

G 674 9824

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

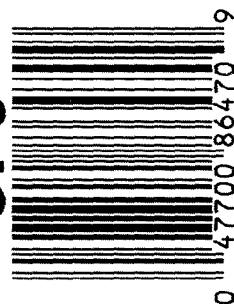
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749824

UPC



GUN SERIAL # G 6749824

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	JP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		7-10-08	SP
480	MAGNAFLUX BBL ACTION		7-11-08	(RB)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7-18	cr
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	BSN
	D) OIL FIRING PIN ASSEMBLY		7-22-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

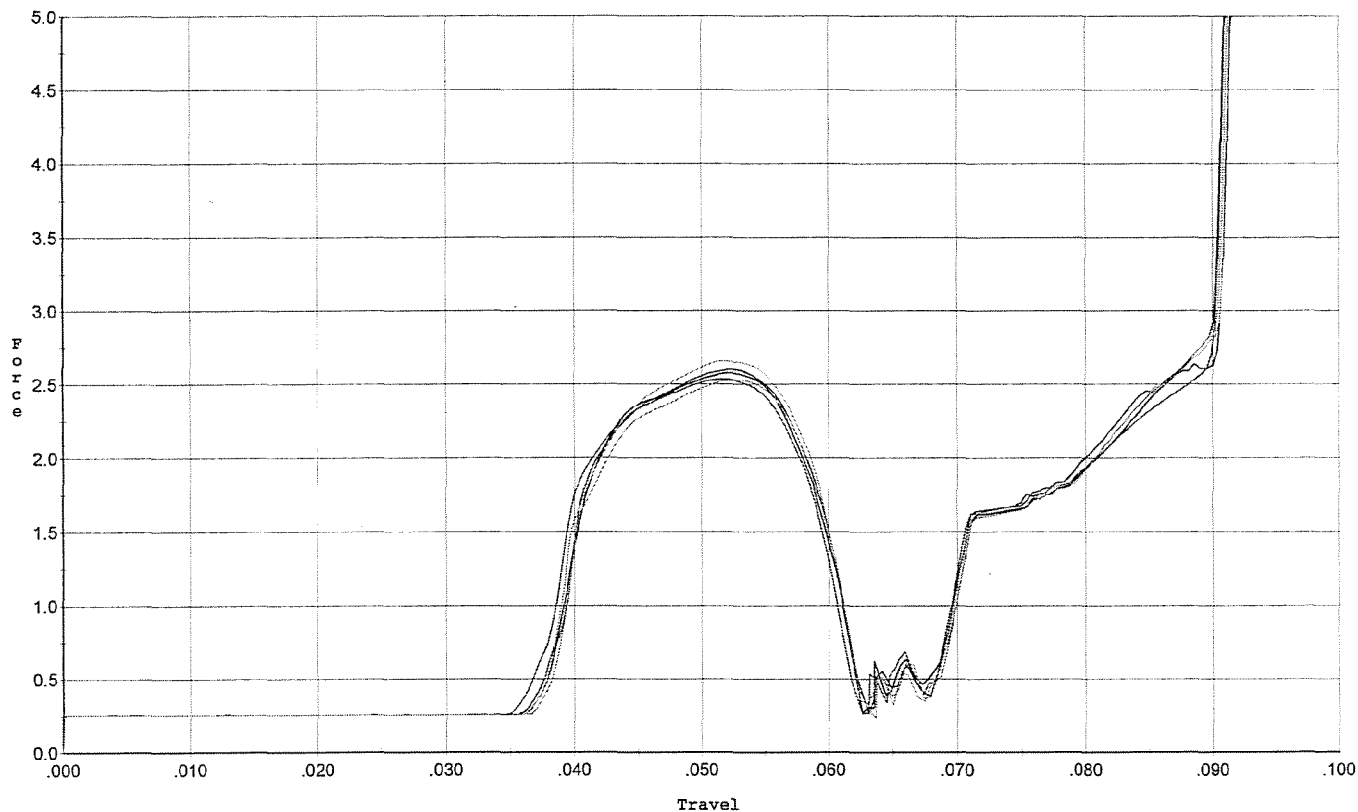
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6</u>	8-4	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	8-4	TL
	J) ASSEMBLE STOCK		7-22-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	X.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	X.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	X.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/23/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-5-08	X.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.37</u> <u>2.40</u> <u>2.28</u> <u>2.54</u>	8-2-08	RSW
	C) FUNCTION		8-5-08	X.P.D.
690	PACK		8/8/08	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



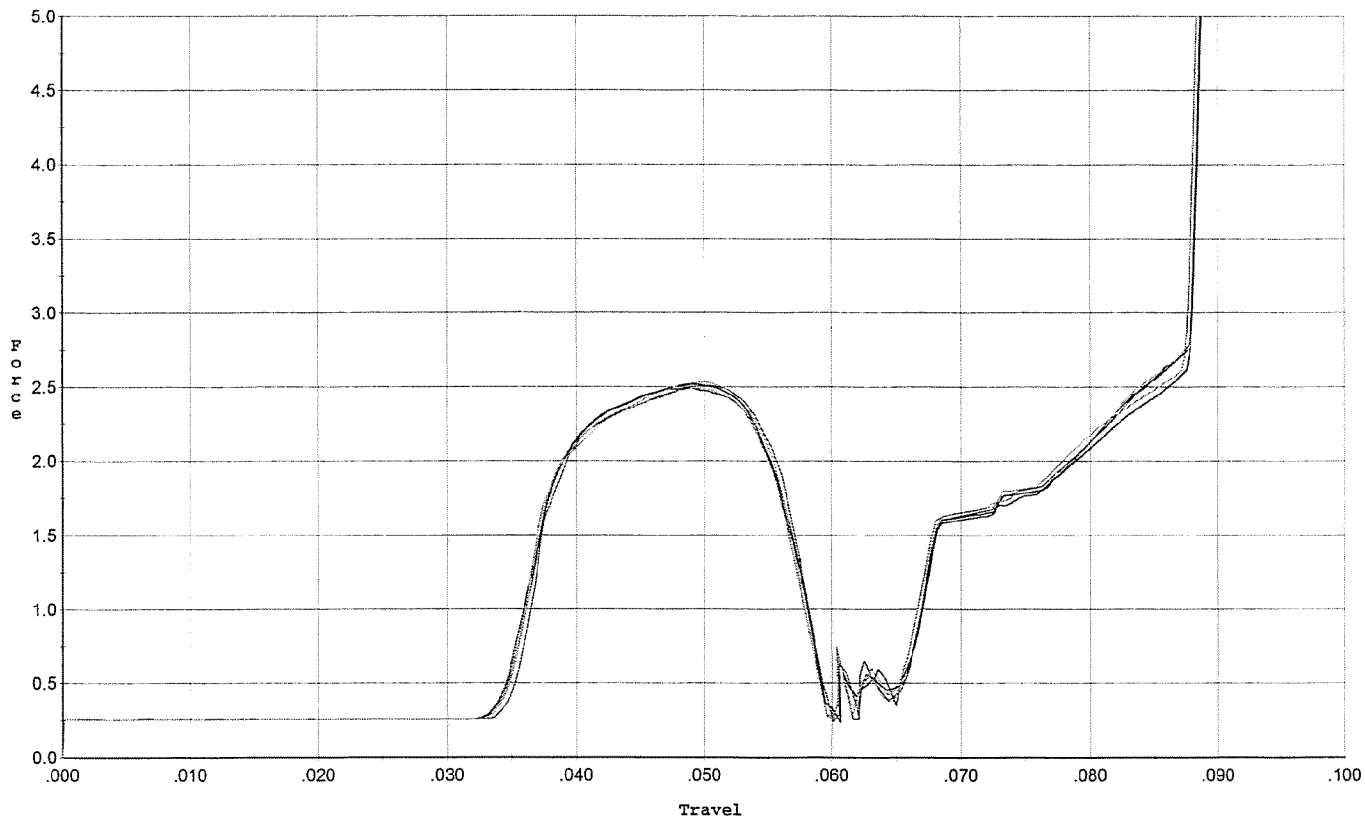
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.060	0.037	0.037	0.058		Set Trigger
2	2.576	0.061	0.038	0.038	0.058		Set Trigger
3	2.534	0.060	0.036	0.037	0.058		Set Trigger
4	2.658	0.061	0.037	0.038	0.059		Set Trigger
5	2.528	0.060	0.037	0.038	0.057		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



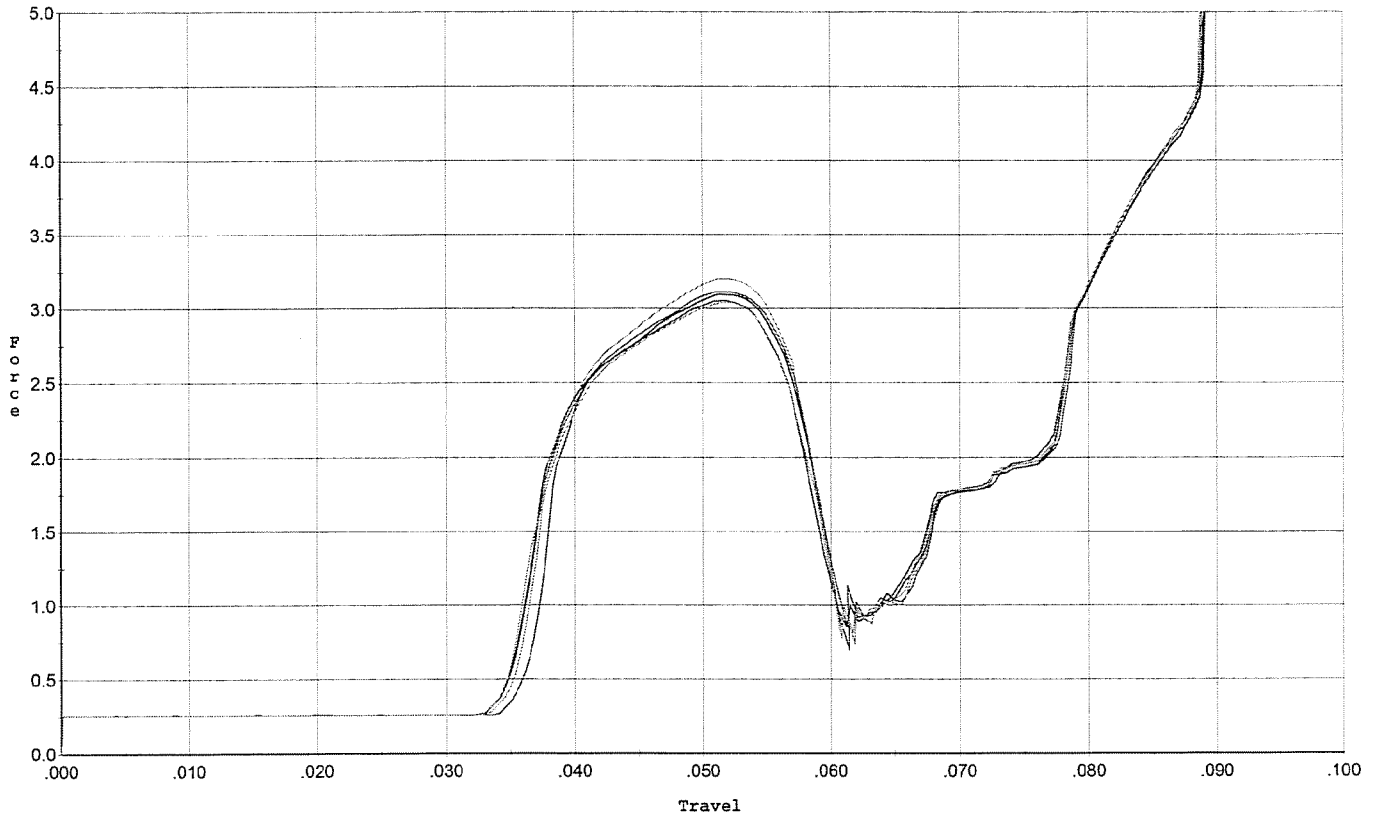
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.058	0.034	0.037	0.057		Set Trigger
2	2.518	0.058	0.034	0.037	0.057		Set Trigger
3	2.508	0.057	0.035	0.037	0.056		Set Trigger
4	2.531	0.057	0.034	0.037	0.056		Set Trigger
5	2.489	0.058	0.034	0.037	0.056		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



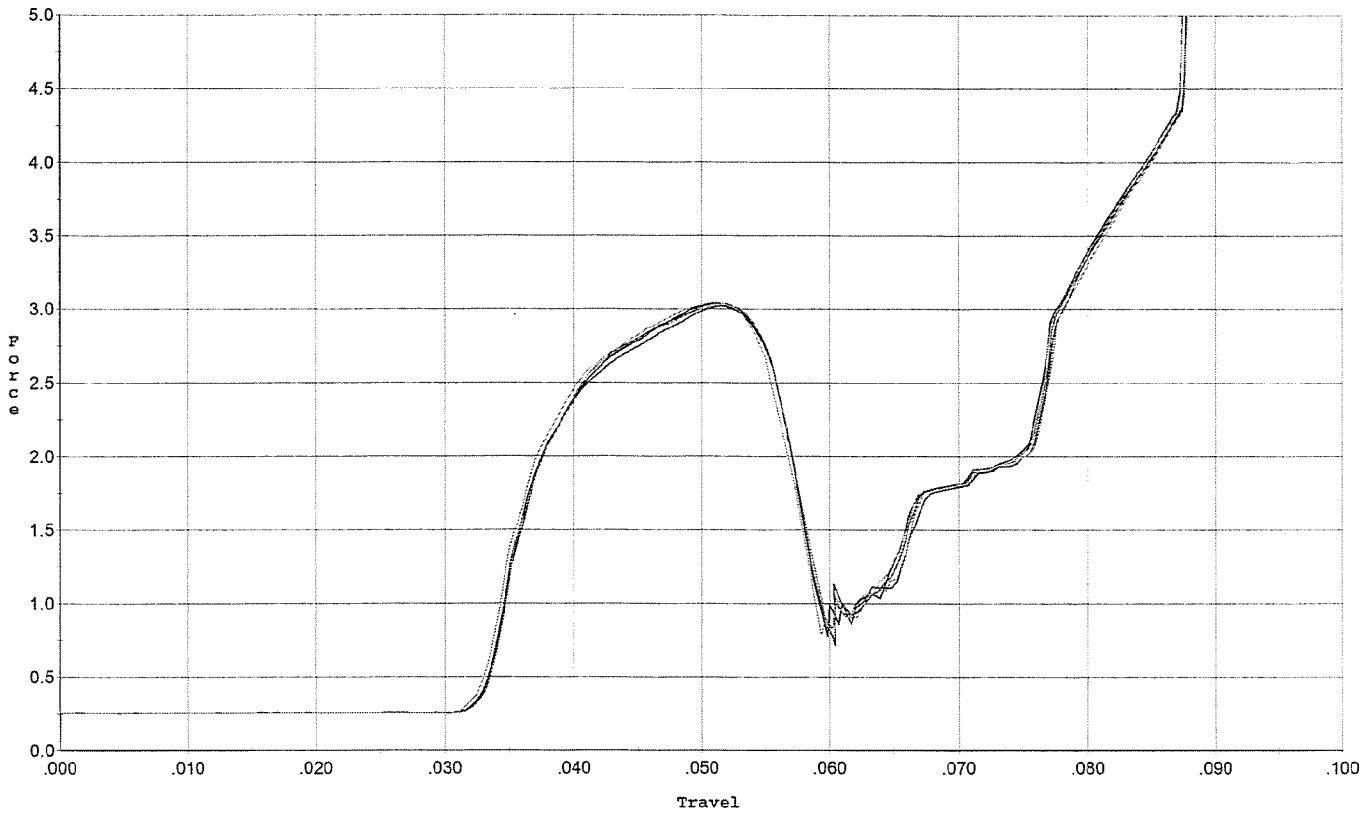
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.058	0.035	0.037	0.065		Set Trigger
2	3.098	0.058	0.034	0.036	0.069		Set Trigger
3	3.112	0.058	0.034	0.036	0.069		Set Trigger
4	3.042	0.059	0.034	0.036	0.068		Set Trigger
5	3.199	0.058	0.035	0.036	0.070		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



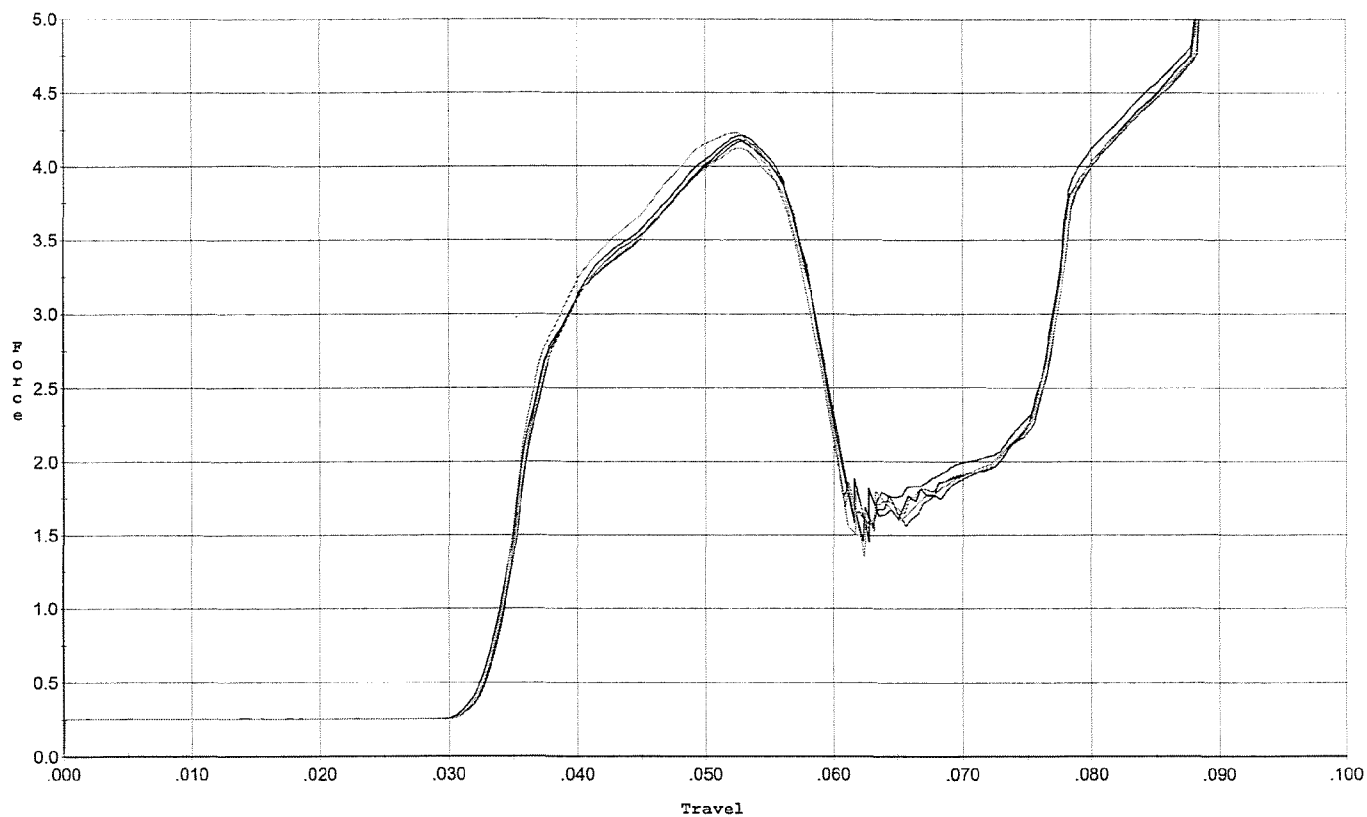
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.057	0.033	0.035	0.066		Set Trigger
2	3.040	0.057	0.033	0.035	0.067		Set Trigger
3	3.025	0.057	0.033	0.035	0.067		Set Trigger
4	3.043	0.057	0.033	0.035	0.068		Set Trigger
5	3.028	0.057	0.033	0.035	0.067		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



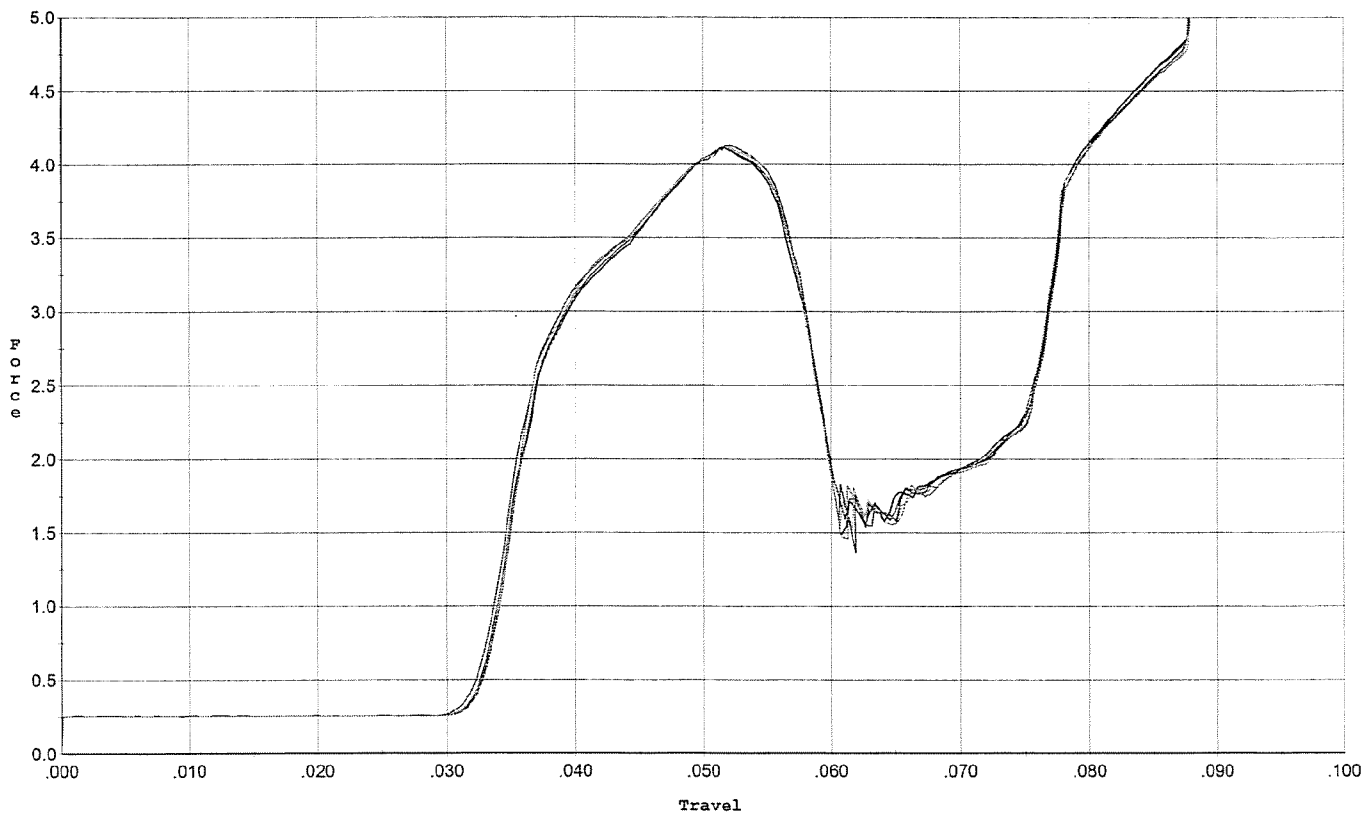
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.058	0.032	0.034	0.092		Set Trigger
2	4.185	0.058	0.032	0.033	0.092		Set Trigger
3	4.177	0.058	0.033	0.034	0.091		Set Trigger
4	4.128	0.058	0.032	0.034	0.091		Set Trigger
5	4.231	0.059	0.032	0.034	0.095		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



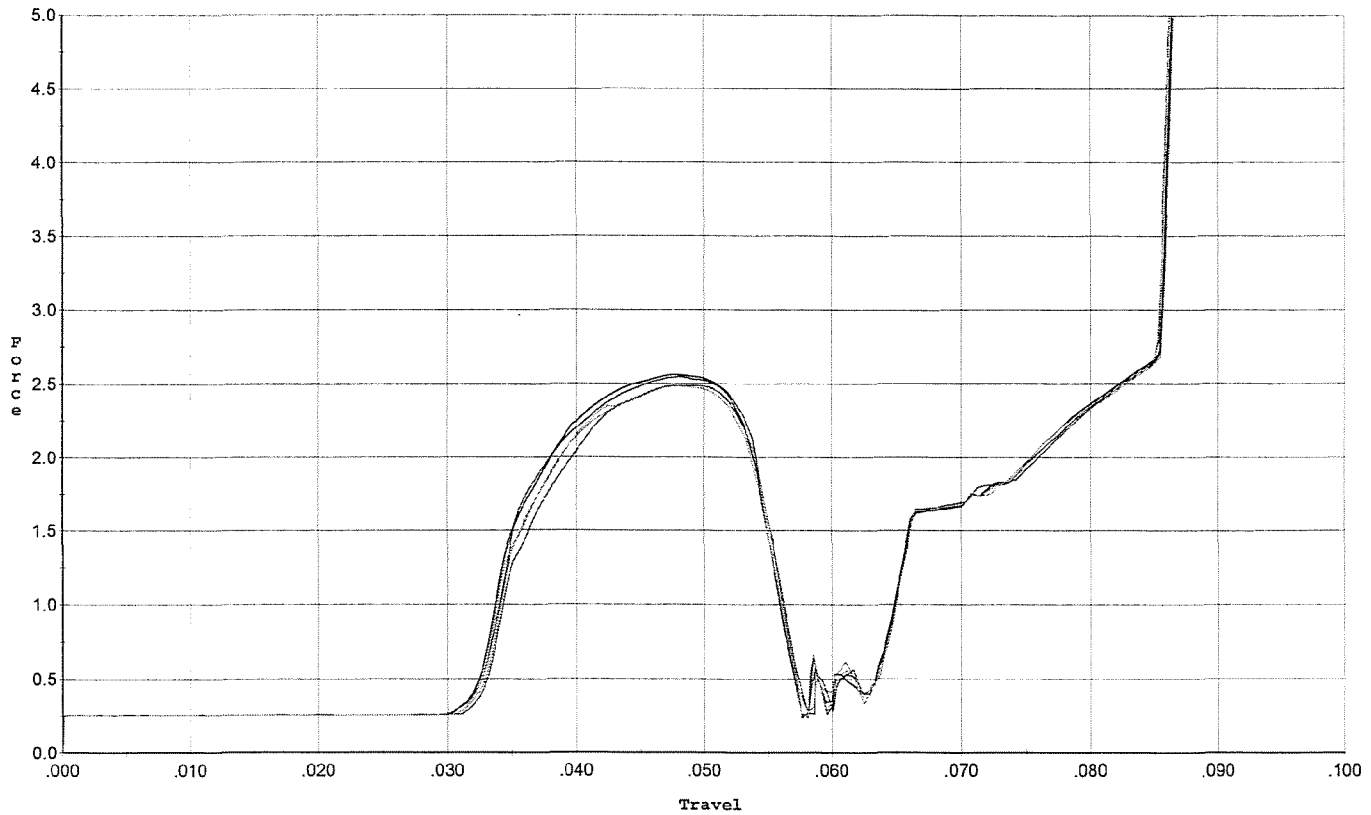
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.058	0.032	0.034	0.090		Set Trigger
2	4.109	0.058	0.032	0.034	0.090		Set Trigger
3	4.114	0.058	0.032	0.034	0.091		Set Trigger
4	4.108	0.058	0.032	0.034	0.090		Set Trigger
5	4.129	0.058	0.032	0.034	0.091		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



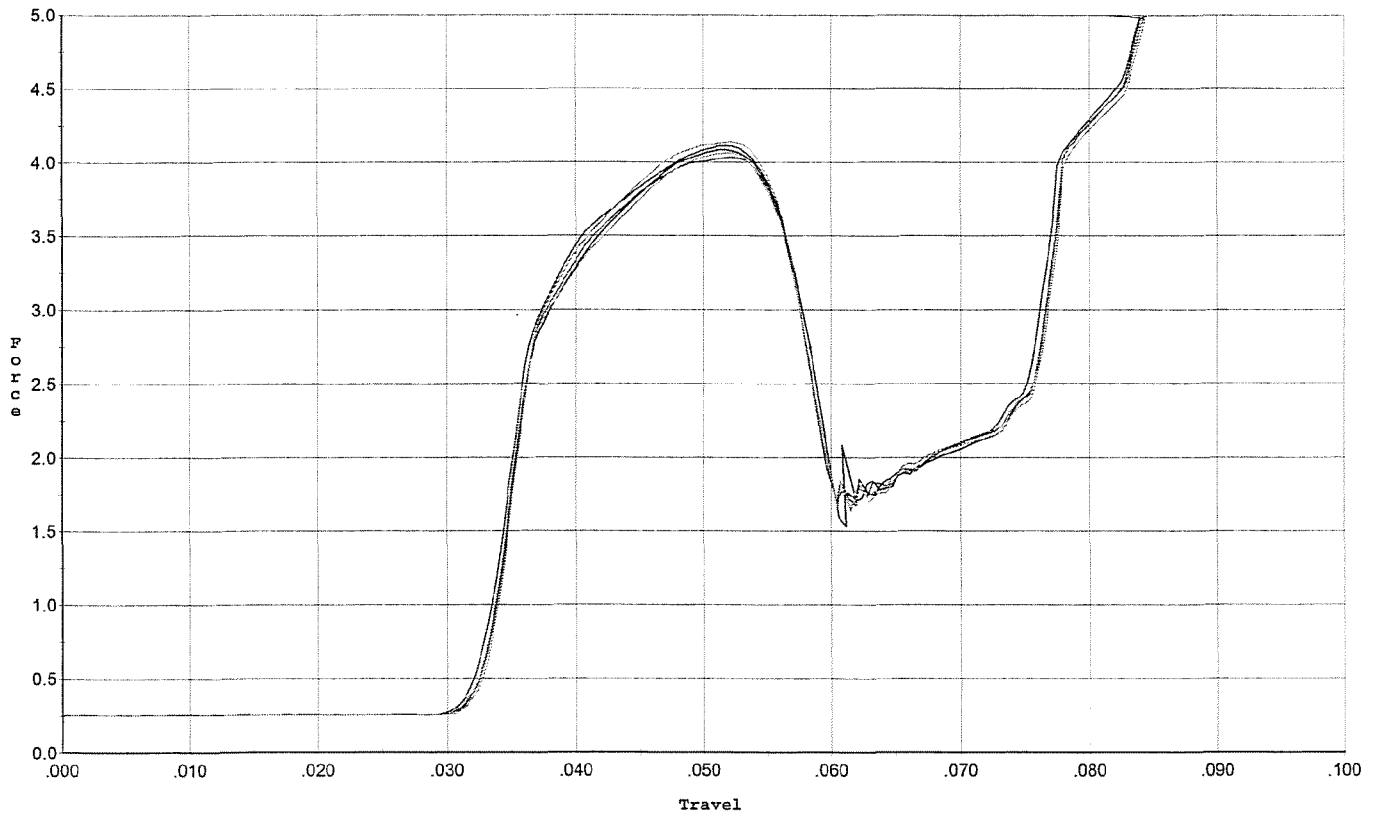
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.055	0.032	0.036	0.056		Set Trigger
2	2.560	0.054	0.032	0.036	0.055		Set Trigger
3	2.489	0.055	0.033	0.036	0.054		Set Trigger
4	2.484	0.056	0.032	0.036	0.055		Set Trigger
5	2.494	0.055	0.033	0.036	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.057	0.032	0.033	0.093		Set Trigger
2	4.085	0.058	0.032	0.033	0.094		Set Trigger
3	4.031	0.057	0.032	0.033	0.091		Set Trigger
4	4.063	0.057	0.032	0.033	0.091		Set Trigger
5	4.139	0.057	0.033	0.034	0.092		Set Trigger

Avg 4.08