

66749762

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

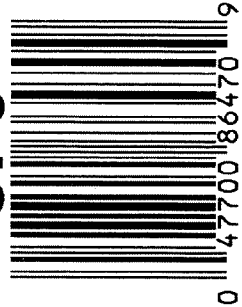


owner registration sticker

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749762**UPC**

BM FORM

GUN SERIAL #

66749762

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSW
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-28-08	JP
480	MAGNAFLUX BBL ACTION		7/30/08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DS
542	APPLY COATINGS (BARREL ACTION)		8-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-6-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-6-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-6-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

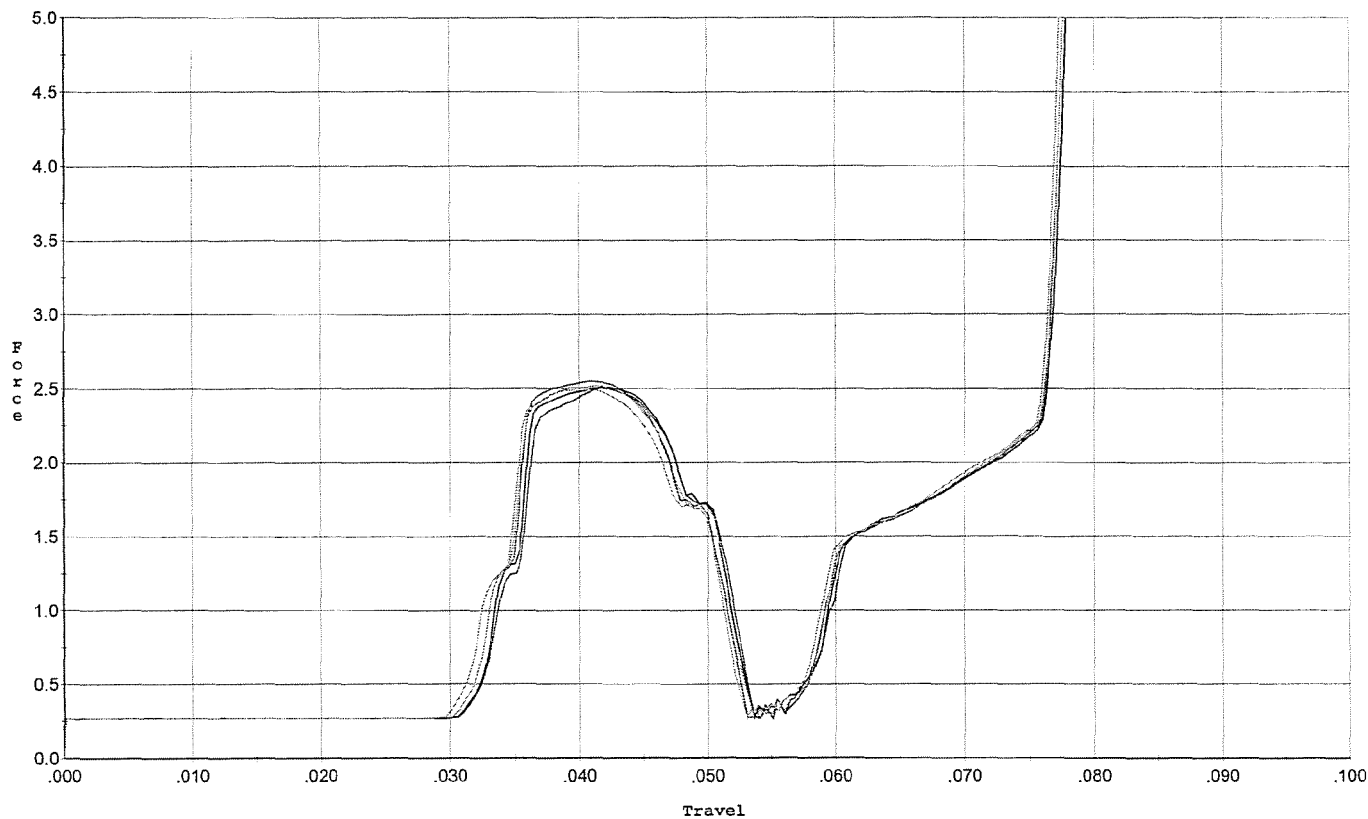
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-3-08	BSW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-3-08	BSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.027</u> <u>.024</u>	9-3-08	BSW
	J) ASSEMBLE STOCK		8-11-08	BSW
	K) ASSEMBLE SWIVEL STUDS		9-3-08	BSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-3-08	BSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.51</u> <u>2.46</u> <u>2.40</u> <u>2.29</u>	8/18/08	Fm
	C) FUNCTION		9-3-08	BSW
690	PACK		9-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



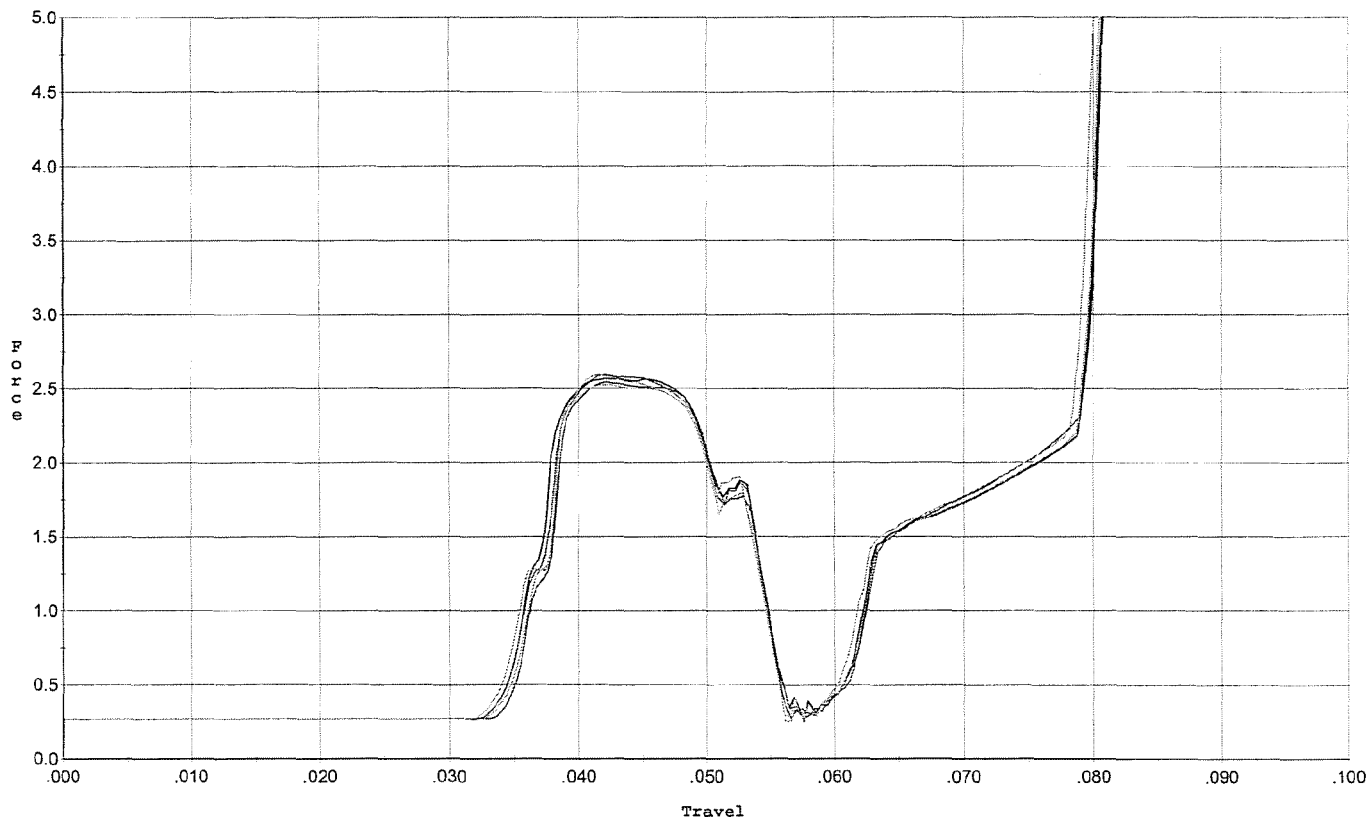
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.052	0.031	0.033	0.047		Set Trigger
2	2.511	0.050	0.031	0.033	0.046		Set Trigger
3	2.548	0.051	0.031	0.033	0.048		Set Trigger
4	2.519	0.051	0.031	0.033	0.047		Set Trigger
5	2.489	0.050	0.030	0.033	0.046		Set Trigger

Arg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



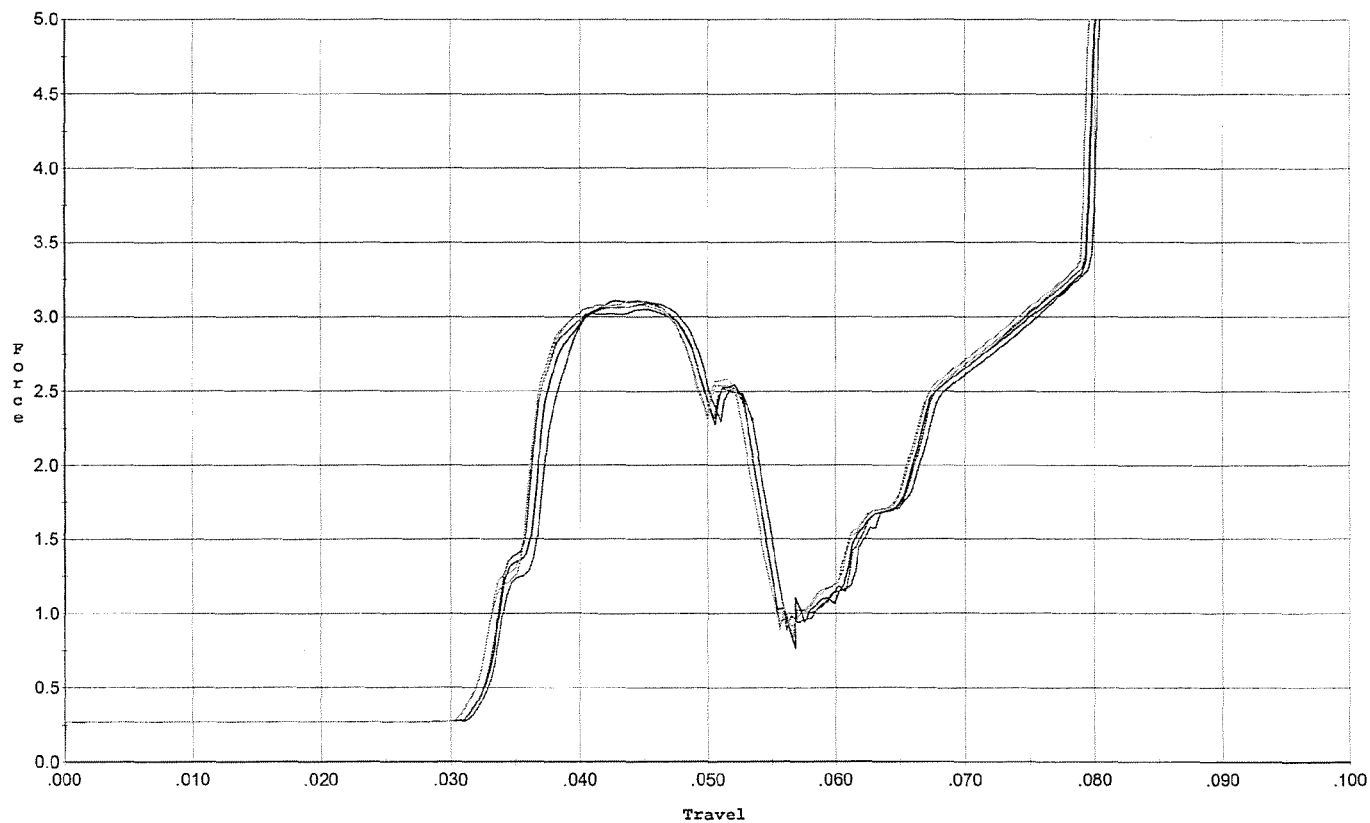
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.053	0.035	0.034	0.048		Set Trigger
2	2.566	0.053	0.034	0.034	0.050		Set Trigger
3	2.592	0.053	0.034	0.034	0.049		Set Trigger
4	2.526	0.054	0.034	0.034	0.048		Set Trigger
5	2.593	0.054	0.034	0.033	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



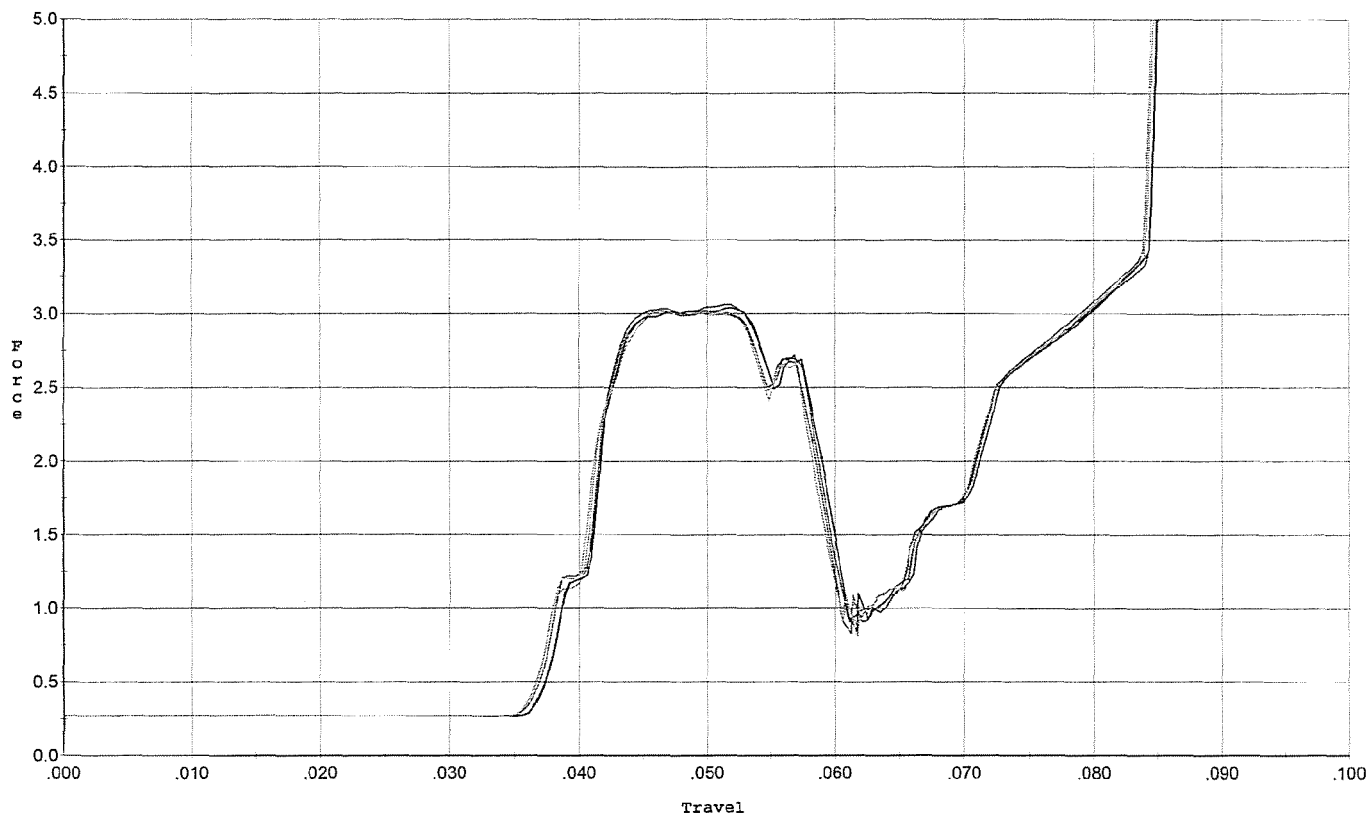
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.053	0.032	0.032	0.060		Set Trigger
2	3.107	0.053	0.032	0.033	0.060		Set Trigger
3	3.047	0.053	0.032	0.033	0.061		Set Trigger
4	3.080	0.052	0.031	0.032	0.060		Set Trigger
5	3.109	0.052	0.031	0.032	0.060		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



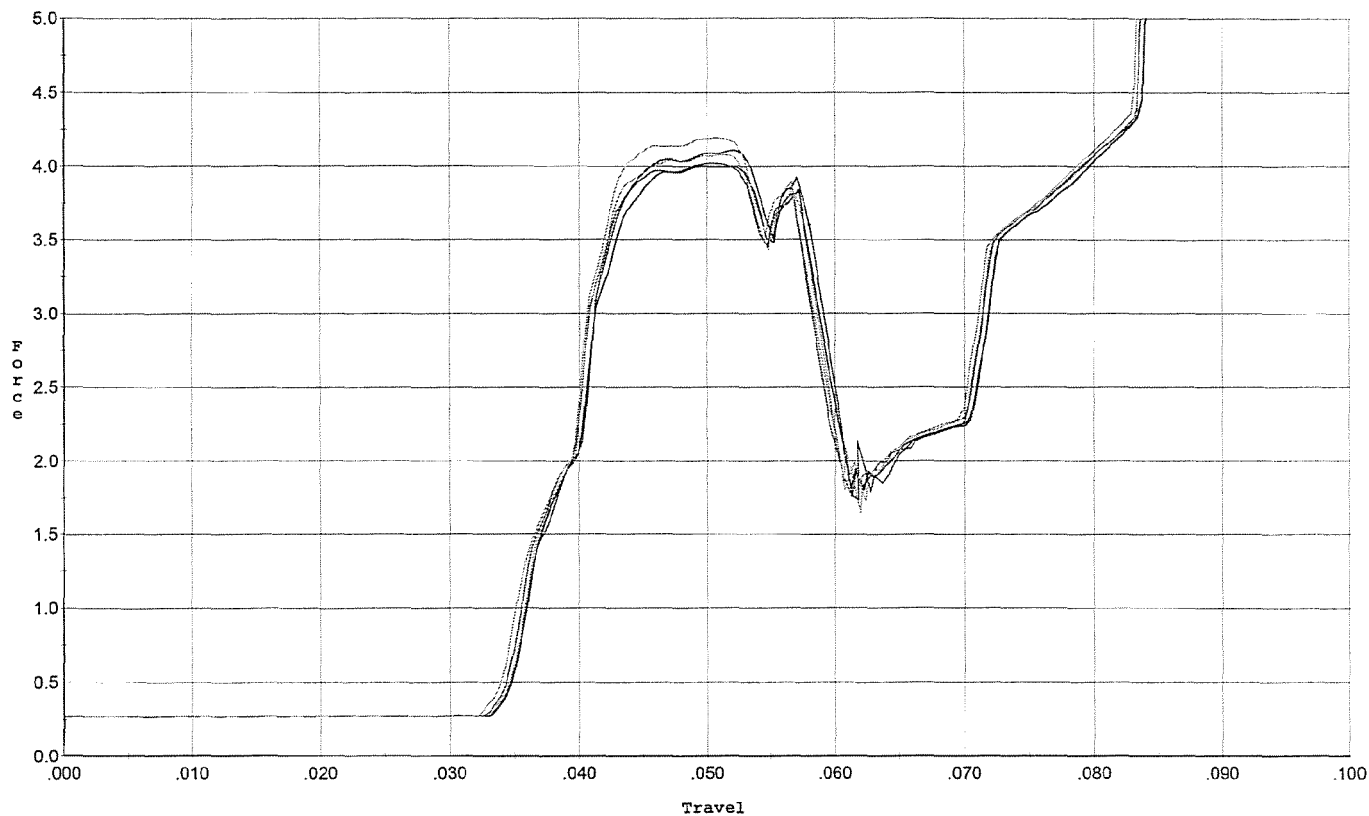
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.057	0.036	0.033	0.062		Set Trigger
2	3.039	0.059	0.037	0.032	0.064		Set Trigger
3	3.021	0.058	0.036	0.032	0.063		Set Trigger
4	3.021	0.057	0.036	0.033	0.061		Set Trigger
5	3.015	0.057	0.036	0.033	0.061		Set Trigger

AVG 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



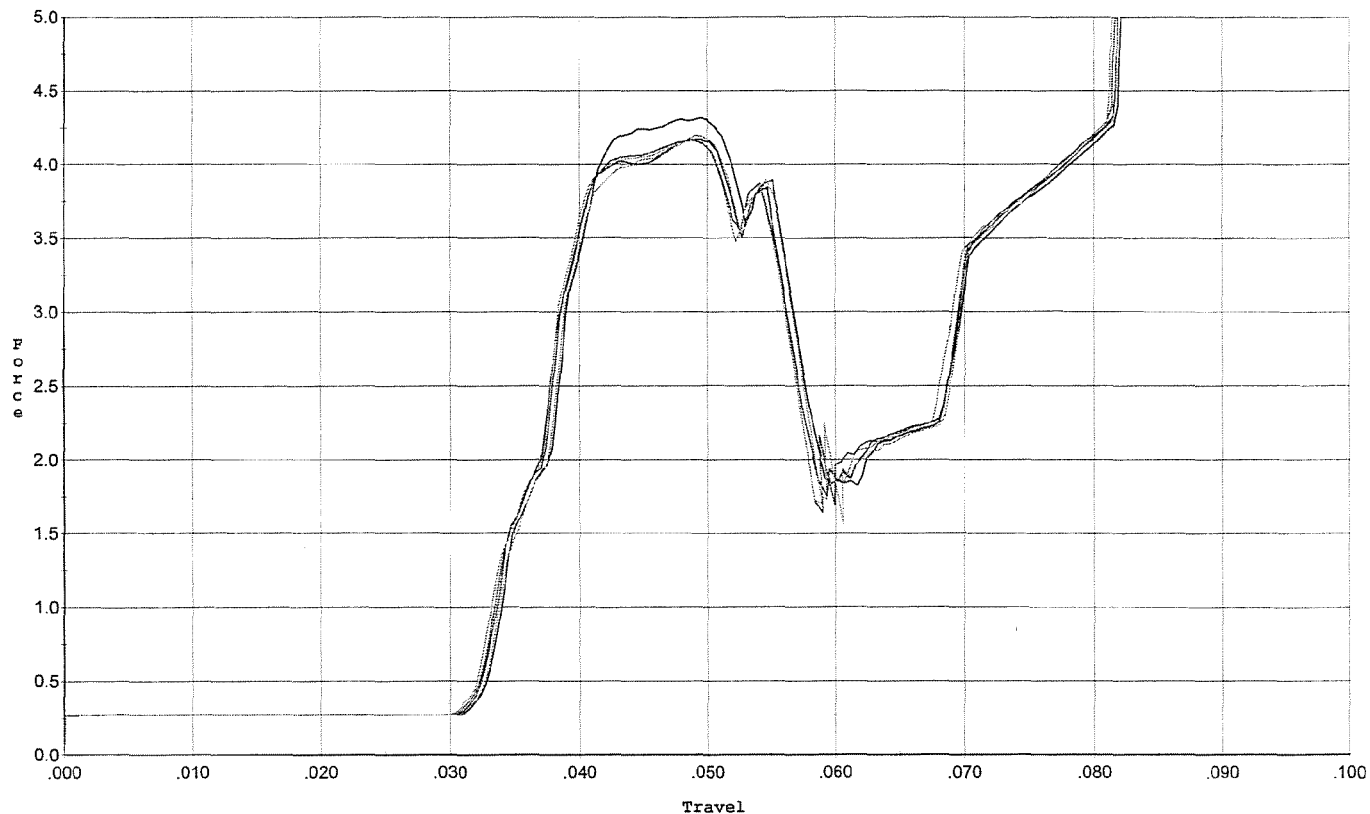
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.058	0.034	0.030	0.088		Set Trigger
2	4.003	0.057	0.034	0.031	0.084		Set Trigger
3	4.022	0.057	0.034	0.031	0.084		Set Trigger
4	4.077	0.057	0.034	0.030	0.086		Set Trigger
5	4.193	0.057	0.034	0.030	0.087		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



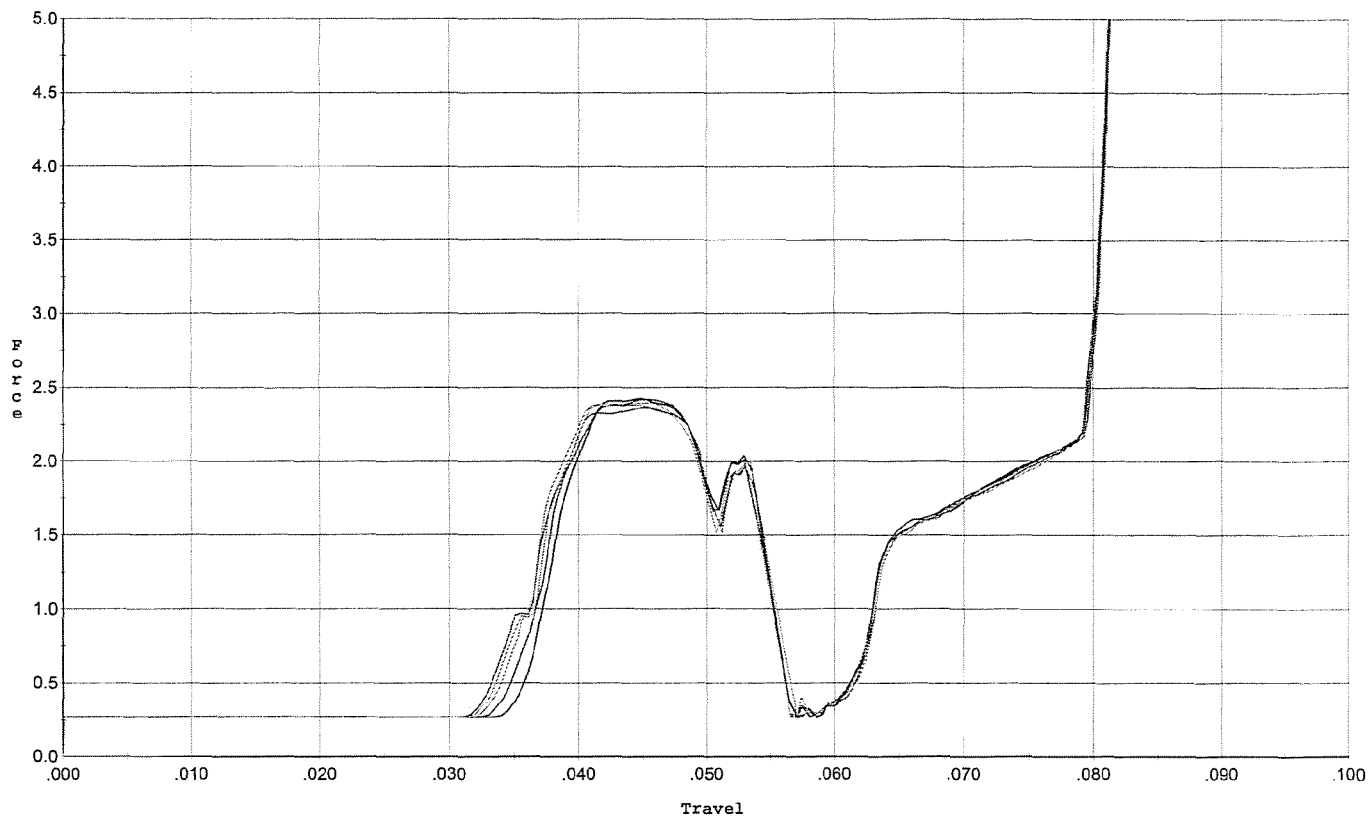
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.055	0.032	0.031	0.085		Set Trigger
2	4.318	0.055	0.033	0.031	0.087		Set Trigger
3	4.167	0.055	0.032	0.031	0.086		Set Trigger
4	4.196	0.055	0.033	0.030	0.086		Set Trigger
5	4.171	0.055	0.032	0.030	0.086		Set Trigger

AVG 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



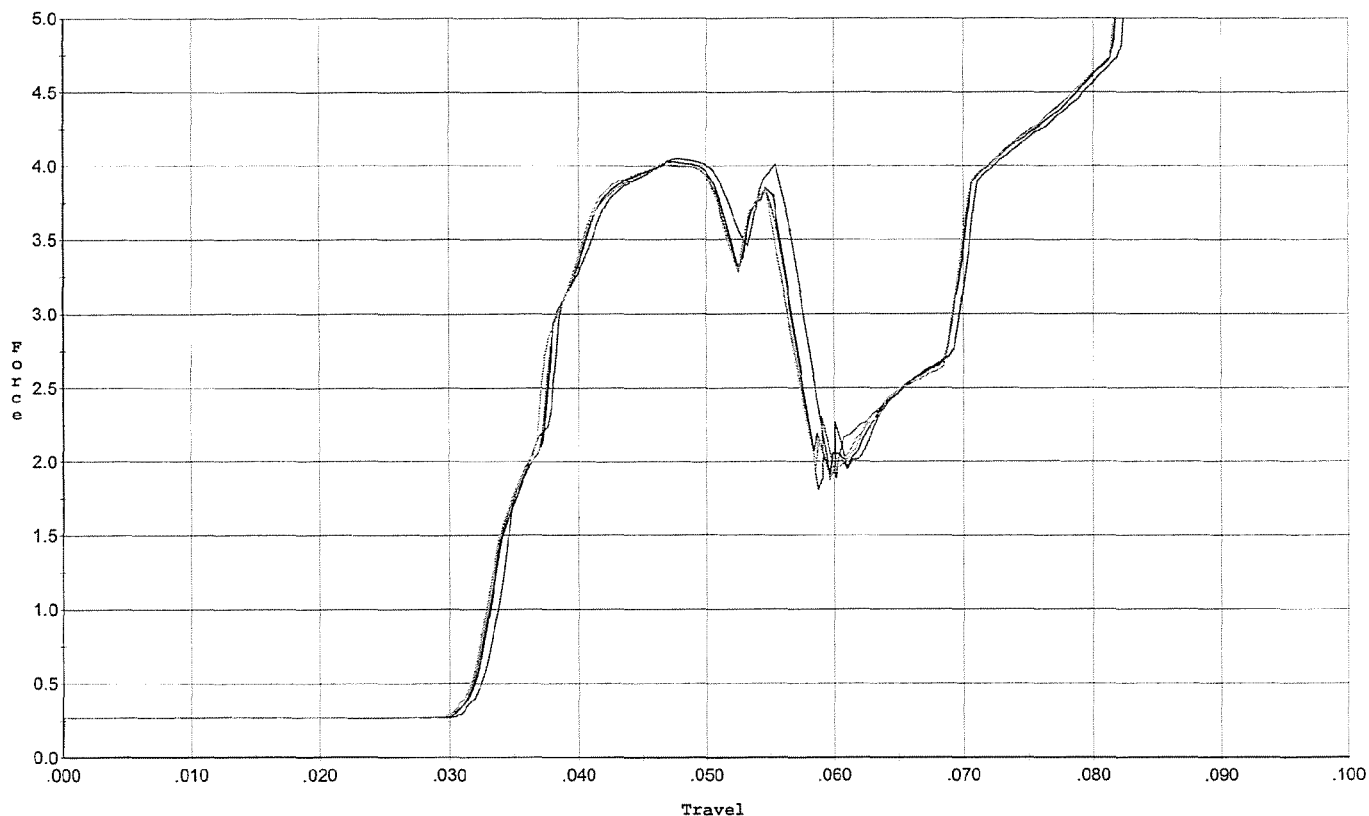
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.422	0.054	0.034	0.034	0.047		Set Trigger
2	2.427	0.054	0.035	0.034	0.046		Set Trigger
3	2.367	0.054	0.033	0.034	0.048		Set Trigger
4	2.396	0.053	0.033	0.034	0.048		Set Trigger
5	2.389	0.054	0.034	0.034	0.048		Set Trigger

Arg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.057	0.032	0.030	0.089		Set Trigger
2	4.030	0.055	0.032	0.030	0.086		Set Trigger
3	4.004	0.056	0.031	0.030	0.086		Set Trigger
4	4.001	0.057	0.032	0.030	0.088		Set Trigger
5	4.023	0.055	0.031	0.031	0.084		Set Trigger

Avg 4.02