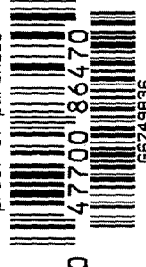


67674 9836

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

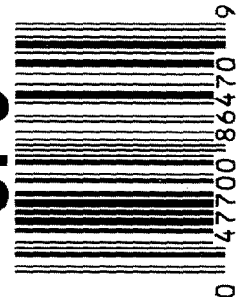
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749836

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749836

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	S.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-13-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 11 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	6/16/08	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	<i>mm</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/26/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

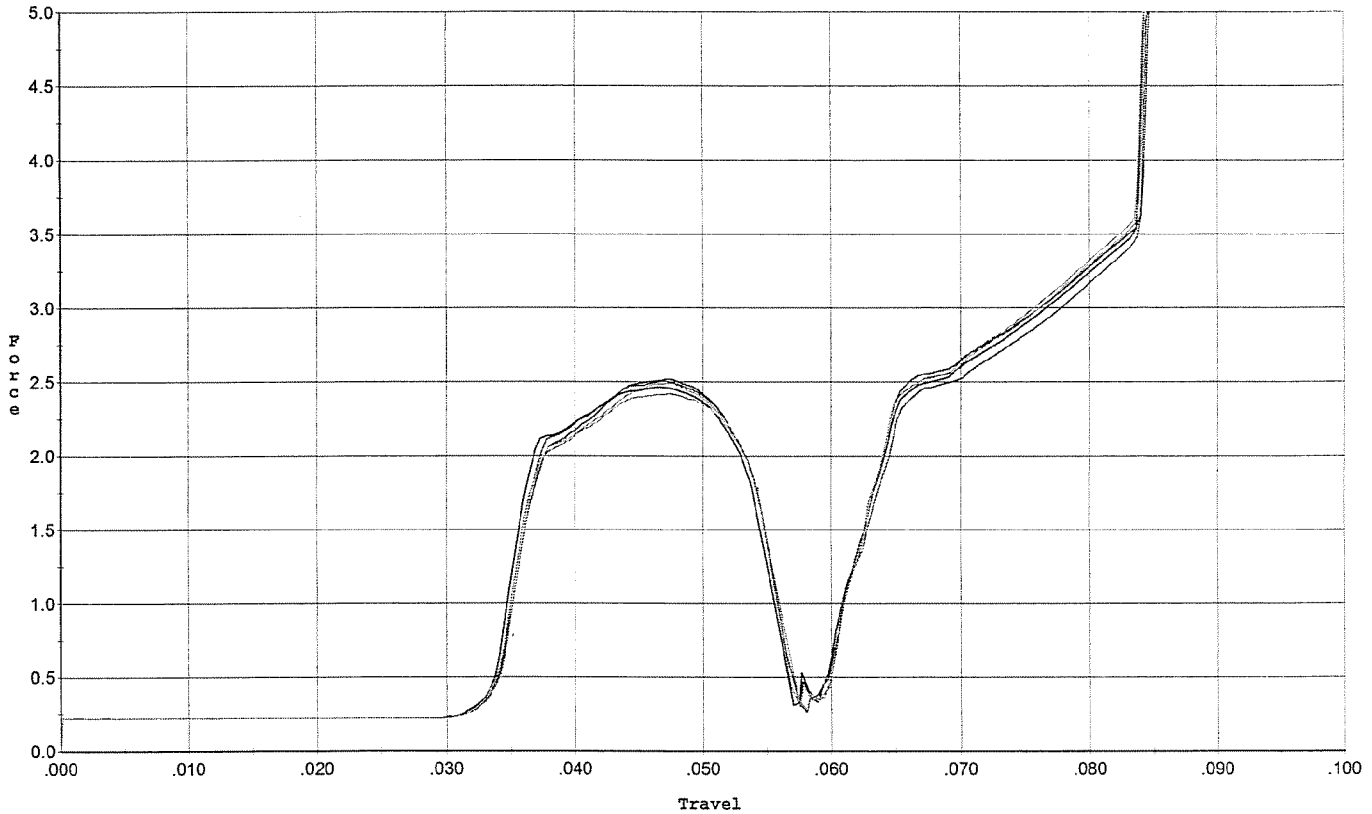
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>4⁵</u>	7/10/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/10/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/10/08	Fm
	J) ASSEMBLE STOCK		6/26/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/21/08	M.F.D.
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>275</u> <u>250</u> <u>270</u> <u>260</u> <u>265</u>	7-8-08	SD
	C) FUNCTION		7/21/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



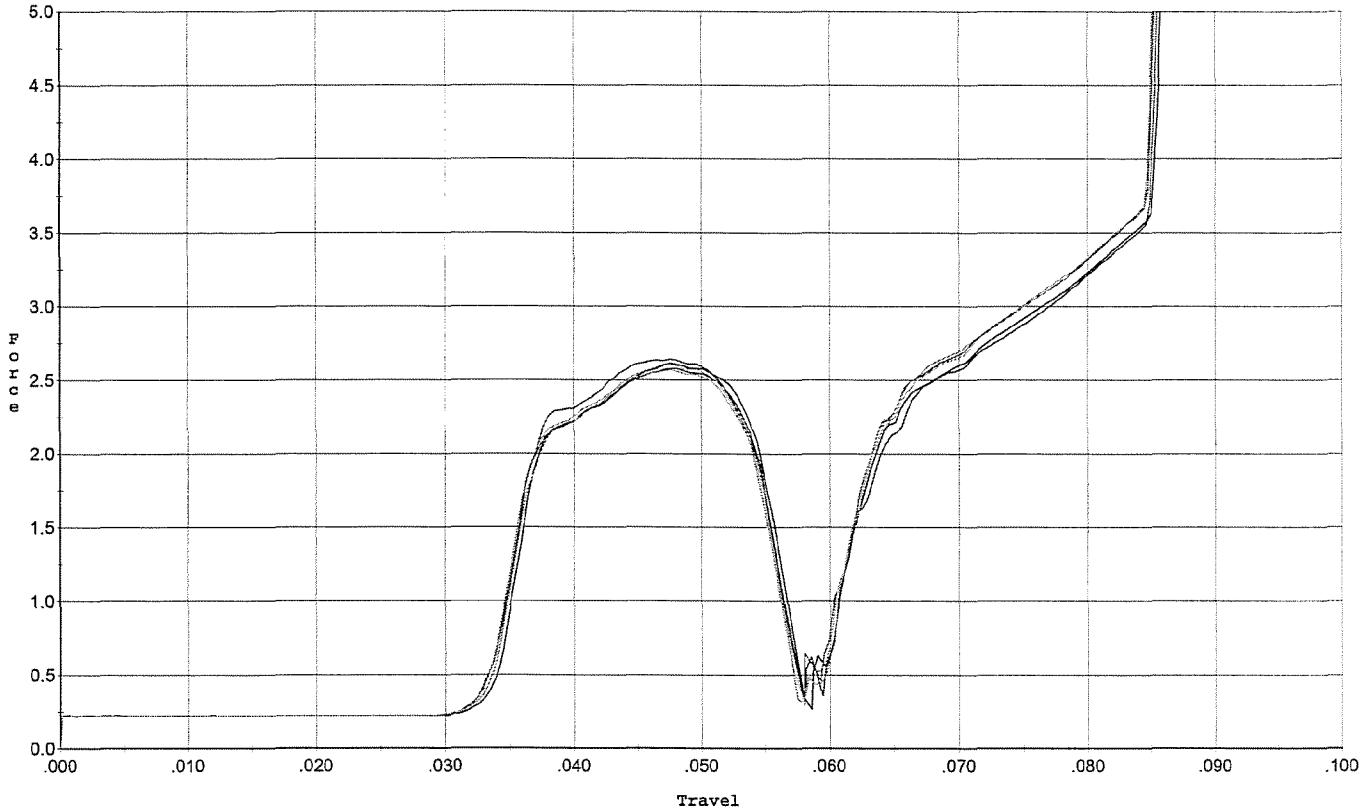
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.517	0.054	0.034	0.036	0.051		Set Trigger
2	2.464	0.055	0.033	0.035	0.053		Set Trigger
3	2.504	0.054	0.033	0.036	0.052		Set Trigger
4	2.420	0.054	0.034	0.035	0.051		Set Trigger
5	2.491	0.054	0.033	0.035	0.051		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



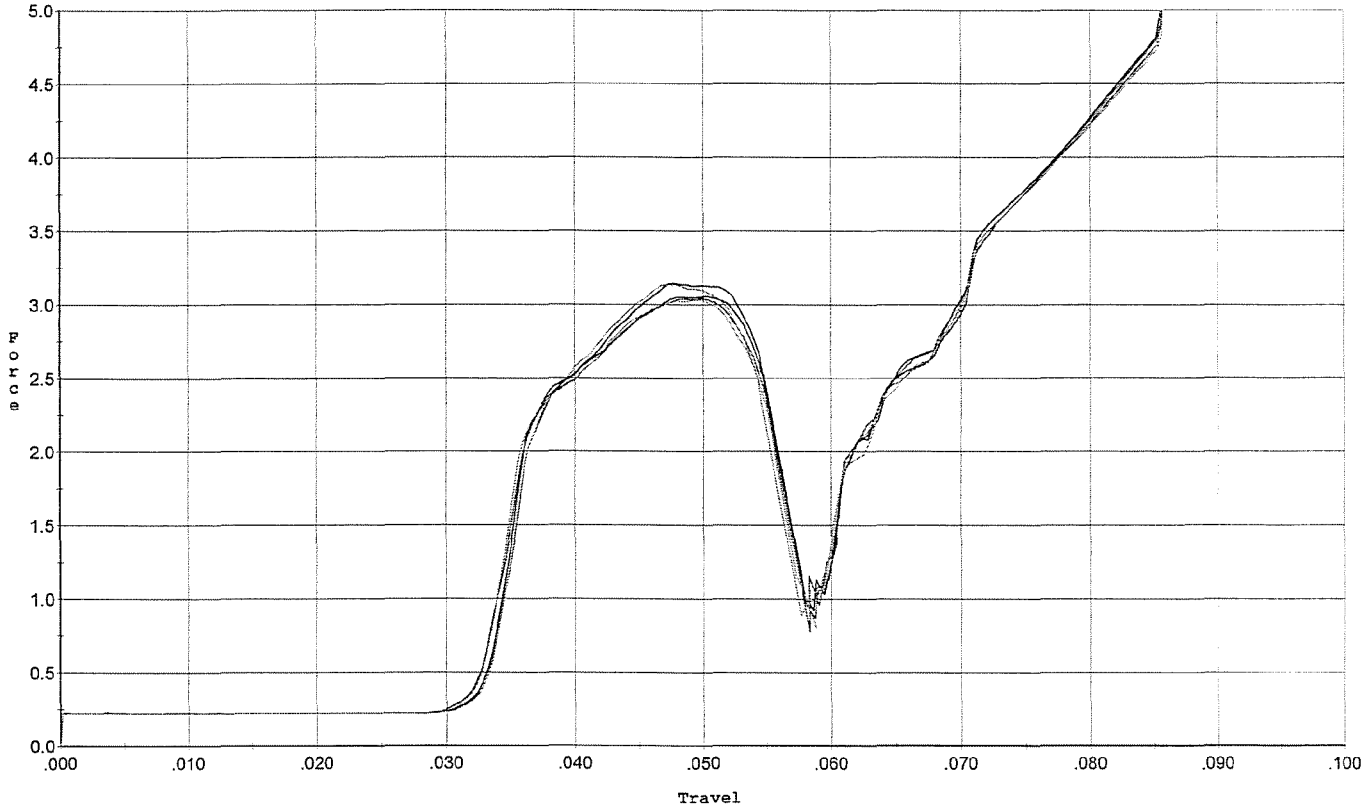
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.055	0.033	0.035	0.054		Set Trigger
2	2.613	0.056	0.034	0.036	0.055		Set Trigger
3	2.640	0.055	0.033	0.035	0.055		Set Trigger
4	2.571	0.055	0.033	0.035	0.054		Set Trigger
5	2.609	0.055	0.033	0.035	0.055		Set Trigger

AVG 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



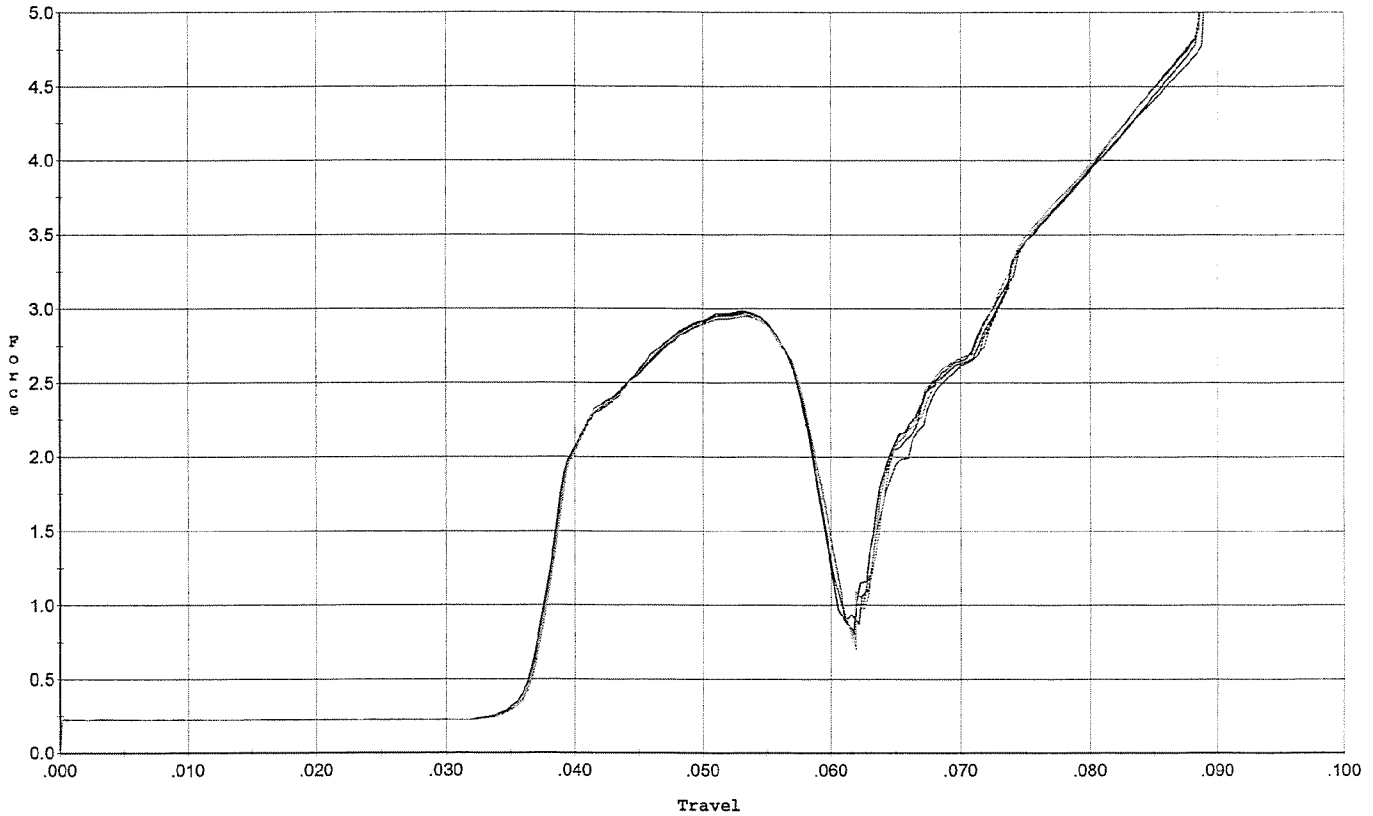
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.055	0.032	0.035	0.064		Set Trigger
2	3.143	0.056	0.033	0.034	0.067		Set Trigger
3	3.041	0.055	0.033	0.035	0.063		Set Trigger
4	3.033	0.055	0.033	0.035	0.063		Set Trigger
5	3.136	0.054	0.032	0.035	0.064		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



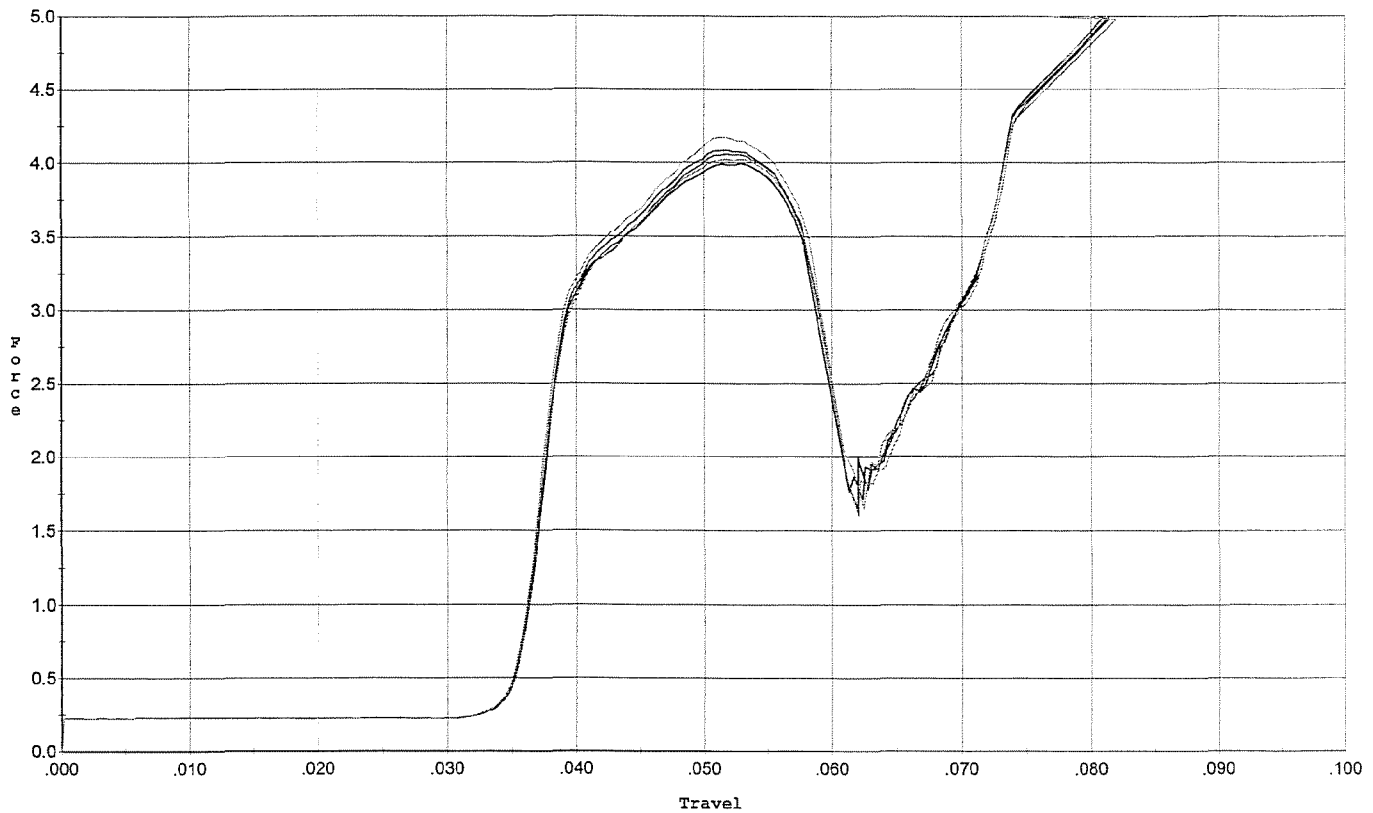
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.985	0.058	0.036	0.036	0.062		Set Trigger
2	2.966	0.058	0.036	0.036	0.062		Set Trigger
3	2.977	0.059	0.036	0.036	0.064		Set Trigger
4	2.961	0.059	0.036	0.036	0.064		Set Trigger
5	2.948	0.059	0.036	0.036	0.064		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



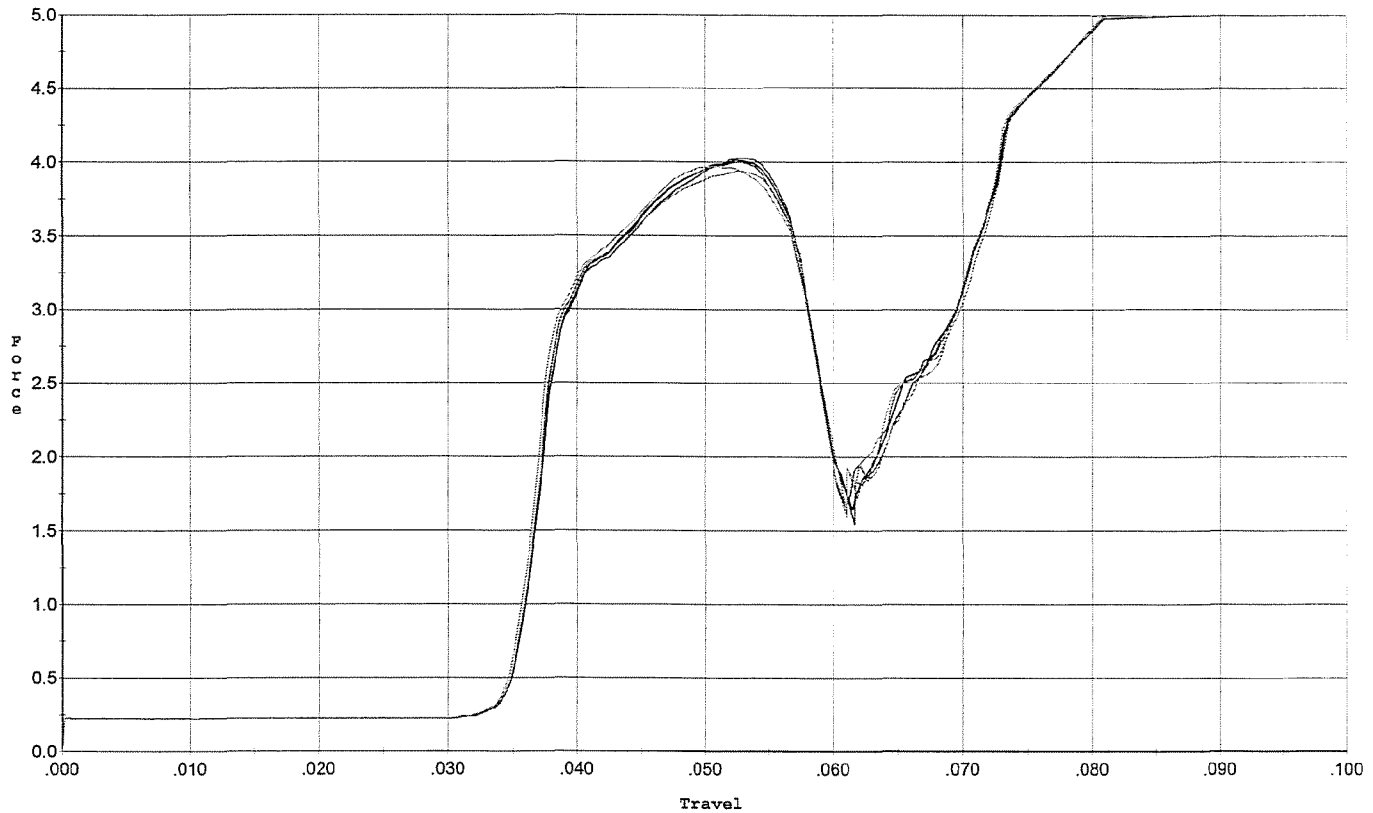
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.059	0.035	0.034	0.089		Set Trigger
2	3.995	0.058	0.035	0.034	0.085		Set Trigger
3	4.058	0.059	0.035	0.034	0.088		Set Trigger
4	4.174	0.058	0.035	0.034	0.090		Set Trigger
5	4.025	0.059	0.035	0.034	0.088		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



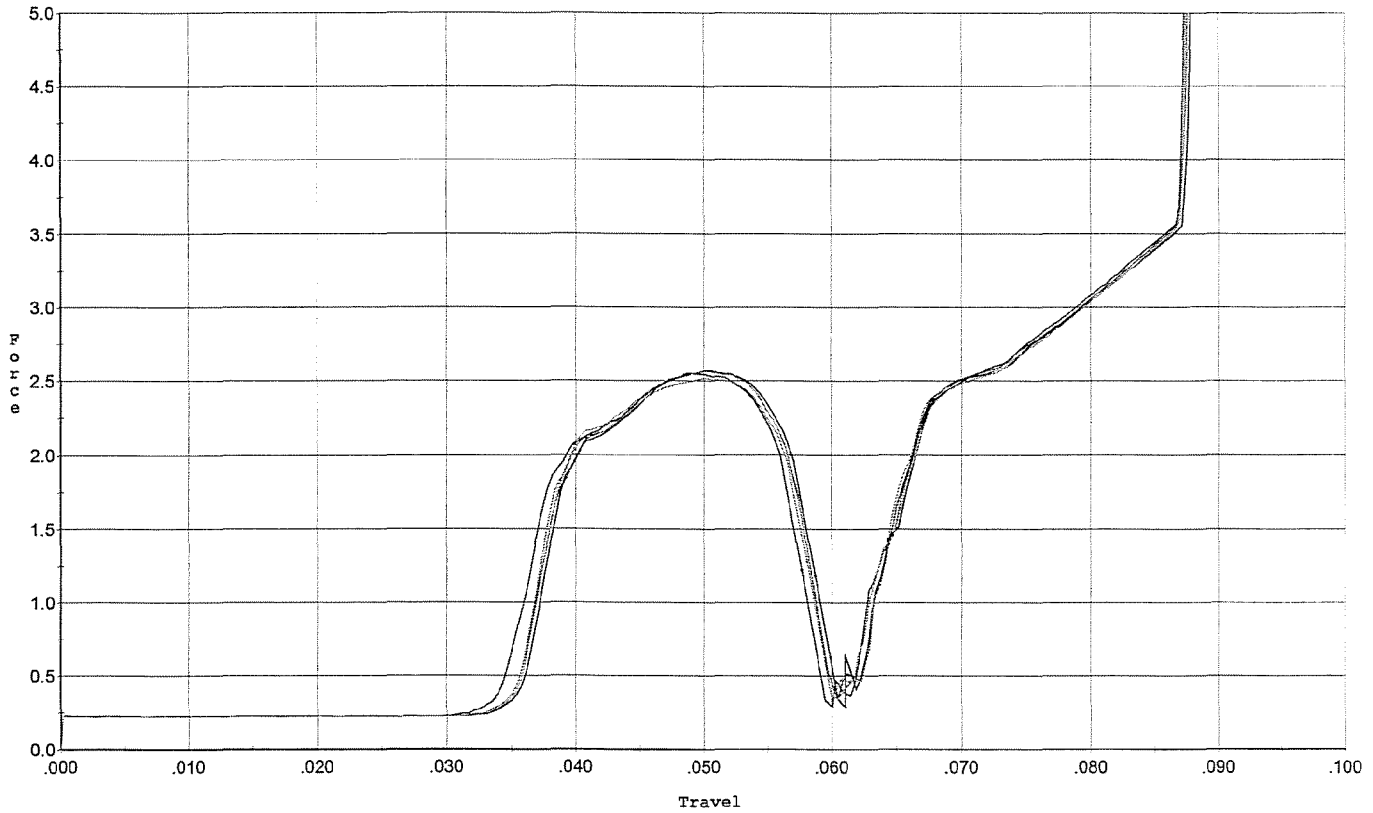
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.057	0.034	0.034	0.085		Set Trigger
2	4.015	0.057	0.034	0.034	0.085		Set Trigger
3	4.000	0.058	0.034	0.034	0.085		Set Trigger
4	3.970	0.058	0.034	0.034	0.086		Set Trigger
5	3.938	0.057	0.034	0.034	0.084		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



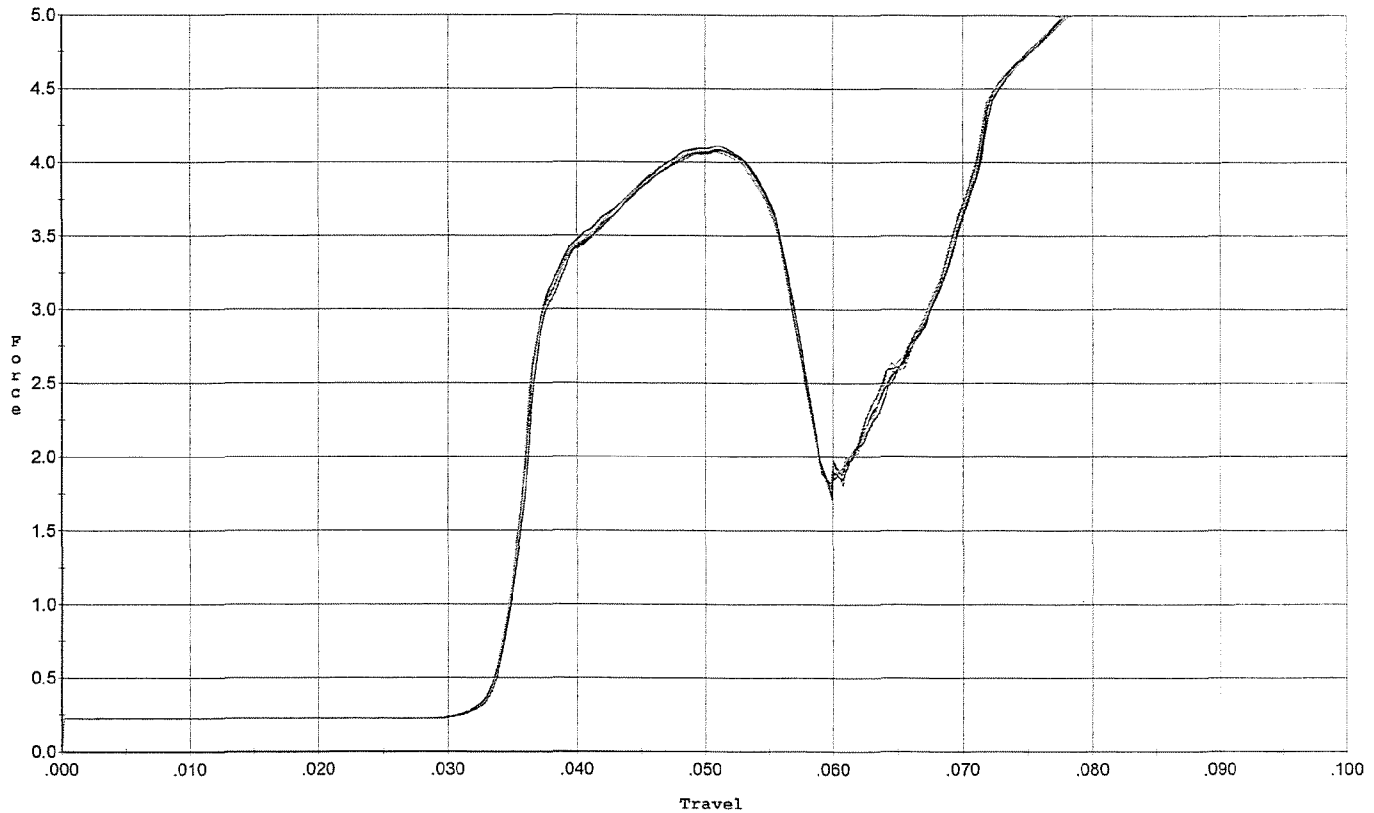
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.058	0.034	0.036	0.056		Set Trigger
2	2.569	0.059	0.036	0.036	0.056		Set Trigger
3	2.566	0.057	0.035	0.036	0.055		Set Trigger
4	2.563	0.057	0.036	0.036	0.055		Set Trigger
5	2.515	0.058	0.035	0.036	0.055		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.057	0.033	0.034	0.087		Set Trigger
2	4.110	0.057	0.033	0.034	0.088		Set Trigger
3	4.083	0.056	0.033	0.034	0.085		Set Trigger
4	4.071	0.057	0.033	0.034	0.088		Set Trigger
5	4.091	0.057	0.033	0.034	0.088		Set Trigger

Avg 4.08