

66749803

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

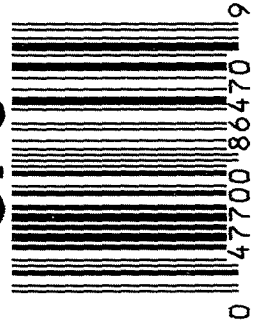
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749803

UPC



GUN SERIAL # G 6749803

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-16-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unel</u>	6/20/08	<u>unel</u>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BT
542	APPLY COATINGS (BARREL ACTION)		6-25-08	<u>un</u>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/30/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

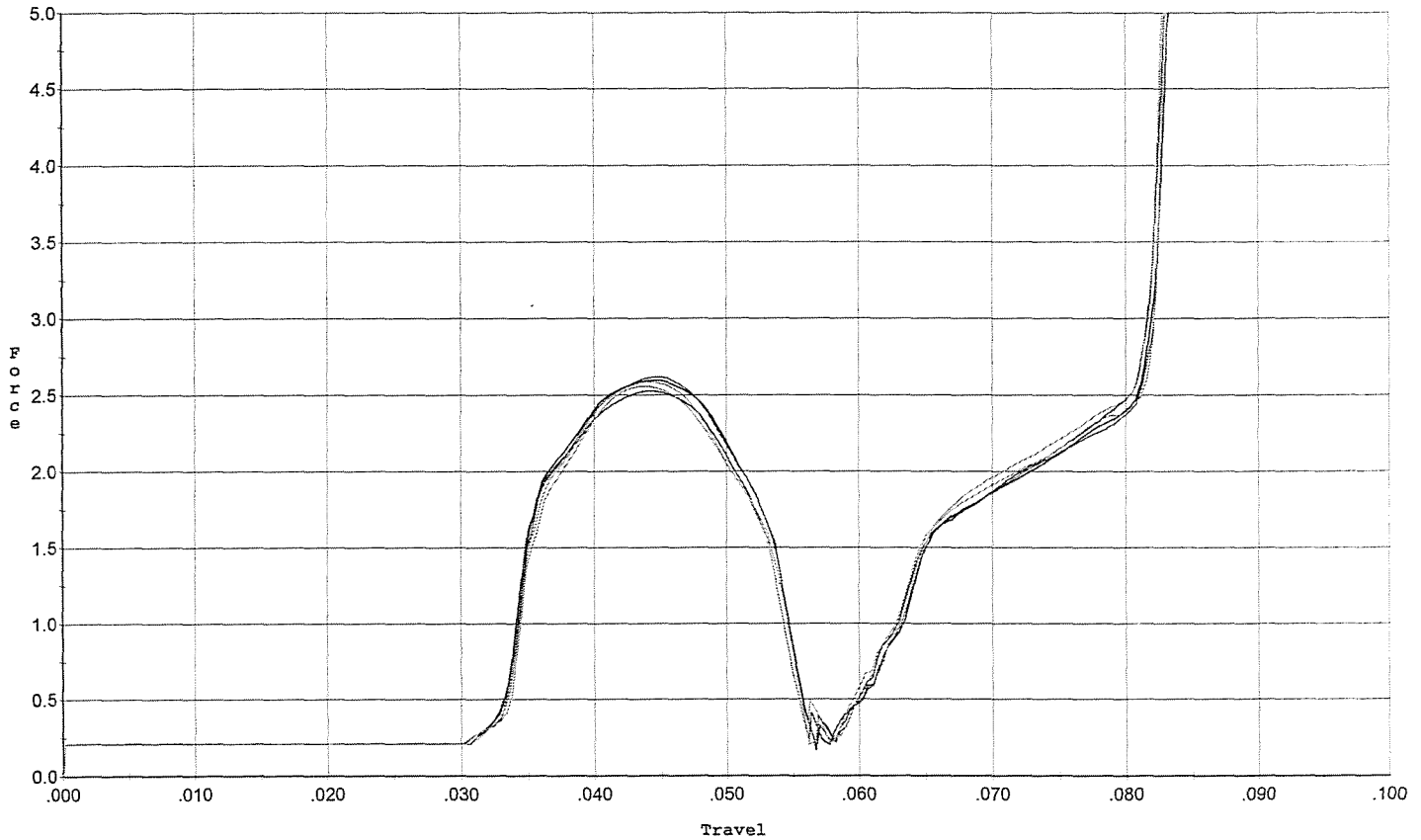
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5</u> <u>5</u> <u>5.5</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK			6/30/08	S.P.N.
	K) ASSEMBLE SWIVEL STUDS			7-30-08	RZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			—	
	M) IRON SIGHT ALIGNMENT			—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			—	
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE			7-30-08	RZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.60</u> <u>2.49</u> <u>2.63</u> <u>2.57</u>	7-8-08	SD
	C) FUNCTION			7-30-08	RZ
690	PACK			8/2/08	Fm

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



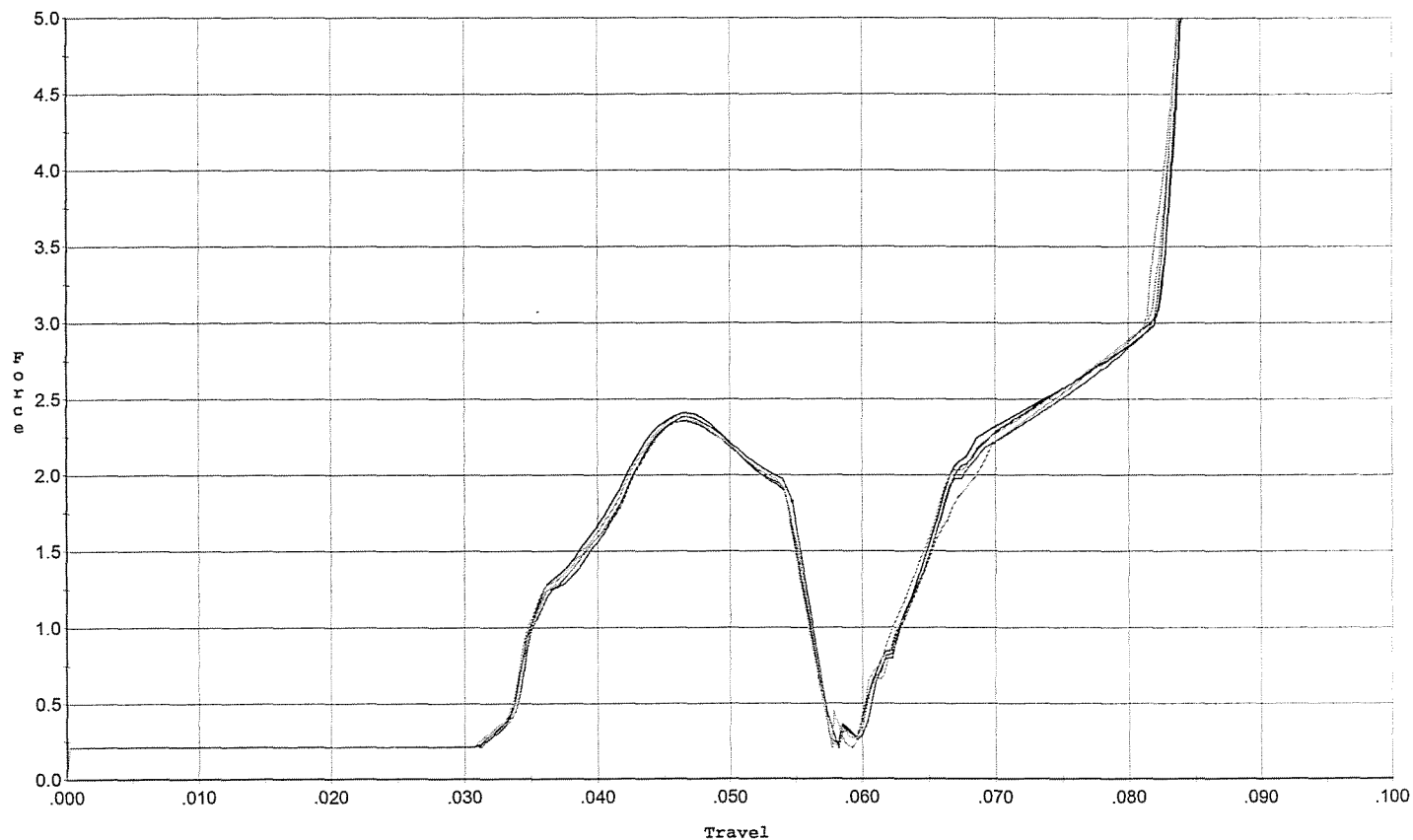
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.053	0.033	0.035	0.049		Set Trigger
2	2.596	0.054	0.033	0.035	0.051		Set Trigger
3	2.617	0.054	0.033	0.035	0.051		Set Trigger
4	2.587	0.053	0.033	0.035	0.049		Set Trigger
5	2.559	0.054	0.034	0.035	0.050		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



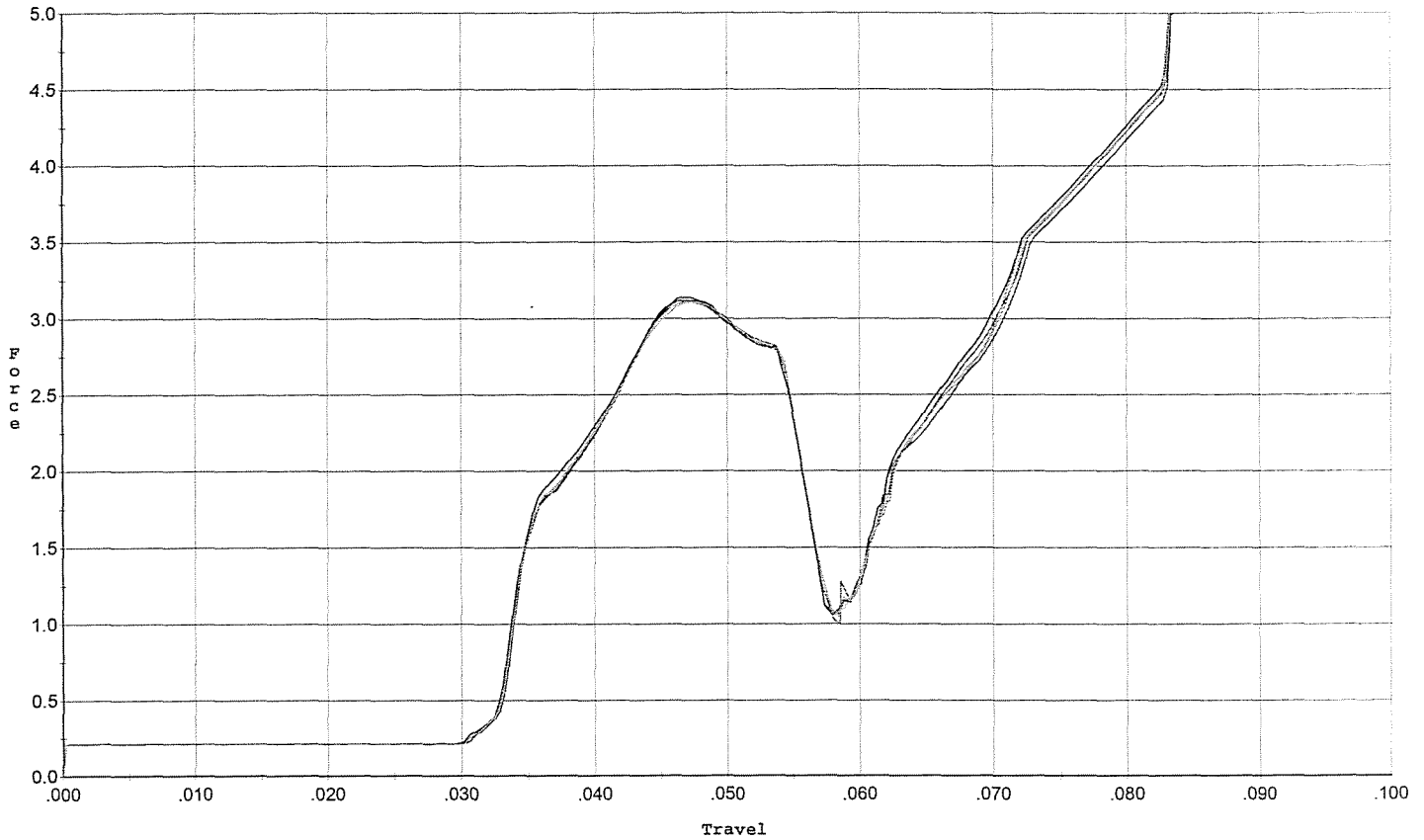
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.382	0.055	0.034	0.035	0.046		Set Trigger
2	2.408	0.056	0.033	0.035	0.048		Set Trigger
3	2.355	0.055	0.033	0.035	0.047		Set Trigger
4	2.388	0.054	0.033	0.035	0.046		Set Trigger
5	2.362	0.055	0.034	0.035	0.047		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



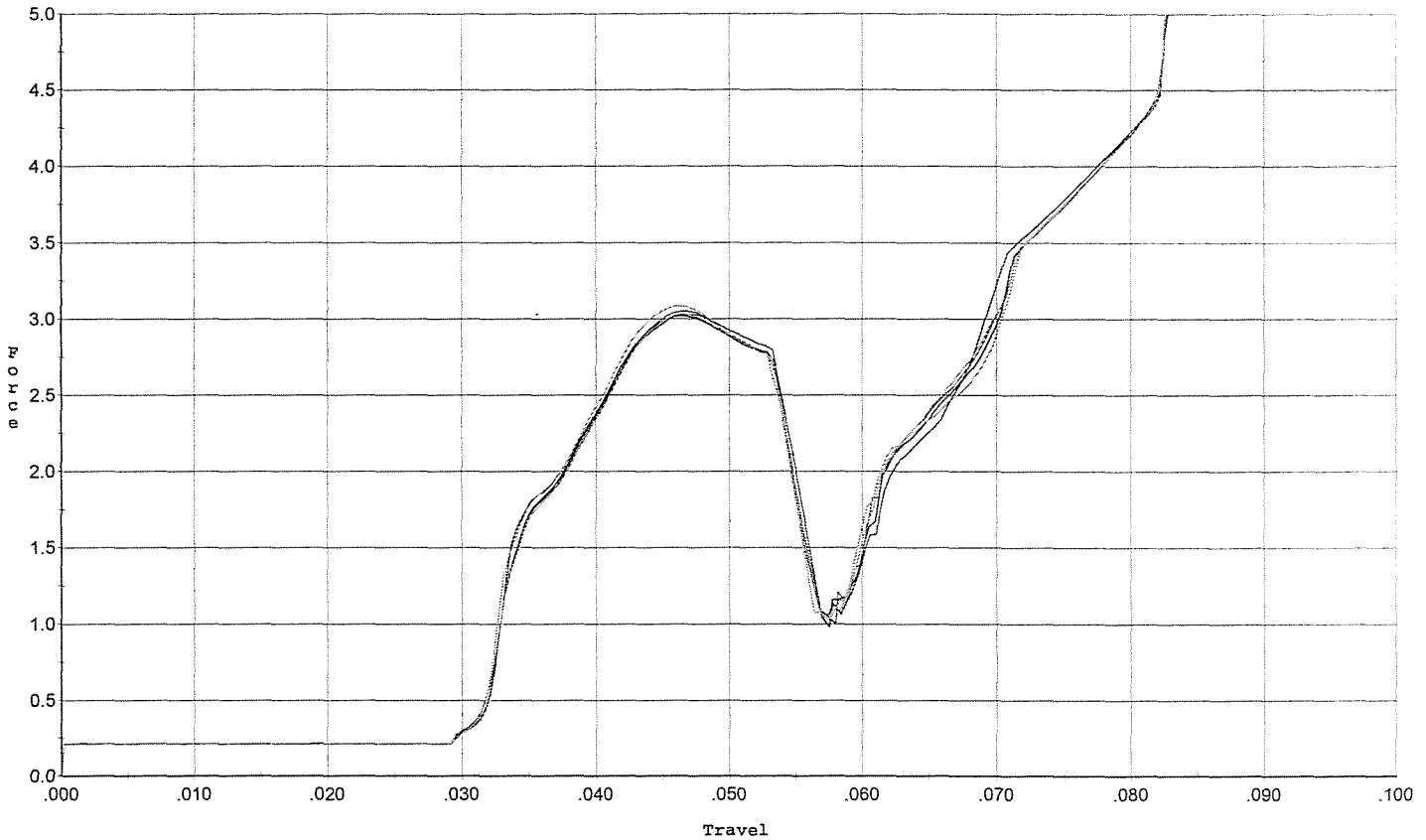
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.055	0.033	0.034	0.062		Set Trigger
2	3.117	0.055	0.033	0.033	0.063		Set Trigger
3	3.120	0.054	0.033	0.033	0.062		Set Trigger
4	3.108	0.054	0.033	0.033	0.062		Set Trigger
5	3.109	0.054	0.033	0.033	0.062		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



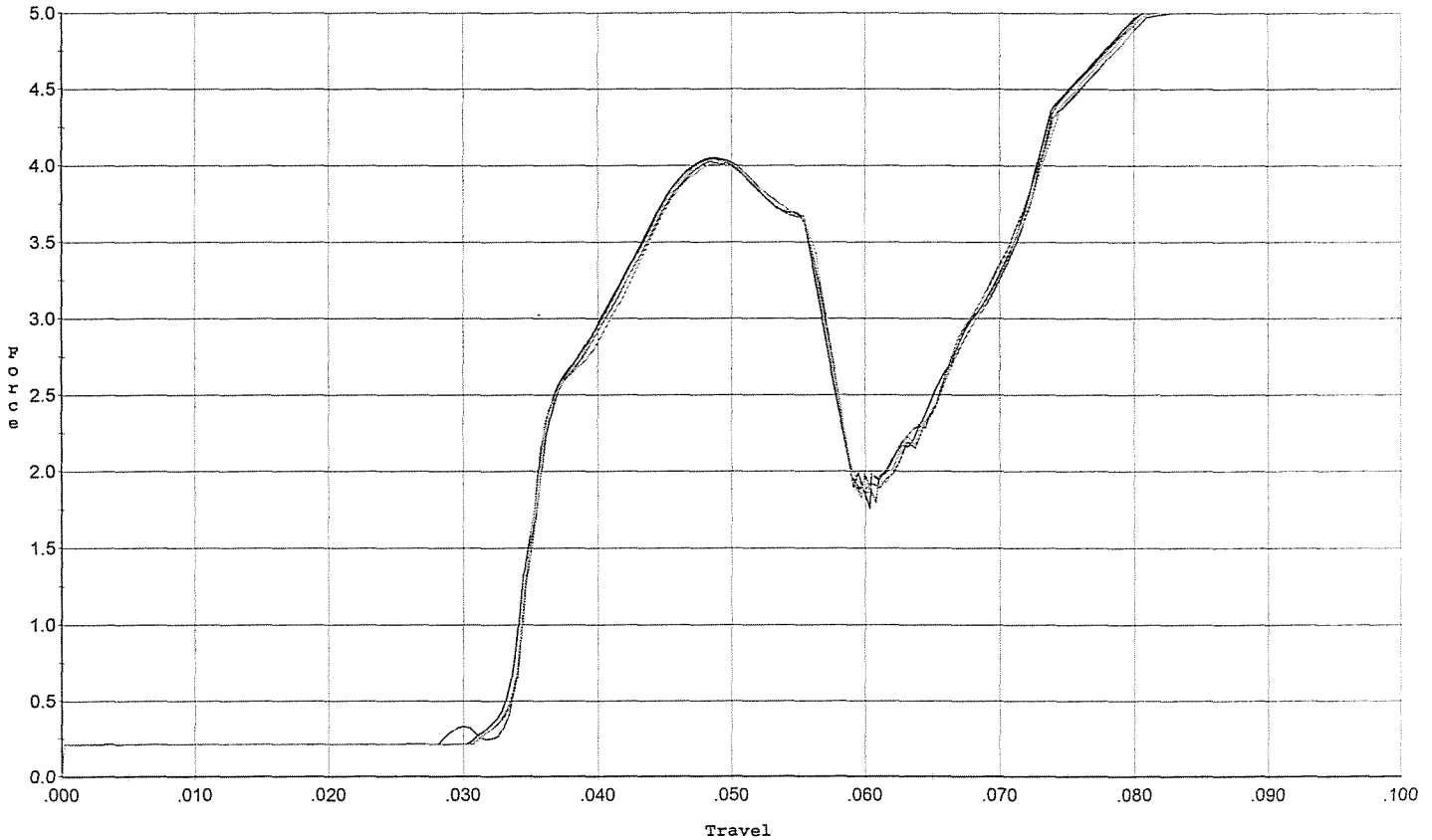
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.030	0.055	0.030	0.033	0.063		Set Trigger
2	3.021	0.053	0.032	0.033	0.061		Set Trigger
3	3.050	0.053	0.032	0.033	0.060		Set Trigger
4	3.084	0.054	0.032	0.033	0.062		Set Trigger
5	3.031	0.053	0.032	0.033	0.060		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



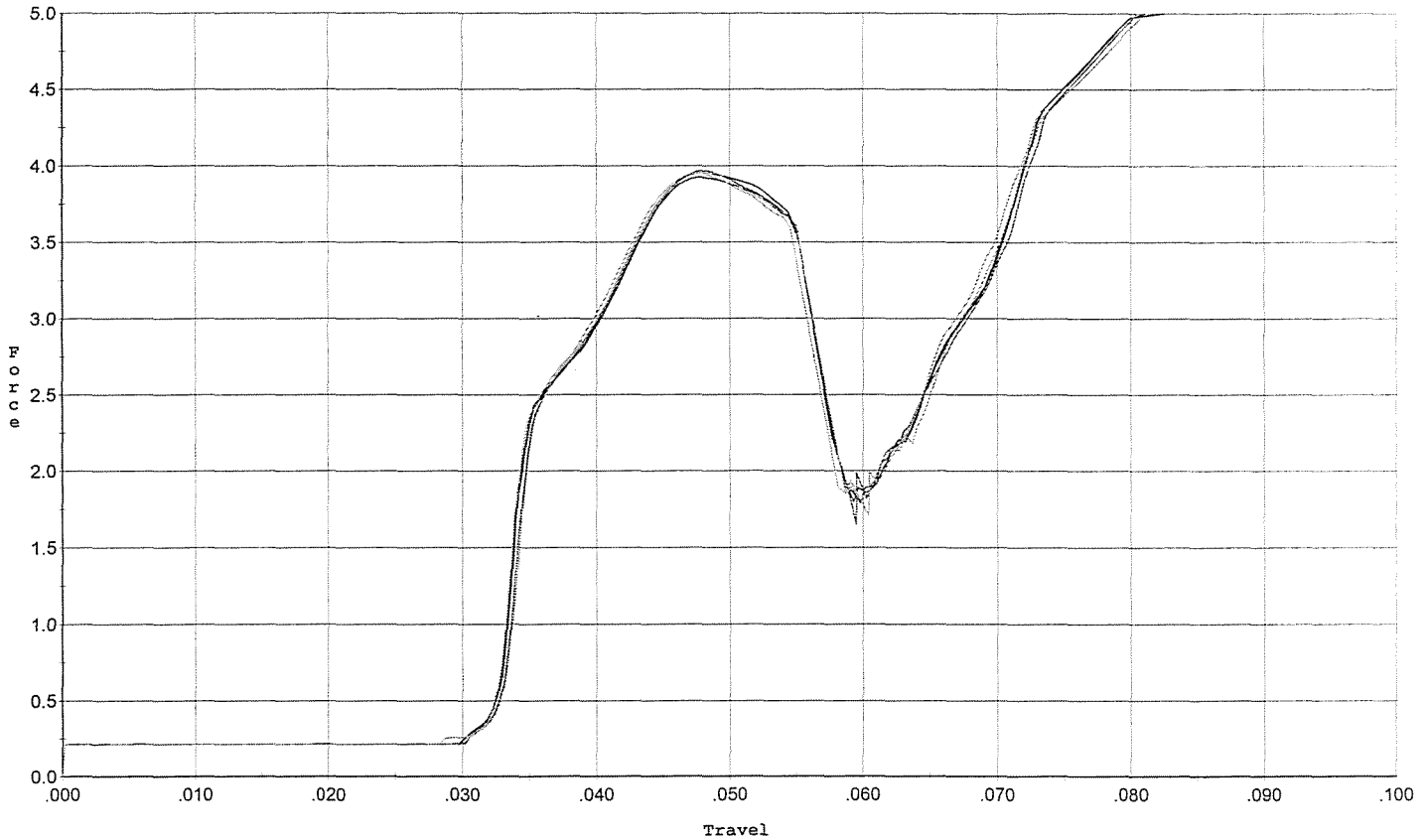
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.057	0.033	0.033	0.085		Set Trigger
2	4.045	0.055	0.033	0.032	0.082		Set Trigger
3	4.024	0.057	0.033	0.032	0.083		Set Trigger
4	4.036	0.057	0.033	0.032	0.084		Set Trigger
5	4.011	0.056	0.033	0.032	0.083		Set Trigger

AVG 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



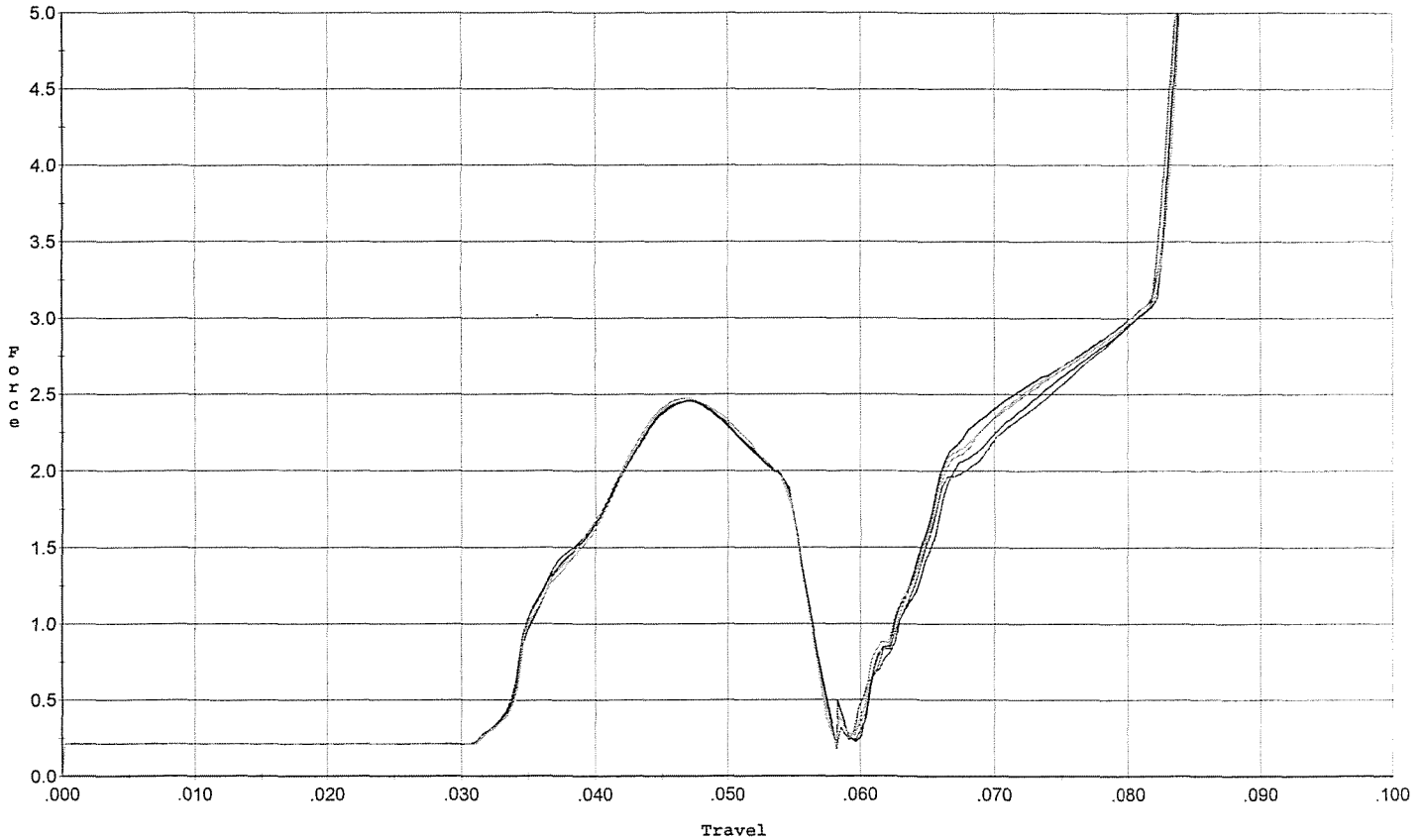
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.923	0.055	0.032	0.033	0.082		Set Trigger
2	3.952	0.055	0.032	0.032	0.082		Set Trigger
3	3.967	0.055	0.033	0.033	0.082		Set Trigger
4	3.953	0.056	0.032	0.032	0.084		Set Trigger
5	3.955	0.055	0.033	0.033	0.081		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



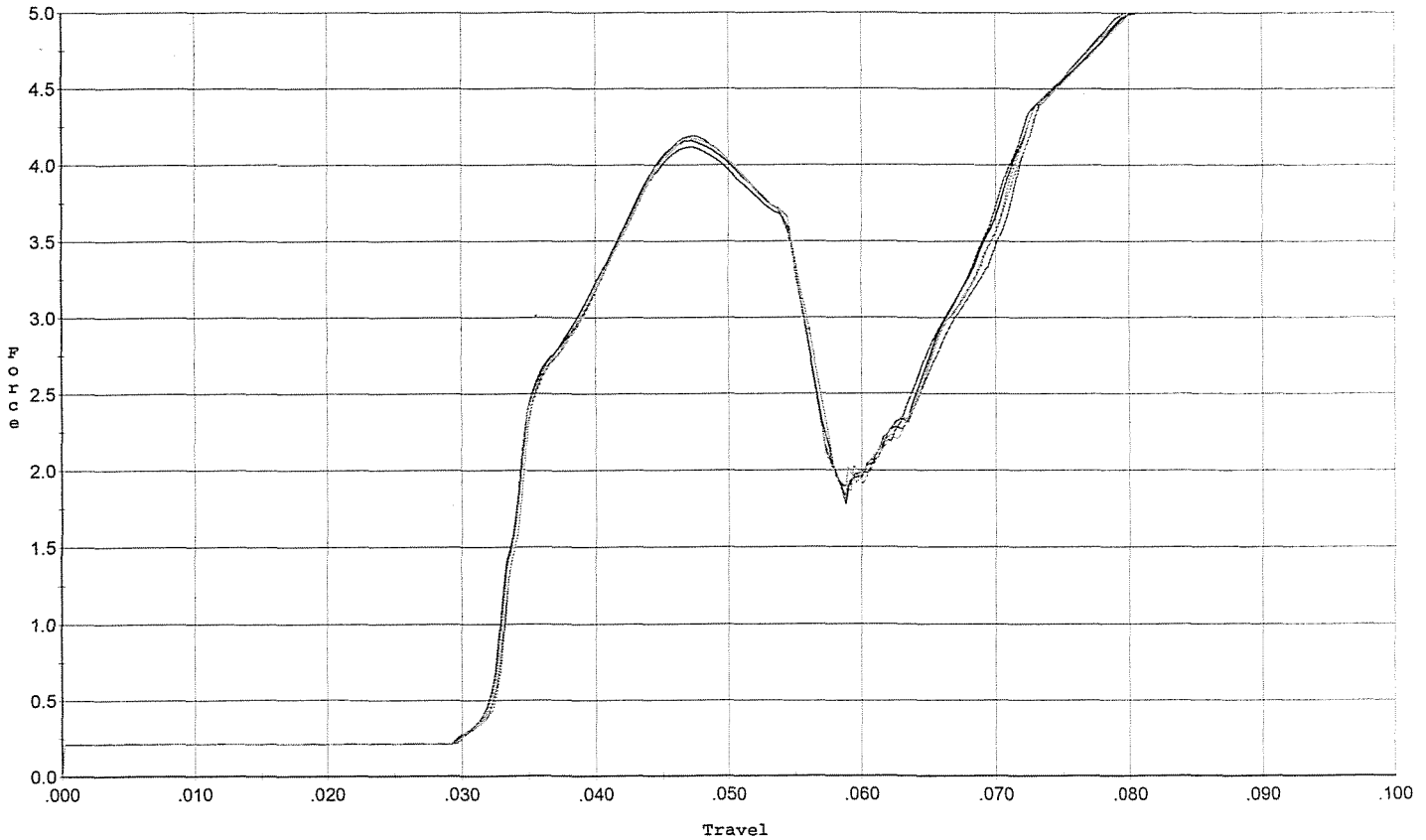
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.055	0.034	0.035	0.048		Set Trigger
2	2.457	0.055	0.034	0.035	0.048		Set Trigger
3	2.453	0.055	0.034	0.035	0.048		Set Trigger
4	2.471	0.055	0.034	0.035	0.048		Set Trigger
5	2.476	0.055	0.034	0.035	0.048		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.116	0.055	0.032	0.032	0.084		Set Trigger
2	4.158	0.055	0.032	0.032	0.084		Set Trigger
3	4.188	0.056	0.032	0.032	0.086		Set Trigger
4	4.167	0.056	0.032	0.032	0.086		Set Trigger
5	4.177	0.055	0.032	0.032	0.084		Set Trigger

Avg 4.16