

67674 9827

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

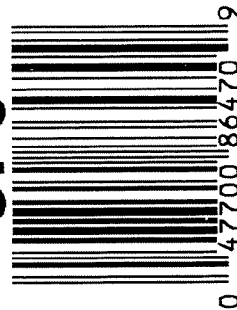
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749827

UPC



GUN SERIAL #

G 6749827

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	RP
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE		6-13-08	RP
475	DRILL AND TAP SIGHT HOLES		6-16-08	TRW
480	MAGNAFLUX BBL ACTION		6/16/08	unns
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RP
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	unns
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/26/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6/26/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.78</u> <u>2.71</u> <u>2.79</u> <u>2.75</u>	7/8/08	Fm
	C) FUNCTION		7/21/08	Fm
690	PACK		7/26/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 5-16-08TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.75	2.71		2.17	
PULL #2	2.76	2.77		2.24	
PULL #3	2.73	2.67		2.26	
PULL #4	2.76	2.62		2.12	
PULL #5	2.28	2.49		2.45	
TOTAL	13.28	13.26		11.24	
AVERAGE	2.65	2.65		2.24	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.05		
PULL #2	3.36	3.11		
PULL #3	3.22	3.13		
PULL #4	3.33	3.10		
PULL #5	3.22	3.10		
TOTAL	16.34	15.49		
AVERAGE	3.26	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.21		4.58
PULL #2	4.19	4.12		4.56
PULL #3	4.13	4.14		4.55
PULL #4	3.99	4.12		4.40
PULL #5	3.99	4.14		4.56
TOTAL	20.49	20.73		22.65
AVERAGE	4.09	4.14		4.53