

66749819

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

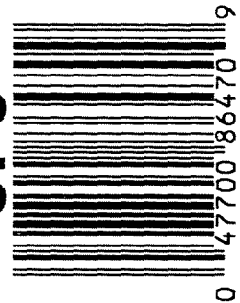
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749819

UPC



GUN SERIAL # G 6749819

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	JP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	SPD.
475	DRILL AND TAP SIGHT HOLES		7-10-08	SP
480	MAGNAFLUX BBL ACTION		7/15/08	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7/18	LM
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/21/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/21/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/21/08	SP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

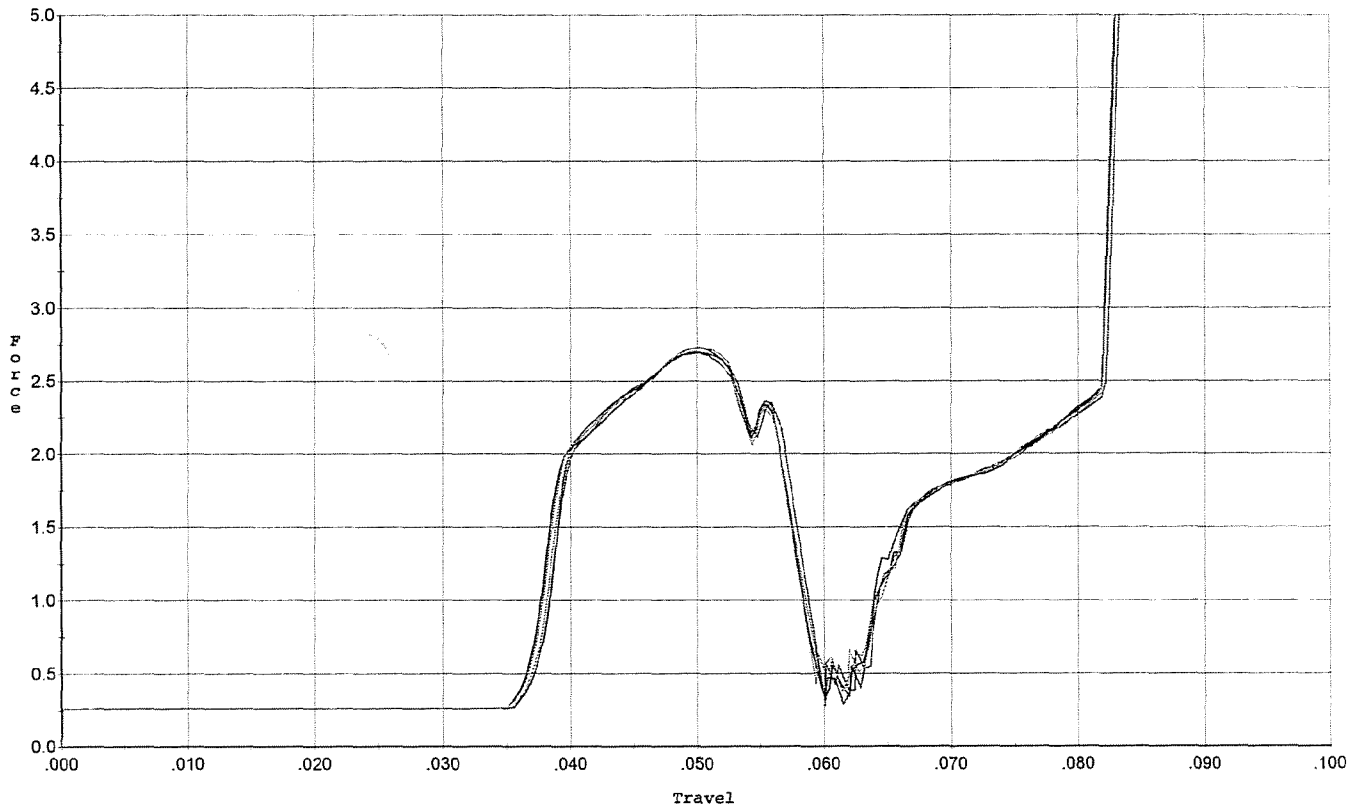
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	7-30	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TC
	J) ASSEMBLE STOCK		7-23-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-5-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MEIS
670	FINAL INSPECTION A) HEADSPACE		8-5-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.56</u> <u>2.54</u> <u>2.48</u> <u>2.50</u>	7-30-08	LSN
	C) FUNCTION		8-5-08	L.P.D.
690	PACK		8/2/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



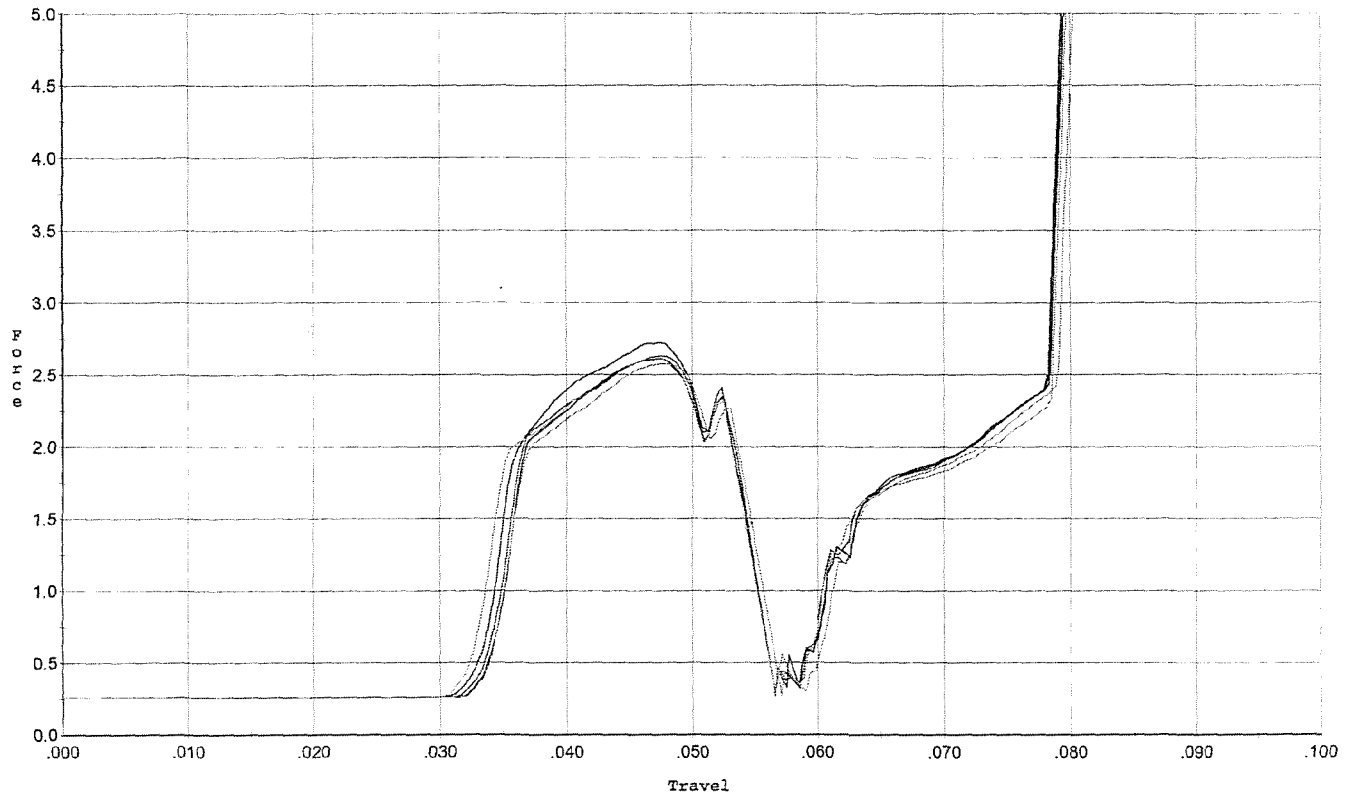
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.729	0.056	0.037	0.033	0.054		Set Trigger
2	2.693	0.056	0.036	0.033	0.054		Set Trigger
3	2.699	0.057	0.037	0.033	0.055		Set Trigger
4	2.704	0.056	0.036	0.033	0.054		Set Trigger
5	2.731	0.056	0.036	0.033	0.054		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



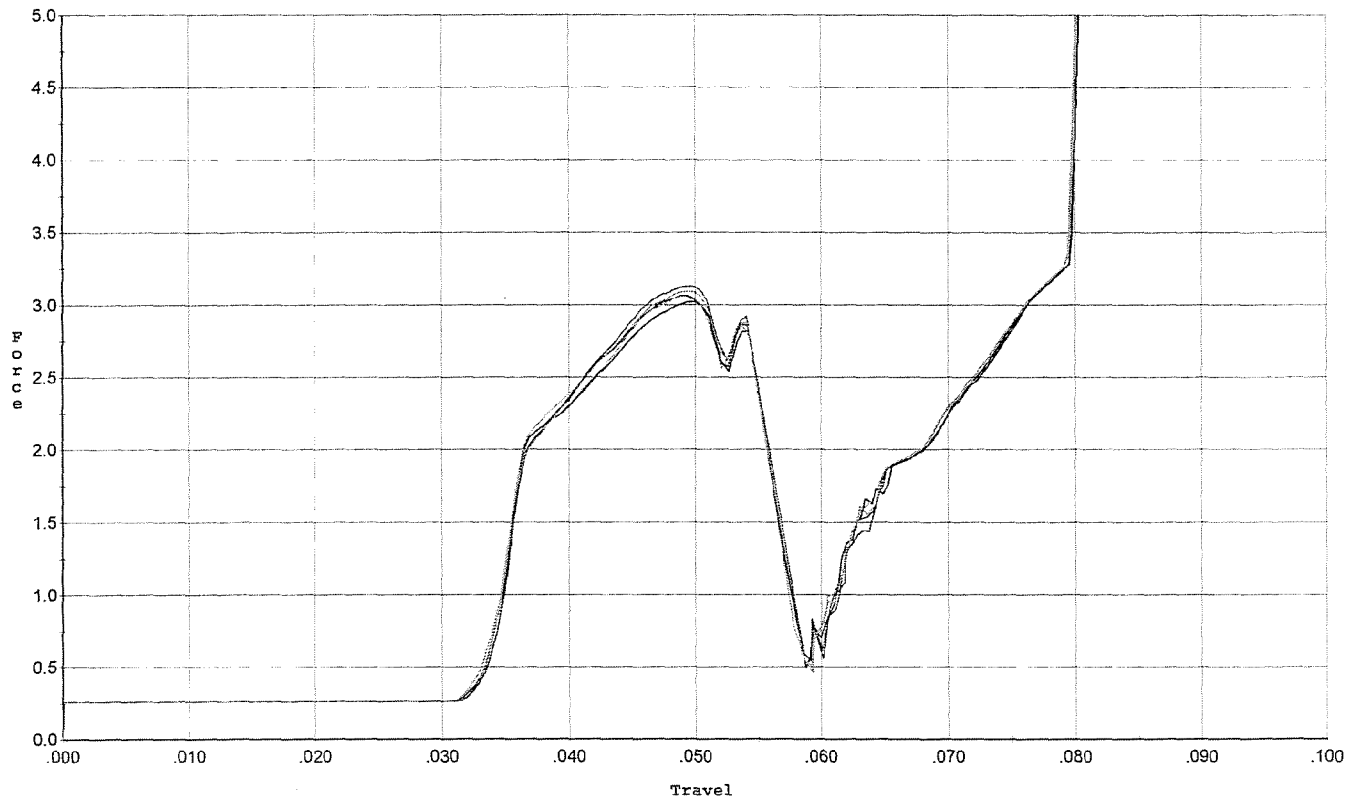
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.722	0.054	0.033	0.032	0.055		Set Trigger
2	2.612	0.054	0.033	0.033	0.053		Set Trigger
3	2.628	0.054	0.033	0.032	0.053		Set Trigger
4	2.612	0.054	0.032	0.032	0.055		Set Trigger
5	2.578	0.055	0.034	0.033	0.053		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



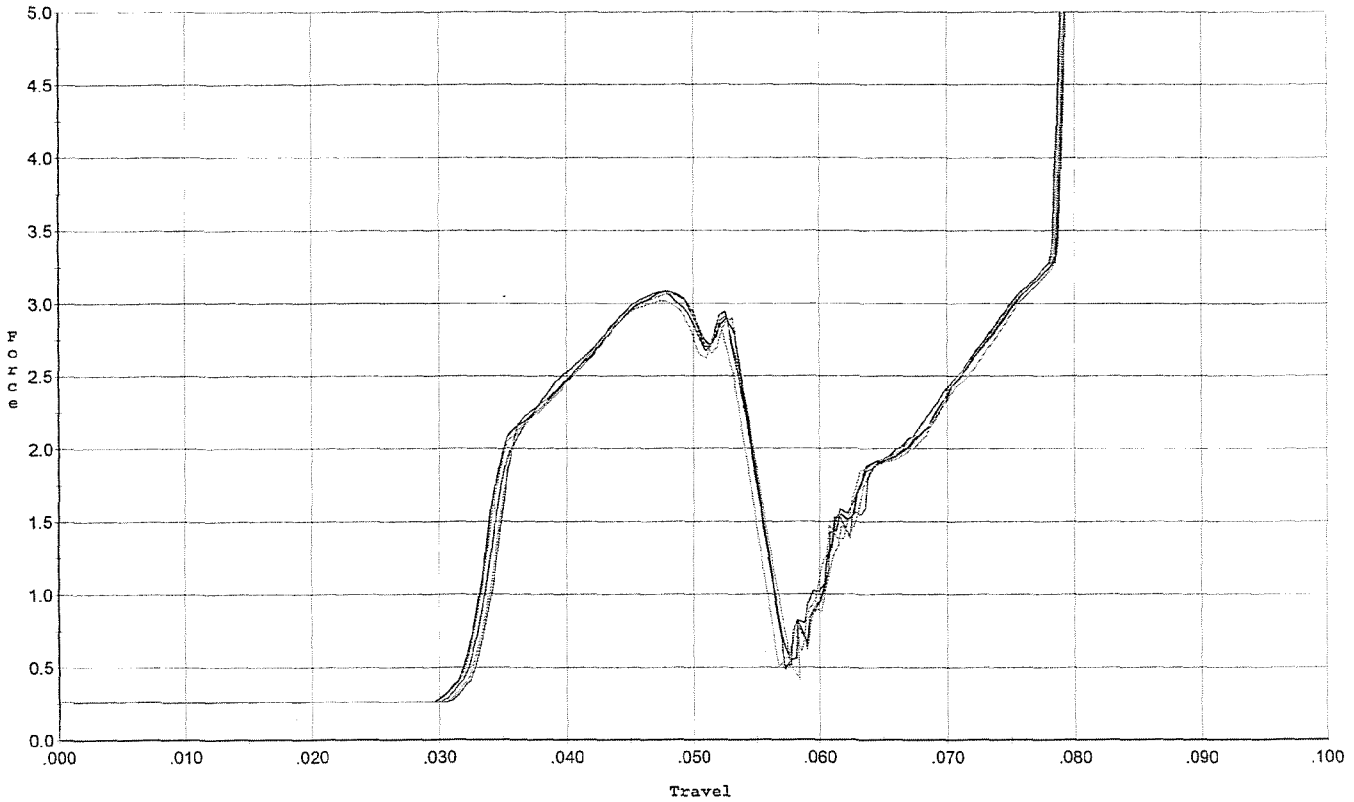
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.054	0.033	0.031	0.062		Set Trigger
2	3.020	0.054	0.033	0.031	0.061		Set Trigger
3	3.128	0.056	0.033	0.031	0.065		Set Trigger
4	3.064	0.054	0.033	0.031	0.062		Set Trigger
5	3.092	0.054	0.033	0.031	0.062		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



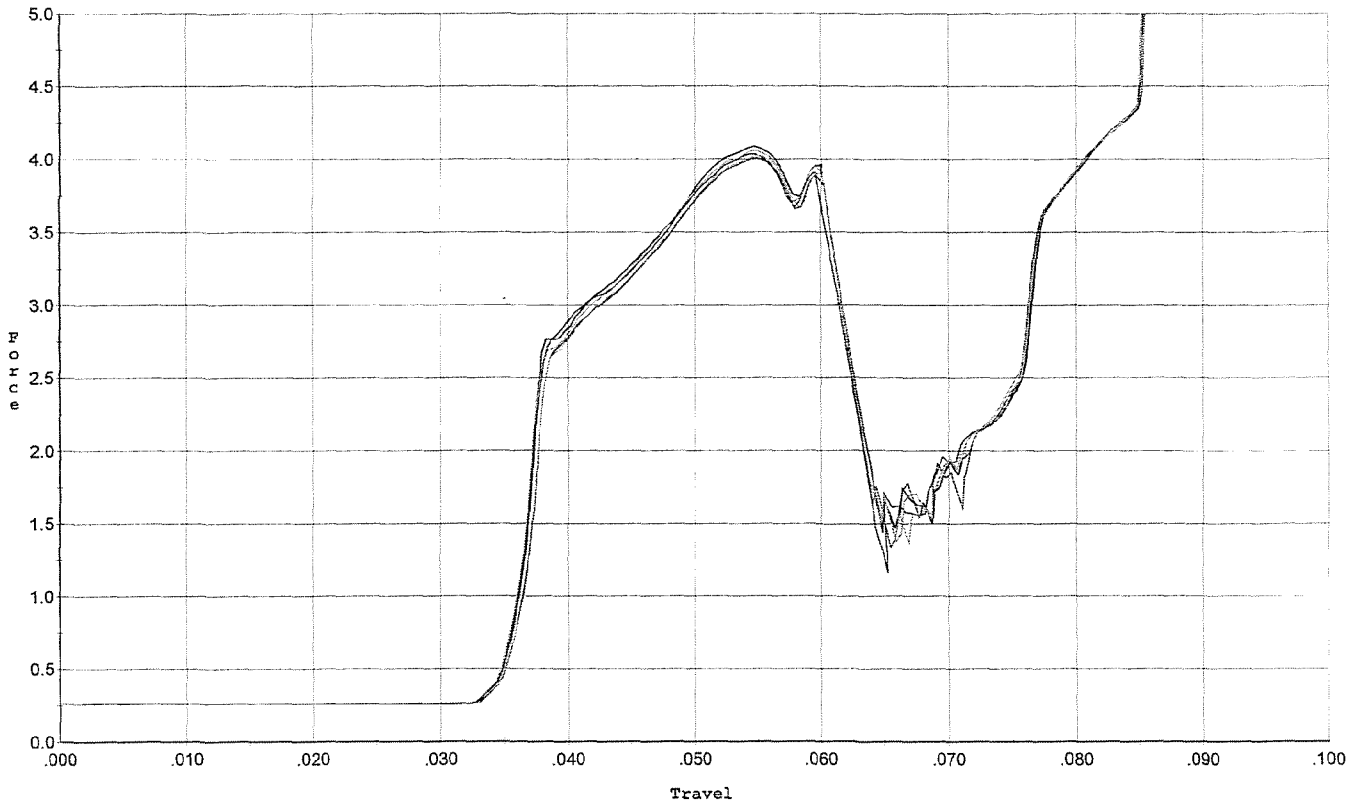
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.054	0.032	0.031	0.063		Set Trigger
2	3.082	0.053	0.032	0.031	0.063		Set Trigger
3	3.090	0.054	0.033	0.031	0.062		Set Trigger
4	3.022	0.053	0.032	0.031	0.061		Set Trigger
5	3.068	0.053	0.032	0.031	0.061		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



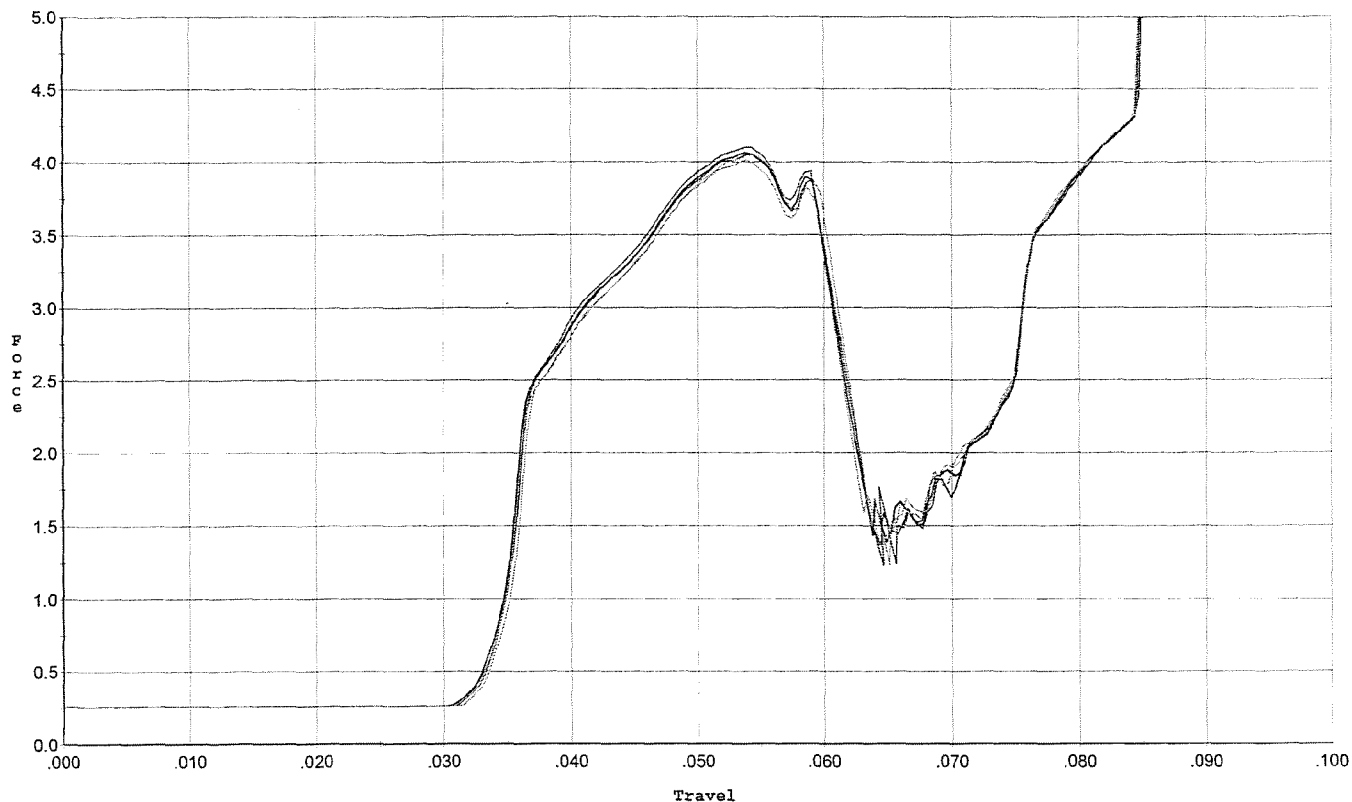
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.061	0.035	0.029	0.096		Set Trigger
2	4.088	0.060	0.035	0.029	0.095		Set Trigger
3	4.009	0.060	0.035	0.029	0.093		Set Trigger
4	4.026	0.060	0.035	0.029	0.093		Set Trigger
5	4.060	0.060	0.035	0.029	0.095		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



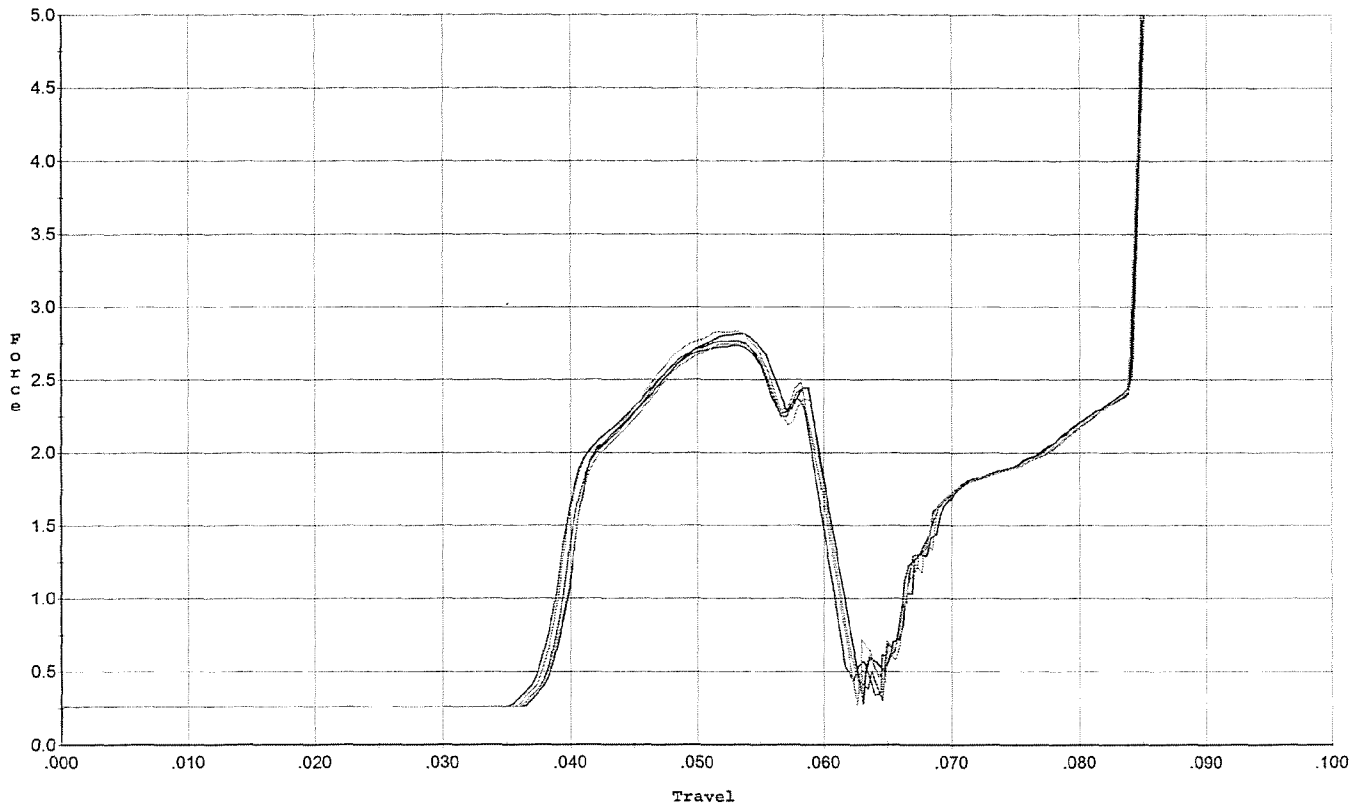
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.061	0.033	0.029	0.098		Set Trigger
2	4.064	0.059	0.033	0.029	0.095		Set Trigger
3	4.101	0.061	0.033	0.029	0.099		Set Trigger
4	4.048	0.060	0.033	0.029	0.095		Set Trigger
5	4.013	0.059	0.033	0.029	0.094		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



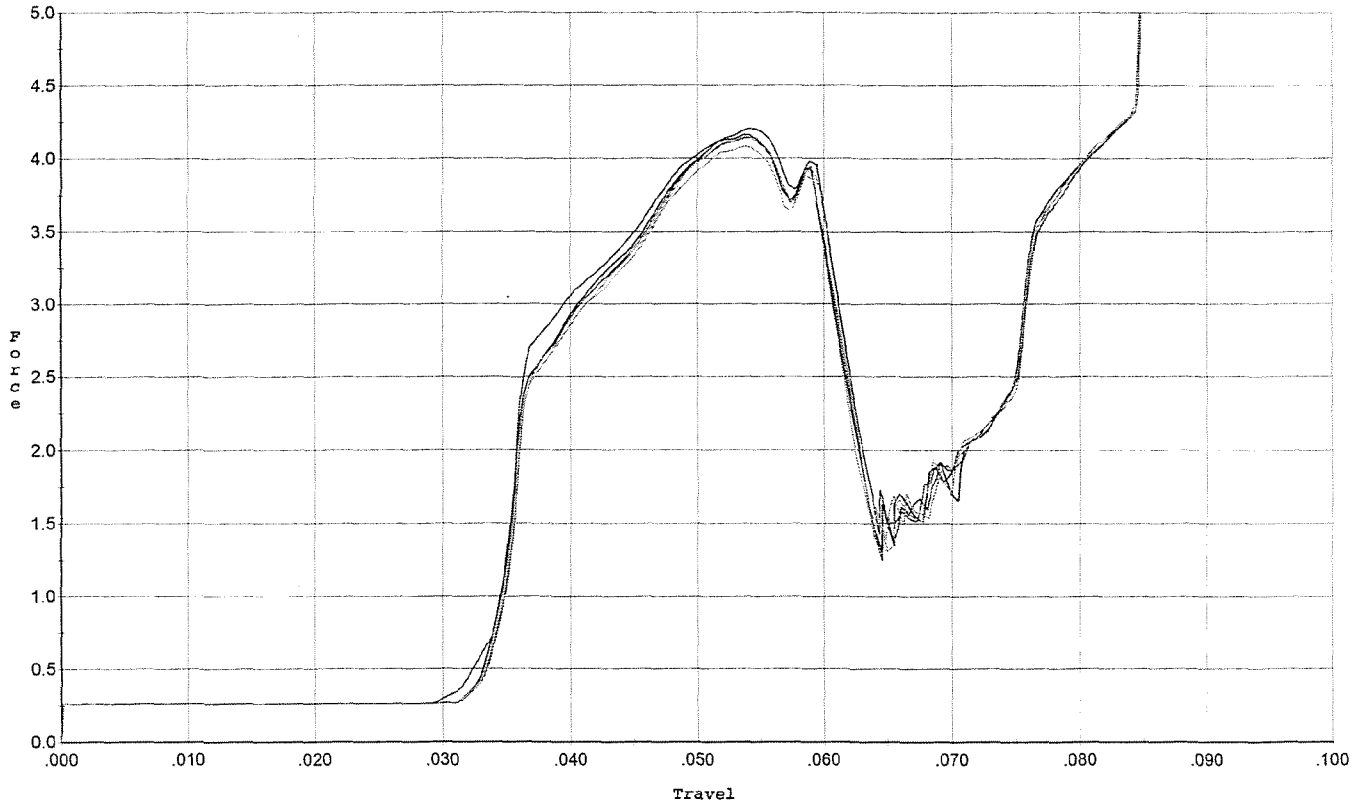
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.734	0.058	0.037	0.032	0.058		Set Trigger
2	2.815	0.059	0.038	0.032	0.058		Set Trigger
3	2.766	0.060	0.038	0.032	0.059		Set Trigger
4	2.831	0.060	0.038	0.032	0.061		Set Trigger
5	2.750	0.059	0.038	0.032	0.058		Set Trigger

Avg 2.77

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.059	0.032	0.029	0.100		Set Trigger
2	4.160	0.059	0.033	0.029	0.096		Set Trigger
3	4.141	0.061	0.033	0.029	0.099		Set Trigger
4	4.082	0.059	0.033	0.029	0.095		Set Trigger
5	4.136	0.060	0.033	0.029	0.097		Set Trigger

AVG 4.14