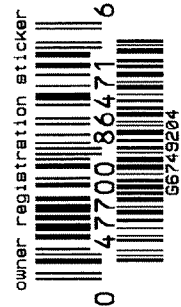
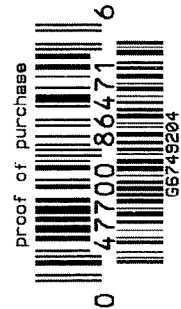


6674 9204

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL WITH MARS RAIL
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB
96082 SCOPE RING ASSEMBLY
400061 SCOPE RING ASSEMBLY 306-09

BM FORM 1692

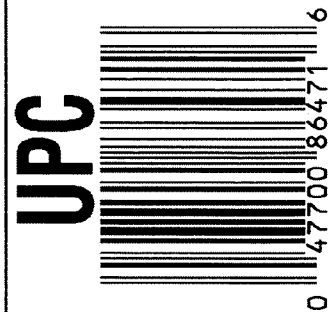


ORDER NO. 86471

BARREL LENGTH 24"

CAPACITY 6

G6749204



GUN SERIAL #

G 674 9204

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX 2008	6-16-08	P.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mmse</i>	6/18/08	<i>mmse</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	Rf
520	GOFF BLAST BBL / REC		6/18/08	BZ
542	APPLY COATINGS (BARREL ACTION)		6/18/08	<i>mmse</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6/19/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6-23-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

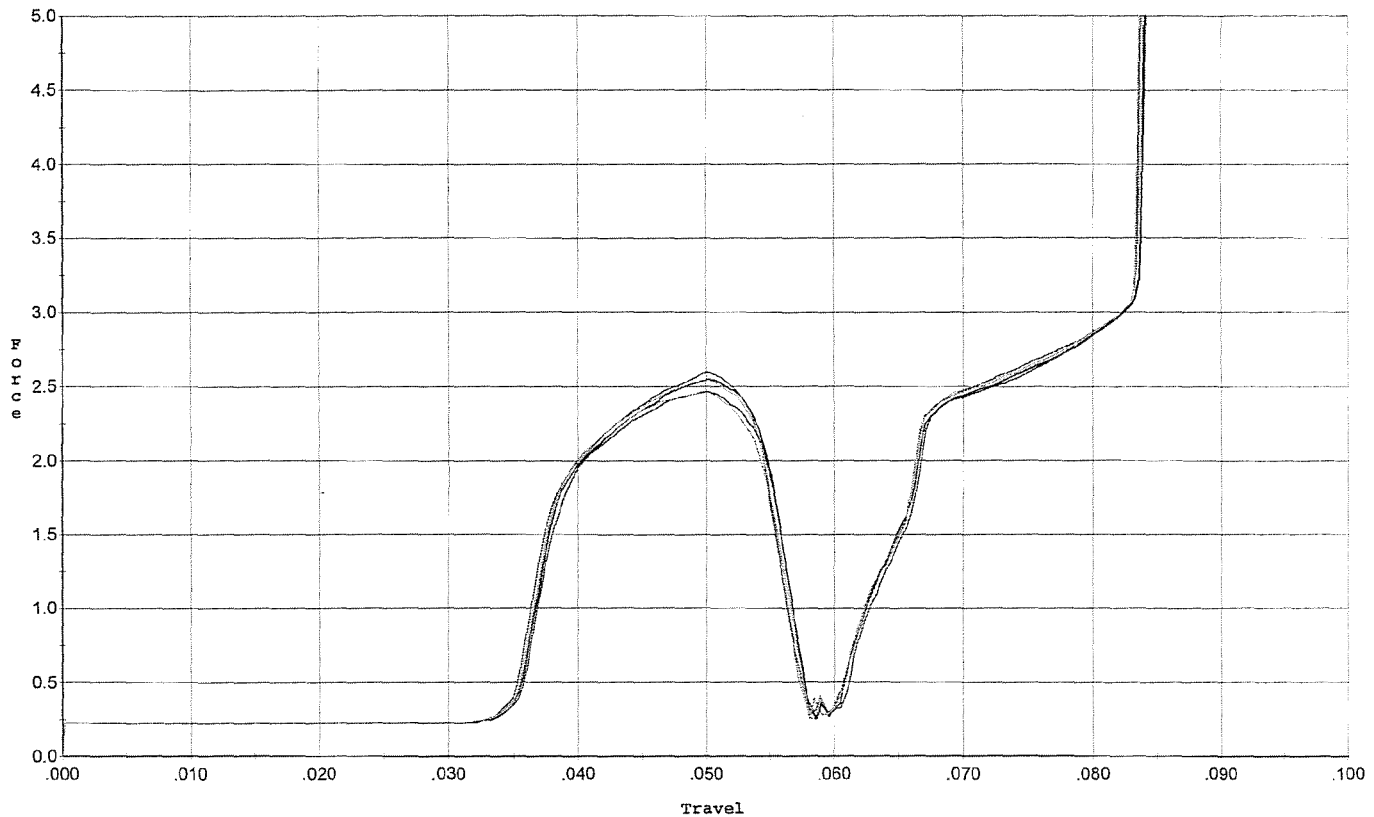
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>70</u> <u>70</u> <u>70</u>	6-26-08	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>350</u> <u>350</u> <u>350</u>	6-26-08	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		6	
	I) FIRING PIN INDENT .020 MIN	<u>023</u> <u>023</u> <u>023</u>	6-26-08	RTZ
	J) ASSEMBLE STOCK		6-24-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		6-27-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-27-08	RSW
	M) IRON SIGHT ALIGNMENT		6-27-08	RSW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-27-08	RSW
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-08	RTZ
670	FINAL INSPECTION A) HEADSPACE		6-27-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>249</u> <u>244</u> <u>247</u> <u>242</u> <u>245</u>	6-26-08	RTZ
	C) FUNCTION			
690	PACK		6/30/08	RP

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



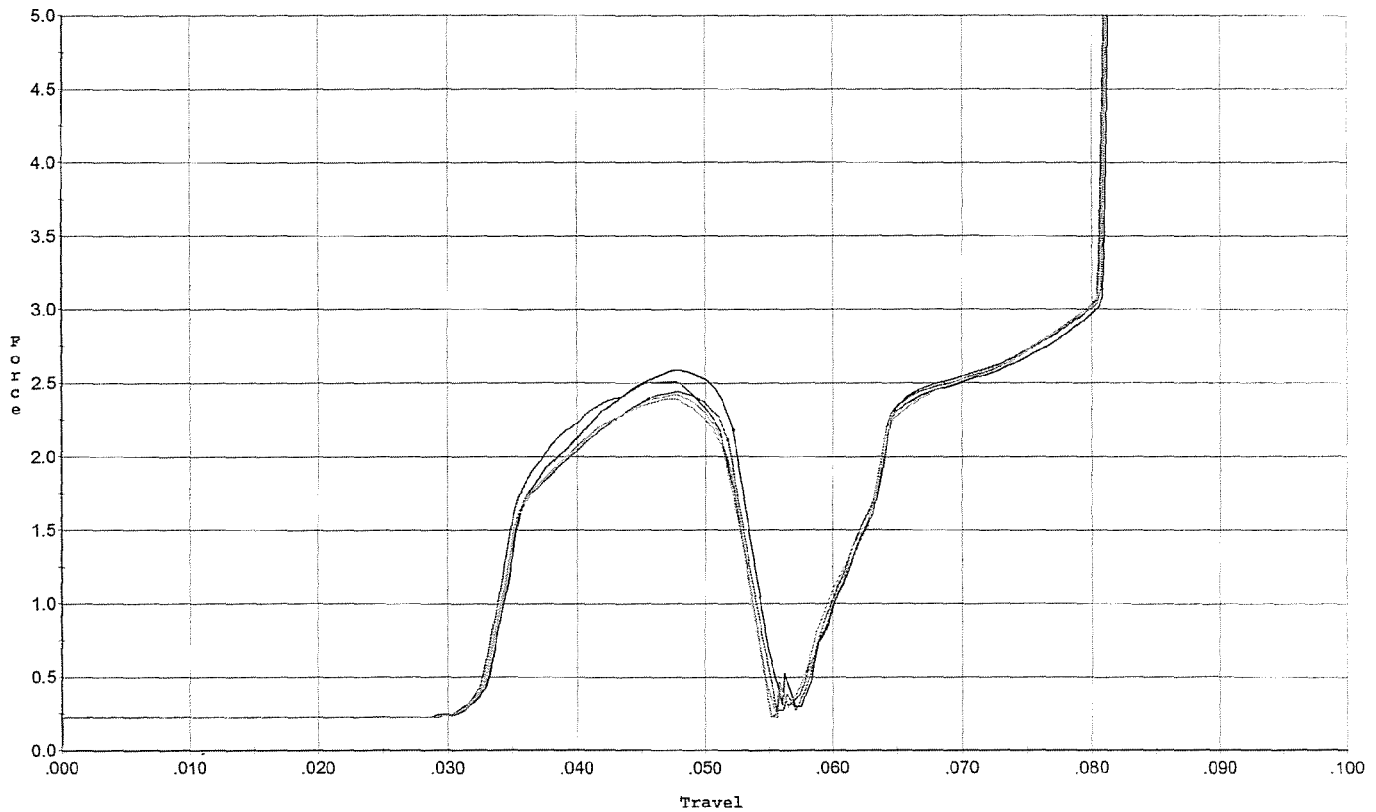
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.055	0.036	0.035	0.049		Set Trigger
2	2.547	0.055	0.035	0.035	0.050		Set Trigger
3	2.596	0.054	0.035	0.035	0.050		Set Trigger
4	2.546	0.056	0.035	0.035	0.051		Set Trigger
5	2.458	0.055	0.035	0.035	0.049		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



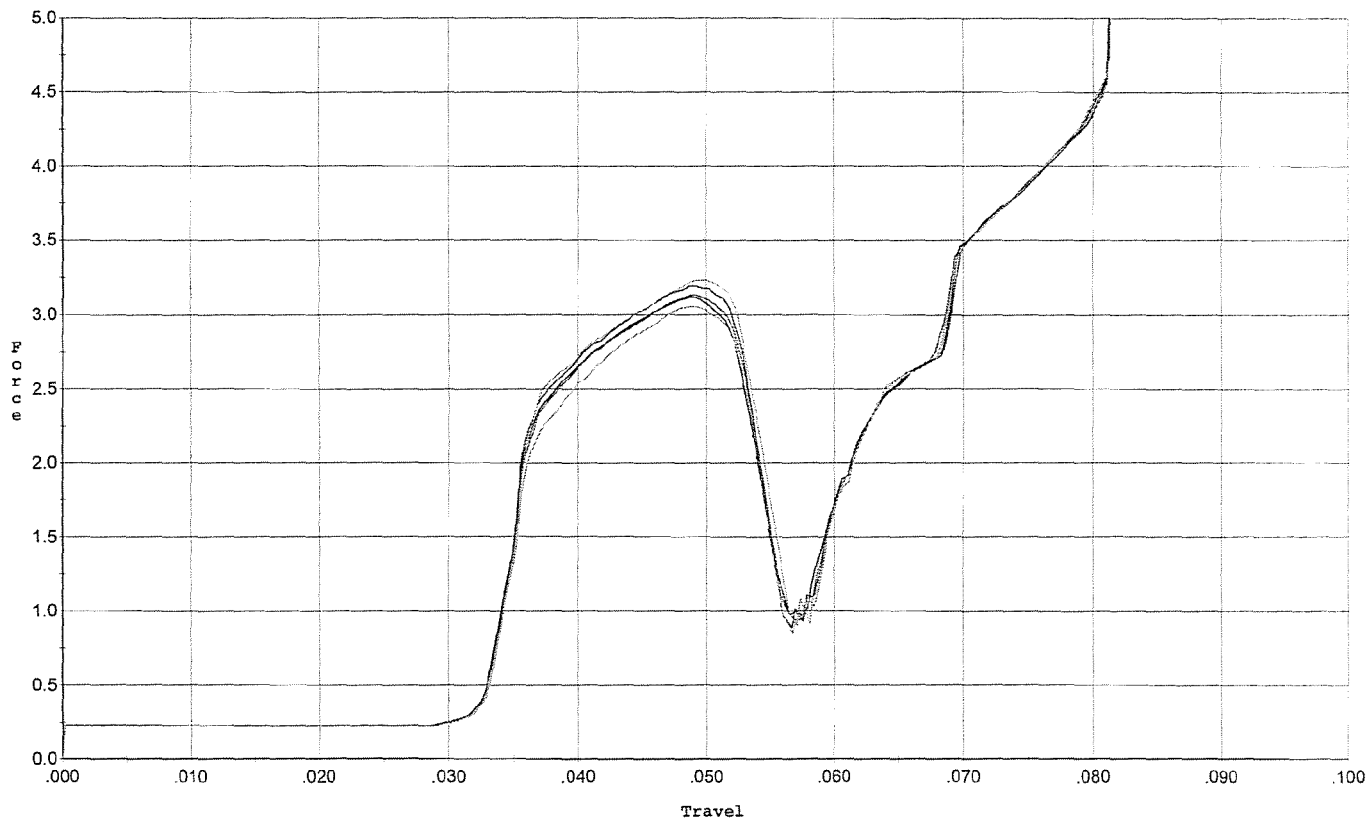
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.052	0.032	0.034	0.049		Set Trigger
2	2.585	0.052	0.033	0.034	0.049		Set Trigger
3	2.442	0.052	0.033	0.034	0.047		Set Trigger
4	2.392	0.053	0.033	0.034	0.047		Set Trigger
5	2.419	0.052	0.033	0.034	0.047		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



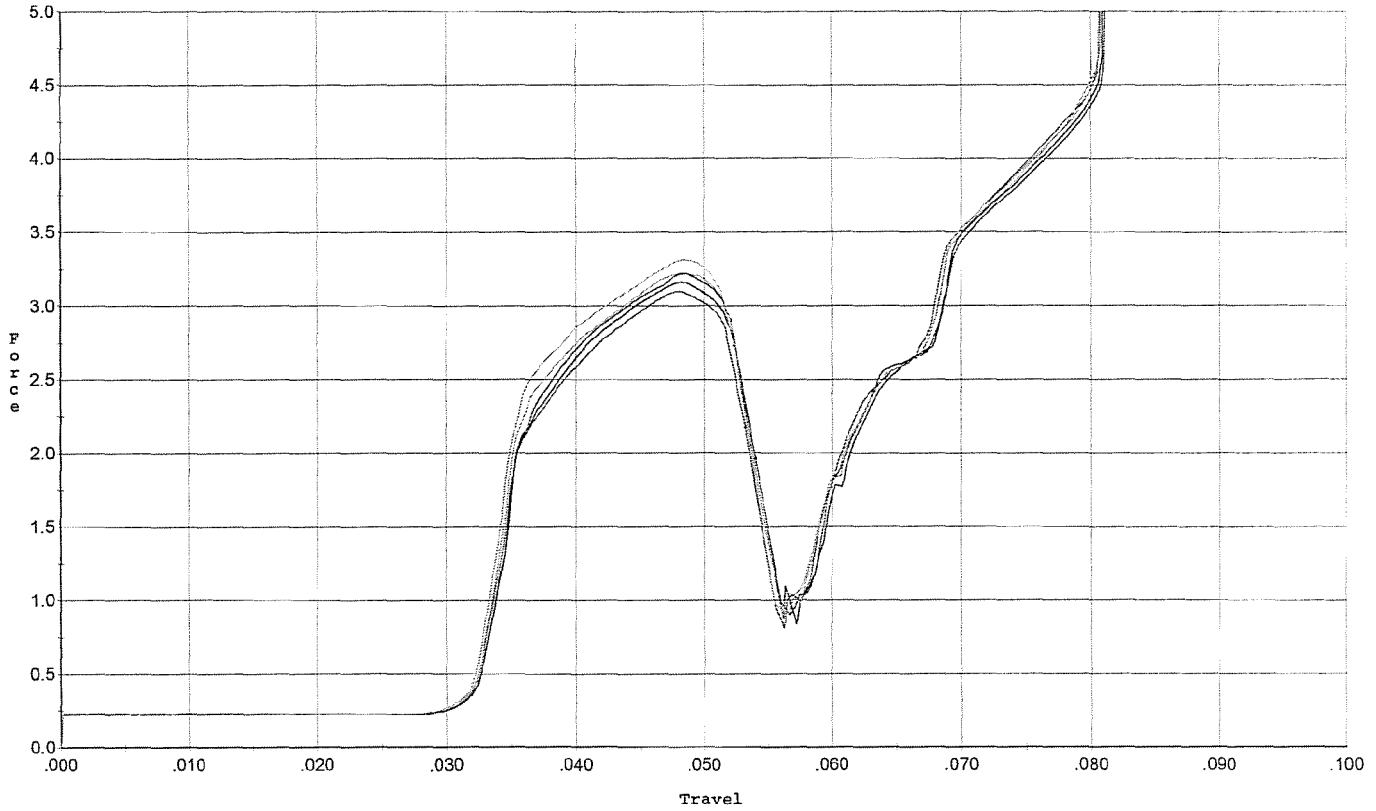
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.053	0.033	0.033	0.062		Set Trigger
2	3.123	0.054	0.033	0.033	0.061		Set Trigger
3	3.133	0.053	0.033	0.033	0.061		Set Trigger
4	3.231	0.054	0.033	0.033	0.064		Set Trigger
5	3.058	0.053	0.033	0.033	0.059		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



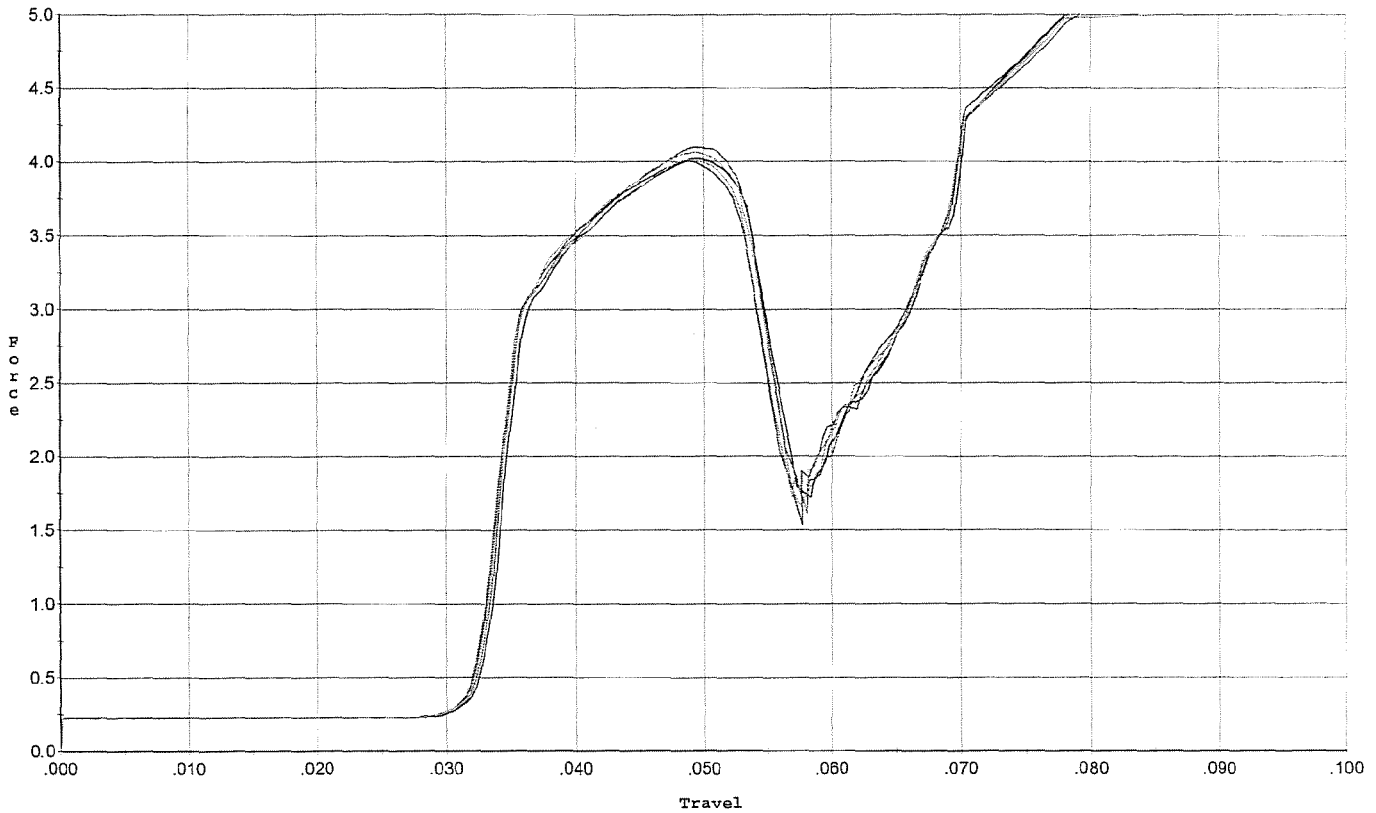
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.054	0.032	0.033	0.063		Set Trigger
2	3.164	0.052	0.032	0.033	0.060		Set Trigger
3	3.099	0.053	0.032	0.033	0.060		Set Trigger
4	3.312	0.052	0.032	0.033	0.064		Set Trigger
5	3.224	0.052	0.032	0.033	0.062		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



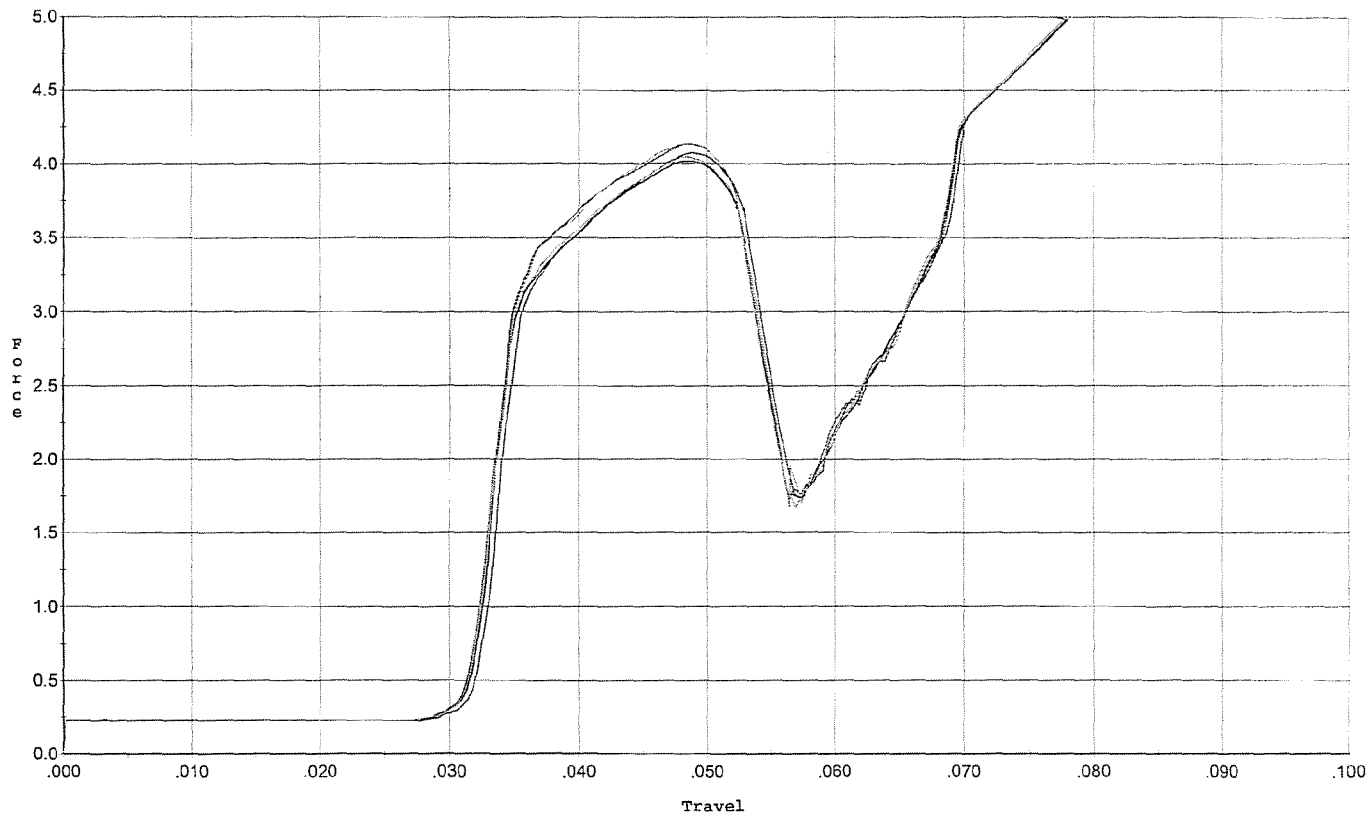
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.053	0.032	0.032	0.080		Set Trigger
2	4.021	0.053	0.032	0.031	0.080		Set Trigger
3	4.098	0.053	0.032	0.031	0.082		Set Trigger
4	4.064	0.054	0.032	0.031	0.083		Set Trigger
5	4.012	0.053	0.032	0.032	0.080		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



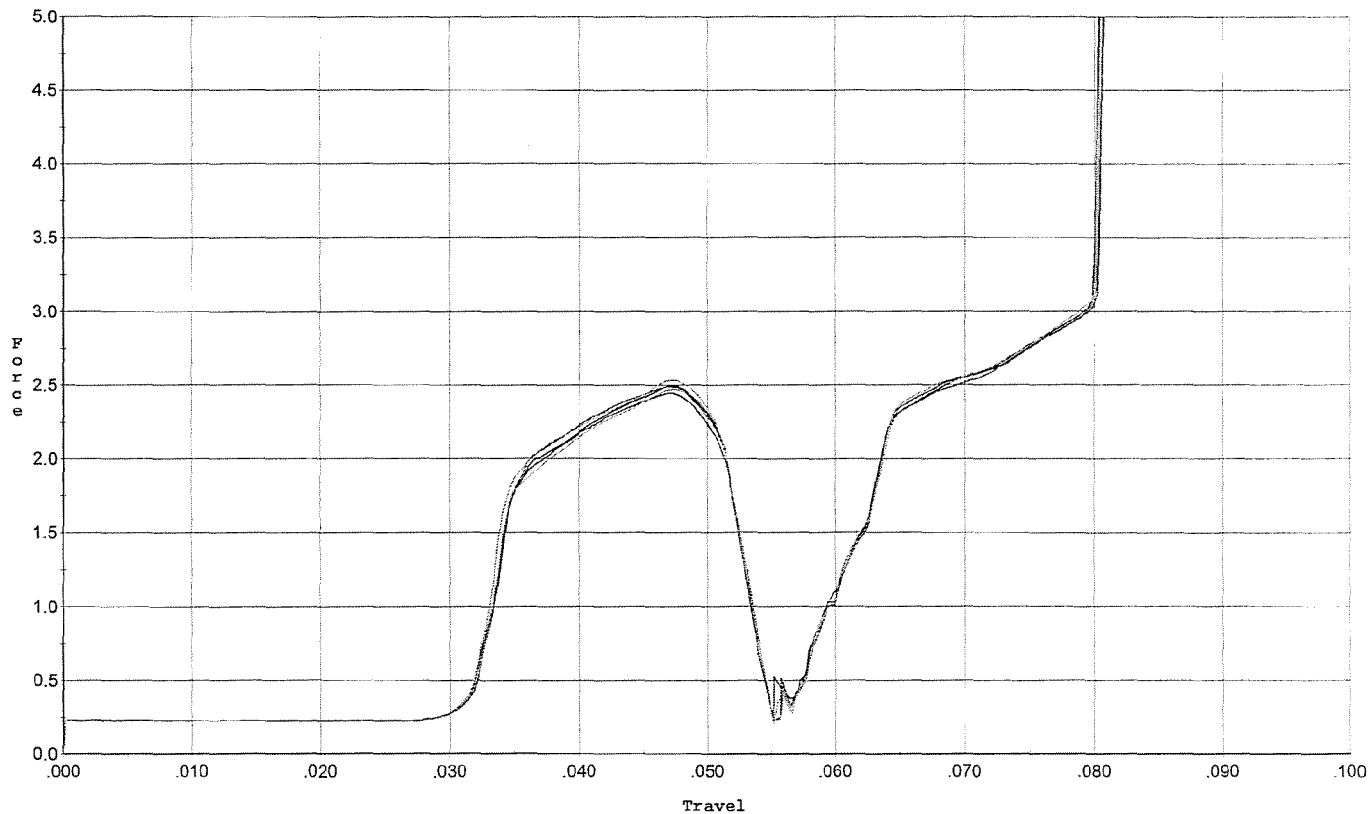
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.053	0.032	0.031	0.081		Set Trigger
2	4.019	0.052	0.031	0.032	0.080		Set Trigger
3	4.138	0.052	0.031	0.032	0.082		Set Trigger
4	4.135	0.054	0.031	0.031	0.085		Set Trigger
5	4.050	0.052	0.031	0.032	0.080		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



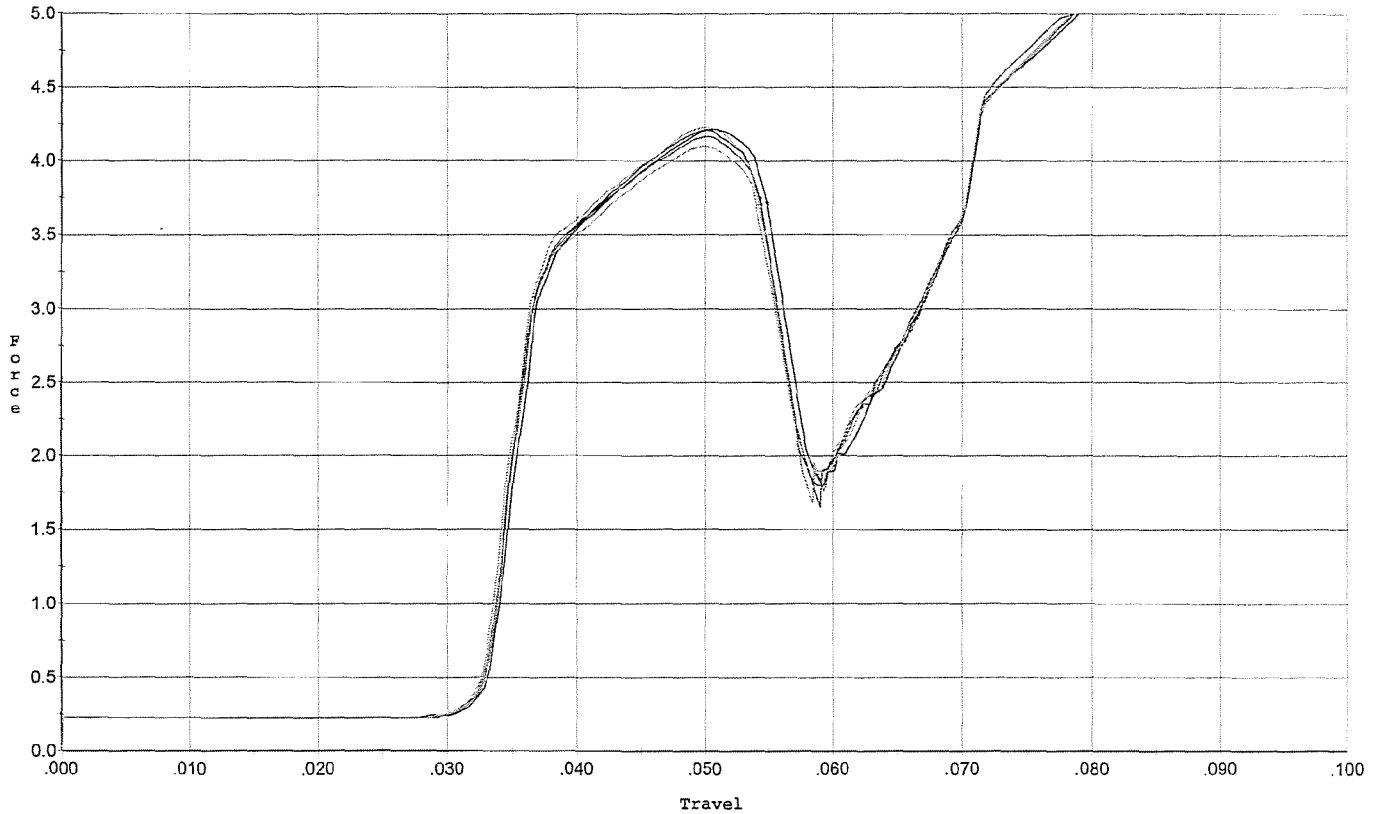
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.052	0.032	0.034	0.048		Set Trigger
2	2.493	0.051	0.032	0.034	0.049		Set Trigger
3	2.488	0.053	0.032	0.034	0.051		Set Trigger
4	2.469	0.051	0.032	0.034	0.048		Set Trigger
5	2.534	0.051	0.032	0.034	0.049		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.054	0.032	0.031	0.085		Set Trigger
2	4.214	0.055	0.033	0.032	0.086		Set Trigger
3	4.164	0.054	0.033	0.031	0.085		Set Trigger
4	4.226	0.055	0.032	0.031	0.087		Set Trigger
5	4.099	0.055	0.033	0.032	0.085		Set Trigger

AVG 4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6749204.___0

FILE DATE AND TIME: 06/25/2008 15:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.020
The Average Y Centroid of the Five Target Set:	0.214
The Average Point of Impact of the Five Target Set:	0.215
The Average Mean Radius of the Five Target Set:	0.730
The Distance from POA to Centroid Target #1:	0.334
The Distance from Centroid Target #2 to Centroid Target #1:	0.140
The Distance from Centroid Target #3 to Centroid Target #1:	0.258
The Distance from Centroid Target #4 to Centroid Target #1:	0.454
The Distance from Centroid Target #5 to Centroid Target #1:	0.214

SERIAL NUMBER: G6749204. __0

TARGET NUMBER: 1

FILE DATE: 06/25/2008

FILE TIME: 15:07

POINT#	X	Y
1:	1.170	1.844
2:	0.356	0.731
3:	0.281	-0.445
4:	0.626	0.026
5:	-0.598	0.851
6:	-0.976	0.734
7:	-0.671	-0.024
8:	-0.583	-0.348
9:	-0.068	-0.829
10:	1.962	-0.448

X CENTROID: 0.150

Y CENTROID: 0.298

POA TO CENTROID: 0.334

HORZ SPREAD: 2.938

VERT SPREAD: 2.673

GROUP SPREAD: 3.167

MIN RADIUS: 0.197

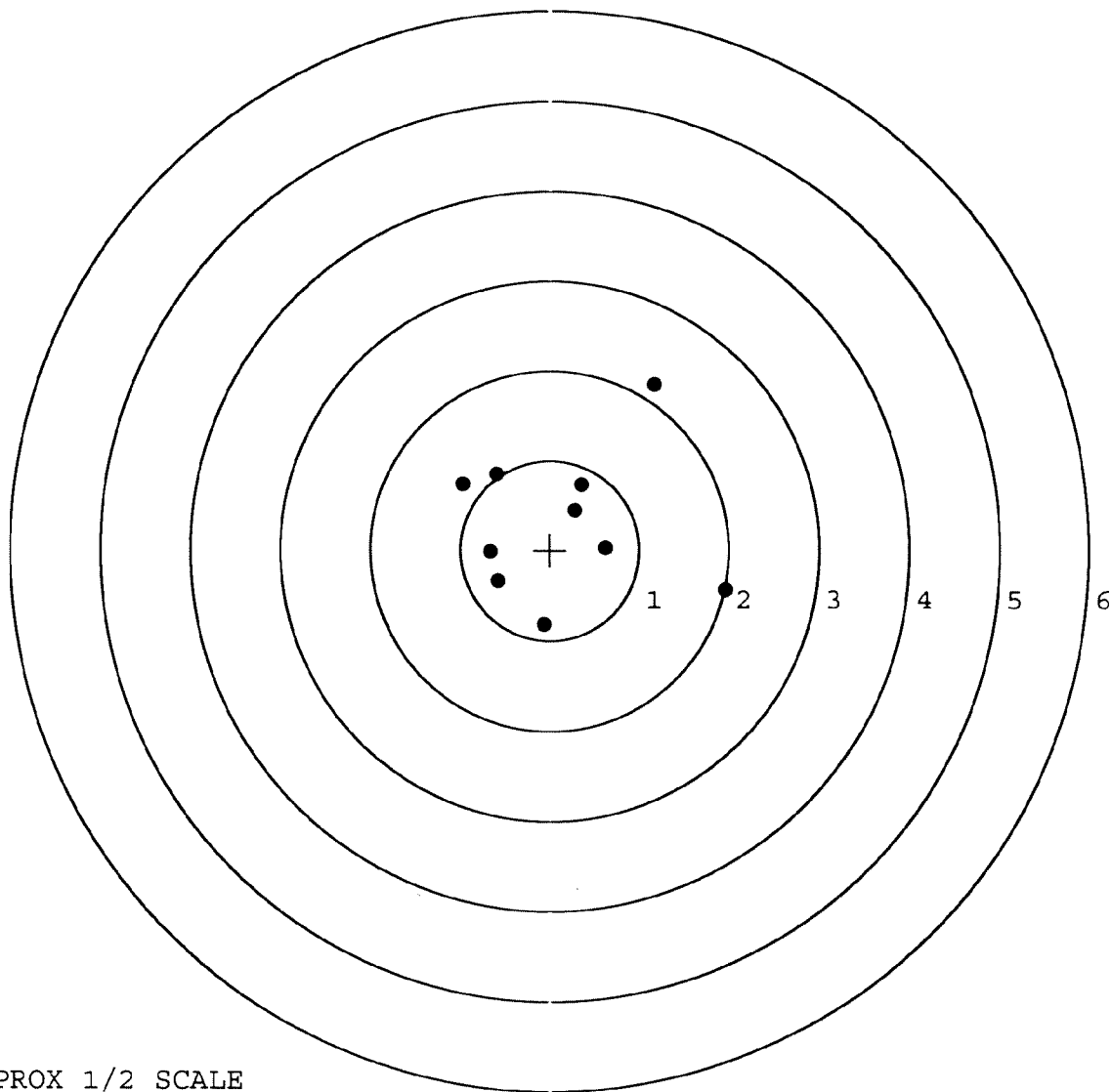
MAX RADIUS: 1.960

MEAN RADIUS: 1.018

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8



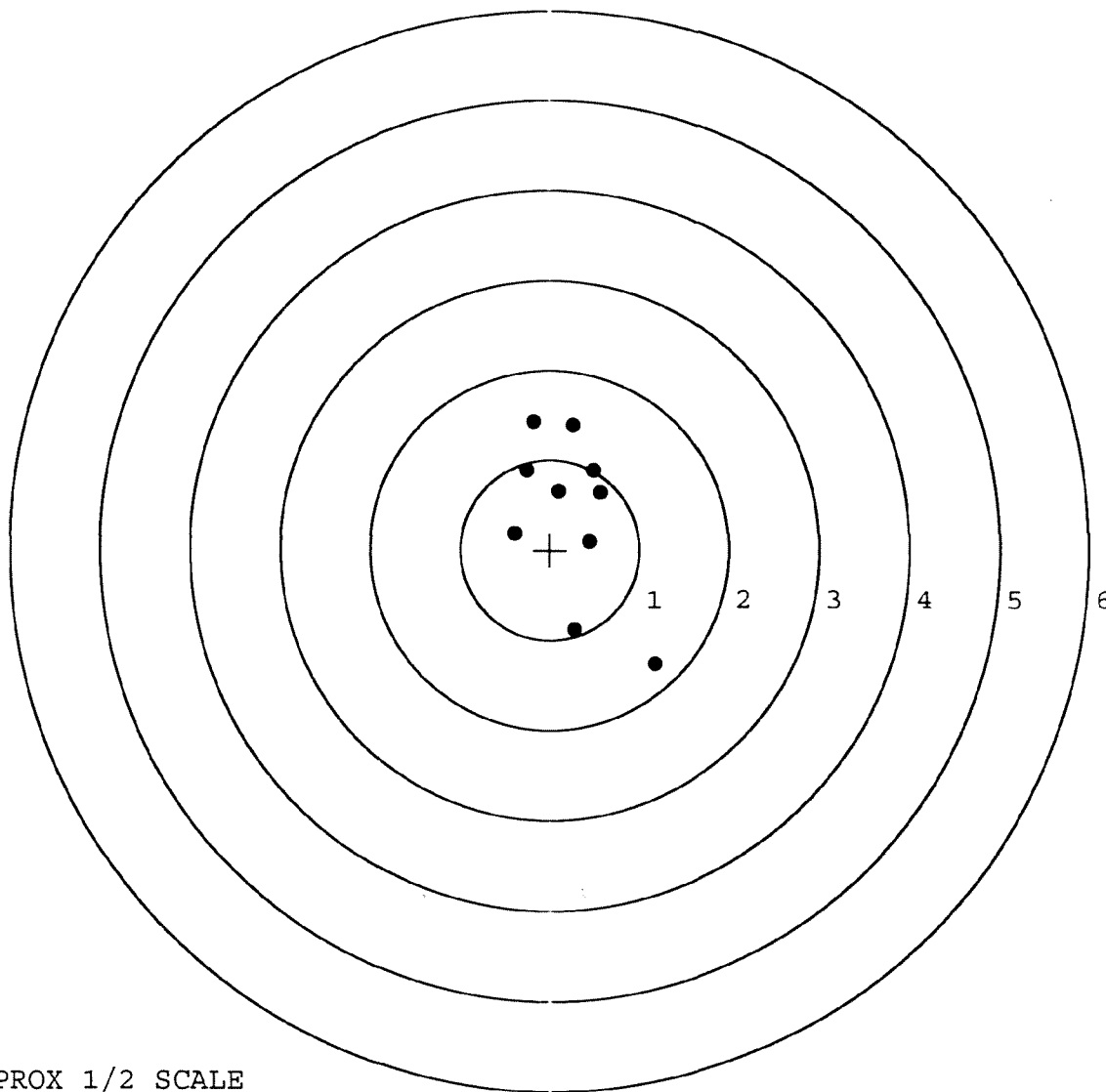
TARGET APPROX 1/2 SCALE

BARBER - M24 0138477

SERIAL NUMBER: G6749204. __0
 TARGET NUMBER: 2
 FILE DATE: 06/25/2008
 FILE TIME: 15:07

POINT#	X	Y
1:	-0.186	1.421
2:	0.264	1.382
3:	-0.266	0.881
4:	0.101	0.653
5:	0.491	0.883
6:	0.570	0.638
7:	-0.388	0.184
8:	0.446	0.095
9:	0.276	-0.891
10:	1.174	-1.271

X CENTROID: 0.248
 Y CENTROID: 0.397
 POA TO CENTROID: 0.469
 HORZ SPREAD: 1.562
 VERT SPREAD: 2.692
 GROUP SPREAD: 3.016
 MIN RADIUS: 0.295
 MAX RADIUS: 1.908
 MEAN RADIUS: 0.827
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



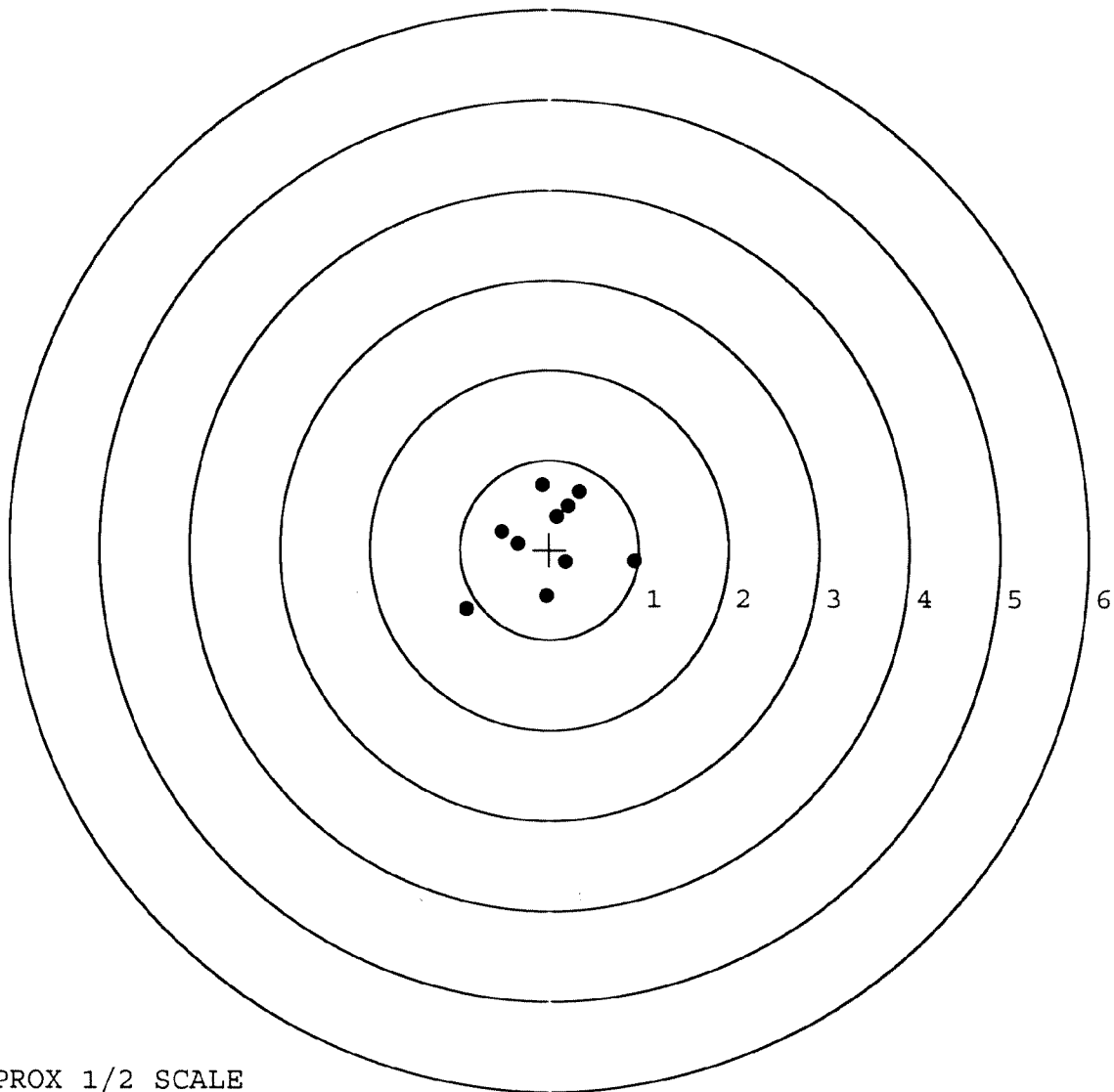
TARGET APPROX 1/2 SCALE

BARBER - M24 0138478

SERIAL NUMBER: G6749204. 0
 TARGET NUMBER: 3
 FILE DATE: 06/25/2008
 FILE TIME: 15:07

POINT#	X	Y
1:	-0.084	0.725
2:	0.338	0.649
3:	0.209	0.492
4:	0.086	0.367
5:	-0.360	0.070
6:	-0.537	0.201
7:	0.180	-0.140
8:	-0.040	-0.525
9:	-0.931	-0.672
10:	0.949	-0.133

X CENTROID: -0.019
 Y CENTROID: 0.103
 POA TO CENTROID: 0.105
 HORZ SPREAD: 1.880
 VERT SPREAD: 1.397
 GROUP SPREAD: 1.956
 MIN RADIUS: 0.284
 MAX RADIUS: 1.197
 MEAN RADIUS: 0.602
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6749204. __0

TARGET NUMBER: 4

FILE DATE: 06/25/2008

FILE TIME: 15:07

POINT#	X	Y
1:	-0.819	0.451
2:	-0.589	0.381
3:	-0.155	0.577
4:	0.305	0.893
5:	1.212	0.558
6:	-0.855	0.026
7:	-0.324	-0.026
8:	-0.504	-0.617
9:	-0.107	-0.466
10:	-0.471	-1.266

X CENTROID: -0.231

Y CENTROID: 0.051

POA TO CENTROID: 0.236

HORZ SPREAD: 2.067

VERT SPREAD: 2.159

GROUP SPREAD: 2.482

MIN RADIUS: 0.121

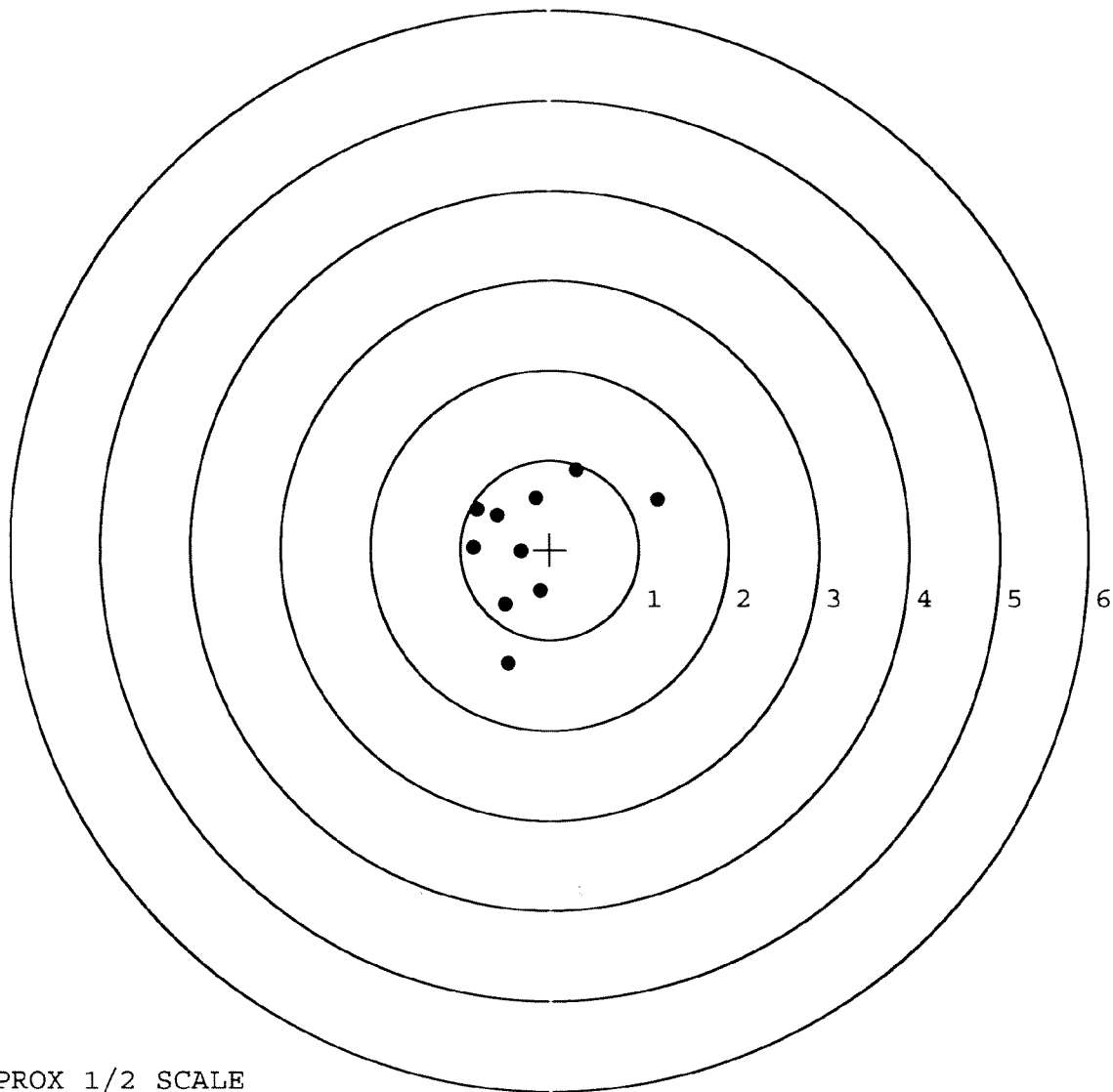
MAX RADIUS: 1.529

MEAN RADIUS: 0.759

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



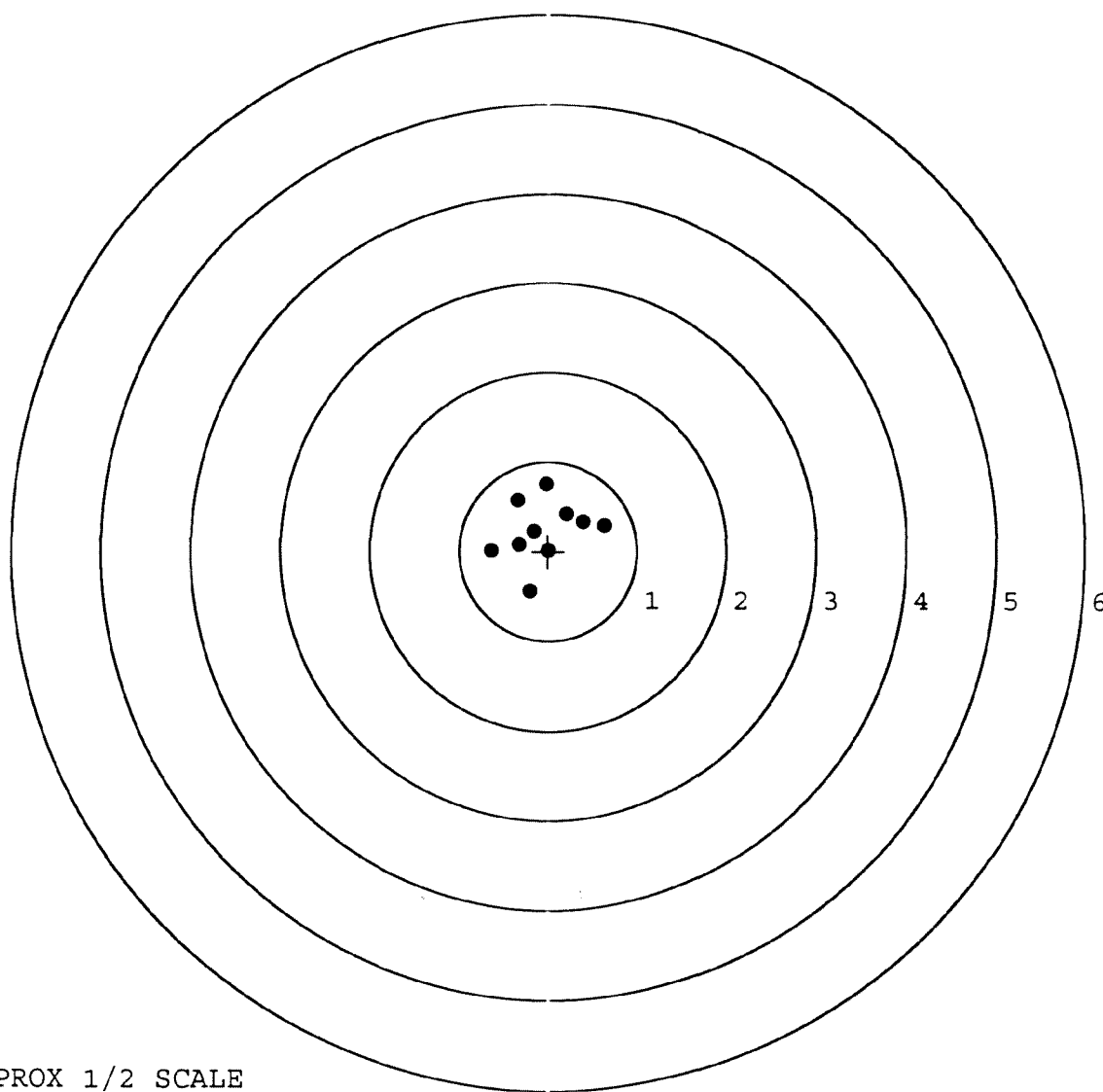
TARGET APPROX 1/2 SCALE

BARBER - M24 0138480

SERIAL NUMBER: G6749204. __0
 TARGET NUMBER: 5
 FILE DATE: 06/25/2008
 FILE TIME: 15:07

POINT#	X	Y
1:	0.003	0.007
2:	-0.349	0.569
3:	-0.027	0.751
4:	-0.168	0.220
5:	-0.327	0.079
6:	-0.645	0.012
7:	-0.212	-0.452
8:	0.204	0.416
9:	0.392	0.327
10:	0.632	0.285

X CENTROID: -0.050
 Y CENTROID: 0.221
 POA TO CENTROID: 0.227
 HORZ SPREAD: 1.277
 VERT SPREAD: 1.203
 GROUP SPREAD: 1.217
 MIN RADIUS: 0.118
 MAX RADIUS: 0.693
 MEAN RADIUS: 0.442
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE