

66749199

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

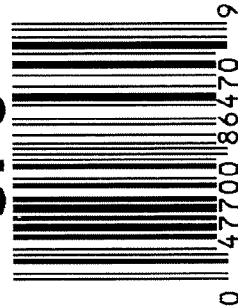
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749199

UPC



GUN SERIAL # G6749199

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-16-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6/17/08	SP
480	MAGNAFLUX BBL ACTION		6/18/08	unco
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/19/08	unco
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6/19/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/24/08	R.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

2.50 LBS +/- .5 LBS

F004 REV 5/2006

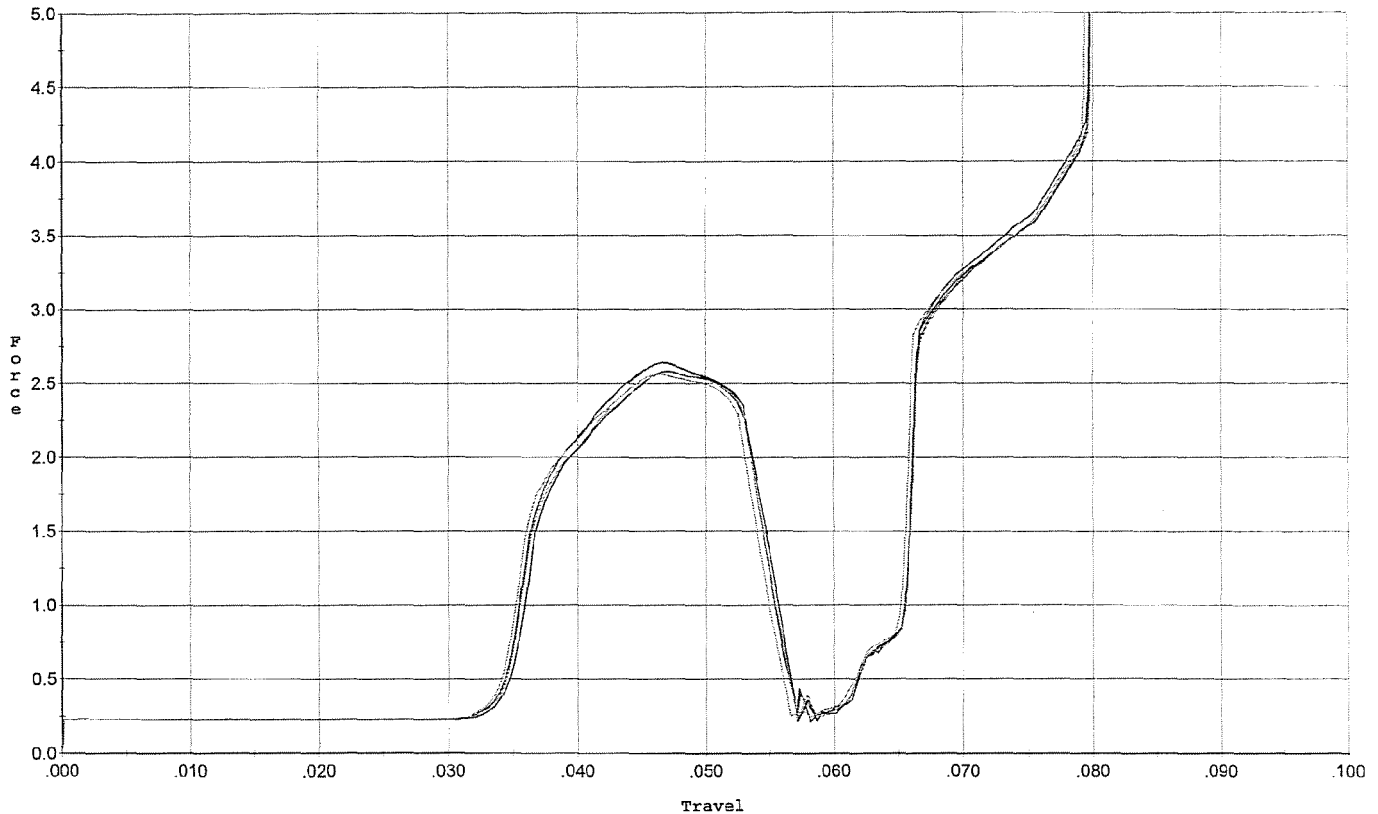
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> ⁵ <u>4</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6/24/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/26/08	MEB
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.91</u> <u>2.95</u> <u>2.94</u> <u>2.90</u> <u>2.95</u>	7/7/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



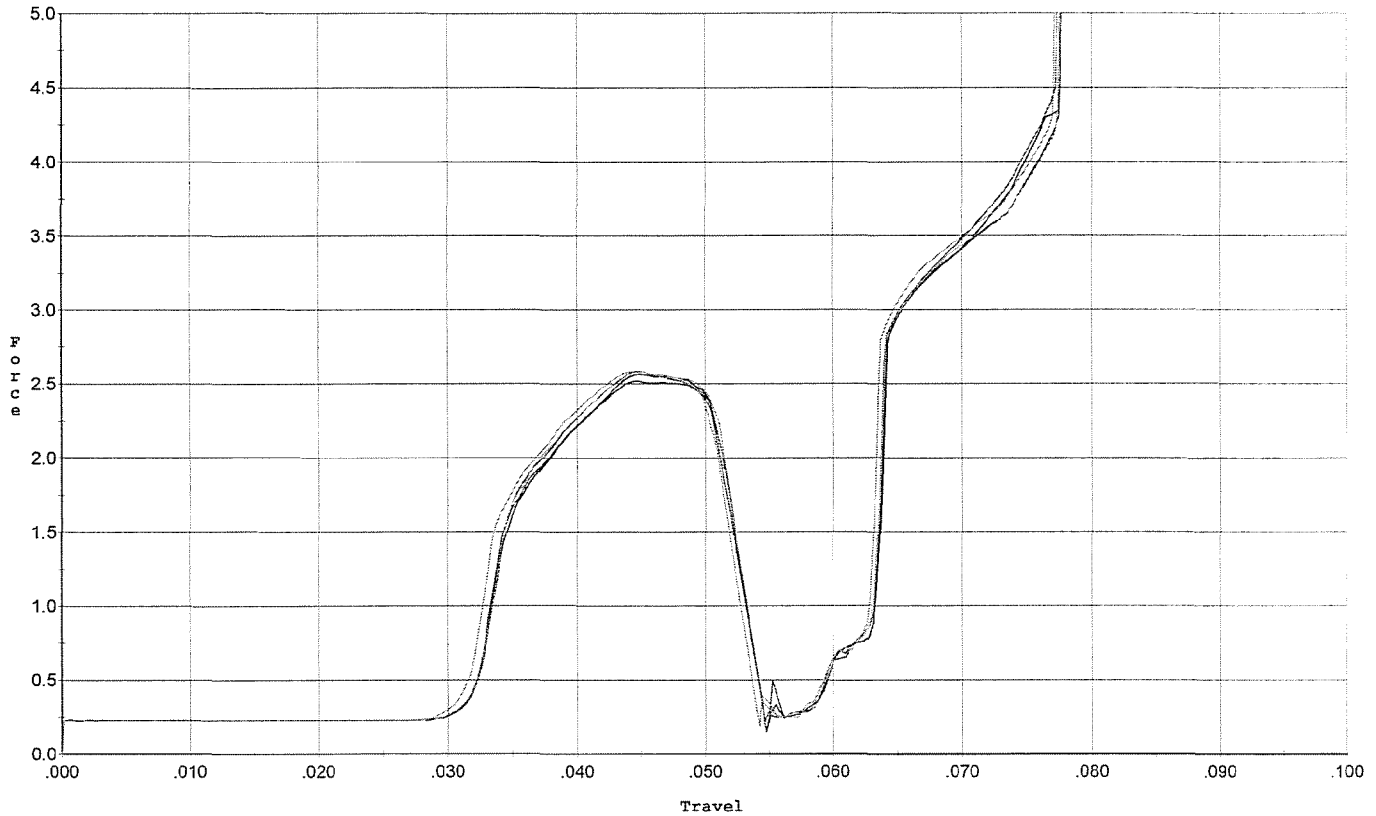
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.053	0.034	0.033	0.050		Set Trigger
2	2.581	0.055	0.034	0.032	0.051		Set Trigger
3	2.641	0.053	0.034	0.033	0.050		Set Trigger
4	2.577	0.053	0.034	0.033	0.050		Set Trigger
5	2.564	0.053	0.034	0.033	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



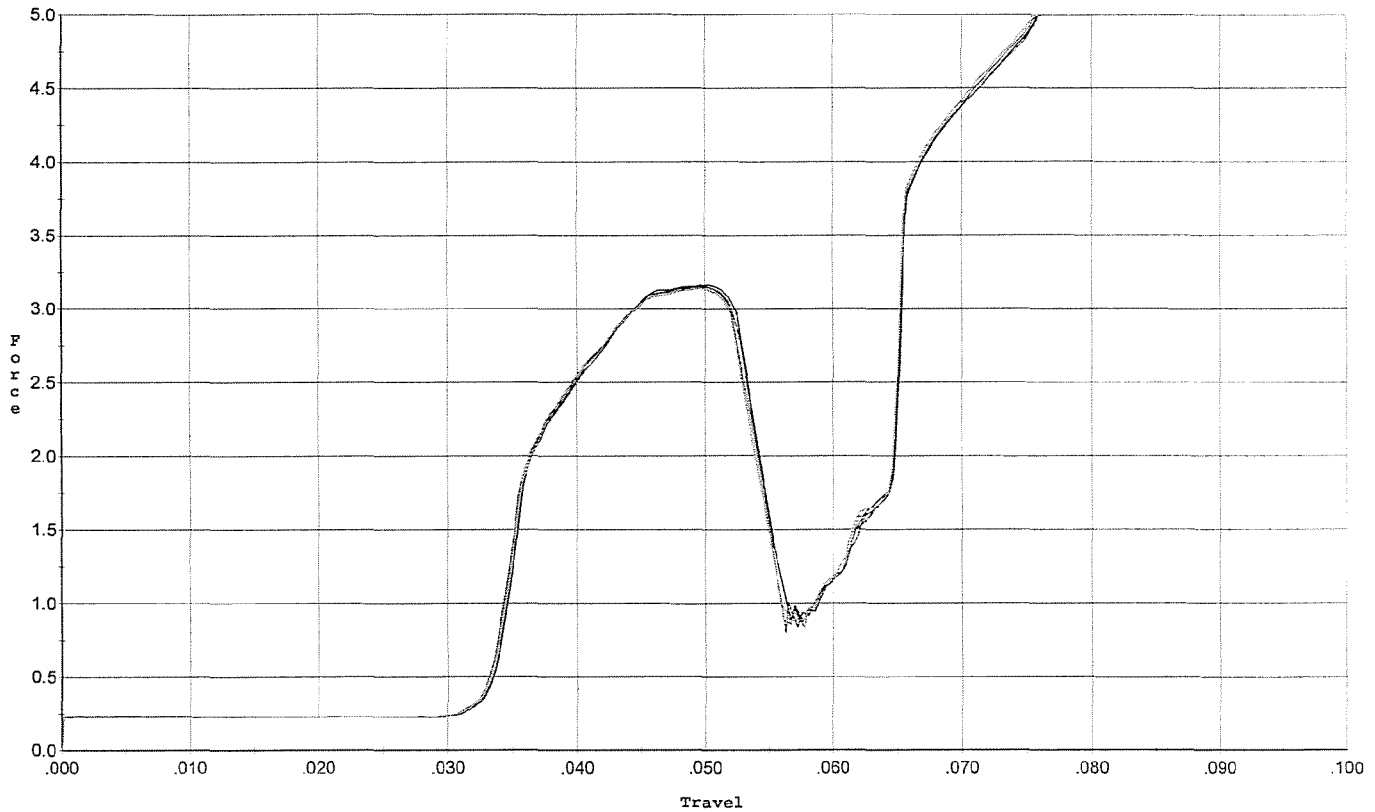
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.052	0.032	0.032	0.049		Set Trigger
2	2.563	0.052	0.032	0.032	0.049		Set Trigger
3	2.586	0.052	0.032	0.032	0.050		Set Trigger
4	2.583	0.051	0.032	0.032	0.049		Set Trigger
5	2.580	0.051	0.031	0.032	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



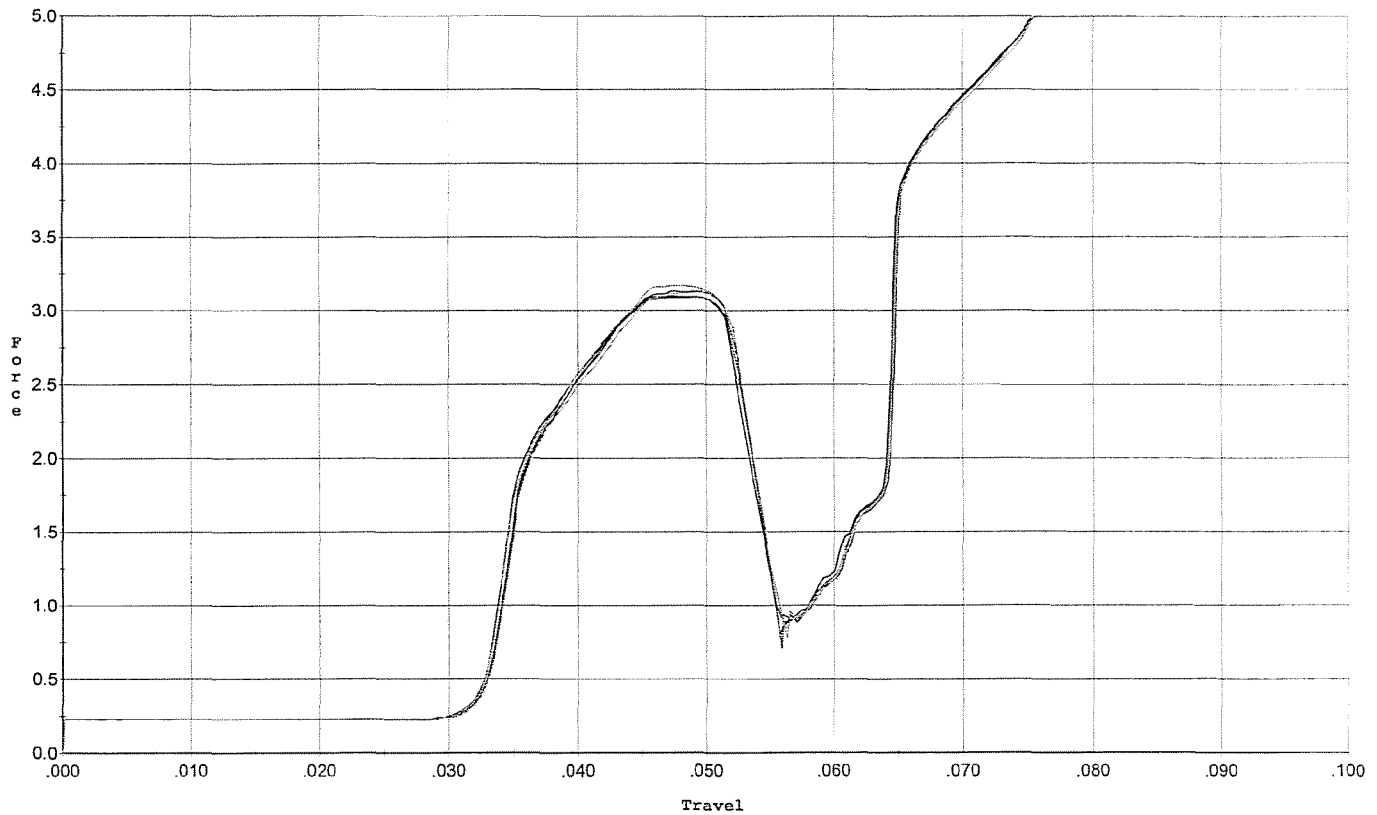
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.053	0.033	0.031	0.061		Set Trigger
2	3.162	0.052	0.033	0.031	0.059		Set Trigger
3	3.145	0.053	0.033	0.031	0.059		Set Trigger
4	3.141	0.054	0.033	0.031	0.061		Set Trigger
5	3.137	0.052	0.033	0.031	0.058		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



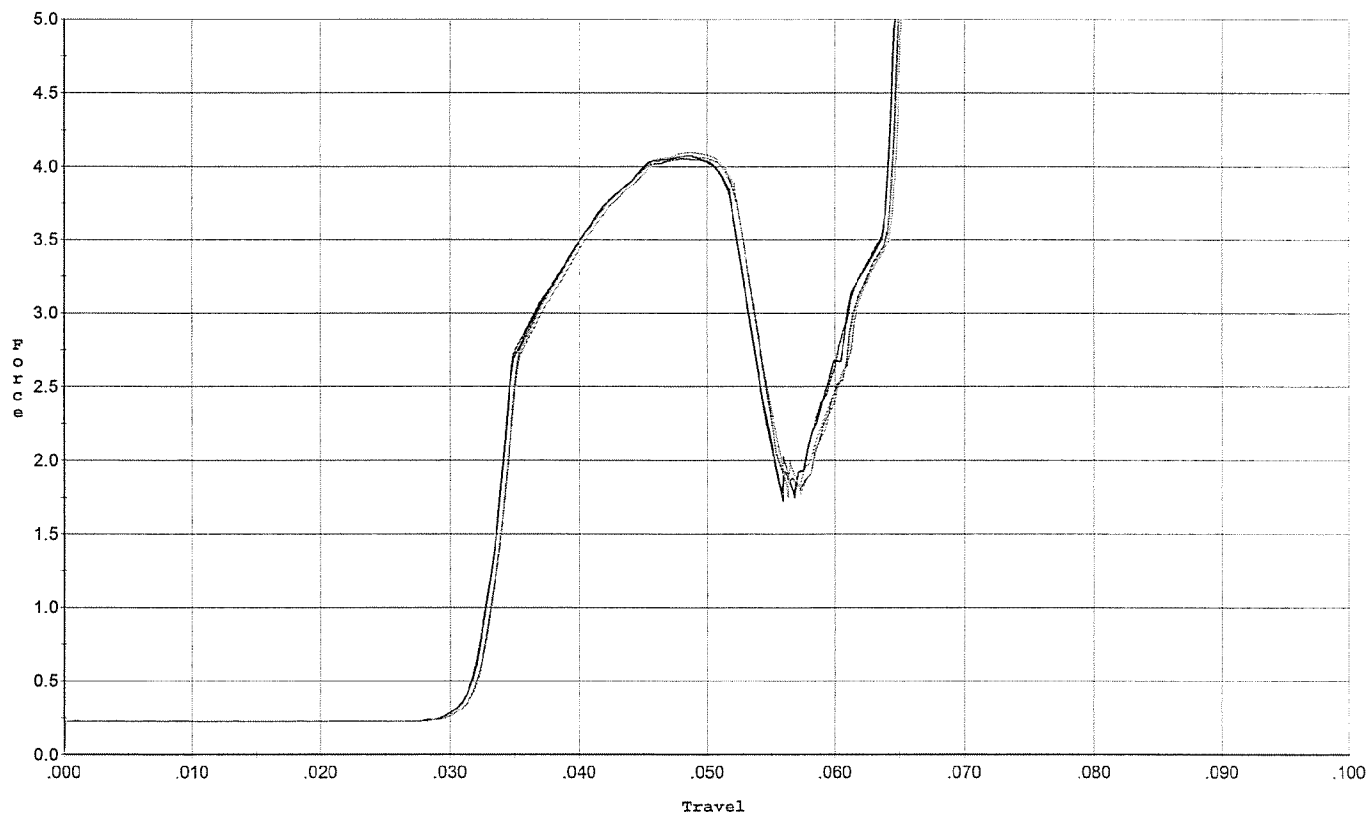
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.052	0.033	0.031	0.059		Set Trigger
2	3.099	0.052	0.032	0.031	0.058		Set Trigger
3	3.089	0.053	0.032	0.031	0.059		Set Trigger
4	3.125	0.052	0.033	0.031	0.058		Set Trigger
5	3.168	0.052	0.032	0.031	0.060		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/12/08

Model: M24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



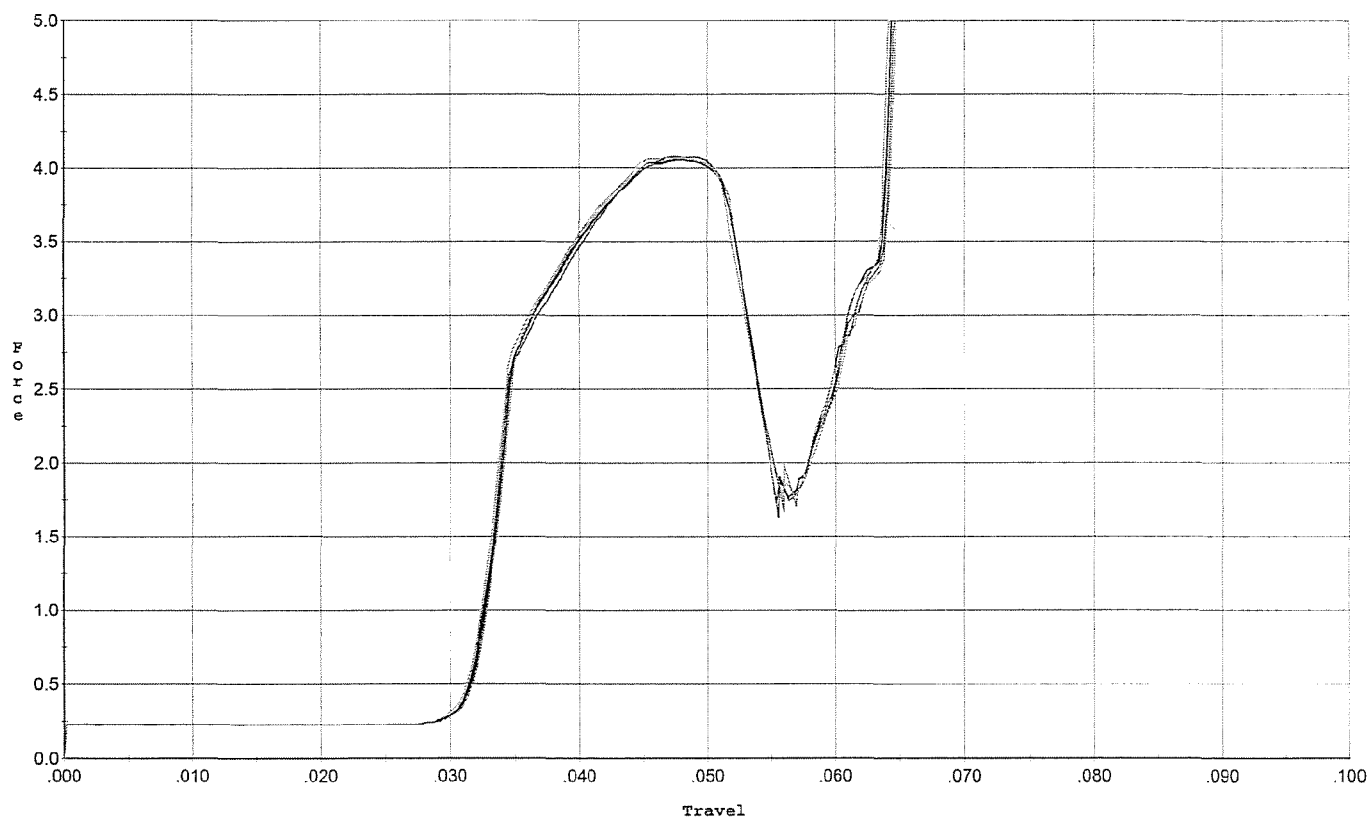
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.052	0.031	0.027	0.077		Set Trigger
2	4.074	0.052	0.031	0.027	0.077		Set Trigger
3	4.075	0.052	0.032	0.027	0.078		Set Trigger
4	4.099	0.052	0.032	0.027	0.078		Set Trigger
5	4.073	0.052	0.032	0.027	0.077		Set Trigger

Arg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



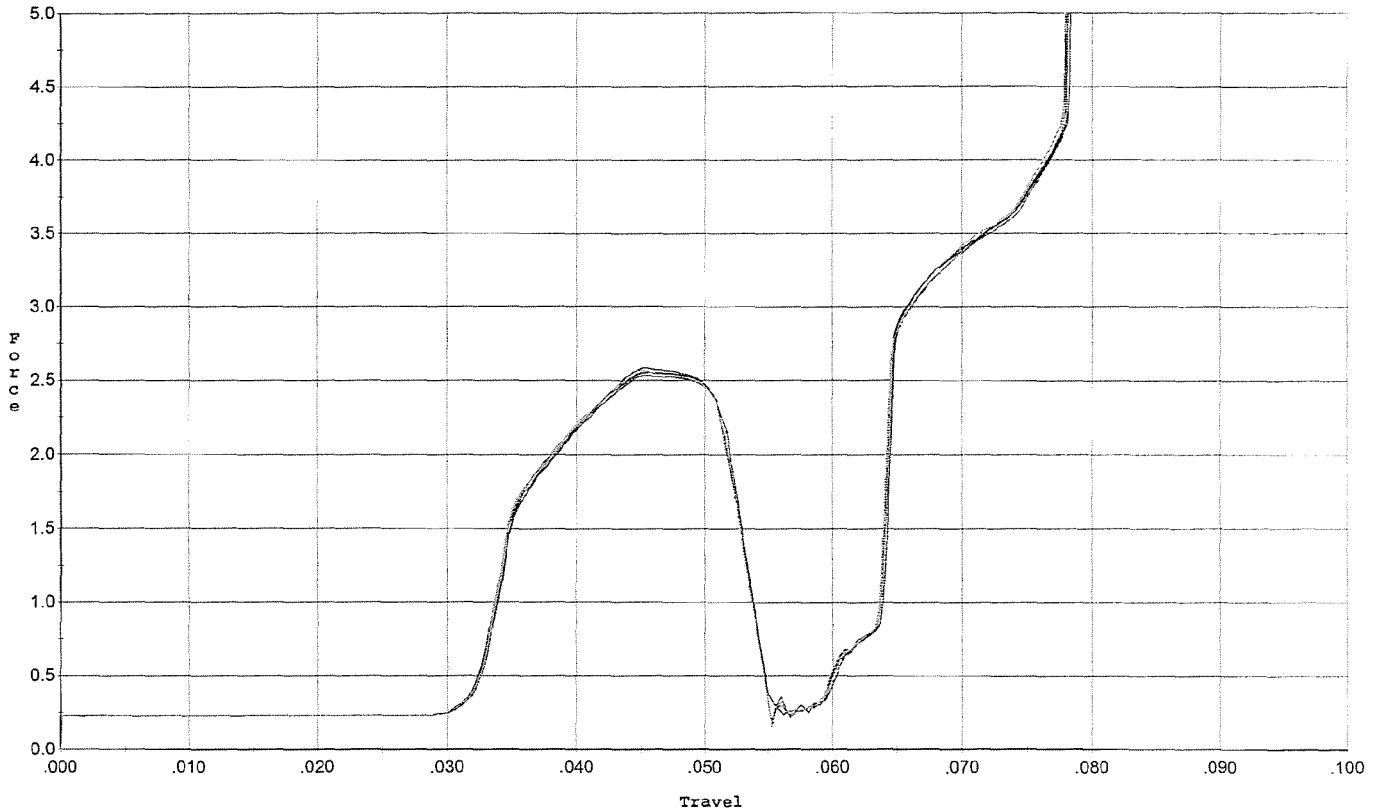
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.052	0.031	0.027	0.078		Set Trigger
2	4.061	0.052	0.031	0.027	0.078		Set Trigger
3	4.059	0.052	0.031	0.027	0.077		Set Trigger
4	4.068	0.052	0.031	0.027	0.077		Set Trigger
5	4.085	0.053	0.031	0.027	0.080		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



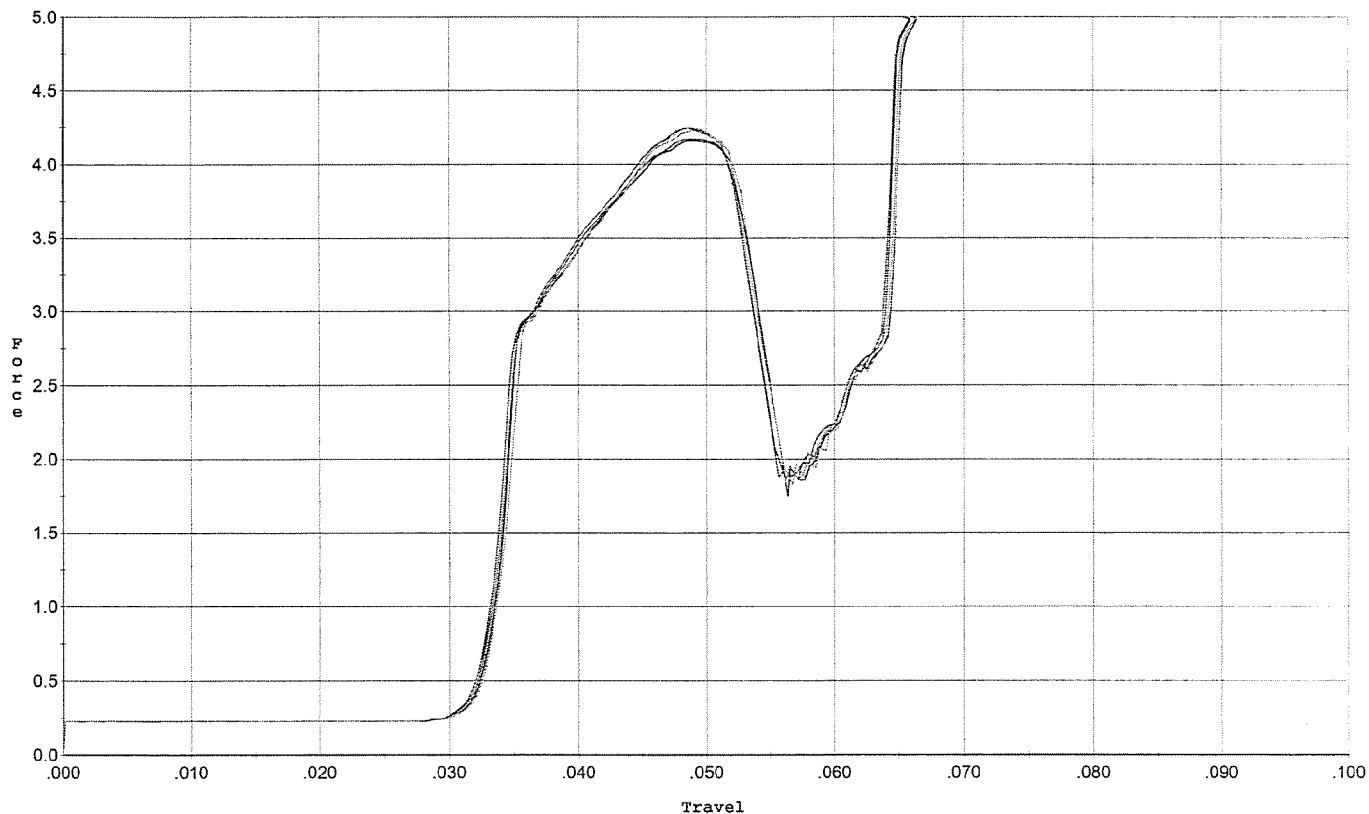
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.052	0.032	0.032	0.049		Set Trigger
2	2.558	0.052	0.032	0.032	0.050		Set Trigger
3	2.582	0.052	0.032	0.032	0.050		Set Trigger
4	2.569	0.052	0.032	0.032	0.050		Set Trigger
5	2.559	0.052	0.032	0.032	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.052	0.032	0.027	0.078		Set Trigger
2	4.163	0.053	0.032	0.027	0.080		Set Trigger
3	4.245	0.052	0.032	0.027	0.079		Set Trigger
4	4.245	0.052	0.032	0.027	0.078		Set Trigger
5	4.230	0.053	0.032	0.027	0.080		Set Trigger

Avg 4.21