

66749811

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

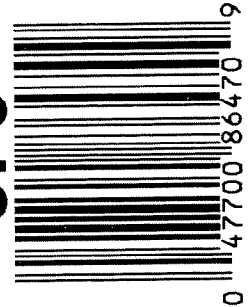
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749811

UPC



GUN SERIAL #

G 6749811

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE		6/16/08	L.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION		6/20/08	unn
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BT
542	APPLY COATINGS (BARREL ACTION)		6/25/08	---
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/27/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

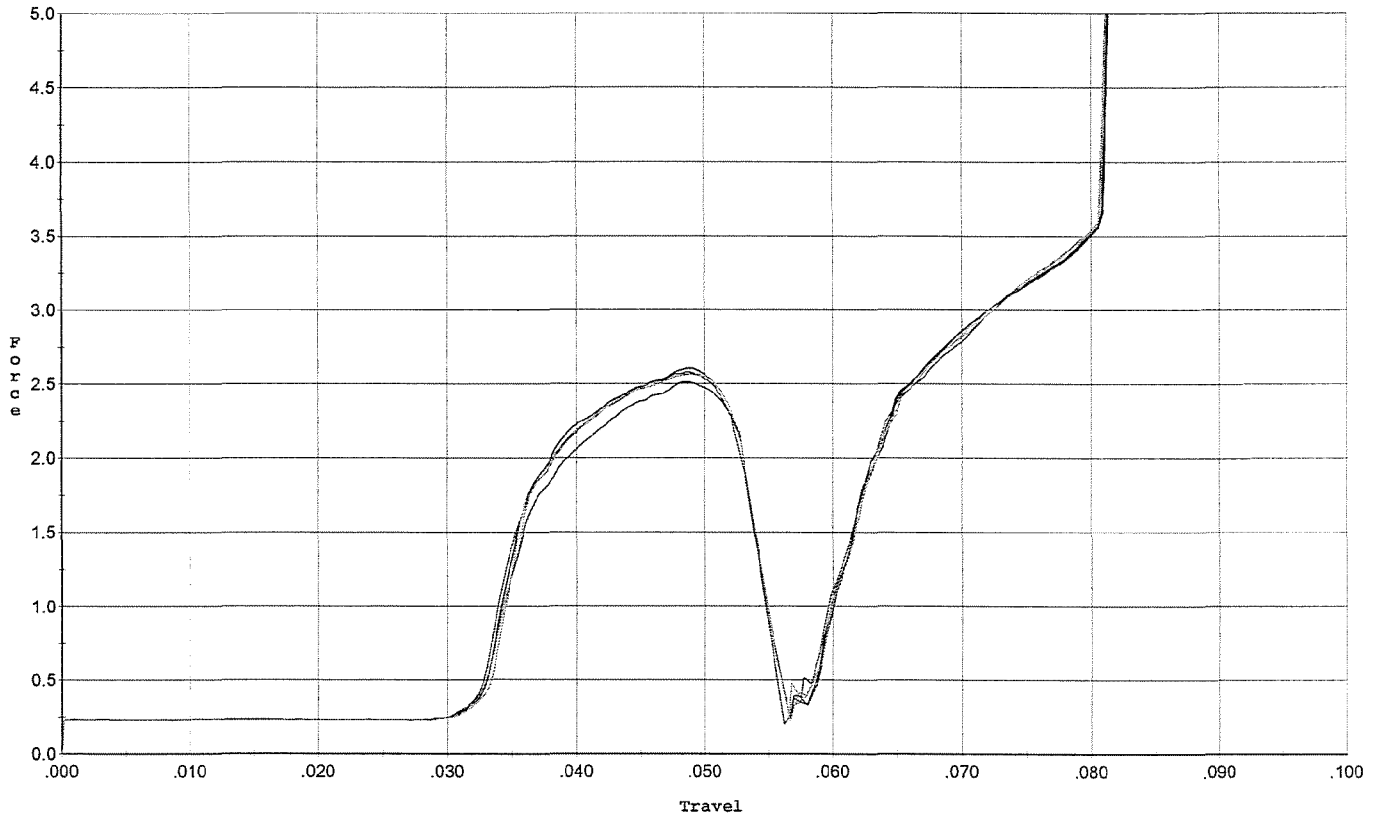
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6/27/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TKW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.89</u> <u>2.69</u> <u>2.96</u> <u>2.92</u>	7-8-08	SD
	C) FUNCTION		7-30-08	RTZ
690	PACK		8/2/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



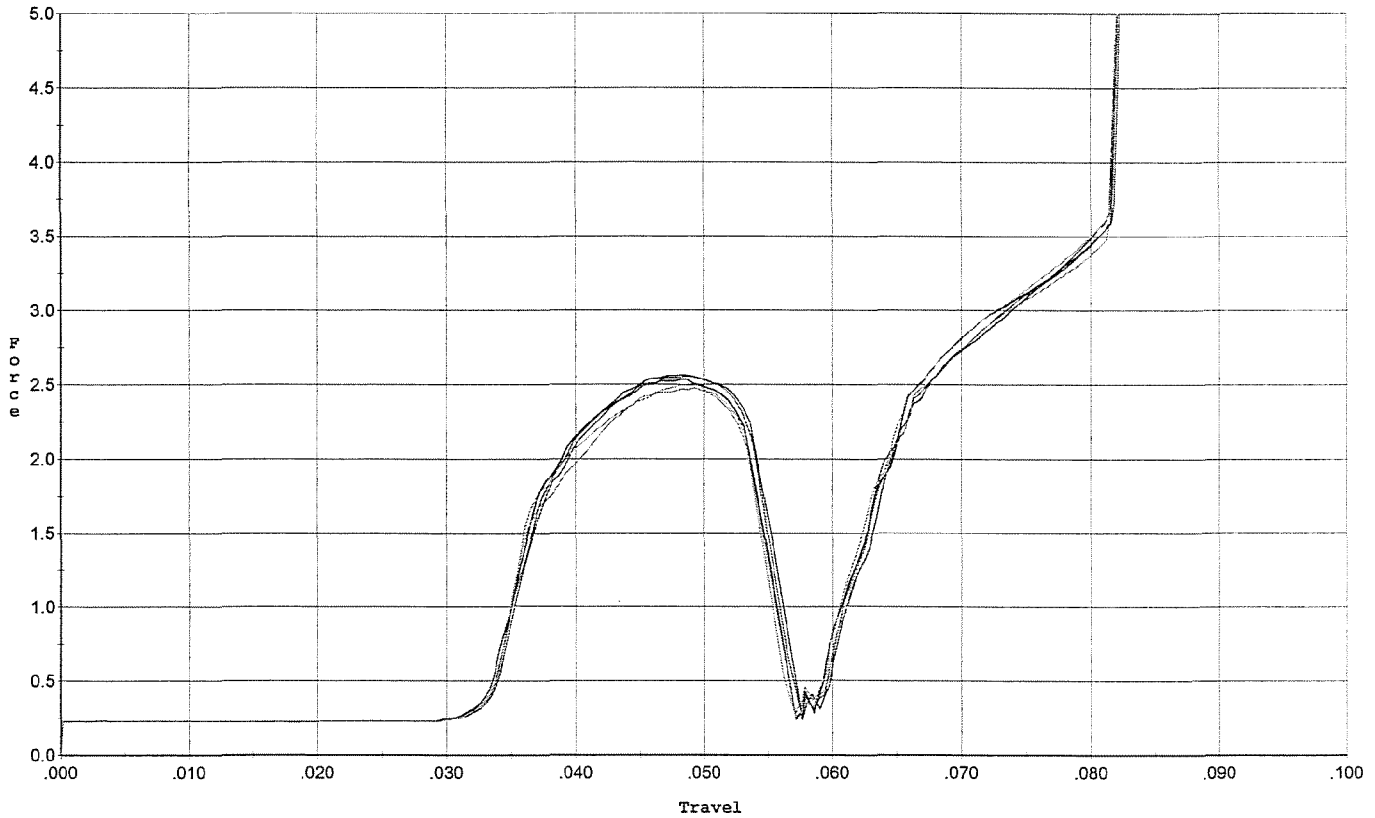
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.053	0.033	0.034	0.049		Set Trigger
2	2.604	0.053	0.033	0.034	0.051		Set Trigger
3	2.580	0.053	0.033	0.034	0.051		Set Trigger
4	2.564	0.053	0.033	0.034	0.050		Set Trigger
5	2.564	0.053	0.033	0.034	0.051		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



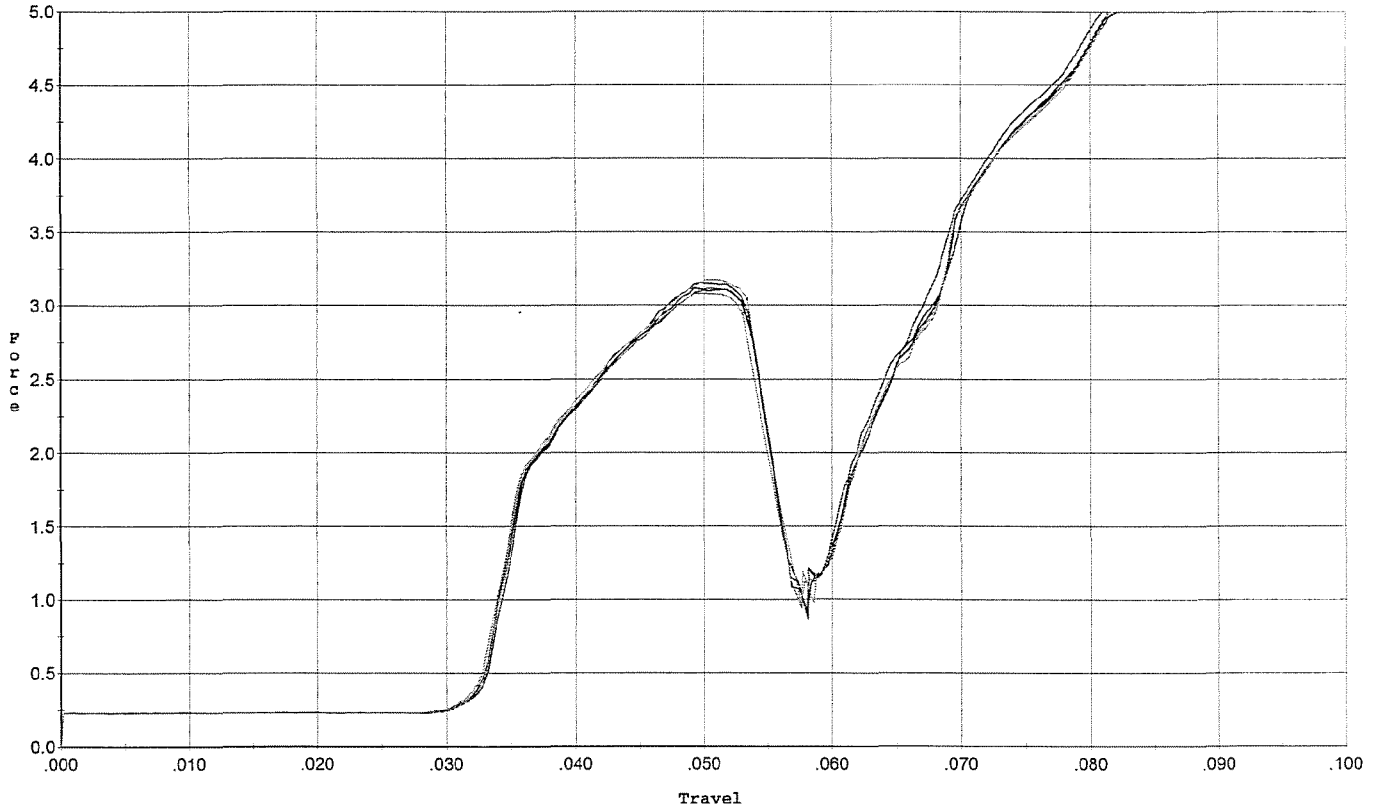
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.055	0.033	0.034	0.054		Set Trigger
2	2.533	0.055	0.034	0.034	0.052		Set Trigger
3	2.555	0.054	0.034	0.034	0.051		Set Trigger
4	2.477	0.053	0.034	0.034	0.050		Set Trigger
5	2.498	0.053	0.034	0.034	0.049		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



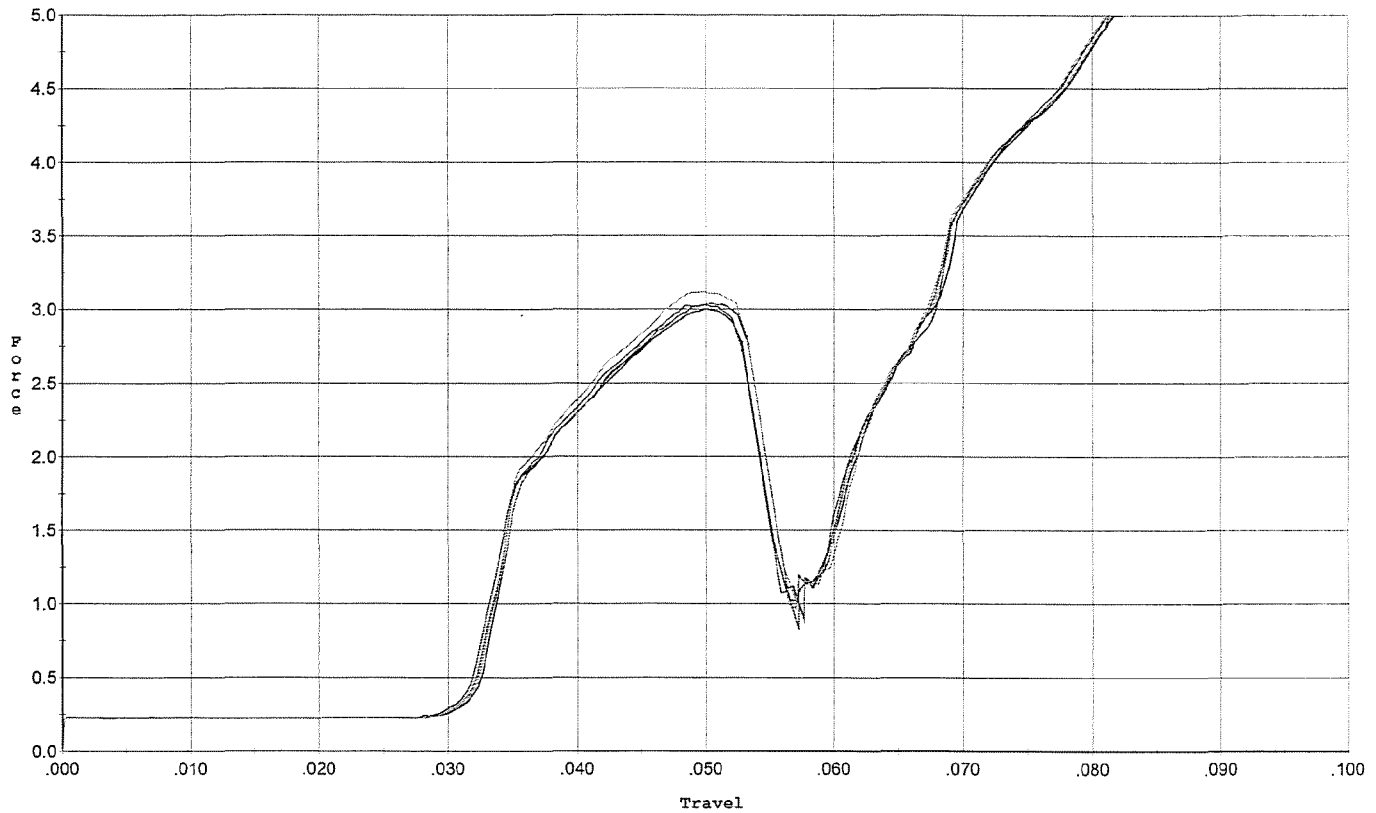
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.054	0.033	0.033	0.061		Set Trigger
2	3.117	0.054	0.033	0.033	0.061		Set Trigger
3	3.113	0.054	0.032	0.033	0.061		Set Trigger
4	3.172	0.053	0.033	0.033	0.061		Set Trigger
5	3.079	0.053	0.033	0.033	0.059		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



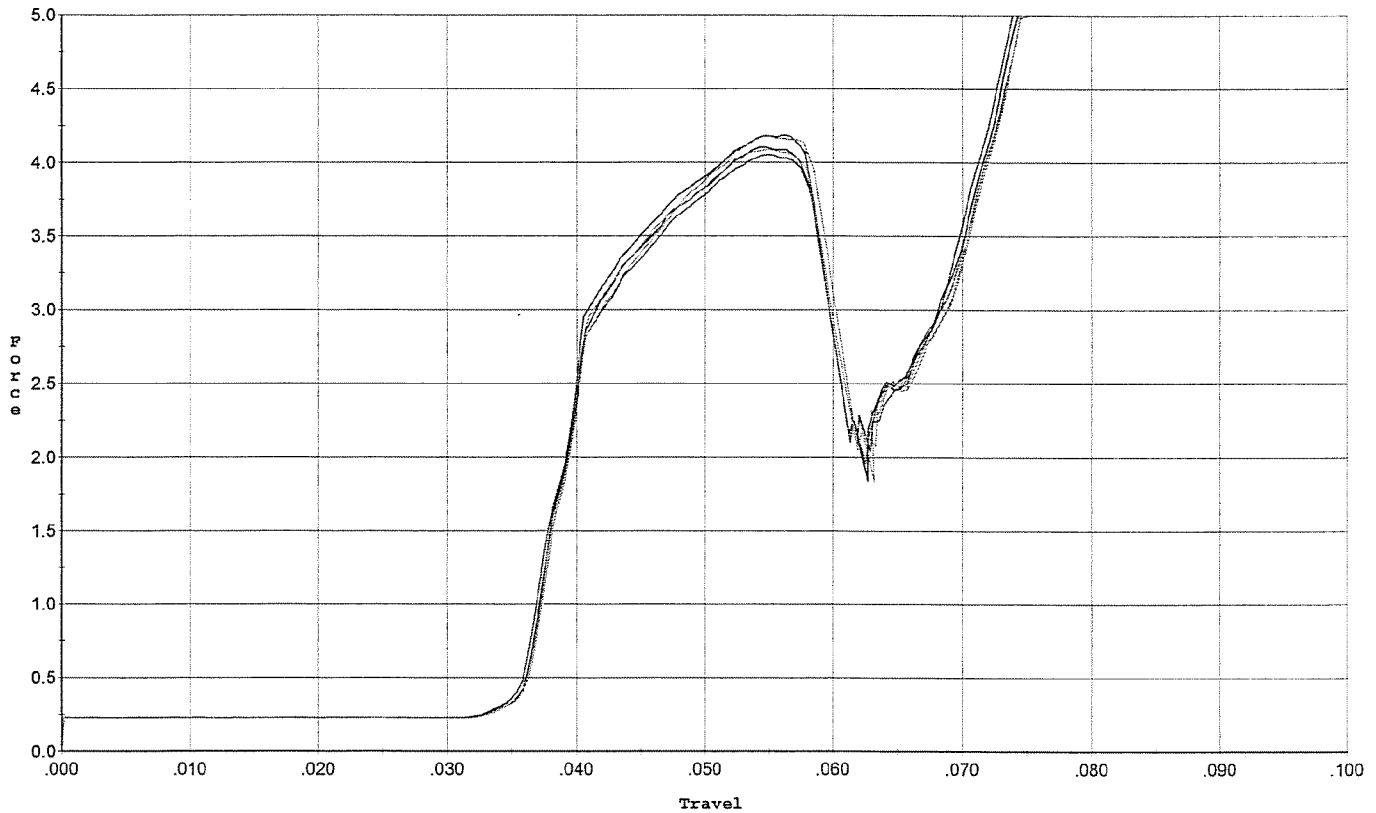
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.003	0.053	0.032	0.033	0.058		Set Trigger
2	3.039	0.053	0.032	0.033	0.059		Set Trigger
3	3.031	0.053	0.032	0.033	0.059		Set Trigger
4	3.119	0.053	0.032	0.033	0.061		Set Trigger
5	3.038	0.053	0.032	0.033	0.059		Set Trigger

AVG 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



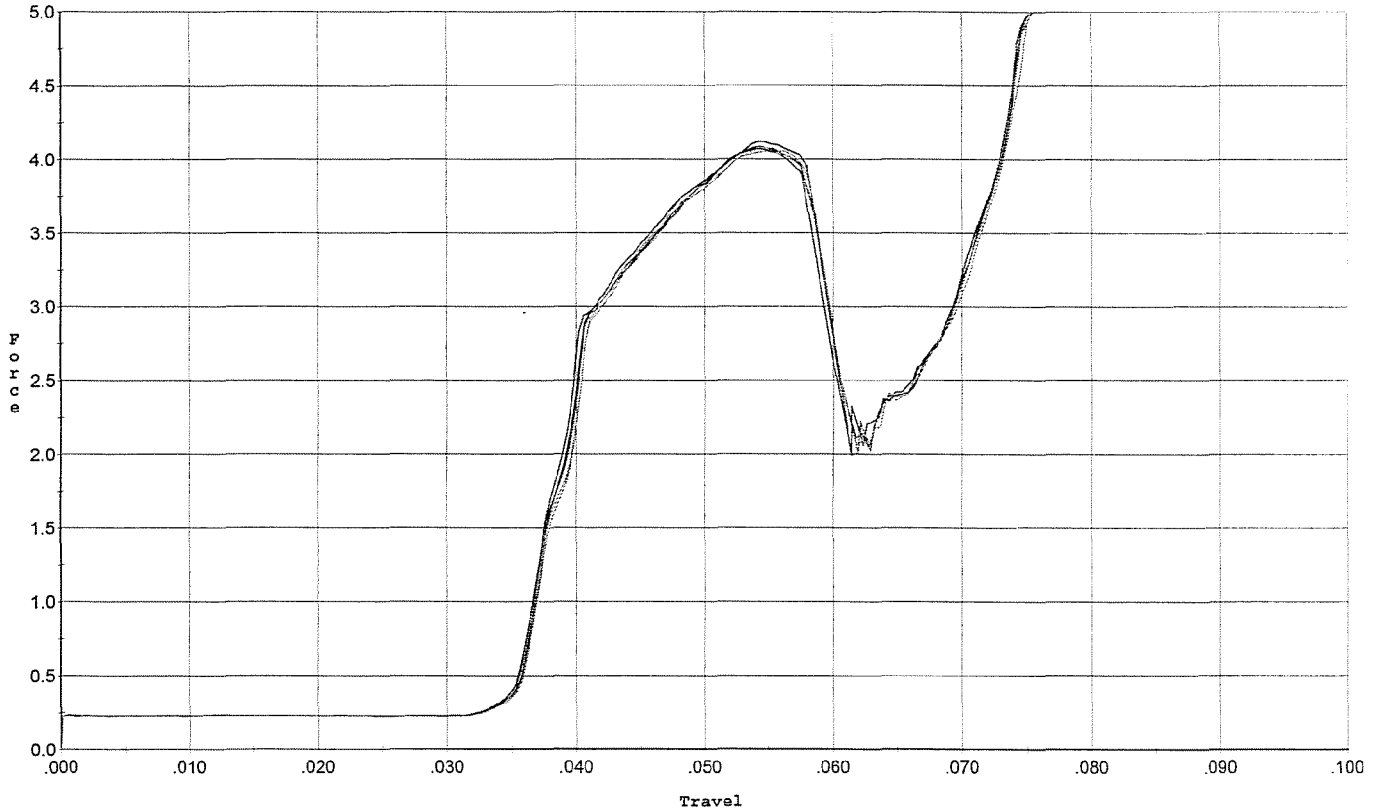
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.058	0.036	0.028	0.086		Set Trigger
2	4.102	0.058	0.036	0.027	0.084		Set Trigger
3	4.051	0.058	0.036	0.027	0.084		Set Trigger
4	4.085	0.058	0.036	0.028	0.084		Set Trigger
5	4.176	0.059	0.036	0.027	0.087		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



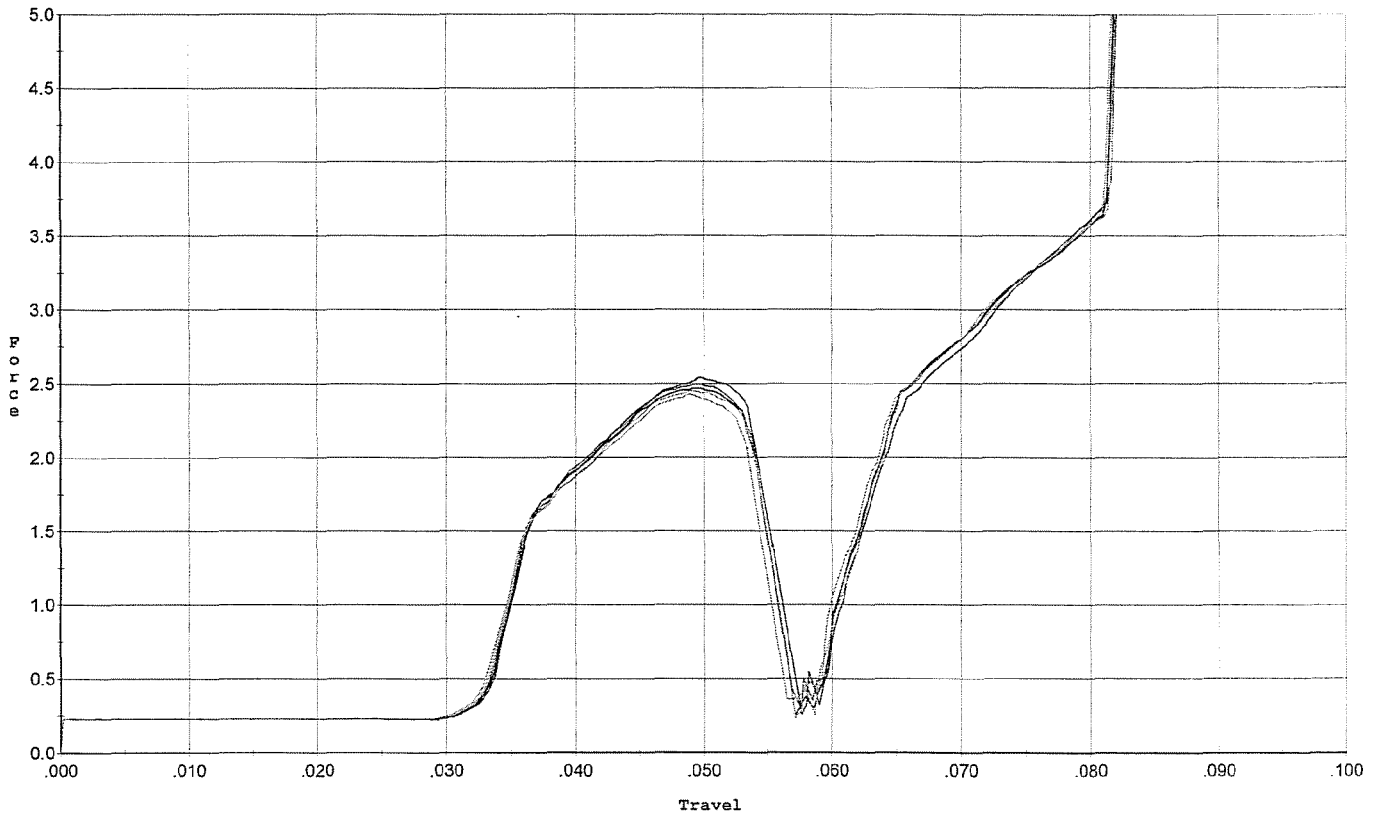
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.058	0.035	0.031	0.083		Set Trigger
2	4.121	0.058	0.036	0.030	0.084		Set Trigger
3	4.085	0.058	0.035	0.030	0.085		Set Trigger
4	4.080	0.058	0.036	0.029	0.084		Set Trigger
5	4.051	0.058	0.036	0.029	0.083		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



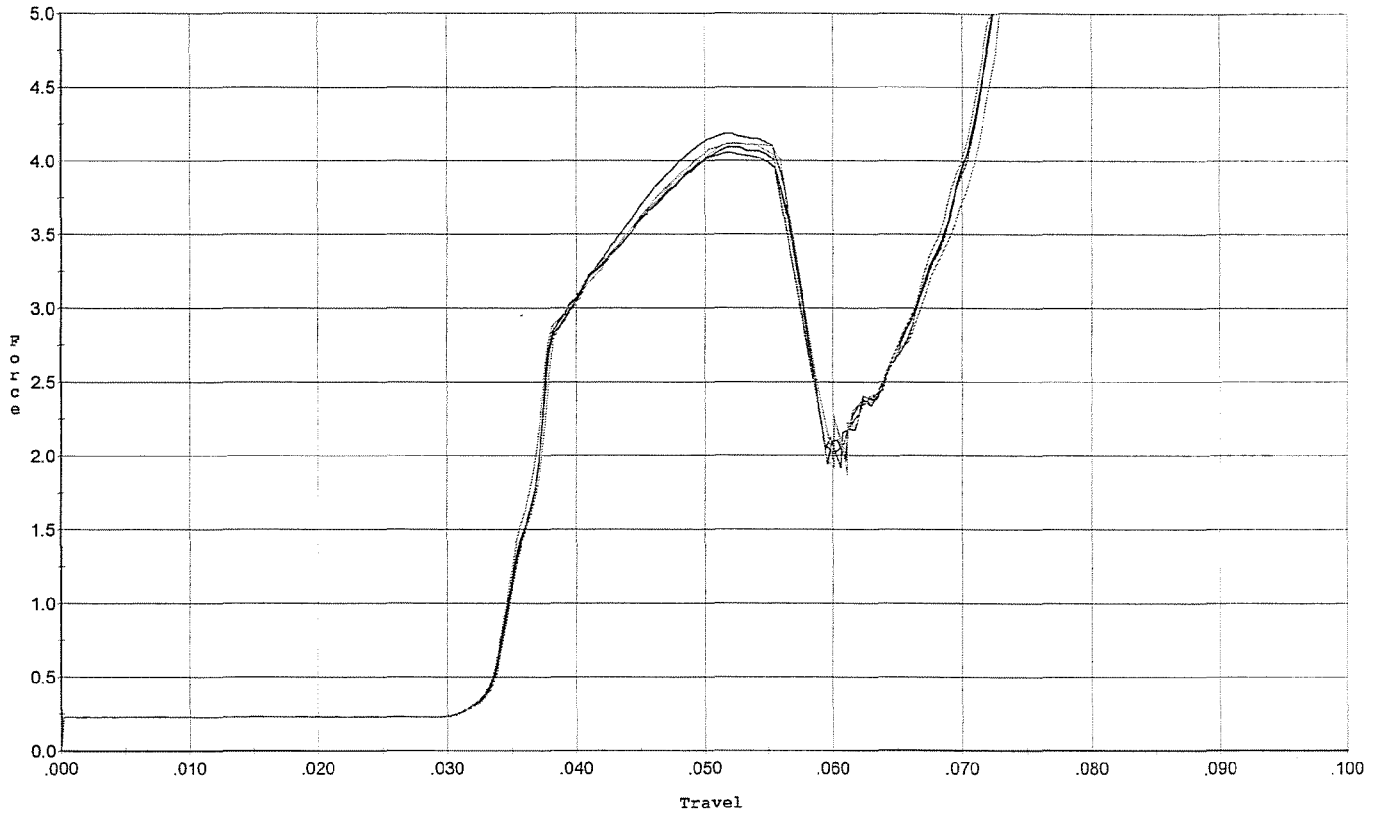
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.055	0.033	0.033	0.052		Set Trigger
2	2.469	0.054	0.033	0.034	0.050		Set Trigger
3	2.494	0.054	0.033	0.034	0.050		Set Trigger
4	2.453	0.054	0.033	0.034	0.050		Set Trigger
5	2.431	0.053	0.033	0.034	0.048		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.056	0.033	0.028	0.086		Set Trigger
2	4.092	0.057	0.033	0.027	0.085		Set Trigger
3	4.056	0.057	0.033	0.028	0.086		Set Trigger
4	4.120	0.056	0.034	0.028	0.084		Set Trigger
5	4.126	0.057	0.033	0.028	0.086		Set Trigger

Avg 4.11