

674 9783

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

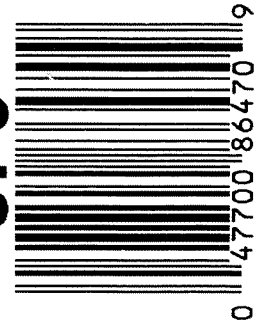
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749783

UPC



GUN SERIAL # G 6749783

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	RP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7/15/08	(K8)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

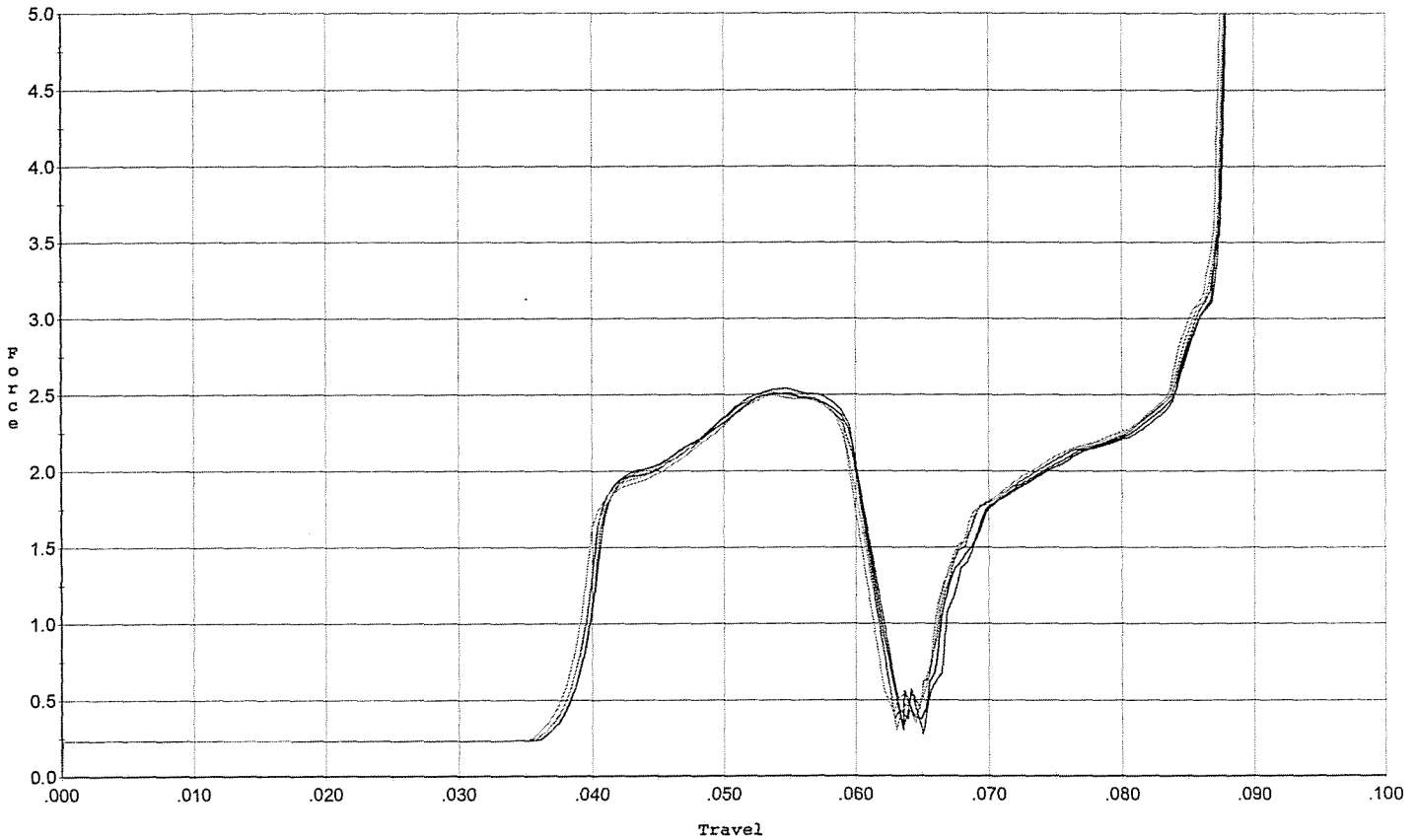
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>7.5</u>	<u>7.5</u>	7-30	TL	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u>	<u>6</u>	<u>6</u>	7-30	TL	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	7-30	TL	
	J) ASSEMBLE STOCK					7-27-08	BSN	
	K) ASSEMBLE SWIVEL STUDS					8-4-08	S.P.D.	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-4-08	S.P.D.	
	M) IRON SIGHT ALIGNMENT					8-4-08	S.P.D.	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL				
			<u>PASS</u>	FAIL		7-28-08	TRW	
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
660	INSPECT FOR LIVE AMMO					7-28-08	TL	
670	FINAL INSPECTION A) HEADSPACE					8-4-08	S.P.D.	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u>	<u>2.72</u>	<u>2.75</u>	<u>2.75</u>	<u>2.76</u>	7/30/08 RN
	C) FUNCTION					8-4-08	S.P.D.	
690	PACK					8/5/08	Fm	

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



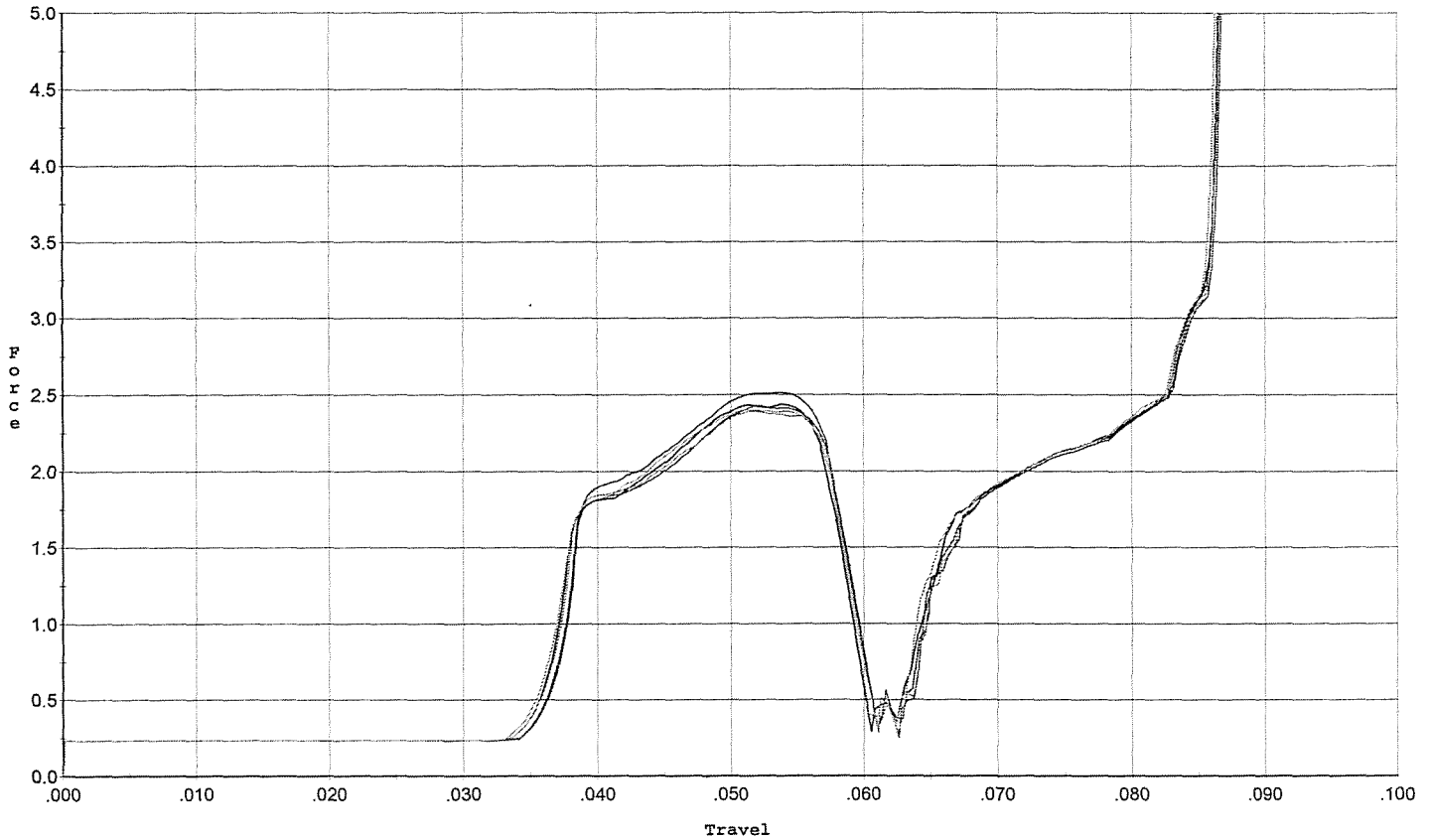
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.061	0.038	0.034	0.057		Set Trigger
2	2.505	0.060	0.037	0.034	0.056		Set Trigger
3	2.509	0.060	0.038	0.034	0.055		Set Trigger
4	2.494	0.061	0.037	0.034	0.056		Set Trigger
5	2.518	0.059	0.037	0.034	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



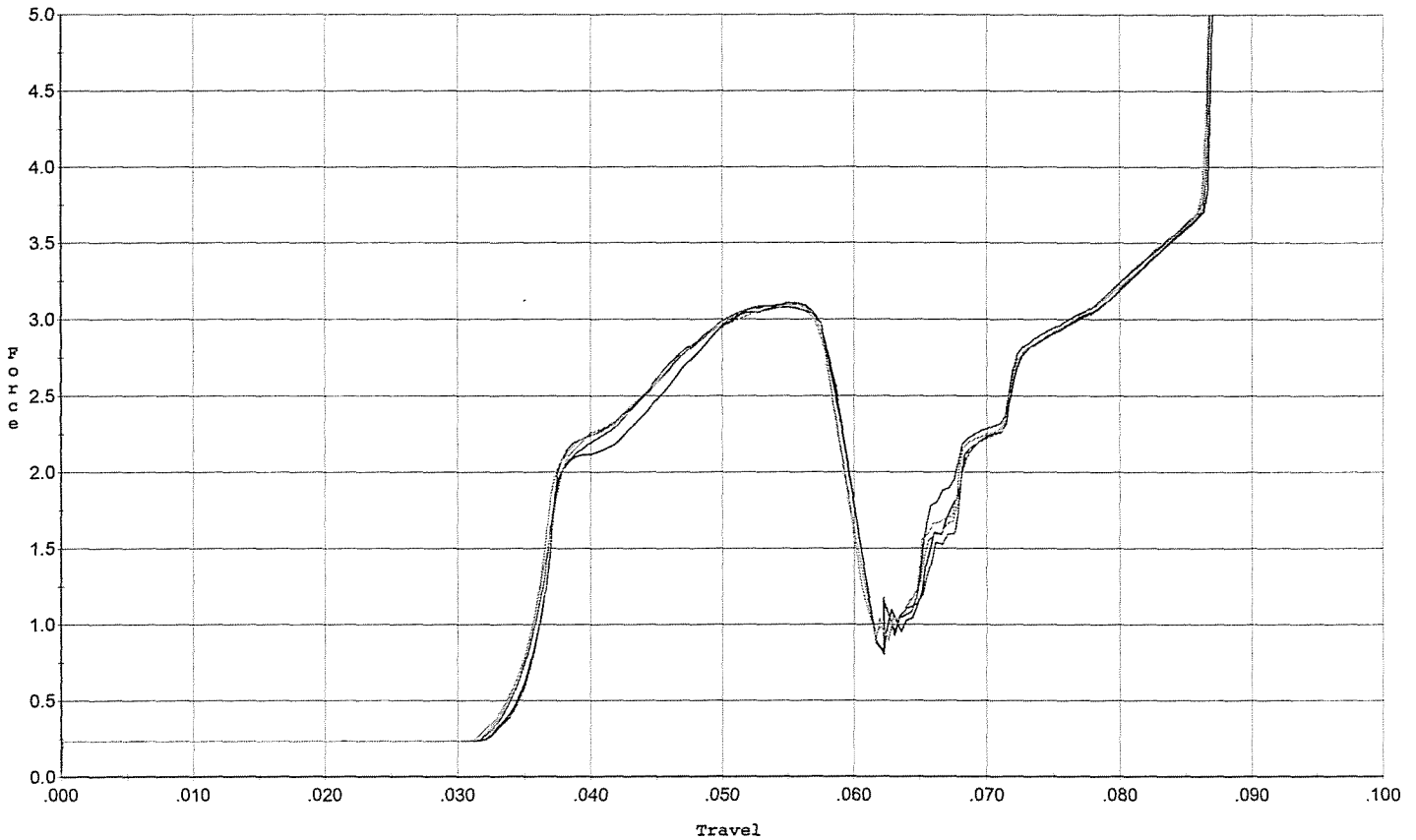
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.059	0.036	0.035	0.056		Set Trigger
2	2.439	0.058	0.035	0.035	0.054		Set Trigger
3	2.427	0.059	0.036	0.035	0.054		Set Trigger
4	2.401	0.057	0.035	0.035	0.054		Set Trigger
5	2.393	0.057	0.035	0.035	0.053		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



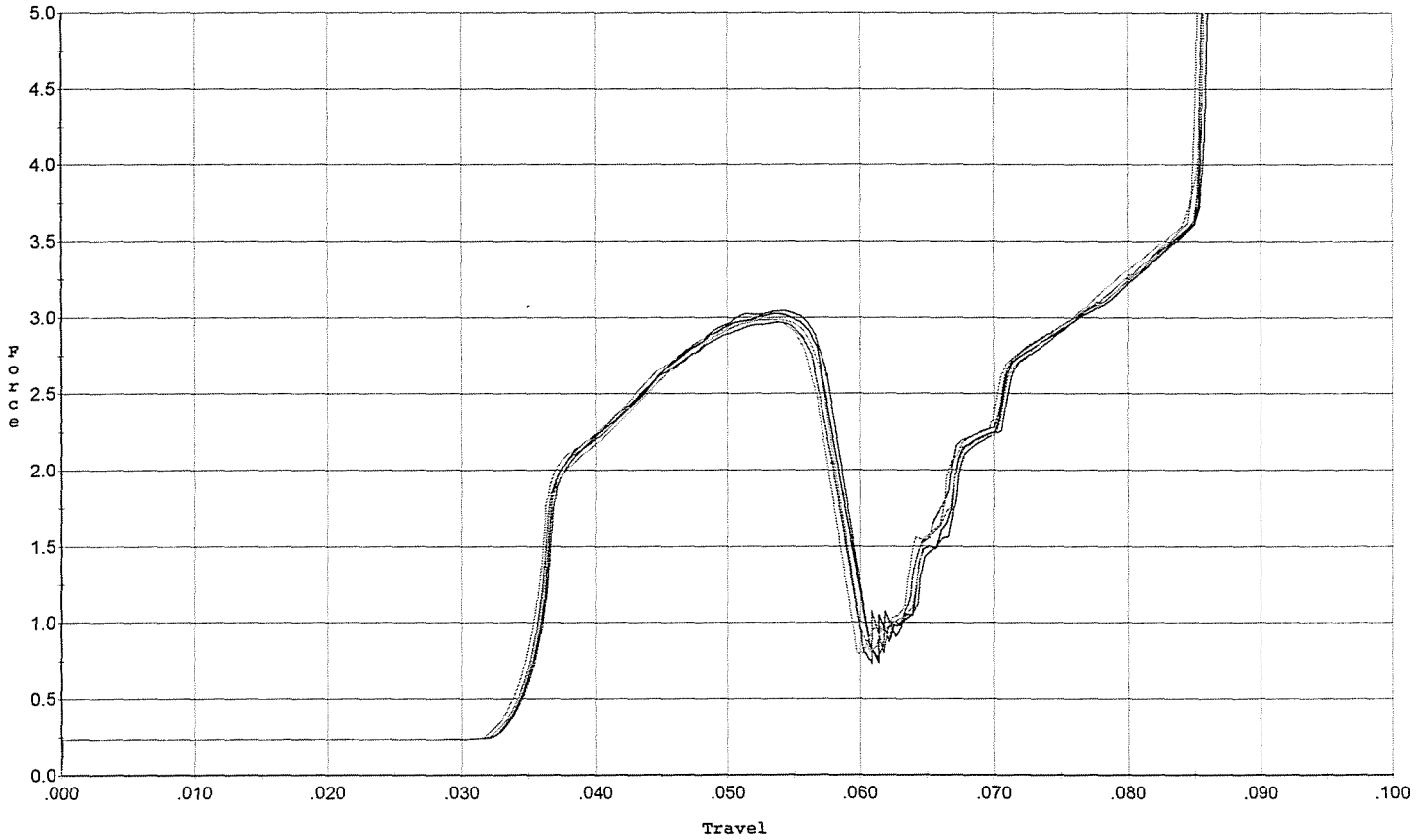
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.059	0.034	0.033	0.070		Set Trigger
2	3.080	0.059	0.034	0.033	0.069		Set Trigger
3	3.109	0.059	0.034	0.033	0.070		Set Trigger
4	3.091	0.058	0.034	0.034	0.068		Set Trigger
5	3.099	0.058	0.033	0.034	0.069		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



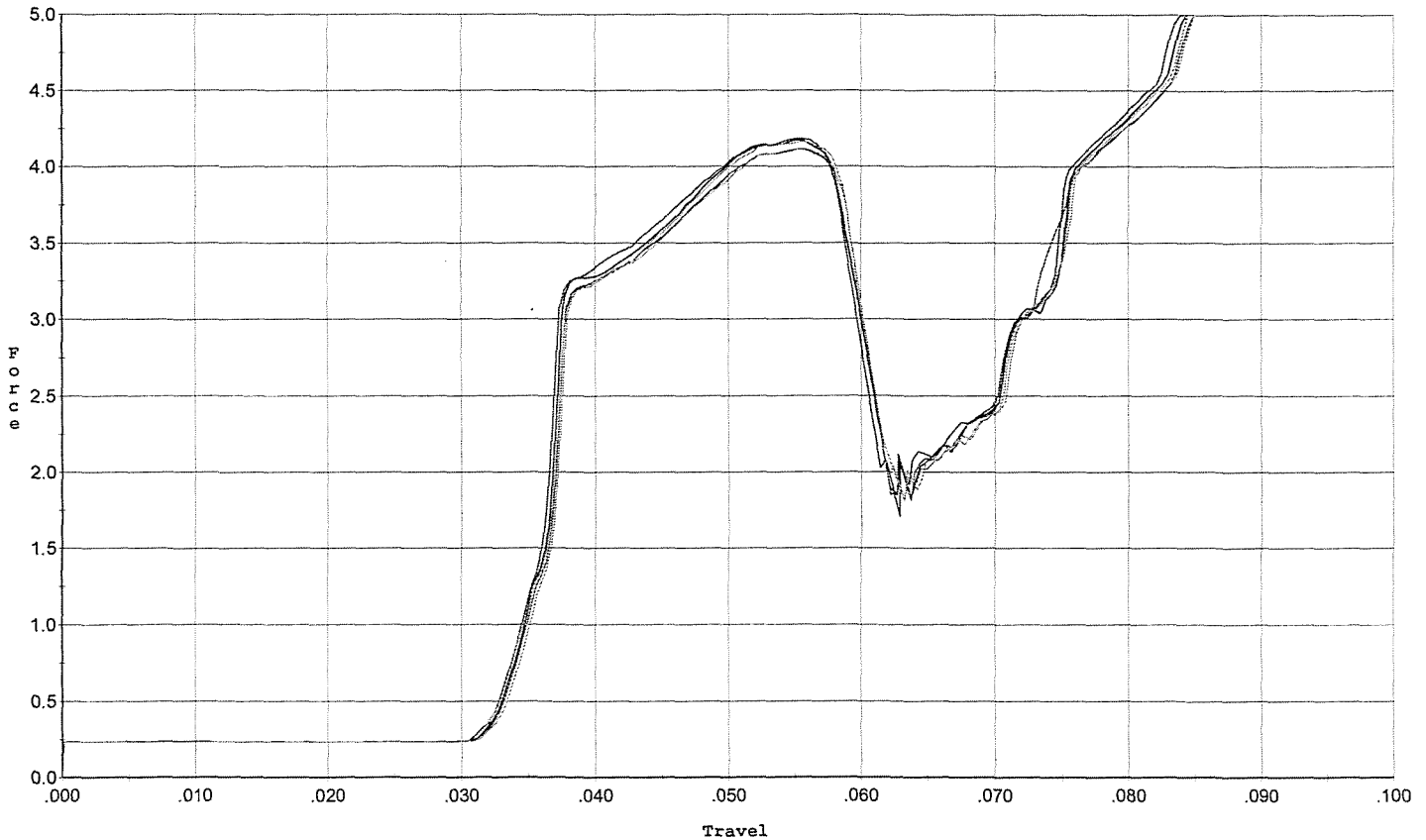
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.058	0.034	0.033	0.067		Set Trigger
2	3.027	0.059	0.034	0.033	0.068		Set Trigger
3	2.968	0.058	0.034	0.034	0.066		Set Trigger
4	2.991	0.057	0.034	0.034	0.065		Set Trigger
5	2.992	0.057	0.033	0.034	0.065		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



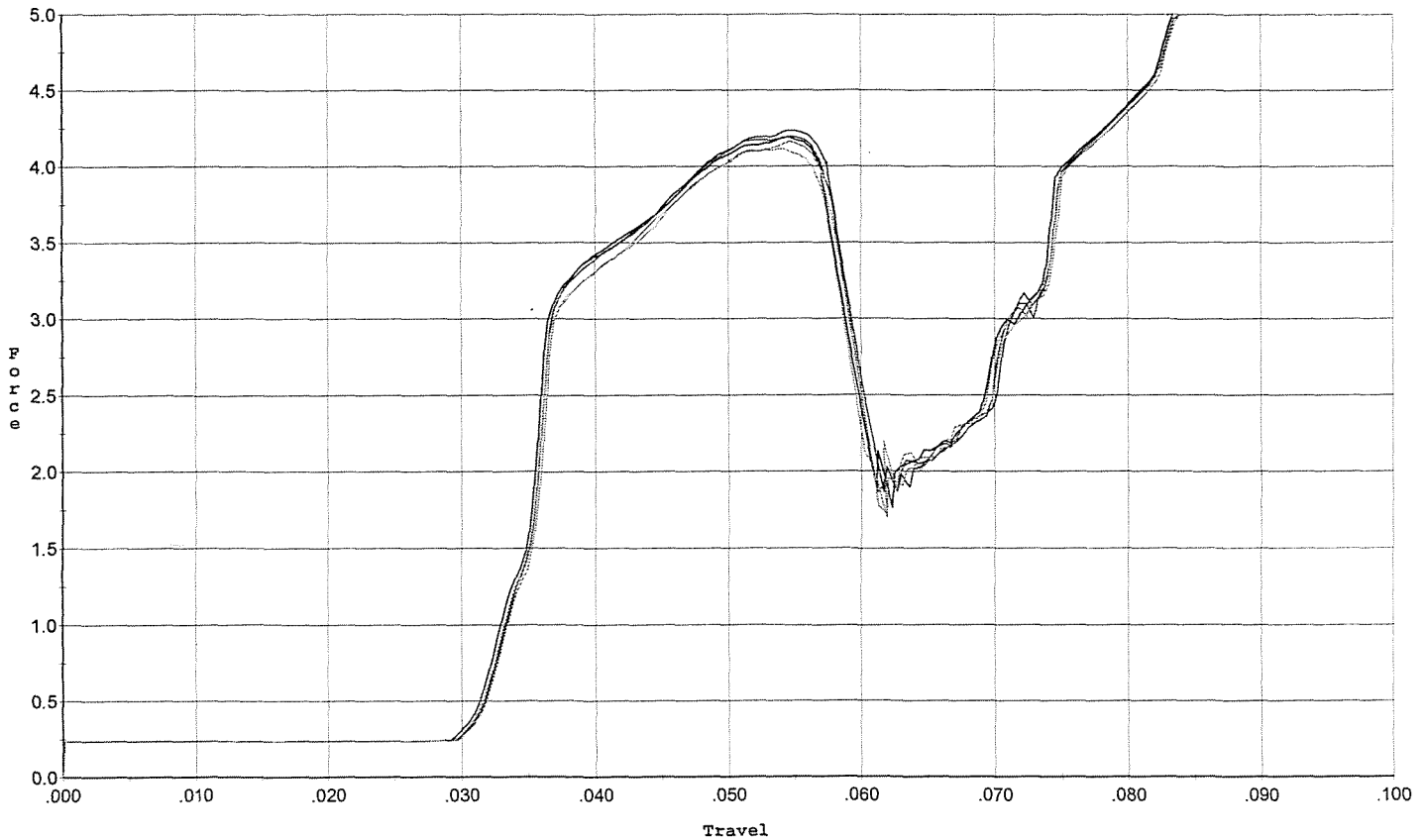
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.058	0.032	0.032	0.095		Set Trigger
2	4.174	0.060	0.033	0.031	0.098		Set Trigger
3	4.112	0.060	0.033	0.031	0.096		Set Trigger
4	4.114	0.059	0.033	0.032	0.094		Set Trigger
5	4.164	0.059	0.032	0.032	0.096		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



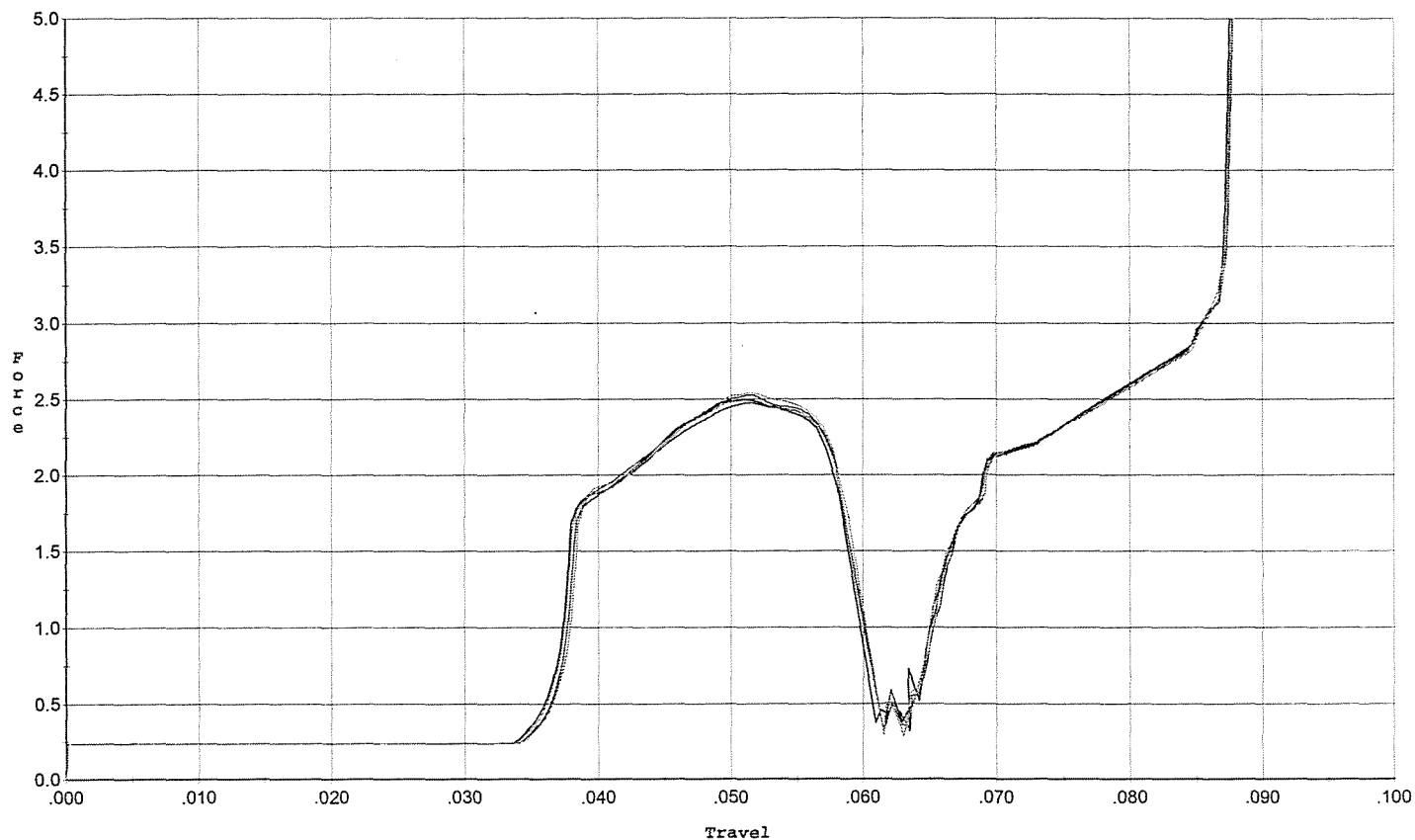
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.057	0.031	0.031	0.097		Set Trigger
2	4.191	0.057	0.031	0.031	0.095		Set Trigger
3	4.196	0.058	0.031	0.031	0.097		Set Trigger
4	4.113	0.057	0.031	0.032	0.094		Set Trigger
5	4.163	0.058	0.031	0.031	0.096		Set Trigger

AVG 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



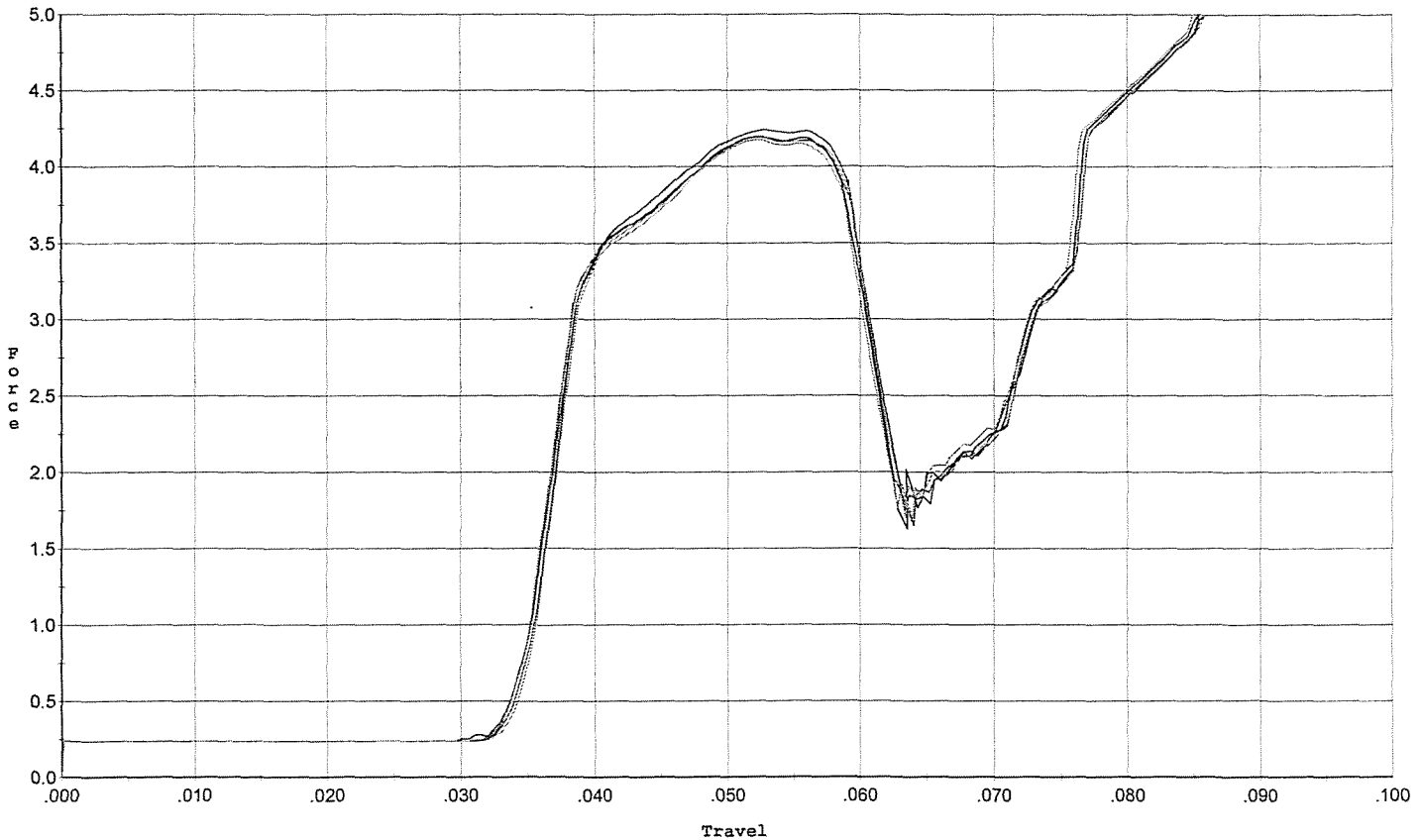
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.060	0.036	0.035	0.057		Set Trigger
2	2.495	0.058	0.035	0.035	0.056		Set Trigger
3	2.527	0.060	0.036	0.035	0.057		Set Trigger
4	2.540	0.059	0.036	0.035	0.057		Set Trigger
5	2.493	0.058	0.036	0.036	0.056		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.059	0.033	0.032	0.099		Set Trigger
2	4.194	0.060	0.033	0.032	0.100		Set Trigger
3	4.191	0.059	0.033	0.032	0.098		Set Trigger
4	4.190	0.059	0.034	0.032	0.097		Set Trigger
5	4.172	0.059	0.033	0.032	0.097		Set Trigger

Avg 4.19