

56749776

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

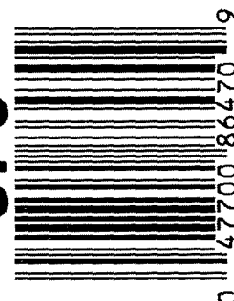
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749776

UPC



GUN SERIAL # G 6749776

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SP
460	CHECK HEADSPACE		7-14-08	SP
470	DIS-ASSEMBLE ACTION		7-15-08	RE
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	CU
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	RSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	RSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	RSN
	D) OIL FIRING PIN ASSEMBLY		7-28-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

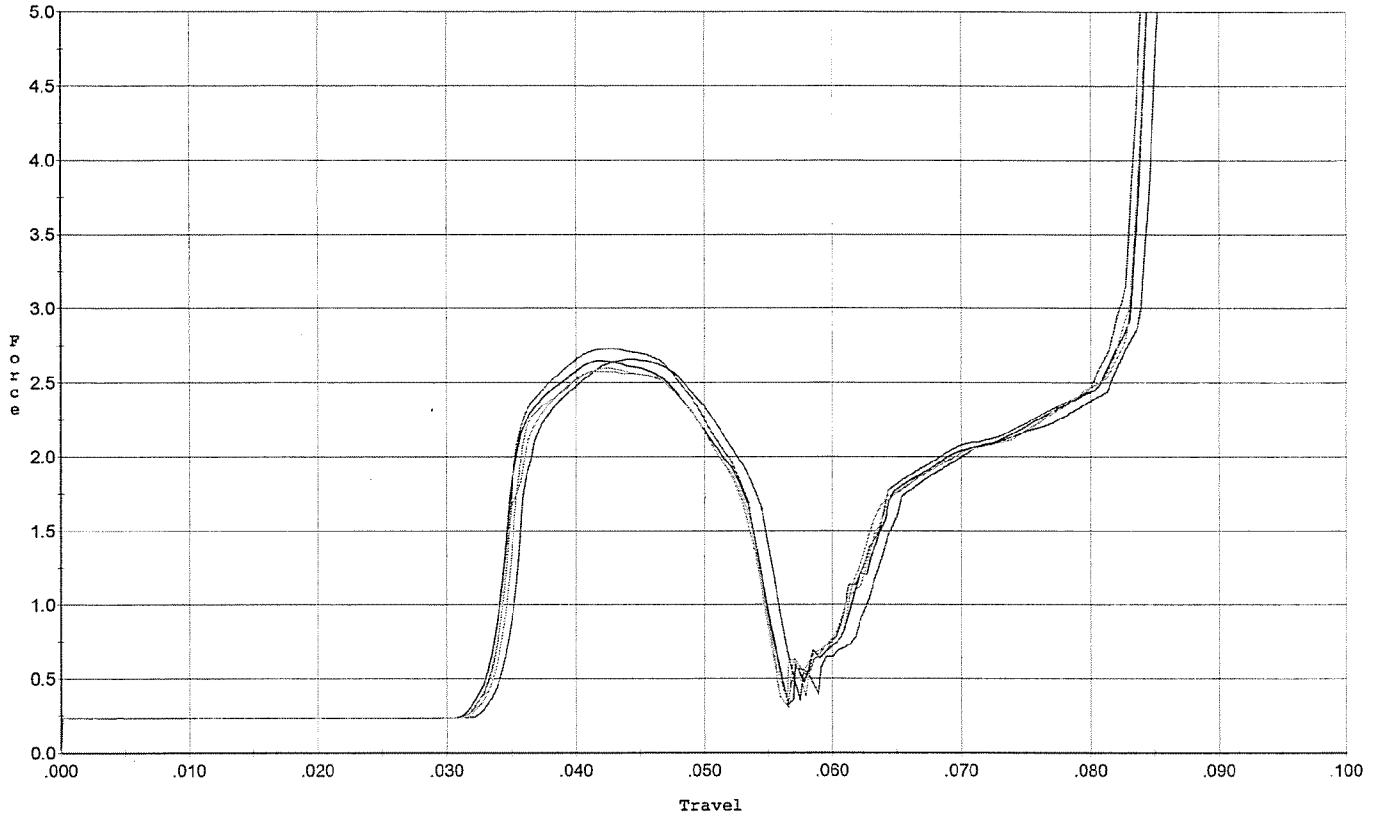
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-1-08	TAE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	8-1-08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-1-08	TAE
	J) ASSEMBLE STOCK		7-28-08	BSW
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-23-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>230</u> <u>227</u> <u>229</u> <u>226</u> <u>229</u>	8-1-08	BSW
	C) FUNCTION		8-27-08	BSW
690	PACK		9-2-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



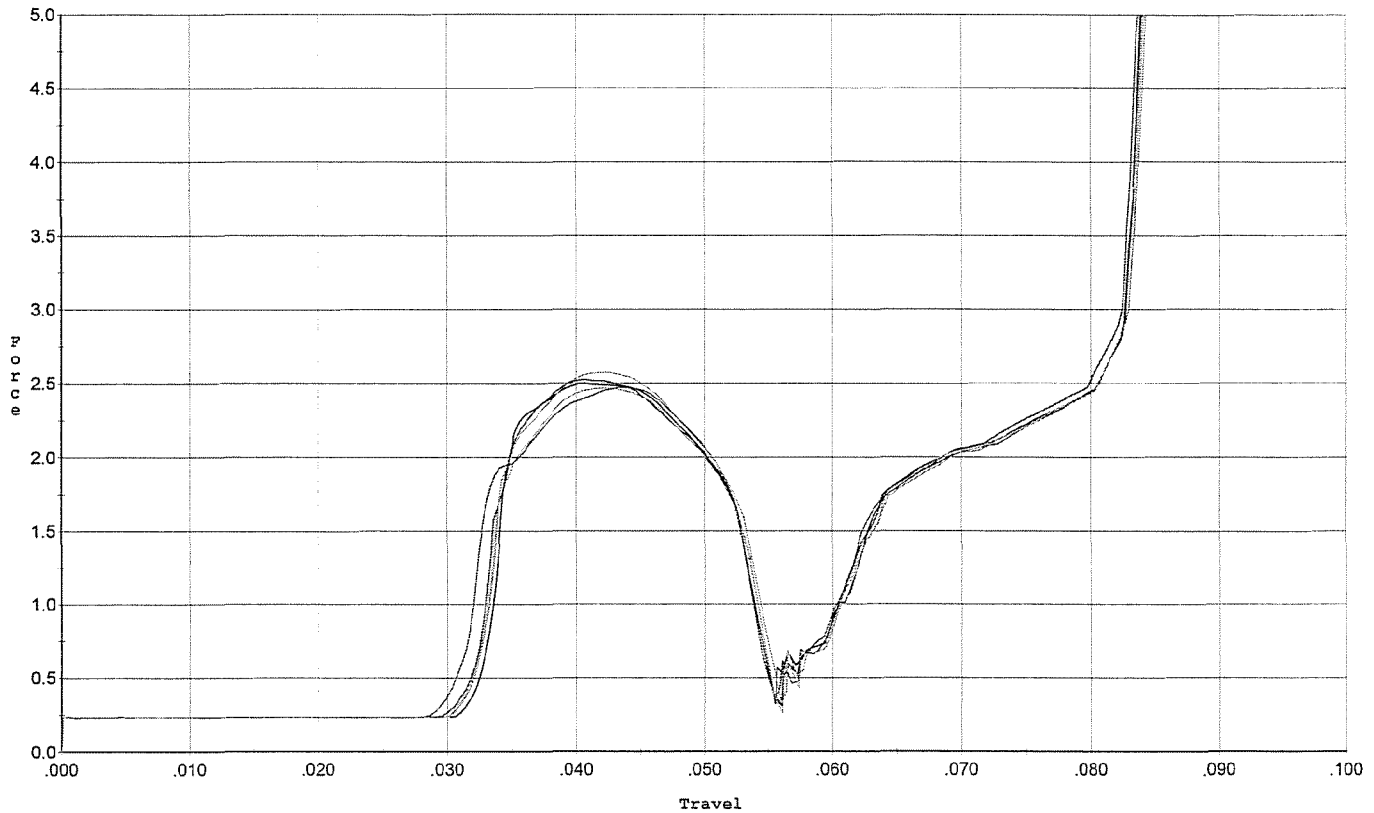
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.659	0.055	0.033	0.036	0.054		Set Trigger
2	2.648	0.053	0.032	0.035	0.054		Set Trigger
3	2.729	0.053	0.033	0.035	0.055		Set Trigger
4	2.598	0.054	0.033	0.035	0.052		Set Trigger
5	2.574	0.054	0.032	0.035	0.053		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



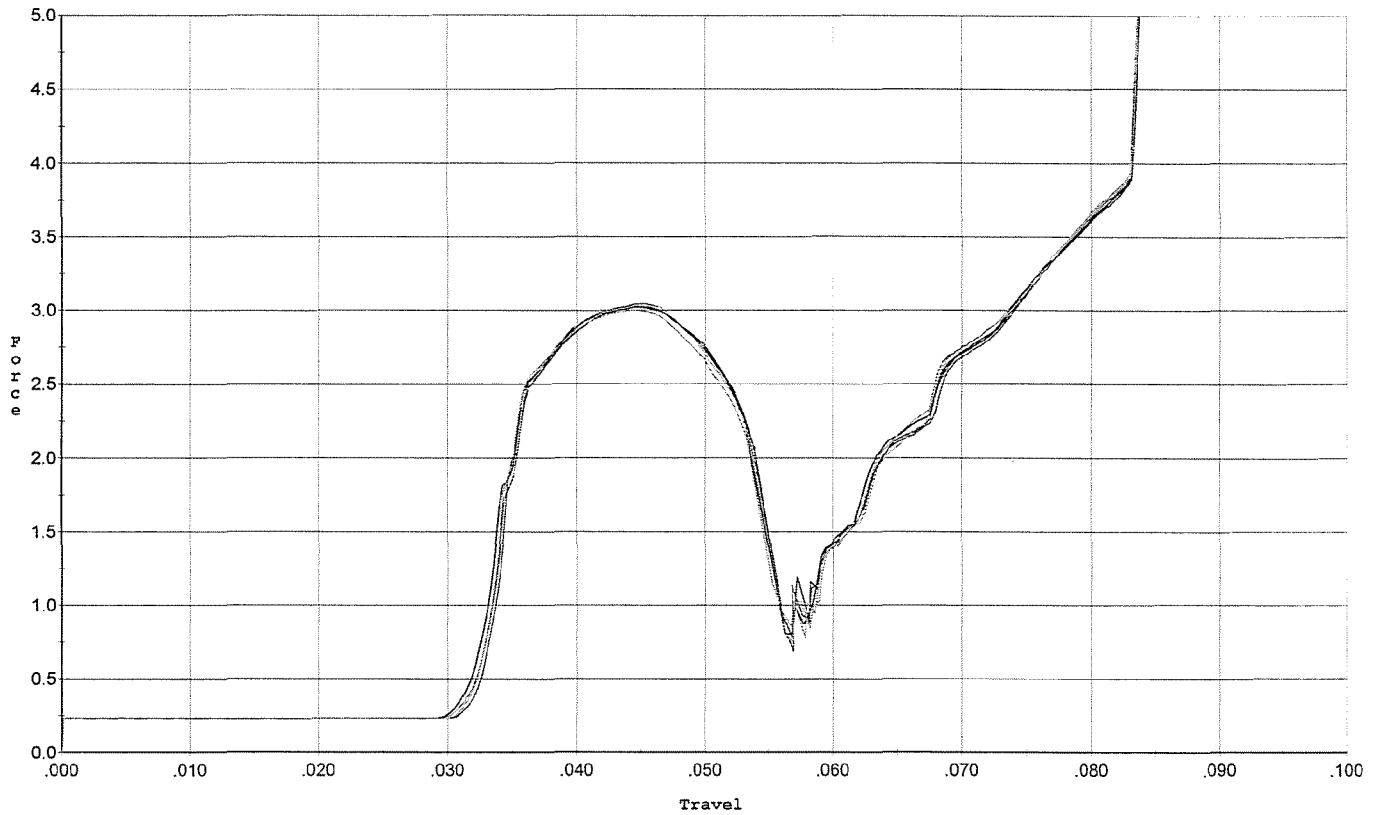
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.053	0.031	0.035	0.052		Set Trigger
2	2.499	0.053	0.032	0.035	0.052		Set Trigger
3	2.471	0.052	0.030	0.035	0.053		Set Trigger
4	2.469	0.053	0.031	0.035	0.052		Set Trigger
5	2.571	0.053	0.031	0.035	0.053		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



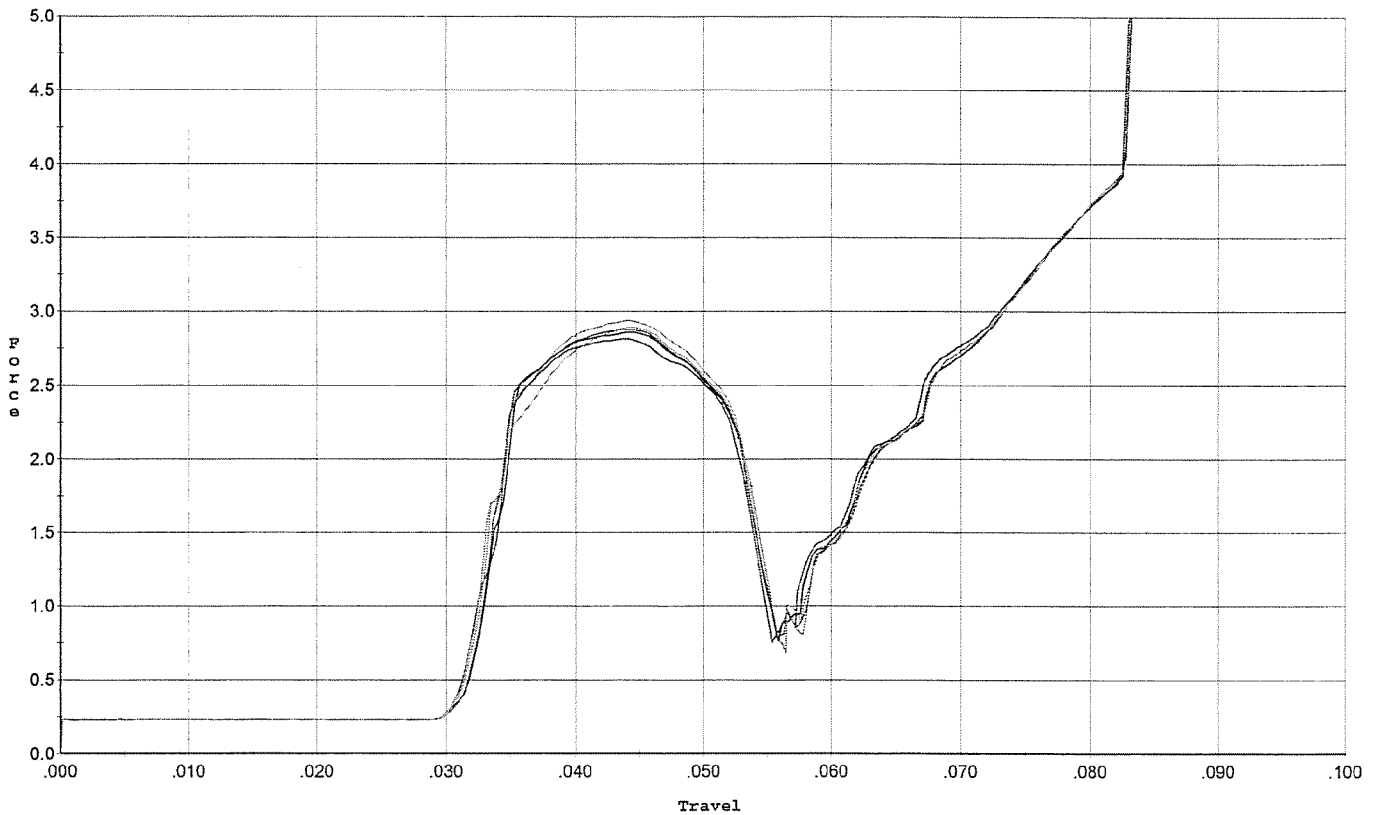
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.054	0.032	0.034	0.062		Set Trigger
2	3.028	0.053	0.031	0.034	0.062		Set Trigger
3	3.042	0.054	0.032	0.034	0.063		Set Trigger
4	3.030	0.054	0.031	0.034	0.063		Set Trigger
5	3.001	0.053	0.032	0.034	0.061		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



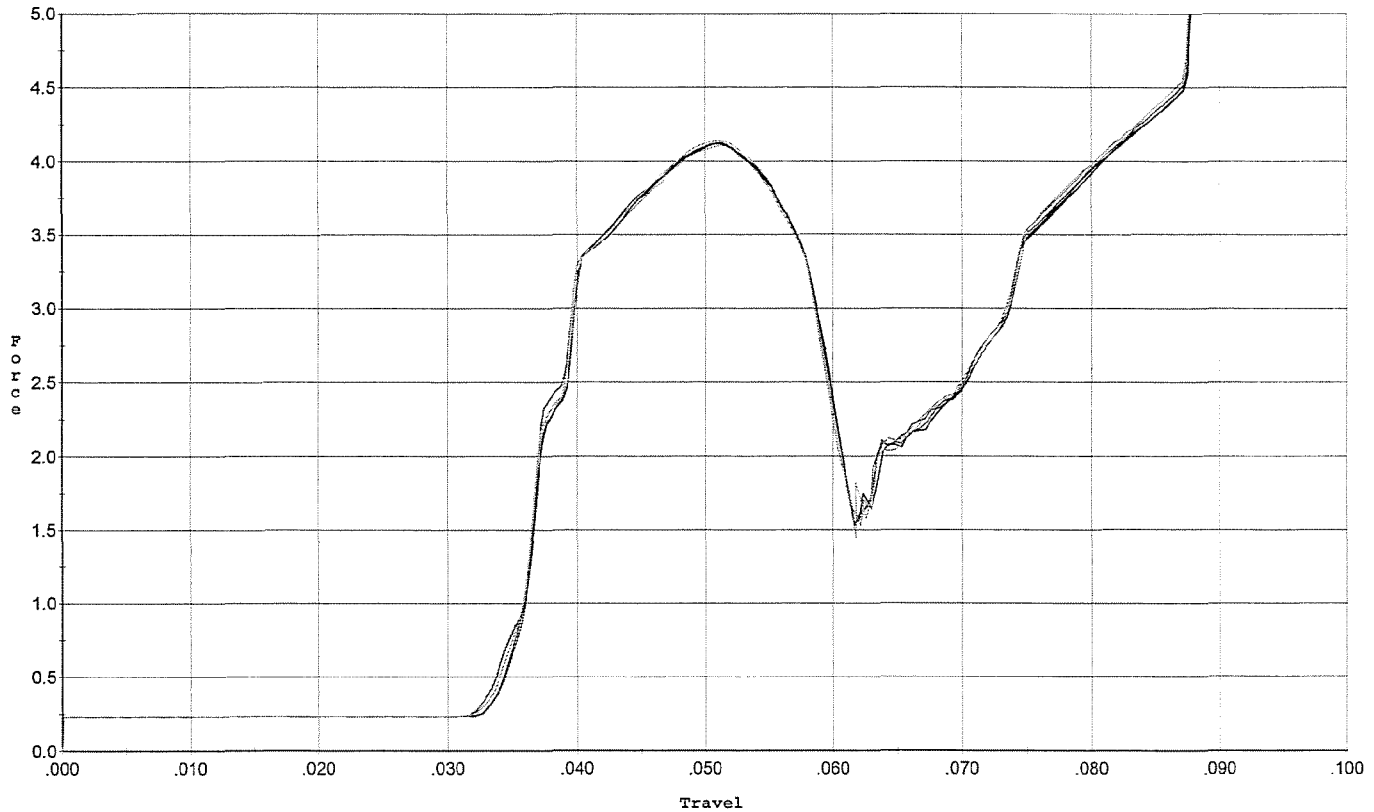
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.814	0.053	0.030	0.034	0.060		Set Trigger
2	2.861	0.053	0.032	0.034	0.059		Set Trigger
3	2.878	0.053	0.031	0.034	0.060		Set Trigger
4	2.891	0.054	0.030	0.034	0.062		Set Trigger
5	2.938	0.054	0.031	0.034	0.062		Set Trigger

Avg 2.87

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



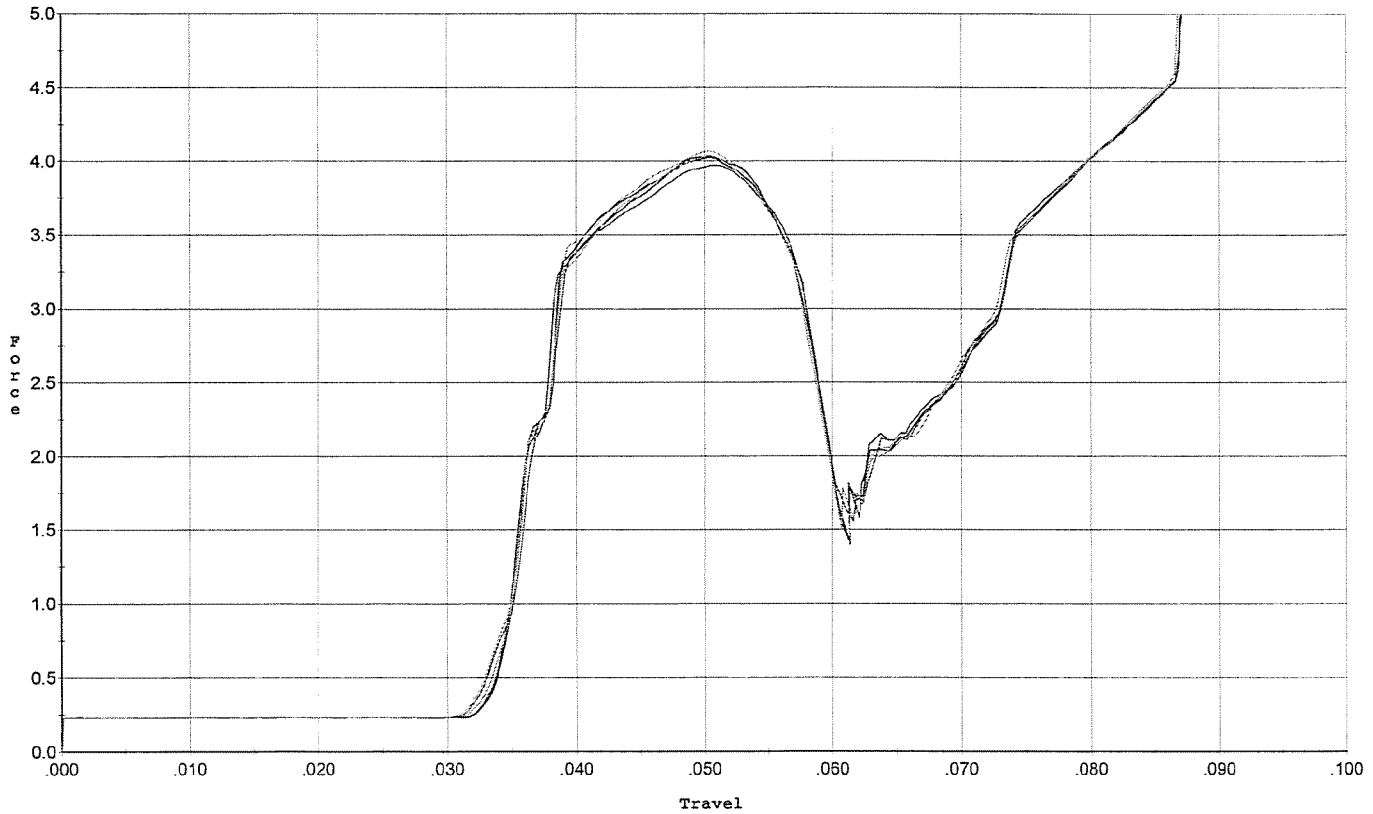
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.060	0.034	0.033	0.091		Set Trigger
2	4.119	0.059	0.033	0.033	0.091		Set Trigger
3	4.123	0.060	0.034	0.033	0.091		Set Trigger
4	4.144	0.058	0.033	0.034	0.089		Set Trigger
5	4.108	0.058	0.034	0.034	0.088		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



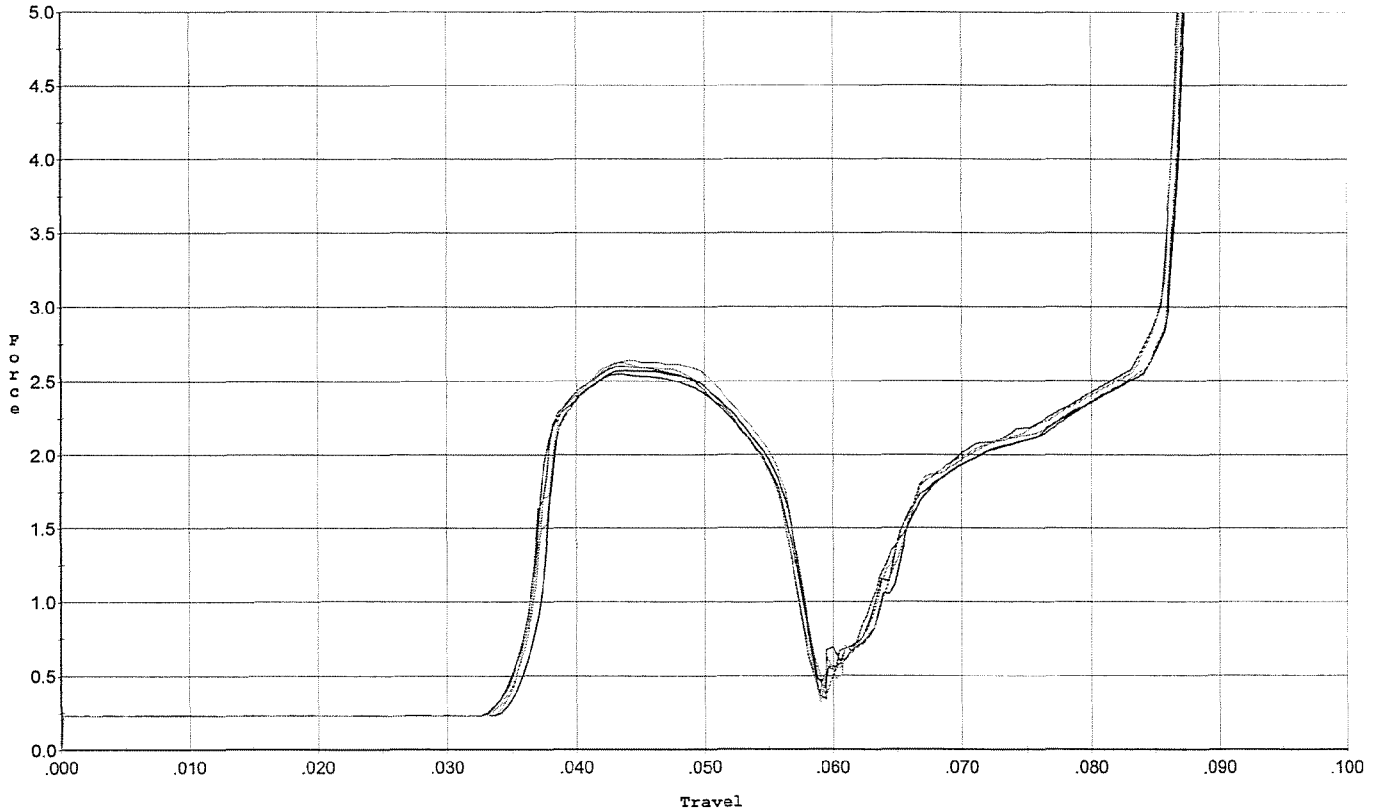
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.058	0.033	0.034	0.089		Set Trigger
2	4.025	0.058	0.033	0.034	0.089		Set Trigger
3	3.970	0.058	0.033	0.034	0.088		Set Trigger
4	4.071	0.059	0.032	0.033	0.091		Set Trigger
5	4.031	0.058	0.033	0.034	0.089		Set Trigger

AVG 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .5 lbs. for final test



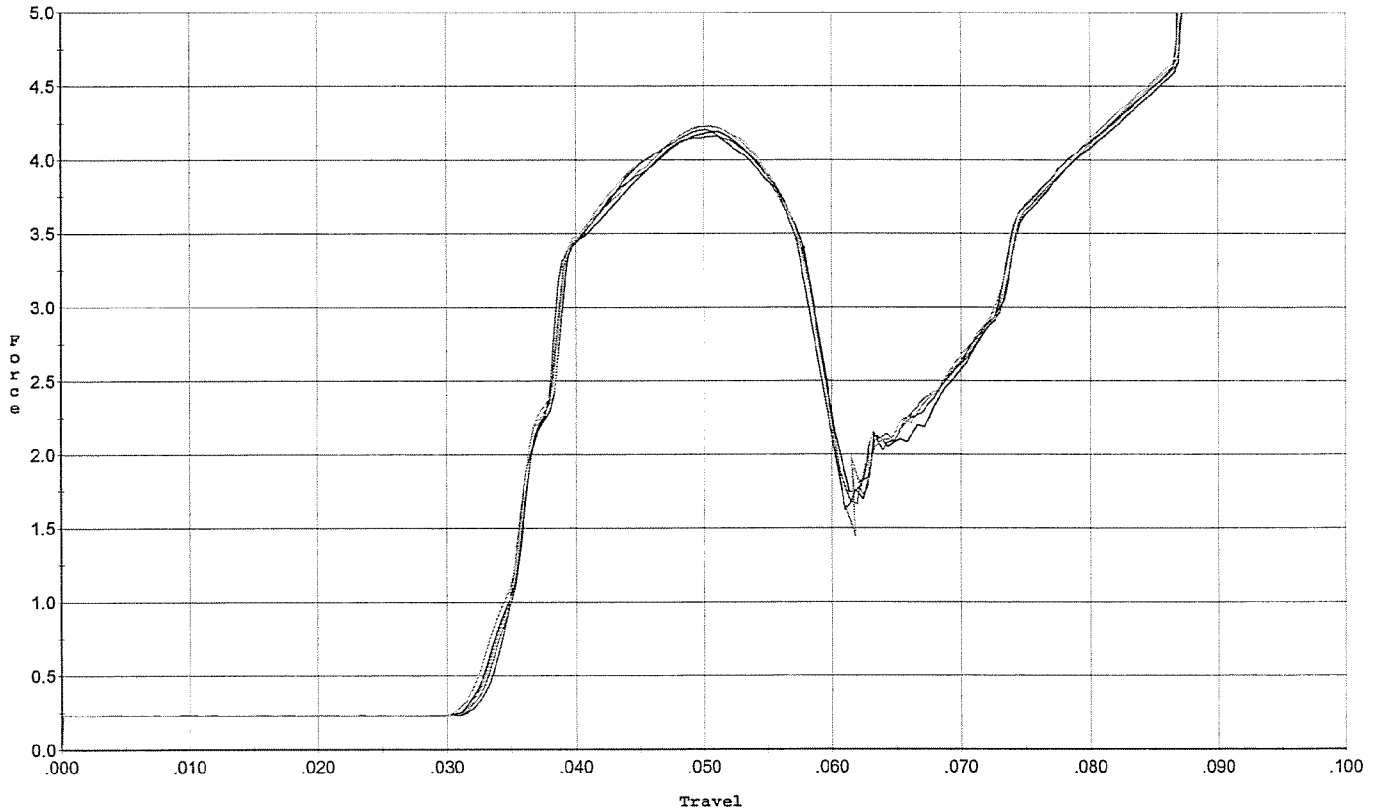
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.057	0.035	0.037	0.056		Set Trigger
2	2.569	0.057	0.035	0.037	0.054		Set Trigger
3	2.601	0.056	0.035	0.036	0.055		Set Trigger
4	2.627	0.056	0.035	0.036	0.054		Set Trigger
5	2.641	0.056	0.035	0.037	0.056		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.057	0.033	0.033	0.091		Set Trigger
2	4.191	0.058	0.032	0.033	0.092		Set Trigger
3	4.161	0.058	0.033	0.033	0.092		Set Trigger
4	4.228	0.058	0.032	0.033	0.094		Set Trigger
5	4.222	0.058	0.032	0.033	0.093		Set Trigger

Avg 4.20