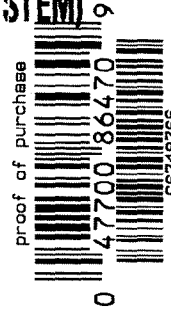


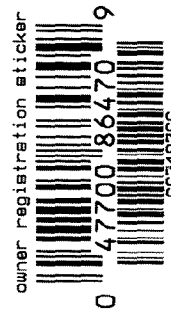
66749766

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

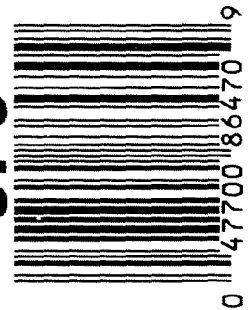
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749766

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749766

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	RPD
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX JUN 11 2008 OPERATOR <i>unus</i>	6-13-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-16-08	TRW
480	MAGNAFLUX BBL ACTION		6/16/08	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	
542	APPLY COATINGS (BARREL ACTION)		6/23/08	<i>unus</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/26/08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

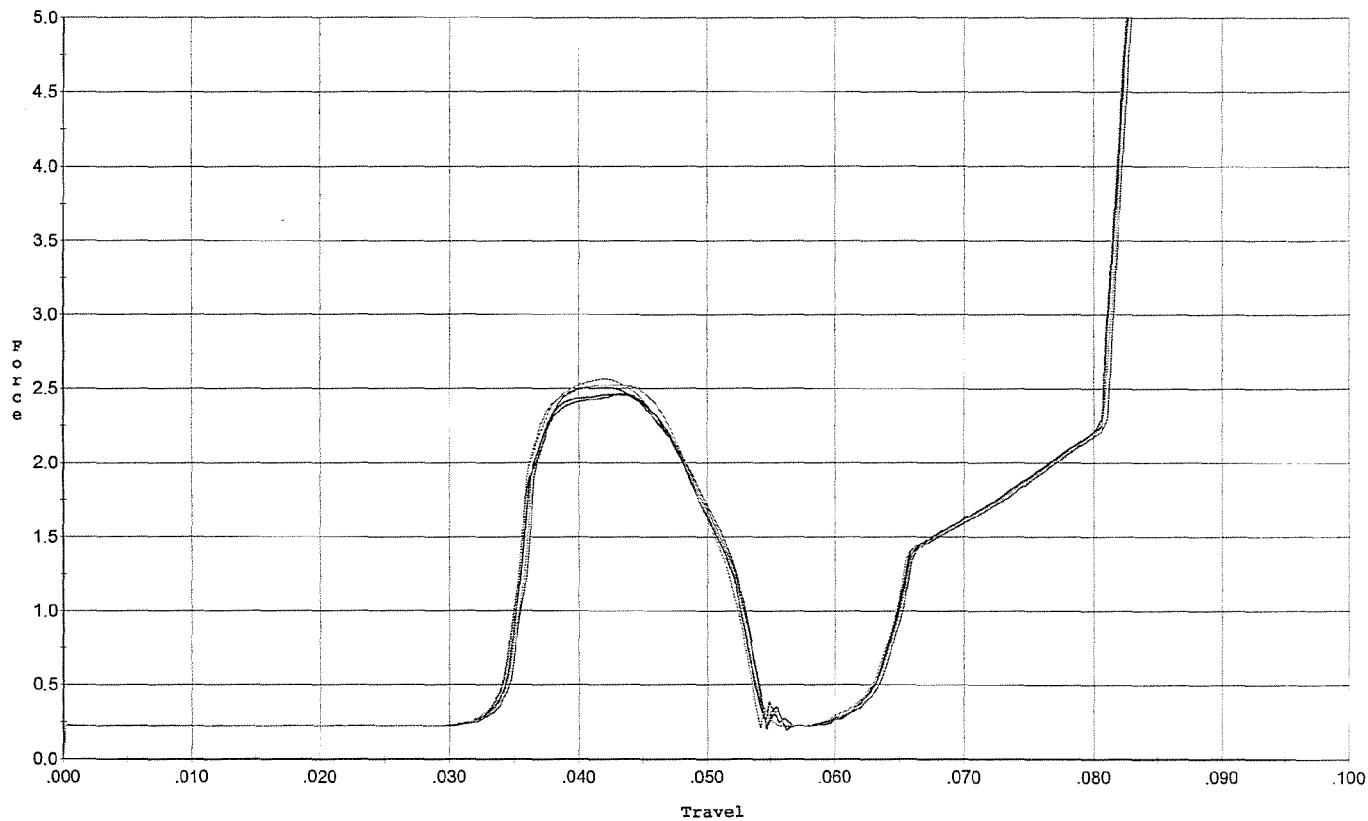
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>3.5</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6/26/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	S.P.D.
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.62</u> <u>2.64</u> <u>2.66</u> <u>2.63</u>	7/8/08	Fm
	C) FUNCTION		7/21/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



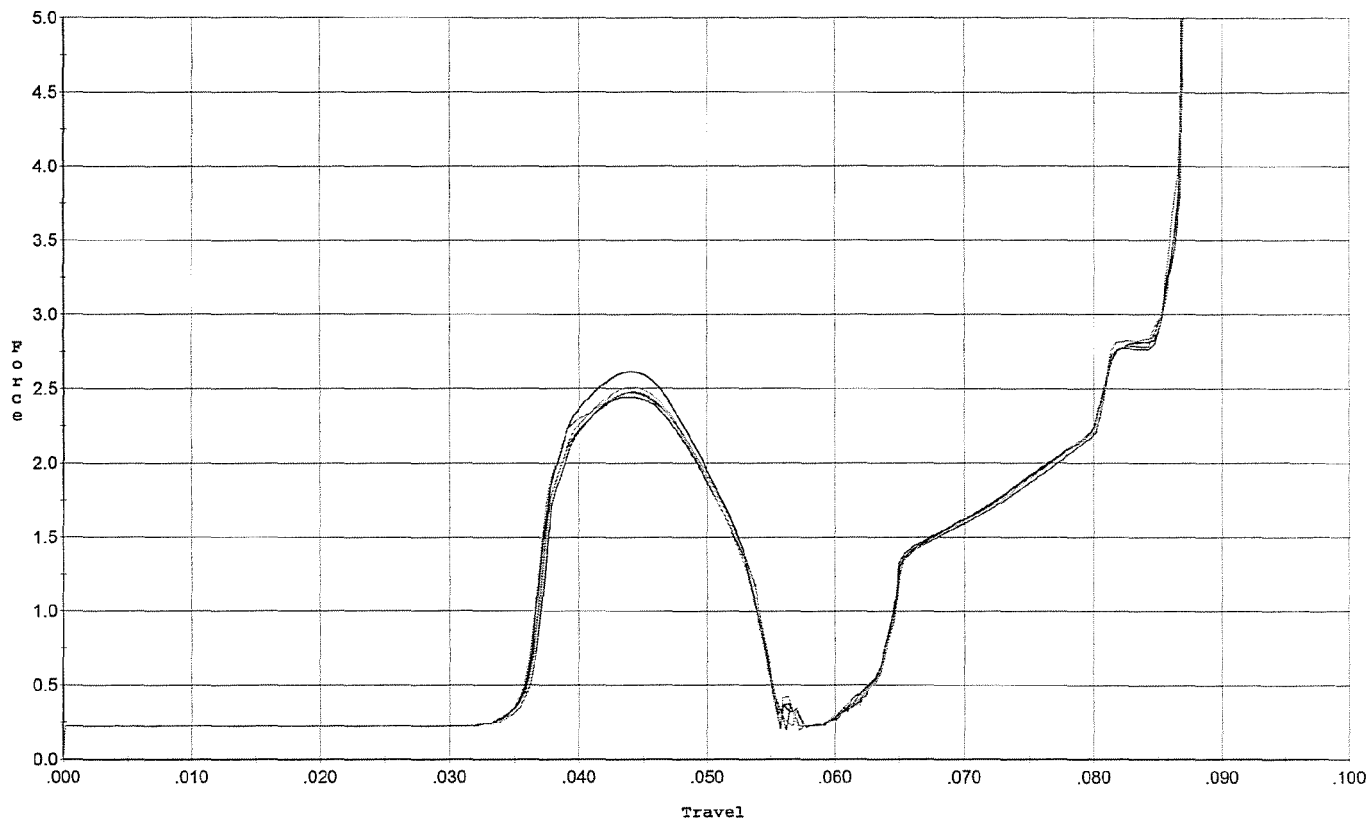
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.053	0.034	0.036	0.045		Set Trigger
2	2.461	0.052	0.034	0.036	0.044		Set Trigger
3	2.507	0.053	0.034	0.036	0.045		Set Trigger
4	2.566	0.052	0.034	0.036	0.045		Set Trigger
5	2.523	0.053	0.034	0.036	0.046		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



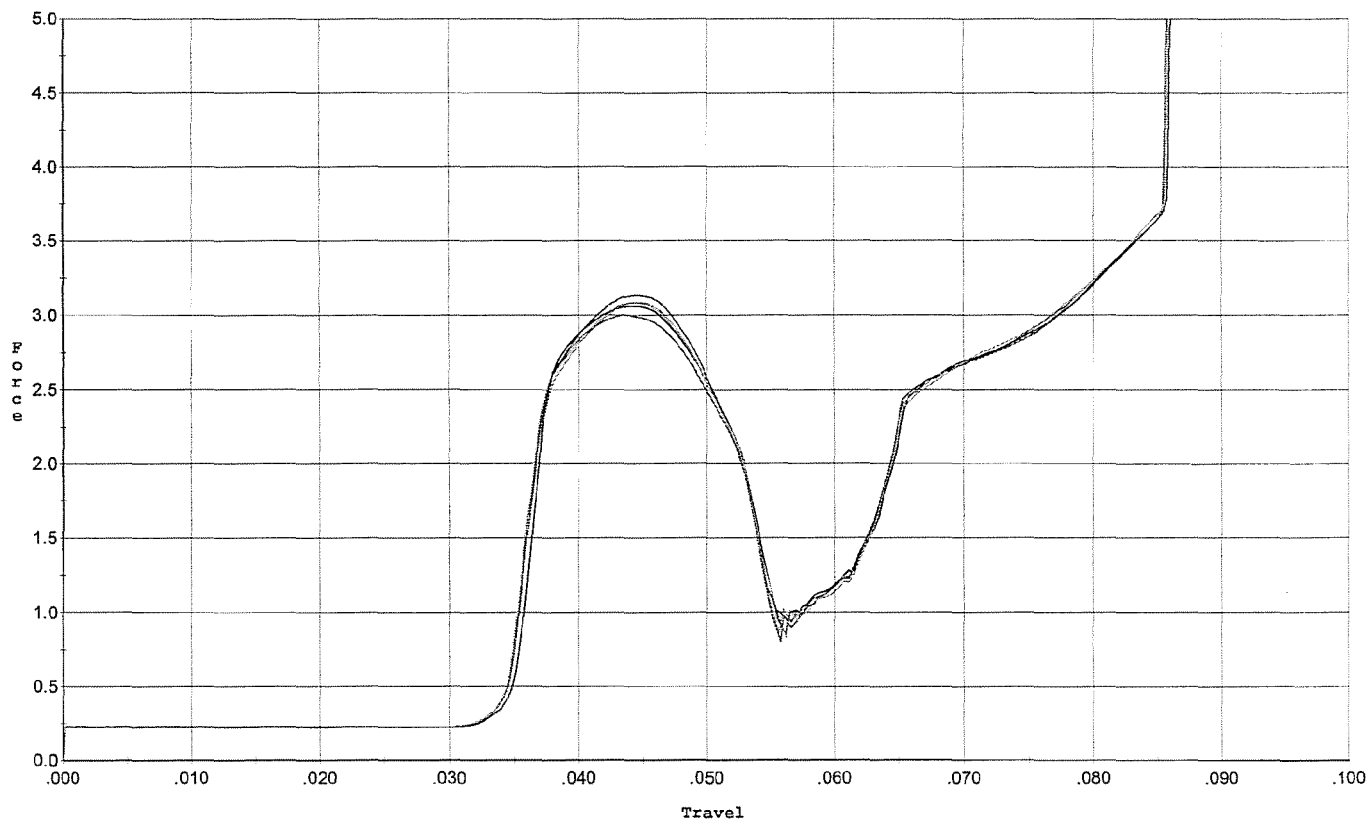
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.054	0.036	0.038	0.044		Set Trigger
2	2.615	0.054	0.035	0.038	0.045		Set Trigger
3	2.472	0.054	0.036	0.038	0.043		Set Trigger
4	2.507	0.054	0.036	0.038	0.044		Set Trigger
5	2.481	0.054	0.035	0.038	0.044		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



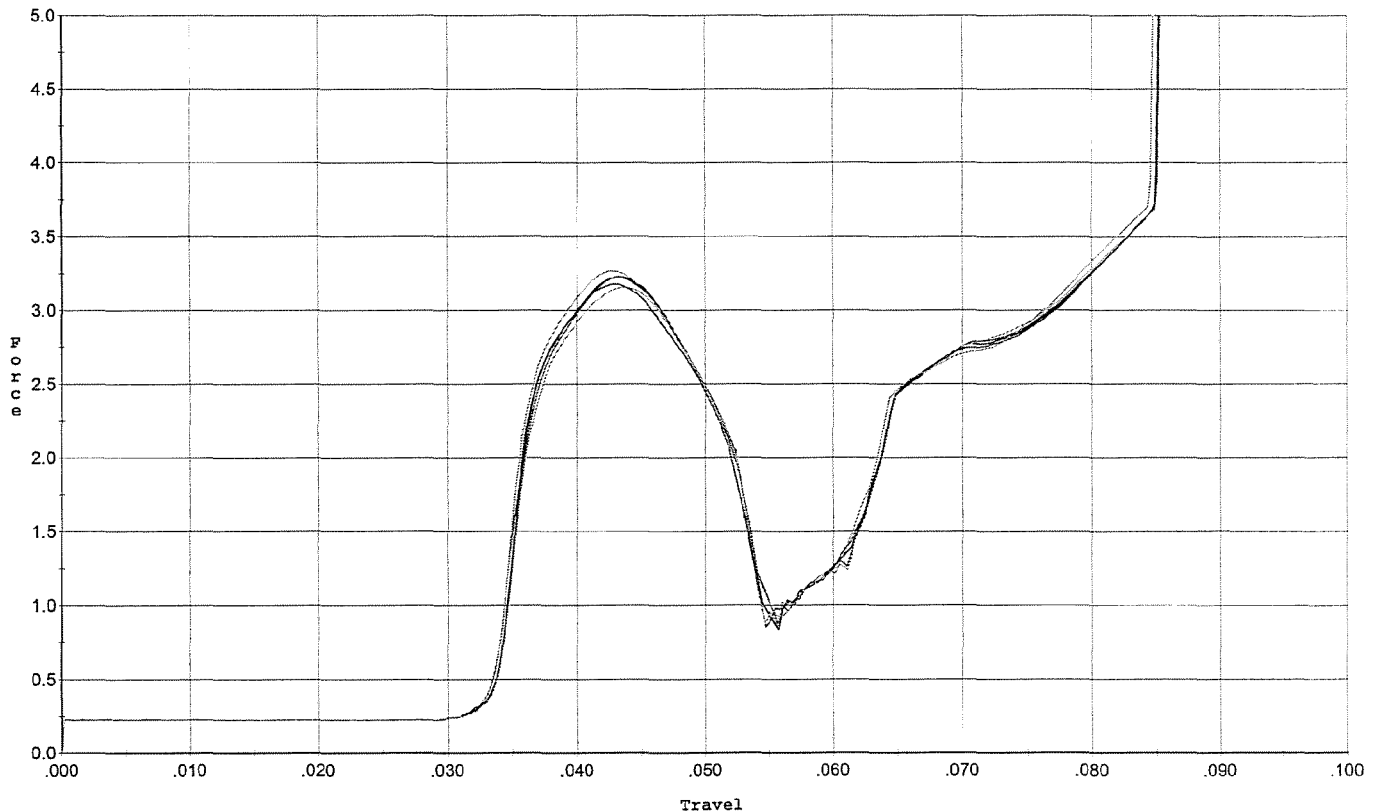
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.053	0.034	0.037	0.056		Set Trigger
2	3.062	0.053	0.034	0.037	0.055		Set Trigger
3	3.001	0.053	0.034	0.037	0.055		Set Trigger
4	3.086	0.053	0.034	0.037	0.056		Set Trigger
5	3.085	0.053	0.034	0.037	0.056		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



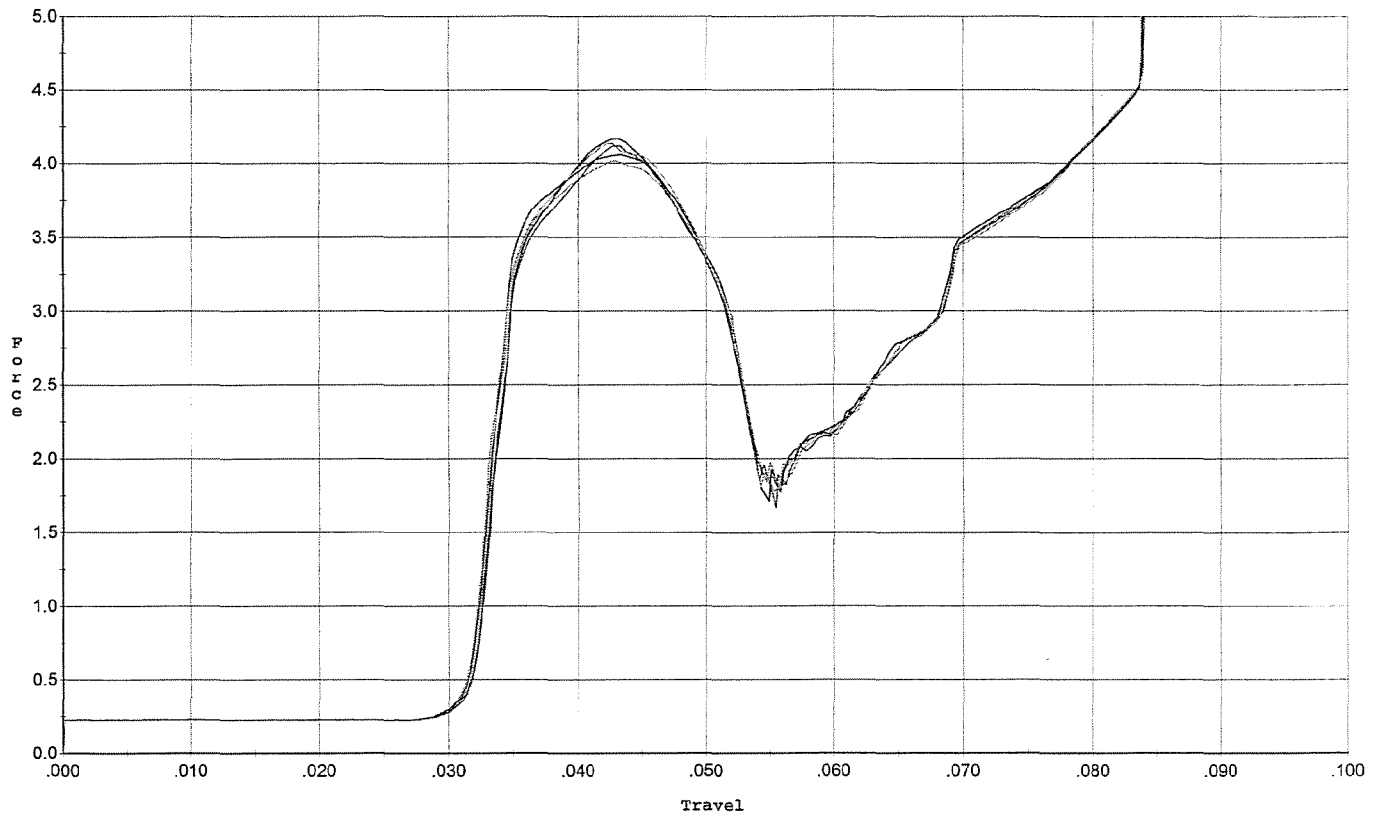
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.053	0.033	0.036	0.058		Set Trigger
2	3.225	0.053	0.033	0.036	0.057		Set Trigger
3	3.228	0.052	0.033	0.036	0.057		Set Trigger
4	3.155	0.052	0.033	0.036	0.056		Set Trigger
5	3.269	0.053	0.033	0.036	0.059		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



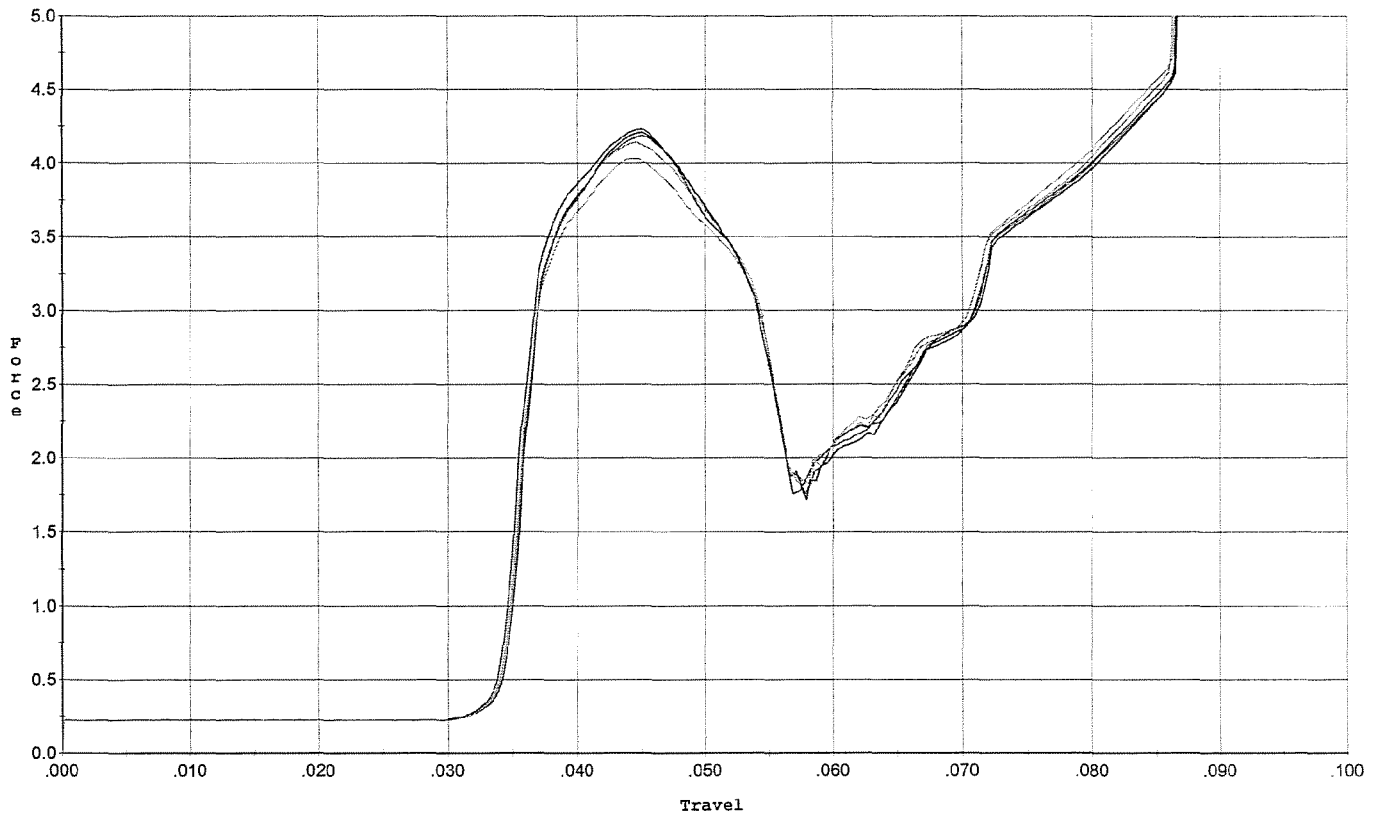
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.052	0.031	0.034	0.079		Set Trigger
2	4.165	0.053	0.031	0.034	0.078		Set Trigger
3	4.119	0.052	0.031	0.034	0.077		Set Trigger
4	4.136	0.052	0.031	0.034	0.079		Set Trigger
5	4.018	0.052	0.031	0.034	0.077		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



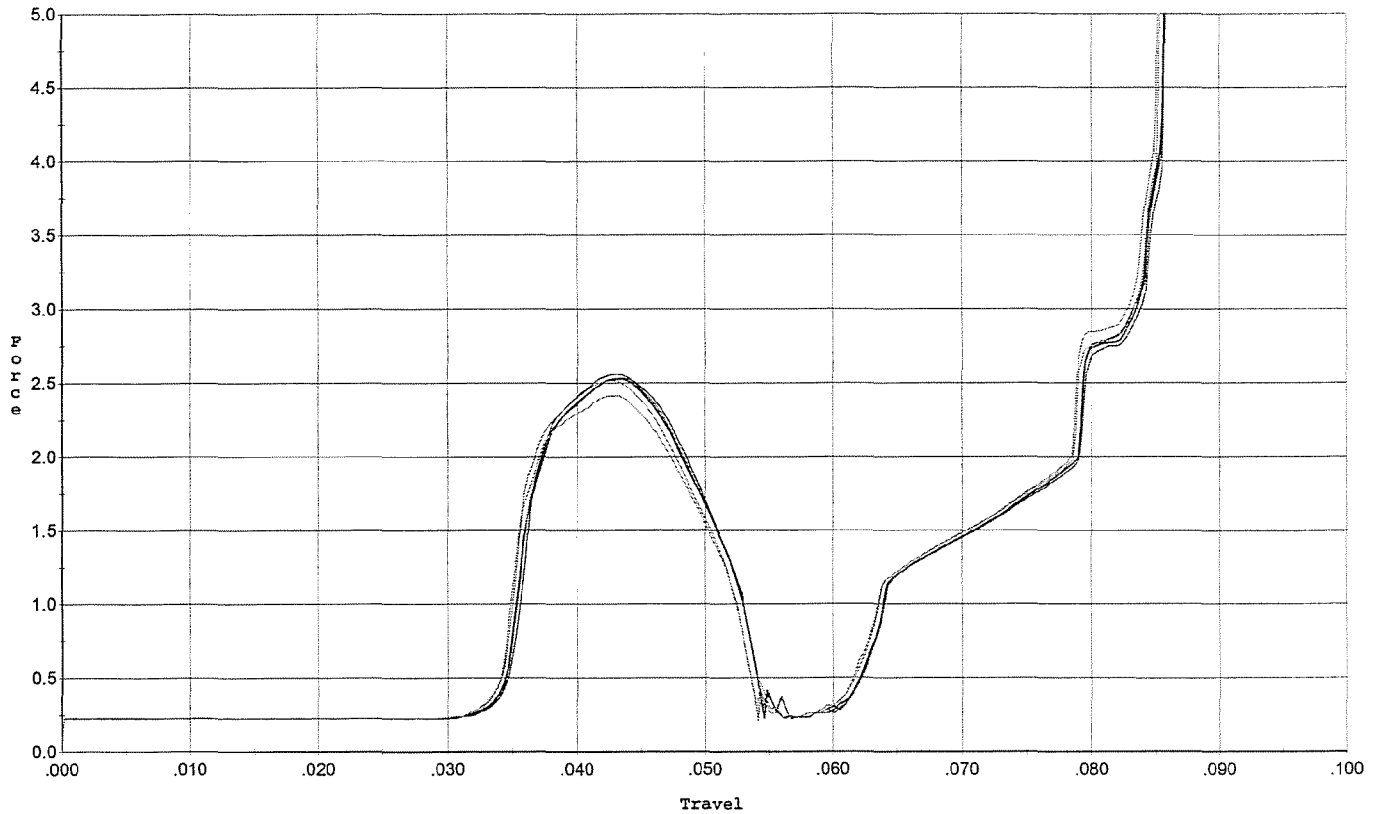
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.055	0.033	0.035	0.081		Set Trigger
2	4.207	0.055	0.034	0.035	0.080		Set Trigger
3	4.185	0.055	0.034	0.035	0.079		Set Trigger
4	4.030	0.055	0.034	0.035	0.078		Set Trigger
5	4.139	0.055	0.034	0.035	0.079		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



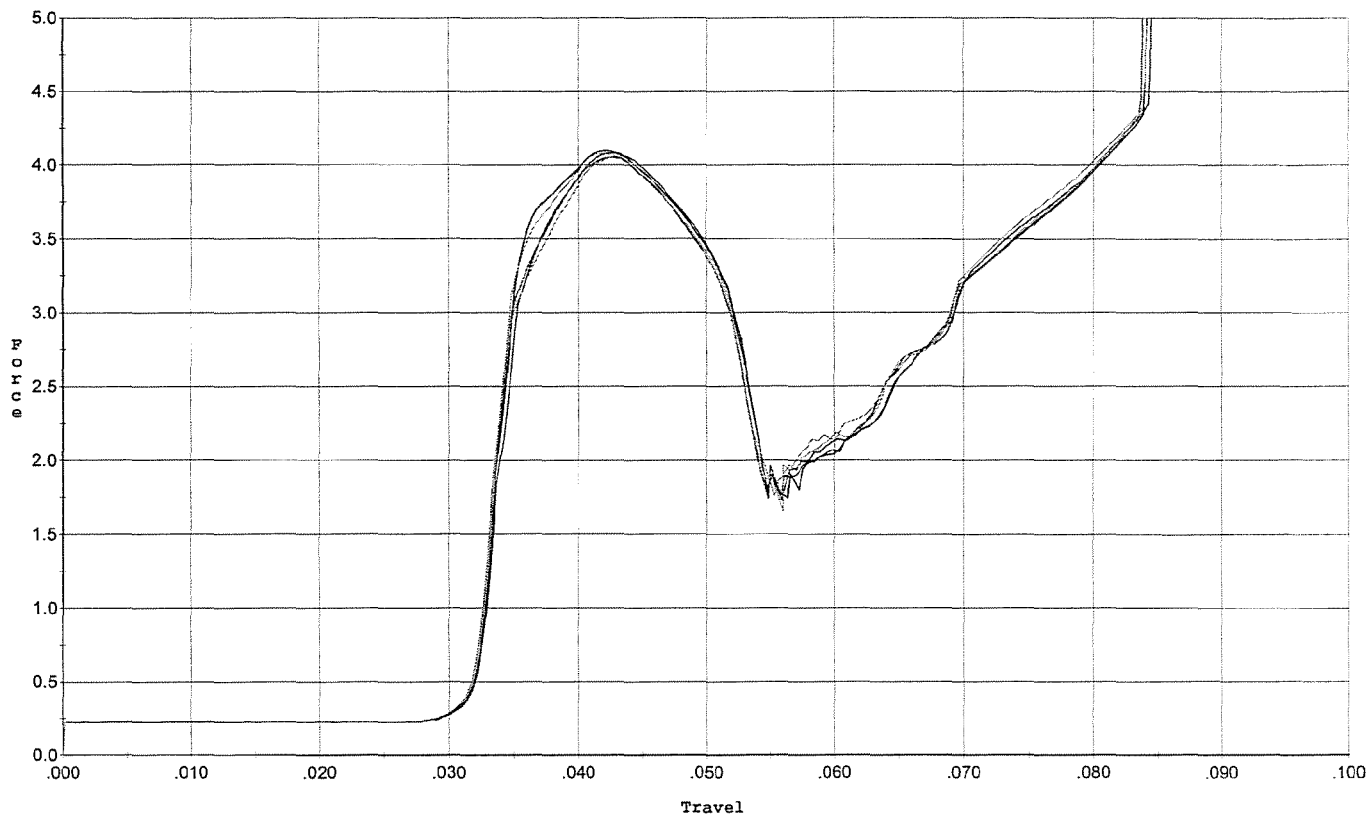
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.053	0.034	0.038	0.045		Set Trigger
2	2.528	0.053	0.034	0.038	0.045		Set Trigger
3	2.560	0.053	0.034	0.038	0.045		Set Trigger
4	2.413	0.052	0.034	0.038	0.043		Set Trigger
5	2.518	0.053	0.034	0.037	0.044		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.053	0.032	0.034	0.078		Set Trigger
2	4.097	0.053	0.031	0.034	0.079		Set Trigger
3	4.047	0.052	0.031	0.034	0.076		Set Trigger
4	4.074	0.052	0.032	0.034	0.077		Set Trigger
5	4.056	0.052	0.031	0.034	0.076		Set Trigger

AVG 4.07