

G 674 9791

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

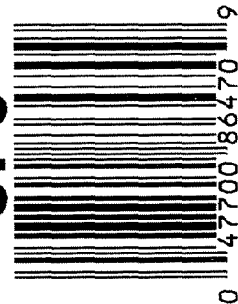
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749791

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 674979

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-16-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION		6/20/08	cmg
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	Bd
542	APPLY COATINGS (BARREL ACTION)		6-25-08	---
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/30/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

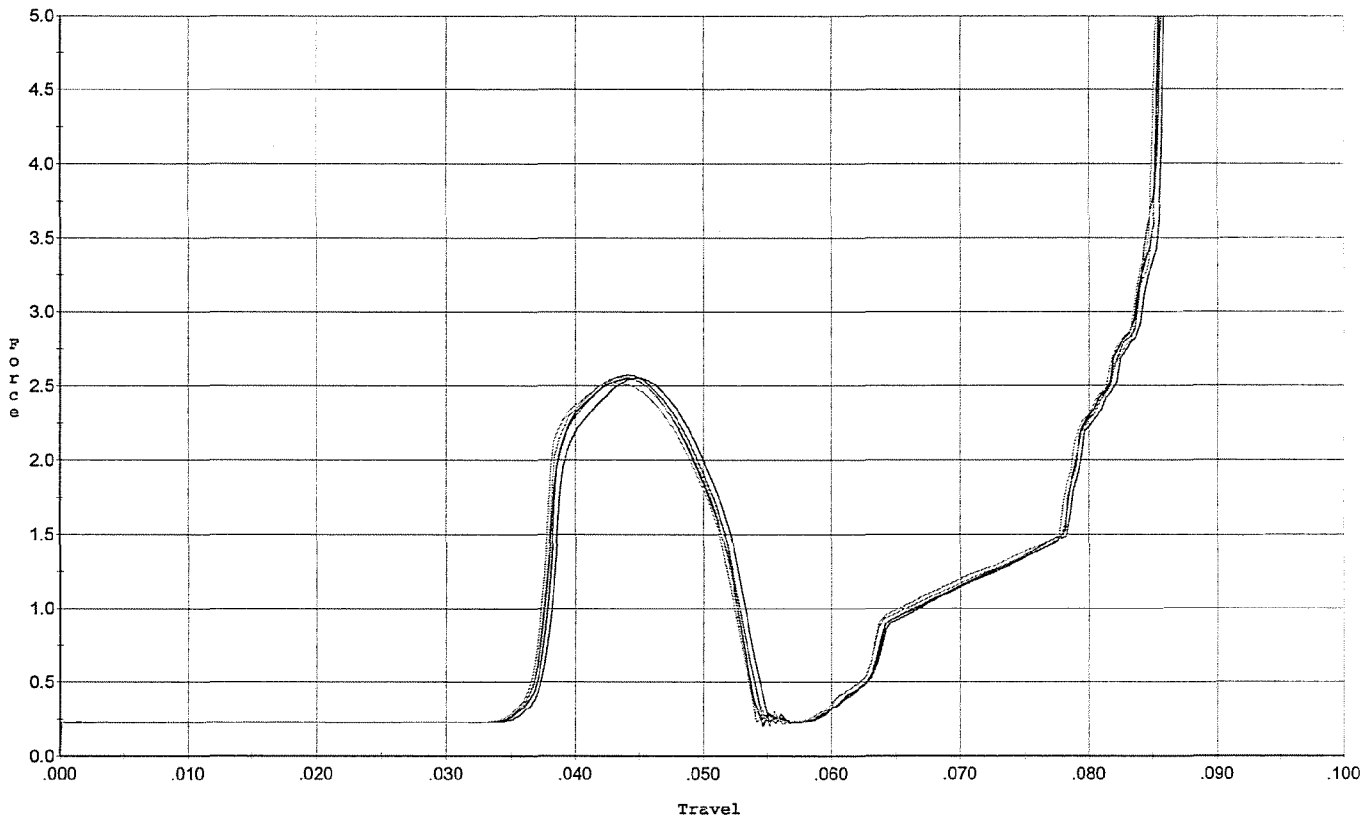
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6/30/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		8-7-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.47</u> <u>2.20</u> <u>2.44</u> <u>2.14</u>	7-8-08	SD
	C) FUNCTION		8-7-08	L.P.D.
690	PACK		8/9/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



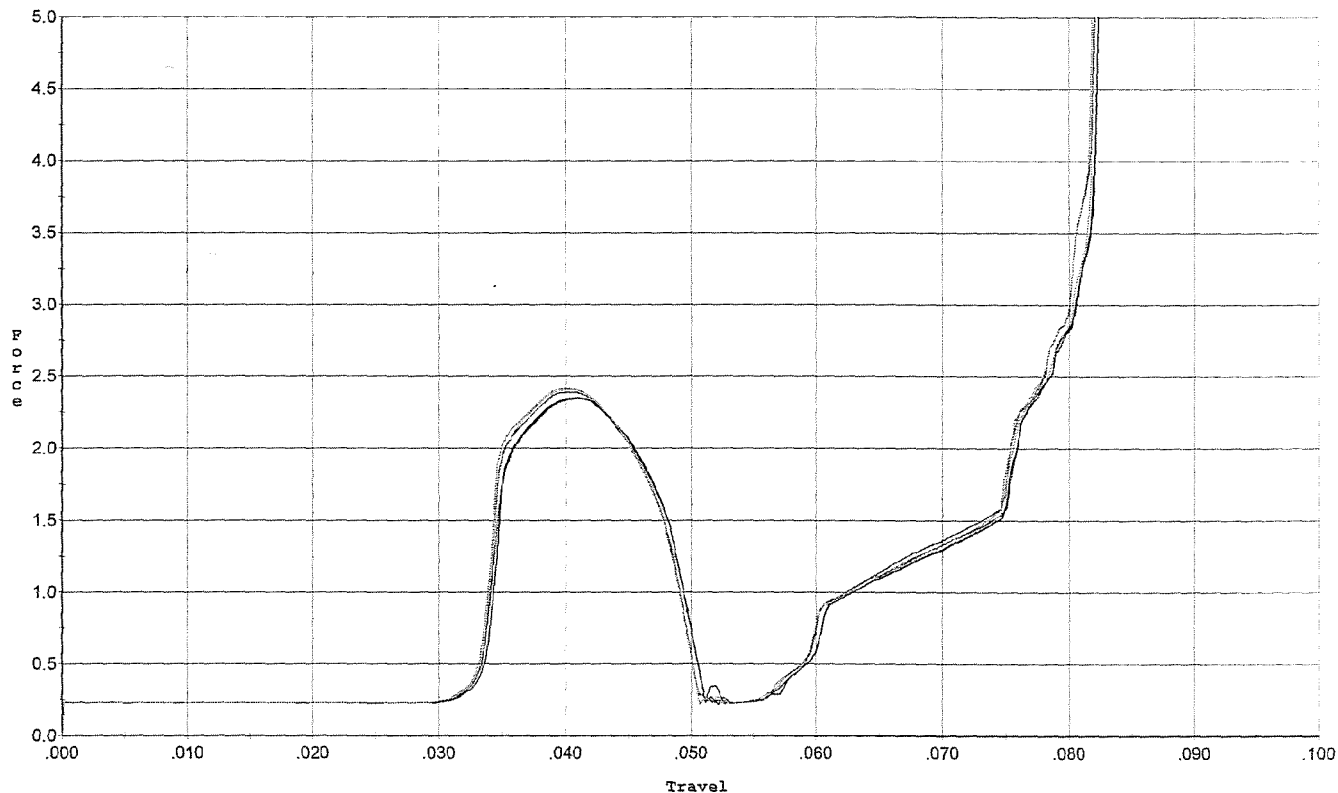
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.052	0.037	0.039	0.041		Set Trigger
2	2.551	0.052	0.037	0.038	0.040		Set Trigger
3	2.572	0.052	0.036	0.039	0.041		Set Trigger
4	2.524	0.053	0.036	0.038	0.041		Set Trigger
5	2.558	0.052	0.036	0.038	0.041		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



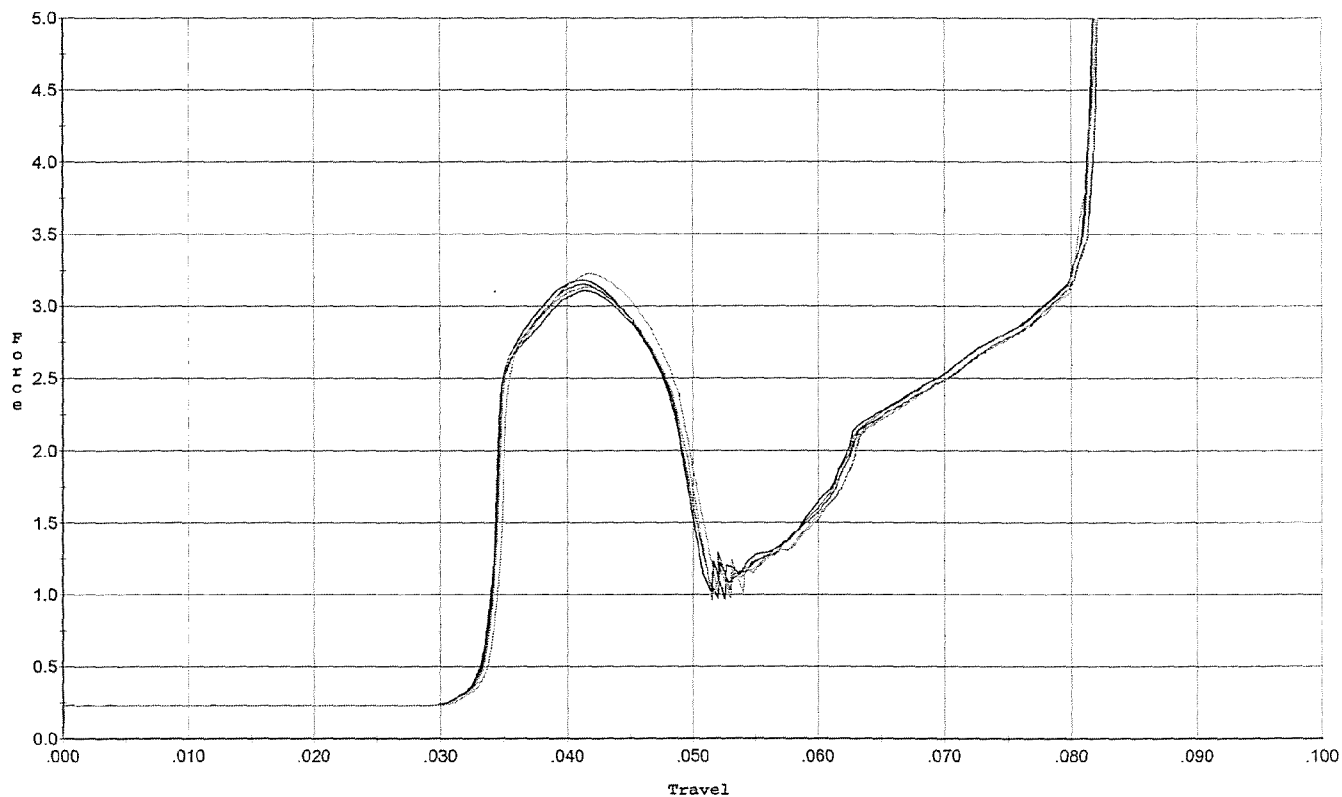
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.347	0.050	0.033	0.038	0.039		Set Trigger
2	2.351	0.050	0.033	0.038	0.039		Set Trigger
3	2.387	0.049	0.033	0.038	0.039		Set Trigger
4	2.408	0.049	0.033	0.038	0.039		Set Trigger
5	2.418	0.049	0.033	0.038	0.039		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



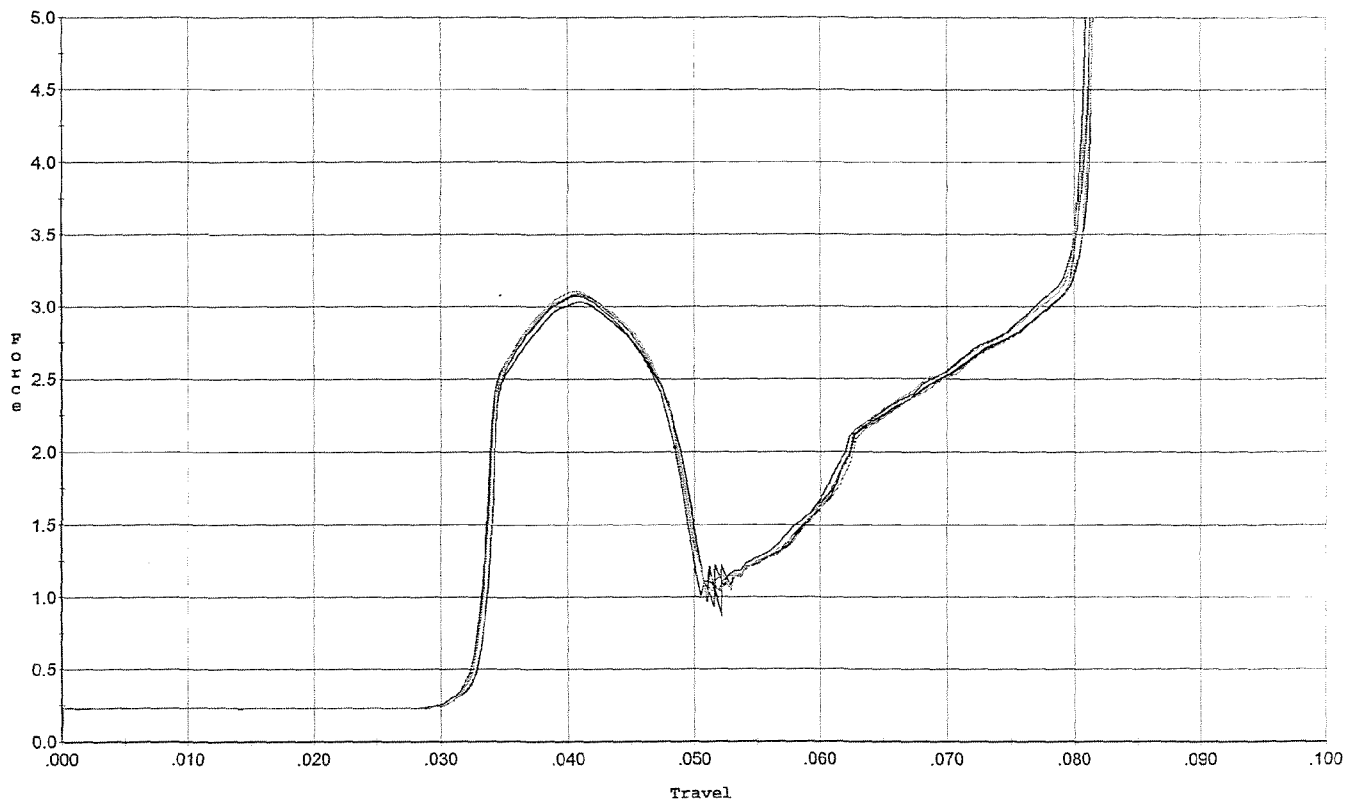
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.048	0.033	0.036	0.050		Set Trigger
2	3.181	0.049	0.033	0.035	0.051		Set Trigger
3	3.150	0.048	0.033	0.036	0.050		Set Trigger
4	3.224	0.049	0.033	0.035	0.051		Set Trigger
5	3.131	0.050	0.033	0.035	0.052		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



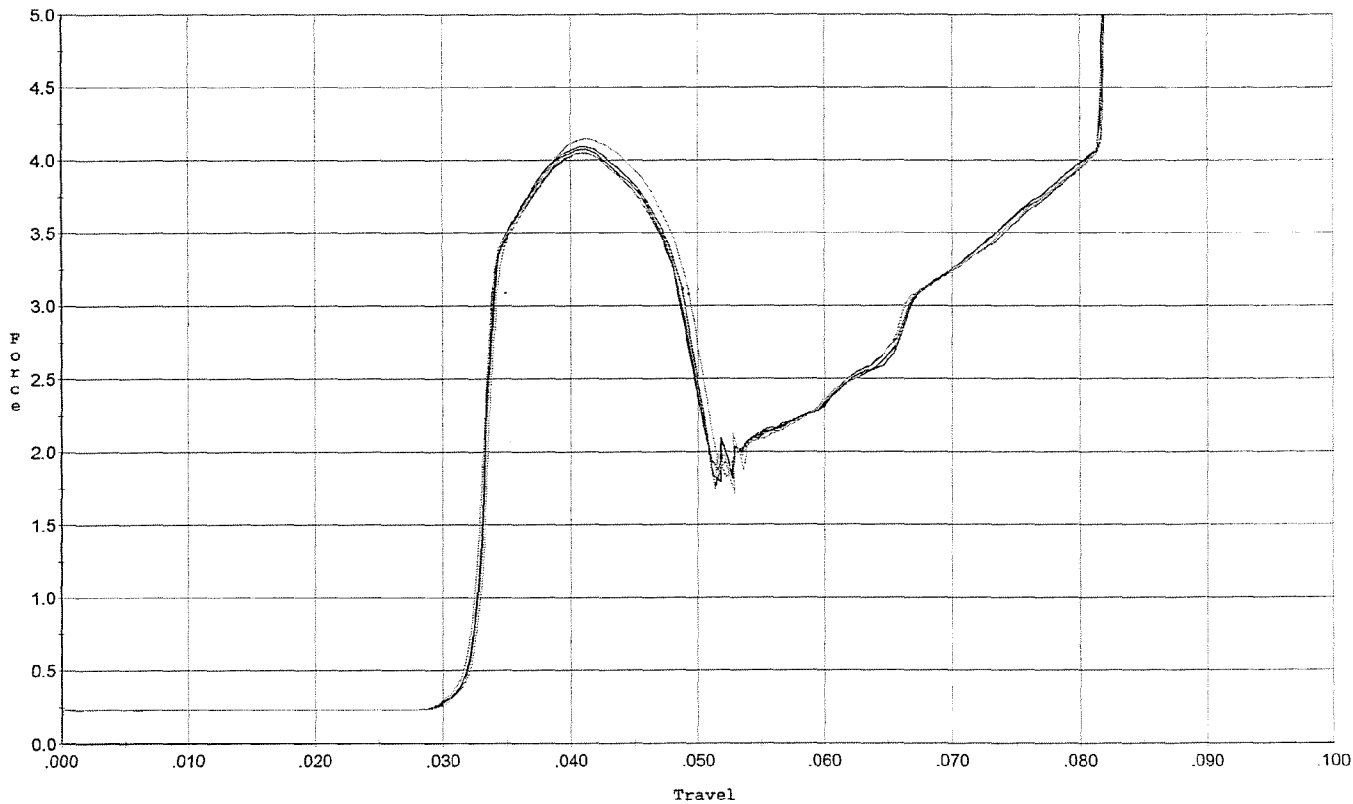
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.048	0.032	0.035	0.050		Set Trigger
2	3.034	0.049	0.032	0.035	0.050		Set Trigger
3	3.085	0.048	0.032	0.035	0.050		Set Trigger
4	3.091	0.048	0.032	0.035	0.049		Set Trigger
5	3.108	0.048	0.032	0.035	0.050		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



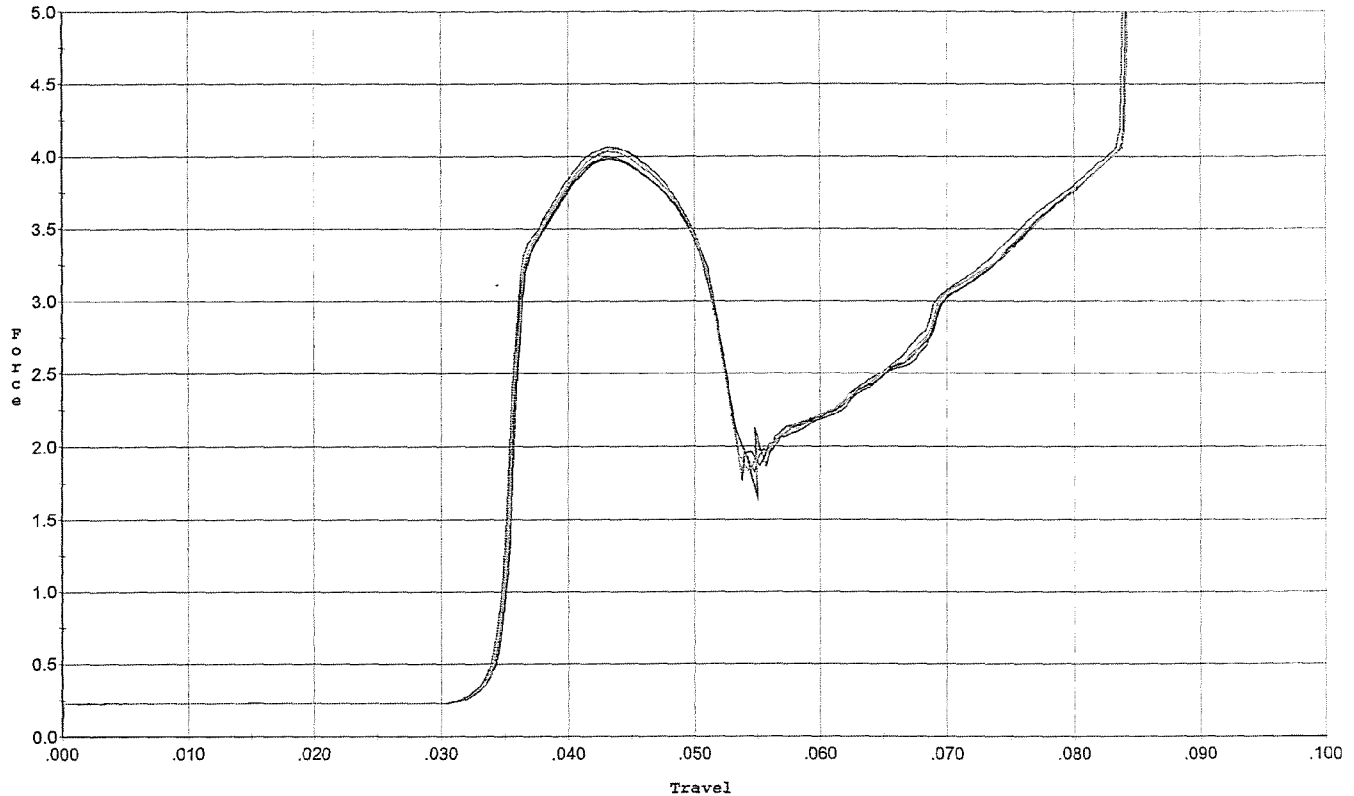
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.049	0.032	0.034	0.069		Set Trigger
2	4.051	0.048	0.031	0.034	0.066		Set Trigger
3	4.094	0.049	0.032	0.034	0.068		Set Trigger
4	4.150	0.049	0.032	0.034	0.070		Set Trigger
5	4.051	0.049	0.031	0.034	0.069		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



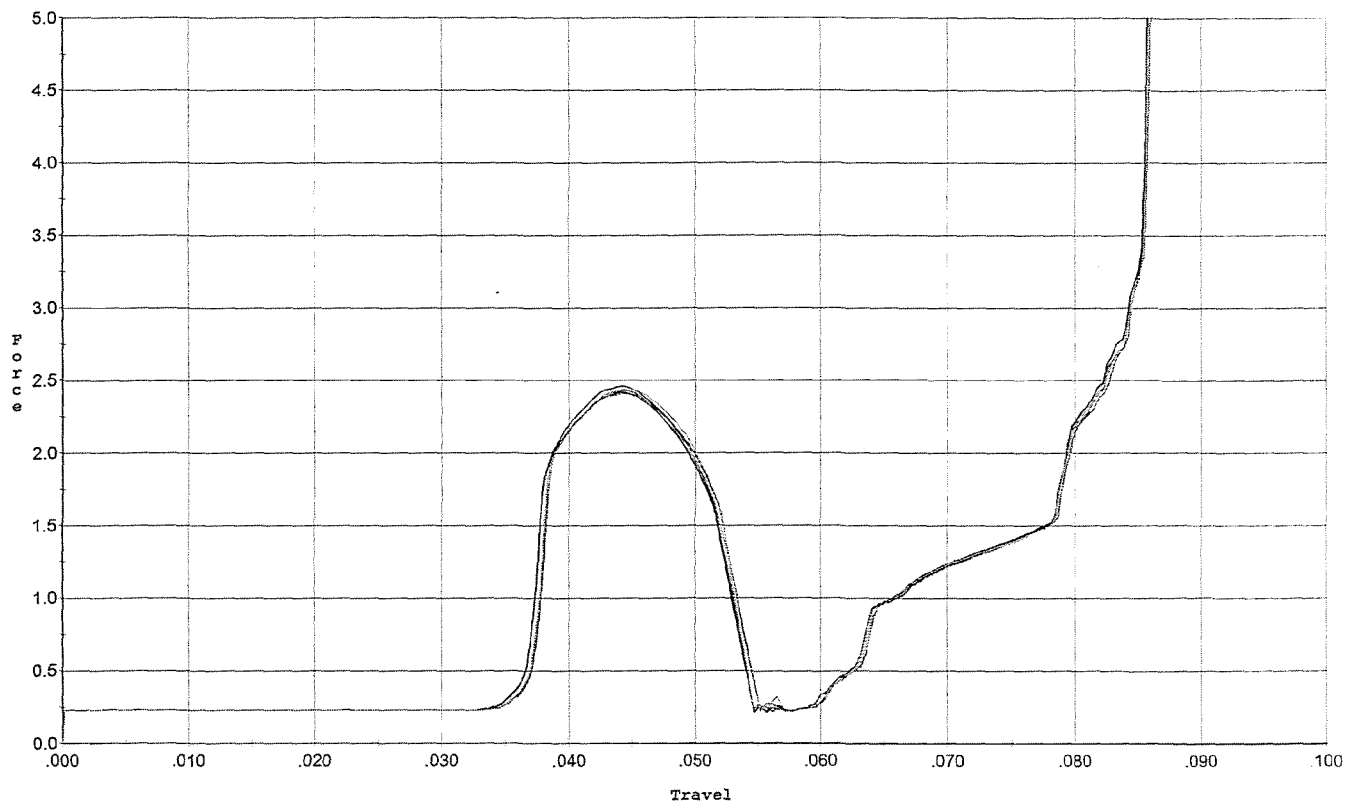
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.997	0.052	0.034	0.035	0.069		Set Trigger
2	3.986	0.051	0.034	0.036	0.068		Set Trigger
3	4.065	0.051	0.034	0.035	0.070		Set Trigger
4	4.054	0.051	0.034	0.036	0.069		Set Trigger
5	4.034	0.051	0.034	0.035	0.069		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



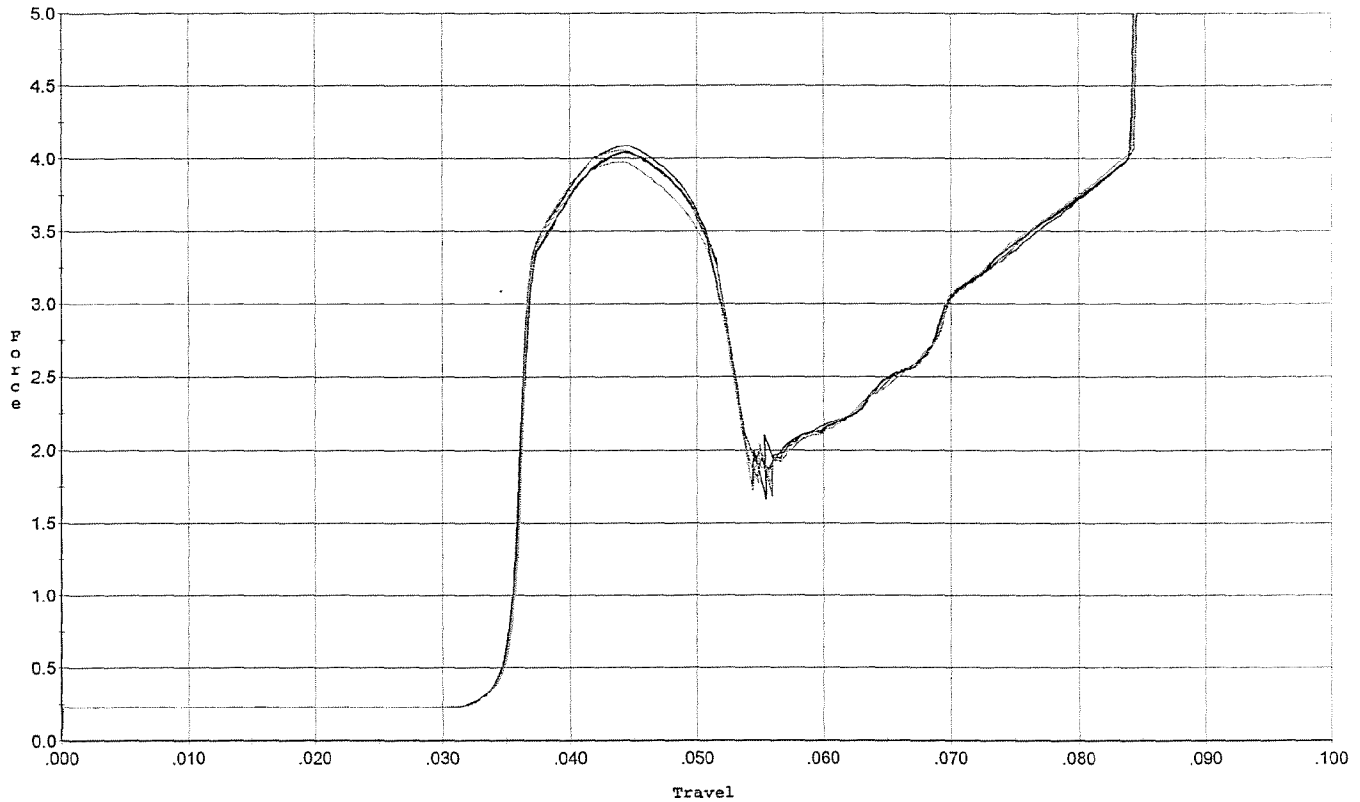
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.053	0.036	0.038	0.042		Set Trigger
2	2.418	0.052	0.036	0.039	0.040		Set Trigger
3	2.431	0.052	0.037	0.038	0.041		Set Trigger
4	2.441	0.052	0.037	0.038	0.041		Set Trigger
5	2.412	0.052	0.037	0.038	0.041		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.052	0.034	0.036	0.070		Set Trigger
2	4.045	0.052	0.034	0.036	0.070		Set Trigger
3	4.037	0.051	0.034	0.036	0.069		Set Trigger
4	3.974	0.052	0.034	0.036	0.069		Set Trigger
5	4.054	0.052	0.035	0.036	0.069		Set Trigger

Avg 4.03