

G6749802

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



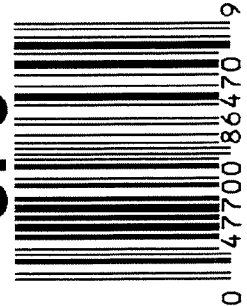
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749802

UPC



3J. FORM

GUN SERIAL # 66749802

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SPD
460	CHECK HEADSPACE		7-15-08	SPD
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-19-08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DB
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	PSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	PSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	PSW
	D) OIL FIRING PIN ASSEMBLY		8-6-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5</u> <u>5</u>	8-21	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>7</u> <u>6.5</u>	8-21	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8-21	TL
	J) ASSEMBLE STOCK		8-6-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-8-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.58</u> <u>2.71</u> <u>2.82</u> <u>2.78</u>	8/15/08	Fm
	C) FUNCTION		8-28-08	RSN
690	PACK		8-29-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-1-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.39	2.41		2.52	
PULL #2	2.32	2.29		2.40	
PULL #3	2.20	2.24		2.59	
PULL #4	2.17	2.41		2.56	
PULL #5	2.27	2.40		2.33	
TOTAL	11.35	11.75		12.40	
AVERAGE	2.27	2.35		2.48	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.10		
PULL #2	3.14	3.04		
PULL #3	3.12	3.11		
PULL #4	3.02	3.17		
PULL #5	3.11	3.08		
TOTAL	15.58	15.50		
AVERAGE	3.11	3.10		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.18		4.05
PULL #2	4.20	4.23		4.04
PULL #3	4.15	4.18		4.19
PULL #4	4.15	4.14		4.27
PULL #5	4.17	4.17		4.16
TOTAL	20.94	20.90		20.71
AVERAGE	4.18	4.18		4.14