

6674 9806

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



0

owner registration sticker



0

BM FORM

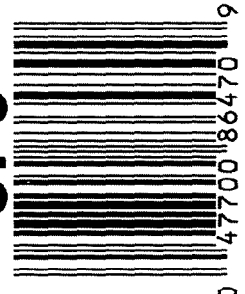
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749806

UPC



0

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749806

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	R.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-13-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 16 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unnot</u>	6/16/08	unnot
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17	TR
542	APPLY COATINGS (BARREL ACTION)		6/23/08	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6-26-08	ESD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

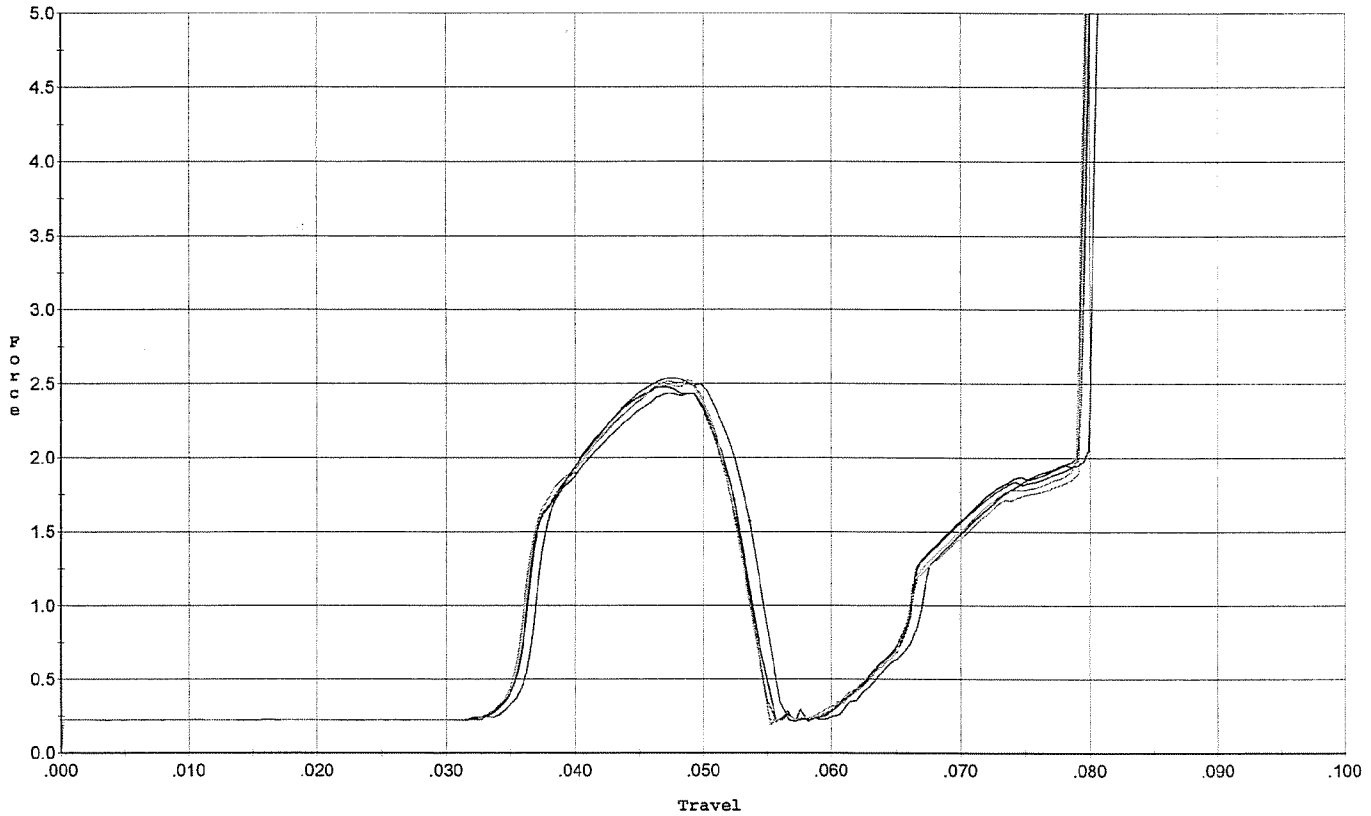
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6-26-08	RSN
	K) ASSEMBLE SWIVEL STUDS		7-26-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRCJ
	MALFUNCTION	CORRECTION	N A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	MRB
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.75</u> <u>2.79</u> <u>2.76</u> <u>2.85</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



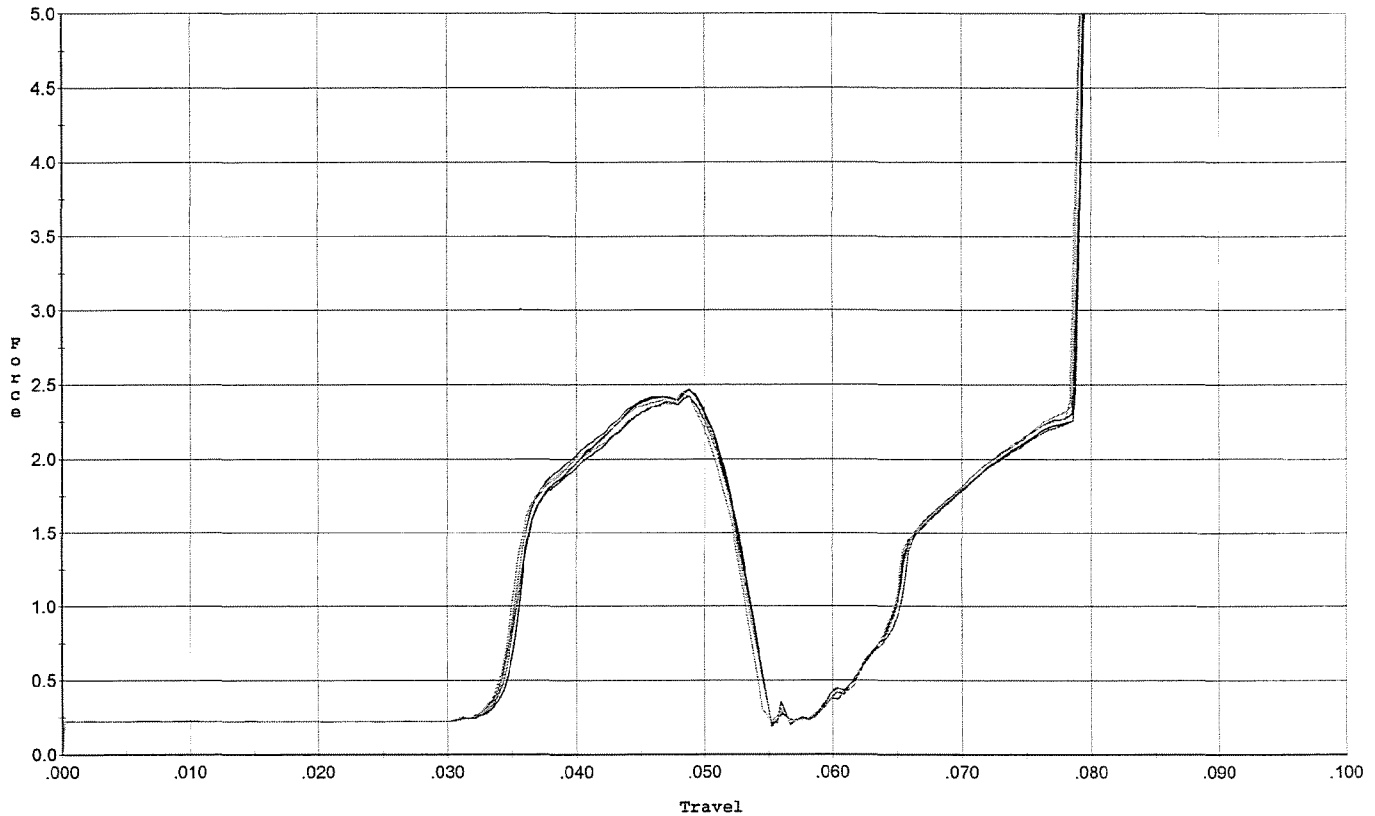
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.054	0.036	0.034	0.045		Set Trigger
2	2.480	0.052	0.035	0.034	0.044		Set Trigger
3	2.436	0.053	0.035	0.034	0.043		Set Trigger
4	2.496	0.053	0.035	0.034	0.044		Set Trigger
5	2.523	0.053	0.035	0.034	0.044		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



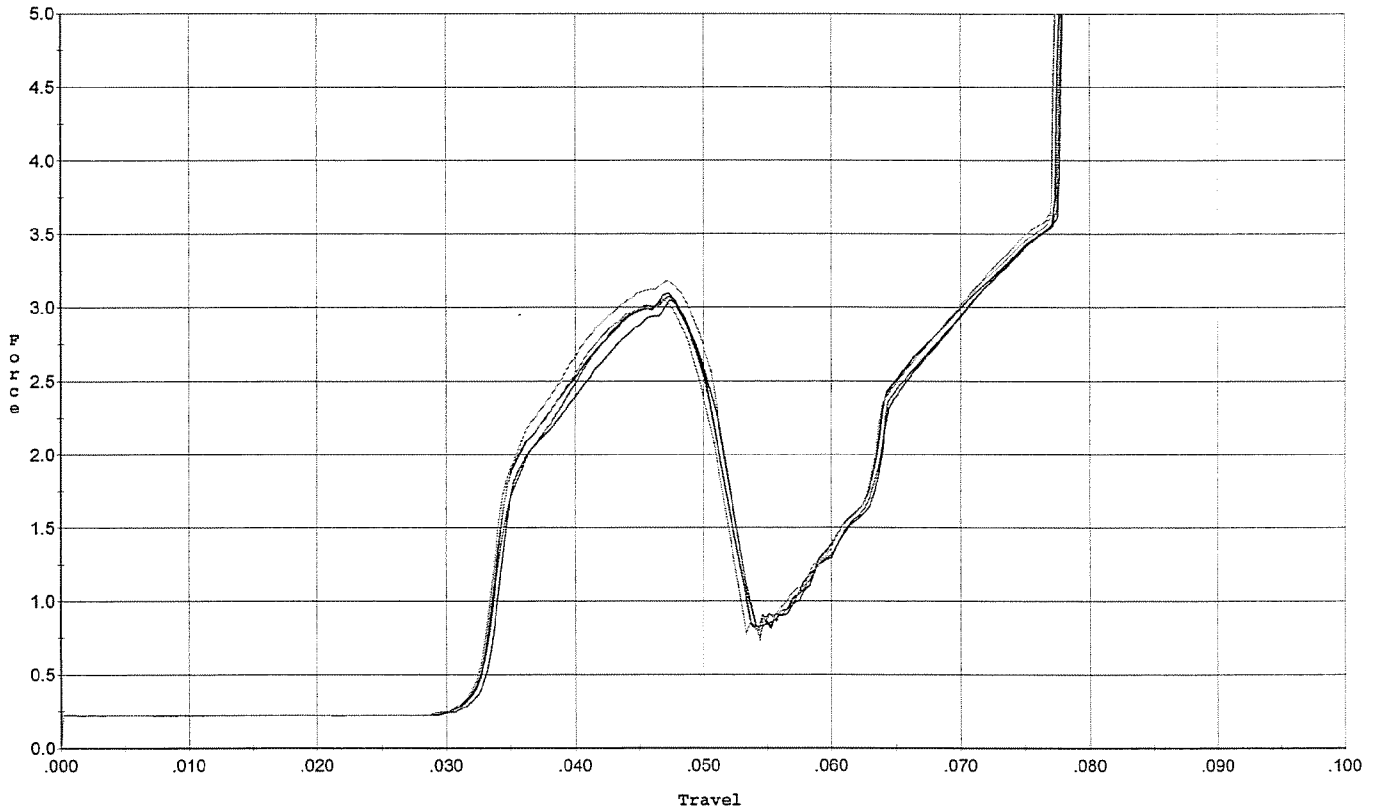
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.422	0.053	0.034	0.033	0.044		Set Trigger
2	2.469	0.053	0.034	0.034	0.045		Set Trigger
3	2.469	0.053	0.034	0.033	0.046		Set Trigger
4	2.450	0.052	0.034	0.034	0.044		Set Trigger
5	2.426	0.052	0.034	0.034	0.044		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



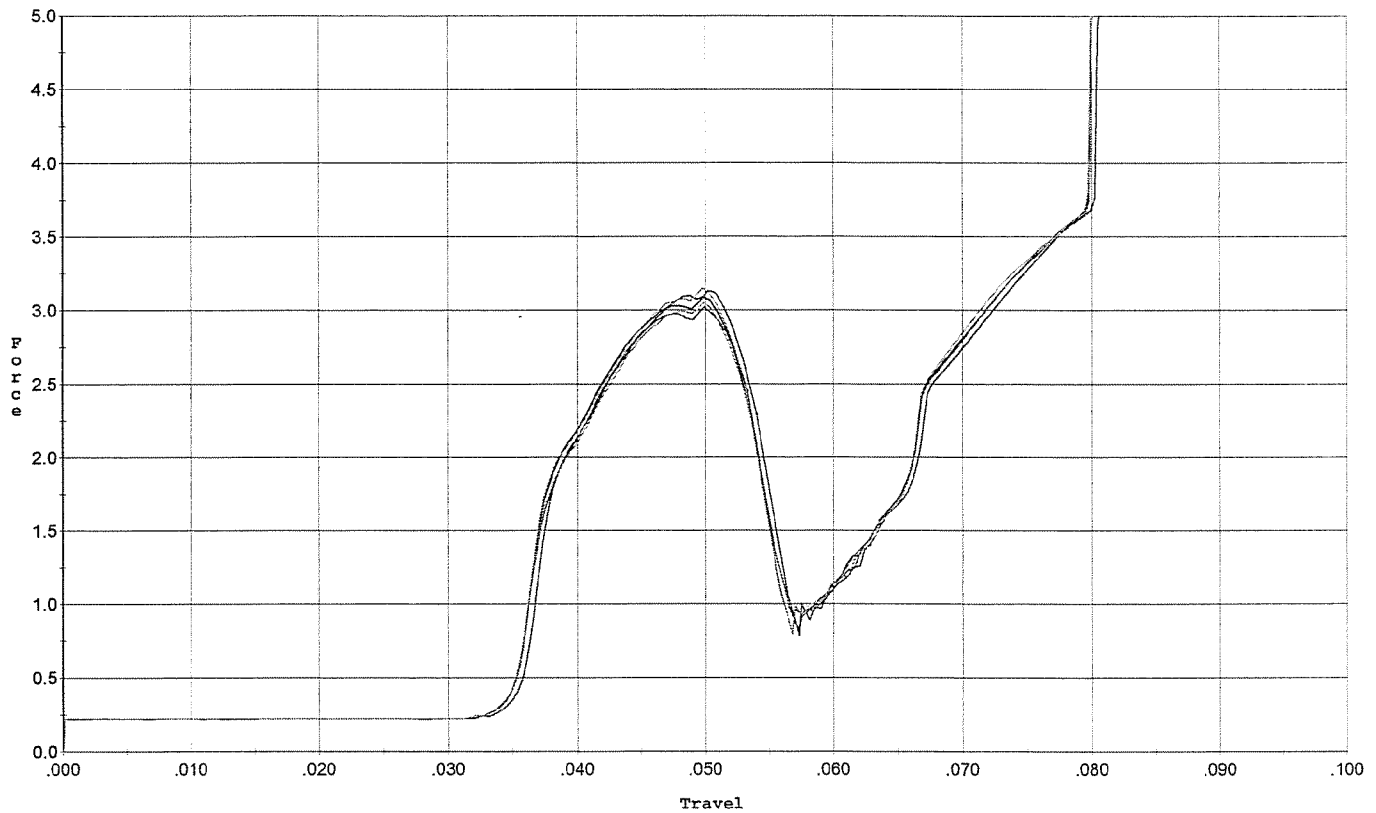
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.051	0.033	0.032	0.052		Set Trigger
2	3.096	0.050	0.032	0.033	0.052		Set Trigger
3	3.075	0.050	0.032	0.033	0.051		Set Trigger
4	3.182	0.051	0.032	0.032	0.055		Set Trigger
5	3.054	0.051	0.032	0.032	0.053		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



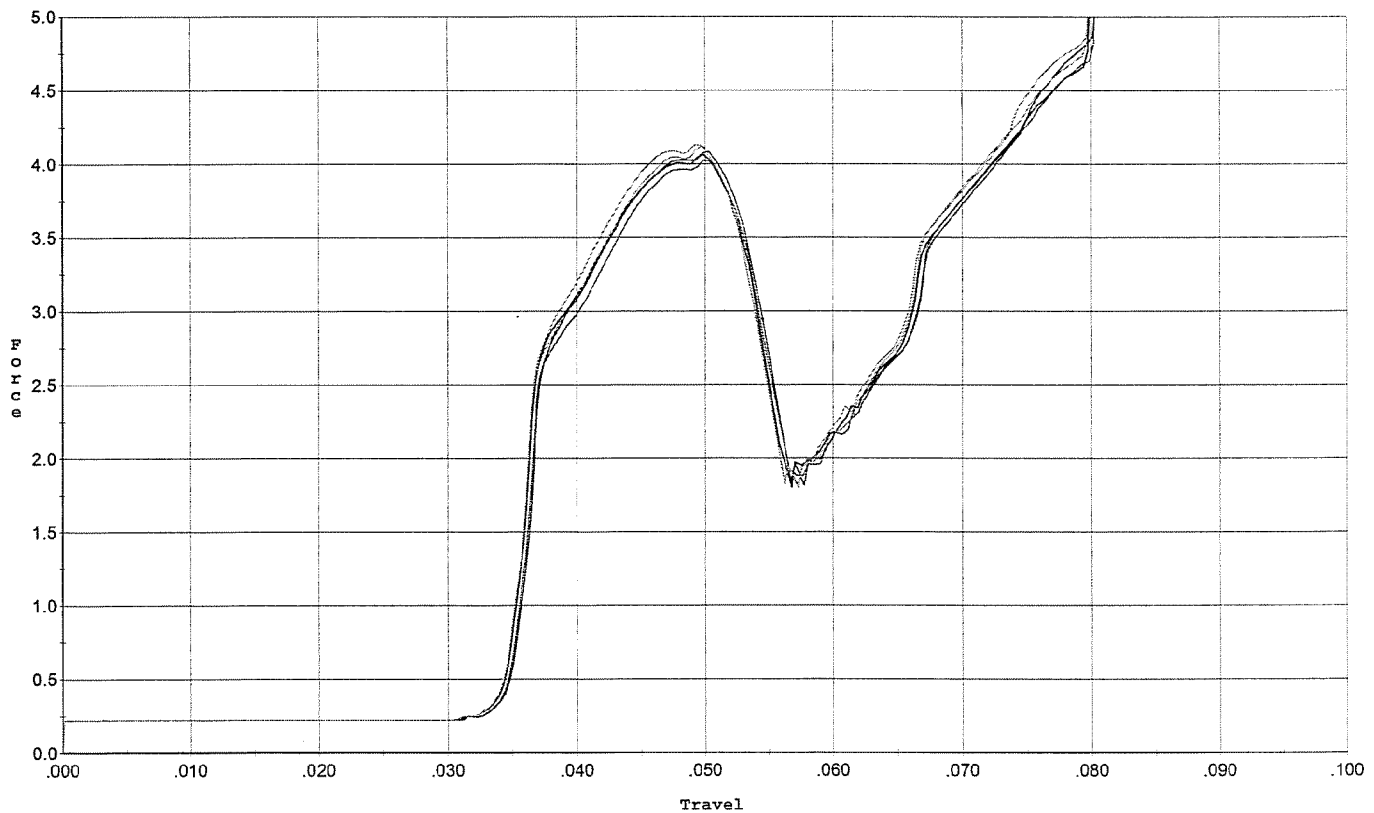
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.054	0.035	0.033	0.055		Set Trigger
2	3.088	0.053	0.035	0.032	0.054		Set Trigger
3	3.021	0.053	0.035	0.032	0.053		Set Trigger
4	3.145	0.053	0.035	0.032	0.054		Set Trigger
5	3.050	0.054	0.035	0.033	0.053		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



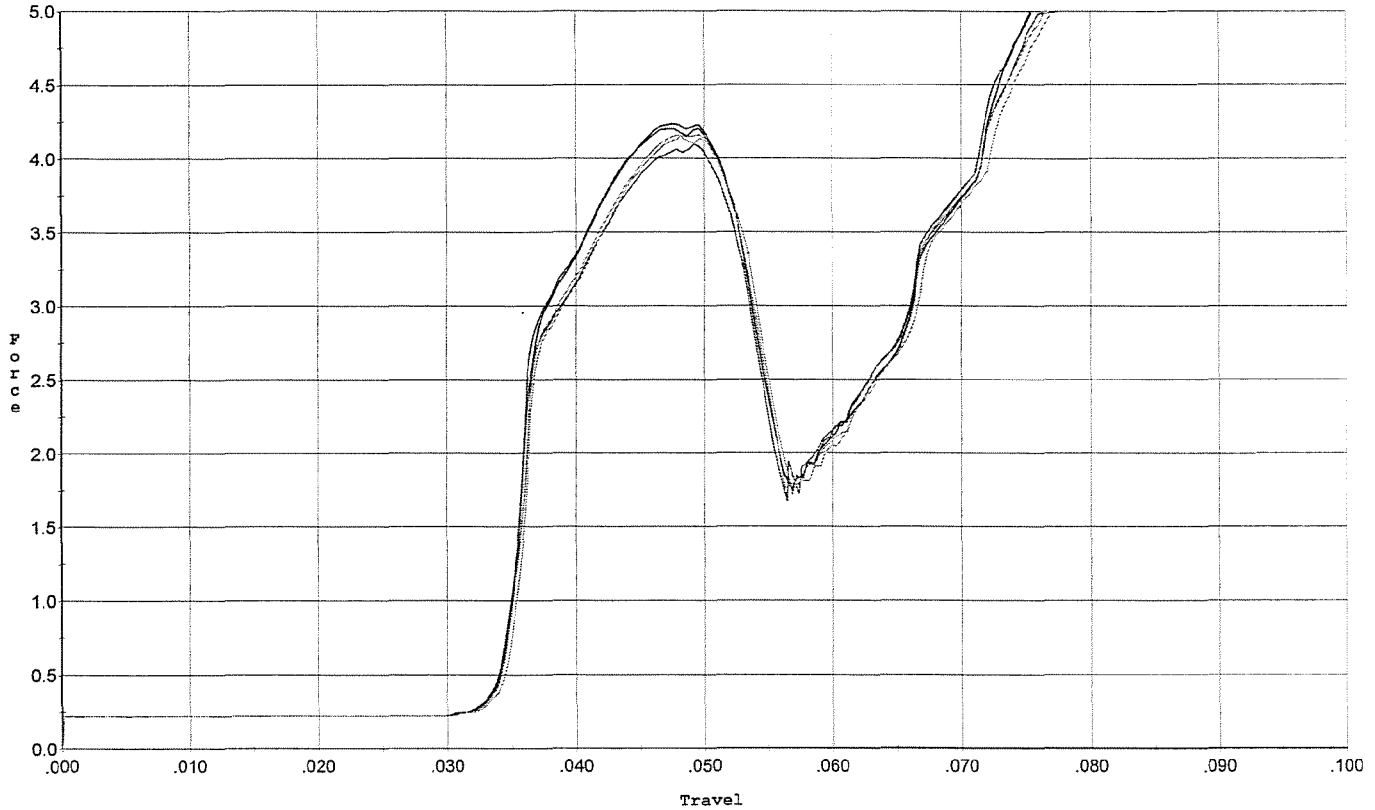
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.055	0.034	0.031	0.074		Set Trigger
2	4.064	0.054	0.034	0.031	0.073		Set Trigger
3	4.027	0.053	0.034	0.031	0.071		Set Trigger
4	4.131	0.054	0.034	0.031	0.075		Set Trigger
5	4.120	0.054	0.034	0.031	0.074		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Patch 5/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



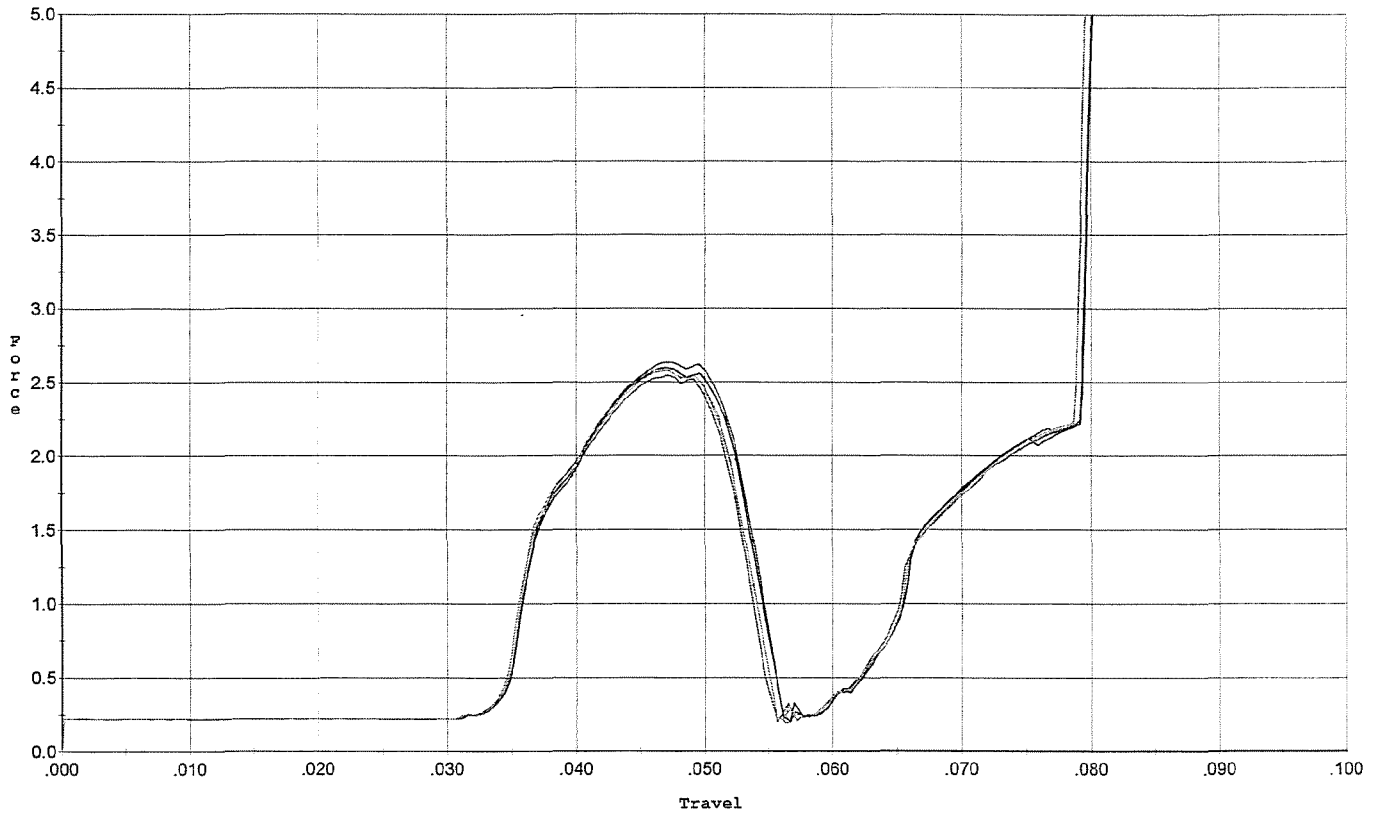
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.053	0.034	0.031	0.075		Set Trigger
2	4.235	0.053	0.034	0.031	0.074		Set Trigger
3	4.099	0.053	0.034	0.031	0.073		Set Trigger
4	4.150	0.053	0.034	0.031	0.074		Set Trigger
5	4.161	0.054	0.034	0.031	0.075		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



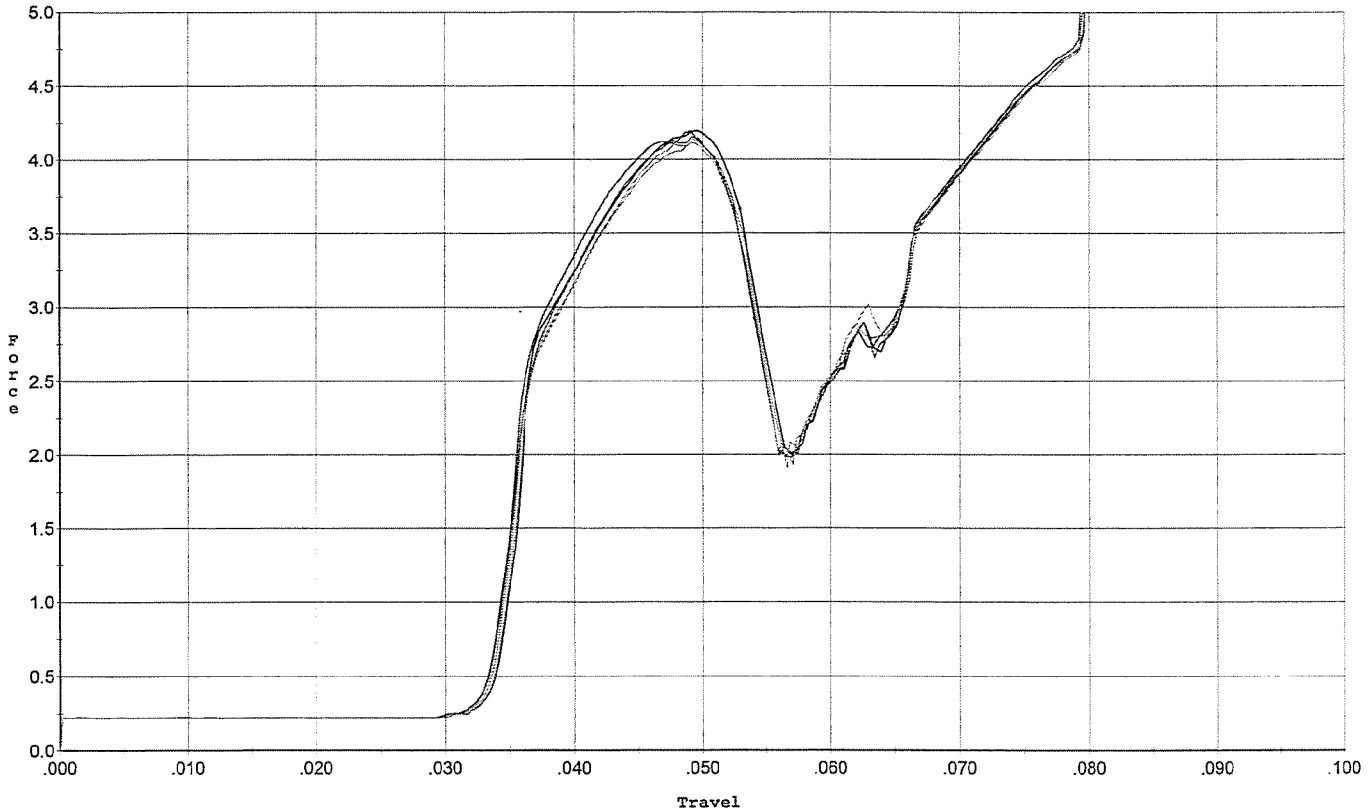
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.054	0.034	0.034	0.048		Set Trigger
2	2.598	0.053	0.035	0.034	0.046		Set Trigger
3	2.548	0.052	0.034	0.034	0.045		Set Trigger
4	2.588	0.054	0.034	0.034	0.047		Set Trigger
5	2.582	0.054	0.034	0.034	0.047		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.054	0.033	0.030	0.078		Set Trigger
2	4.196	0.053	0.034	0.031	0.075		Set Trigger
3	4.153	0.054	0.033	0.030	0.076		Set Trigger
4	4.137	0.053	0.033	0.031	0.075		Set Trigger
5	4.118	0.054	0.033	0.030	0.075		Set Trigger

Avg 4.15