

6086 7679

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

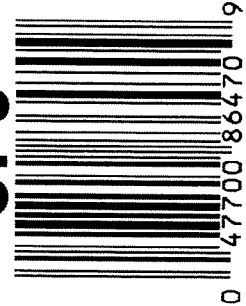
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749809

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749809

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	R.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-13-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 17 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unnd</i>	6/16/08	<i>unnd</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/22/08	<i>unnd</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6-26-08	QSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

FC04 REV 5/2006

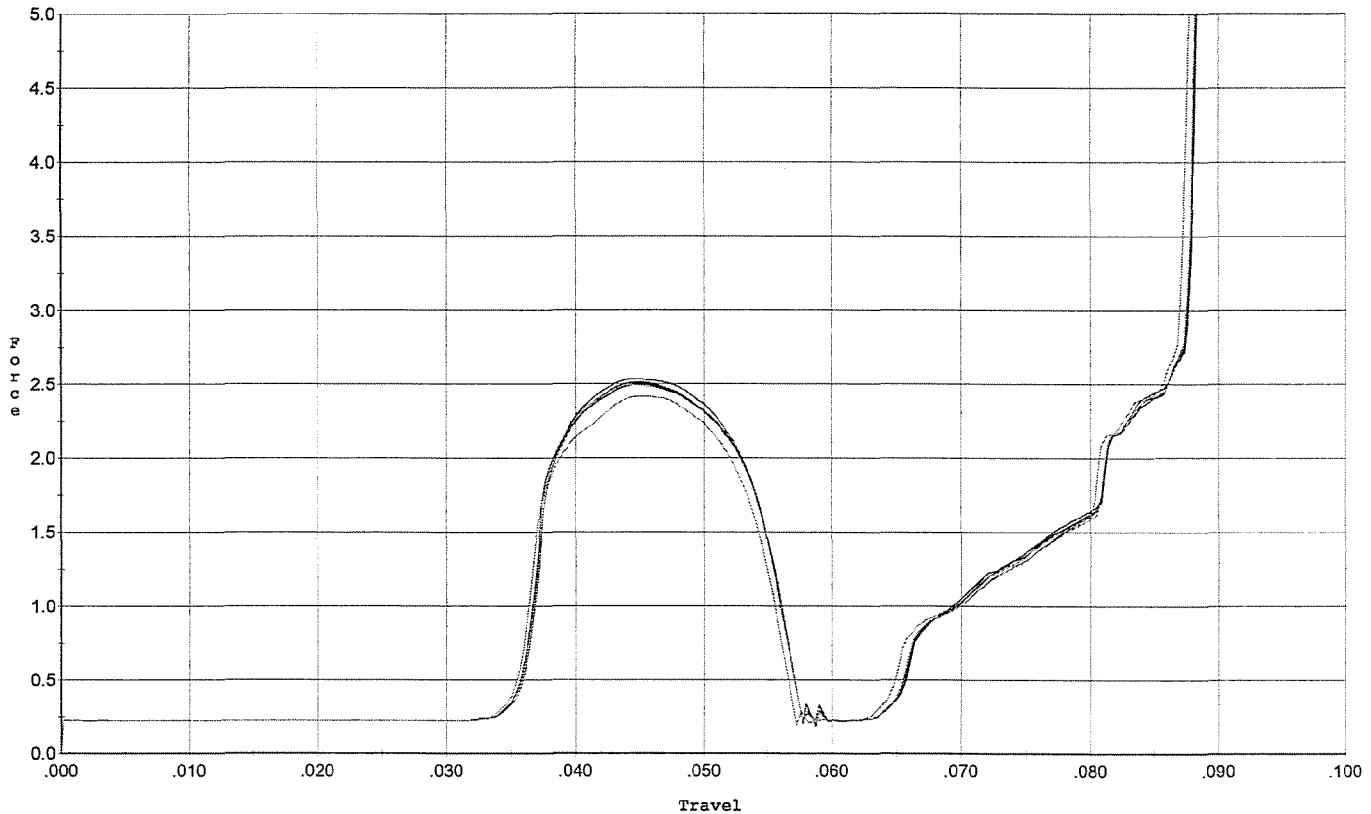
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁵</u> <u>3⁵</u> <u>3⁵</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6-26-08	PSW
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-2-08	med
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.13</u> <u>2.23</u> <u>2.18</u> <u>2.18</u>	7/8/08	Fm
	C) FUNCTION		7/21/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



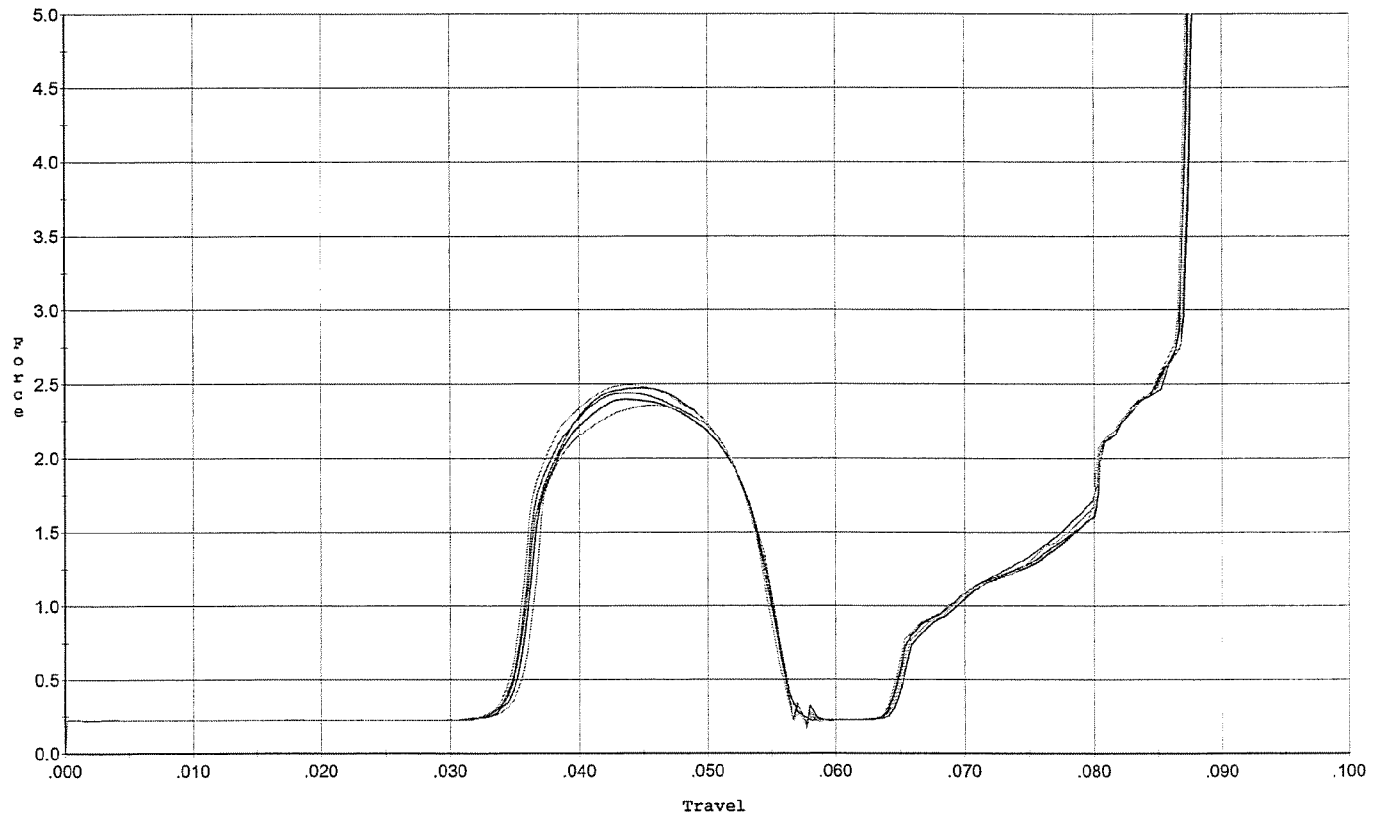
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.056	0.035	0.038	0.050		Set Trigger
2	2.499	0.056	0.036	0.038	0.050		Set Trigger
3	2.532	0.056	0.035	0.038	0.050		Set Trigger
4	2.493	0.056	0.035	0.038	0.050		Set Trigger
5	2.417	0.055	0.035	0.038	0.048		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



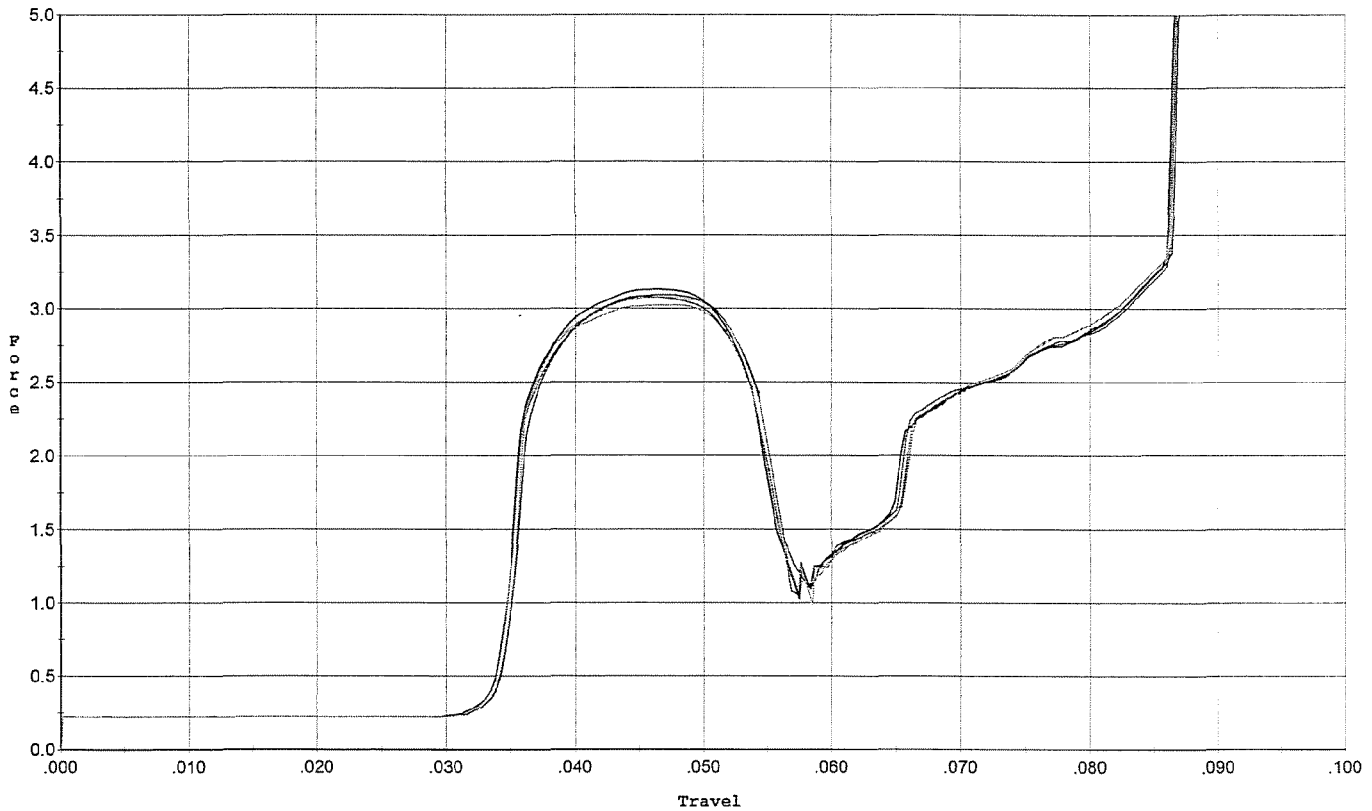
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.055	0.035	0.038	0.049		Set Trigger
2	2.396	0.054	0.035	0.038	0.048		Set Trigger
3	2.438	0.055	0.034	0.038	0.049		Set Trigger
4	2.493	0.054	0.034	0.038	0.049		Set Trigger
5	2.355	0.054	0.035	0.038	0.047		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



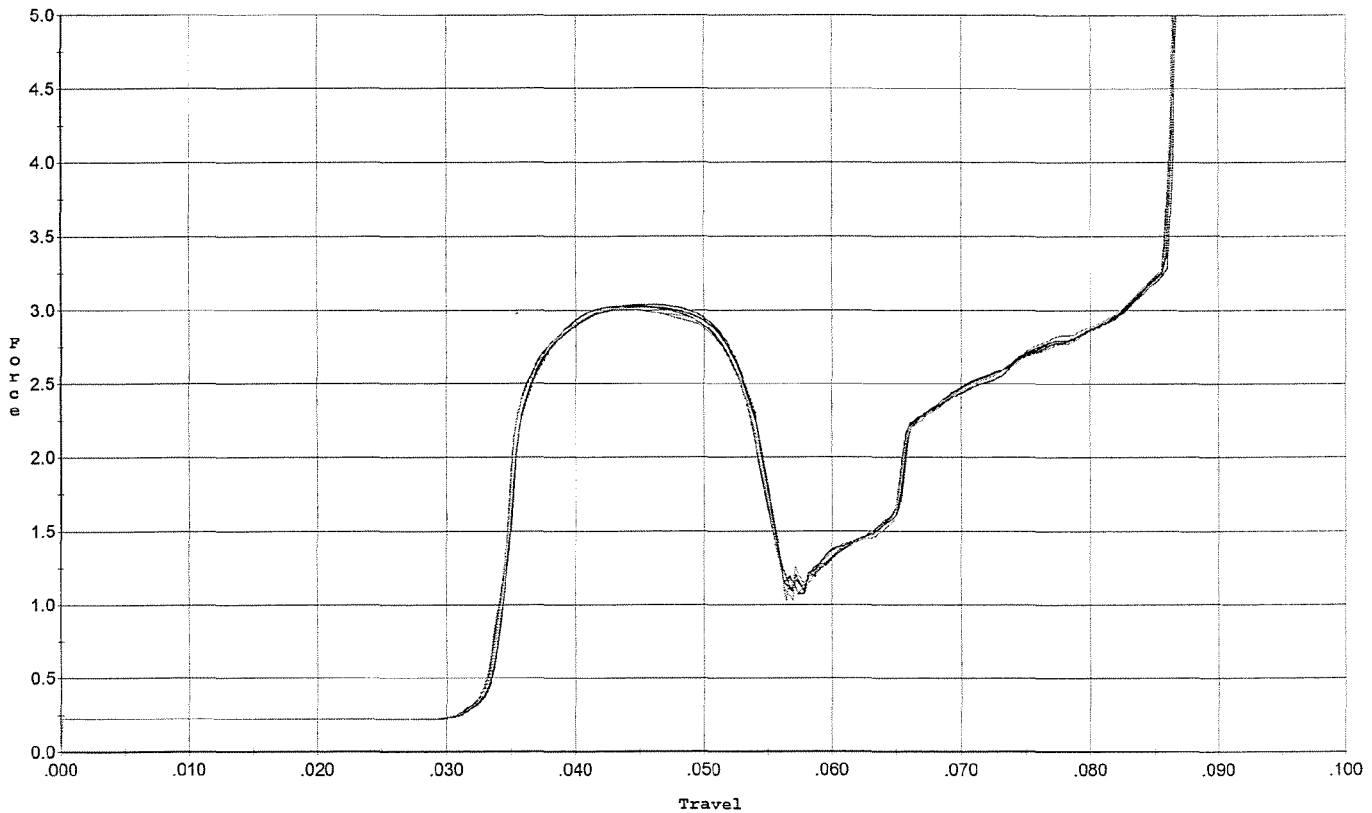
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.054	0.034	0.036	0.063		Set Trigger
2	3.132	0.054	0.033	0.036	0.064		Set Trigger
3	3.082	0.055	0.033	0.036	0.065		Set Trigger
4	3.078	0.054	0.034	0.036	0.064		Set Trigger
5	3.023	0.054	0.034	0.036	0.062		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



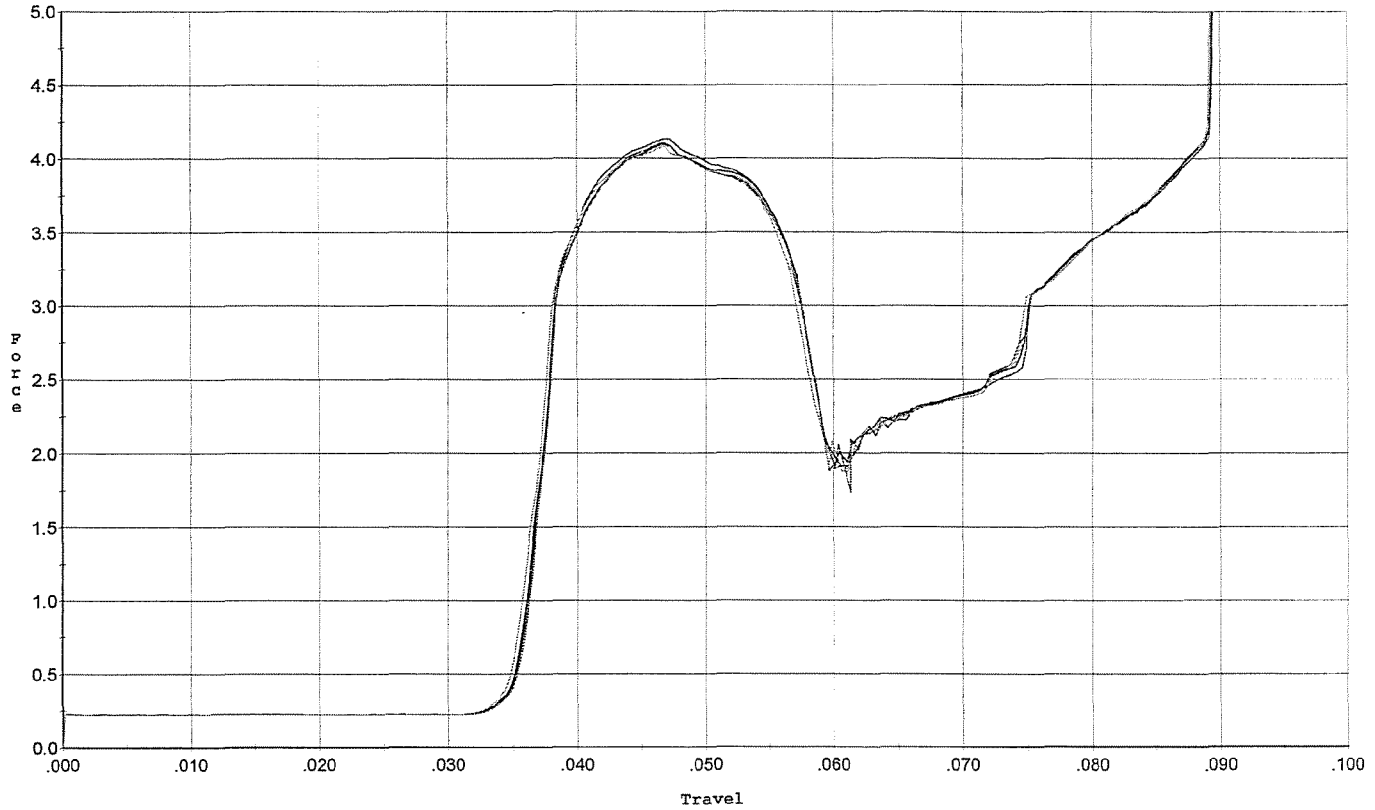
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.027	0.053	0.033	0.036	0.063		Set Trigger
2	3.023	0.054	0.033	0.035	0.063		Set Trigger
3	3.036	0.054	0.033	0.036	0.063		Set Trigger
4	3.011	0.055	0.033	0.035	0.064		Set Trigger
5	3.015	0.054	0.033	0.035	0.063		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



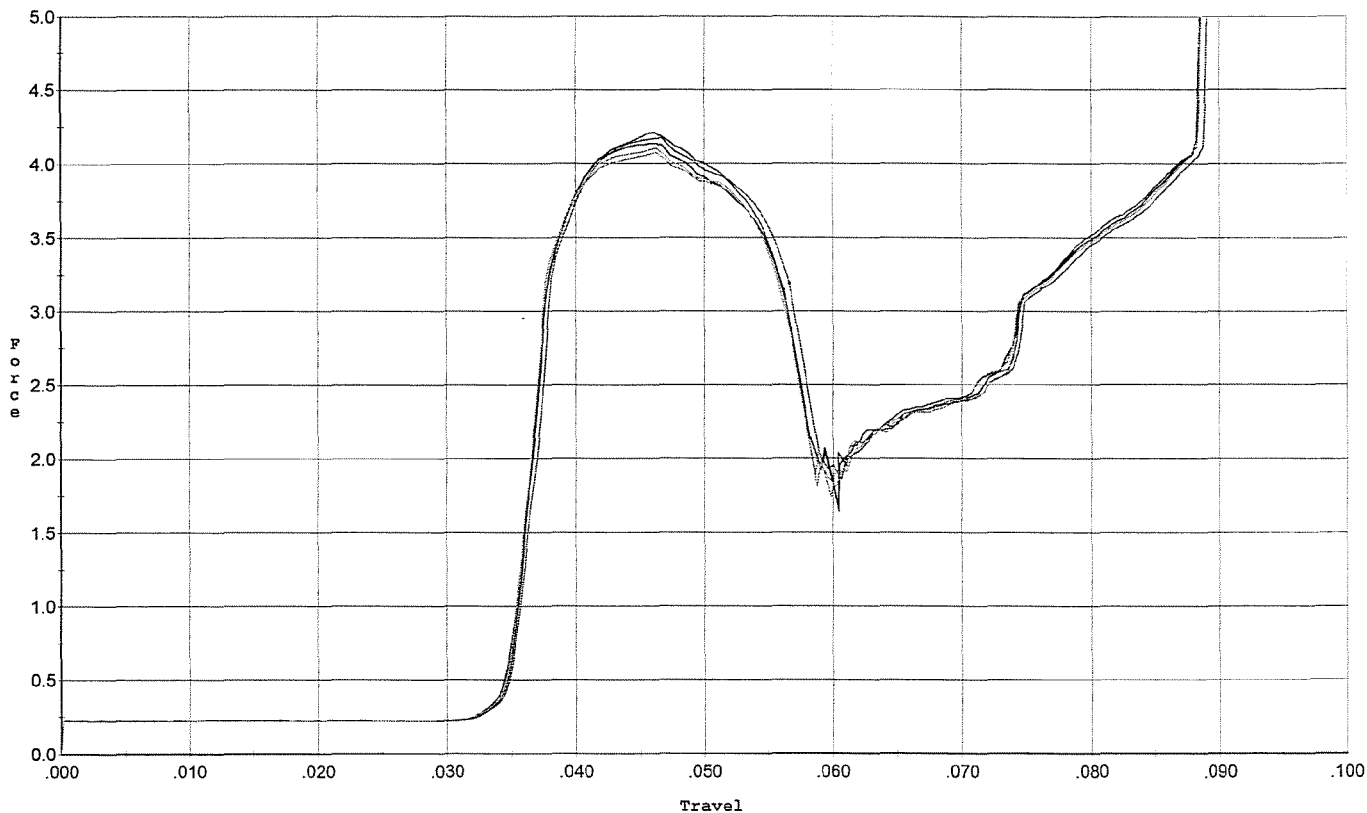
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.057	0.035	0.036	0.087		Set Trigger
2	4.104	0.057	0.035	0.036	0.086		Set Trigger
3	4.093	0.057	0.035	0.036	0.085		Set Trigger
4	4.082	0.057	0.035	0.036	0.086		Set Trigger
5	4.092	0.057	0.035	0.036	0.085		Set Trigger

Arg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



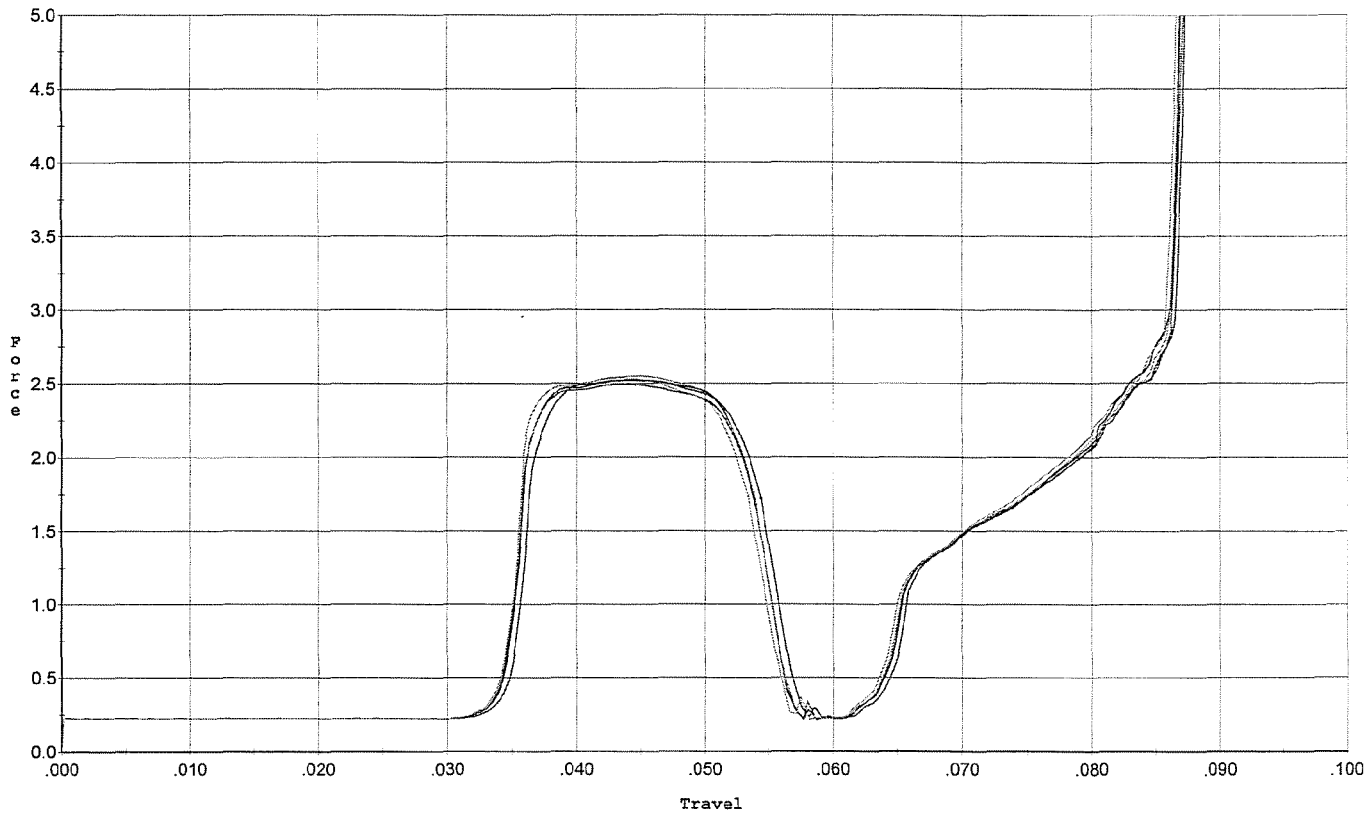
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.056	0.034	0.035	0.086		Set Trigger
2	4.136	0.056	0.034	0.036	0.085		Set Trigger
3	4.173	0.057	0.035	0.036	0.087		Set Trigger
4	4.104	0.057	0.034	0.035	0.086		Set Trigger
5	4.076	0.056	0.034	0.035	0.085		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



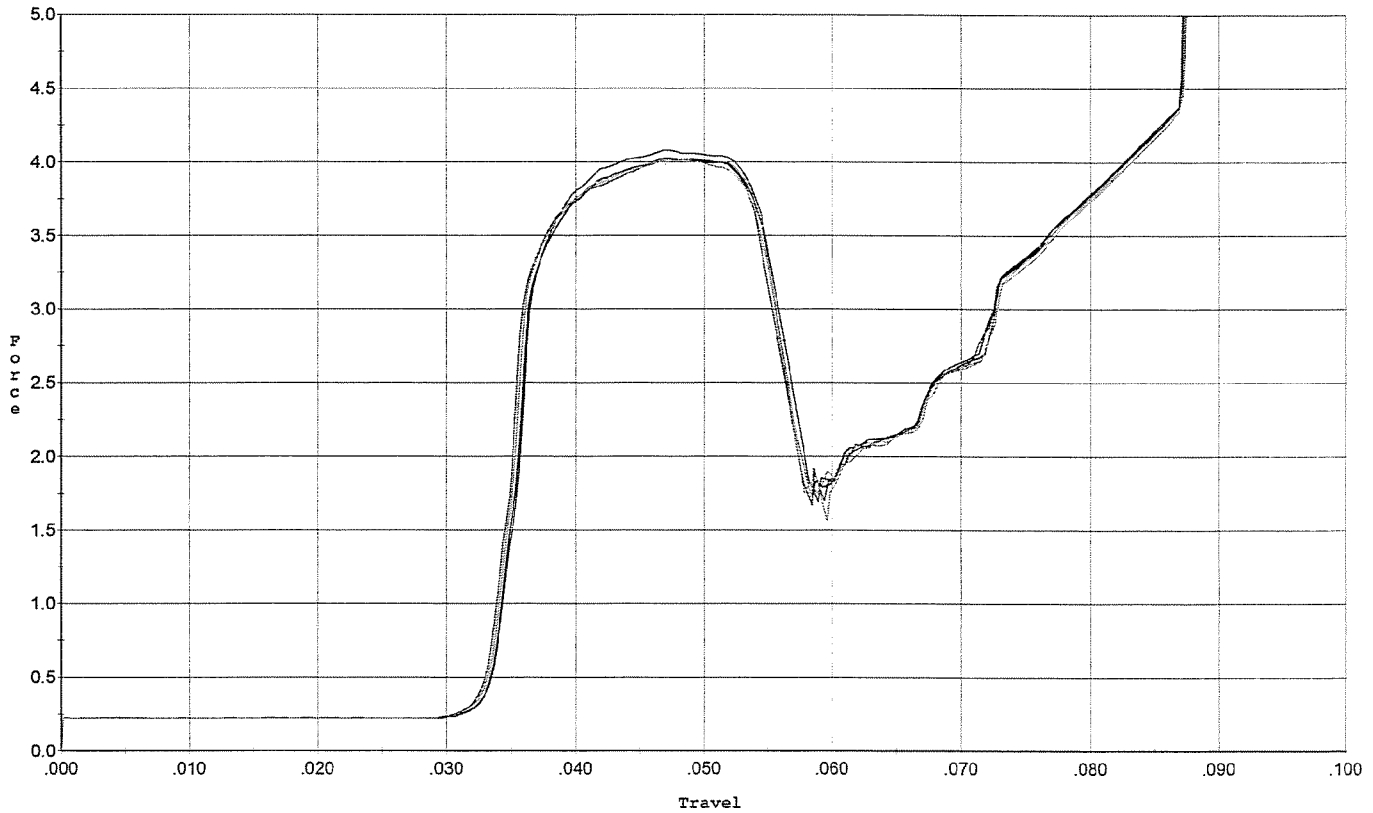
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.054	0.034	0.037	0.053		Set Trigger
2	2.522	0.054	0.034	0.037	0.053		Set Trigger
3	2.493	0.054	0.034	0.037	0.052		Set Trigger
4	2.534	0.053	0.034	0.037	0.052		Set Trigger
5	2.550	0.054	0.034	0.037	0.053		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.056	0.033	0.035	0.088		Set Trigger
2	4.023	0.055	0.033	0.035	0.084		Set Trigger
3	4.013	0.056	0.033	0.035	0.087		Set Trigger
4	4.018	0.055	0.033	0.035	0.085		Set Trigger
5	4.015	0.055	0.033	0.035	0.086		Set Trigger

Avg 4.03