

064649790

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

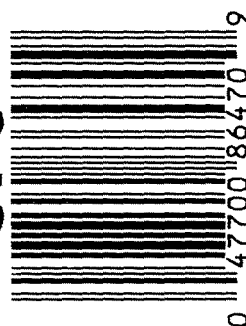
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749790

UPC



GUN SERIAL # 66749790

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	RSN
430	ASSEMBLE TO STOCK		7-22-08	MEB
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	LTZ
472	SERIALIZE BOLT HANDLE		7-24-08	LR
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	RL
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DCG
542	APPLY COATINGS (BARREL ACTION)		8-5-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

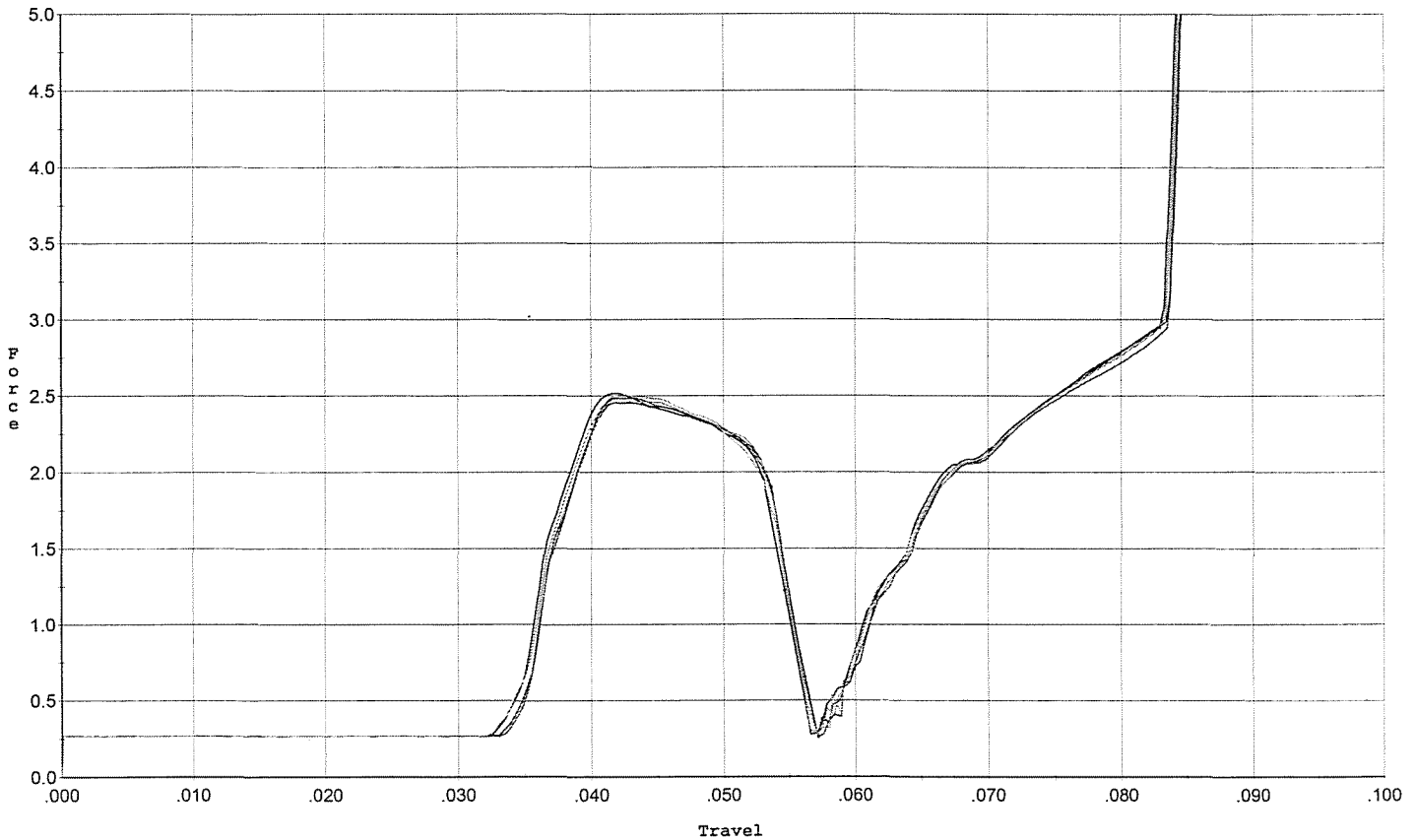
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-14	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.026</u> <u>.025</u>	8-14	TL
	J) ASSEMBLE STOCK			8-11-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS			8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TRW
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-13-08	TL
670	FINAL INSPECTION A) HEADSPACE			8-25	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.29</u> <u>2.23</u> <u>2.19</u> <u>2.21</u>	8/14/08	Fm
	C) FUNCTION			8-25	TL
690	PACK			8/26/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



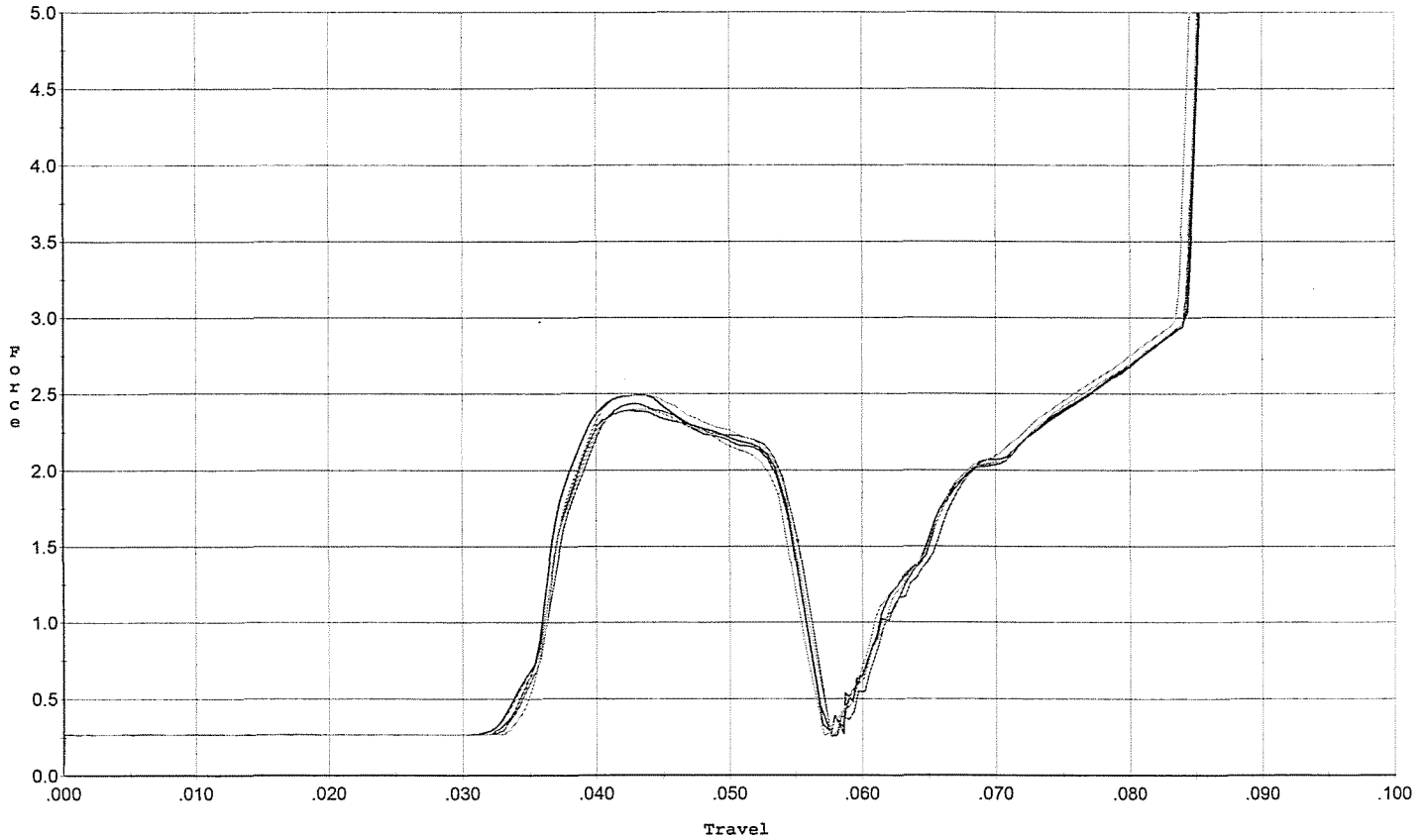
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.054	0.034	0.036	0.049		Set Trigger
2	2.517	0.055	0.034	0.036	0.051		Set Trigger
3	2.488	0.054	0.034	0.036	0.049		Set Trigger
4	2.507	0.054	0.034	0.036	0.051		Set Trigger
5	2.485	0.054	0.034	0.036	0.050		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



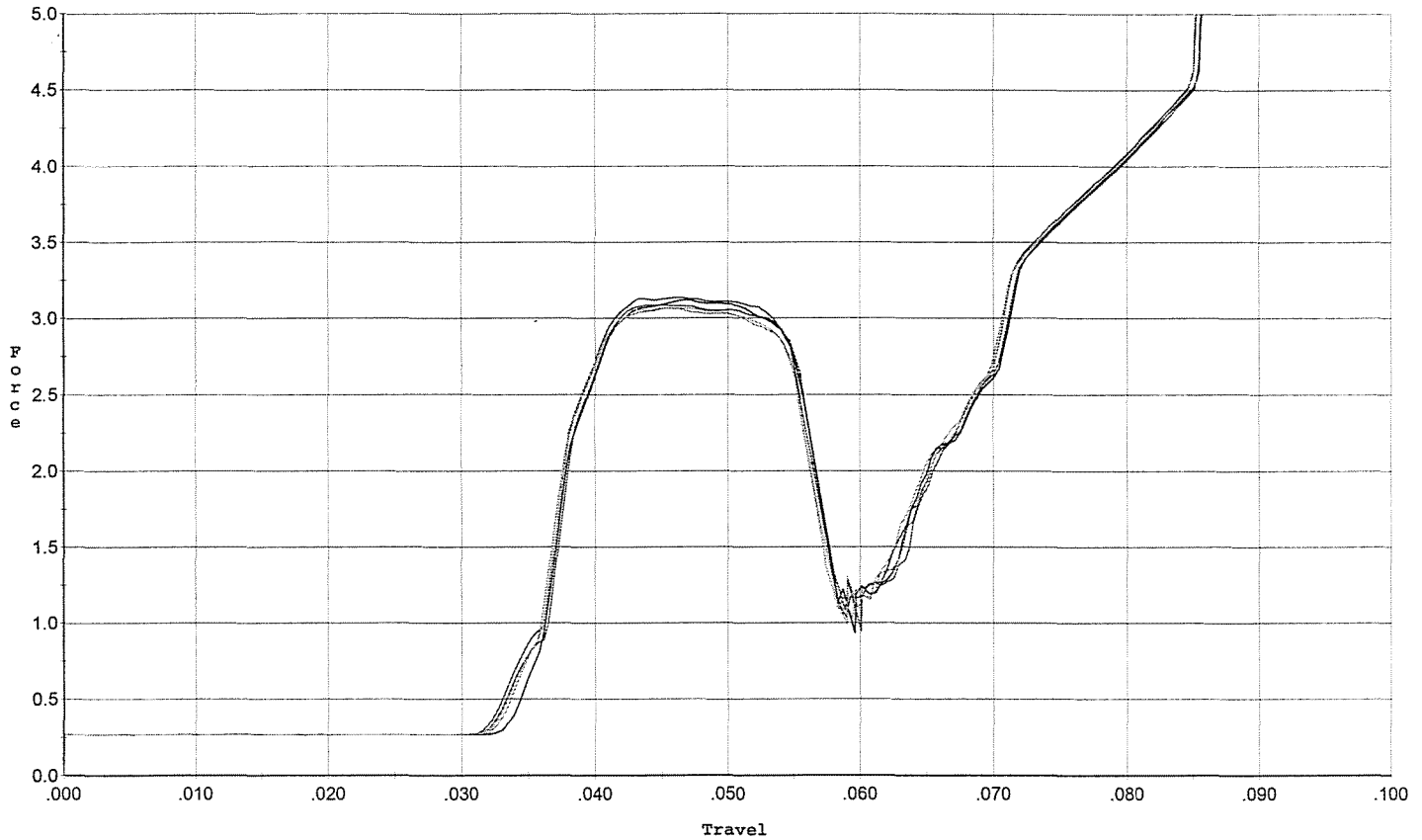
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.392	0.054	0.034	0.036	0.050		Set Trigger
2	2.491	0.054	0.033	0.036	0.052		Set Trigger
3	2.437	0.055	0.033	0.036	0.051		Set Trigger
4	2.490	0.054	0.034	0.036	0.051		Set Trigger
5	2.401	0.054	0.035	0.036	0.049		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



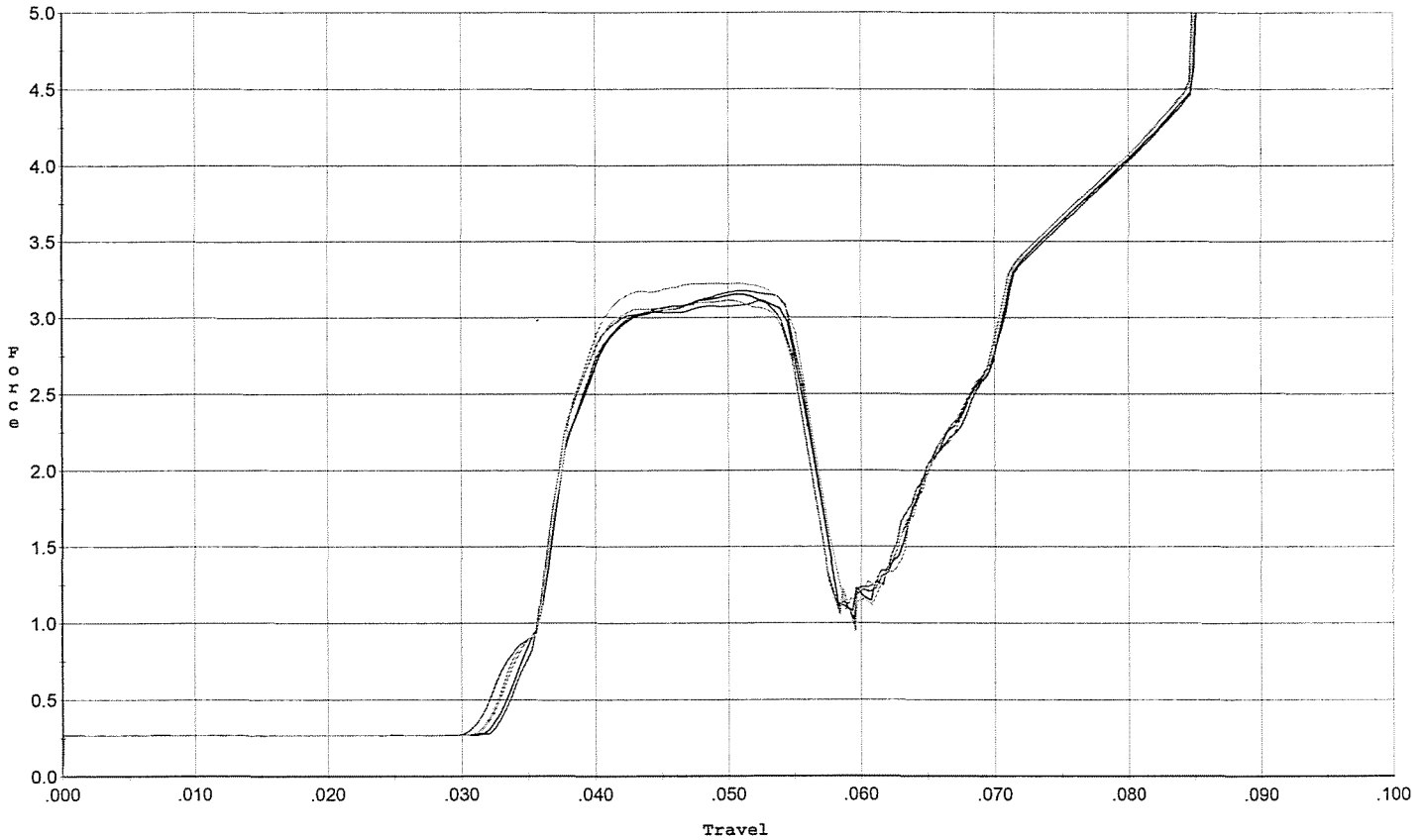
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.056	0.032	0.034	0.068		Set Trigger
2	3.122	0.056	0.034	0.035	0.066		Set Trigger
3	3.085	0.055	0.032	0.035	0.066		Set Trigger
4	3.064	0.055	0.033	0.035	0.065		Set Trigger
5	3.066	0.055	0.033	0.035	0.065		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



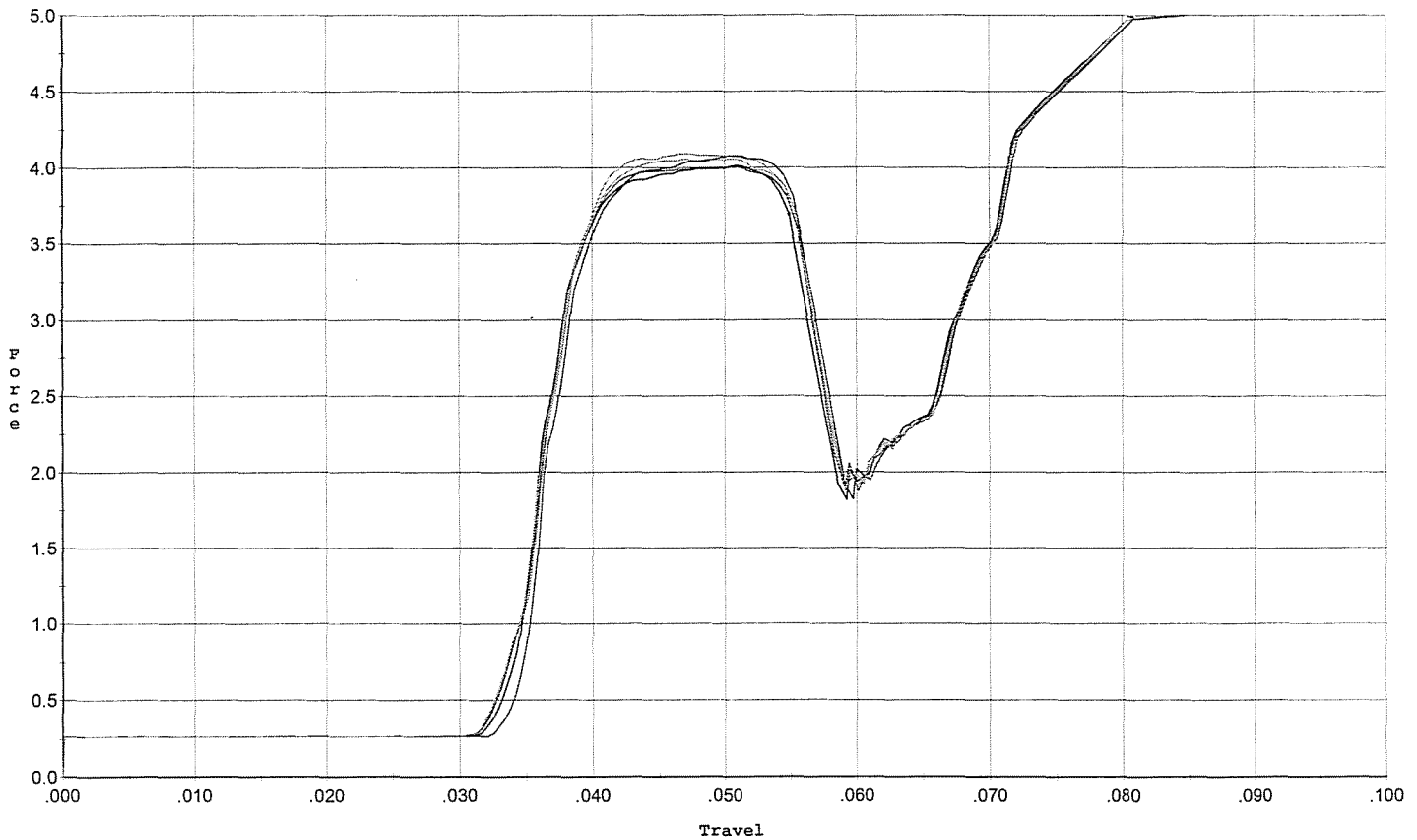
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.175	0.056	0.033	0.034	0.068		Set Trigger
2	3.154	0.056	0.033	0.034	0.068		Set Trigger
3	3.110	0.055	0.032	0.034	0.067		Set Trigger
4	3.224	0.055	0.033	0.034	0.069		Set Trigger
5	3.112	0.055	0.032	0.034	0.067		Set Trigger

Arg 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



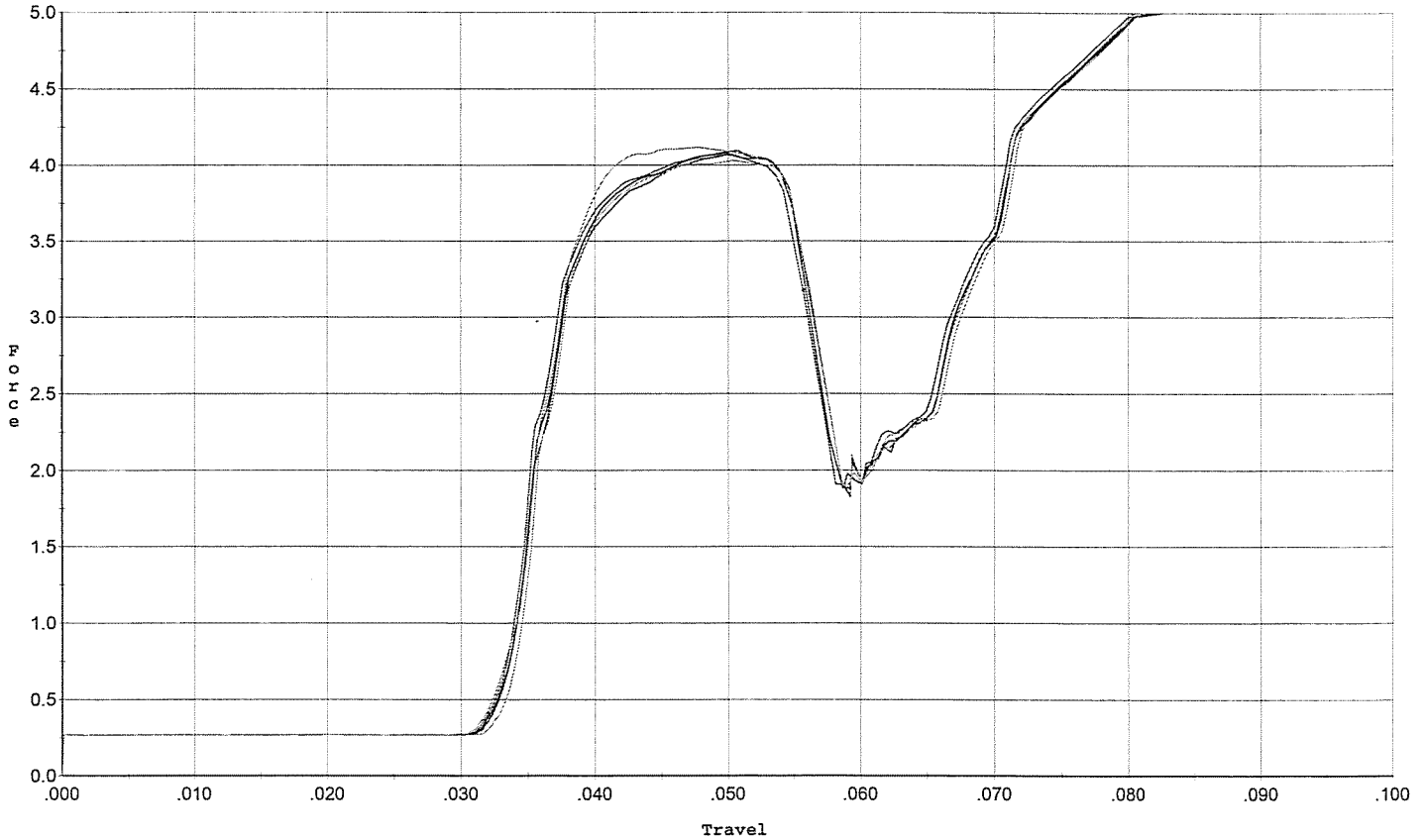
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.057	0.034	0.033	0.089		Set Trigger
2	4.015	0.055	0.033	0.034	0.085		Set Trigger
3	4.008	0.056	0.032	0.033	0.087		Set Trigger
4	4.055	0.055	0.032	0.033	0.087		Set Trigger
5	4.091	0.055	0.032	0.033	0.088		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



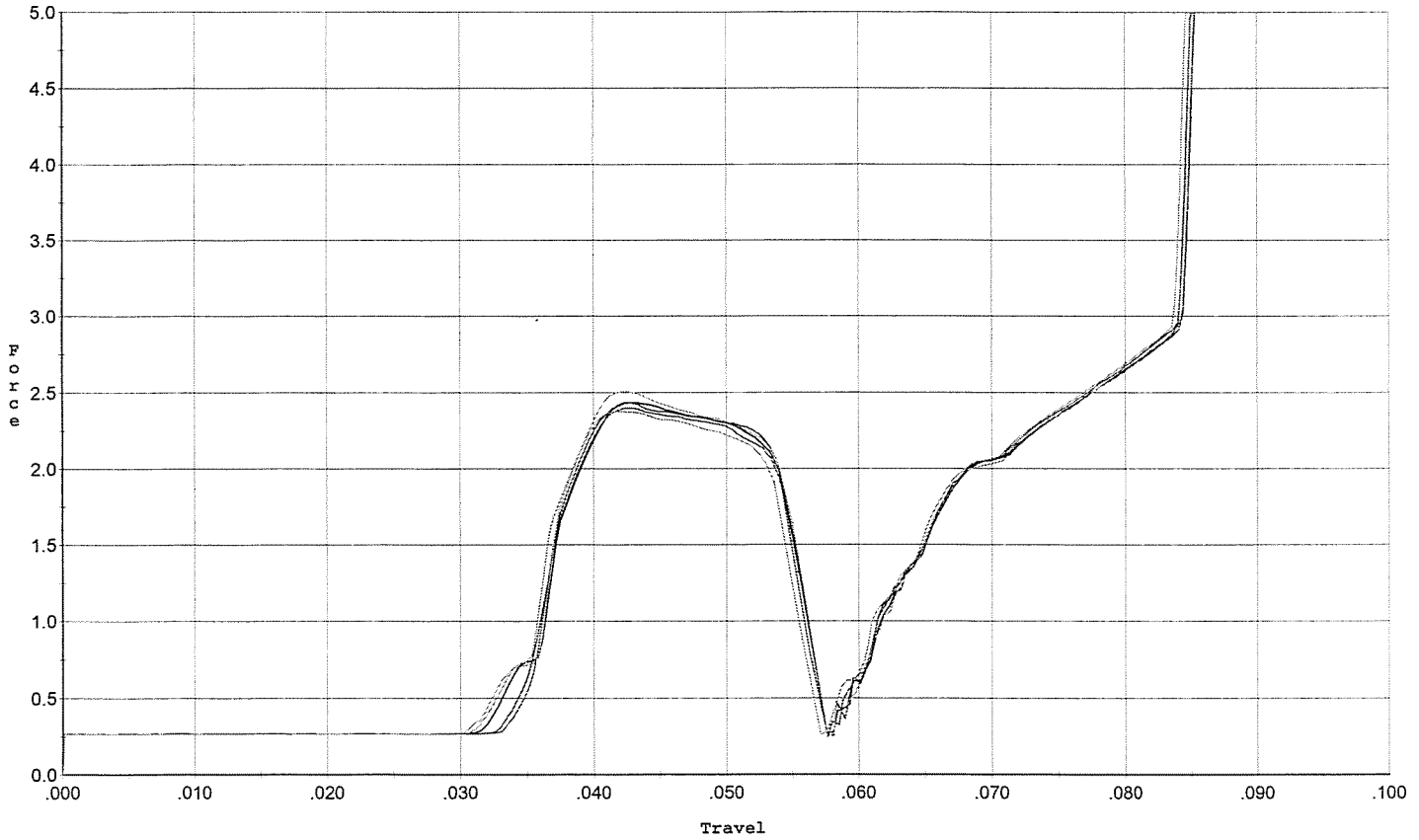
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.055	0.032	0.033	0.086		Set Trigger
2	4.093	0.056	0.032	0.033	0.090		Set Trigger
3	4.077	0.056	0.032	0.033	0.089		Set Trigger
4	4.029	0.056	0.033	0.033	0.088		Set Trigger
5	4.119	0.057	0.032	0.033	0.092		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



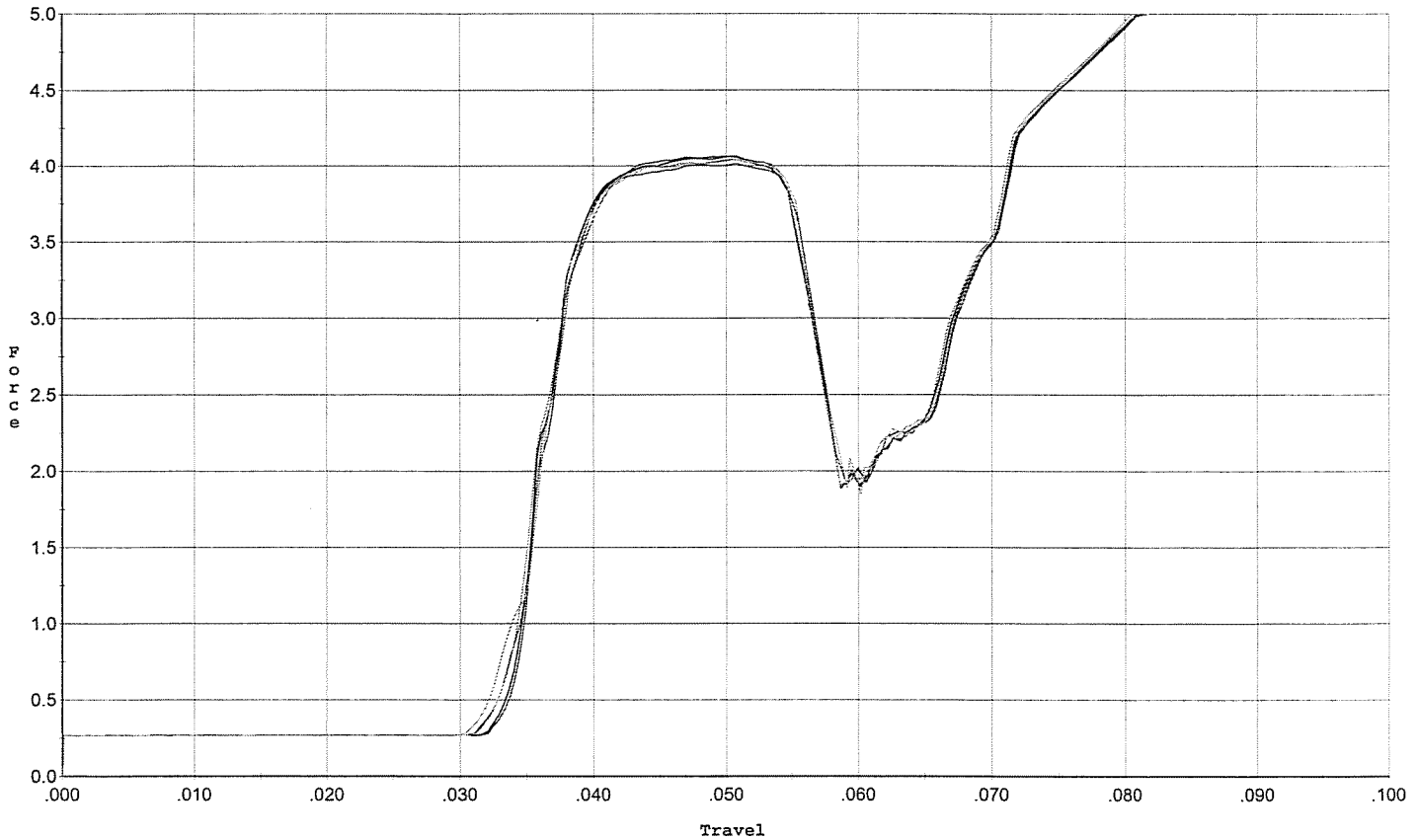
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.055	0.033	0.036	0.052		Set Trigger
2	2.436	0.055	0.033	0.036	0.052		Set Trigger
3	2.400	0.054	0.034	0.036	0.050		Set Trigger
4	2.506	0.055	0.032	0.036	0.053		Set Trigger
5	2.376	0.054	0.032	0.036	0.050		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.056	0.033	0.033	0.088		Set Trigger
2	4.063	0.056	0.033	0.033	0.089		Set Trigger
3	4.011	0.055	0.033	0.033	0.088		Set Trigger
4	4.039	0.055	0.032	0.033	0.088		Set Trigger
5	4.045	0.056	0.033	0.033	0.089		Set Trigger

Avg 4.04