

6674 9801

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

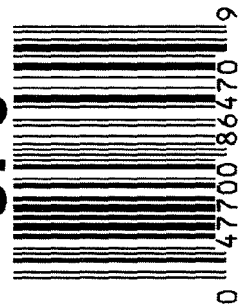
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749801

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749801

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	S.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE		6-13-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		6-16-08	TRW
480	MAGNAFLUX BBL ACTION		6/16/08	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TL
542	APPLY COATINGS (BARREL ACTION)		6/23/08	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6/23/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6-27-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

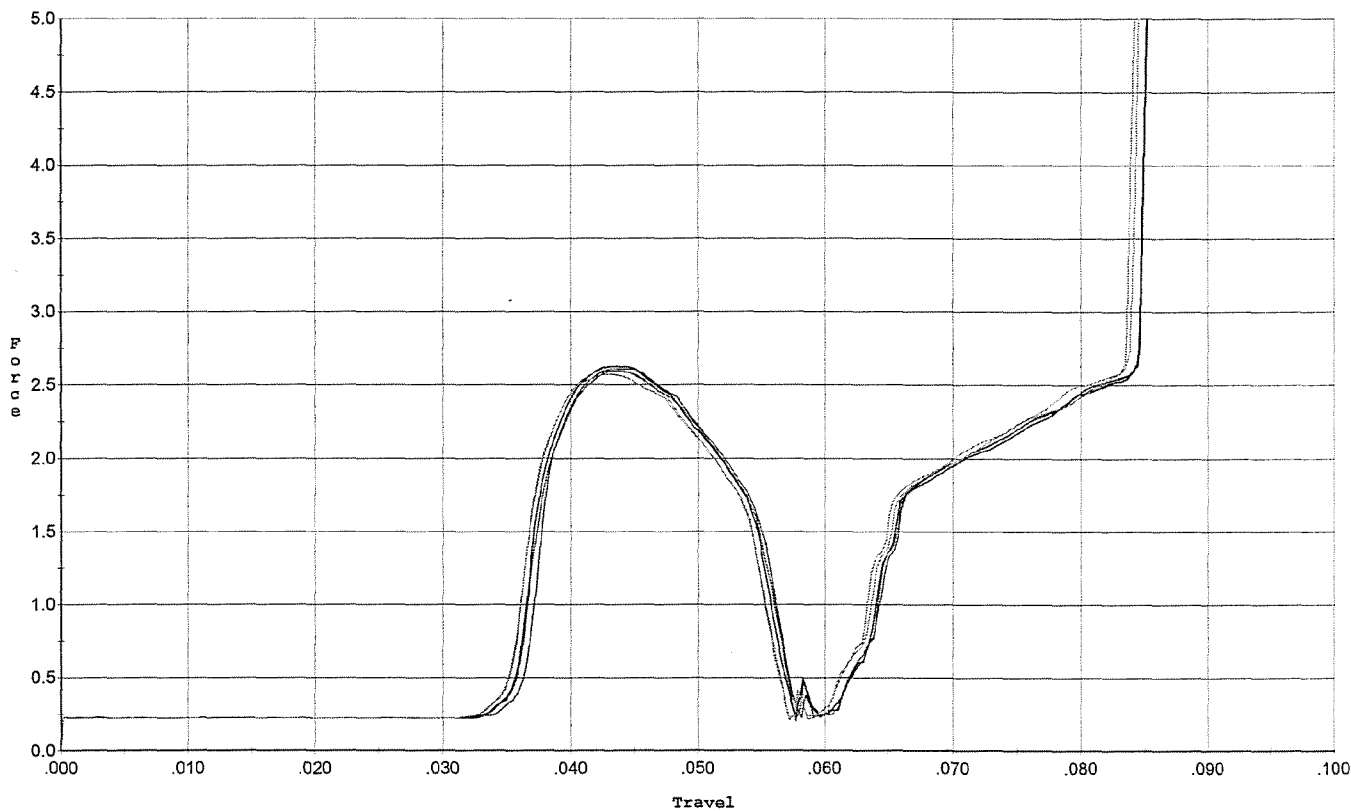
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/10/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>45</u> <u>45</u>	7/10/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	7/10/08	Fm
	J) ASSEMBLE STOCK		6-27-08	BSN
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.39</u> <u>2.19</u> <u>2.32</u> <u>2.20</u>	7-8-08	SD
	C) FUNCTION		7/21/08	Fm
690	PACK		7/23/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



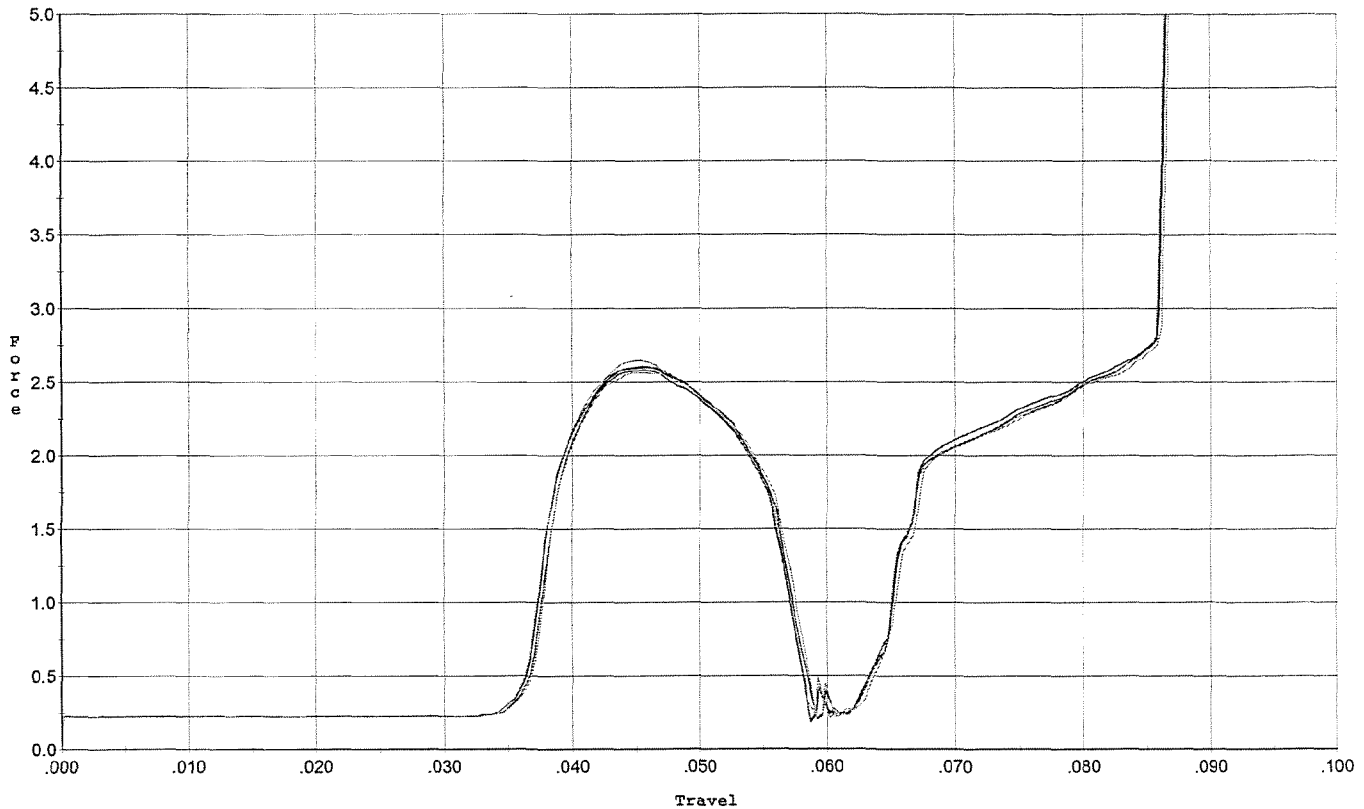
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.055	0.036	0.037	0.049		Set Trigger
2	2.626	0.055	0.035	0.037	0.050		Set Trigger
3	2.596	0.056	0.035	0.036	0.050		Set Trigger
4	2.573	0.054	0.035	0.036	0.049		Set Trigger
5	2.606	0.054	0.035	0.036	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



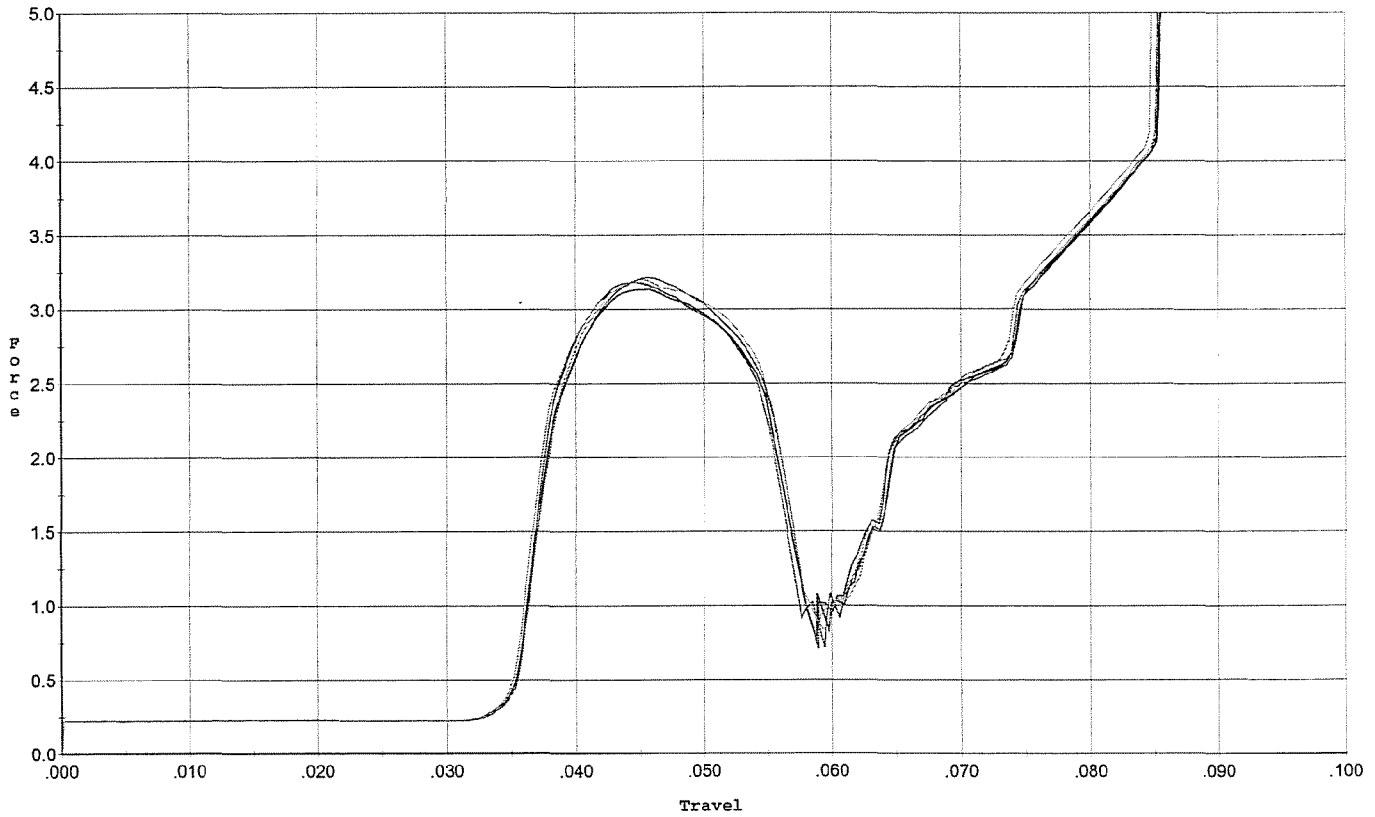
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.056	0.036	0.037	0.051		Set Trigger
2	2.603	0.057	0.036	0.037	0.052		Set Trigger
3	2.596	0.056	0.036	0.037	0.052		Set Trigger
4	2.561	0.057	0.036	0.037	0.052		Set Trigger
5	2.644	0.056	0.036	0.037	0.052		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



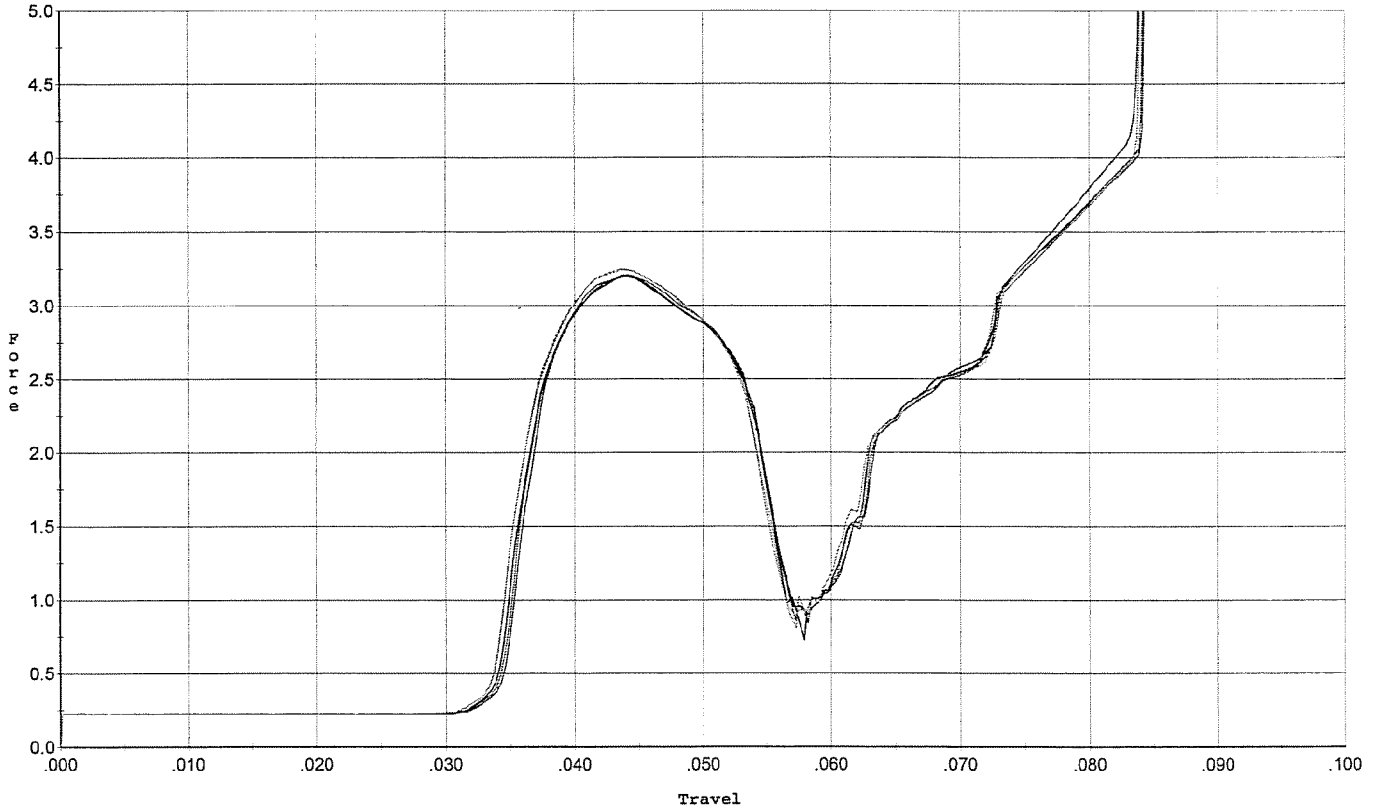
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.181	0.055	0.035	0.036	0.062		Set Trigger
2	3.134	0.055	0.035	0.036	0.061		Set Trigger
3	3.215	0.056	0.035	0.035	0.063		Set Trigger
4	3.202	0.056	0.035	0.035	0.063		Set Trigger
5	3.180	0.055	0.035	0.035	0.063		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



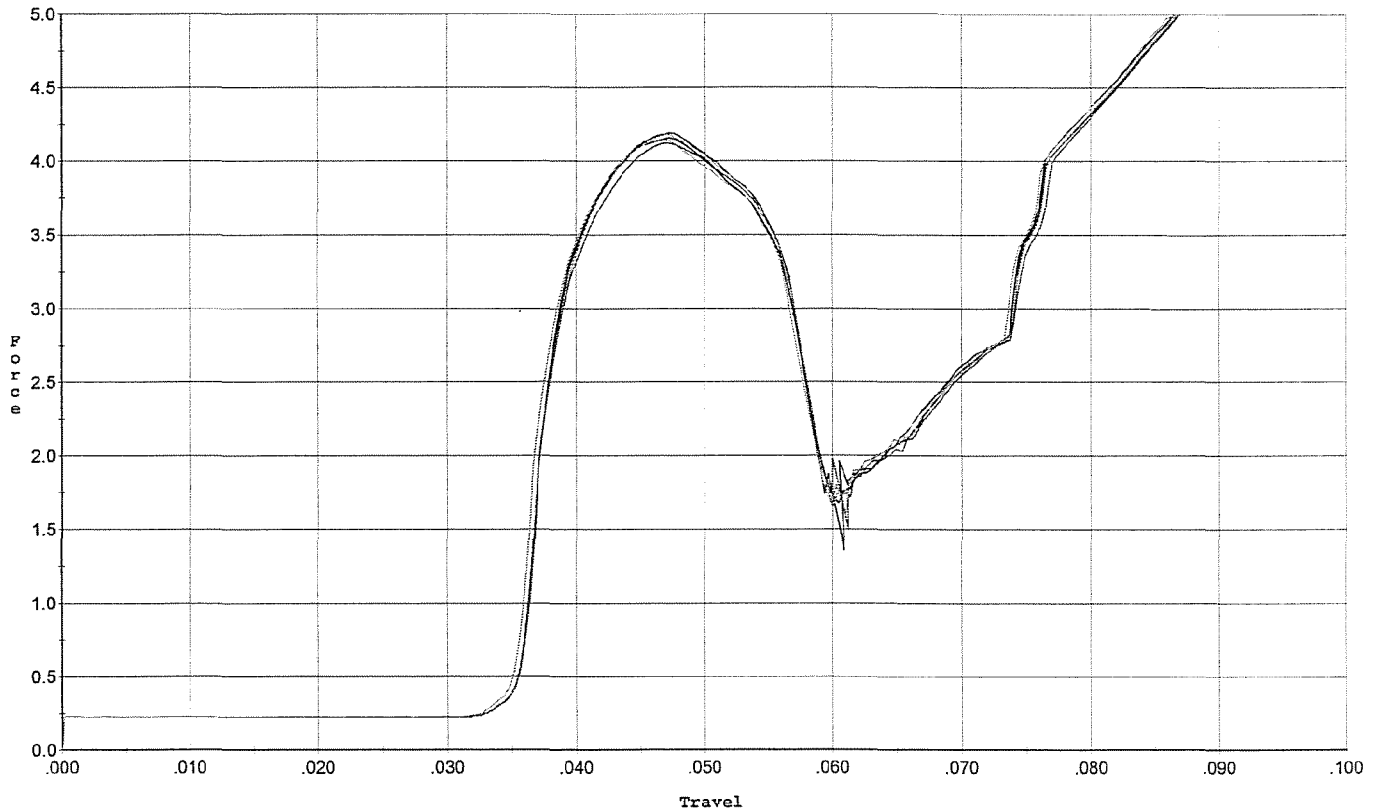
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.054	0.034	0.035	0.061		Set Trigger
2	3.201	0.054	0.034	0.035	0.062		Set Trigger
3	3.205	0.054	0.034	0.035	0.062		Set Trigger
4	3.240	0.053	0.033	0.035	0.062		Set Trigger
5	3.248	0.053	0.034	0.035	0.062		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



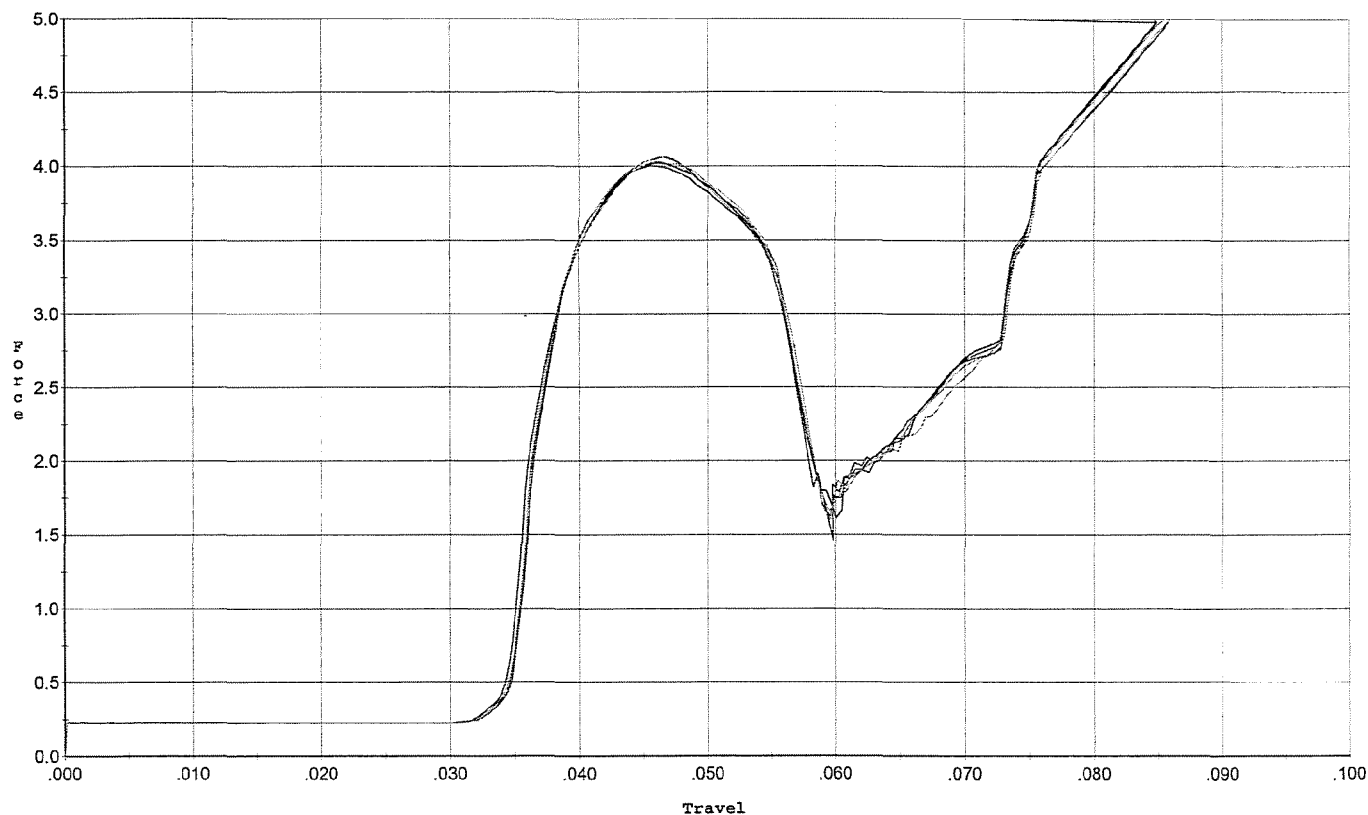
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.057	0.035	0.034	0.084		Set Trigger
2	4.156	0.057	0.035	0.034	0.084		Set Trigger
3	4.120	0.057	0.035	0.034	0.083		Set Trigger
4	4.146	0.056	0.035	0.034	0.083		Set Trigger
5	4.181	0.057	0.035	0.034	0.084		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



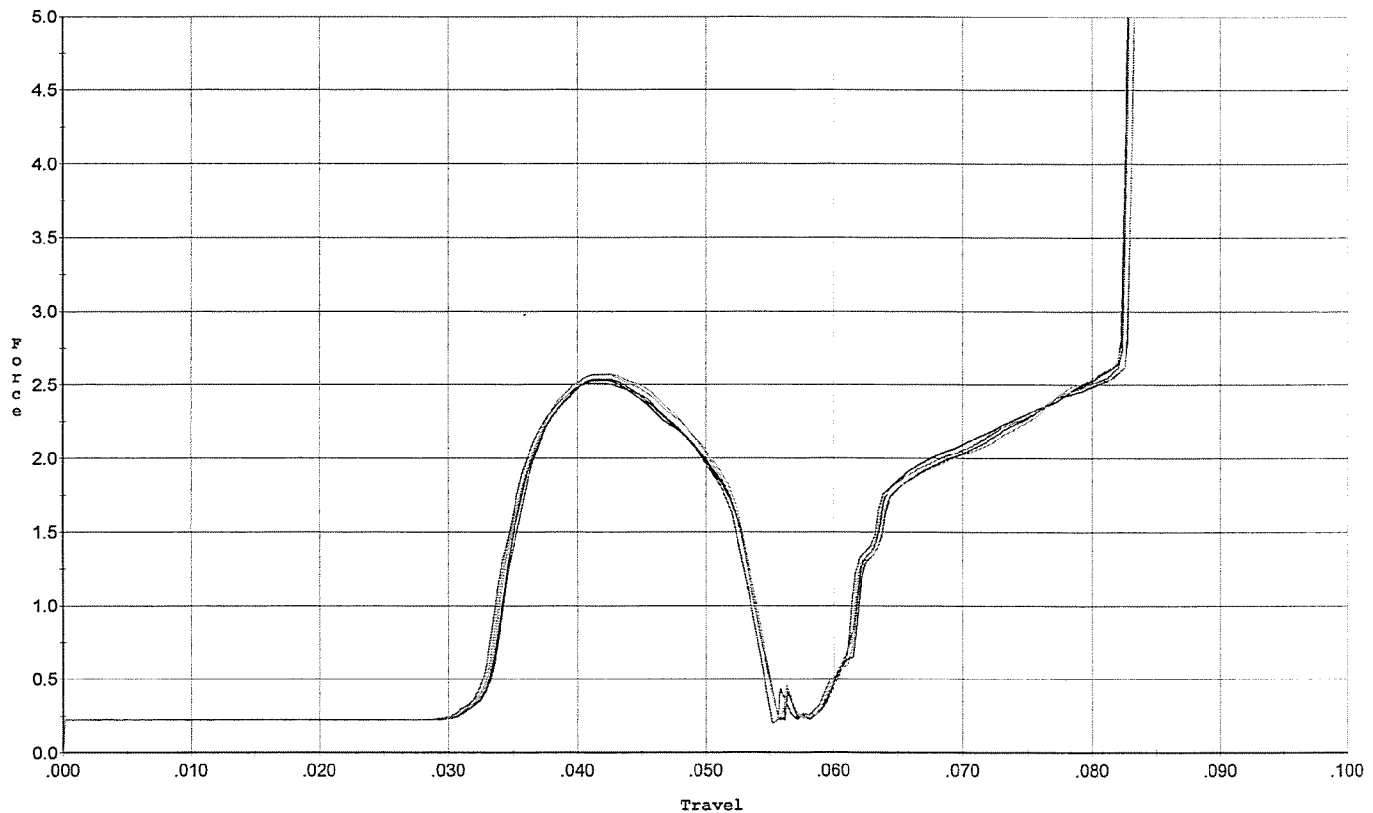
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.003	0.056	0.034	0.034	0.082		Set Trigger
2	4.022	0.056	0.035	0.034	0.081		Set Trigger
3	4.064	0.057	0.035	0.034	0.083		Set Trigger
4	4.067	0.056	0.034	0.034	0.082		Set Trigger
5	4.033	0.057	0.034	0.034	0.084		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



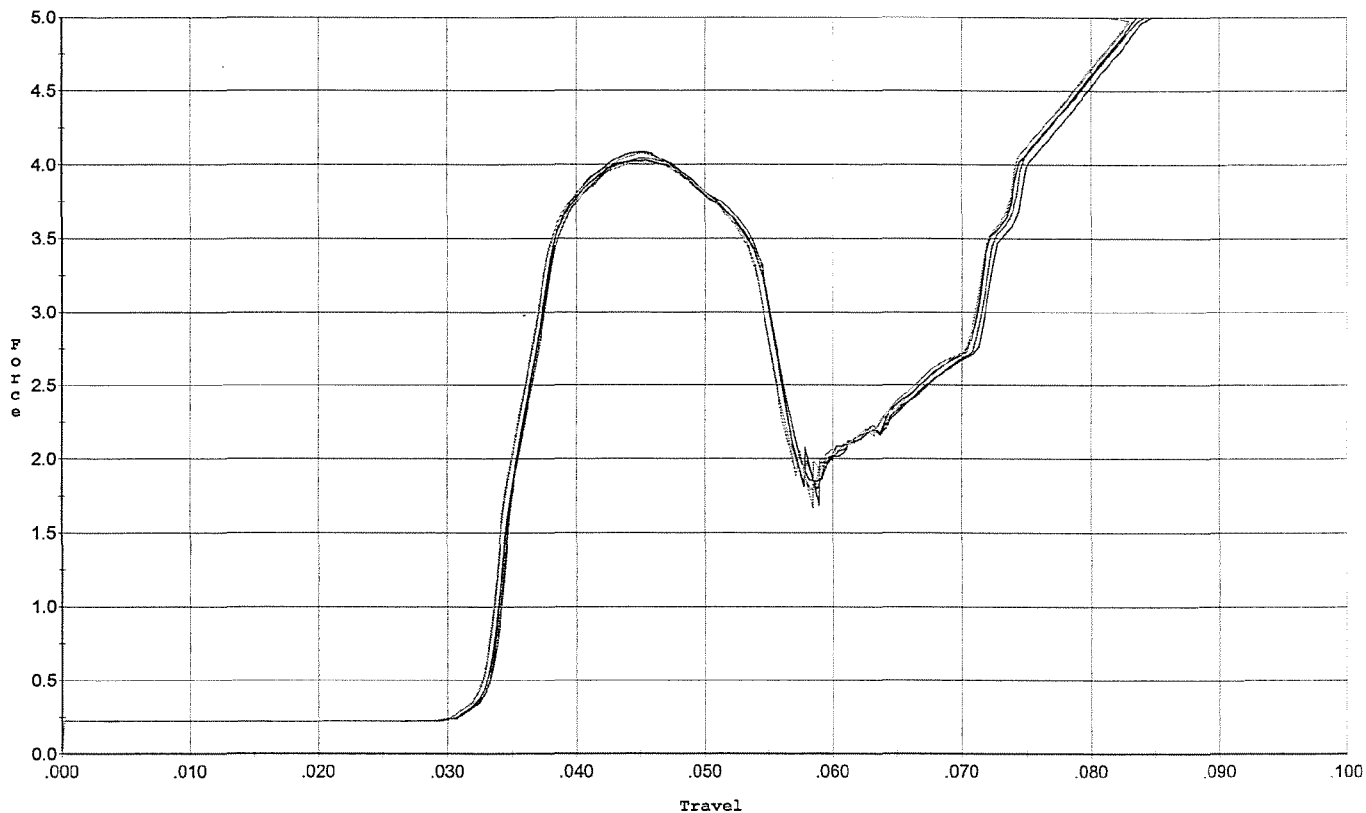
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.053	0.033	0.036	0.048		Set Trigger
2	2.531	0.053	0.033	0.035	0.048		Set Trigger
3	2.512	0.053	0.032	0.035	0.050		Set Trigger
4	2.568	0.054	0.033	0.035	0.051		Set Trigger
5	2.570	0.053	0.032	0.035	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.054	0.033	0.034	0.082		Set Trigger
2	4.027	0.055	0.033	0.033	0.082		Set Trigger
3	4.042	0.055	0.033	0.034	0.082		Set Trigger
4	4.013	0.054	0.032	0.034	0.081		Set Trigger
5	4.074	0.054	0.032	0.034	0.082		Set Trigger

Avg 4.04