

6674 9200

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



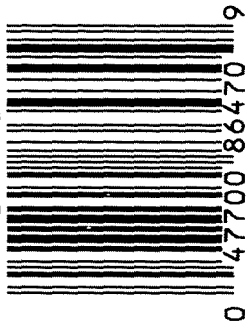
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749200

UPC



BM FORM

GUN SERIAL # G 6749200

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-16-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION		6/18/08	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	SD
542	APPLY COATINGS (BARREL ACTION)		6/18/08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/18/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/24/08	R.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

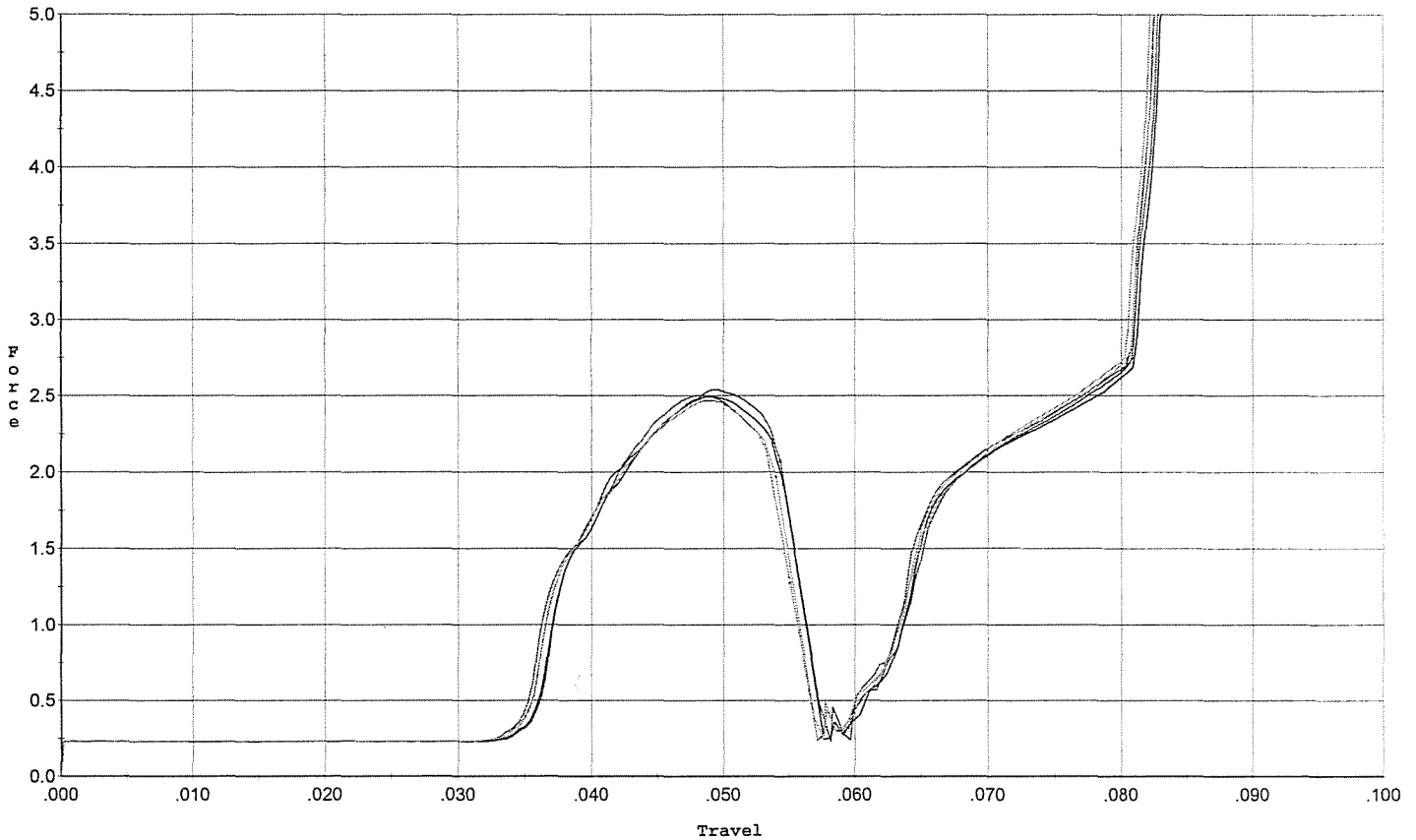
F004 REV 5/2006

BARBER - M24 0138418									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u>	<u>6</u>	<u>5.5</u>	7/7/08	Fm		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	7/7/08	Fm		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	7/7/08	Fm		
	J) ASSEMBLE STOCK					6/24/08	S.P.D.		
	K) ASSEMBLE SWIVEL STUDS					7-26-08	FTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					/			
	M) IRON SIGHT ALIGNMENT					/			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					/			
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		6-26-08	TRW		
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					6/24/08	MED		
670	FINAL INSPECTION A) HEADSPACE					7/14/08	Fm		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>240</u>	<u>253</u>	<u>249</u>	<u>241</u>	<u>240</u>	6/30/08	RP
	C) FUNCTION					7/14/08	Fm		
690	PACK					7/28/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



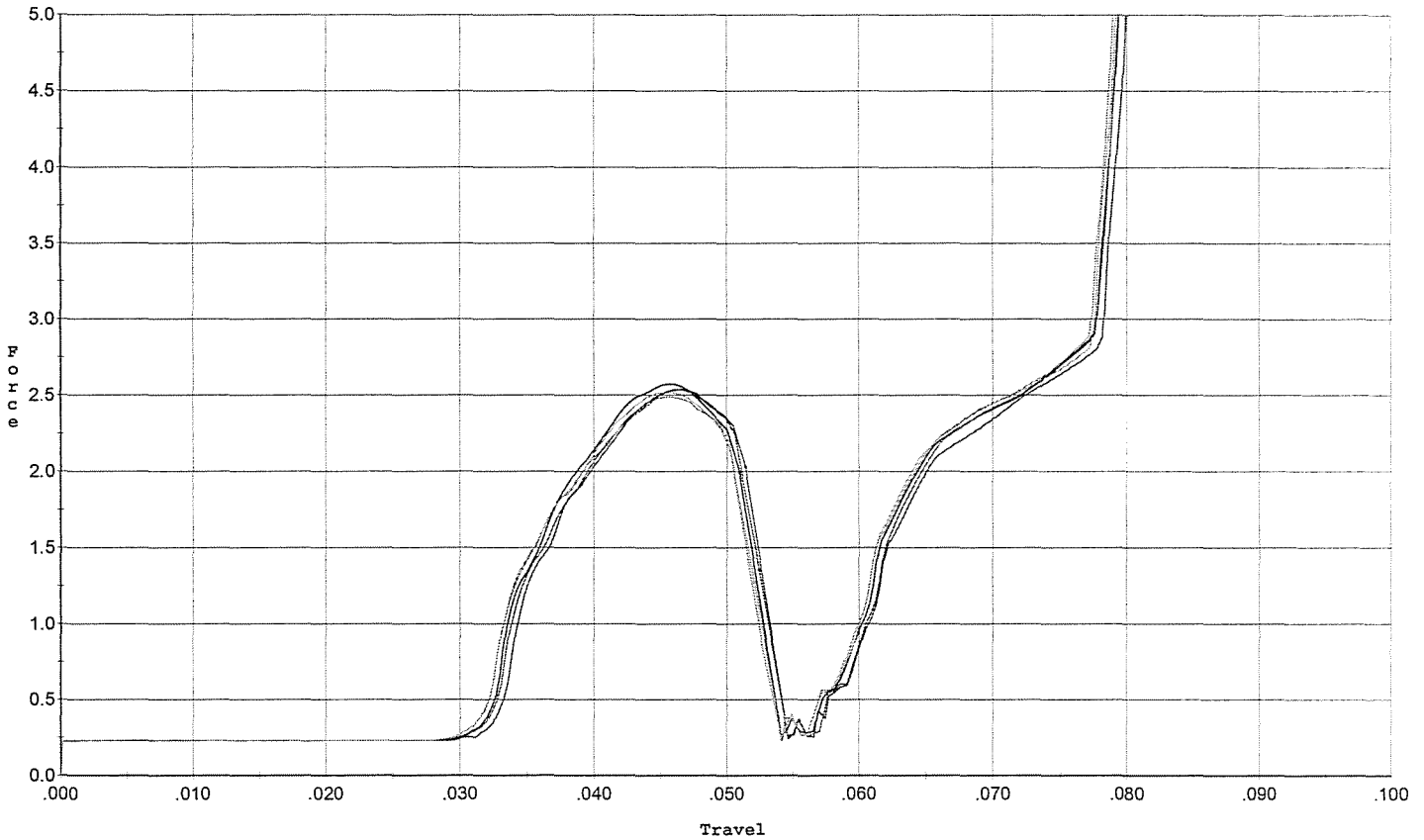
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.054	0.036	0.035	0.047		Set Trigger
2	2.493	0.055	0.036	0.035	0.047		Set Trigger
3	2.502	0.055	0.035	0.035	0.047		Set Trigger
4	2.474	0.054	0.035	0.035	0.046		Set Trigger
5	2.466	0.055	0.035	0.034	0.047		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



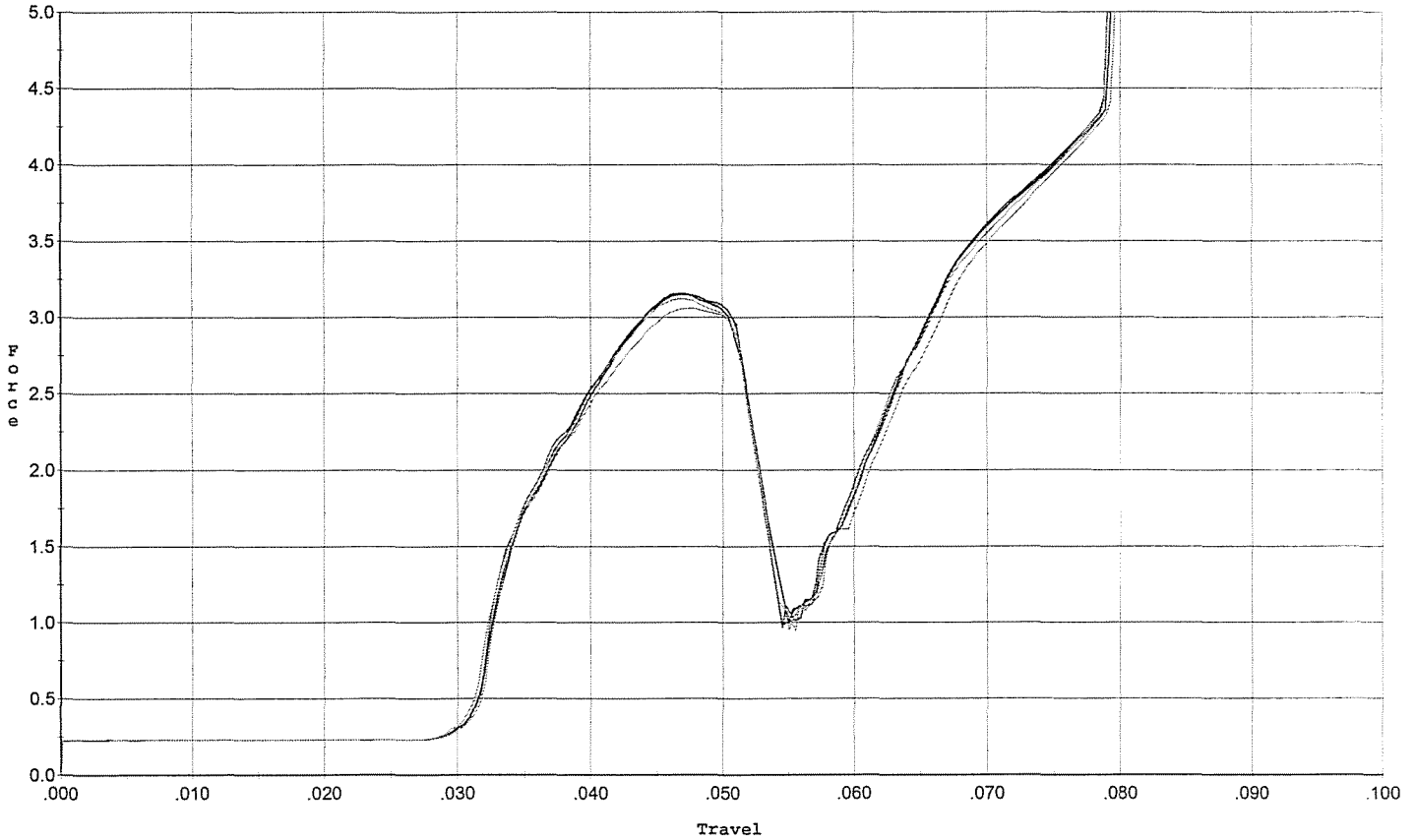
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.051	0.033	0.034	0.046		Set Trigger
2	2.572	0.051	0.032	0.033	0.046		Set Trigger
3	2.537	0.052	0.032	0.033	0.047		Set Trigger
4	2.517	0.052	0.032	0.033	0.047		Set Trigger
5	2.489	0.050	0.032	0.033	0.045		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



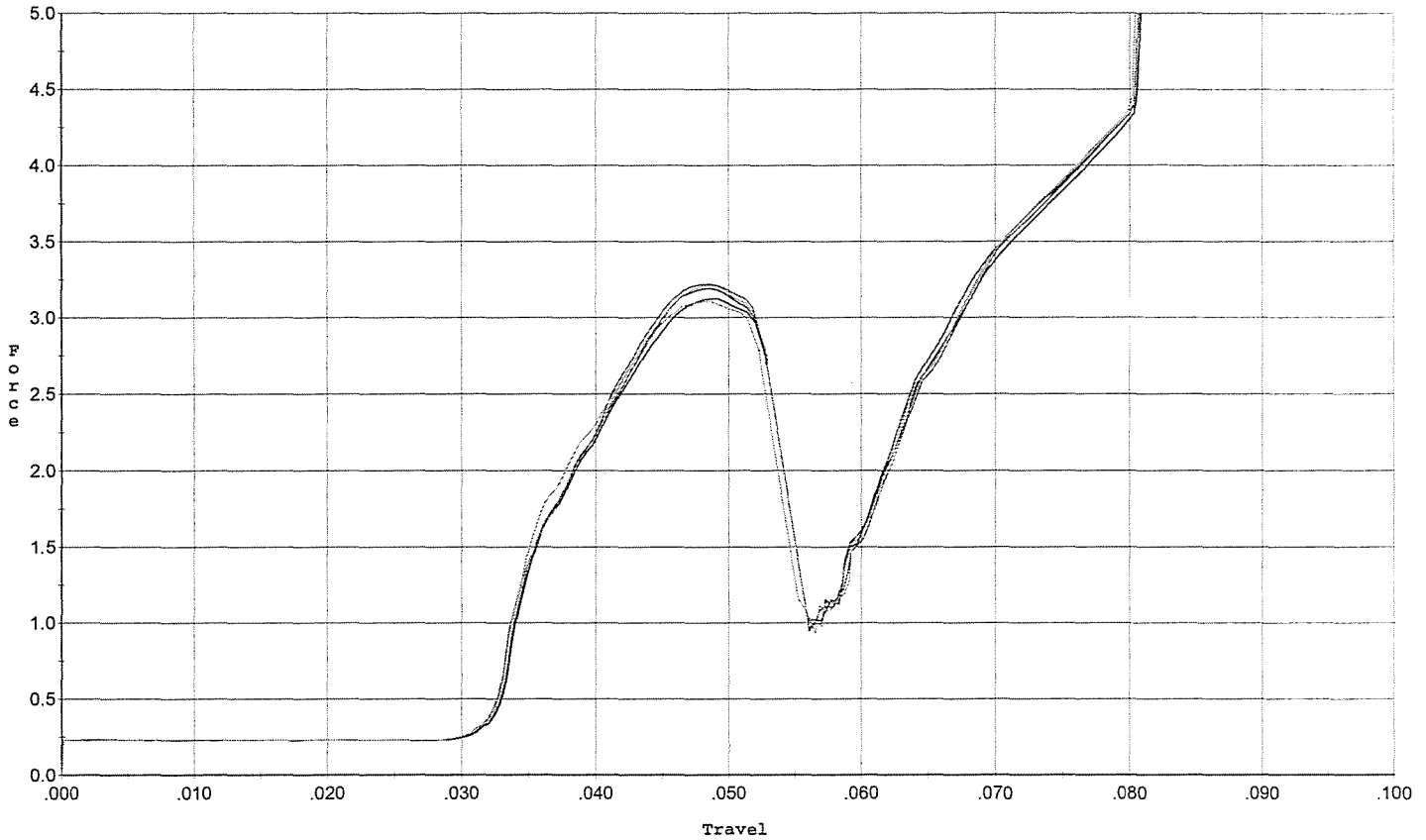
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.156	0.051	0.031	0.032	0.058		Set Trigger
2	3.149	0.051	0.031	0.032	0.057		Set Trigger
3	3.159	0.051	0.031	0.032	0.058		Set Trigger
4	3.120	0.051	0.031	0.032	0.058		Set Trigger
5	3.059	0.051	0.031	0.033	0.056		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



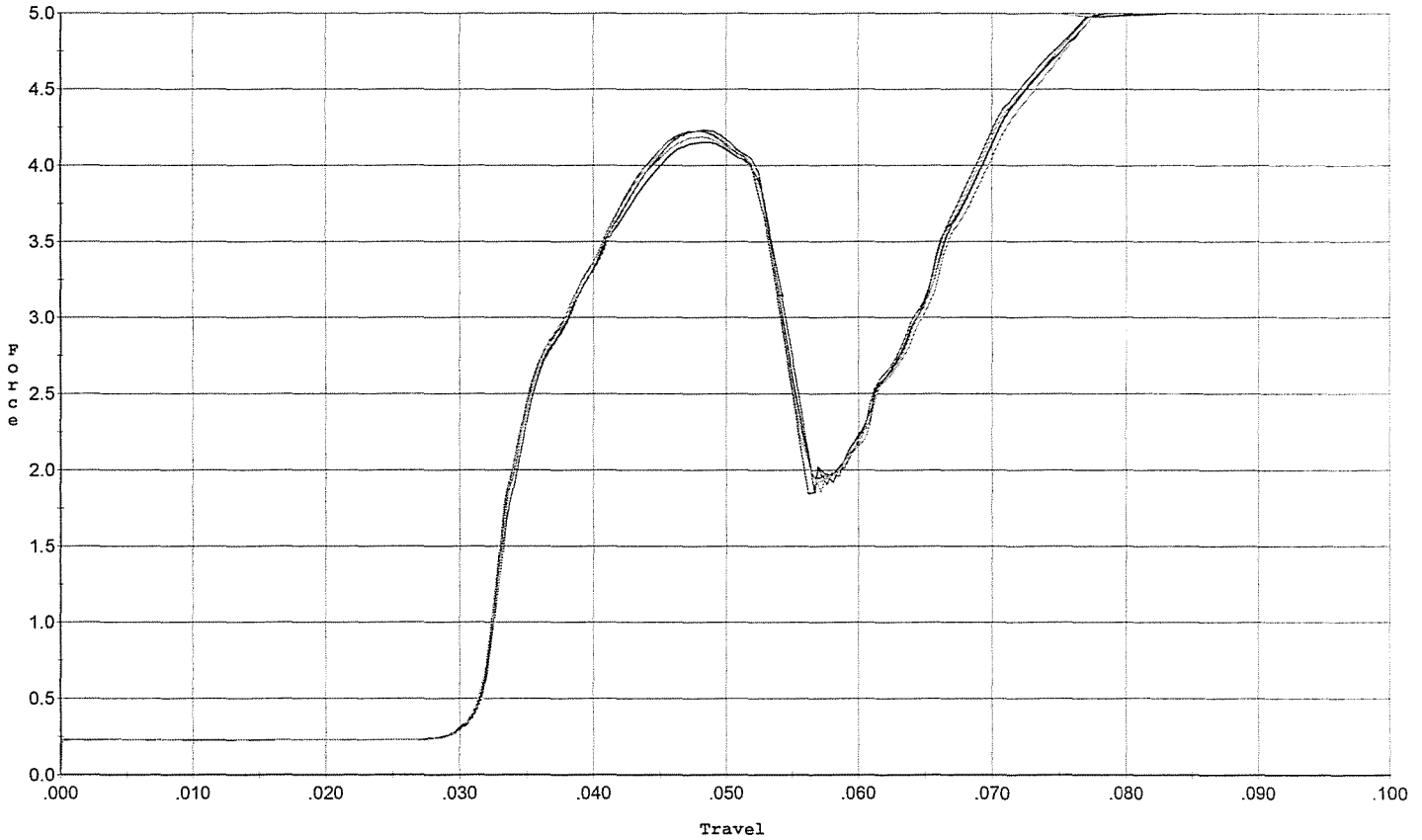
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.192	0.053	0.032	0.033	0.058		Set Trigger
2	3.123	0.053	0.033	0.033	0.057		Set Trigger
3	3.220	0.053	0.032	0.033	0.059		Set Trigger
4	3.103	0.052	0.032	0.033	0.057		Set Trigger
5	3.214	0.053	0.032	0.033	0.059		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



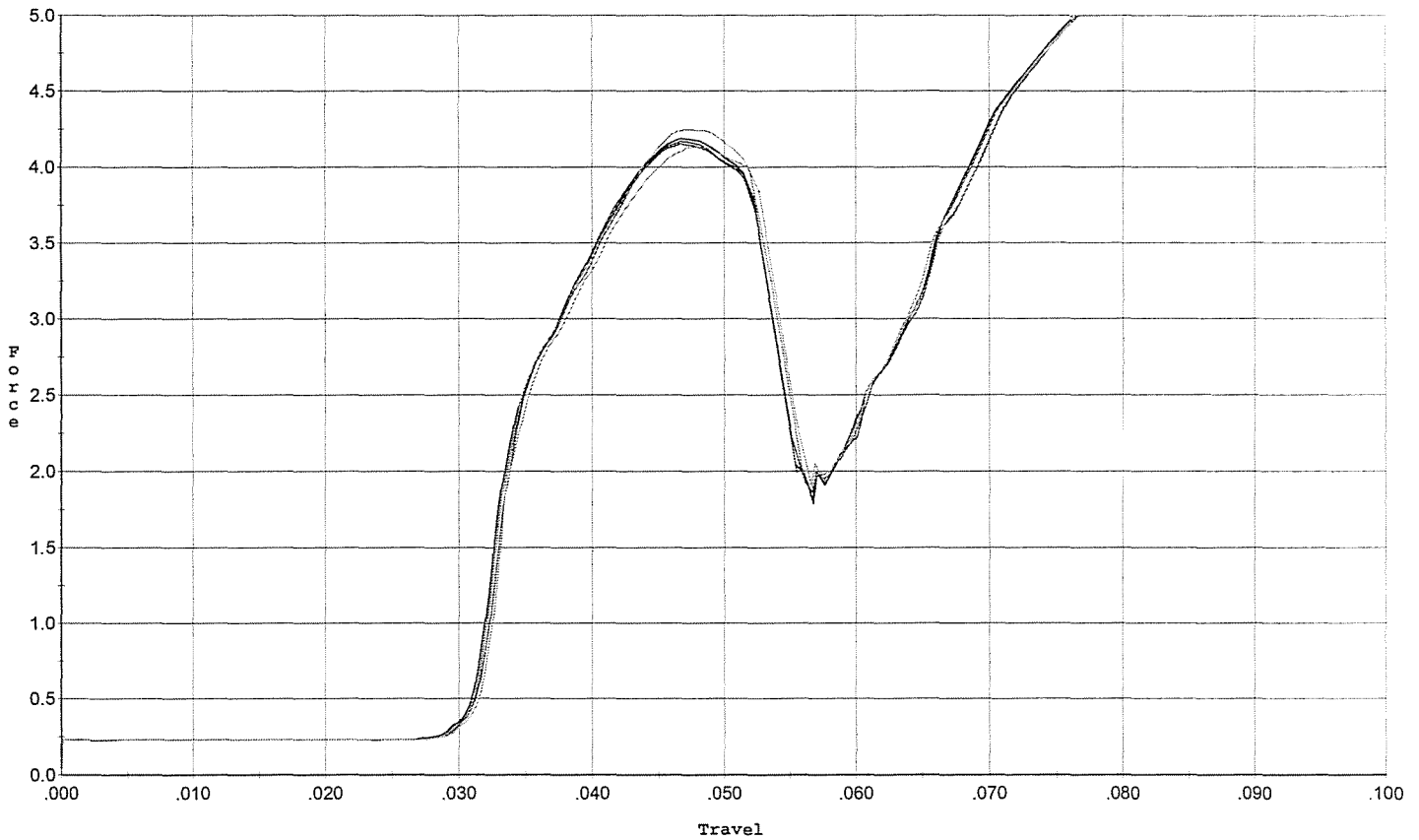
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.230	0.054	0.031	0.031	0.084		Set Trigger
2	4.152	0.053	0.031	0.031	0.080		Set Trigger
3	4.224	0.053	0.031	0.031	0.082		Set Trigger
4	4.225	0.053	0.031	0.031	0.081		Set Trigger
5	4.187	0.053	0.031	0.031	0.080		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



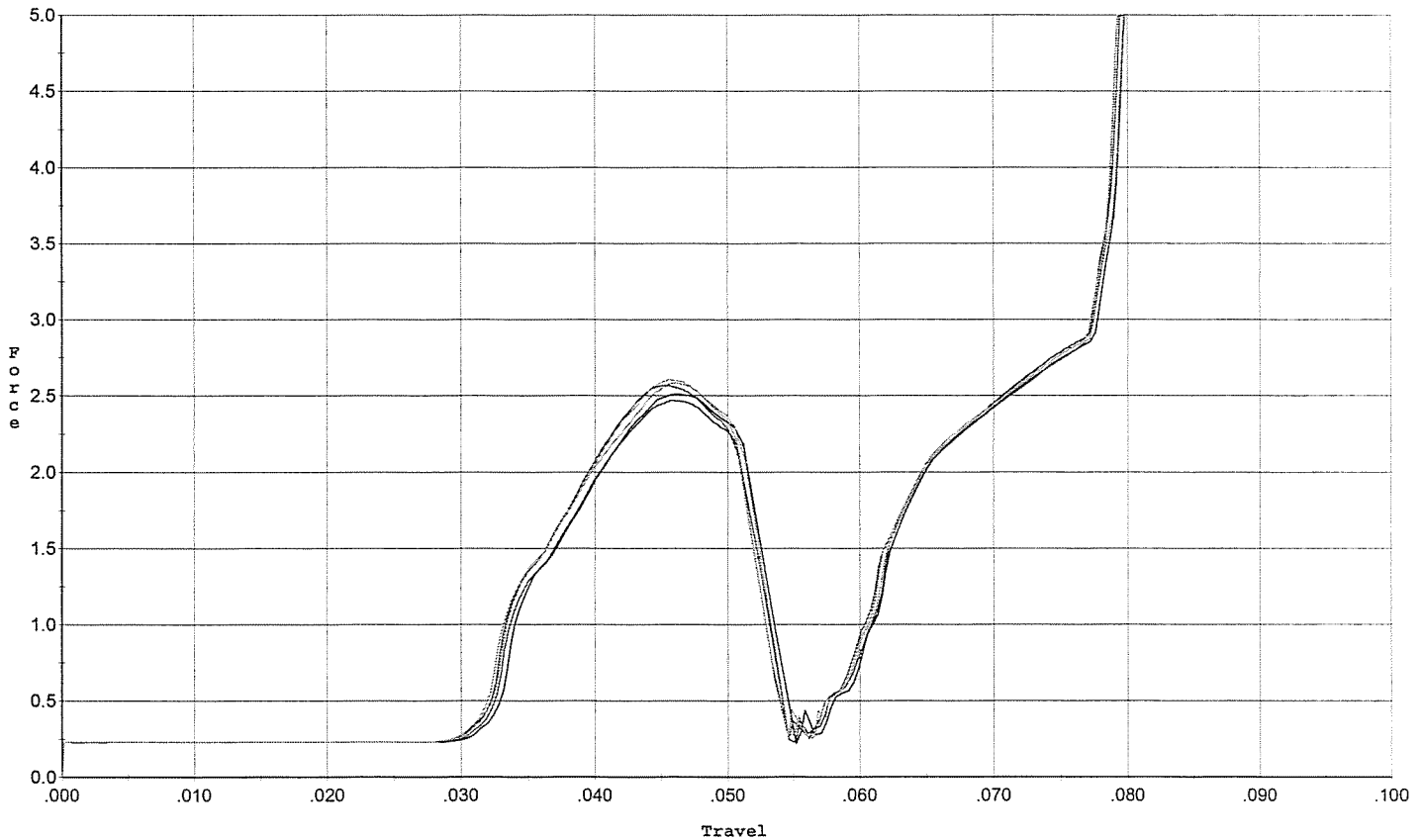
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.052	0.031	0.032	0.080		Set Trigger
2	4.186	0.052	0.031	0.031	0.081		Set Trigger
3	4.154	0.052	0.031	0.031	0.080		Set Trigger
4	4.132	0.053	0.031	0.031	0.080		Set Trigger
5	4.248	0.054	0.031	0.031	0.084		Set Trigger

AVG 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



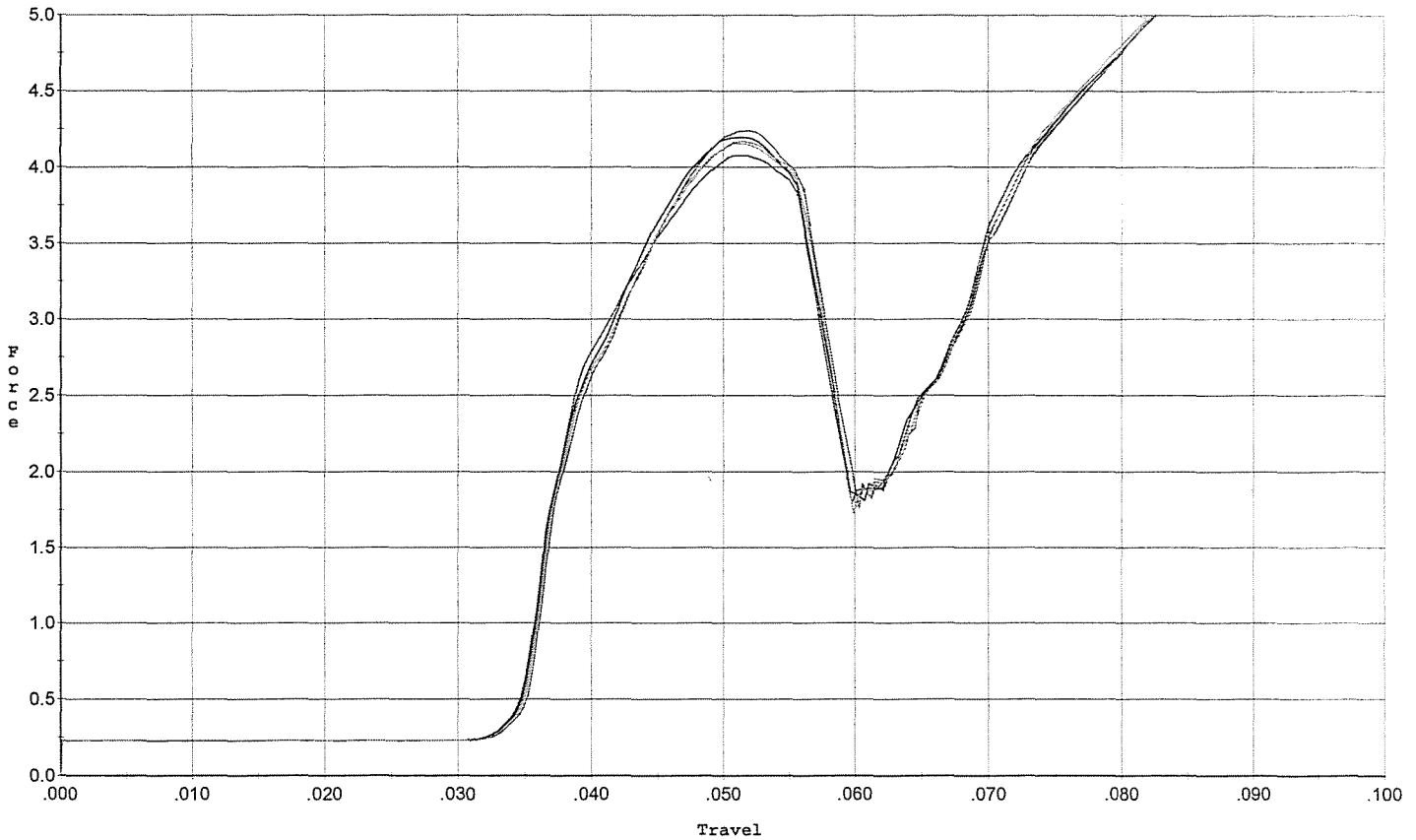
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.052	0.032	0.034	0.046		Set Trigger
2	2.512	0.051	0.033	0.034	0.045		Set Trigger
3	2.567	0.051	0.032	0.033	0.046		Set Trigger
4	2.603	0.051	0.032	0.033	0.046		Set Trigger
5	2.586	0.051	0.032	0.033	0.047		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.056	0.034	0.032	0.079		Set Trigger
2	4.195	0.057	0.034	0.032	0.083		Set Trigger
3	4.238	0.056	0.035	0.032	0.081		Set Trigger
4	4.155	0.057	0.035	0.032	0.081		Set Trigger
5	4.166	0.057	0.035	0.032	0.082		Set Trigger

Avg 4.16