

G 674 9816

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

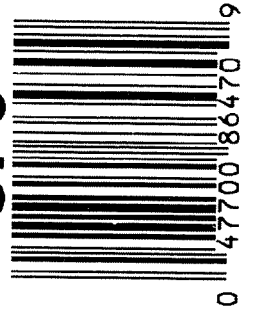


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749816

UPC



GUN SERIAL # G 6749816

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BJ
542	APPLY COATINGS (BARREL ACTION)		7-9	ca
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

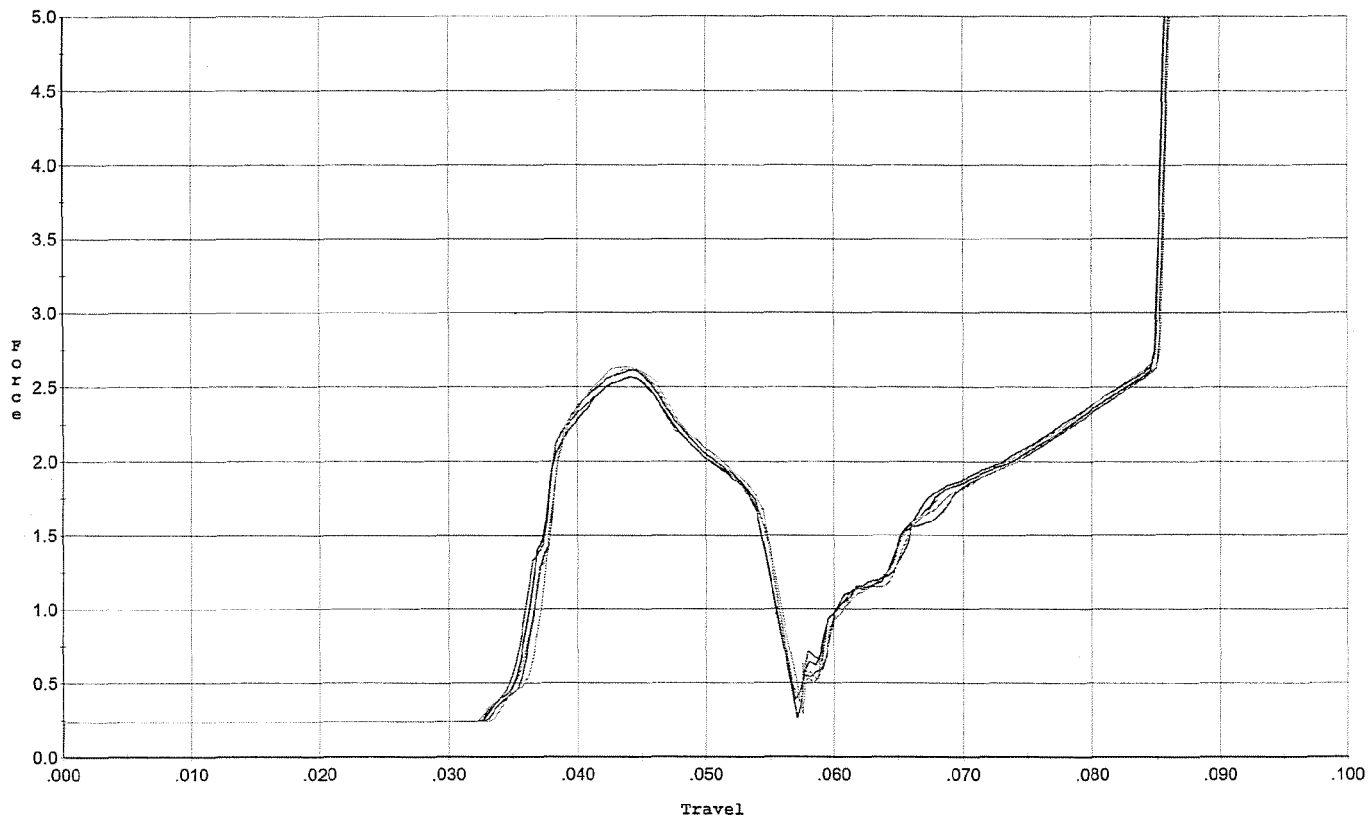
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5</u> <u>5.5</u>	<u>8-2</u>	<u>TC</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	<u>8-2</u>	<u>TC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	<u>8-2</u>	<u>TC</u>
	J) ASSEMBLE STOCK		<u>7-21-08</u>	<u>RSN</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-7-08</u>	<u>R.P.D.</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>8-7-08</u>	<u>R.P.D.</u>
	M) IRON SIGHT ALIGNMENT		<u>8-7-08</u>	<u>R.P.D.</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-23-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/24/08</u>	<u>MEI</u>
670	FINAL INSPECTION A) HEADSPACE		<u>8-7-08</u>	<u>R.P.D.</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.22</u> <u>2.08</u> <u>2.17</u> <u>2.29</u>	<u>8-1-08</u>	<u>RSN</u>
	C) FUNCTION		<u>8-7-08</u>	<u>R.P.D.</u>
690	PACK		<u>8/9/08</u>	<u>FM</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



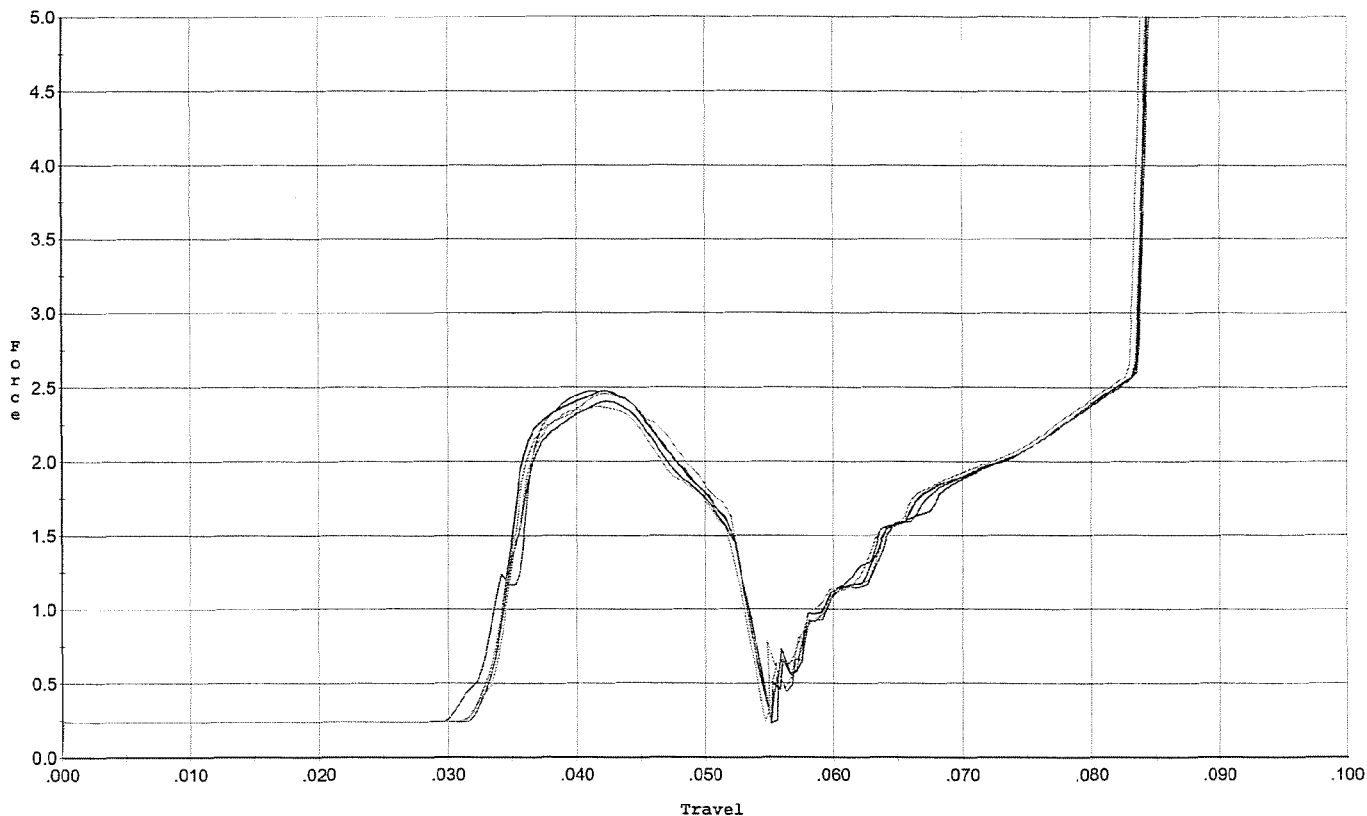
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.055	0.034	0.037	0.049		Set Trigger
2	2.567	0.055	0.033	0.037	0.049		Set Trigger
3	2.569	0.056	0.033	0.036	0.050		Set Trigger
4	2.623	0.054	0.036	0.037	0.049		Set Trigger
5	2.636	0.055	0.034	0.037	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



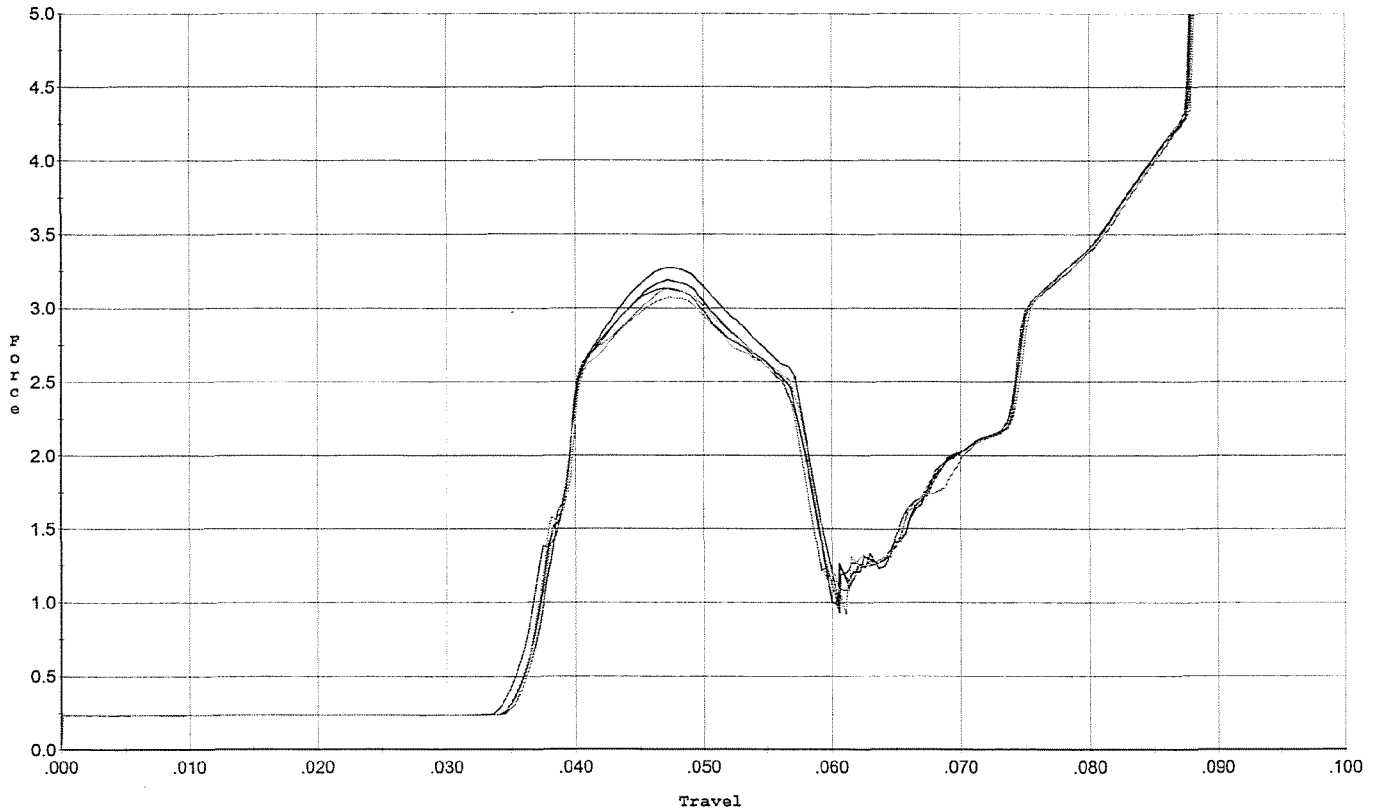
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.054	0.032	0.036	0.046		Set Trigger
2	2.477	0.052	0.032	0.036	0.047		Set Trigger
3	2.475	0.052	0.031	0.036	0.047		Set Trigger
4	2.371	0.053	0.032	0.036	0.046		Set Trigger
5	2.460	0.052	0.032	0.036	0.046		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



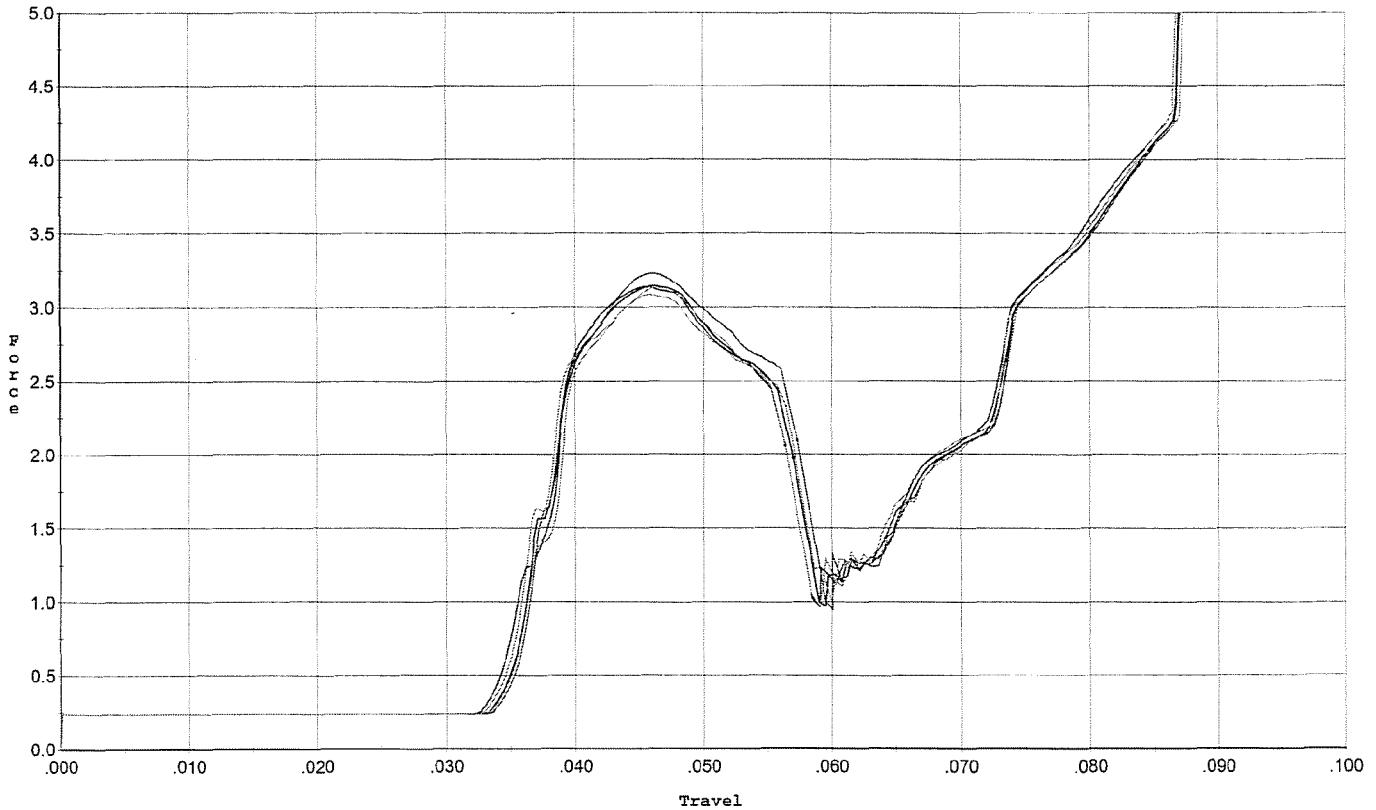
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.275	0.057	0.035	0.036	0.066		Set Trigger
2	3.193	0.058	0.035	0.036	0.065		Set Trigger
3	3.132	0.057	0.034	0.036	0.064		Set Trigger
4	3.073	0.057	0.035	0.036	0.062		Set Trigger
5	3.136	0.057	0.035	0.036	0.064		Set Trigger

AVG 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



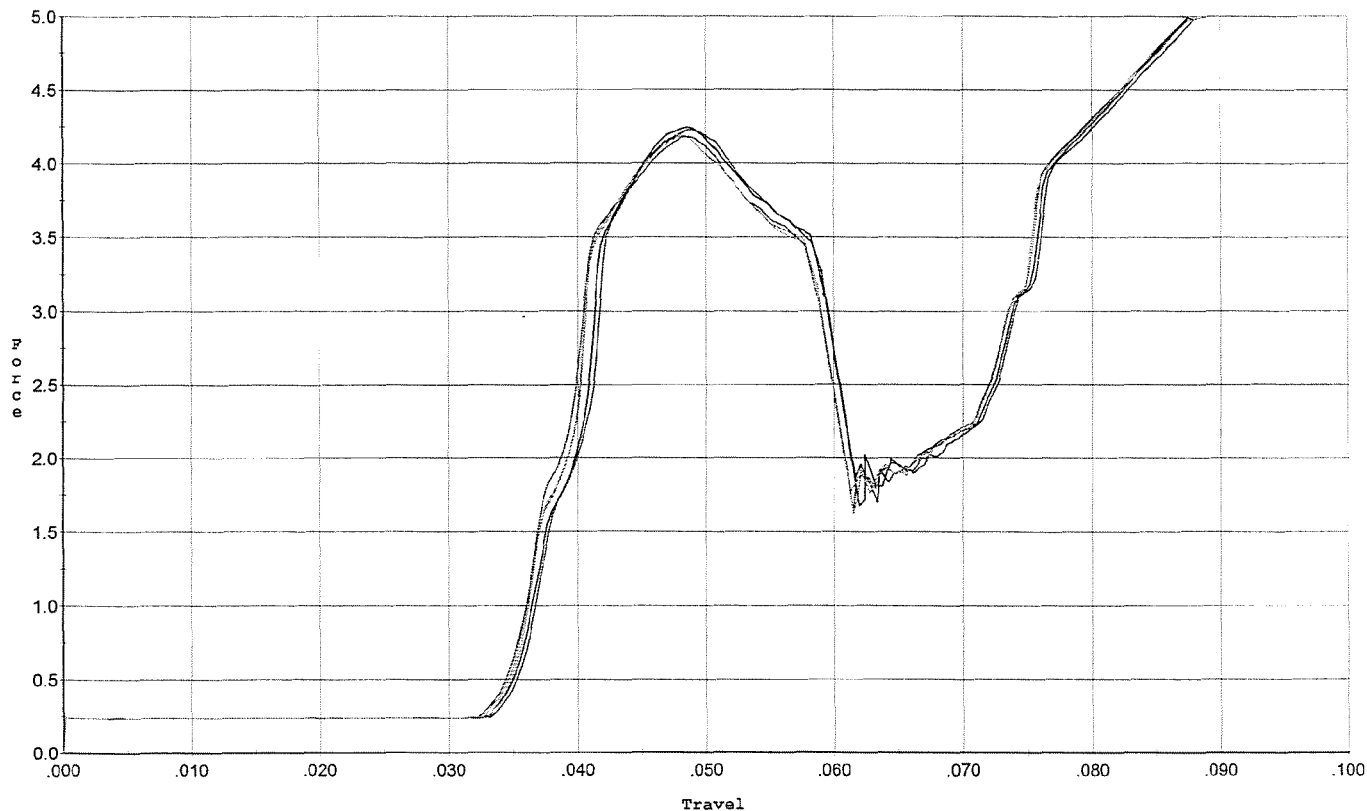
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.056	0.033	0.036	0.064		Set Trigger
2	3.145	0.057	0.034	0.035	0.065		Set Trigger
3	3.226	0.057	0.034	0.035	0.066		Set Trigger
4	3.088	0.056	0.034	0.036	0.063		Set Trigger
5	3.133	0.056	0.034	0.036	0.063		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



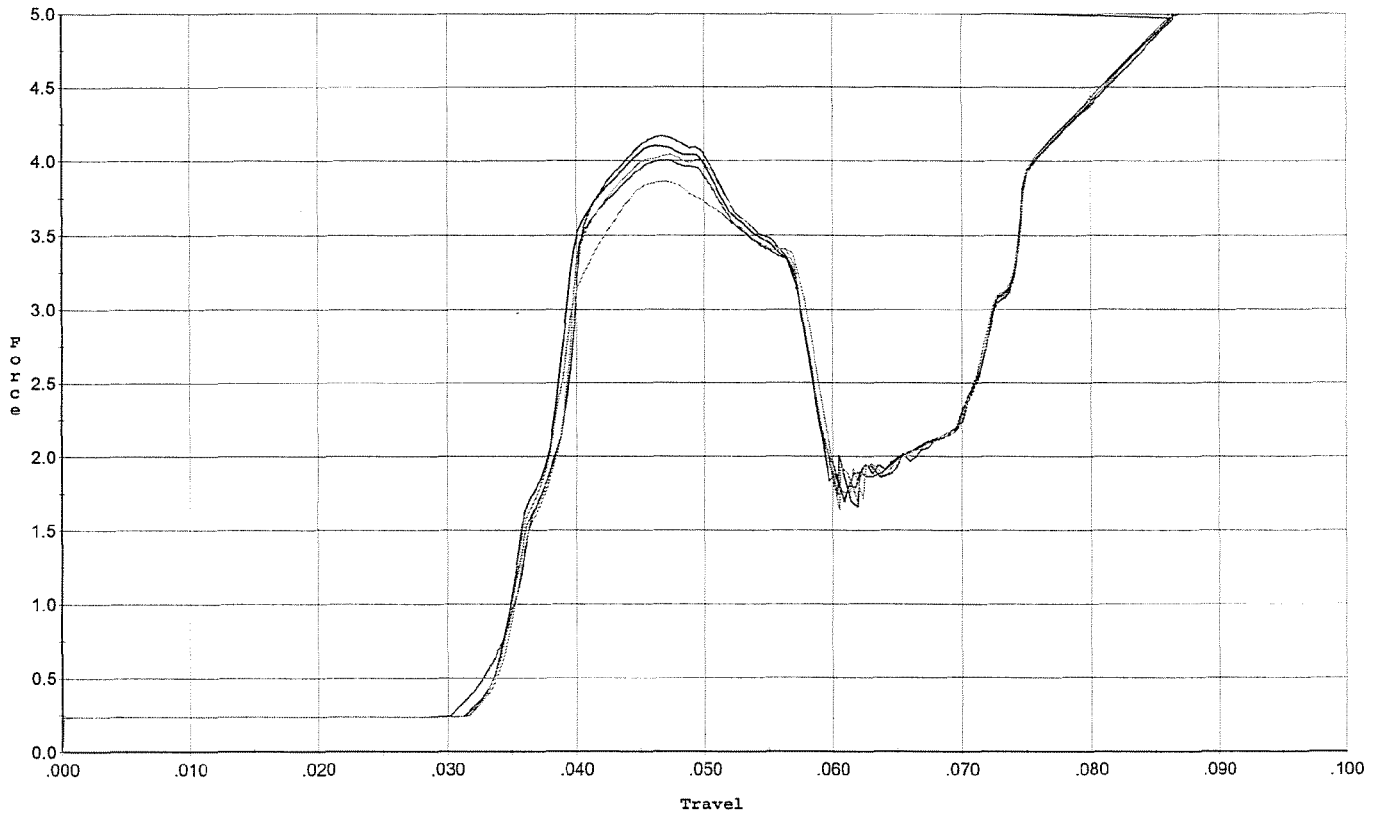
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.059	0.035	0.034	0.087		Set Trigger
2	4.245	0.059	0.035	0.034	0.089		Set Trigger
3	4.182	0.059	0.034	0.034	0.089		Set Trigger
4	4.196	0.059	0.035	0.034	0.088		Set Trigger
5	4.186	0.059	0.034	0.034	0.088		Set Trigger

AVG 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



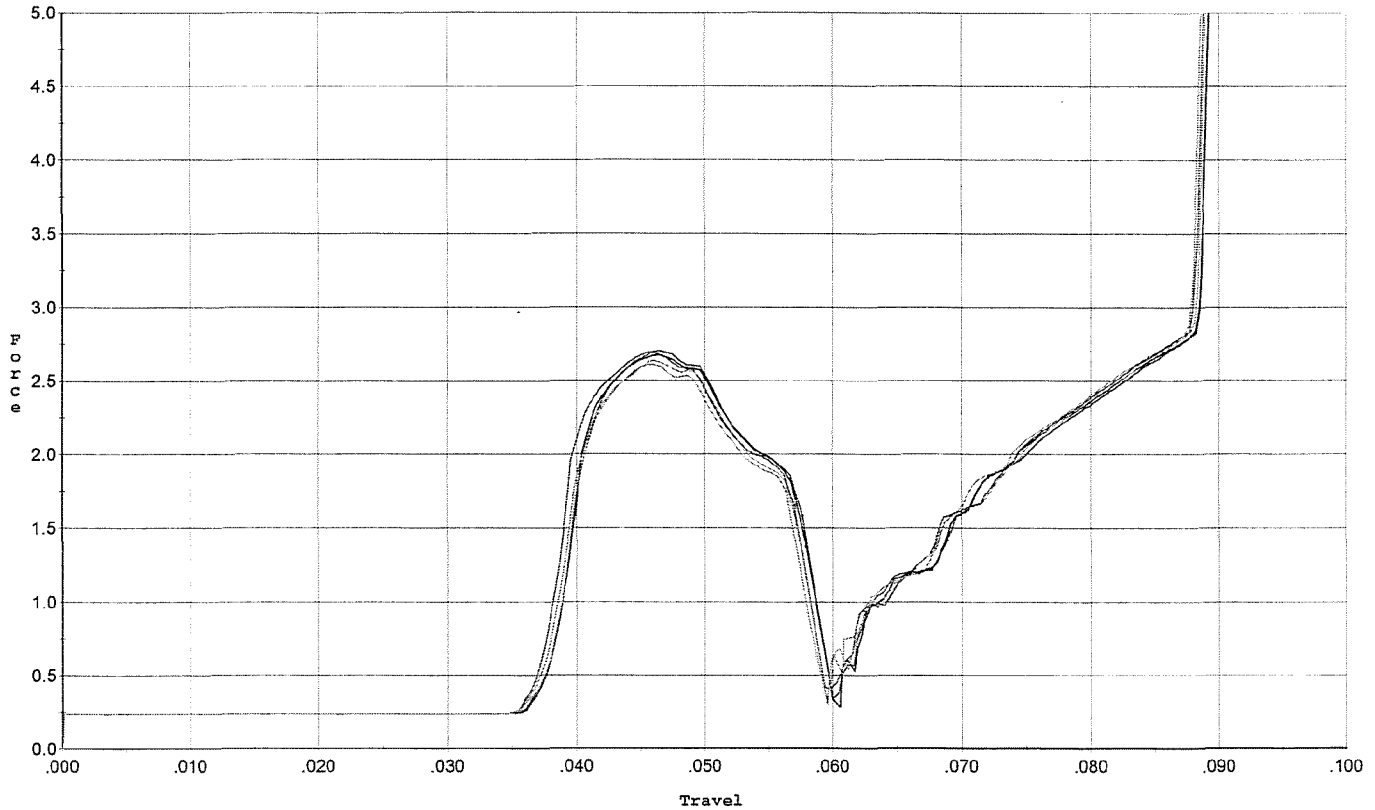
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.057	0.033	0.034	0.085		Set Trigger
2	4.099	0.057	0.033	0.034	0.086		Set Trigger
3	4.003	0.057	0.033	0.034	0.084		Set Trigger
4	4.045	0.058	0.033	0.034	0.086		Set Trigger
5	3.861	0.057	0.033	0.034	0.082		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



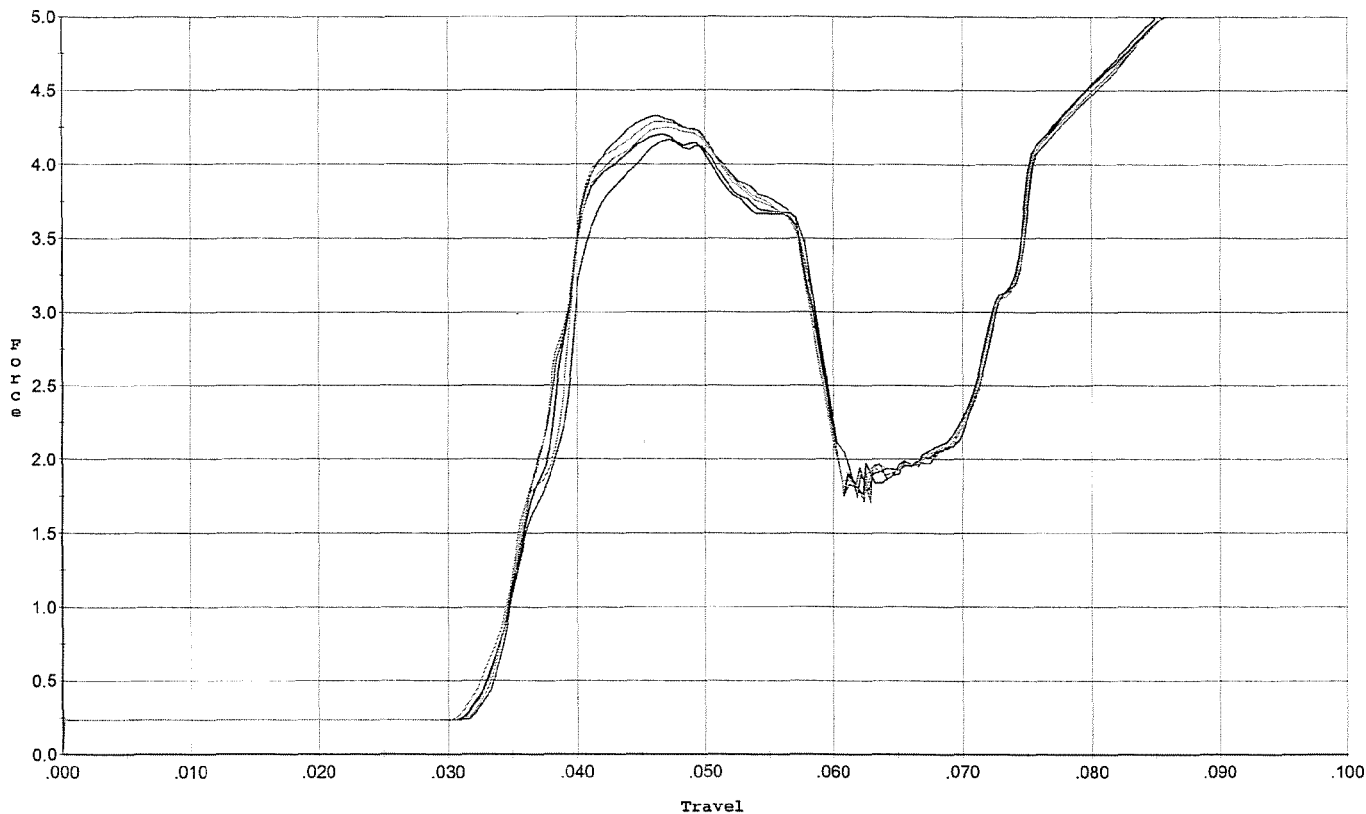
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.702	0.058	0.036	0.038	0.052		Set Trigger
2	2.674	0.058	0.037	0.038	0.053		Set Trigger
3	2.696	0.057	0.036	0.038	0.053		Set Trigger
4	2.637	0.057	0.037	0.038	0.051		Set Trigger
5	2.609	0.056	0.037	0.038	0.050		Set Trigger

AVG 2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.058	0.032	0.034	0.089		Set Trigger
2	4.202	0.059	0.032	0.034	0.092		Set Trigger
3	4.323	0.058	0.032	0.034	0.094		Set Trigger
4	4.250	0.057	0.031	0.034	0.090		Set Trigger
5	4.288	0.057	0.033	0.034	0.092		Set Trigger

AVG 4.24