

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

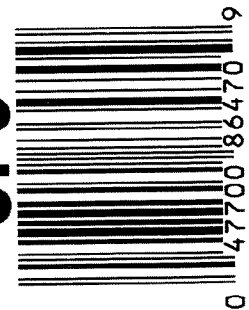
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749807

UPC



GUN SERIAL # G 6749807

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	J.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-13-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 13 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	6/16/08	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	RZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	<i>unus</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/25/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

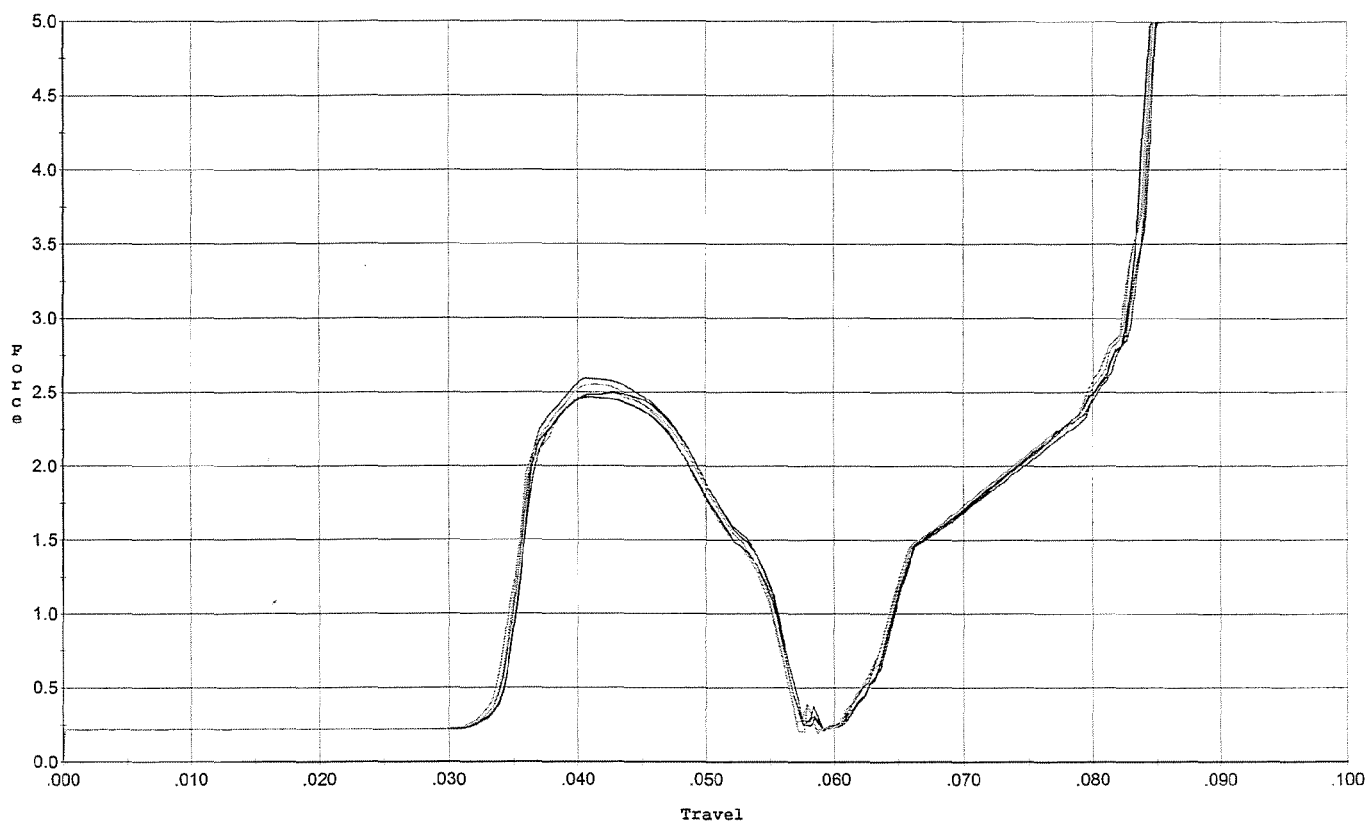
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6-</u> <u>6-</u>	7/7/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4-</u> <u>3.5</u> <u>4-</u>	7/7/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7/7/08	Fm
	J) ASSEMBLE STOCK		6/25/08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-26-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	6-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-26-08	MTM
670	FINAL INSPECTION A) HEADSPACE		7/16/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.44</u> <u>2.43</u> <u>2.23</u> <u>2.39</u>	6/30/08	RP
	C) FUNCTION		7/14/08	Fm
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



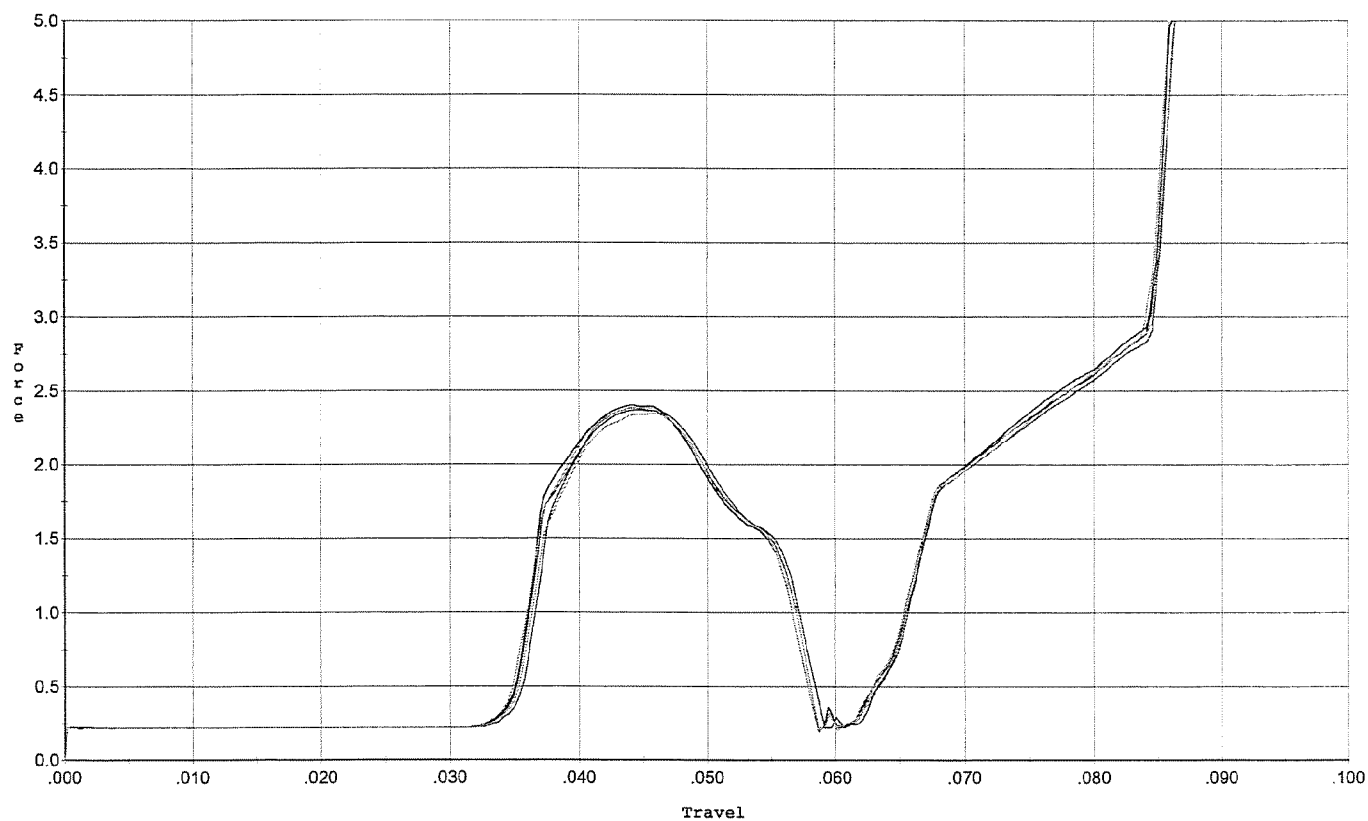
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.055	0.034	0.036	0.050		Set Trigger
2	2.467	0.055	0.034	0.036	0.049		Set Trigger
3	2.596	0.055	0.034	0.036	0.051		Set Trigger
4	2.553	0.056	0.033	0.035	0.050		Set Trigger
5	2.503	0.056	0.033	0.035	0.050		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



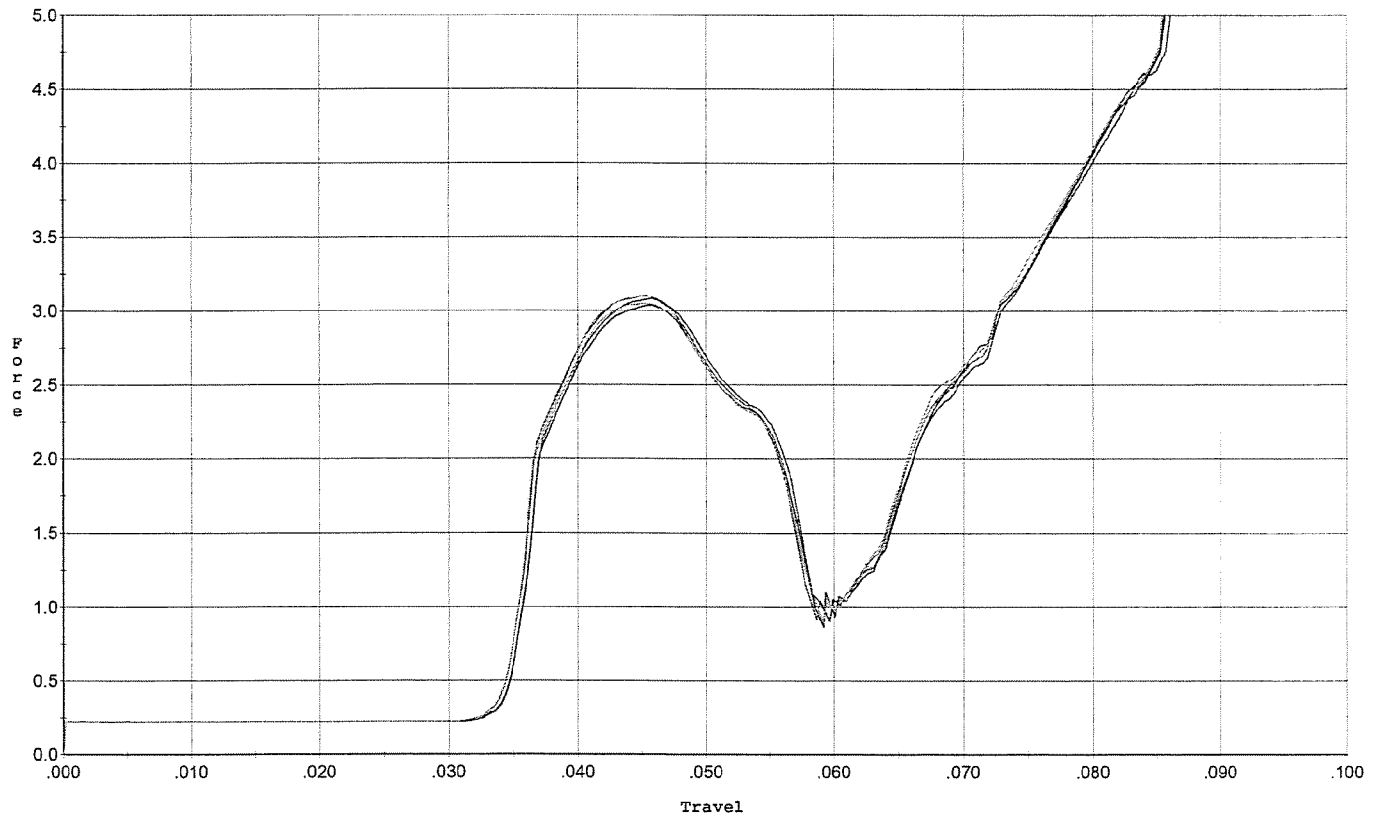
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.057	0.035	0.036	0.048		Set Trigger
2	2.399	0.056	0.034	0.036	0.048		Set Trigger
3	2.382	0.057	0.035	0.036	0.049		Set Trigger
4	2.346	0.057	0.035	0.036	0.048		Set Trigger
5	2.386	0.056	0.034	0.036	0.048		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



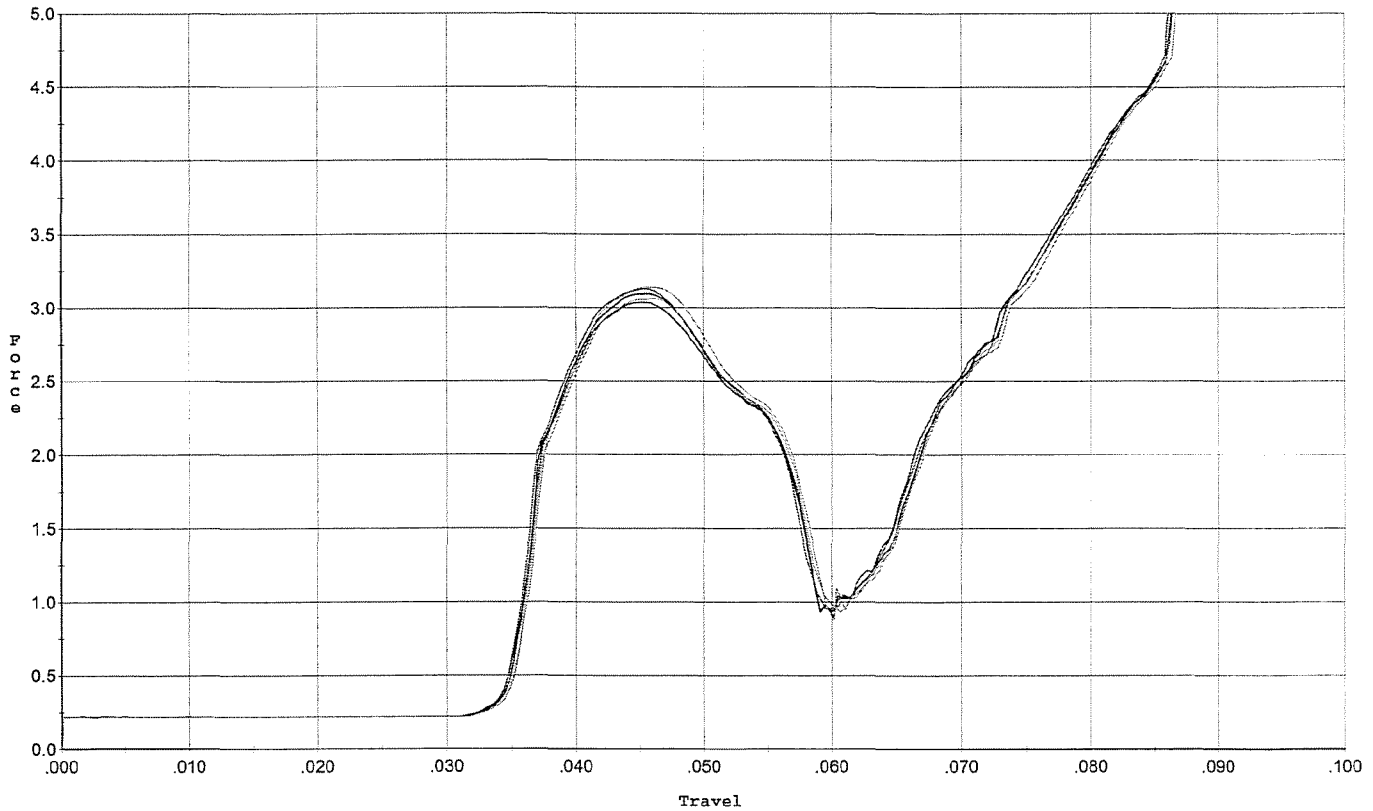
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.057	0.034	0.035	0.063		Set Trigger
2	3.036	0.057	0.034	0.035	0.062		Set Trigger
3	3.101	0.056	0.034	0.035	0.062		Set Trigger
4	3.049	0.056	0.034	0.035	0.062		Set Trigger
5	3.103	0.056	0.034	0.035	0.062		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



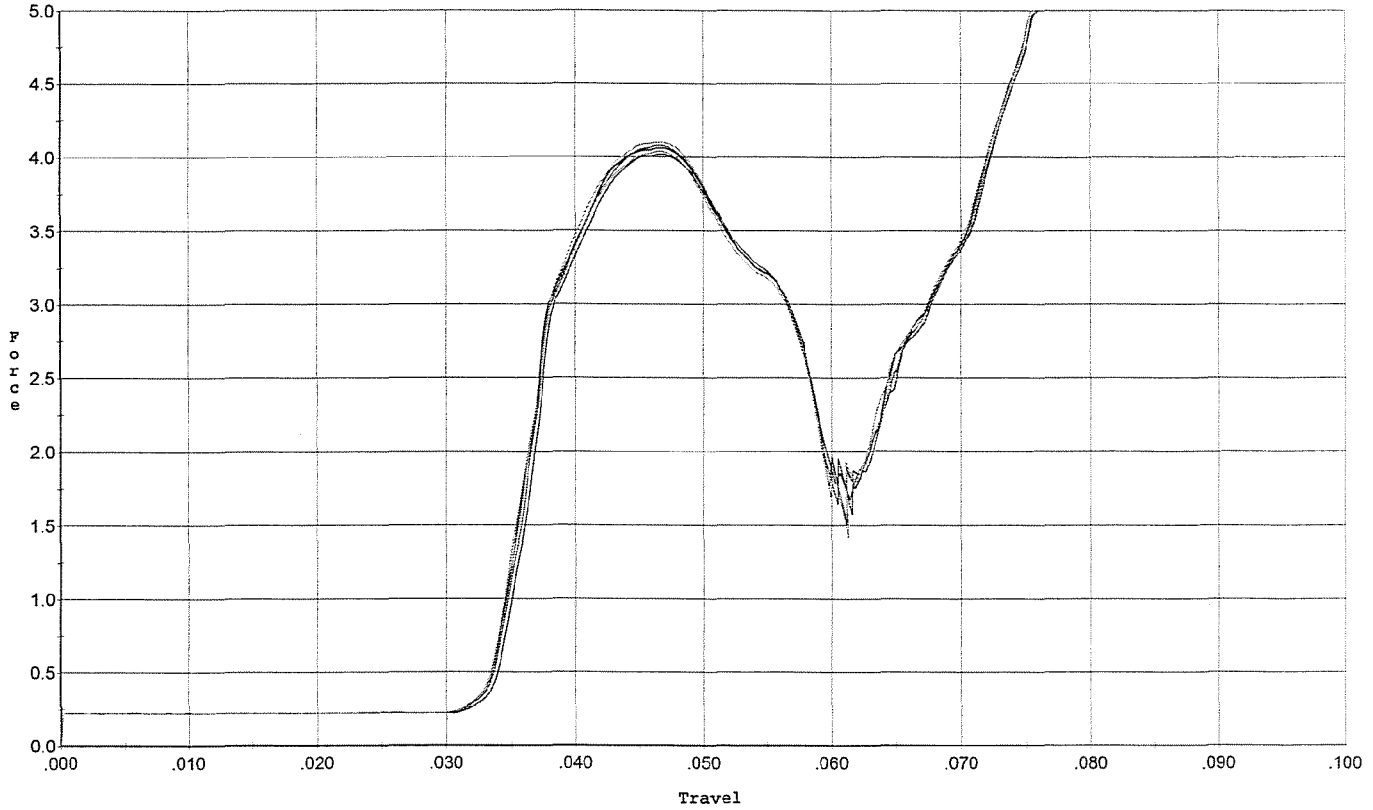
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.057	0.034	0.035	0.063		Set Trigger
2	3.099	0.058	0.034	0.035	0.064		Set Trigger
3	3.129	0.057	0.034	0.035	0.063		Set Trigger
4	3.063	0.057	0.035	0.035	0.063		Set Trigger
5	3.139	0.058	0.035	0.035	0.065		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



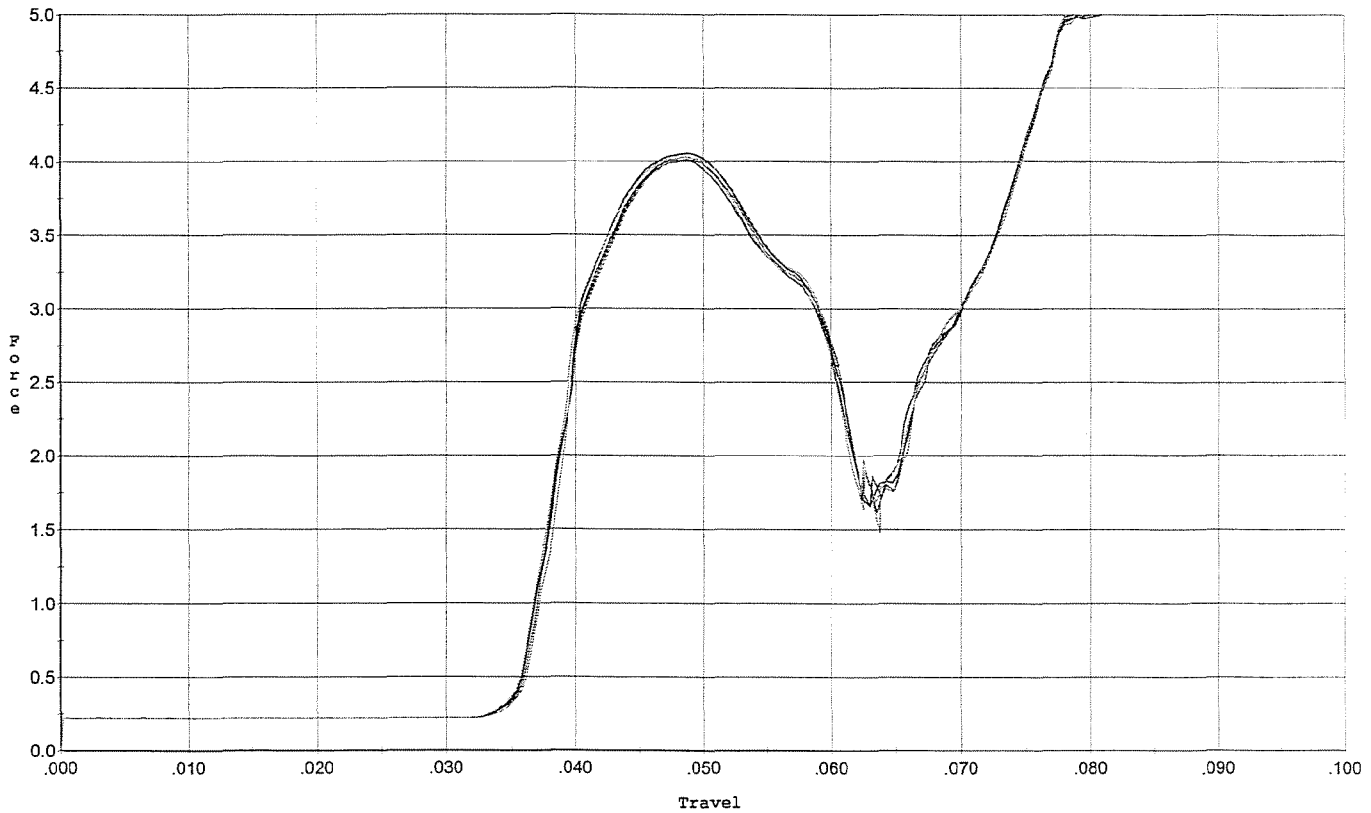
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.019	0.058	0.034	0.033	0.085		Set Trigger
2	4.063	0.058	0.033	0.033	0.087		Set Trigger
3	4.078	0.058	0.033	0.033	0.086		Set Trigger
4	4.097	0.058	0.033	0.033	0.087		Set Trigger
5	4.036	0.058	0.033	0.033	0.086		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



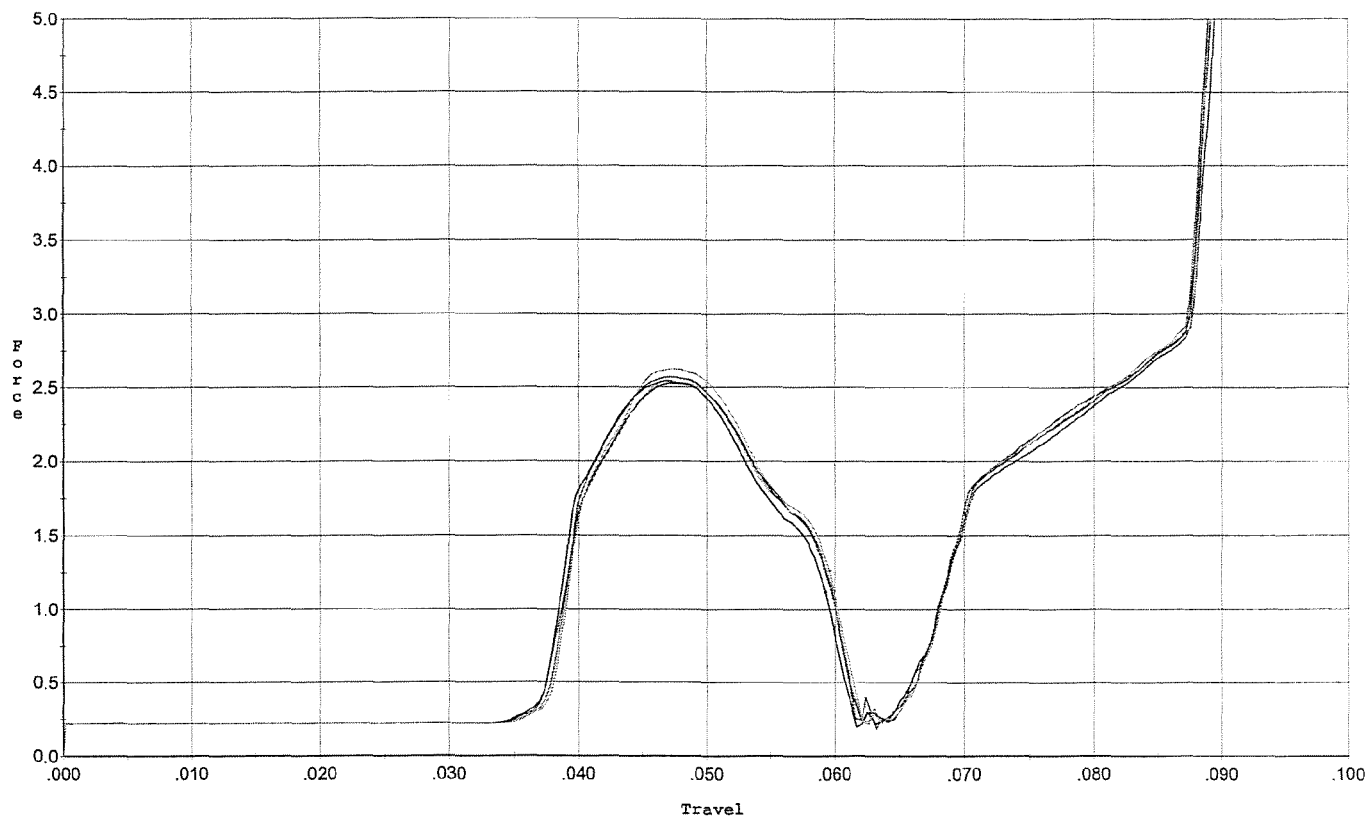
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.060	0.036	0.034	0.085		Set Trigger
2	4.055	0.061	0.036	0.034	0.088		Set Trigger
3	4.009	0.061	0.036	0.034	0.087		Set Trigger
4	4.028	0.060	0.036	0.034	0.086		Set Trigger
5	4.023	0.060	0.036	0.034	0.087		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



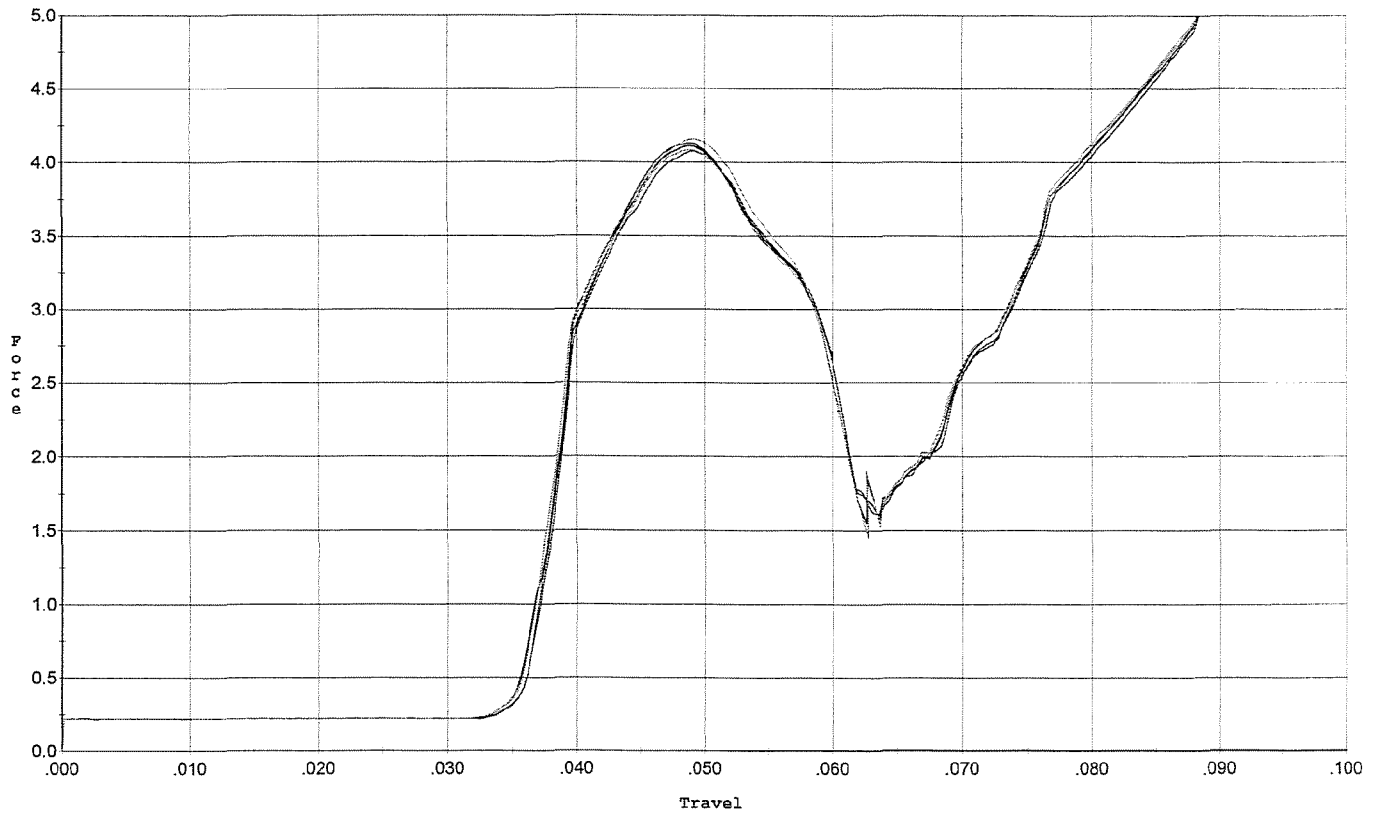
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.060	0.037	0.037	0.052		Set Trigger
2	2.542	0.059	0.037	0.037	0.052		Set Trigger
3	2.572	0.060	0.038	0.037	0.053		Set Trigger
4	2.626	0.060	0.037	0.037	0.053		Set Trigger
5	2.538	0.060	0.038	0.037	0.052		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.060	0.036	0.034	0.087		Set Trigger
2	4.113	0.060	0.035	0.034	0.087		Set Trigger
3	4.072	0.060	0.036	0.034	0.086		Set Trigger
4	4.084	0.060	0.036	0.034	0.087		Set Trigger
5	4.157	0.060	0.035	0.034	0.089		Set Trigger

Avg 4.11