

6674 9804

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

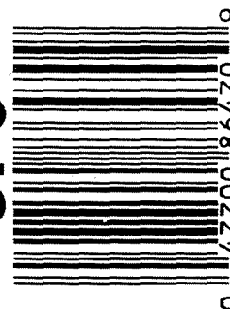
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749804

UPC



GUN SERIAL #

G 6749804

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	RP
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-13-08	RP
475	DRILL AND TAP SIGHT HOLES	JUN 15 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>		
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	7
542	APPLY COATINGS (BARREL ACTION)		6/23/08	cur
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	
	D) OIL FIRING PIN ASSEMBLY		6-26-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

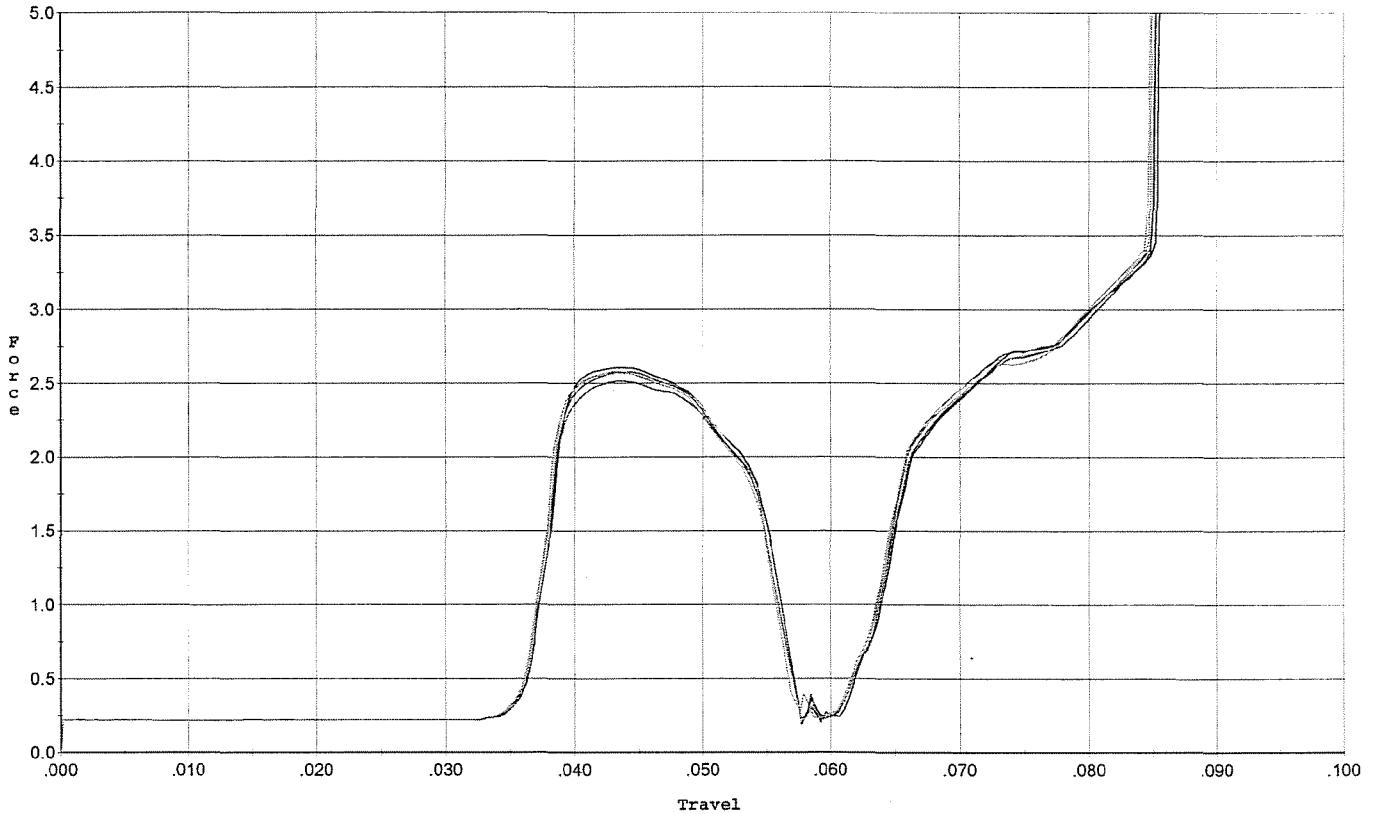
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6-26-08	BSW
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	MEB
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.52</u> <u>2.65</u> <u>2.69</u> <u>2.65</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



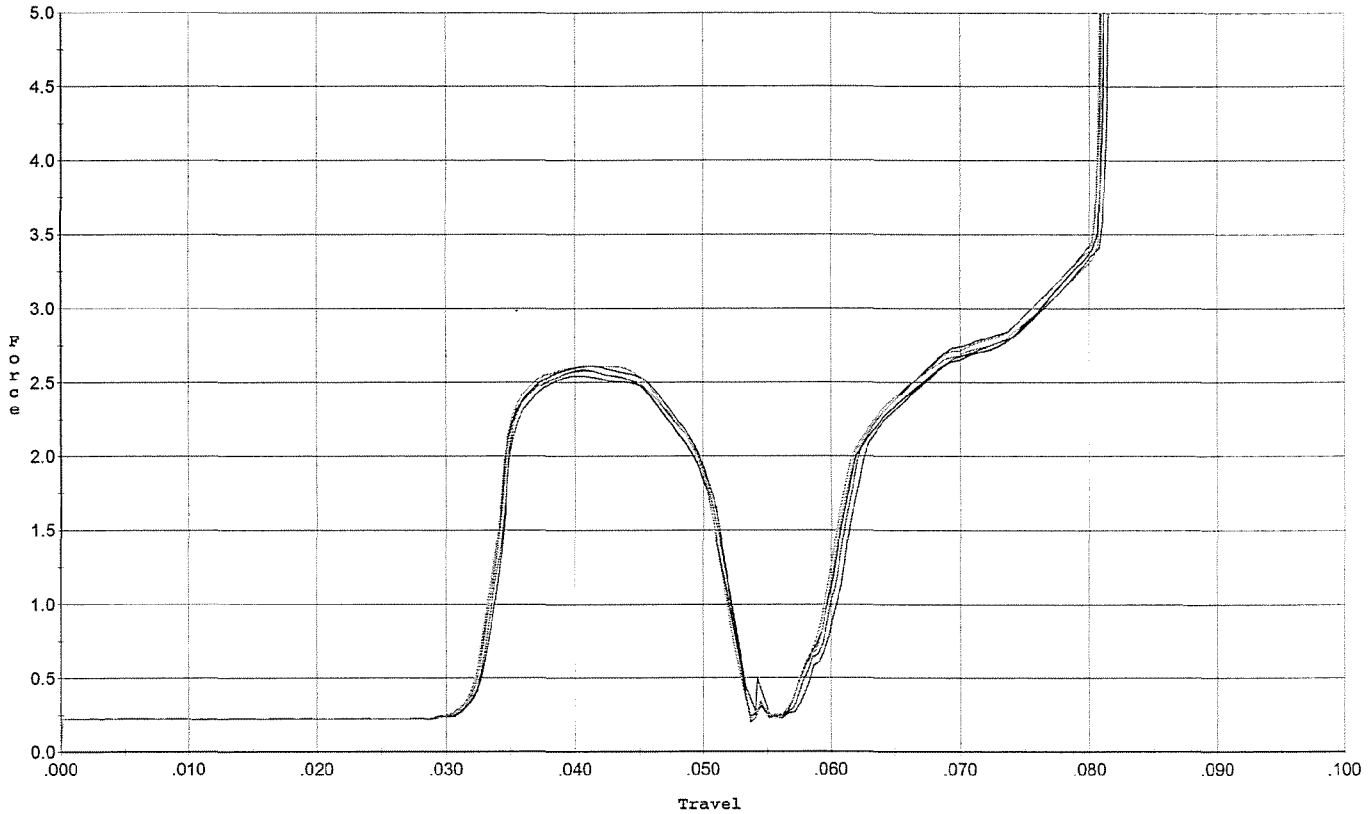
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.054	0.036	0.037	0.048		Set Trigger
2	2.606	0.055	0.036	0.037	0.050		Set Trigger
3	2.515	0.055	0.036	0.037	0.049		Set Trigger
4	2.579	0.055	0.036	0.036	0.049		Set Trigger
5	2.572	0.054	0.036	0.037	0.049		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



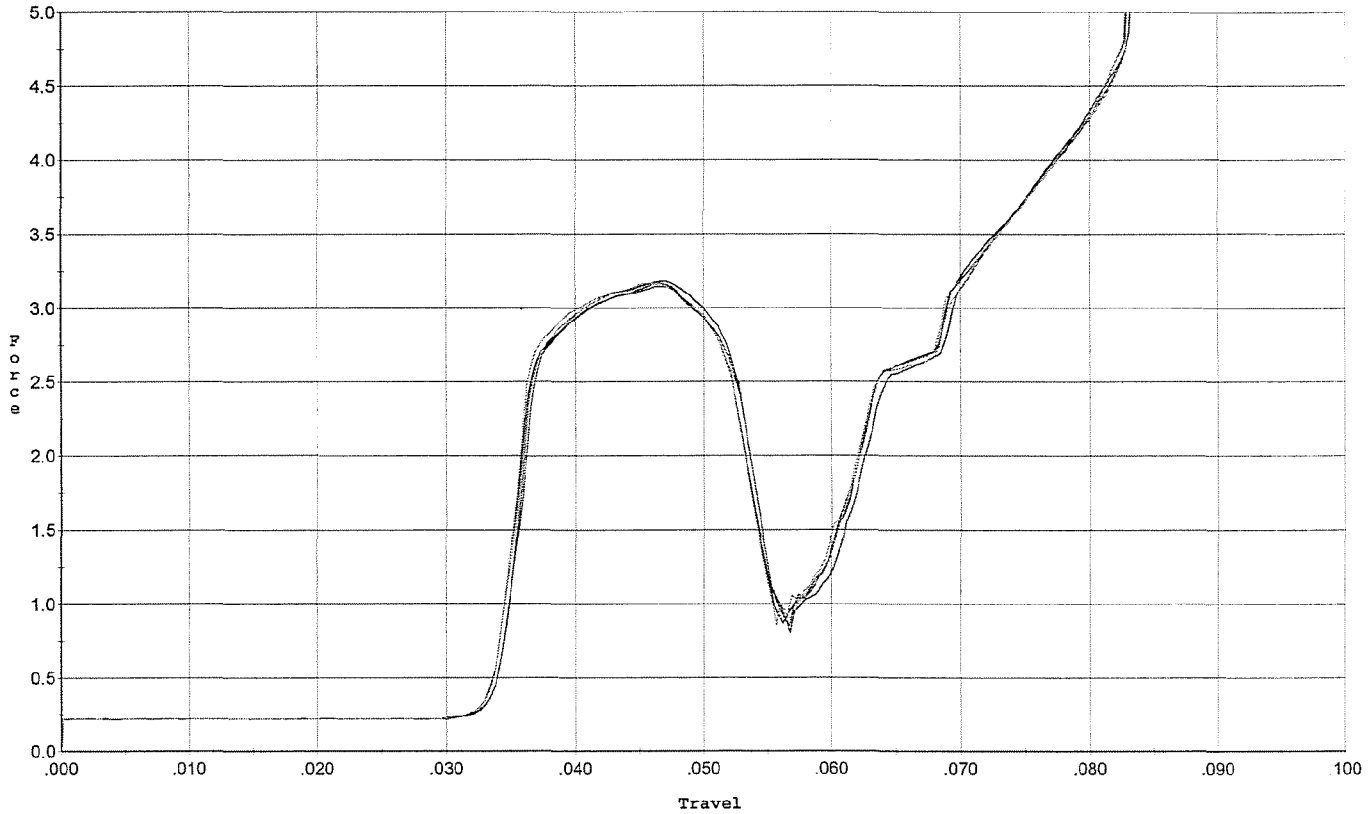
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.051	0.032	0.035	0.049		Set Trigger
2	2.582	0.052	0.032	0.035	0.049		Set Trigger
3	2.542	0.051	0.032	0.035	0.048		Set Trigger
4	2.575	0.050	0.032	0.035	0.048		Set Trigger
5	2.615	0.050	0.032	0.034	0.048		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



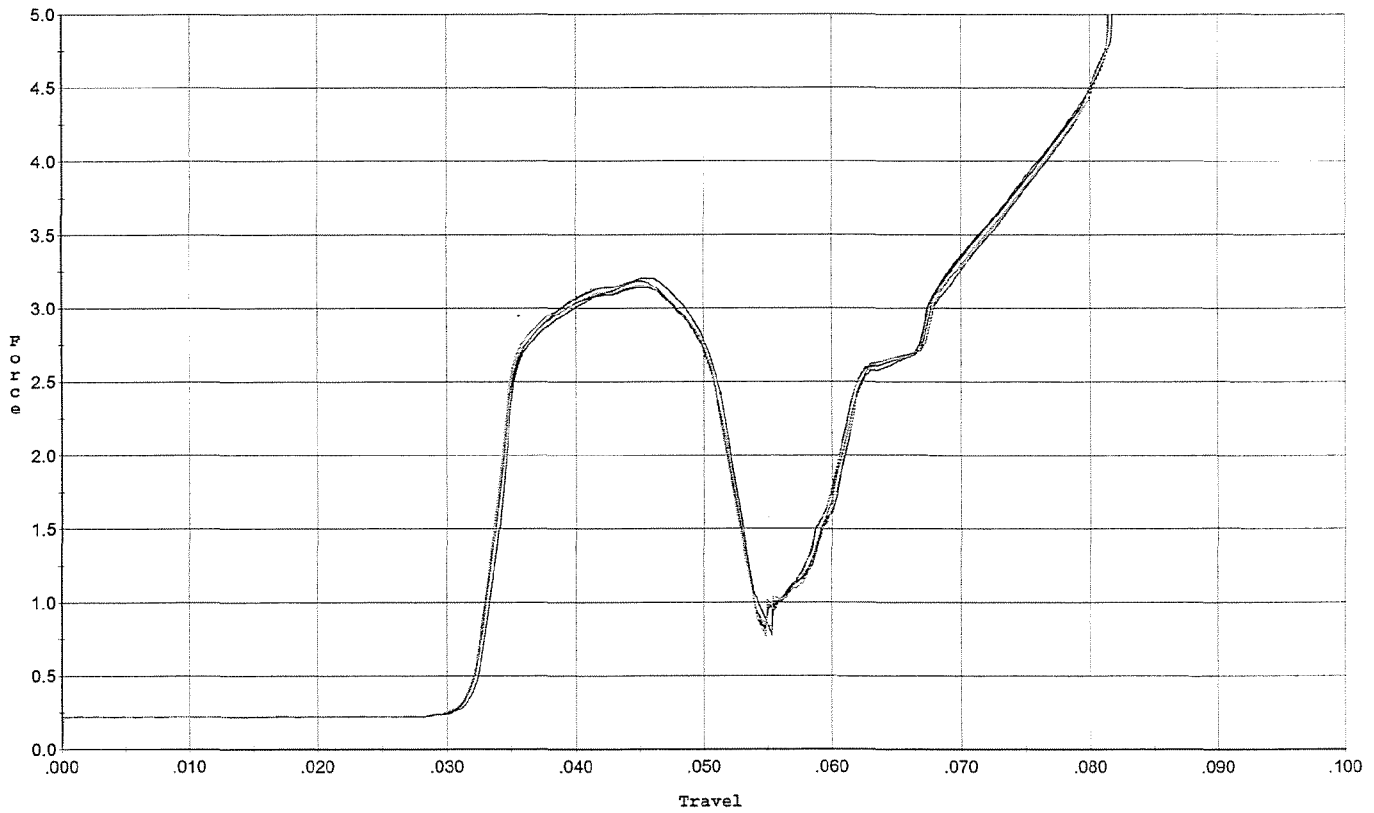
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.181	0.053	0.033	0.035	0.060		Set Trigger
2	3.166	0.052	0.033	0.035	0.059		Set Trigger
3	3.147	0.053	0.033	0.035	0.060		Set Trigger
4	3.171	0.052	0.033	0.035	0.059		Set Trigger
5	3.160	0.052	0.033	0.035	0.060		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



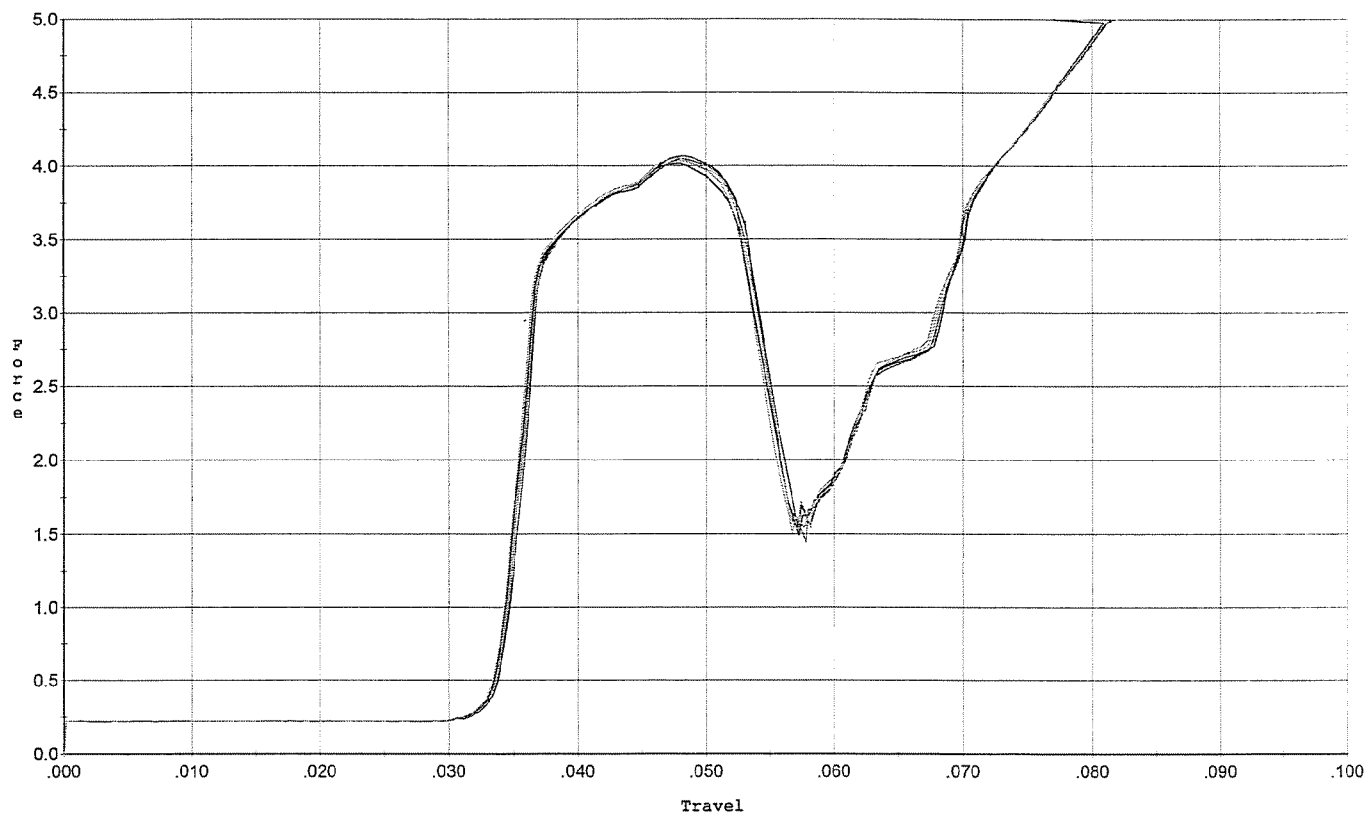
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.205	0.051	0.032	0.034	0.060		Set Trigger
2	3.142	0.052	0.032	0.034	0.061		Set Trigger
3	3.186	0.052	0.032	0.034	0.061		Set Trigger
4	3.180	0.051	0.032	0.034	0.059		Set Trigger
5	3.153	0.052	0.032	0.034	0.061		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



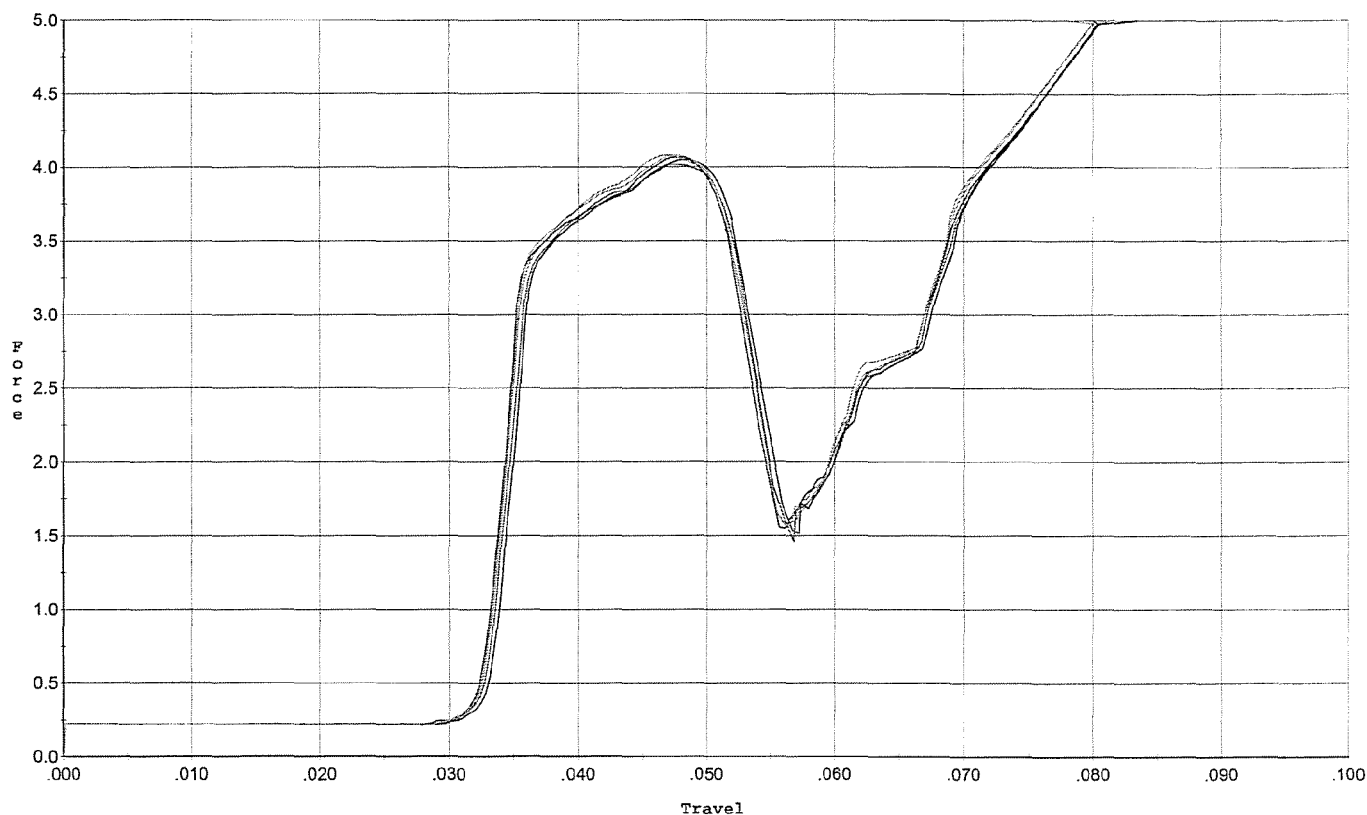
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.053	0.033	0.034	0.077		Set Trigger
2	4.019	0.053	0.033	0.034	0.076		Set Trigger
3	4.049	0.053	0.033	0.034	0.078		Set Trigger
4	4.056	0.053	0.033	0.034	0.077		Set Trigger
5	4.035	0.054	0.033	0.034	0.078		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



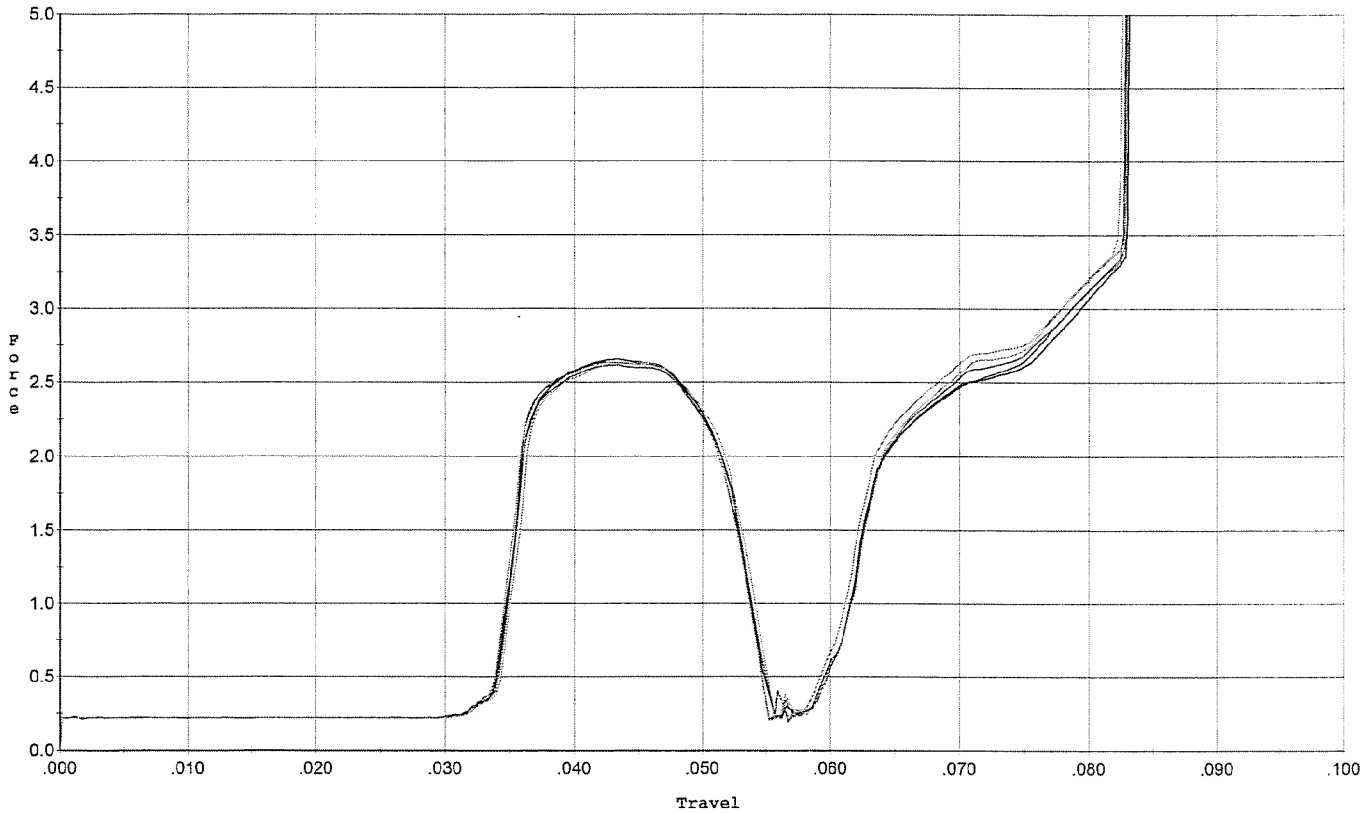
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.052	0.032	0.033	0.076		Set Trigger
2	4.052	0.052	0.033	0.034	0.076		Set Trigger
3	4.021	0.052	0.032	0.033	0.077		Set Trigger
4	4.080	0.053	0.032	0.033	0.079		Set Trigger
5	4.083	0.053	0.032	0.033	0.079		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



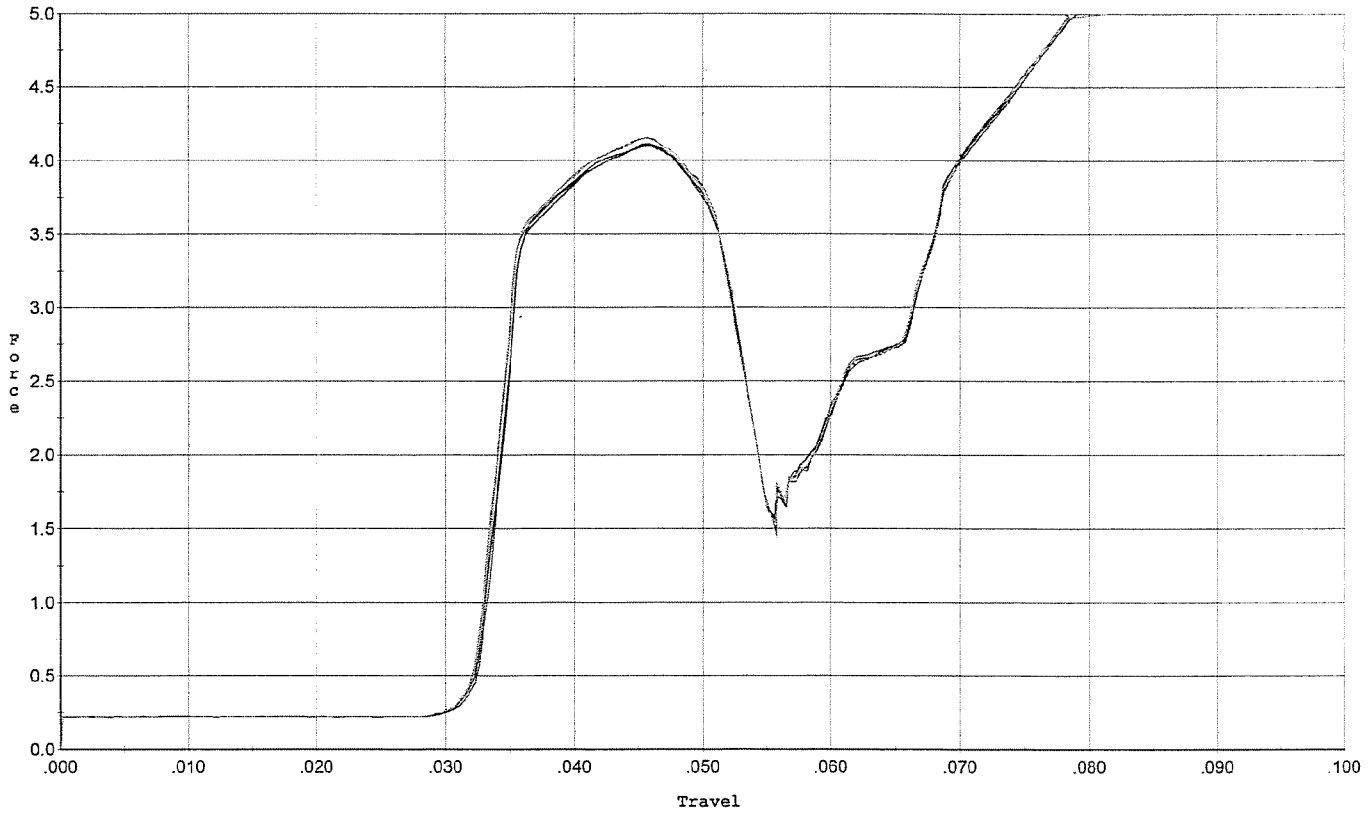
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.053	0.034	0.035	0.051		Set Trigger
2	2.652	0.052	0.034	0.035	0.051		Set Trigger
3	2.613	0.052	0.034	0.035	0.050		Set Trigger
4	2.628	0.053	0.034	0.035	0.051		Set Trigger
5	2.633	0.053	0.034	0.035	0.051		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.053	0.032	0.033	0.078		Set Trigger
2	4.112	0.053	0.032	0.033	0.079		Set Trigger
3	4.105	0.053	0.032	0.033	0.080		Set Trigger
4	4.155	0.052	0.032	0.033	0.079		Set Trigger
5	4.152	0.053	0.032	0.033	0.080		Set Trigger

Avg 4.12