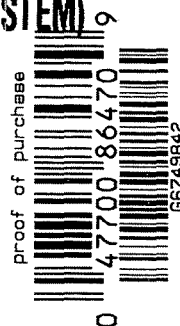


G674 9842

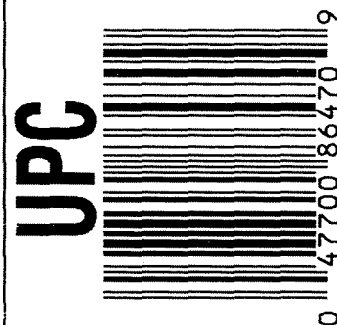
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749842



GUN SERIAL # G6749842

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE	MAGN	7-8-08	P.P.D.
475	DRILL AND TAP SIGHT HOLES		7-10-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	7/15/08	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7/18	✓
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	PSN
	D) OIL FIRING PIN ASSEMBLY		7-22-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

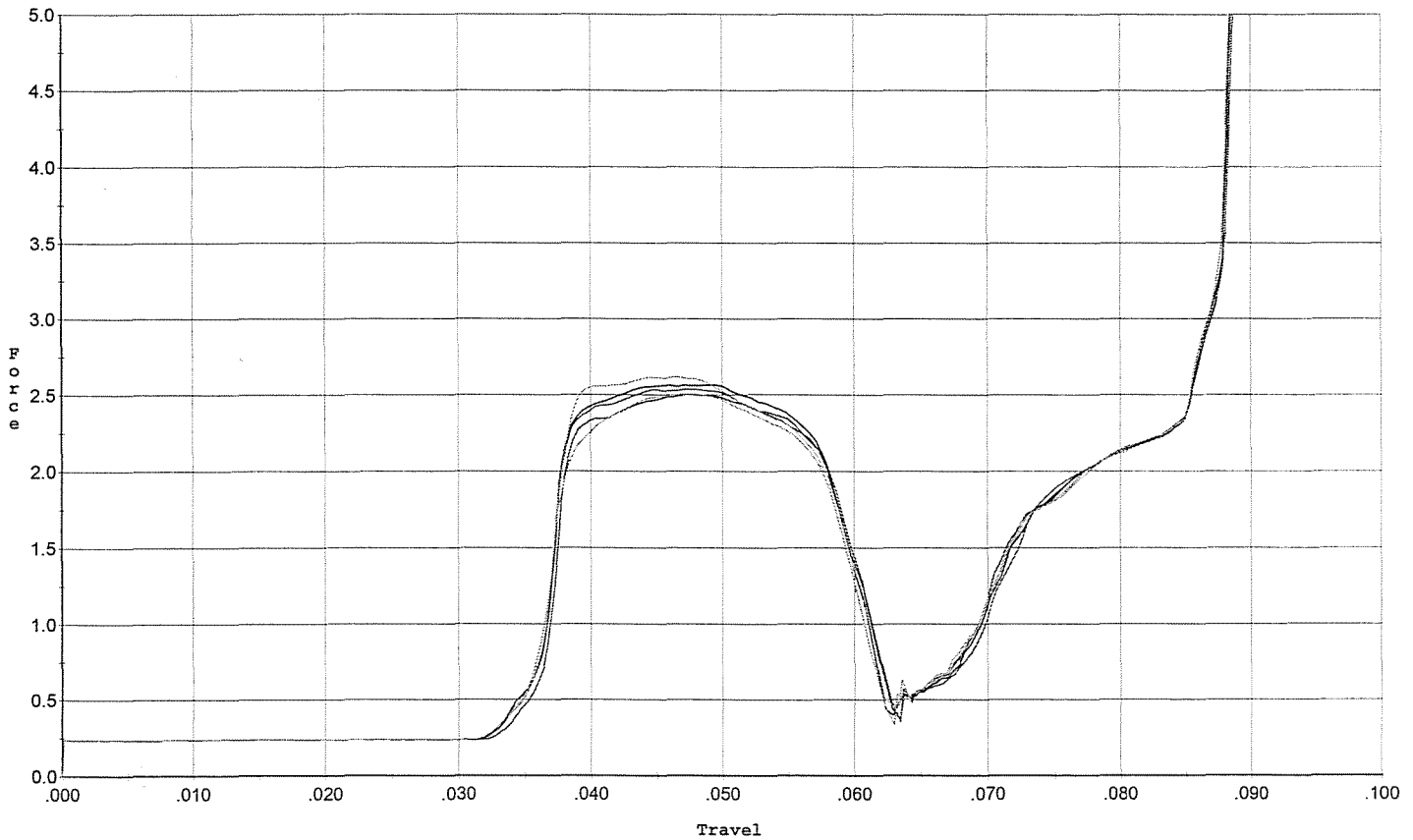
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7</u> <u>6.5</u>	<u>8-4</u>	<u>TC</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5</u> <u>5.5</u> <u>5</u>	<u>8-4</u>	<u>TC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>8-4</u>	<u>TC</u>
	J) ASSEMBLE STOCK			<u>7-22-08</u>	<u>L.P.D.</u>
	K) ASSEMBLE SWIVEL STUDS			<u>8-8-08</u>	<u>L.P.D.</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			<u>8-8-08</u>	<u>L.P.D.</u>
	M) IRON SIGHT ALIGNMENT			<u>8-8-08</u>	<u>L.P.D.</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-23-08</u>	<u>TRU</u>
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			<u>7/23/08</u>	<u>MED</u>
670	FINAL INSPECTION A) HEADSPACE			<u>8-8-08</u>	<u>L.P.D.</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.20</u> <u>2.49</u> <u>2.42</u> <u>2.30</u>	<u>8-2-08</u>	<u>ESR</u>
	C) FUNCTION			<u>8-8-08</u>	<u>L.P.D.</u>
690	PACK			<u>8/11/08</u>	<u>Fry</u>

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



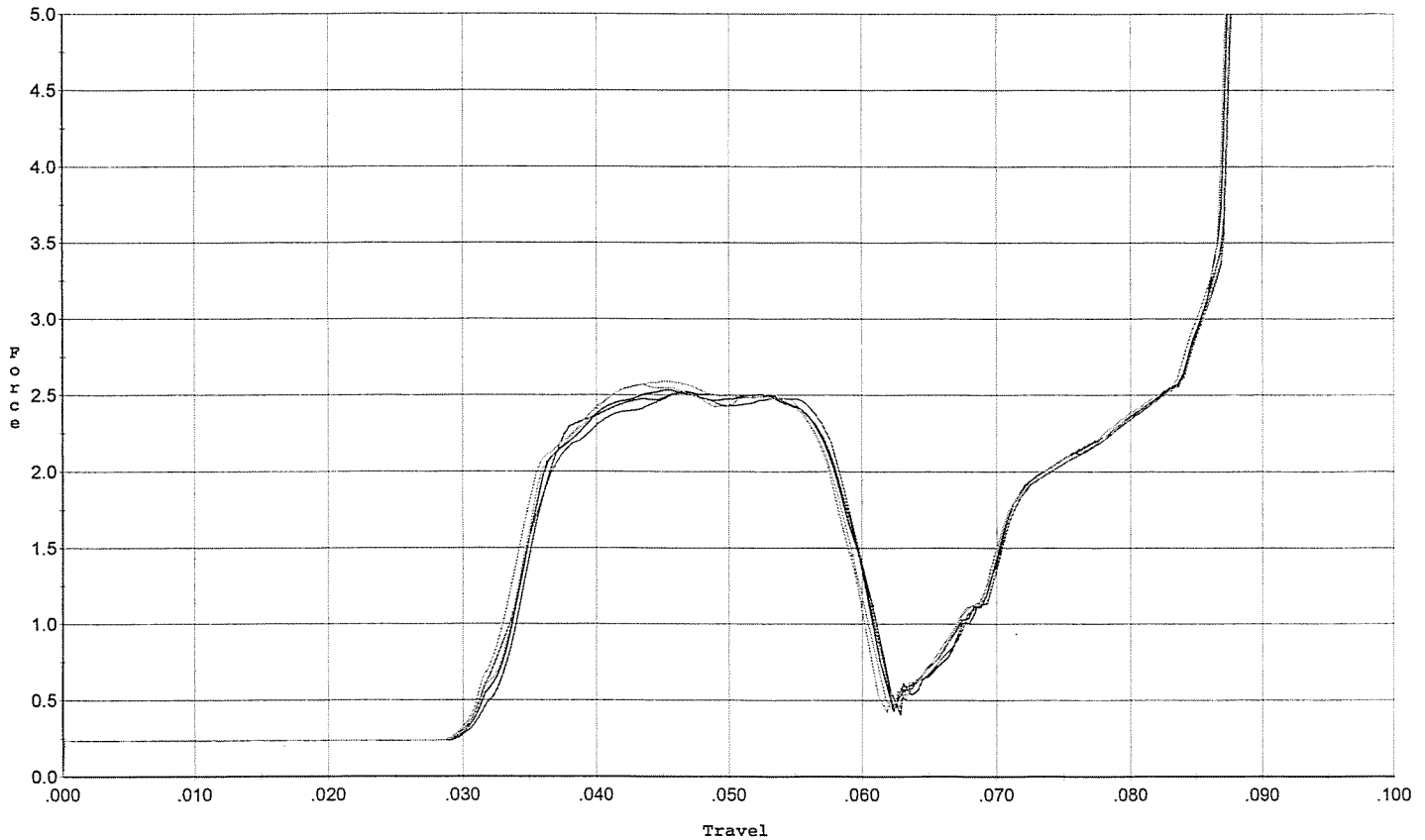
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.061	0.036	0.035	0.063		Set Trigger
2	2.564	0.061	0.034	0.035	0.065		Set Trigger
3	2.536	0.061	0.034	0.035	0.064		Set Trigger
4	2.619	0.061	0.035	0.035	0.065		Set Trigger
5	2.502	0.060	0.035	0.035	0.062		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



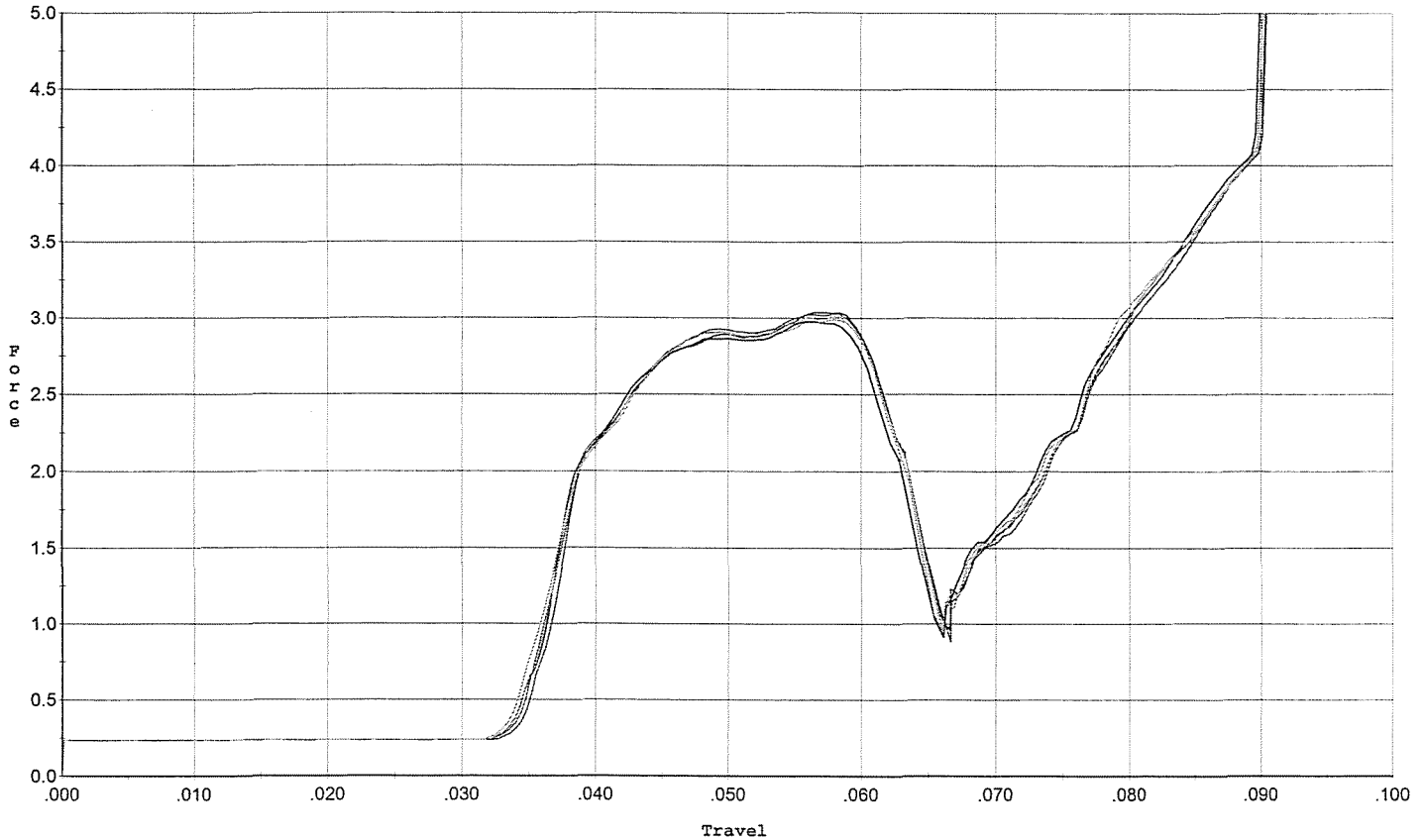
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.061	0.031	0.034	0.069		Set Trigger
2	2.533	0.060	0.031	0.034	0.068		Set Trigger
3	2.518	0.060	0.031	0.034	0.068		Set Trigger
4	2.592	0.059	0.031	0.034	0.068		Set Trigger
5	2.568	0.059	0.031	0.034	0.068		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



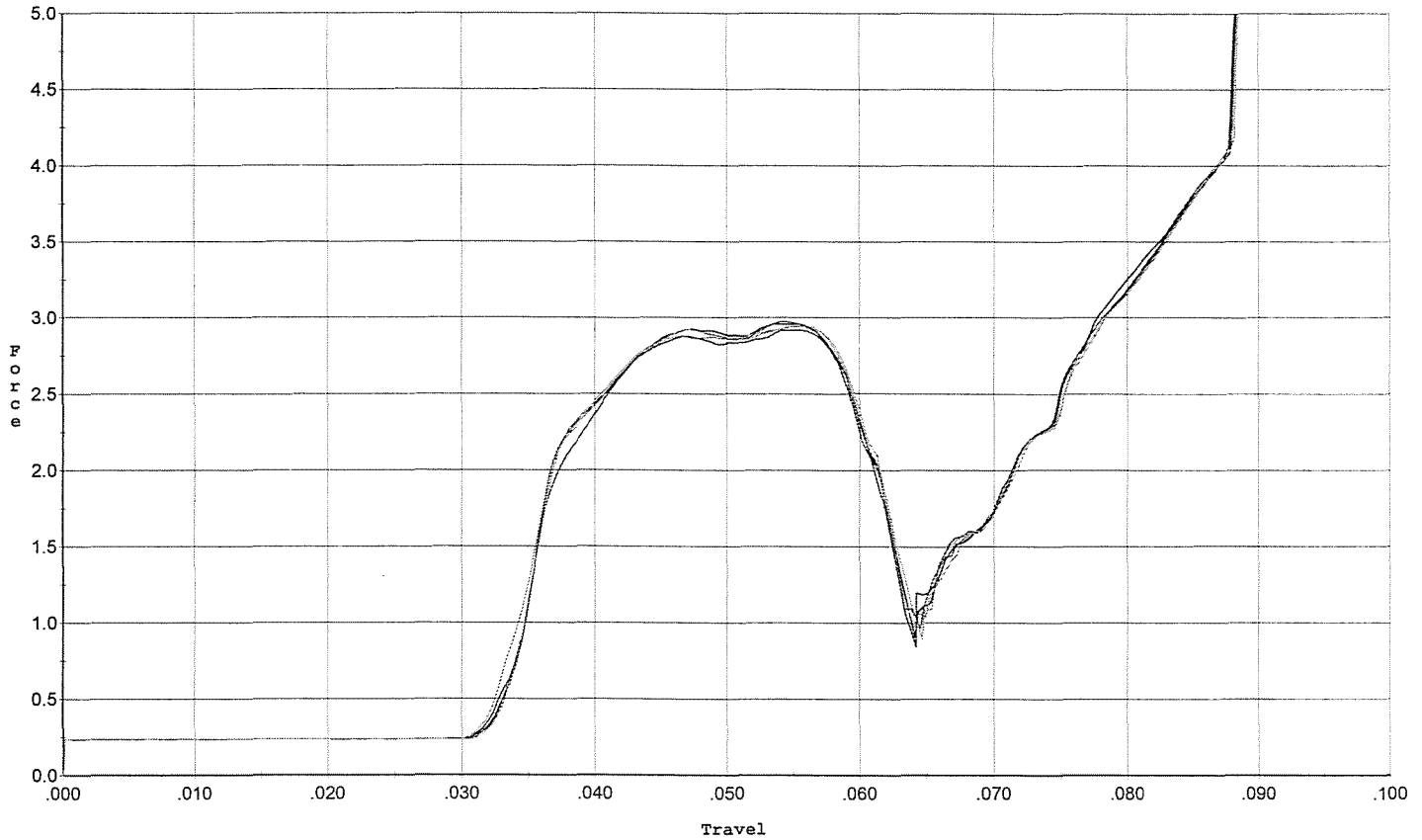
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.063	0.035	0.034	0.080		Set Trigger
2	2.977	0.063	0.034	0.033	0.078		Set Trigger
3	3.028	0.063	0.034	0.033	0.080		Set Trigger
4	3.013	0.063	0.034	0.033	0.080		Set Trigger
5	2.988	0.064	0.034	0.033	0.081		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



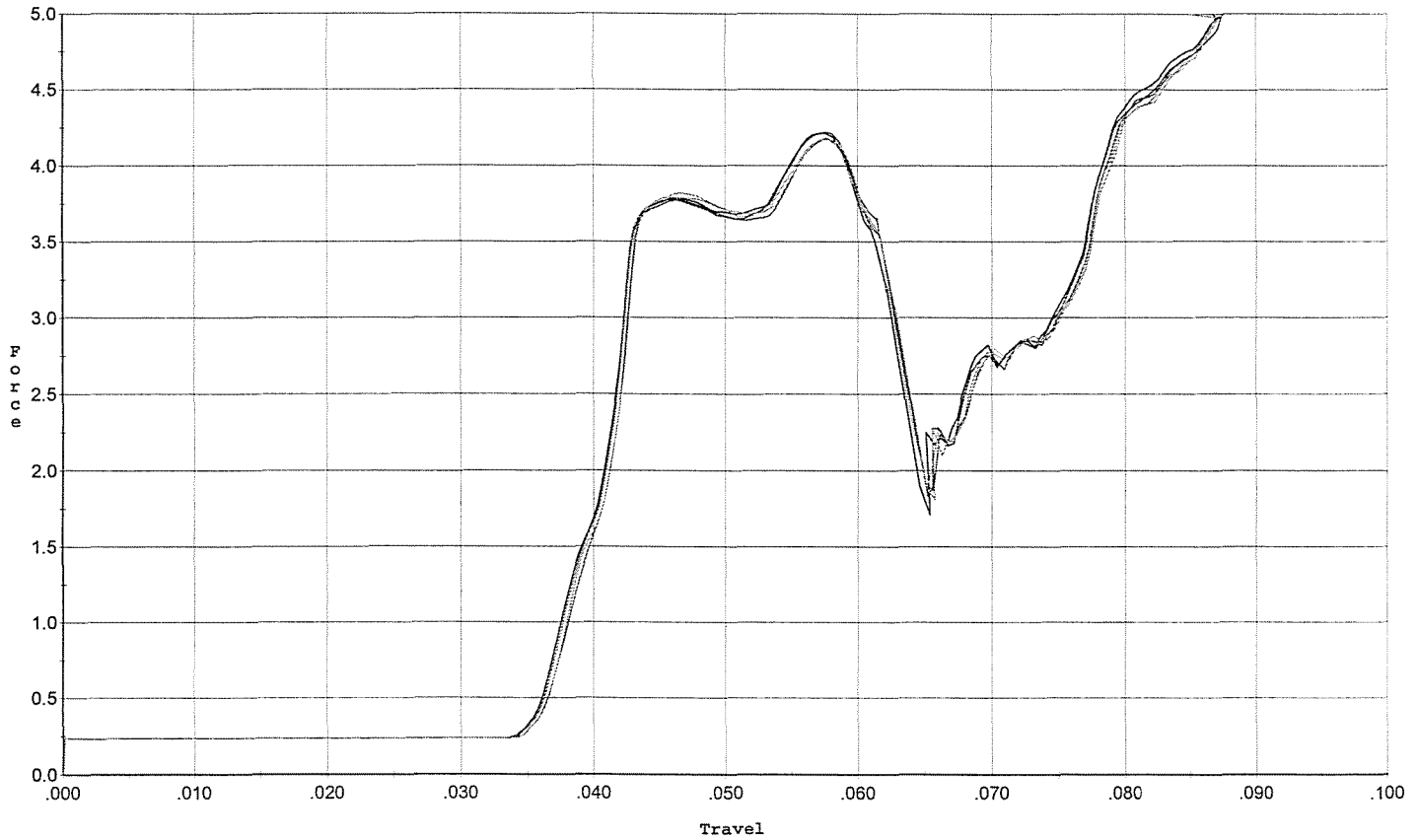
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.918	0.062	0.033	0.033	0.078		Set Trigger
2	2.957	0.061	0.032	0.033	0.079		Set Trigger
3	2.972	0.062	0.033	0.033	0.079		Set Trigger
4	2.943	0.061	0.033	0.033	0.079		Set Trigger
5	2.944	0.061	0.032	0.033	0.079		Set Trigger

Avg 2.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



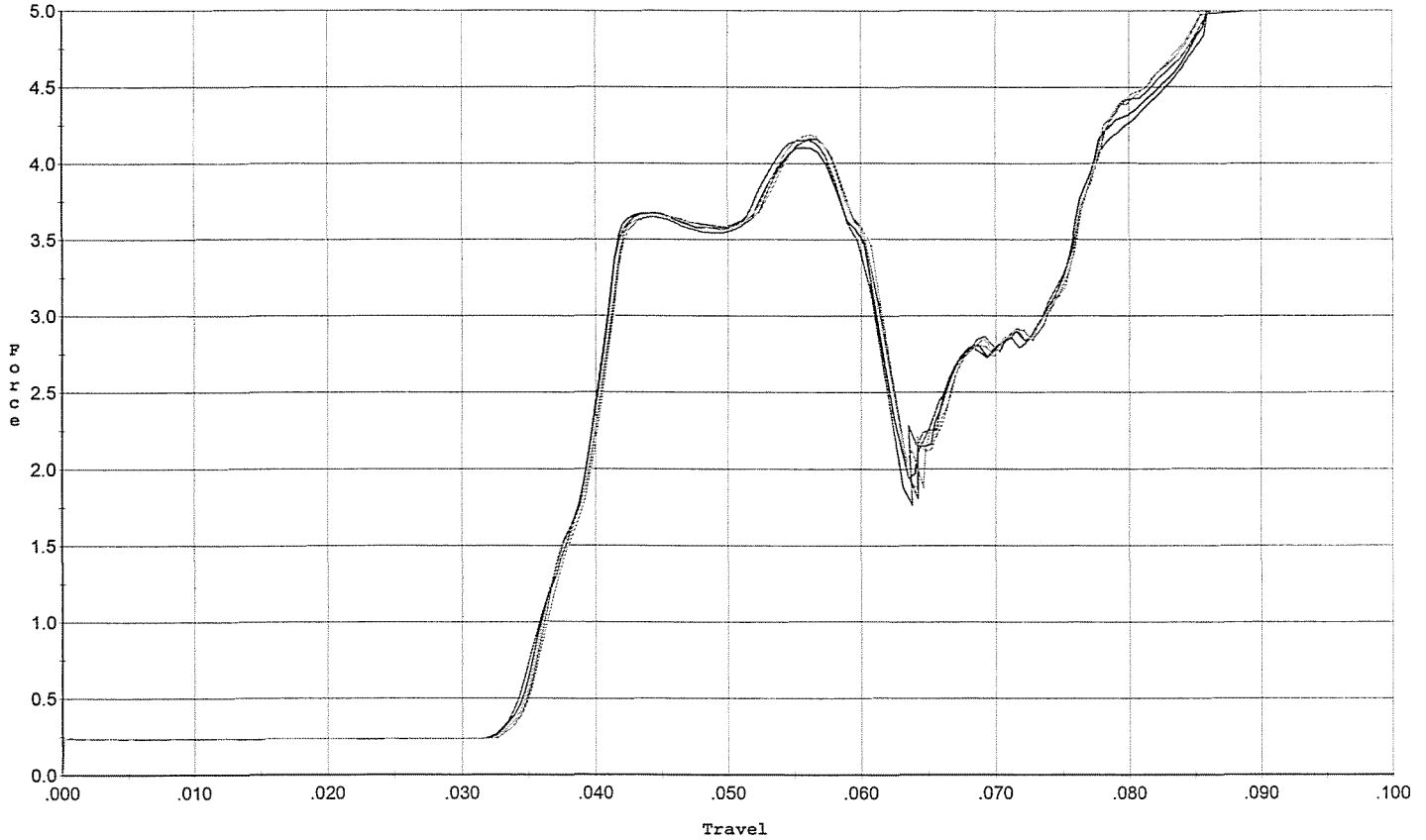
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.061	0.036	0.030	0.094		Set Trigger
2	4.214	0.062	0.036	0.030	0.095		Set Trigger
3	4.174	0.063	0.036	0.030	0.095		Set Trigger
4	4.183	0.062	0.036	0.030	0.094		Set Trigger
5	4.174	0.063	0.036	0.030	0.095		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



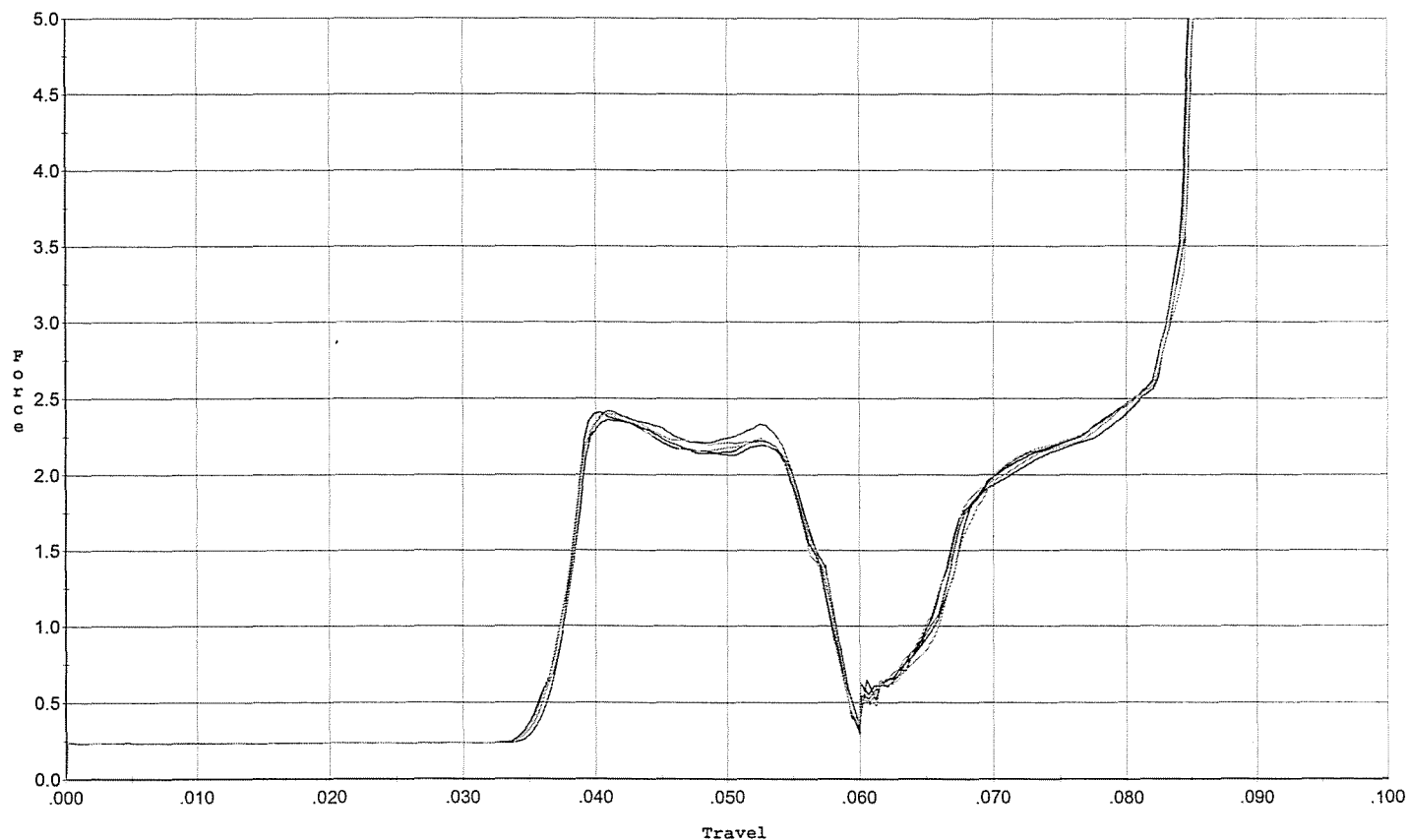
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.061	0.034	0.030	0.093		Set Trigger
2	4.102	0.060	0.034	0.030	0.092		Set Trigger
3	4.164	0.061	0.034	0.030	0.094		Set Trigger
4	4.190	0.062	0.034	0.030	0.095		Set Trigger
5	4.155	0.061	0.035	0.030	0.093		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



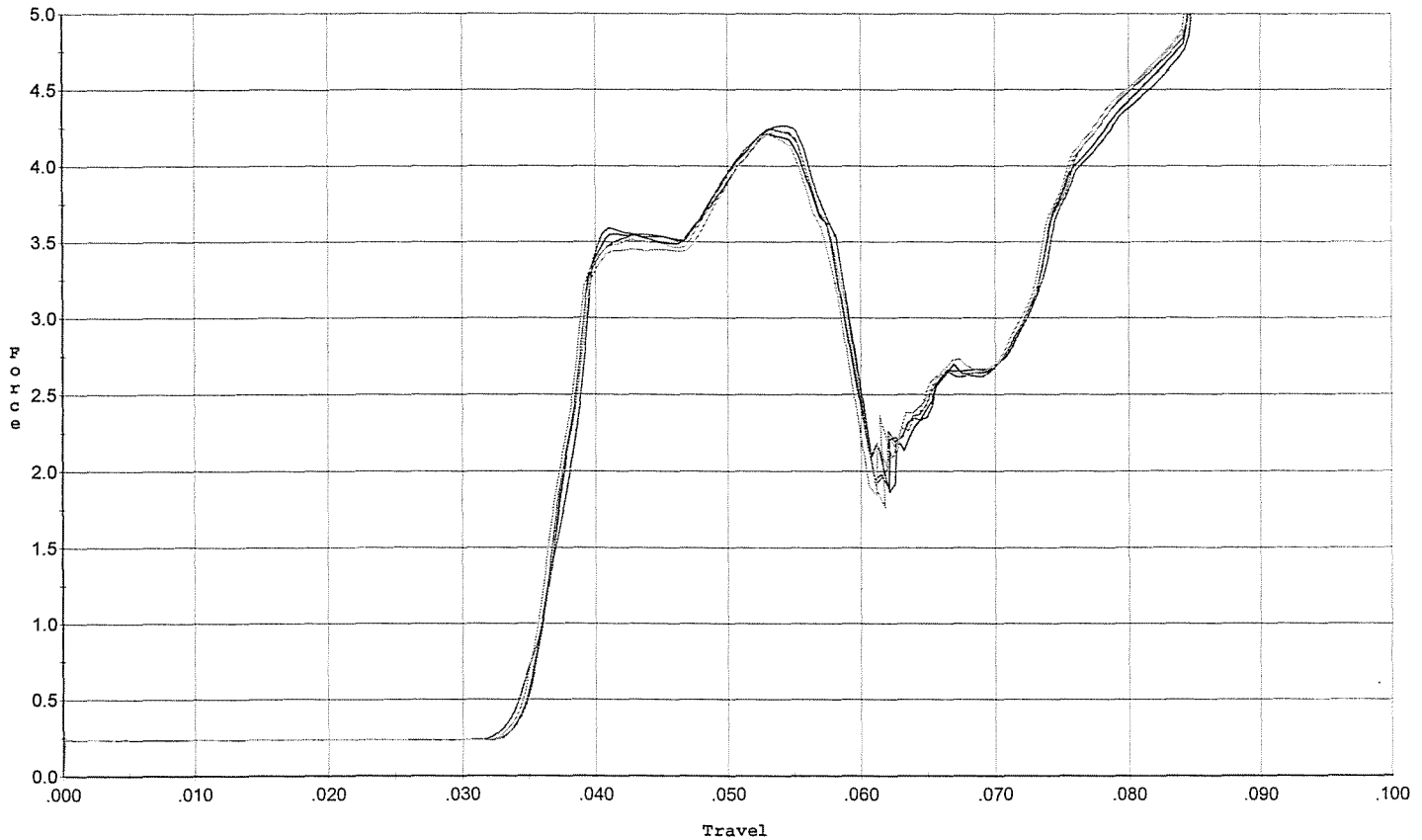
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.360	0.057	0.036	0.035	0.051		Set Trigger
2	2.411	0.057	0.035	0.035	0.051		Set Trigger
3	2.418	0.058	0.035	0.035	0.053		Set Trigger
4	2.398	0.057	0.035	0.035	0.051		Set Trigger
5	2.404	0.057	0.035	0.035	0.051		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.058	0.034	0.031	0.089		Set Trigger
2	4.210	0.057	0.034	0.031	0.087		Set Trigger
3	4.242	0.058	0.034	0.031	0.087		Set Trigger
4	4.206	0.058	0.034	0.031	0.088		Set Trigger
5	4.229	0.059	0.034	0.031	0.089		Set Trigger

Avg 4.23