

G674 9840

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



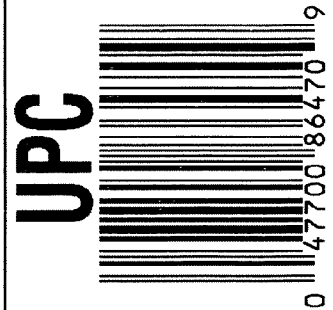
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749840



GUN SERIAL #

G 6749840

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-9-08	R.P.N.
475	DRILL AND TAP SIGHT HOLES		7-11-08	SP
480	MAGNAFLUX BBL ACTION		7-15-08	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-15-08	RT
520	GOFF BLAST BBL / REC		7-16	com
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-18-08	LSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

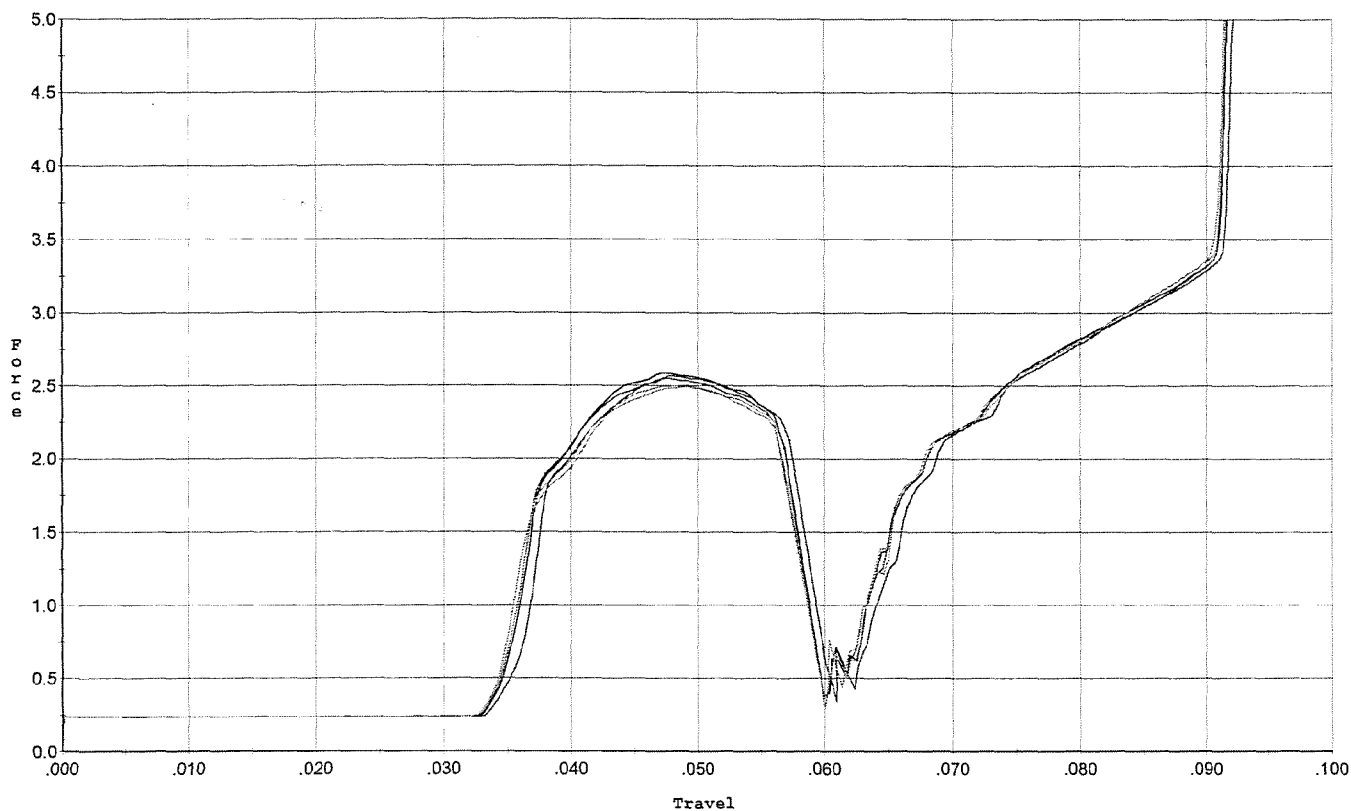
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	8-1-08	TAE
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-1-08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	8-1-08	TAE
	J) ASSEMBLE STOCK		7-18-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-8-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/22/08	MEI
670	FINAL INSPECTION A) HEADSPACE		8-8-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.68</u> <u>2.79</u> <u>2.60</u> <u>2.82</u>	7-30-08	RSN
	C) FUNCTION		8-8-08	S.P.D.
690	PACK		8/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



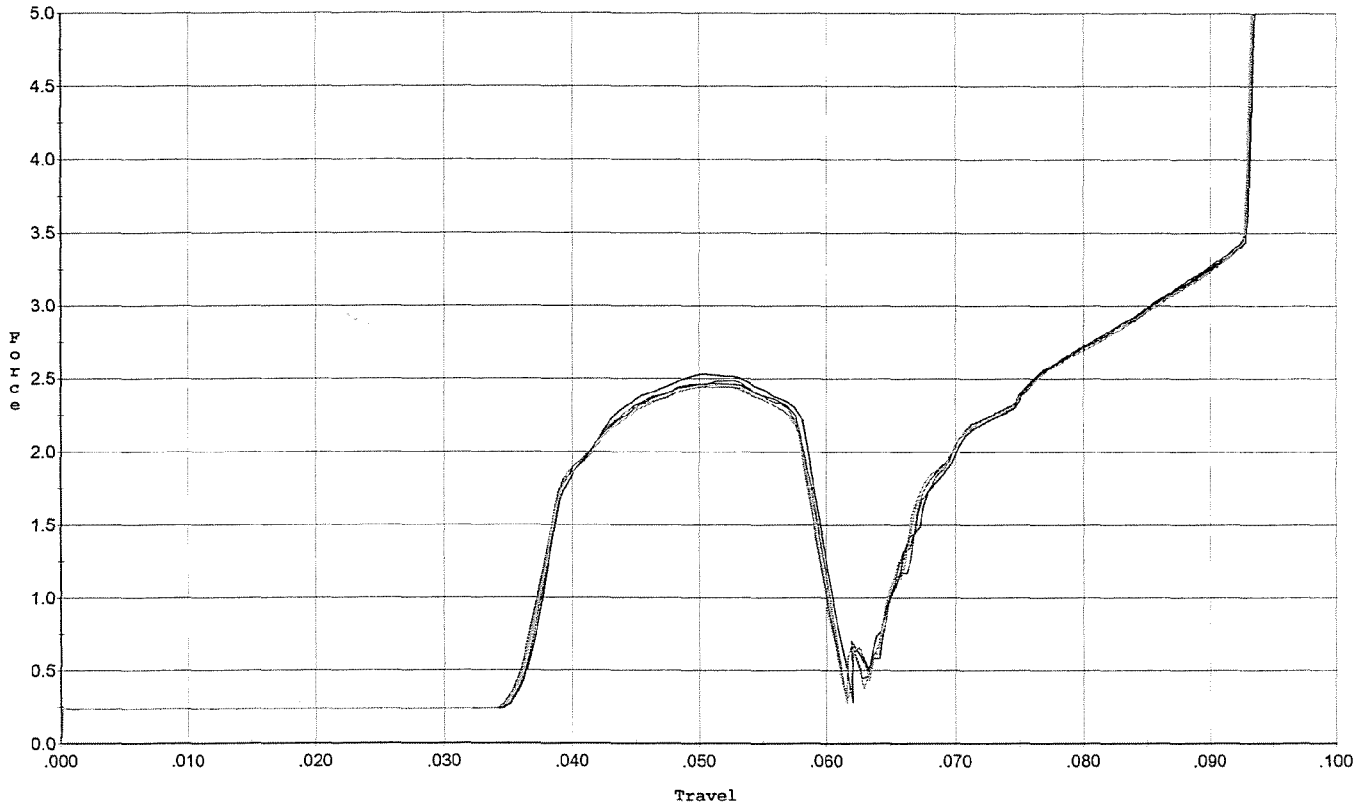
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.057	0.035	0.039	0.057		Set Trigger
2	2.585	0.057	0.034	0.039	0.058		Set Trigger
3	2.551	0.058	0.034	0.039	0.059		Set Trigger
4	2.497	0.057	0.034	0.038	0.057		Set Trigger
5	2.493	0.058	0.034	0.039	0.058		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



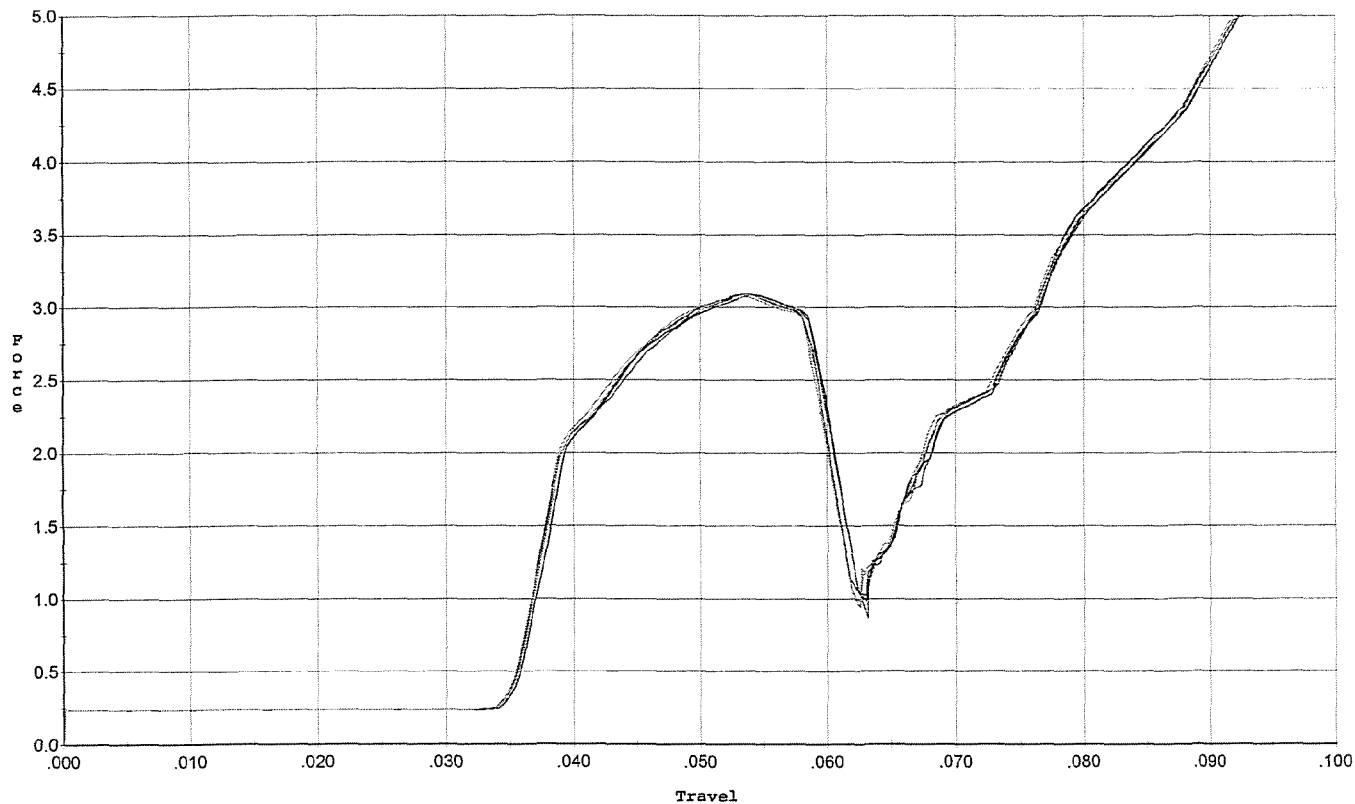
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.059	0.035	0.039	0.057		Set Trigger
2	2.531	0.058	0.036	0.039	0.057		Set Trigger
3	2.485	0.058	0.035	0.039	0.056		Set Trigger
4	2.454	0.059	0.035	0.039	0.057		Set Trigger
5	2.442	0.058	0.035	0.039	0.055		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



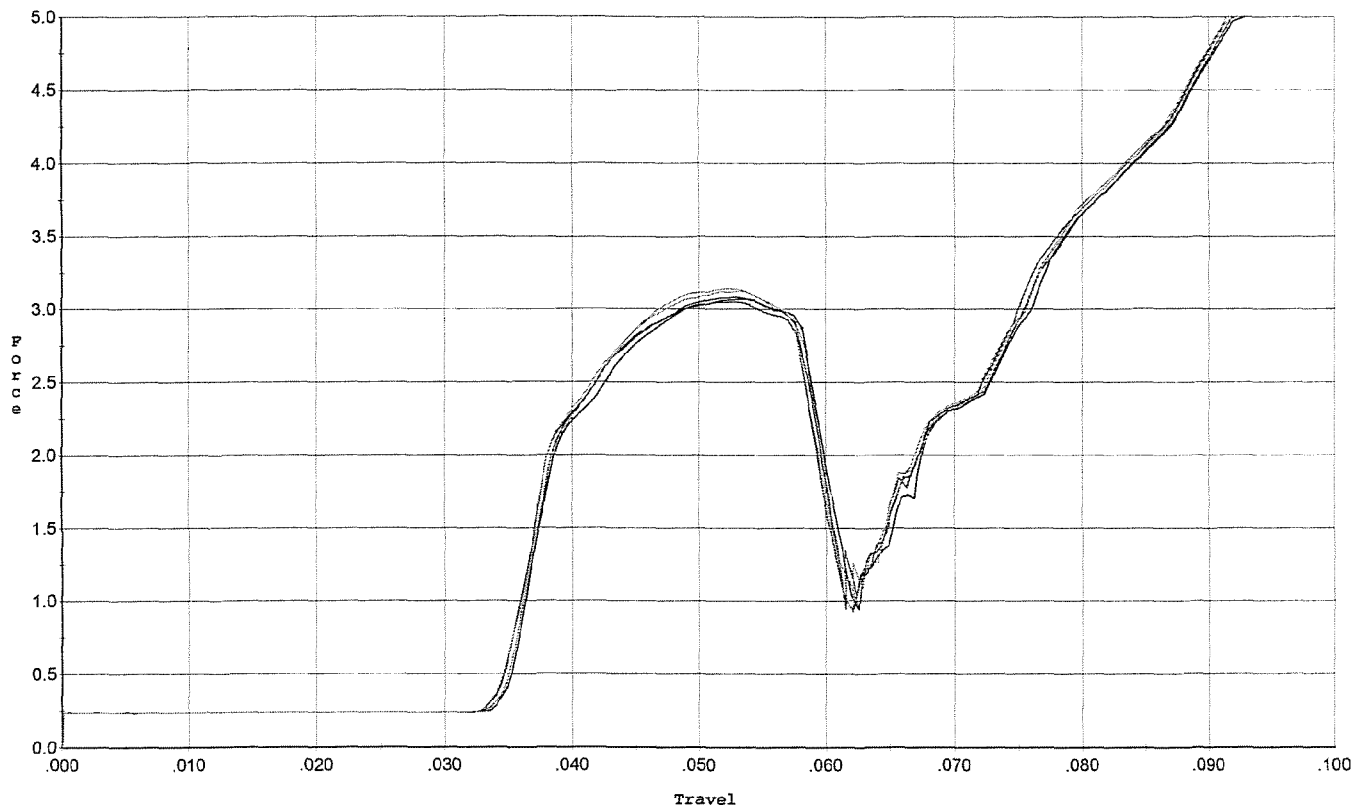
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.059	0.035	0.038	0.069		Set Trigger
2	3.095	0.060	0.035	0.038	0.070		Set Trigger
3	3.081	0.060	0.035	0.038	0.071		Set Trigger
4	3.069	0.059	0.035	0.038	0.069		Set Trigger
5	3.084	0.060	0.035	0.038	0.070		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



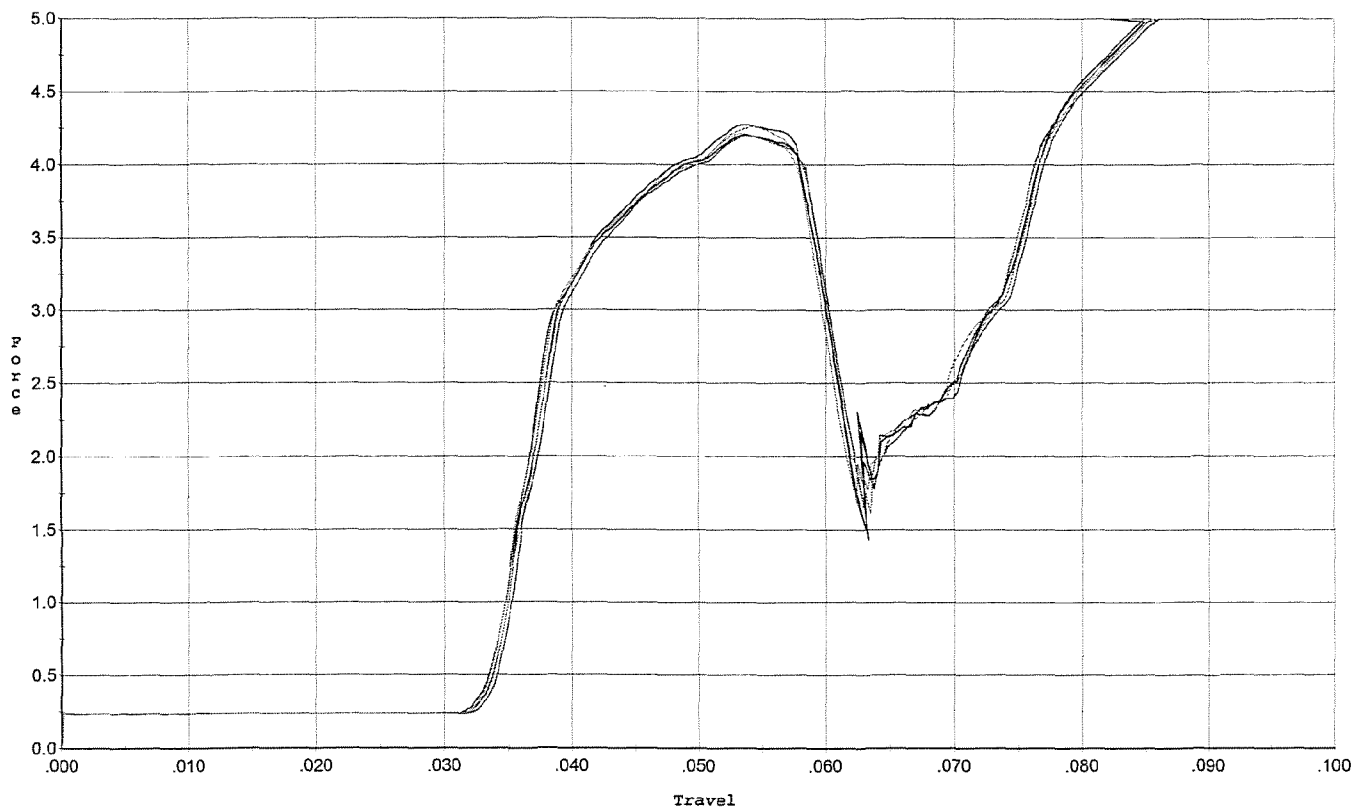
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.059	0.035	0.038	0.071		Set Trigger
2	3.067	0.058	0.034	0.038	0.069		Set Trigger
3	3.050	0.058	0.034	0.038	0.069		Set Trigger
4	3.128	0.058	0.034	0.038	0.070		Set Trigger
5	3.142	0.058	0.035	0.038	0.071		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



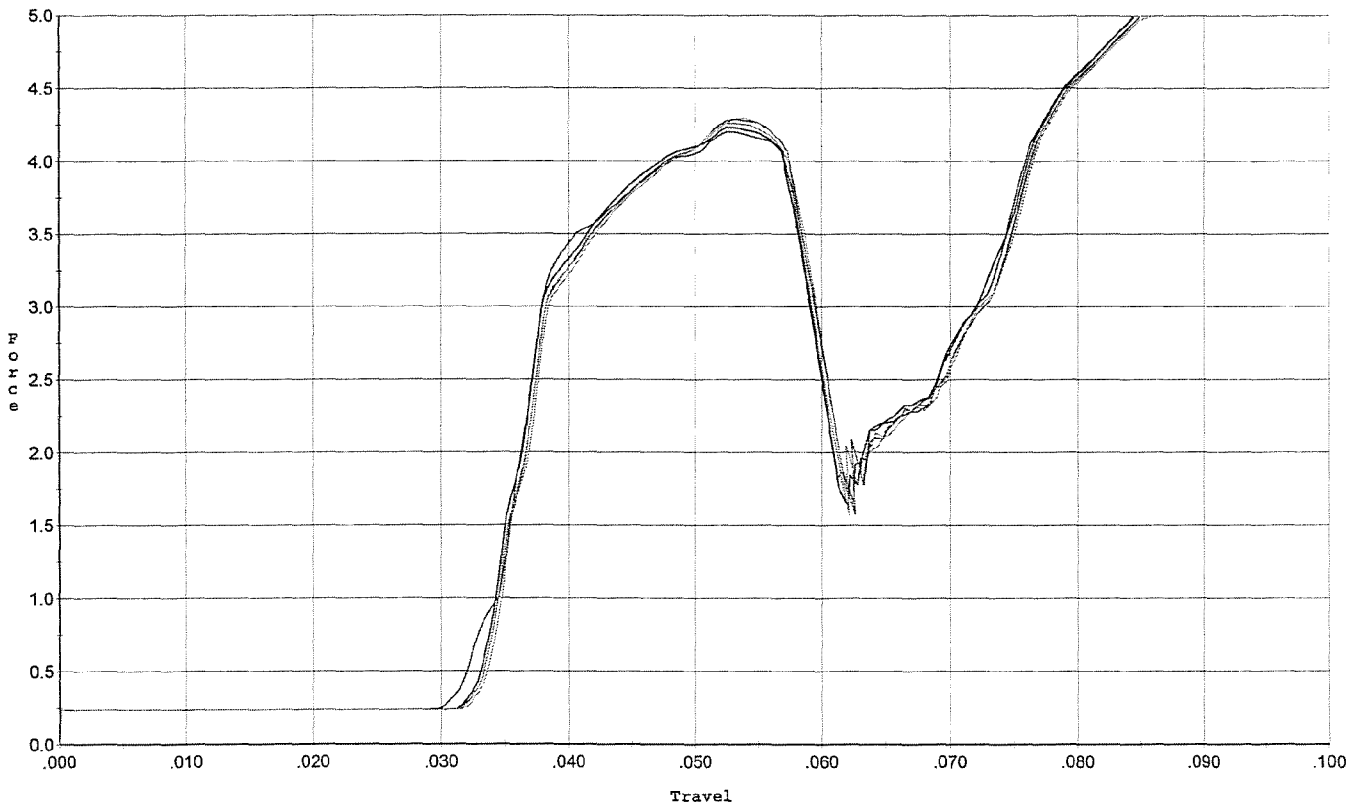
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.273	0.060	0.033	0.035	0.099		Set Trigger
2	4.204	0.060	0.033	0.035	0.097		Set Trigger
3	4.199	0.058	0.034	0.036	0.094		Set Trigger
4	4.212	0.058	0.033	0.036	0.094		Set Trigger
5	4.264	0.059	0.034	0.036	0.096		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4..0 lbs. after 20 cycles +/- 1.0 lbs.



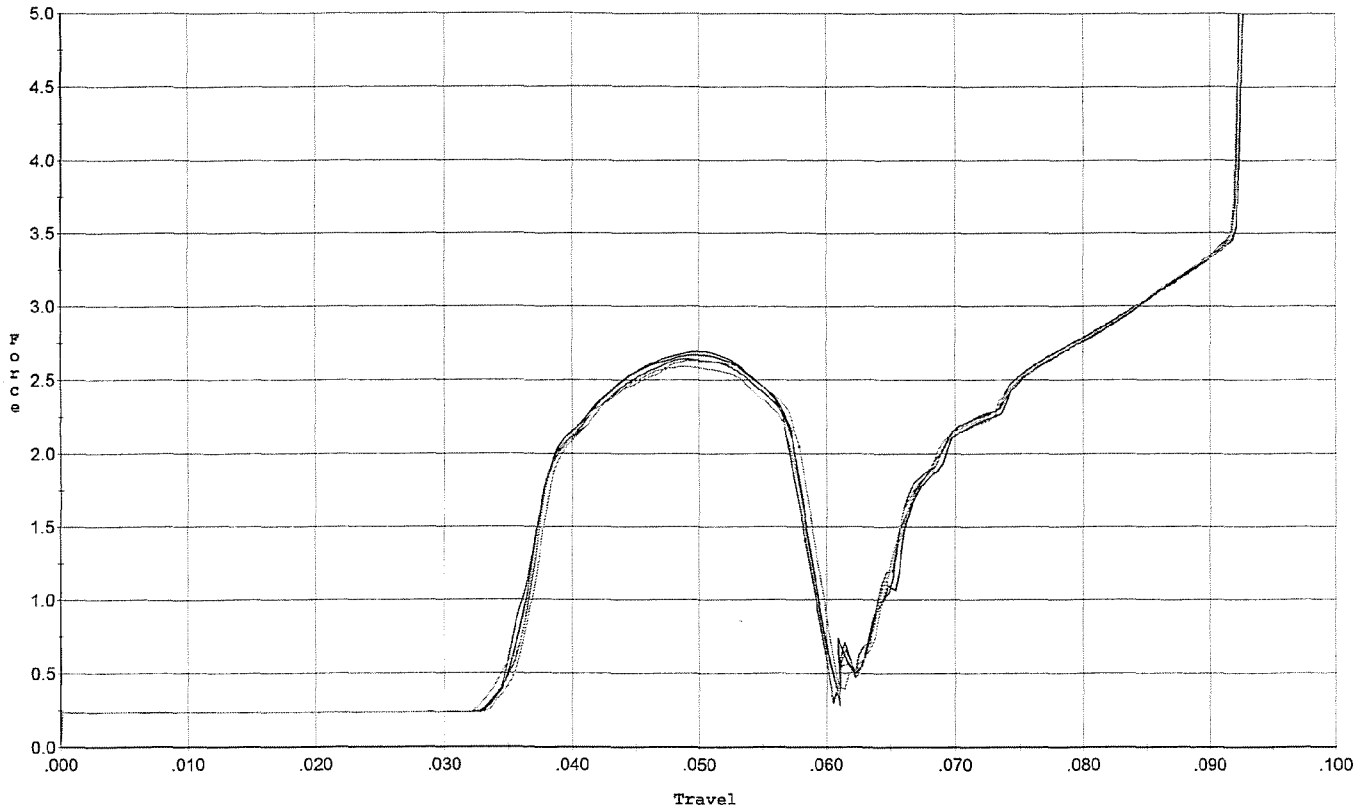
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.202	0.058	0.032	0.036	0.095		Set Trigger
2	4.234	0.058	0.033	0.035	0.096		Set Trigger
3	4.288	0.059	0.033	0.036	0.098		Set Trigger
4	4.292	0.059	0.033	0.036	0.096		Set Trigger
5	4.261	0.057	0.033	0.036	0.094		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



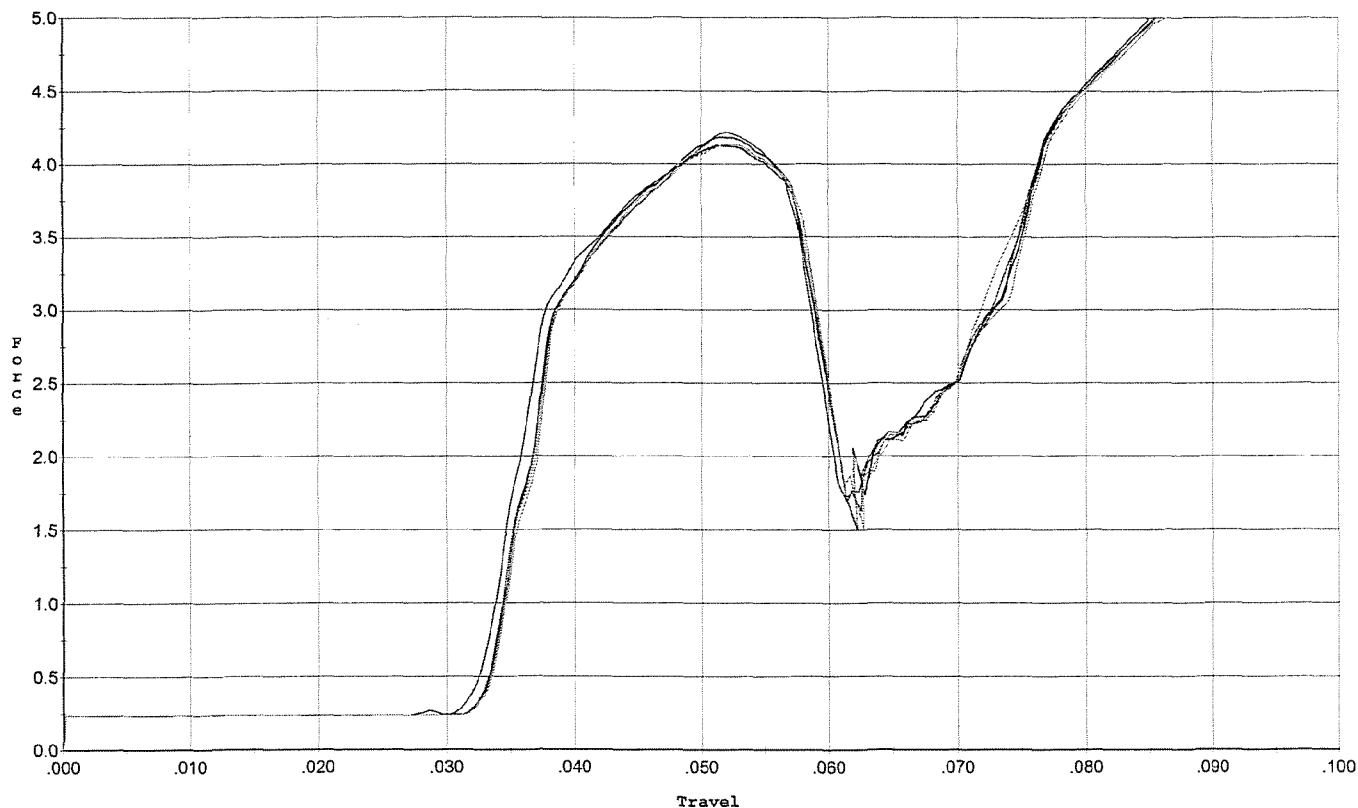
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.058	0.034	0.039	0.061		Set Trigger
2	2.669	0.057	0.035	0.039	0.060		Set Trigger
3	2.642	0.057	0.035	0.039	0.059		Set Trigger
4	2.591	0.058	0.034	0.039	0.059		Set Trigger
5	2.634	0.058	0.035	0.039	0.060		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.058	0.032	0.036	0.094		Set Trigger
2	4.185	0.059	0.033	0.036	0.095		Set Trigger
3	4.125	0.059	0.033	0.036	0.094		Set Trigger
4	4.128	0.058	0.033	0.036	0.093		Set Trigger
5	4.136	0.058	0.033	0.036	0.092		Set Trigger

Avg 4.15