

6674 9781

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

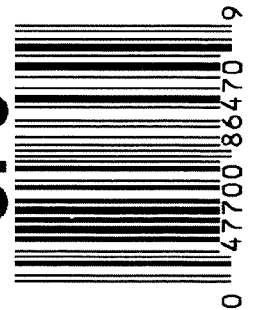
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749781

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749781

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6/16/08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 20 2008	6/17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unnd</u>	6/20/08	unnd
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BA
542	APPLY COATINGS (BARREL ACTION)		6/25/08	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/27/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

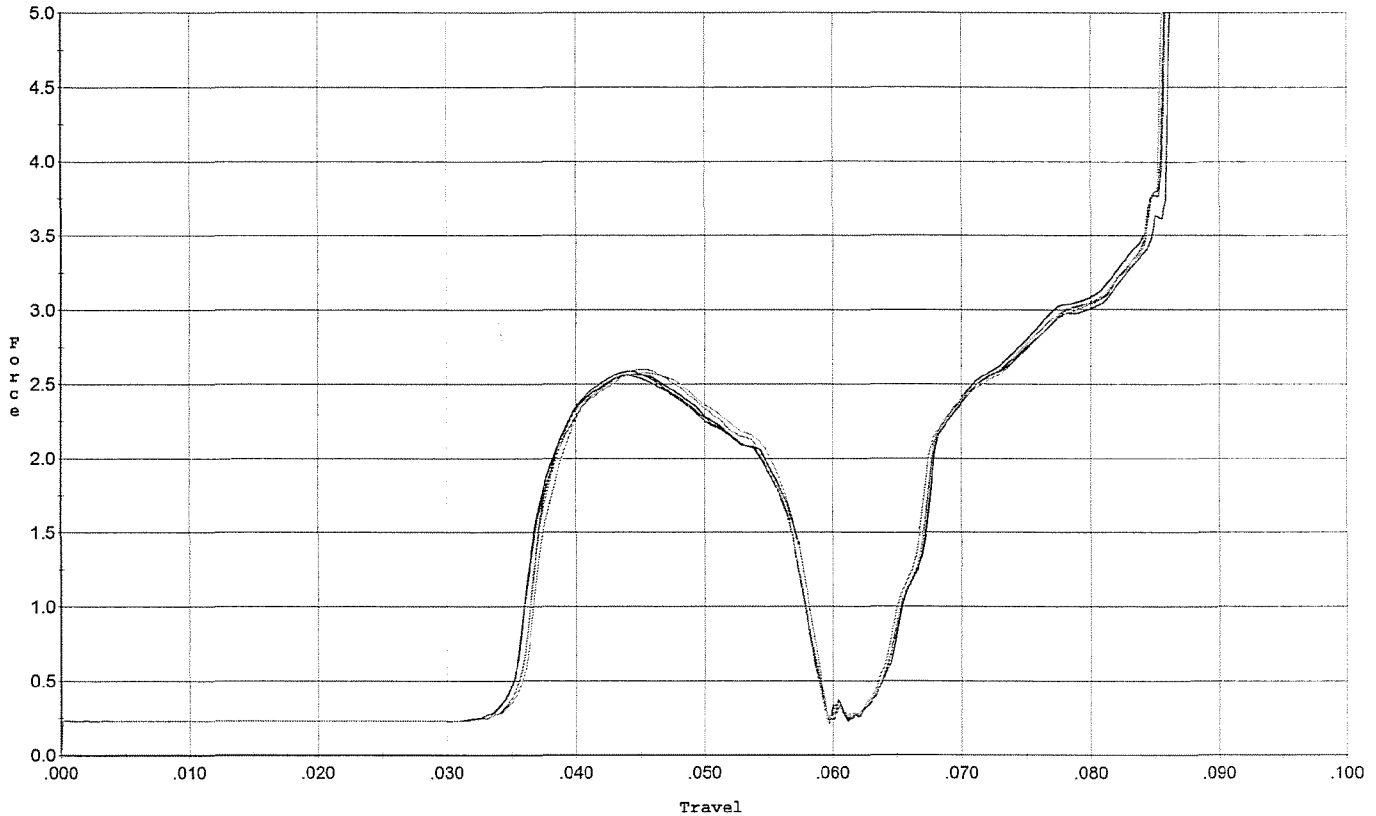
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7/6/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6/27/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-30-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/30/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.23</u> <u>2.18</u> <u>2.08</u> <u>2.05</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



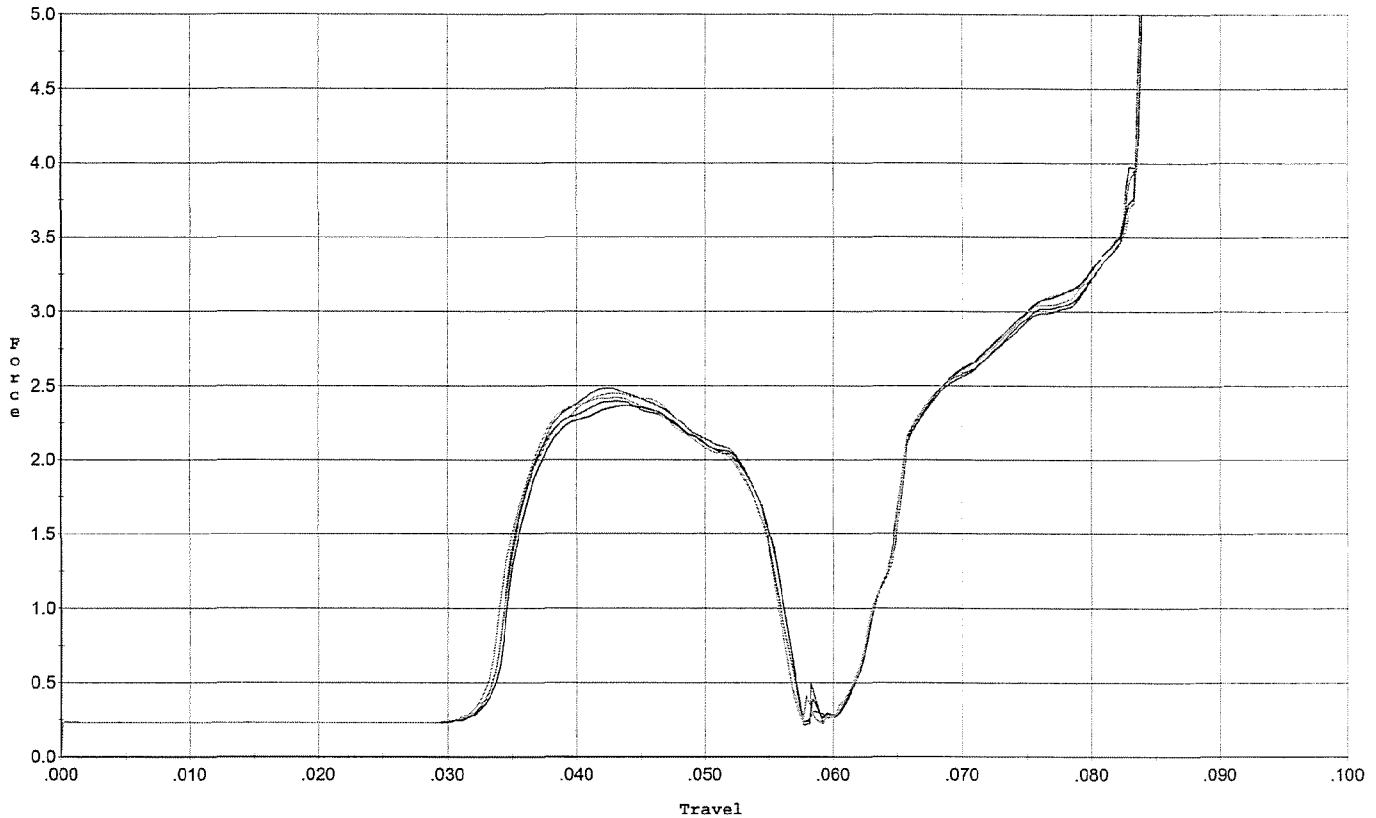
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.057	0.035	0.036	0.055		Set Trigger
2	2.568	0.057	0.035	0.036	0.055		Set Trigger
3	2.558	0.057	0.035	0.036	0.054		Set Trigger
4	2.576	0.057	0.035	0.035	0.055		Set Trigger
5	2.601	0.057	0.035	0.035	0.054		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



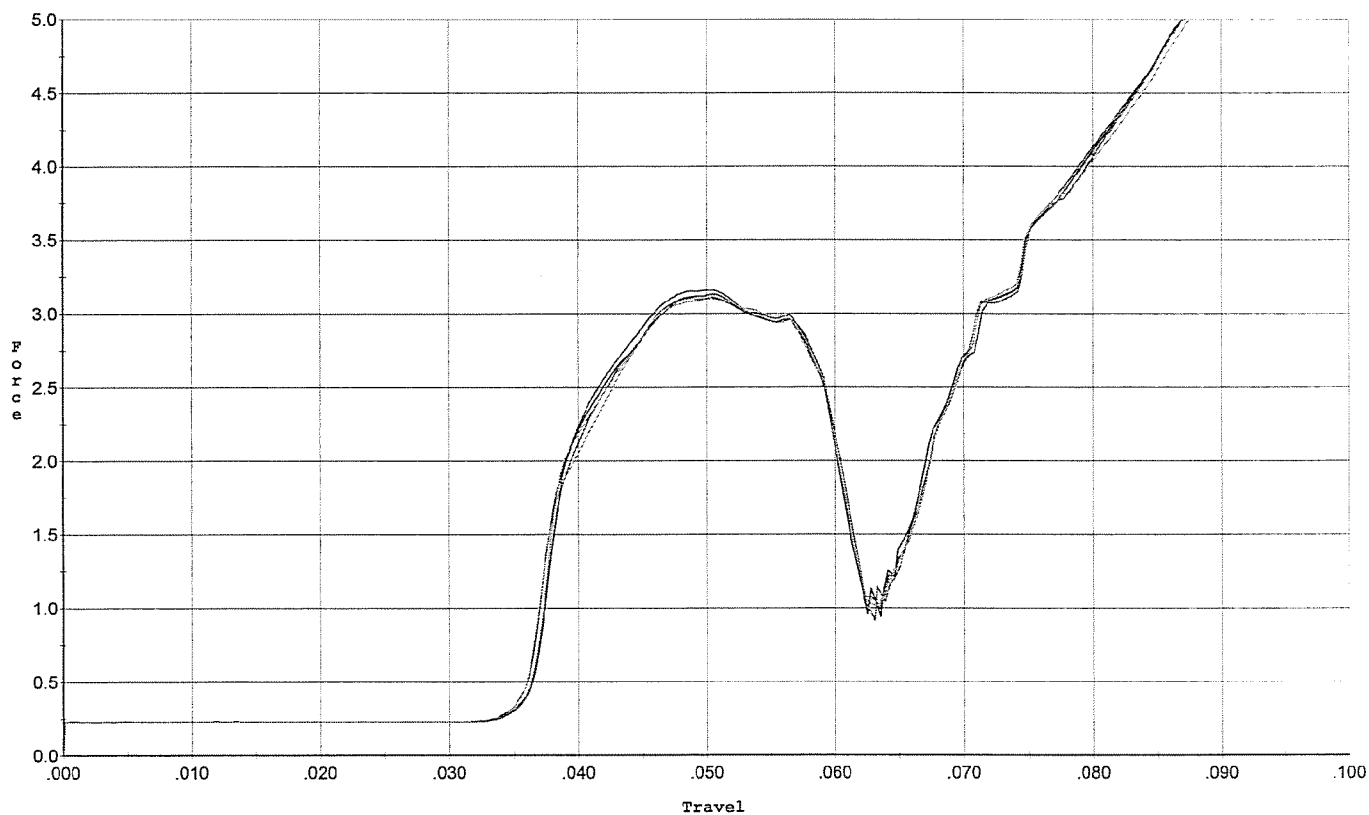
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.055	0.033	0.034	0.053		Set Trigger
2	2.370	0.055	0.033	0.035	0.052		Set Trigger
3	2.485	0.054	0.033	0.035	0.052		Set Trigger
4	2.418	0.055	0.033	0.035	0.052		Set Trigger
5	2.450	0.055	0.033	0.034	0.052		Set Trigger

AVG 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



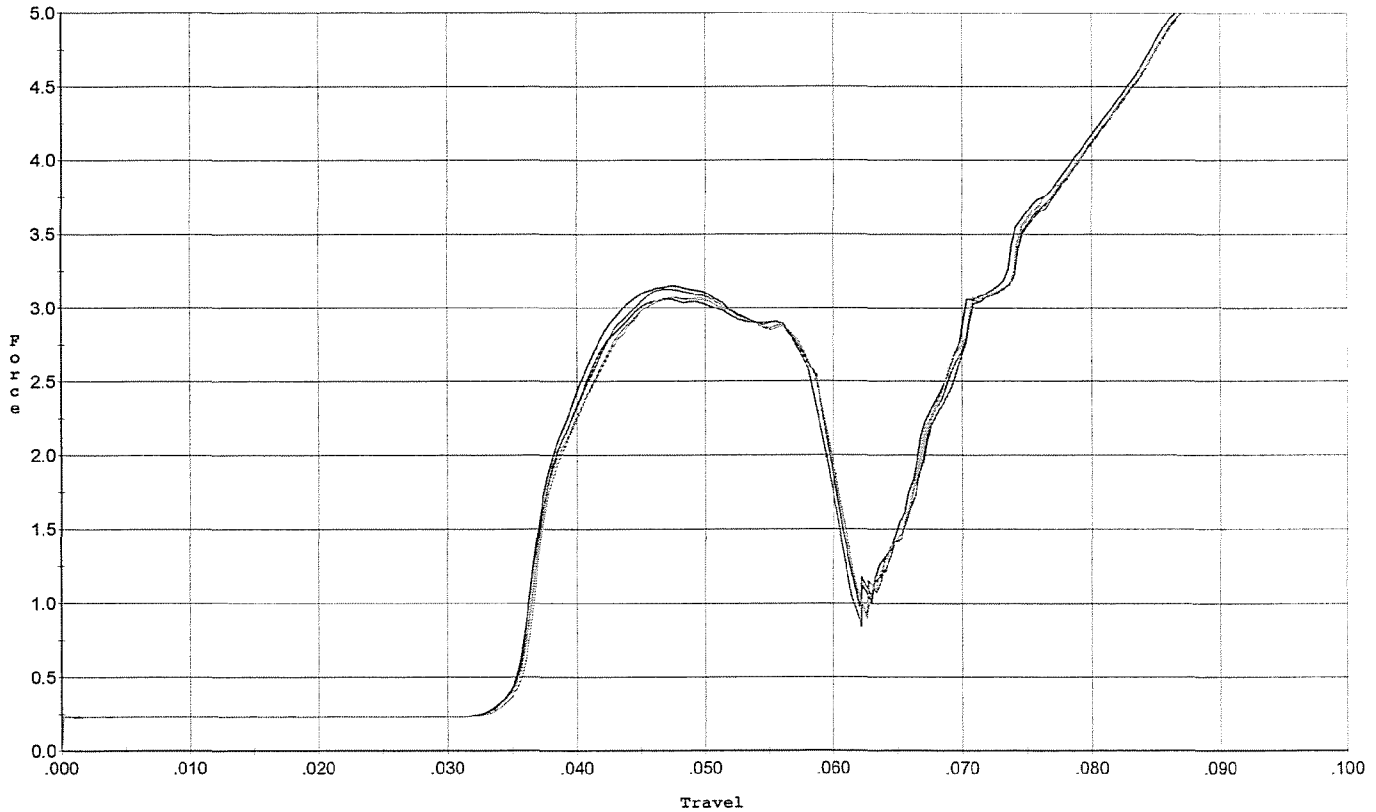
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.059	0.036	0.034	0.071		Set Trigger
2	3.131	0.059	0.036	0.034	0.070		Set Trigger
3	3.107	0.060	0.036	0.034	0.072		Set Trigger
4	3.107	0.059	0.036	0.034	0.070		Set Trigger
5	3.112	0.059	0.036	0.034	0.070		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



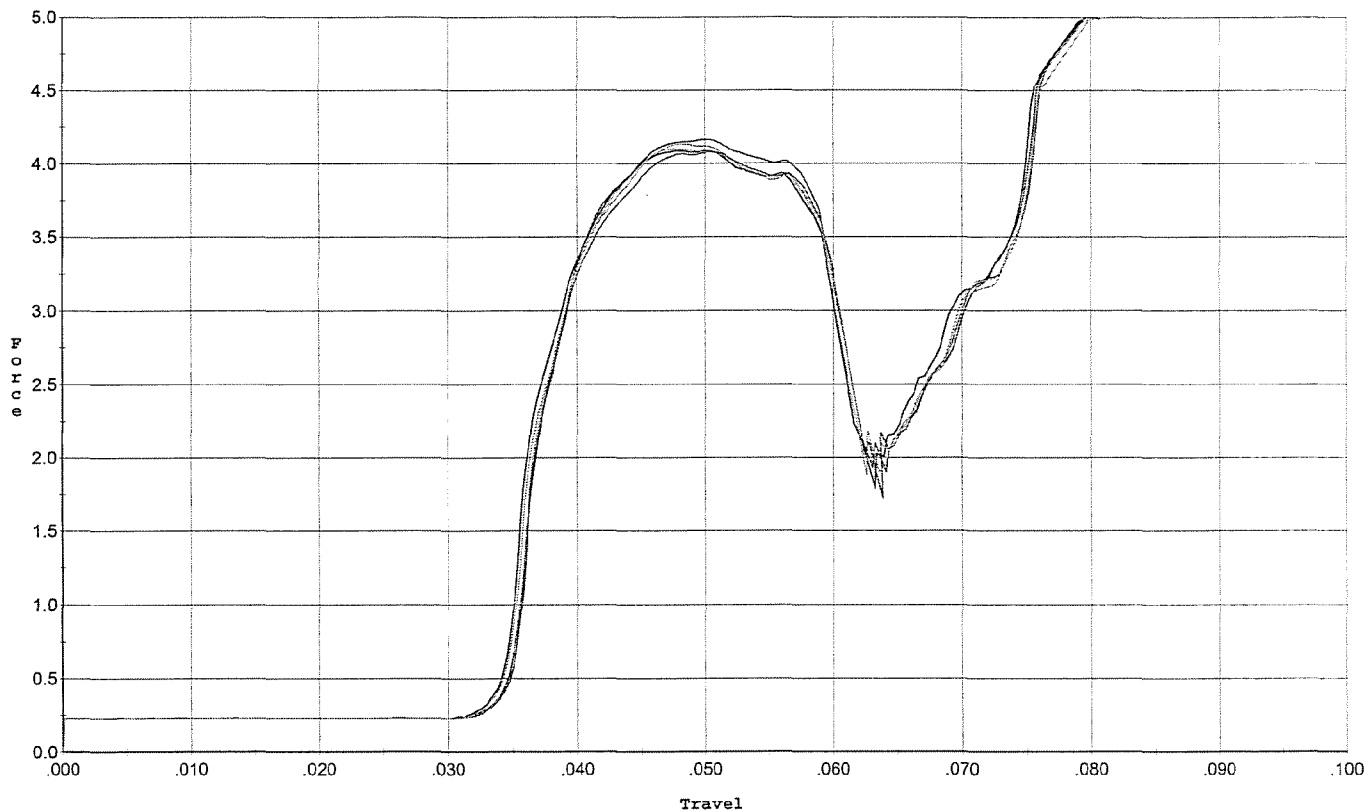
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.059	0.035	0.034	0.071		Set Trigger
2	3.147	0.059	0.035	0.034	0.072		Set Trigger
3	3.126	0.060	0.035	0.033	0.073		Set Trigger
4	3.072	0.059	0.036	0.034	0.070		Set Trigger
5	3.068	0.059	0.035	0.034	0.070		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



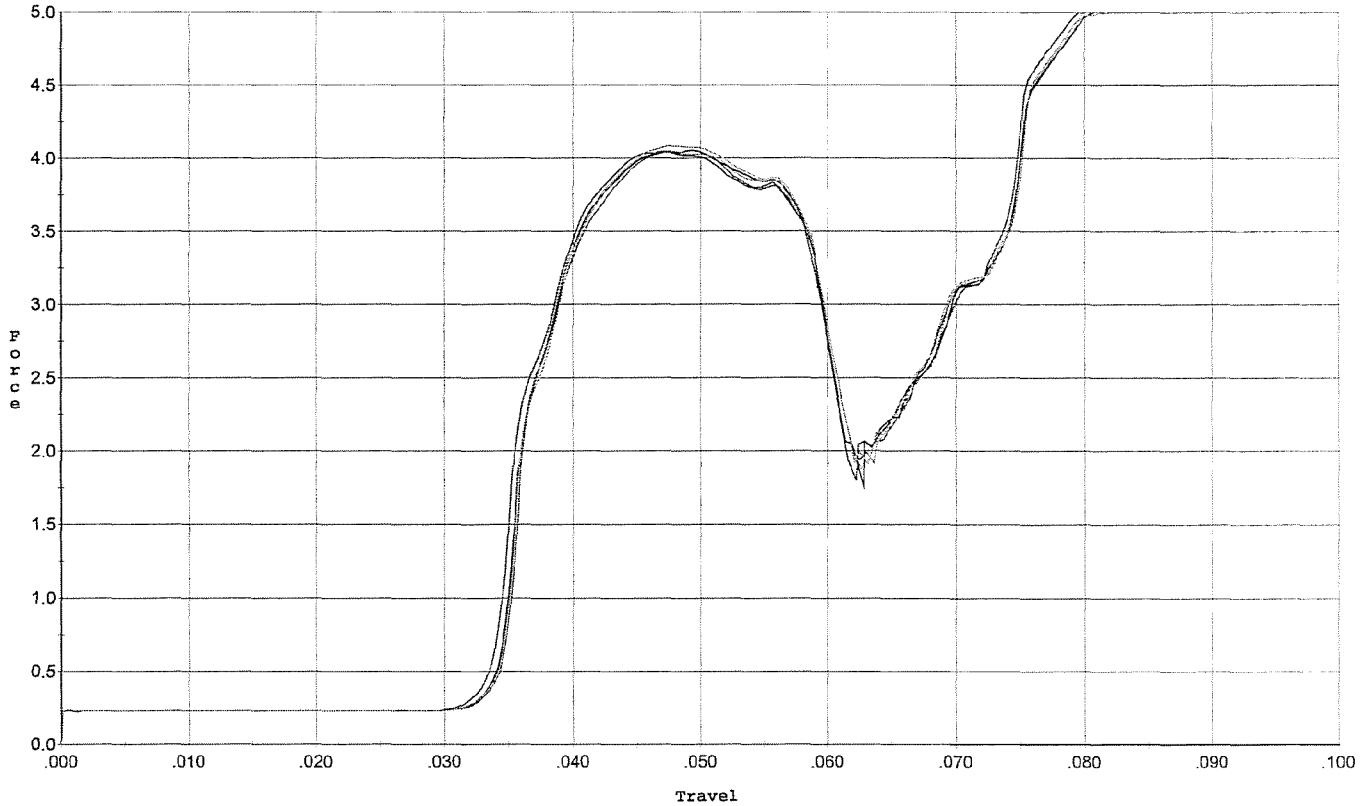
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.163	0.060	0.034	0.032	0.100		Set Trigger
2	4.088	0.059	0.034	0.032	0.097		Set Trigger
3	4.077	0.060	0.034	0.032	0.097		Set Trigger
4	4.100	0.060	0.034	0.032	0.099		Set Trigger
5	4.134	0.059	0.035	0.032	0.096		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



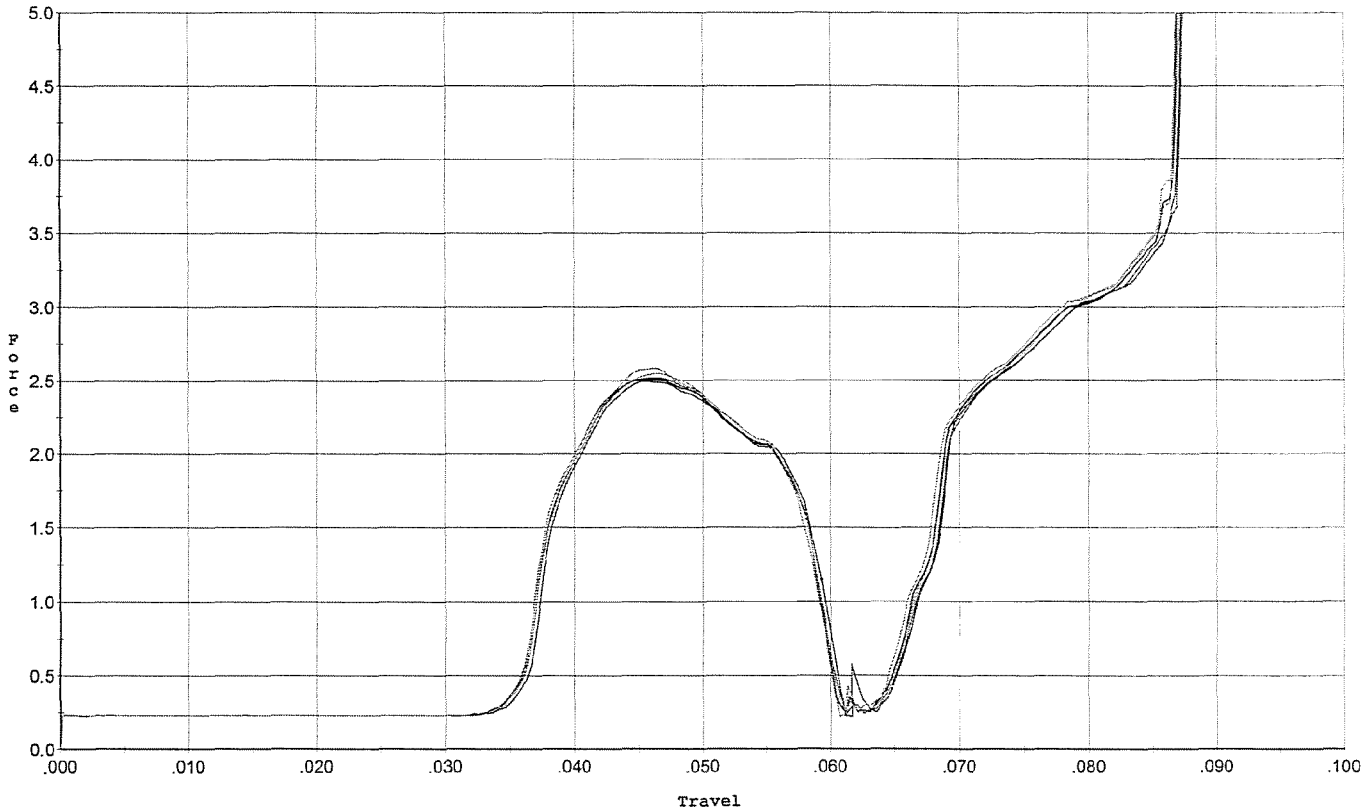
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.059	0.033	0.032	0.097		Set Trigger
2	4.055	0.059	0.034	0.032	0.096		Set Trigger
3	4.047	0.059	0.034	0.032	0.094		Set Trigger
4	4.082	0.059	0.034	0.032	0.095		Set Trigger
5	4.049	0.059	0.034	0.032	0.095		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



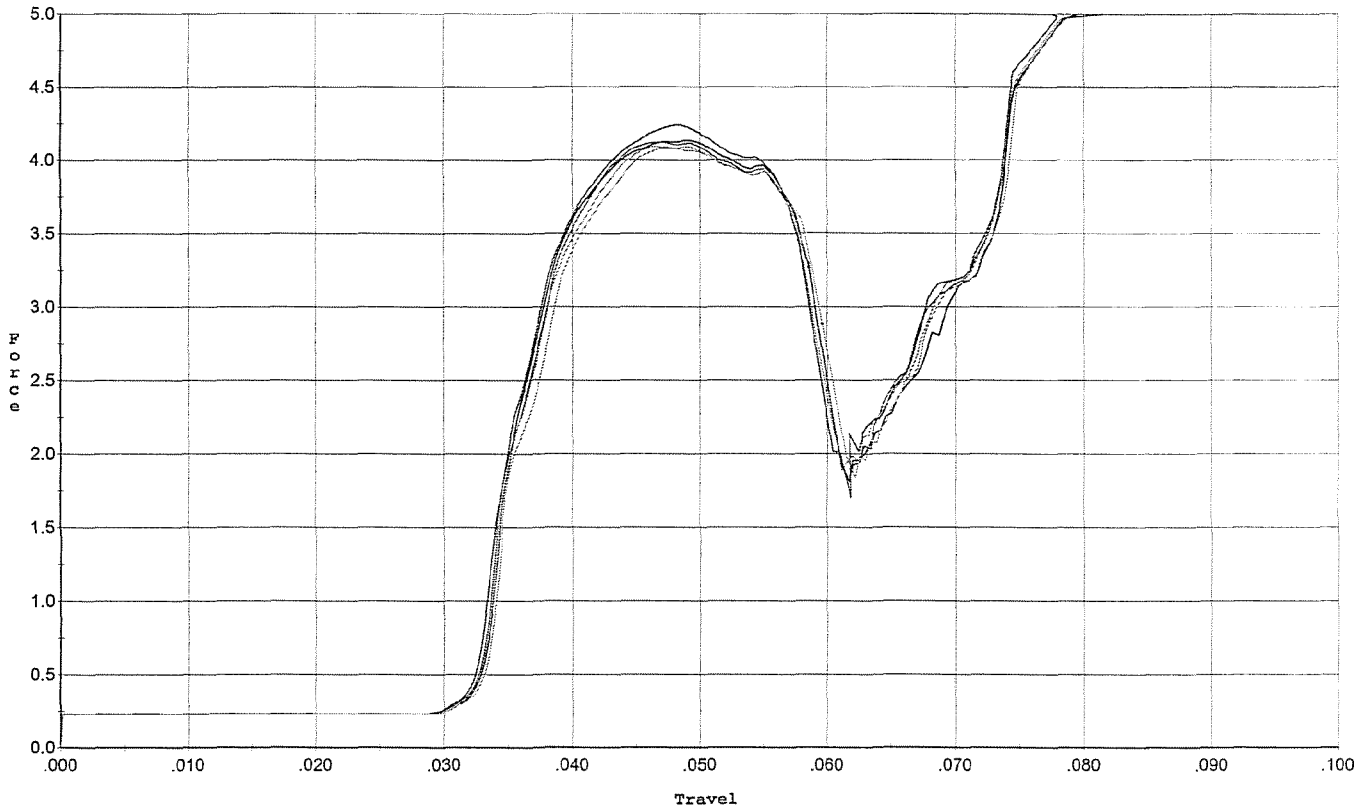
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.059	0.036	0.035	0.055		Set Trigger
2	2.507	0.058	0.036	0.035	0.055		Set Trigger
3	2.518	0.058	0.036	0.036	0.055		Set Trigger
4	2.549	0.058	0.036	0.036	0.055		Set Trigger
5	2.580	0.059	0.036	0.035	0.056		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.238	0.058	0.032	0.031	0.098		Set Trigger
2	4.134	0.059	0.032	0.032	0.098		Set Trigger
3	4.122	0.058	0.032	0.032	0.098		Set Trigger
4	4.087	0.060	0.033	0.031	0.098		Set Trigger
5	4.089	0.058	0.032	0.032	0.095		Set Trigger

Avg 4.13