

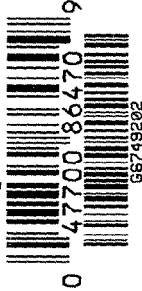
66749202

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

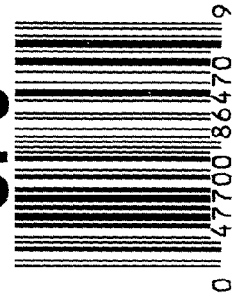
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749202

UPC



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749202

| OP # | OPERATION NAME                                                                                                                         | READINGS             | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                      | 6-12-08 | RP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                      | 6-13-08 | SD      |
| 440  | PROOF                                                                                                                                  |                      | 6-13-08 | SD      |
| 460  | CHECK HEADSPACE                                                                                                                        |                      | 6-13-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                      | 6-13-08 | RP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA-FLUX           | 6-17-08 | R.P.D.  |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | JUN 1 2008           | 6-18-08 | TRW     |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <u>mmms</u> | 6/18/08 | mmms    |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                      |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                      | 6/18/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                      | 6/18/08 | BT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                      | 6/24/08 | mm      |
| 545  | (BOLT)                                                                                                                                 |                      |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                      | 6/26/08 | RP      |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                      |         |         |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                      | 6/26/08 | RP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                      | 6/26/08 | RP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                      | 7-10-08 | ESN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                      |         |         |

F004 REV 5/2006

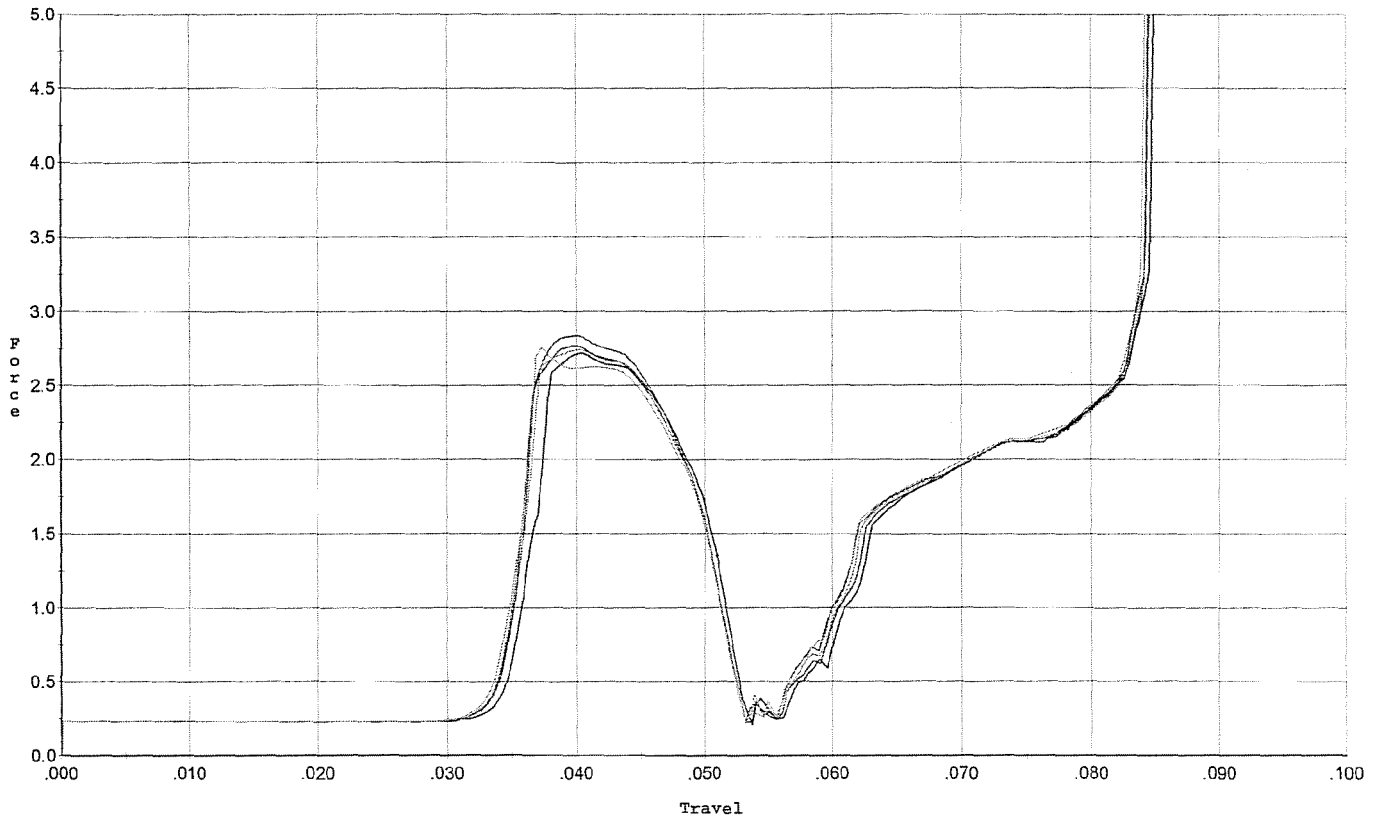
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7</u> <u>7</u> <u>7</u>                                  | 7-23    | TC      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4</u> <u>4</u> <u>4</u>                                  | 7-23    | TC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 7-23    | TC      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 7-10-08 | RSN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-27-08 | RSN     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-14-08 | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/14/08 | MEJ     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-27-08 | RSN     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.86</u> <u>2.92</u> <u>2.88</u> <u>2.62</u> <u>2.68</u> | 7/23/08 | FM      |
|              | C) FUNCTION                                                              |                                                             | 8-27-08 | RSN     |
| 690          | PACK                                                                     |                                                             | 8/28/08 | FM      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



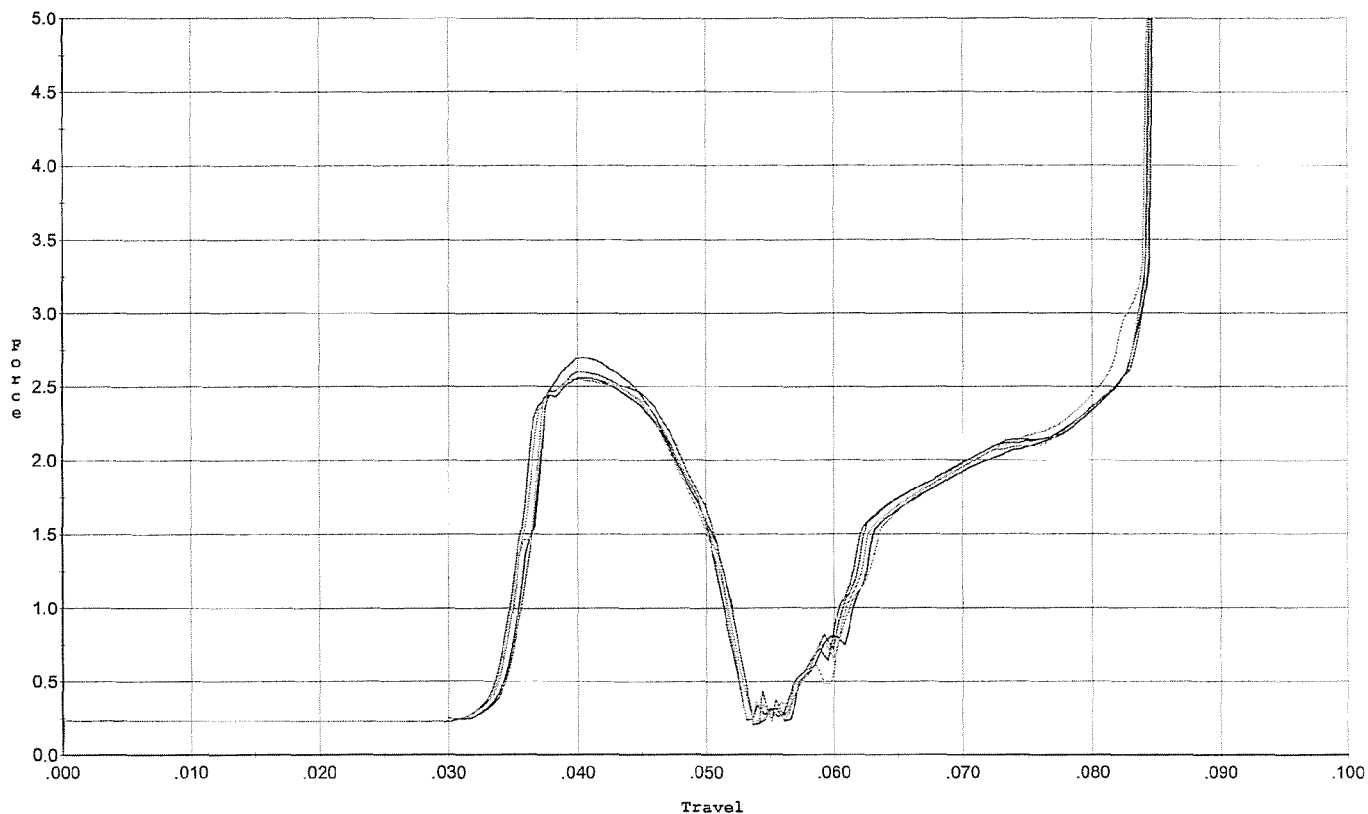
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.768      | 0.050             | 0.034           | 0.038      | 0.045             |           | Set Trigger |
| 2 | 2.718      | 0.051             | 0.034           | 0.038      | 0.044             |           | Set Trigger |
| 3 | 2.836      | 0.050             | 0.034           | 0.037      | 0.046             |           | Set Trigger |
| 4 | 2.754      | 0.050             | 0.033           | 0.037      | 0.045             |           | Set Trigger |
| 5 | 2.742      | 0.050             | 0.034           | 0.037      | 0.045             |           | Set Trigger |

AVG 2.76

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



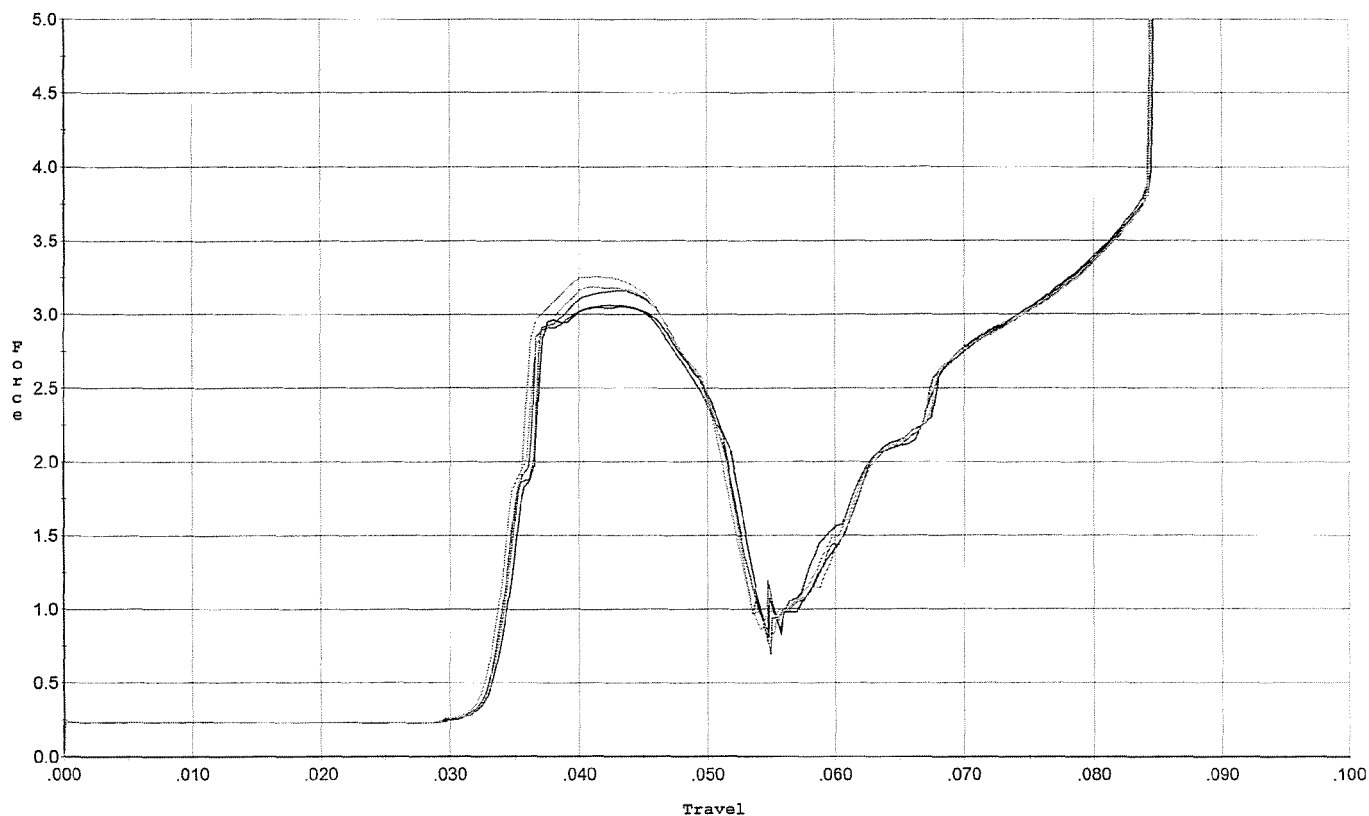
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.699      | 0.050             | 0.033           | 0.038      | 0.044             |           | Set Trigger |
| 2 | 2.561      | 0.052             | 0.034           | 0.037      | 0.043             |           | Set Trigger |
| 3 | 2.602      | 0.052             | 0.034           | 0.037      | 0.044             |           | Set Trigger |
| 4 | 2.553      | 0.051             | 0.033           | 0.037      | 0.044             |           | Set Trigger |
| 5 | 2.555      | 0.051             | 0.033           | 0.037      | 0.043             |           | Set Trigger |

Avg 2.59

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



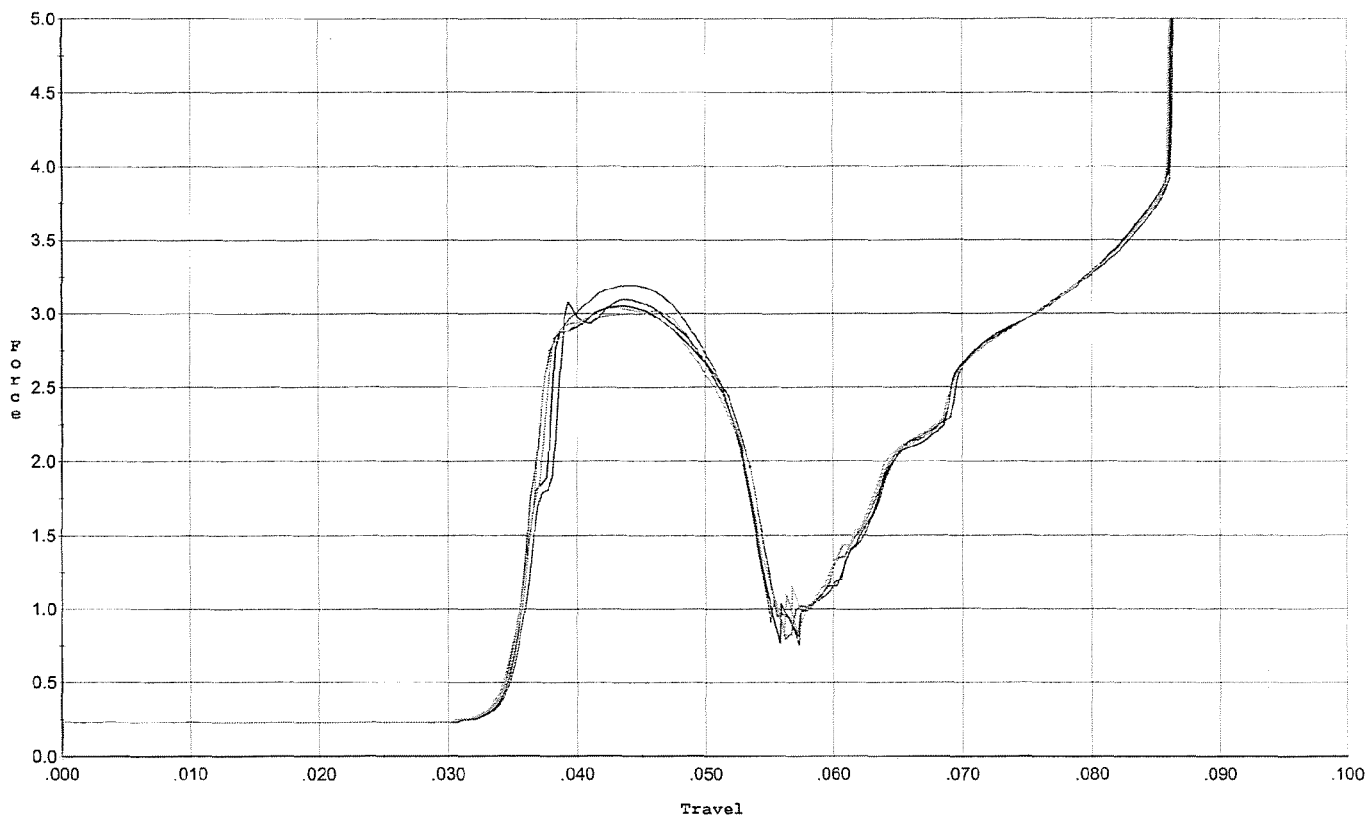
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.061      | 0.051             | 0.033           | 0.036      | 0.055             |           | Set Trigger |
| 2 | 3.051      | 0.052             | 0.033           | 0.036      | 0.056             |           | Set Trigger |
| 3 | 3.157      | 0.051             | 0.033           | 0.036      | 0.056             |           | Set Trigger |
| 4 | 3.253      | 0.051             | 0.032           | 0.036      | 0.057             |           | Set Trigger |
| 5 | 3.184      | 0.051             | 0.033           | 0.036      | 0.057             |           | Set Trigger |

Avg 3.14

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/8/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



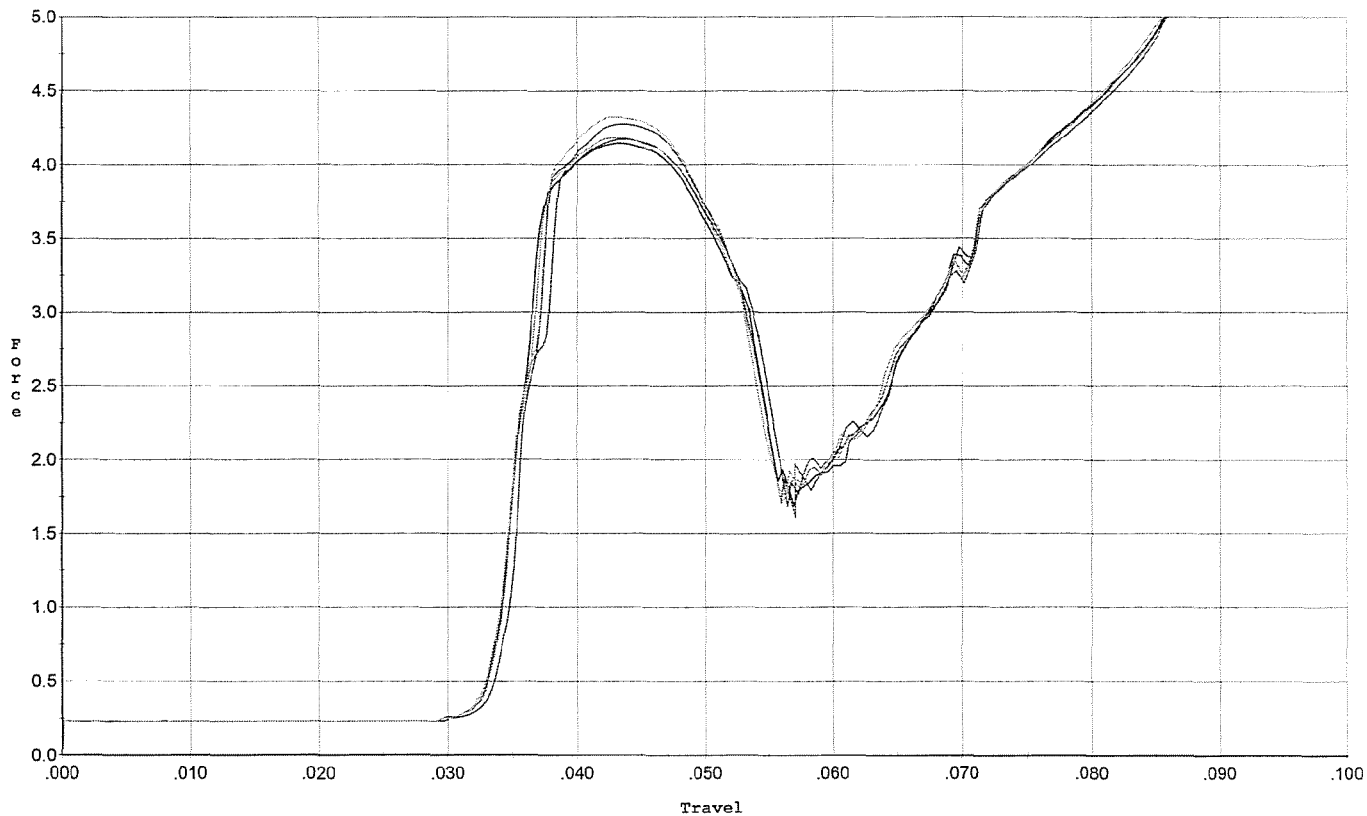
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.099      | 0.054             | 0.034           | 0.037      | 0.056             |           | Set Trigger |
| 2 | 3.053      | 0.053             | 0.034           | 0.037      | 0.055             |           | Set Trigger |
| 3 | 3.193      | 0.053             | 0.034           | 0.037      | 0.058             |           | Set Trigger |
| 4 | 3.041      | 0.053             | 0.034           | 0.037      | 0.056             |           | Set Trigger |
| 5 | 3.018      | 0.053             | 0.034           | 0.036      | 0.057             |           | Set Trigger |

Avg 3.08

## Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/8/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. ini. +/- 1.0 lbs.



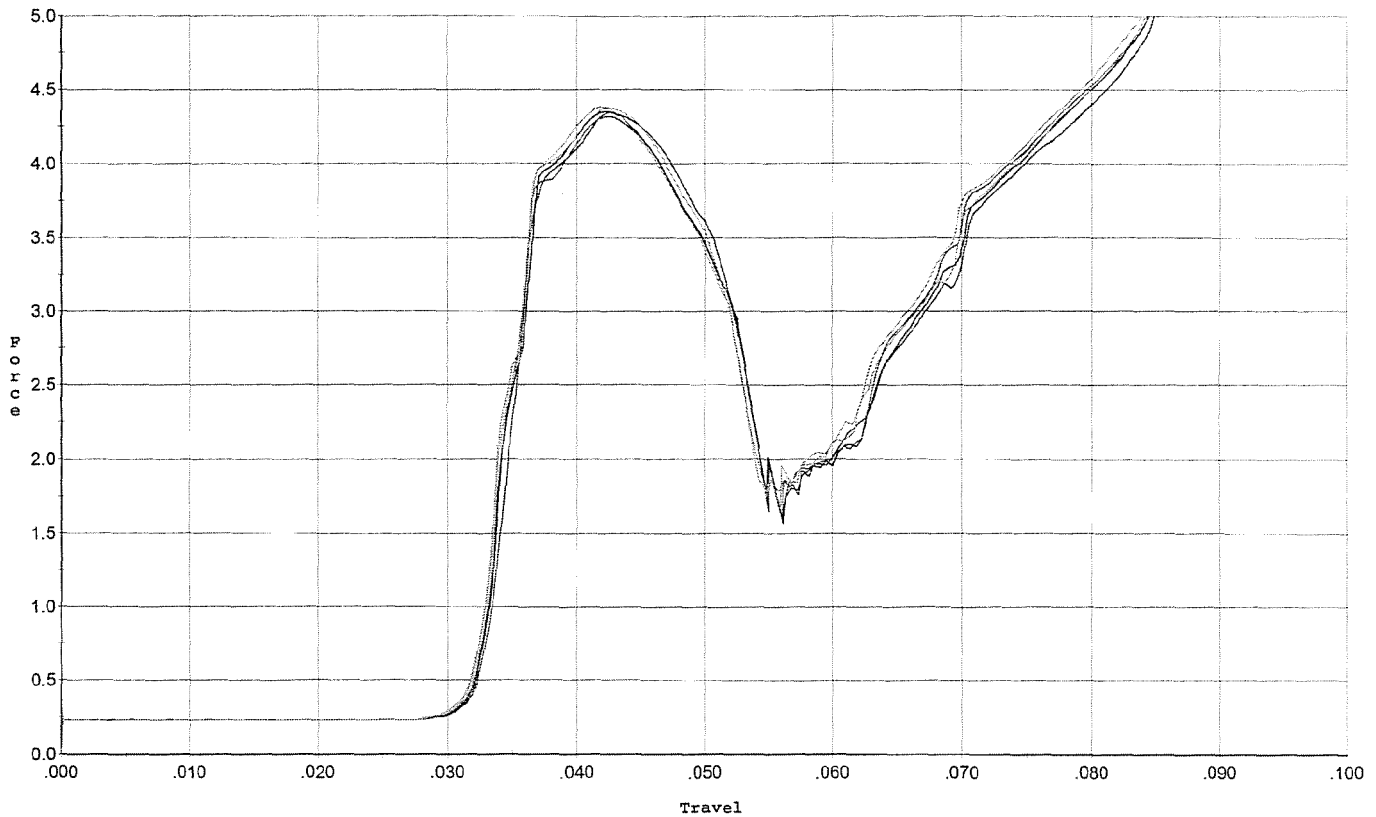
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.174      | 0.054             | 0.033           | 0.035      | 0.079             |           | Set Trigger |
| 2 | 4.145      | 0.053             | 0.033           | 0.035      | 0.079             |           | Set Trigger |
| 3 | 4.272      | 0.054             | 0.033           | 0.035      | 0.080             |           | Set Trigger |
| 4 | 4.325      | 0.053             | 0.033           | 0.035      | 0.079             |           | Set Trigger |
| 5 | 4.182      | 0.054             | 0.033           | 0.035      | 0.080             |           | Set Trigger |

Avg 4.22

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/8/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



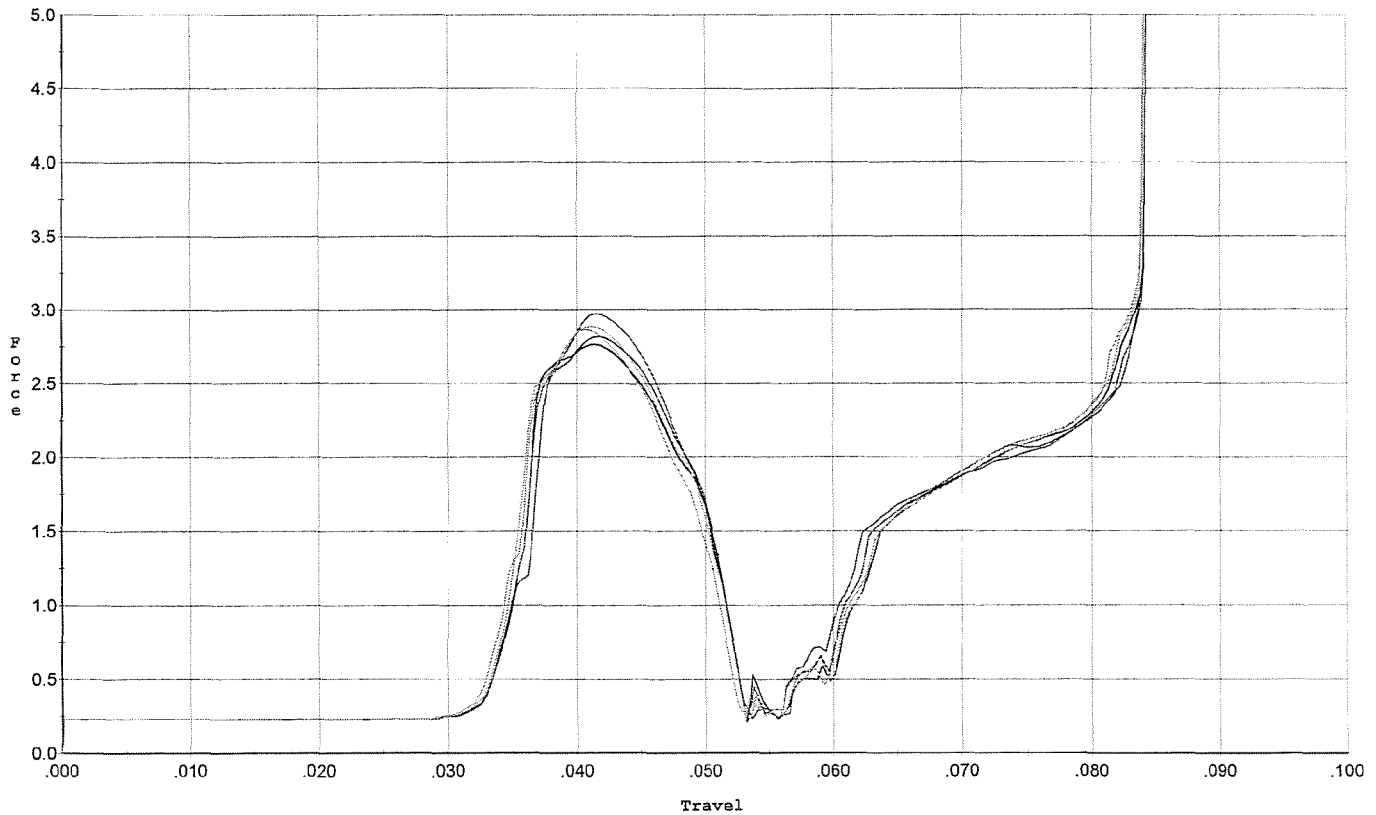
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.350      | 0.053             | 0.032           | 0.035      | 0.079             |           | Set Trigger |
| 2 | 4.355      | 0.053             | 0.032           | 0.034      | 0.079             |           | Set Trigger |
| 3 | 4.318      | 0.053             | 0.032           | 0.034      | 0.080             |           | Set Trigger |
| 4 | 4.376      | 0.052             | 0.031           | 0.034      | 0.079             |           | Set Trigger |
| 5 | 4.382      | 0.052             | 0.032           | 0.034      | 0.079             |           | Set Trigger |

Avg 4.35

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.820      | 0.051             | 0.033           | 0.037      | 0.045             |           | Set Trigger |
| 2 | 2.766      | 0.051             | 0.033           | 0.037      | 0.046             |           | Set Trigger |
| 3 | 2.973      | 0.051             | 0.033           | 0.037      | 0.047             |           | Set Trigger |
| 4 | 2.888      | 0.051             | 0.033           | 0.037      | 0.047             |           | Set Trigger |
| 5 | 2.864      | 0.051             | 0.033           | 0.037      | 0.046             |           | Set Trigger |

Avg 2.86

Trigger Profile [ lbs,inch ]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R. Putch 7/8/08

Model:

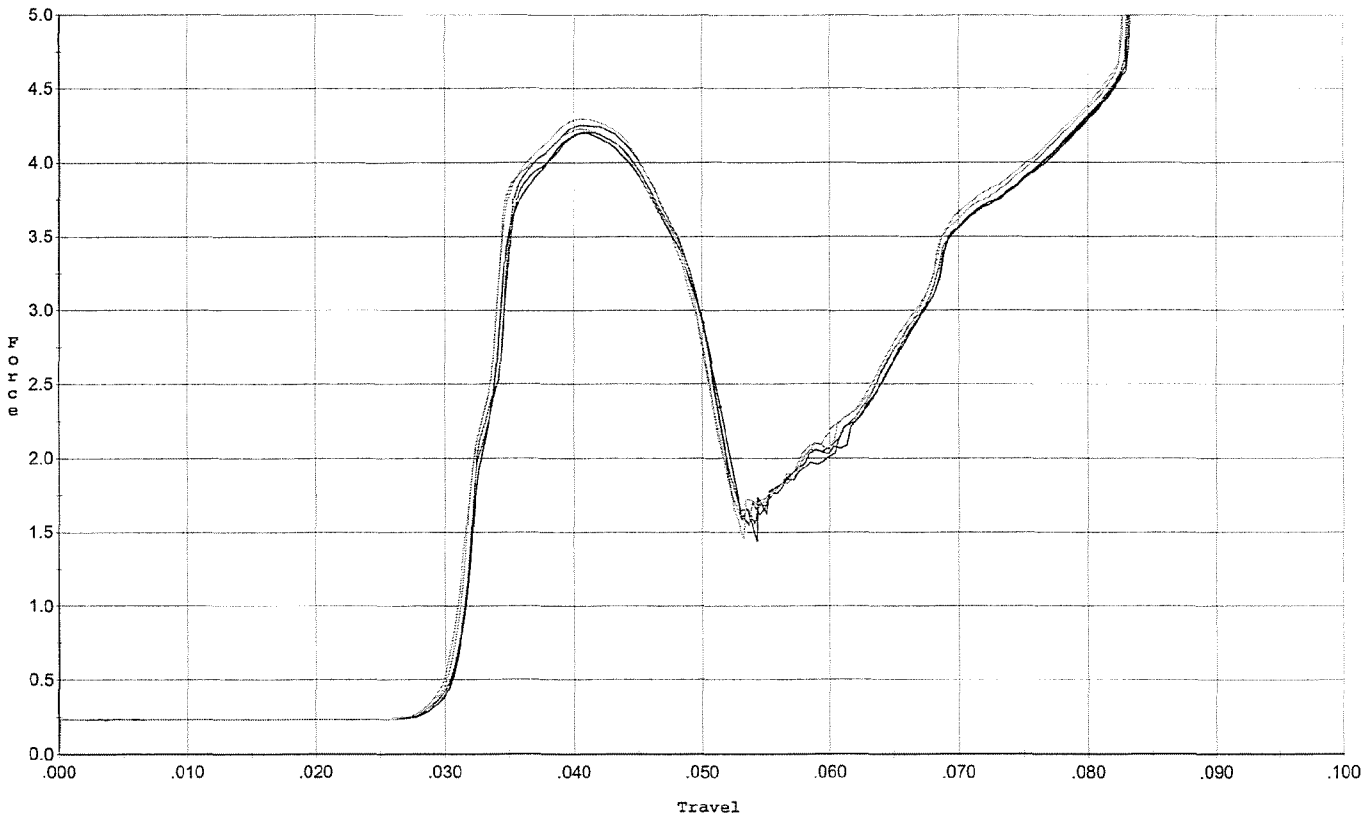
Serial No:

Trigger:

M/24

Form #F005

set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.207      | 0.050             | 0.030           | 0.034      | 0.075             |           | Set Trigger |
| 2 | 4.199      | 0.051             | 0.030           | 0.034      | 0.077             |           | Set Trigger |
| 3 | 4.255      | 0.050             | 0.030           | 0.034      | 0.076             |           | Set Trigger |
| 4 | 4.296      | 0.049             | 0.030           | 0.034      | 0.075             |           | Set Trigger |
| 5 | 4.226      | 0.049             | 0.030           | 0.034      | 0.075             |           | Set Trigger |

Avg 4.23