

66749760

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

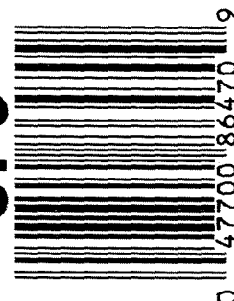
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6749760**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749760

| OP # | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|------|----------------------------------------------------------------|---------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 6/11/08 | L.P.D.  |
| 430  | ASSEMBLE TO STOCK                                              |                     | 6/11/08 | SP      |
| 440  | PROOF                                                          |                     | 6-11-08 | SD      |
| 460  | CHECK HEADSPACE                                                |                     | 6-11-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 6/11/08 | L.P.D.  |
| 472  | SERIALIZE BOLT HANDLE                                          |                     | 6-16-08 | L.P.D.  |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 6-17-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |                     | 6/20/08 | unus    |
| 490  | MAGNAFLUX BOLT                                                 |                     |         |         |
| 500  | ROLLMARK CALIBER                                               |                     | 6/18/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 6/20    | BT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 6/25/08 | un      |
| 545  | (BOLT)                                                         |                     |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     | 6/26/08 | RP      |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     |         |         |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 6/26/08 | RP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 6/26/08 | RP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 6/30/08 | L.P.D.  |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |                     |         |         |
|      |                                                                | 2.50 LBS +/- .5 LBS |         |         |

F004 REV 5/2006

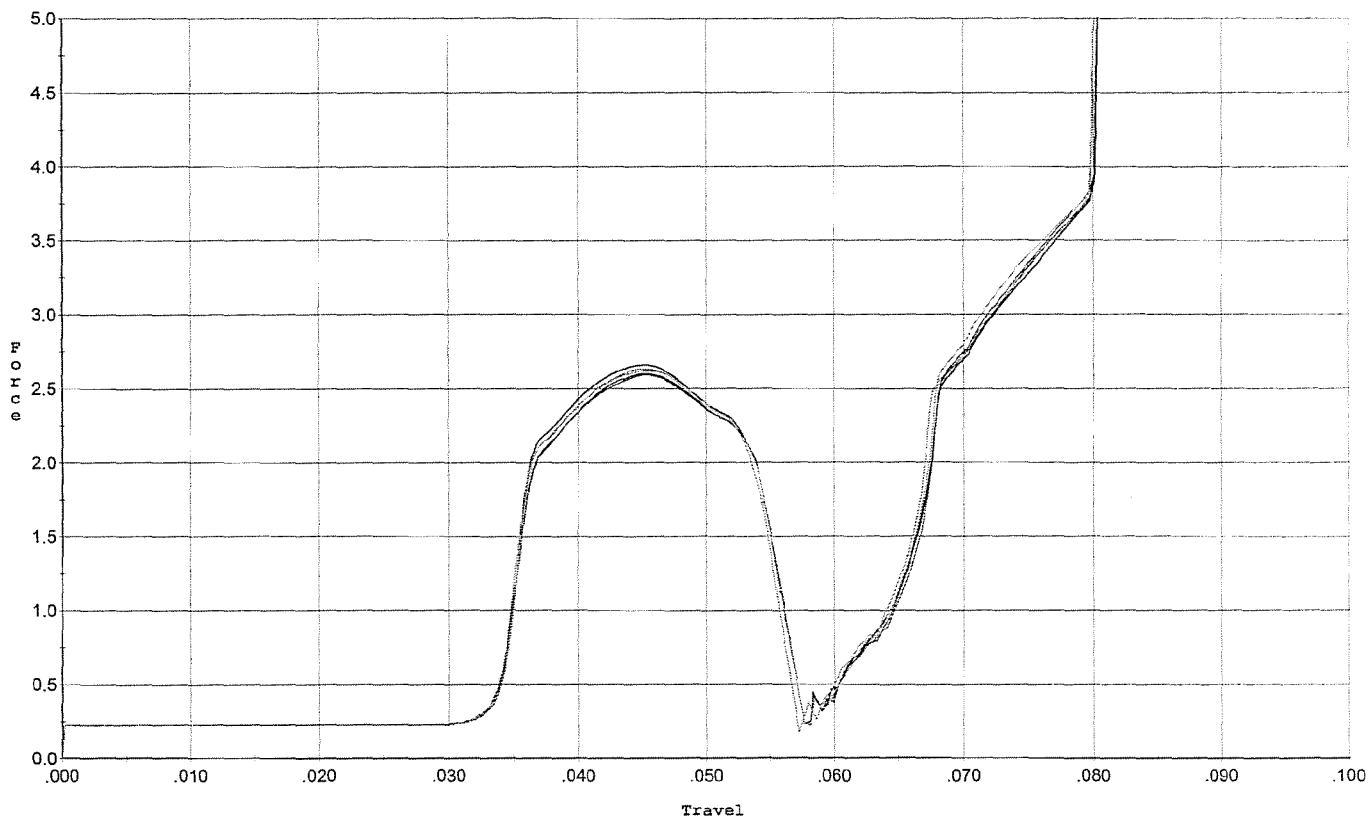
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.5</u> <u>5.5</u> <u>5</u>                              | 7/9/08  | Fm      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5</u> <u>4.5</u> <u>5</u>                                | 7/9/08  | Fm      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 7/9/08  | Fm      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 6/30/08 | R.P.R.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 7-30-08 | RTZ     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-1-08  | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/1/08  | RP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 7-30-08 | RTZ     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.74</u> <u>2.78</u> <u>2.68</u> <u>2.53</u> <u>2.69</u> | 7-8-08  | SD      |
|              | C) FUNCTION                                                              |                                                             | 7-30-08 | RTZ     |
| 690          | PACK                                                                     |                                                             | 8/2/08  | Fm      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 5/12/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



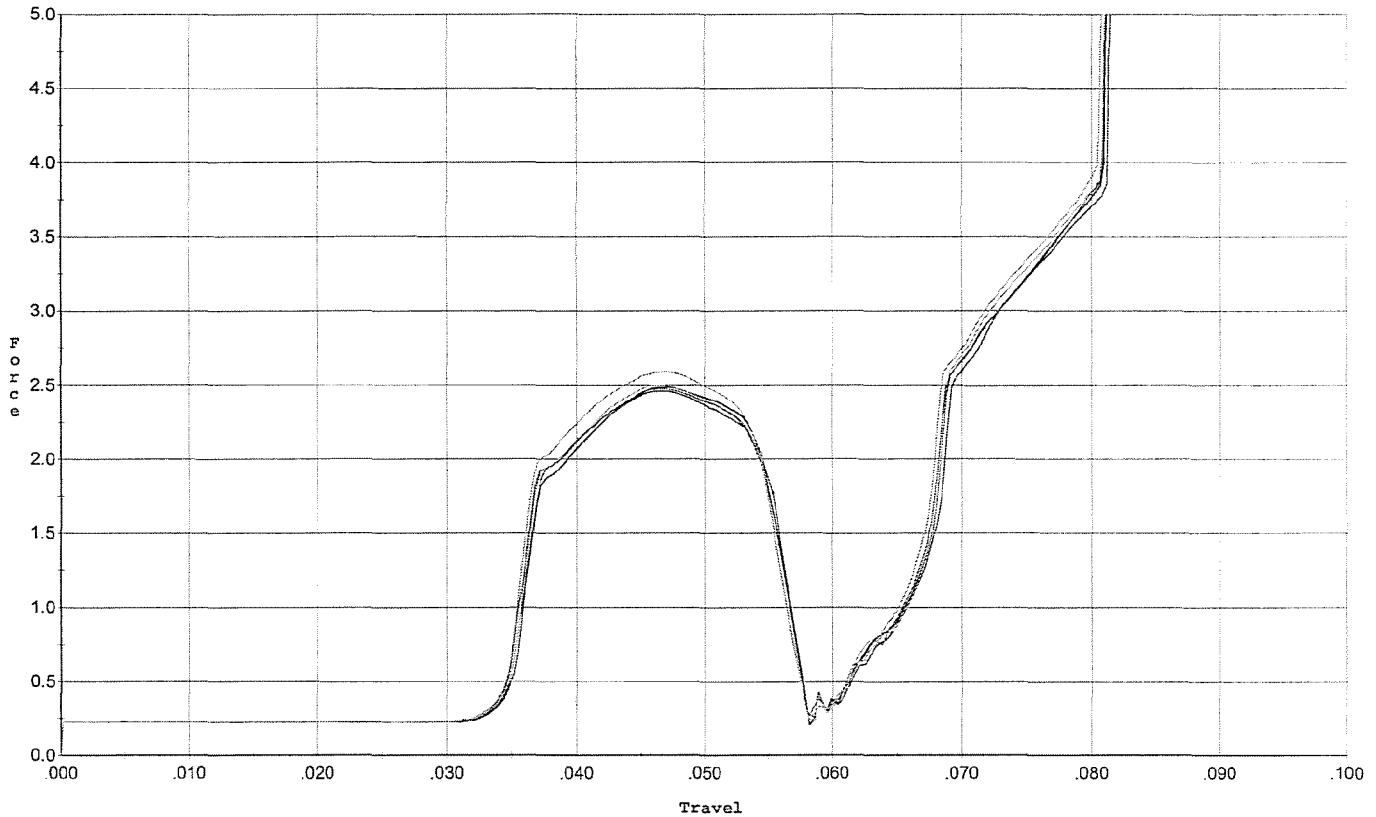
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.602      | 0.056             | 0.034           | 0.032      | 0.055             |           | Set Trigger |
| 2 | 2.658      | 0.056             | 0.034           | 0.032      | 0.056             |           | Set Trigger |
| 3 | 2.592      | 0.056             | 0.034           | 0.032      | 0.055             |           | Set Trigger |
| 4 | 2.622      | 0.056             | 0.034           | 0.032      | 0.055             |           | Set Trigger |
| 5 | 2.633      | 0.054             | 0.033           | 0.032      | 0.054             |           | Set Trigger |

Avg 2.62

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



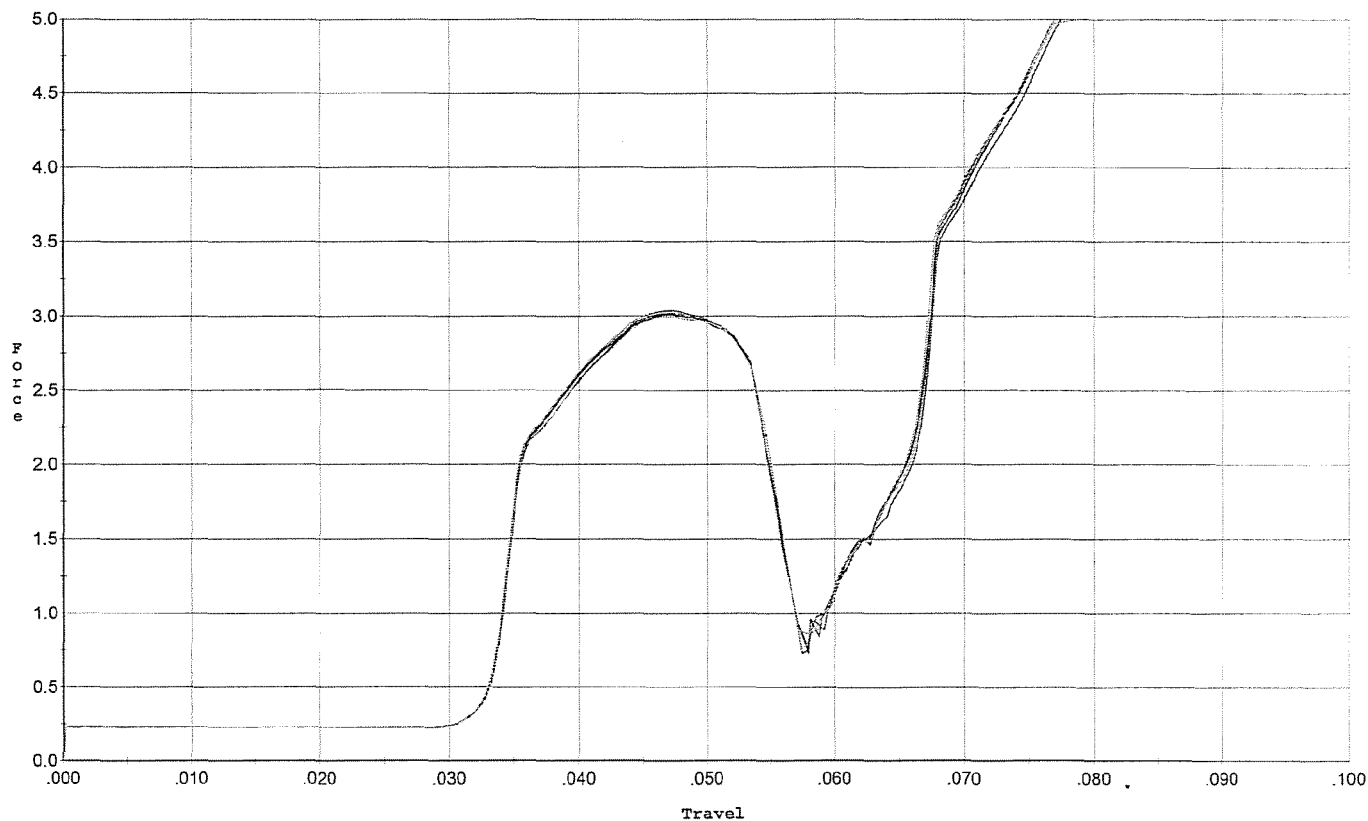
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.458      | 0.055             | 0.035           | 0.033      | 0.052             |           | Set Trigger |
| 2 | 2.486      | 0.056             | 0.034           | 0.033      | 0.053             |           | Set Trigger |
| 3 | 2.473      | 0.055             | 0.034           | 0.033      | 0.052             |           | Set Trigger |
| 4 | 2.498      | 0.054             | 0.034           | 0.033      | 0.052             |           | Set Trigger |
| 5 | 2.592      | 0.054             | 0.034           | 0.033      | 0.053             |           | Set Trigger |

Avg 2.50

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



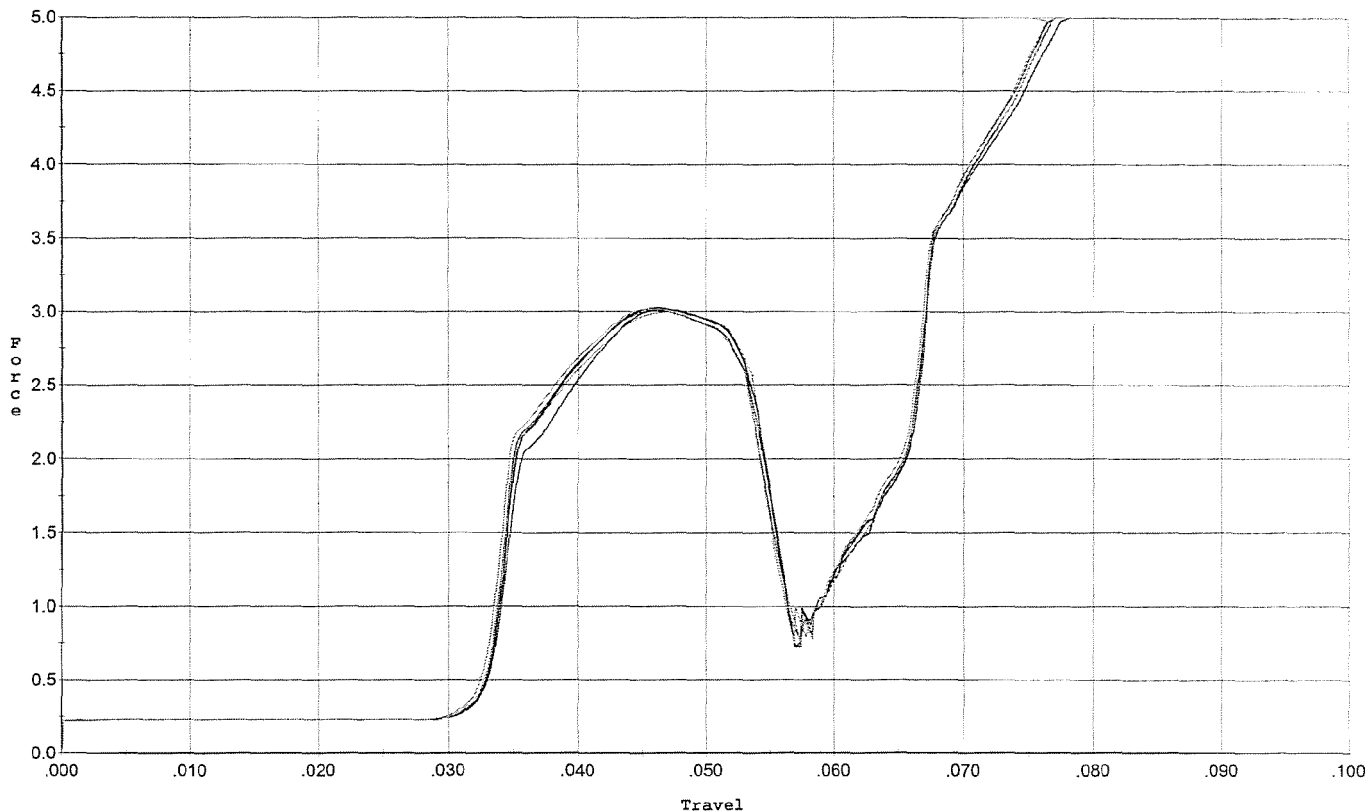
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.020      | 0.055             | 0.033           | 0.031      | 0.063             |           | Set Trigger |
| 2 | 3.012      | 0.053             | 0.033           | 0.032      | 0.061             |           | Set Trigger |
| 3 | 3.039      | 0.053             | 0.033           | 0.032      | 0.062             |           | Set Trigger |
| 4 | 3.031      | 0.053             | 0.032           | 0.031      | 0.062             |           | Set Trigger |
| 5 | 3.001      | 0.055             | 0.033           | 0.031      | 0.063             |           | Set Trigger |

Avg 3.02

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.012      | 0.054             | 0.033           | 0.031      | 0.062             |           | Set Trigger |
| 2 | 3.028      | 0.054             | 0.033           | 0.031      | 0.062             |           | Set Trigger |
| 3 | 3.009      | 0.053             | 0.032           | 0.032      | 0.061             |           | Set Trigger |
| 4 | 3.023      | 0.053             | 0.032           | 0.031      | 0.062             |           | Set Trigger |
| 5 | 2.997      | 0.054             | 0.032           | 0.031      | 0.062             |           | Set Trigger |

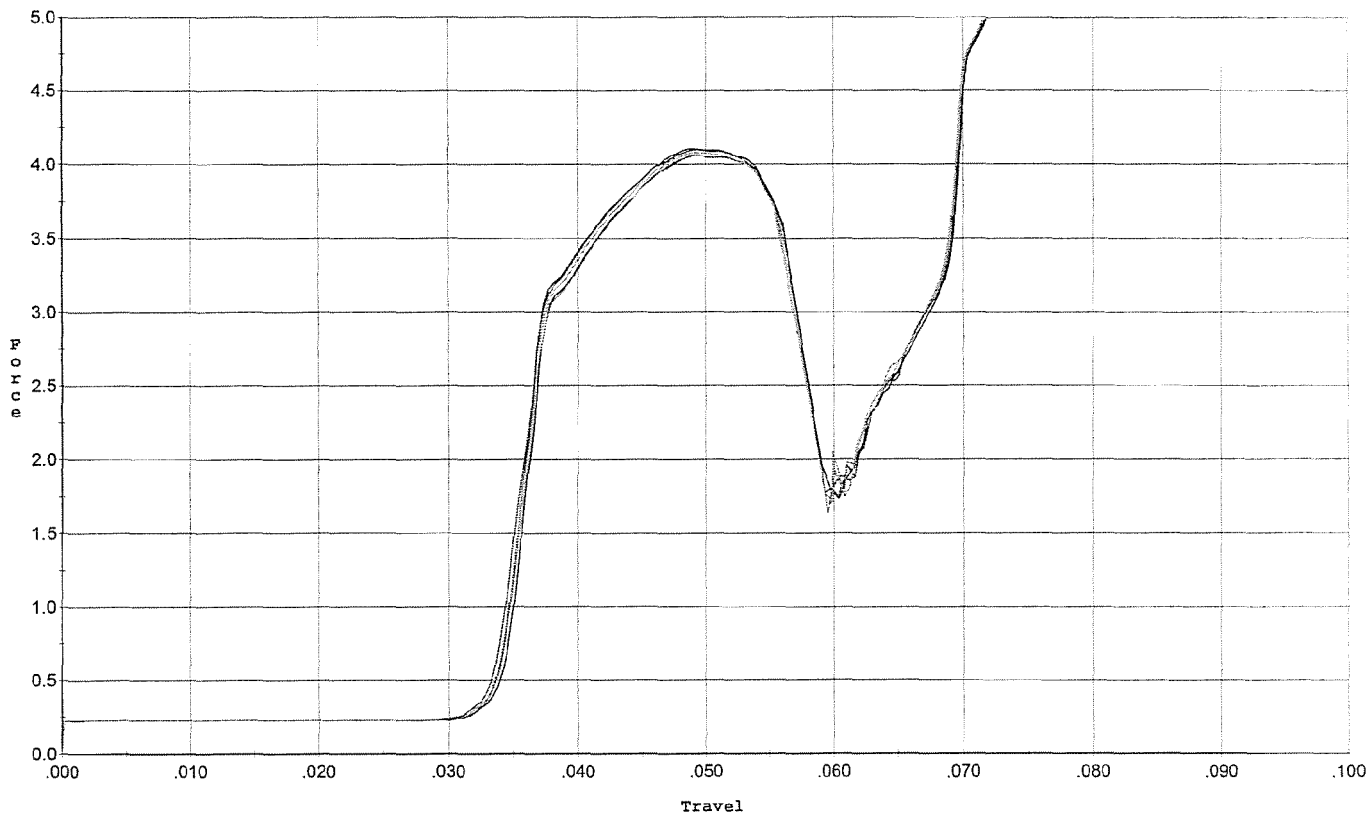
Avg 3.01



## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 5/12/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



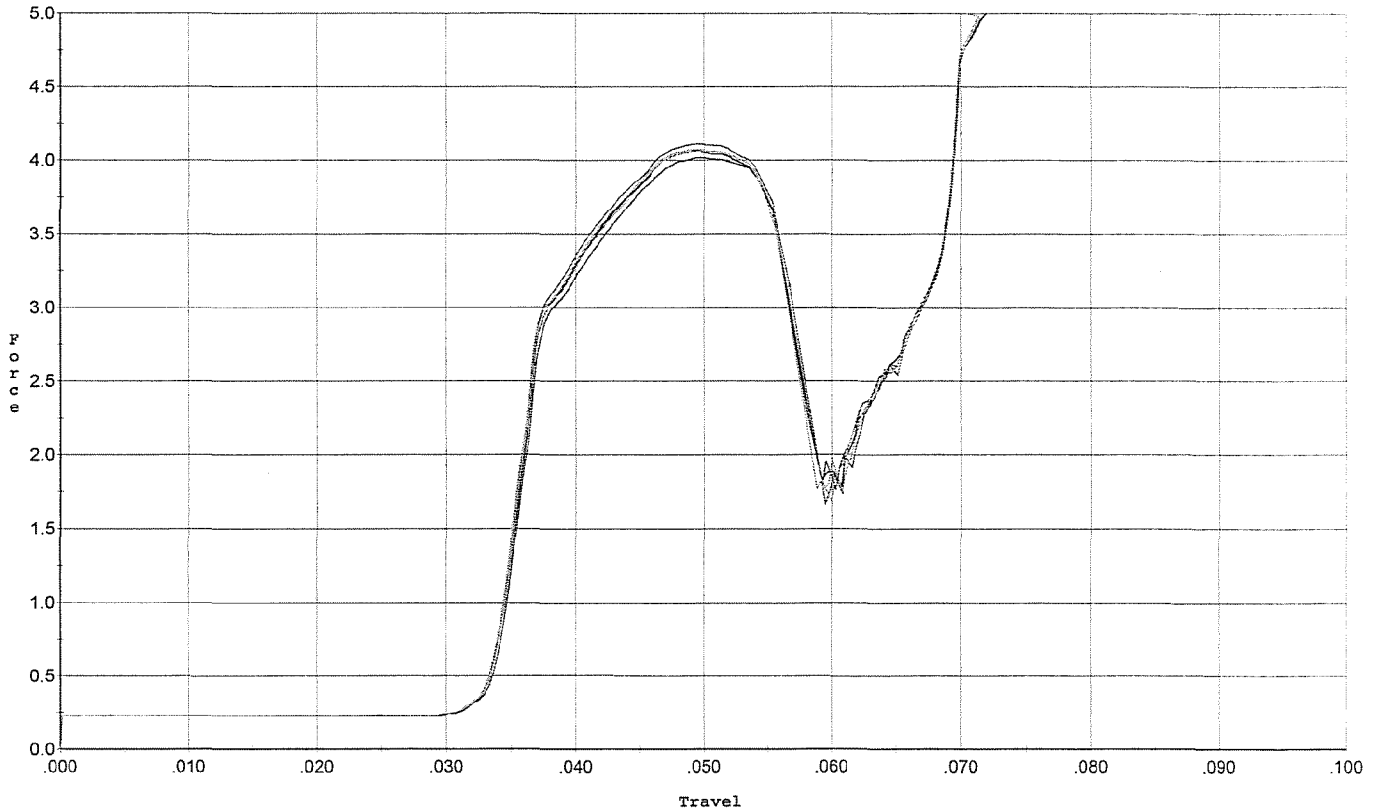
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.099      | 0.056             | 0.033           | 0.027      | 0.087             |           | Set Trigger |
| 2 | 4.061      | 0.056             | 0.034           | 0.027      | 0.086             |           | Set Trigger |
| 3 | 4.104      | 0.056             | 0.033           | 0.026      | 0.088             |           | Set Trigger |
| 4 | 4.078      | 0.057             | 0.033           | 0.026      | 0.088             |           | Set Trigger |
| 5 | 4.058      | 0.057             | 0.033           | 0.026      | 0.087             |           | Set Trigger |

Avg 4.08

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 5/12/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



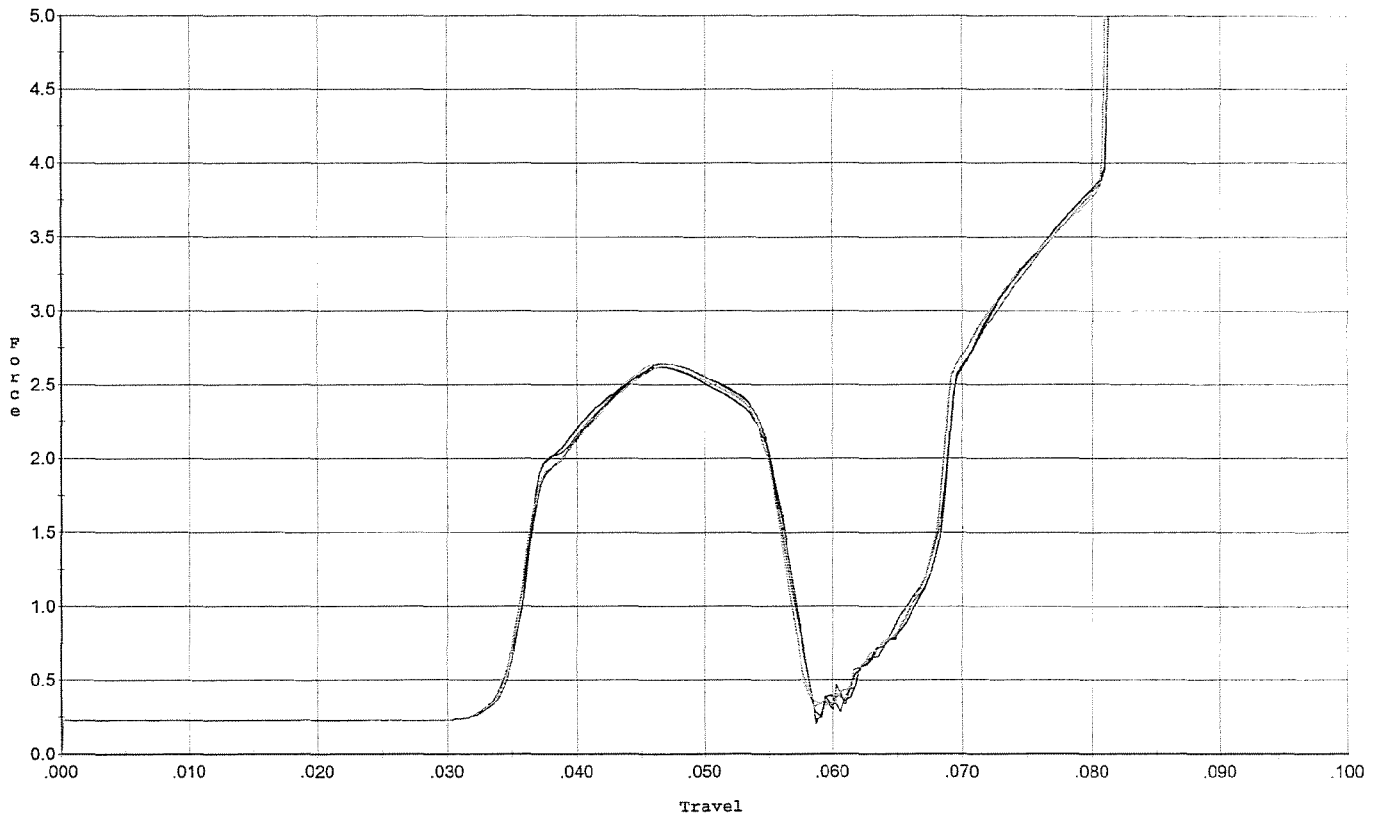
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.019      | 0.055             | 0.033           | 0.027      | 0.083             |           | Set Trigger |
| 2 | 4.069      | 0.055             | 0.033           | 0.027      | 0.085             |           | Set Trigger |
| 3 | 4.110      | 0.057             | 0.033           | 0.026      | 0.088             |           | Set Trigger |
| 4 | 4.064      | 0.057             | 0.033           | 0.026      | 0.088             |           | Set Trigger |
| 5 | 4.076      | 0.056             | 0.033           | 0.026      | 0.085             |           | Set Trigger |

Avg 4.06

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 5/12/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



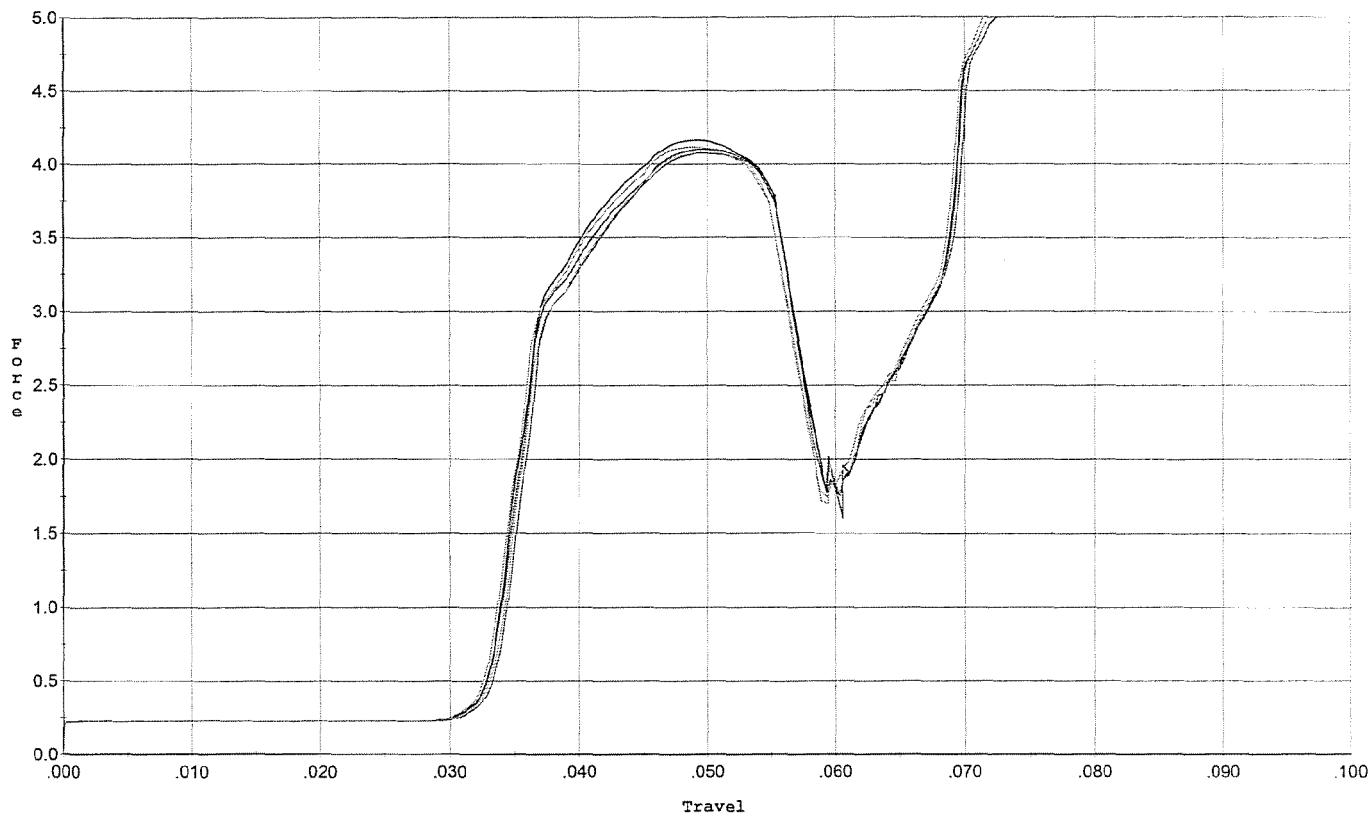
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.642      | 0.055             | 0.034           | 0.033      | 0.054             |           | Set Trigger |
| 2 | 2.620      | 0.056             | 0.034           | 0.032      | 0.056             |           | Set Trigger |
| 3 | 2.643      | 0.056             | 0.034           | 0.032      | 0.056             |           | Set Trigger |
| 4 | 2.647      | 0.055             | 0.034           | 0.032      | 0.054             |           | Set Trigger |
| 5 | 2.622      | 0.055             | 0.034           | 0.032      | 0.054             |           | Set Trigger |

AVG 2.63

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 5/12/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.099      | 0.055             | 0.033           | 0.027      | 0.087             |           | Set Trigger |
| 2 | 4.163      | 0.055             | 0.032           | 0.027      | 0.088             |           | Set Trigger |
| 3 | 4.075      | 0.055             | 0.033           | 0.028      | 0.085             |           | Set Trigger |
| 4 | 4.072      | 0.057             | 0.033           | 0.027      | 0.087             |           | Set Trigger |
| 5 | 4.115      | 0.055             | 0.032           | 0.028      | 0.086             |           | Set Trigger |

Avg 4.10