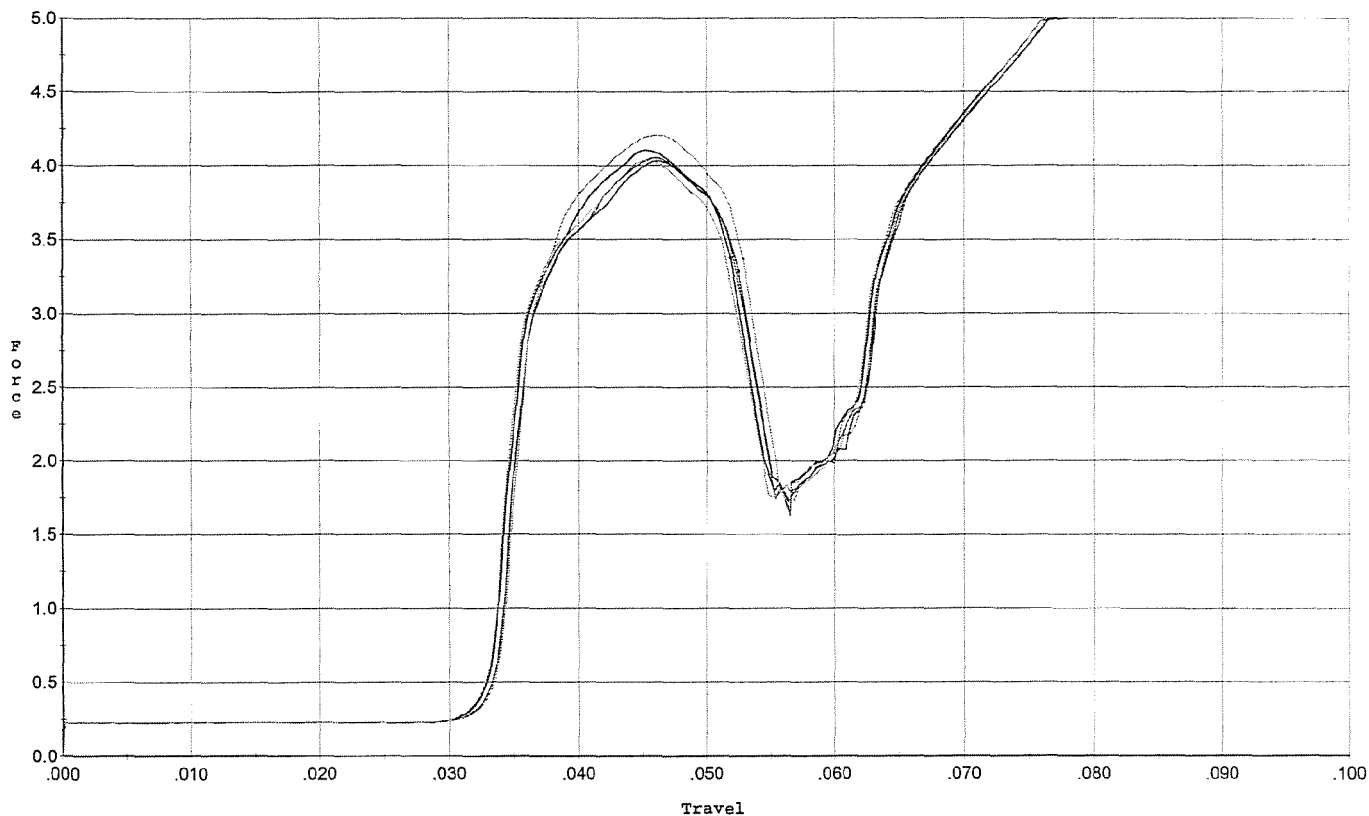
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.052	0.034	0.032	0.047		Set Trigger
2	2.523	0.053	0.034	0.031	0.047		Set Trigger
3	2.597	0.052	0.035	0.032	0.048		Set Trigger
4	2.627	0.053	0.035	0.031	0.048		Set Trigger
5	2.593	0.053	0.034	0.031	0.048		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.052	0.033	0.029	0.075		Set Trigger
2	4.105	0.052	0.032	0.029	0.075		Set Trigger
3	4.051	0.053	0.033	0.029	0.075		Set Trigger
4	4.033	0.053	0.032	0.028	0.075		Set Trigger
5	4.205	0.053	0.033	0.028	0.079		Set Trigger

Avg 4.08