

G6749201

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

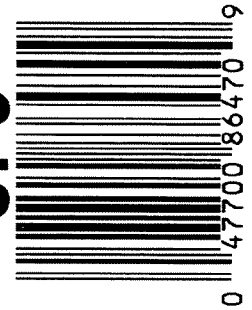
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749201

UPC



GUN SERIAL # G 6749201

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	6-16-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mmg</i>	6/18/08	<i>mmg</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BJ
542	APPLY COATINGS (BARREL ACTION)		6/19/08	cor
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6/19/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/24/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

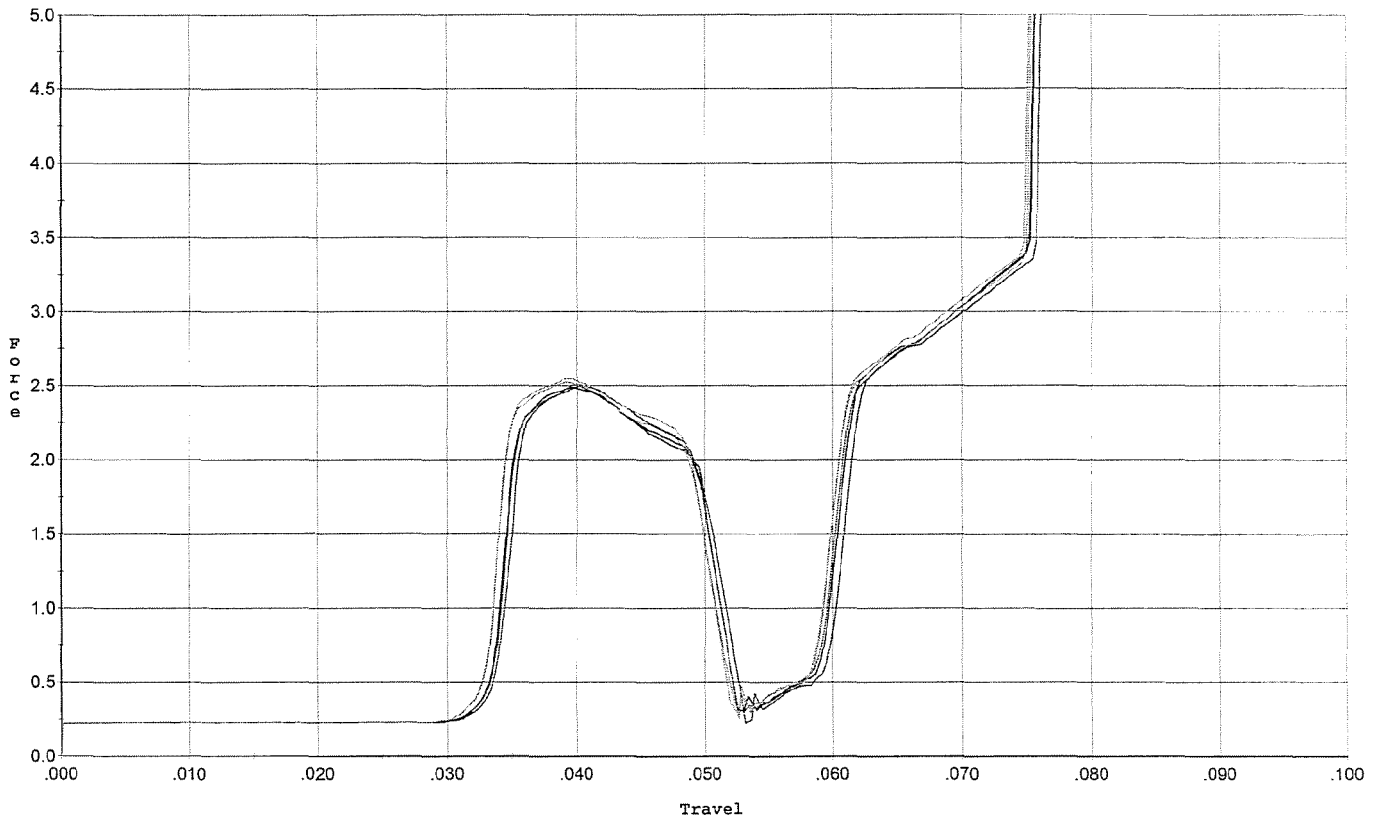
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6</u> <u>6</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>3⁵</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6-24-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/26/08	MEI
670	FINAL INSPECTION A) HEADSPACE		7/16/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.81</u> <u>2.47</u> <u>2.47</u> <u>2.37</u>	7/7/08	Fm
	C) FUNCTION		7/16/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



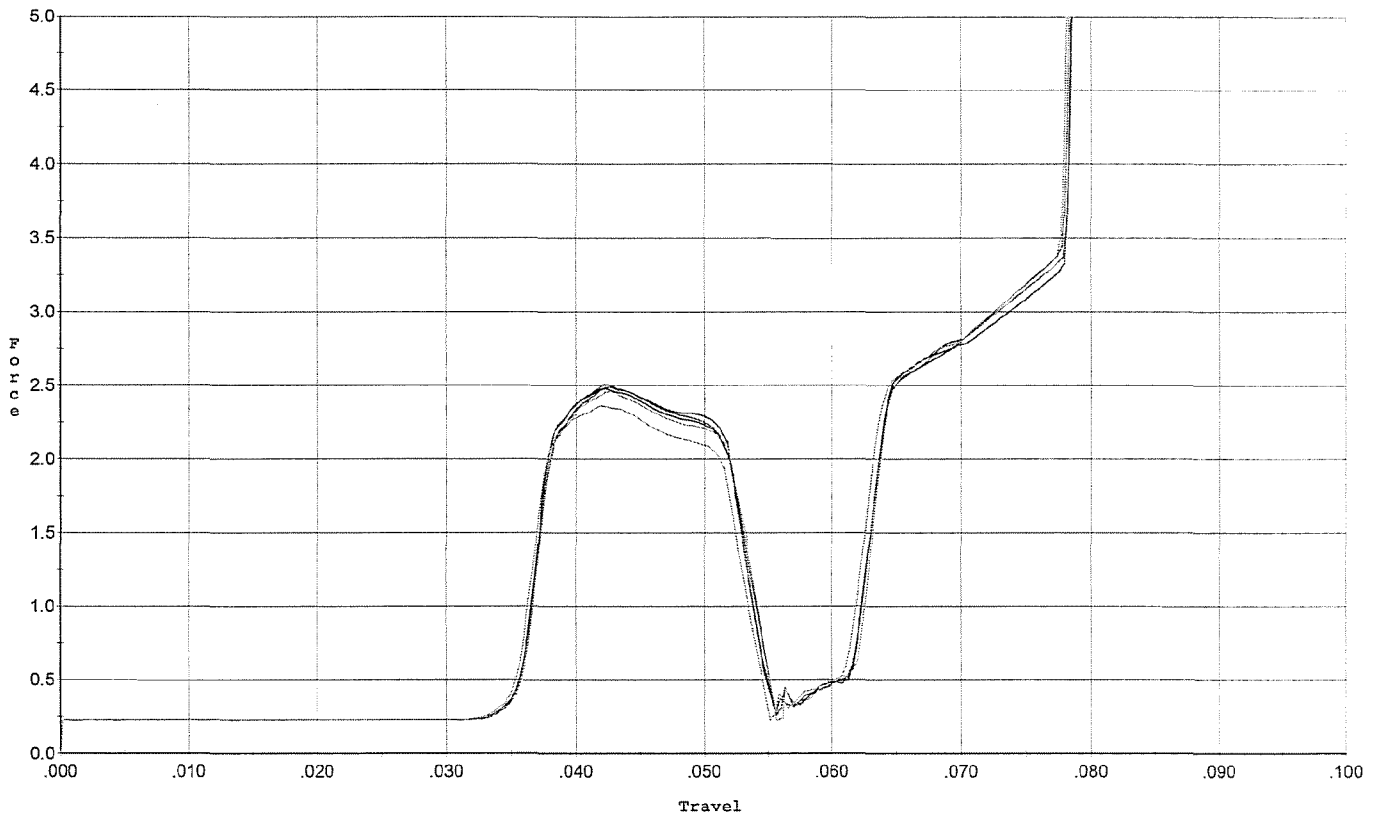
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.051	0.033	0.032	0.044		Set Trigger
2	2.490	0.050	0.033	0.032	0.044		Set Trigger
3	2.507	0.050	0.033	0.032	0.044		Set Trigger
4	2.526	0.049	0.032	0.032	0.044		Set Trigger
5	2.547	0.049	0.032	0.032	0.045		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



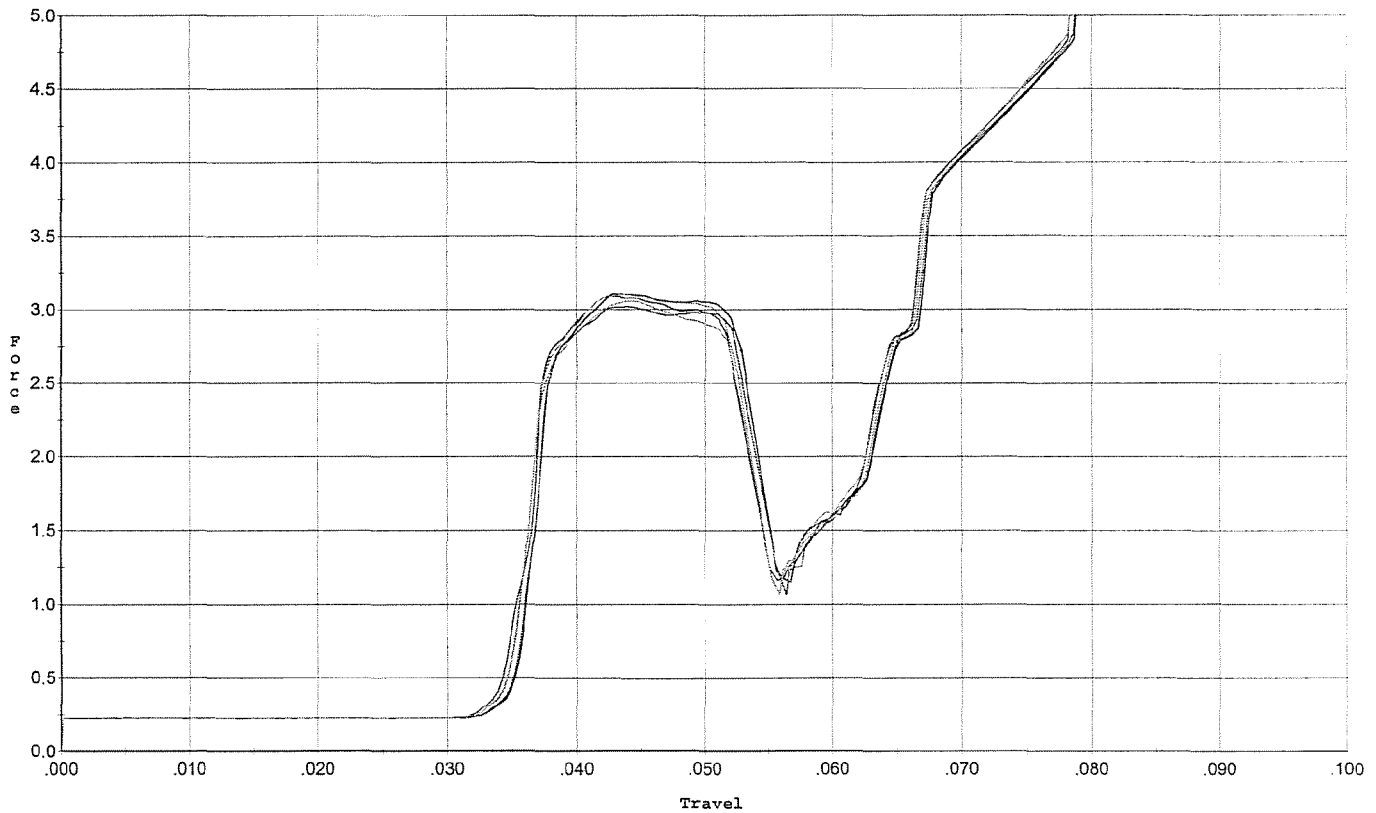
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.052	0.035	0.033	0.045		Set Trigger
2	2.482	0.052	0.035	0.033	0.045		Set Trigger
3	2.508	0.052	0.035	0.033	0.045		Set Trigger
4	2.462	0.053	0.035	0.032	0.045		Set Trigger
5	2.362	0.052	0.035	0.033	0.043		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



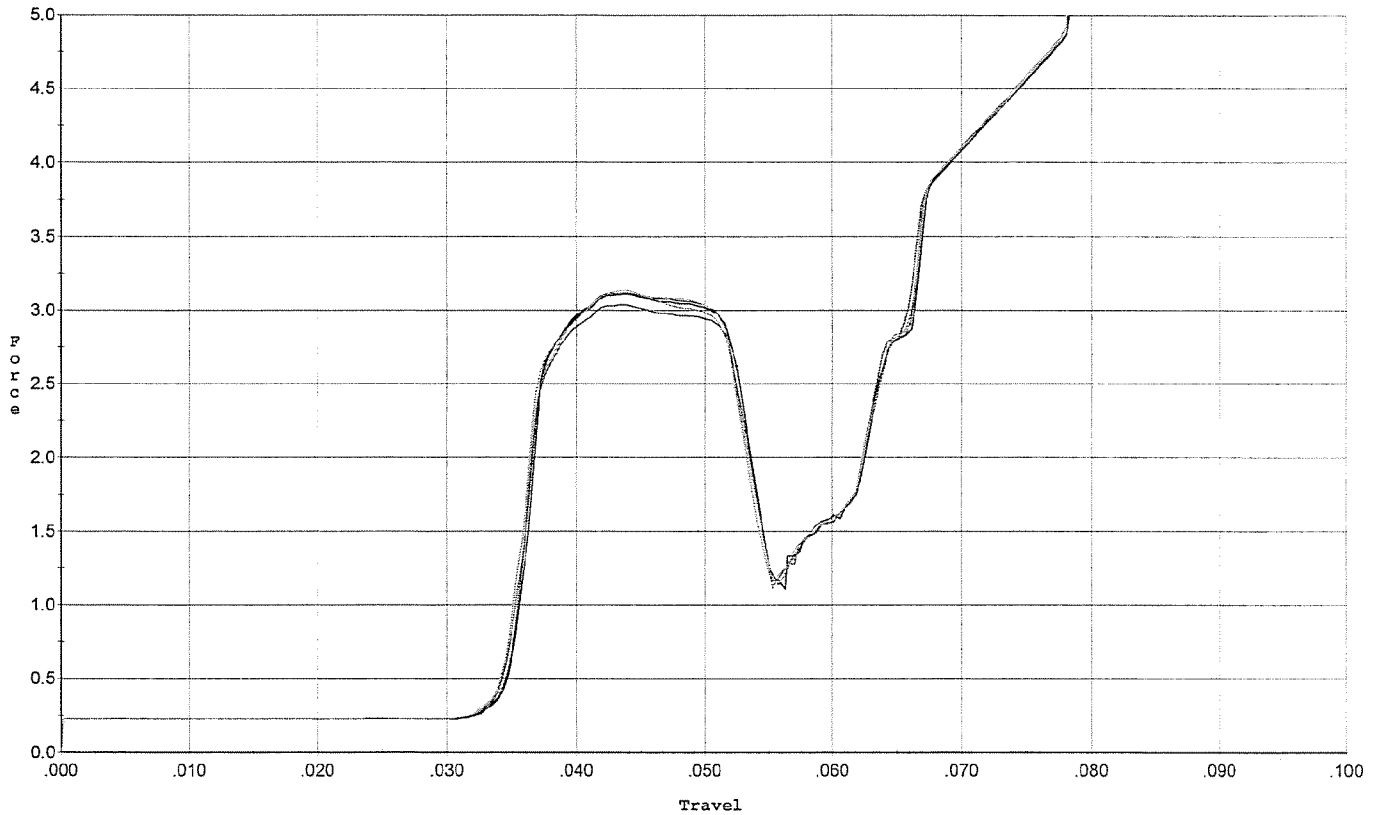
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.052	0.034	0.032	0.057		Set Trigger
2	3.109	0.053	0.035	0.031	0.059		Set Trigger
3	3.021	0.052	0.035	0.032	0.056		Set Trigger
4	3.106	0.053	0.034	0.031	0.059		Set Trigger
5	3.058	0.053	0.034	0.031	0.058		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



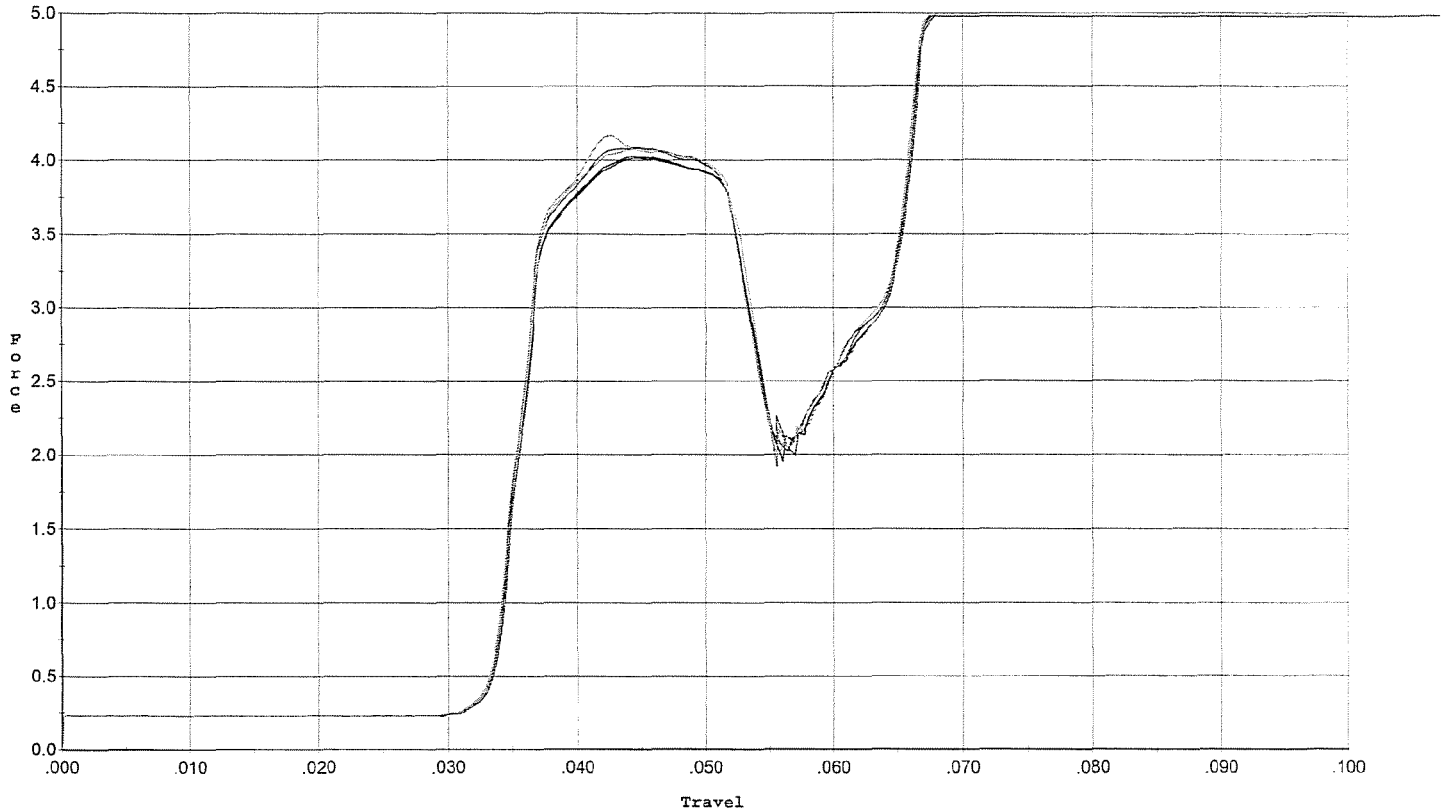
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.053	0.034	0.031	0.060		Set Trigger
2	3.115	0.053	0.034	0.031	0.059		Set Trigger
3	3.039	0.052	0.034	0.032	0.057		Set Trigger
4	3.138	0.052	0.034	0.031	0.058		Set Trigger
5	3.125	0.052	0.034	0.031	0.058		Set Trigger

AVG 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



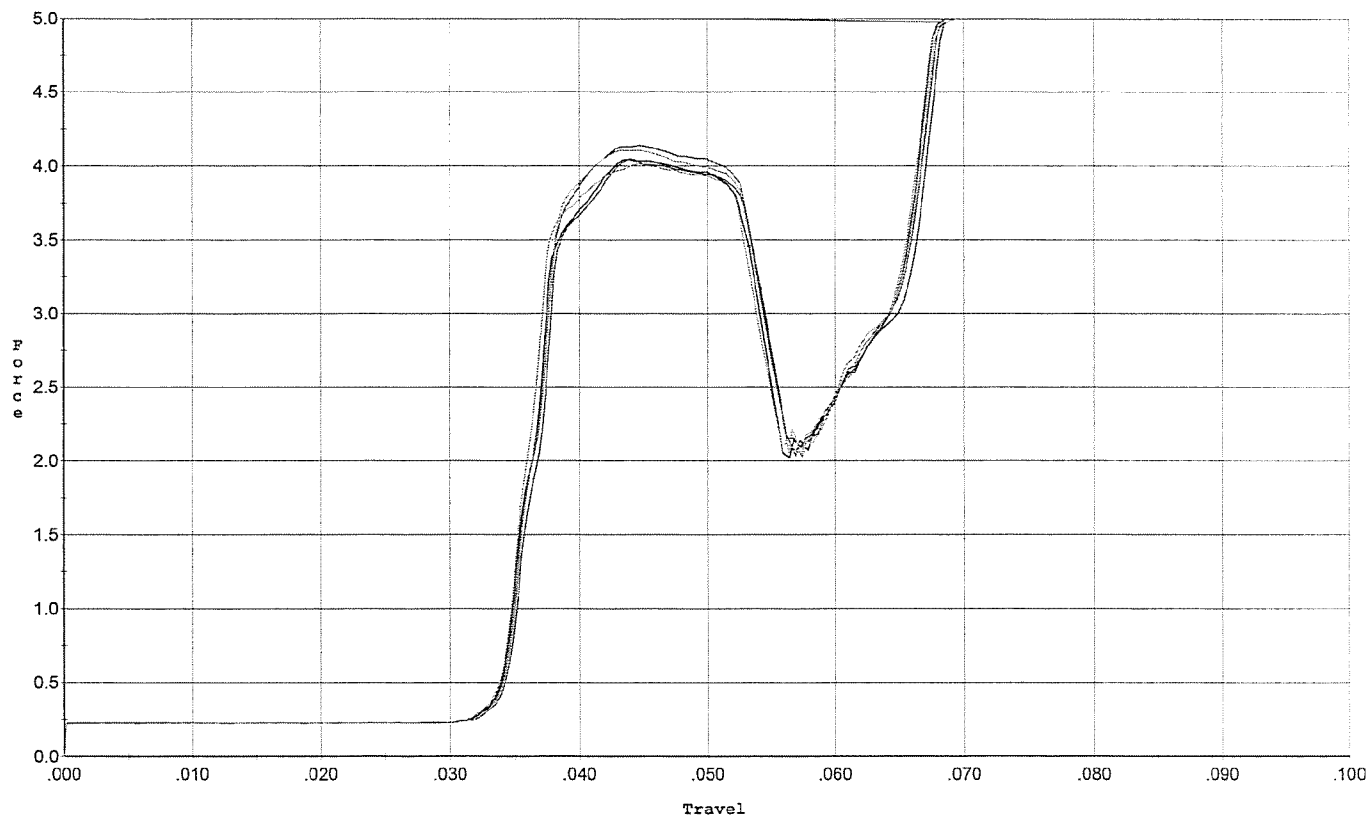
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.052	0.033	0.030	0.075		Set Trigger
2	4.028	0.052	0.033	0.030	0.075		Set Trigger
3	4.082	0.052	0.033	0.030	0.076		Set Trigger
4	4.077	0.053	0.033	0.029	0.078		Set Trigger
5	4.169	0.052	0.033	0.029	0.077		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



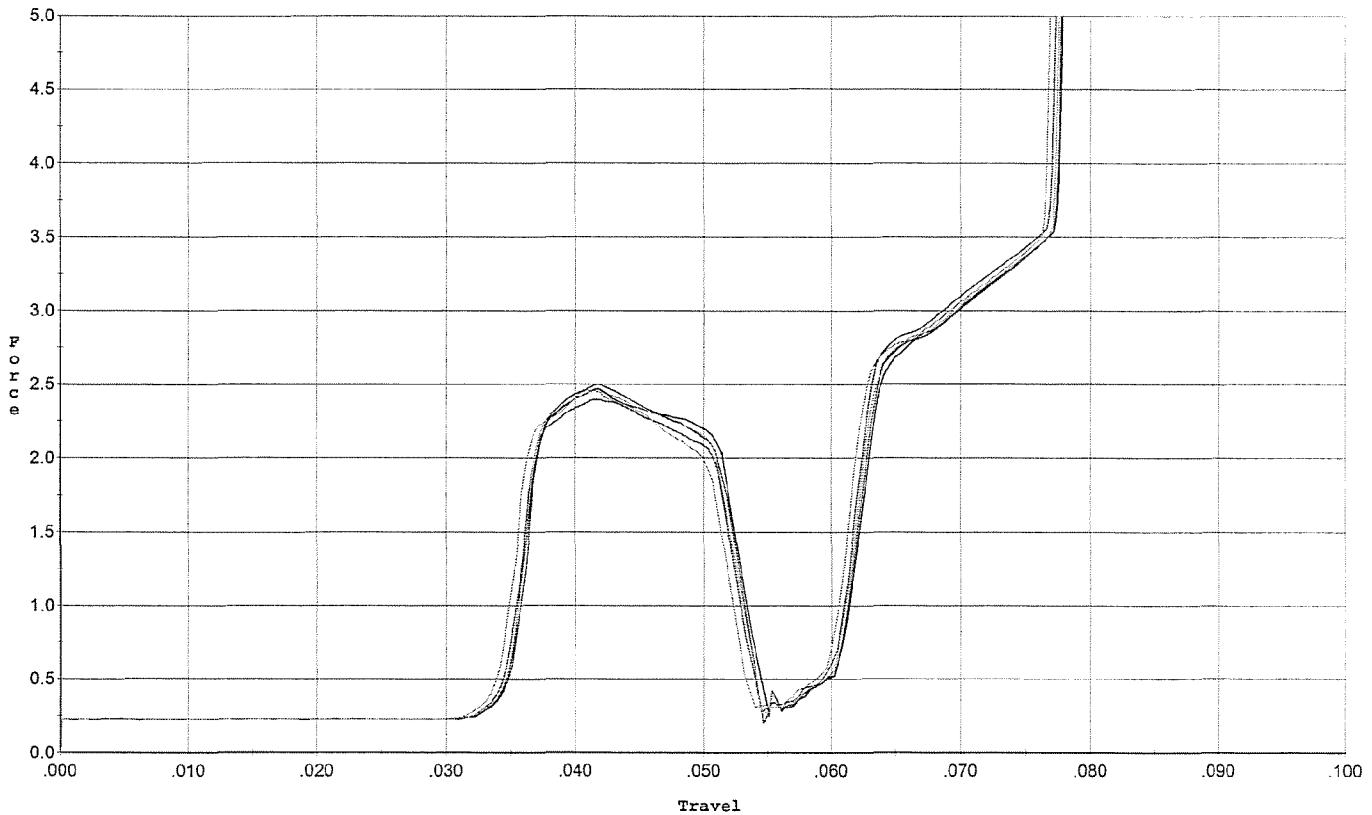
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.053	0.034	0.030	0.075		Set Trigger
2	4.044	0.053	0.034	0.029	0.077		Set Trigger
3	4.139	0.054	0.034	0.029	0.080		Set Trigger
4	4.106	0.053	0.034	0.030	0.077		Set Trigger
5	4.009	0.052	0.033	0.030	0.076		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.502	0.052	0.034	0.033	0.045		Set Trigger
2	2.468	0.051	0.034	0.033	0.045		Set Trigger
3	2.396	0.051	0.034	0.033	0.044		Set Trigger
4	2.455	0.053	0.034	0.032	0.046		Set Trigger
5	2.458	0.051	0.034	0.033	0.044		Set Trigger

Avg 2.45

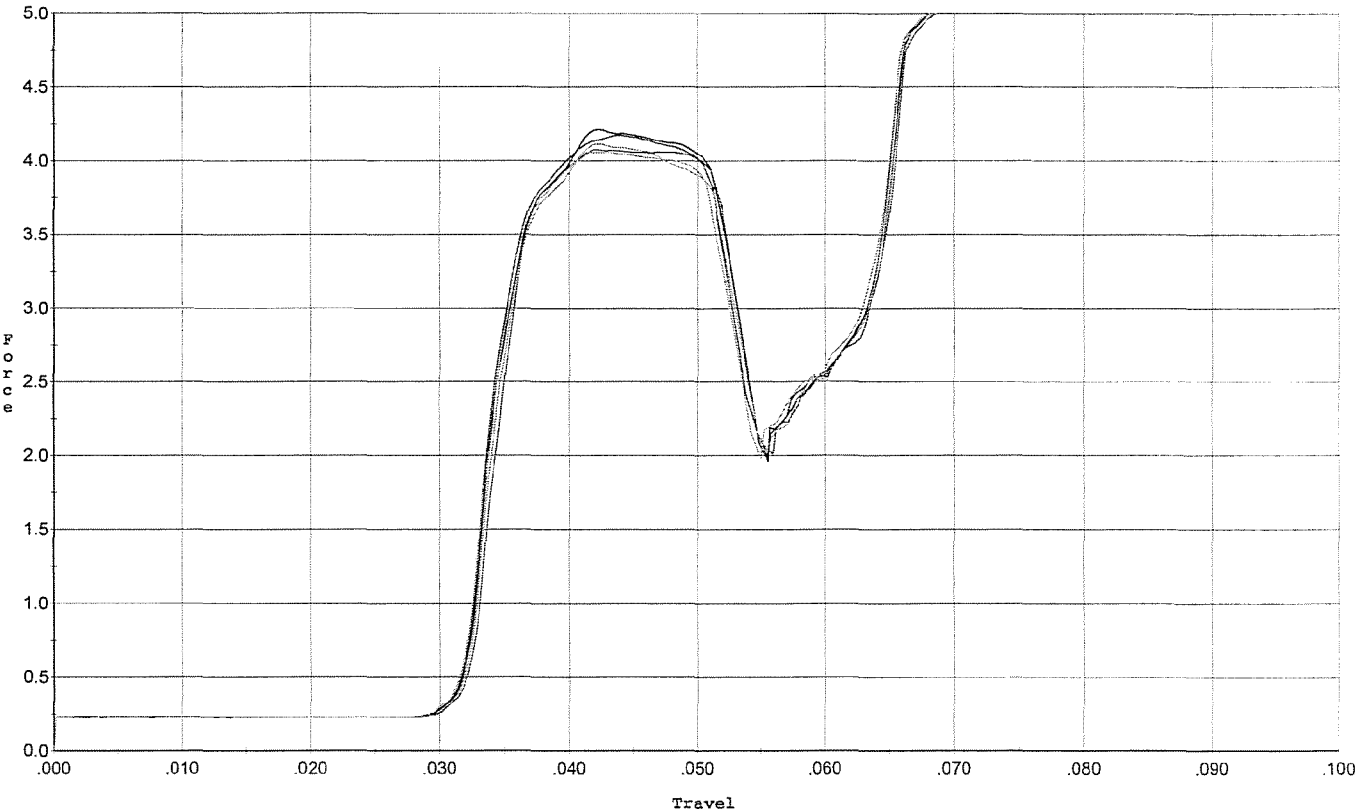
Trigger Profile [lbs,inch]

Profile
GunType:
Make:
Note:

SWS
Rifle
Remington
R. Putsch 5/12/08

Model:
Serial No:
Trigger:

M/24
Form #F005
set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.051	0.031	0.029	0.080		Set Trigger
2	4.212	0.052	0.031	0.029	0.082		Set Trigger
3	4.074	0.052	0.032	0.029	0.080		Set Trigger
4	4.059	0.052	0.031	0.029	0.080		Set Trigger
5	4.117	0.051	0.032	0.029	0.078		Set Trigger

AVG 4.12