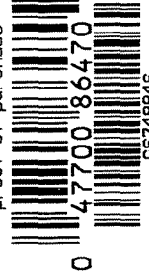


66749846

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



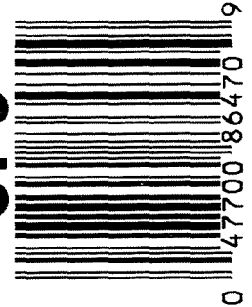
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749846

UPC



BM FORM

GUN SERIAL # 66749846

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	JP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-28-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	RP
475	DRILL AND TAP SIGHT HOLES		7-10-08	JP
480	MAGNAFLUX BBL ACTION		7/15/08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/1/08	RT
520	GOFF BLAST BBL / REC		7/1/8	un
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-12-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

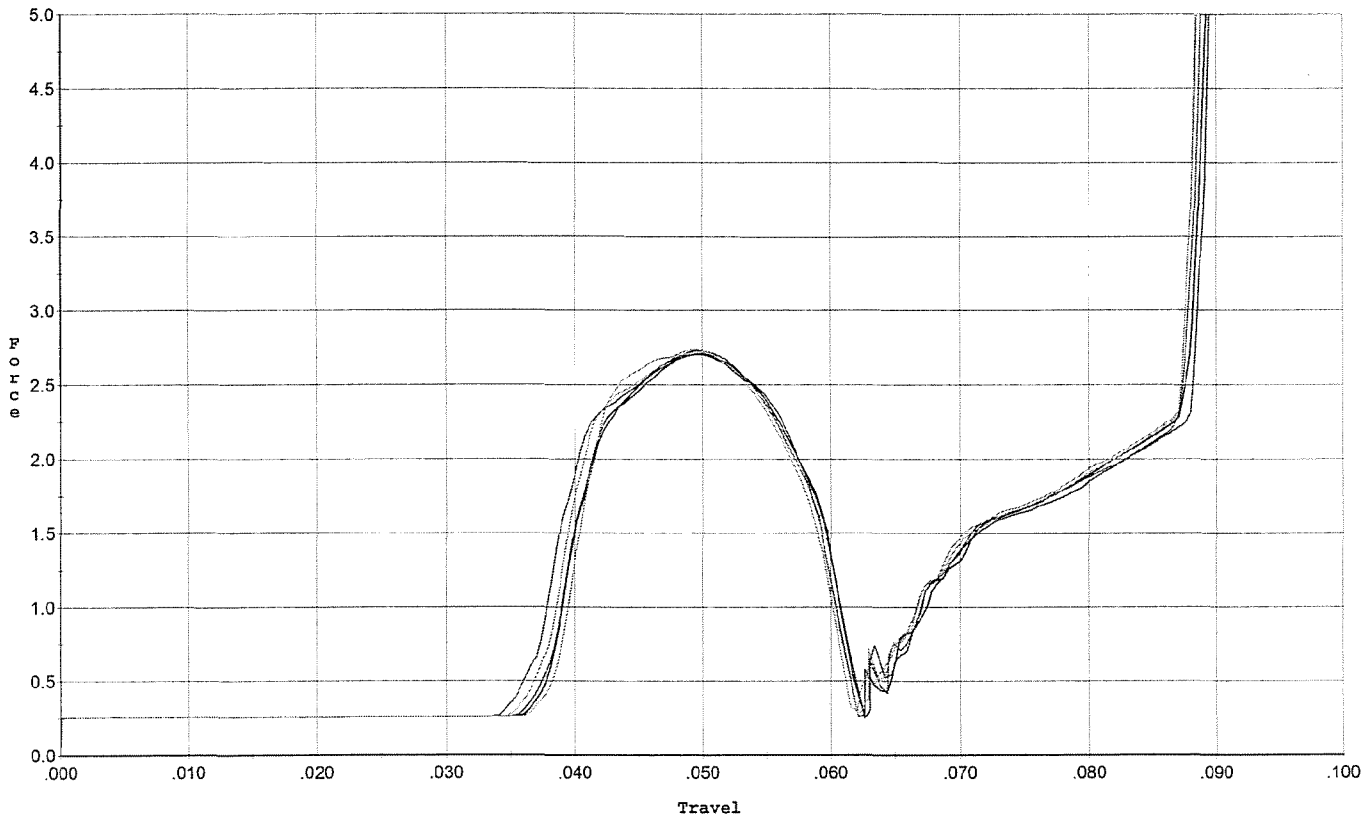
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TC
	J) ASSEMBLE STOCK		7-23-08	ESN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	Rgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-24-08	MED
670	FINAL INSPECTION A) HEADSPACE		8-28-08	Rgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.97</u> <u>2.84</u> <u>2.84</u> <u>2.87</u> <u>2.48</u>	7-30-08	ESN
	C) FUNCTION		8-28-08	Rgn
690	PACK		9-3-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



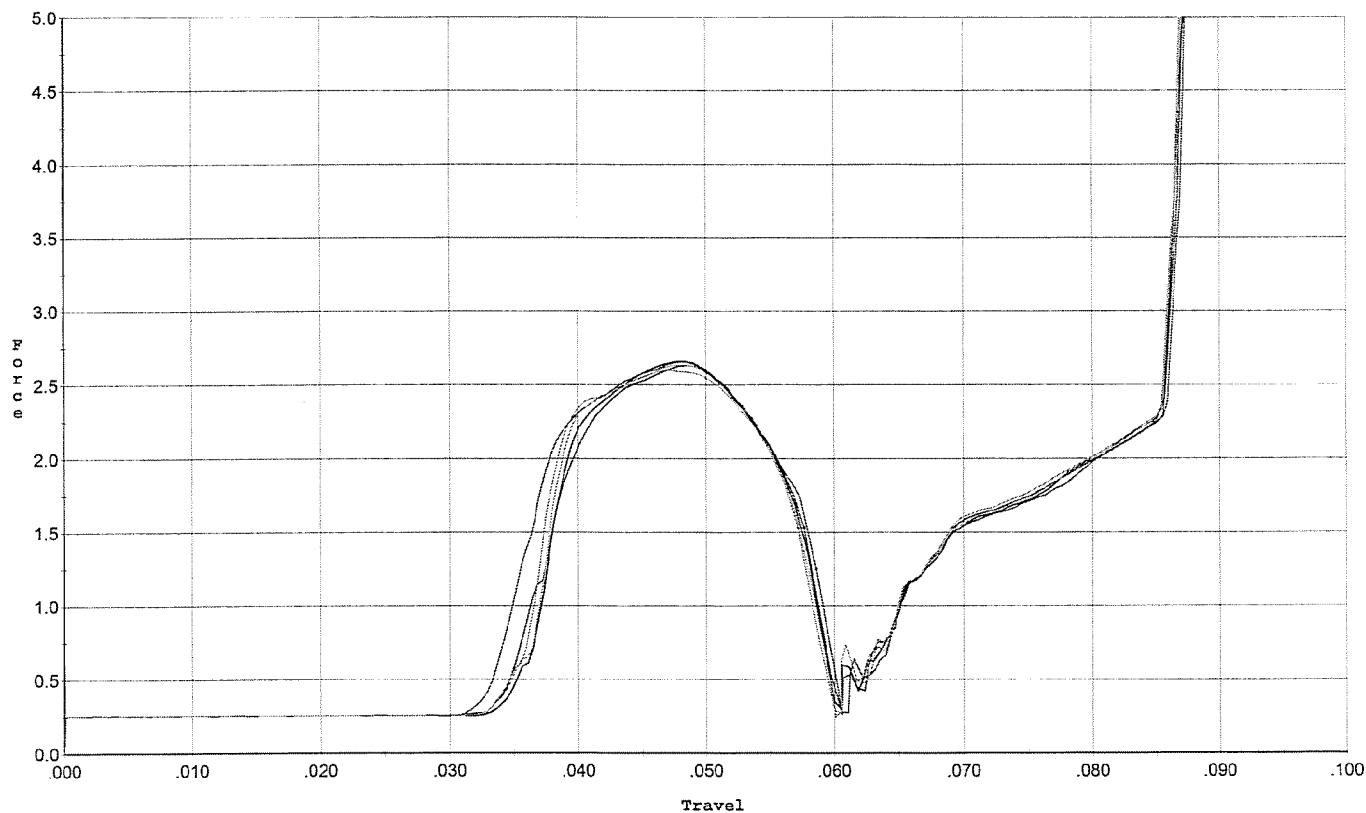
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.060	0.037	0.036	0.058		Set Trigger
2	2.704	0.060	0.038	0.037	0.058		Set Trigger
3	2.729	0.059	0.036	0.036	0.060		Set Trigger
4	2.740	0.059	0.037	0.036	0.059		Set Trigger
5	2.720	0.059	0.038	0.036	0.057		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



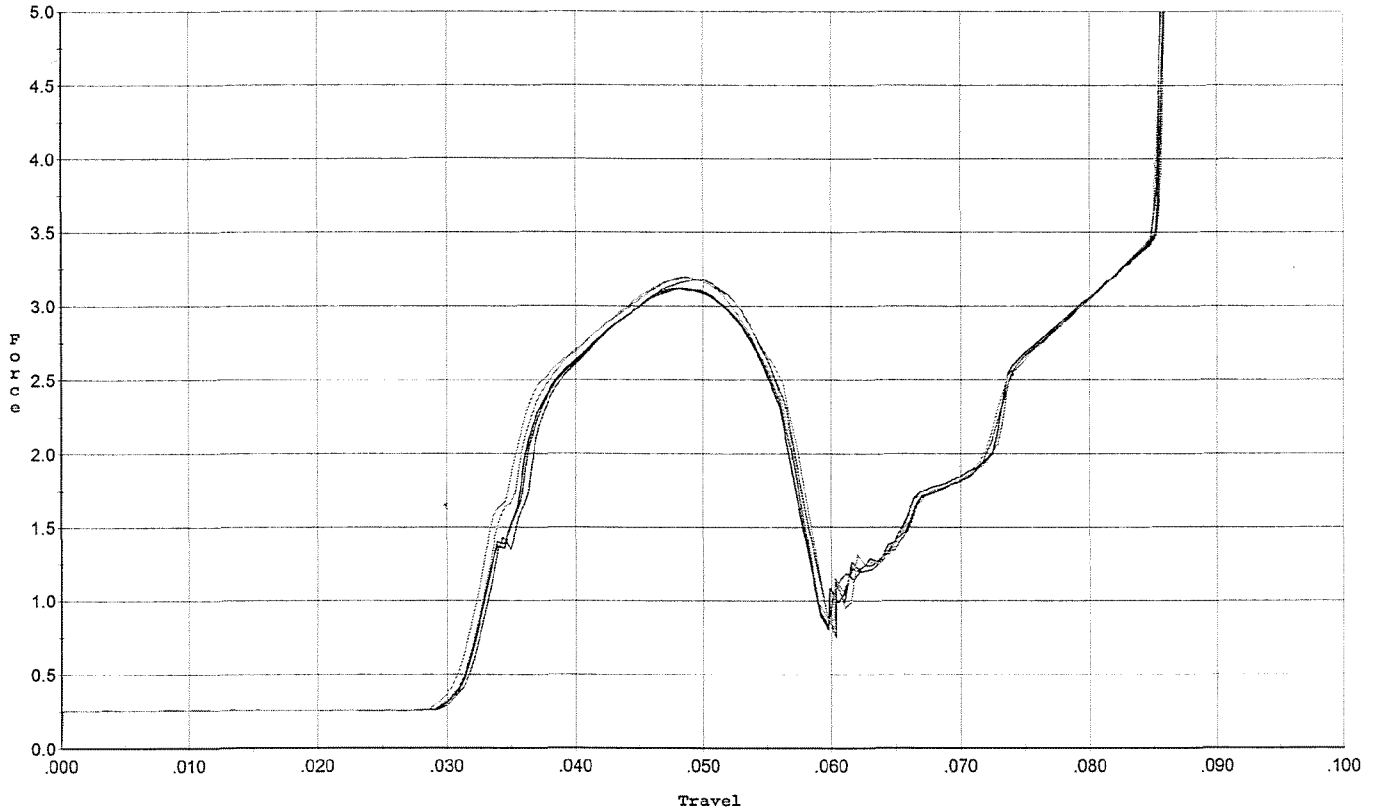
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.058	0.034	0.036	0.058		Set Trigger
2	2.658	0.058	0.035	0.036	0.057		Set Trigger
3	2.656	0.059	0.033	0.035	0.062		Set Trigger
4	2.599	0.058	0.035	0.036	0.058		Set Trigger
5	2.634	0.057	0.034	0.036	0.058		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



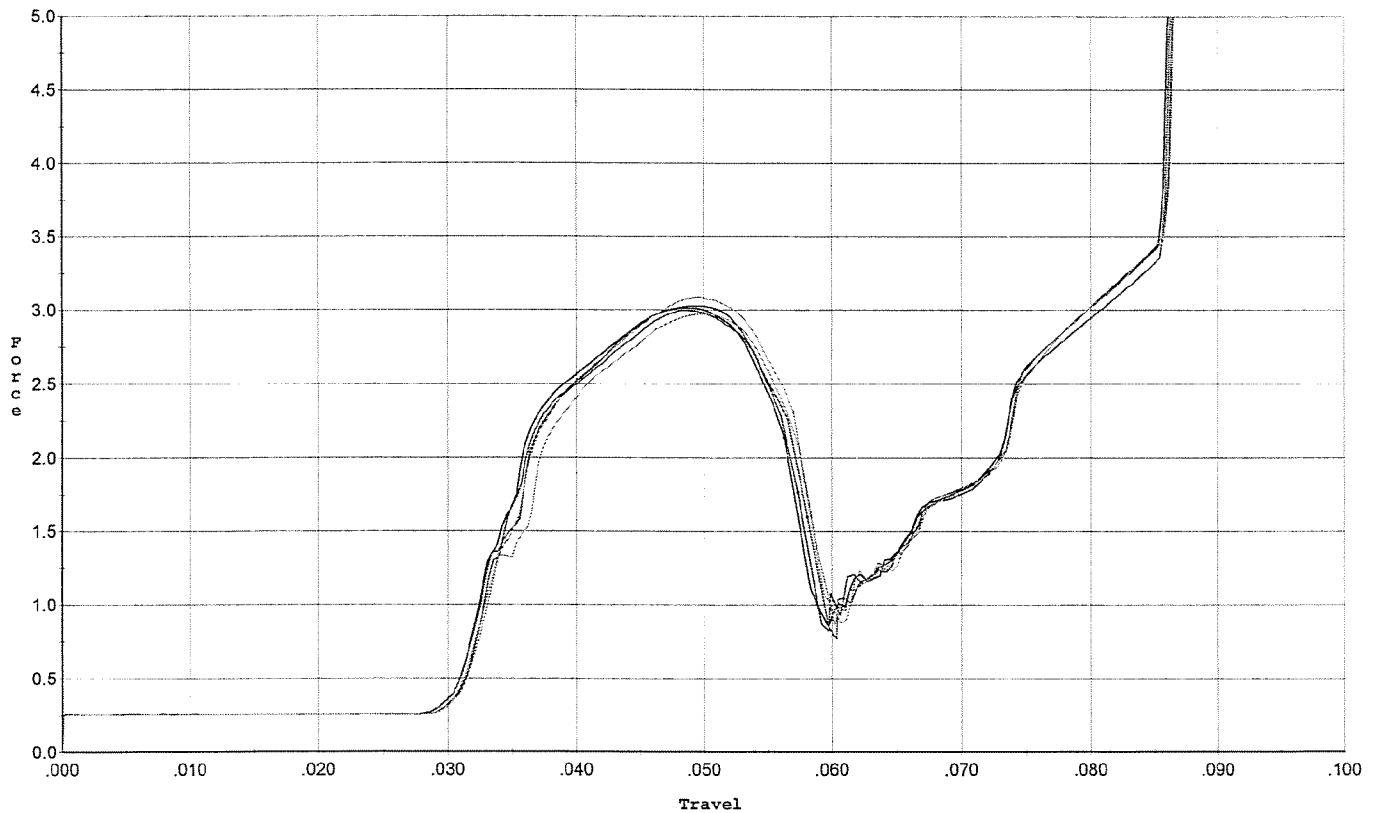
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.057	0.031	0.034	0.071		Set Trigger
2	3.118	0.058	0.031	0.034	0.072		Set Trigger
3	3.180	0.056	0.032	0.034	0.071		Set Trigger
4	3.196	0.057	0.031	0.033	0.074		Set Trigger
5	3.191	0.057	0.031	0.033	0.075		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



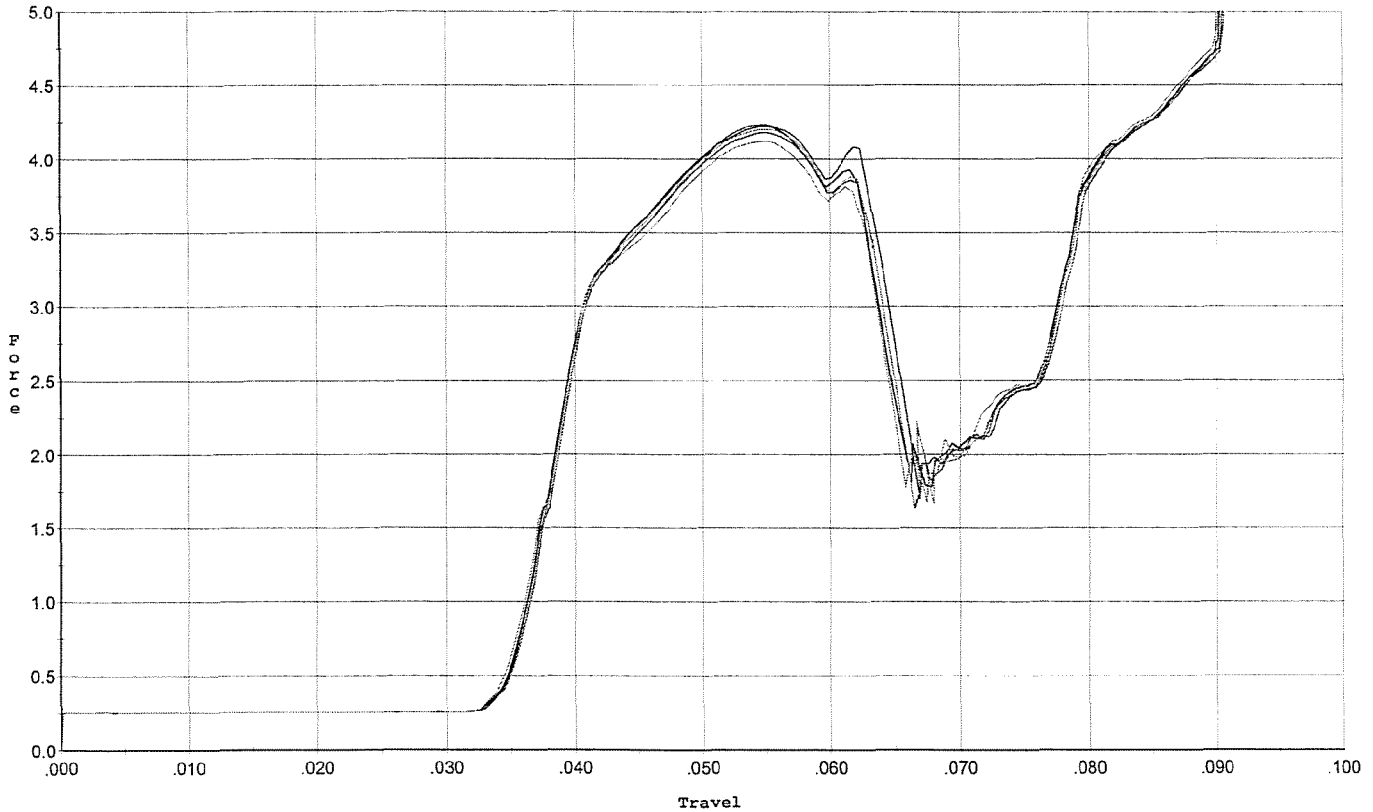
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.025	0.057	0.031	0.034	0.071		Set Trigger
2	3.012	0.056	0.031	0.034	0.070		Set Trigger
3	2.997	0.058	0.031	0.033	0.072		Set Trigger
4	2.974	0.057	0.031	0.034	0.069		Set Trigger
5	3.085	0.057	0.031	0.034	0.072		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



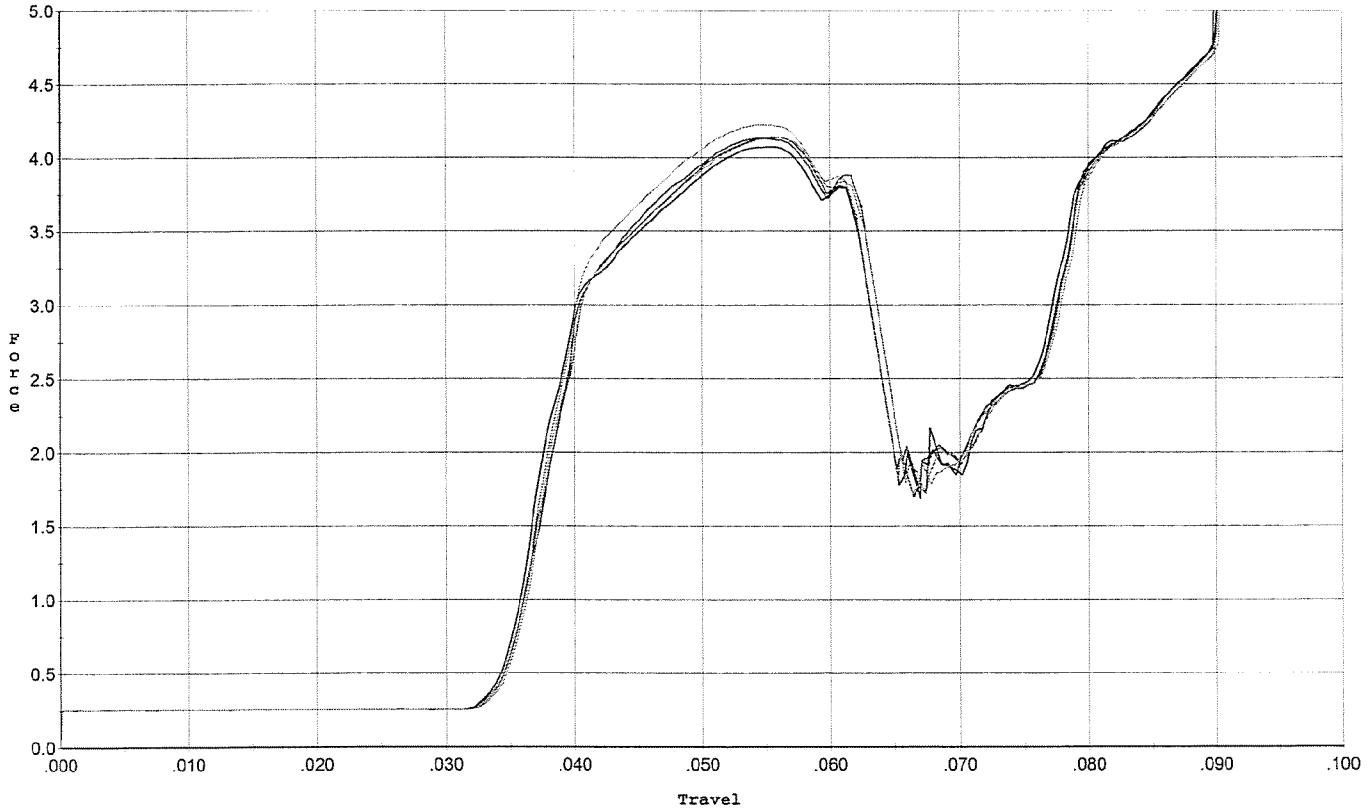
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.230	0.064	0.035	0.031	0.109		Set Trigger
2	4.224	0.062	0.034	0.032	0.104		Set Trigger
3	4.177	0.063	0.035	0.031	0.106		Set Trigger
4	4.200	0.063	0.035	0.032	0.106		Set Trigger
5	4.120	0.063	0.034	0.032	0.103		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



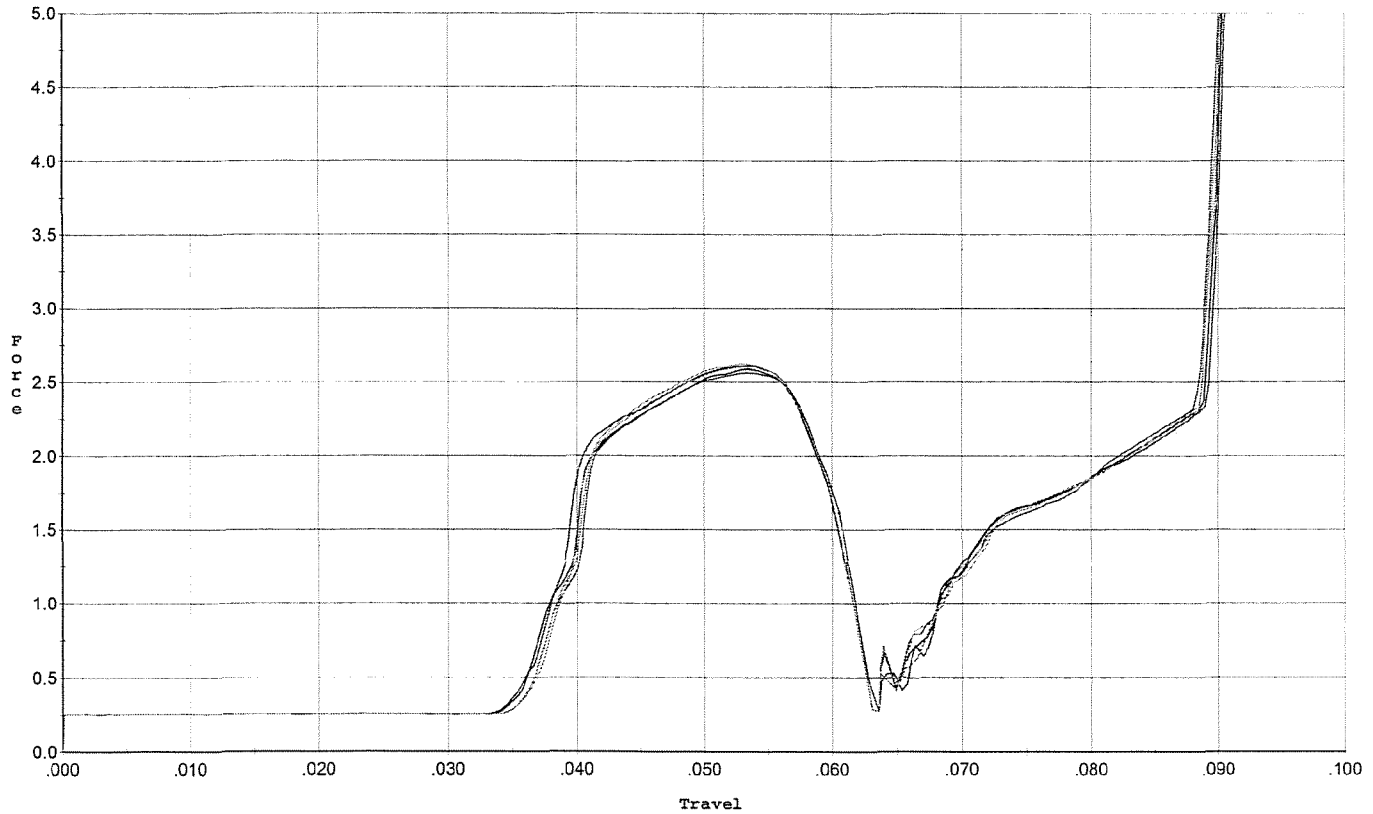
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.062	0.034	0.032	0.103		Set Trigger
2	4.072	0.062	0.034	0.032	0.103		Set Trigger
3	4.137	0.062	0.034	0.032	0.104		Set Trigger
4	4.143	0.063	0.034	0.032	0.104		Set Trigger
5	4.223	0.062	0.034	0.032	0.105		Set Trigger

AVG 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



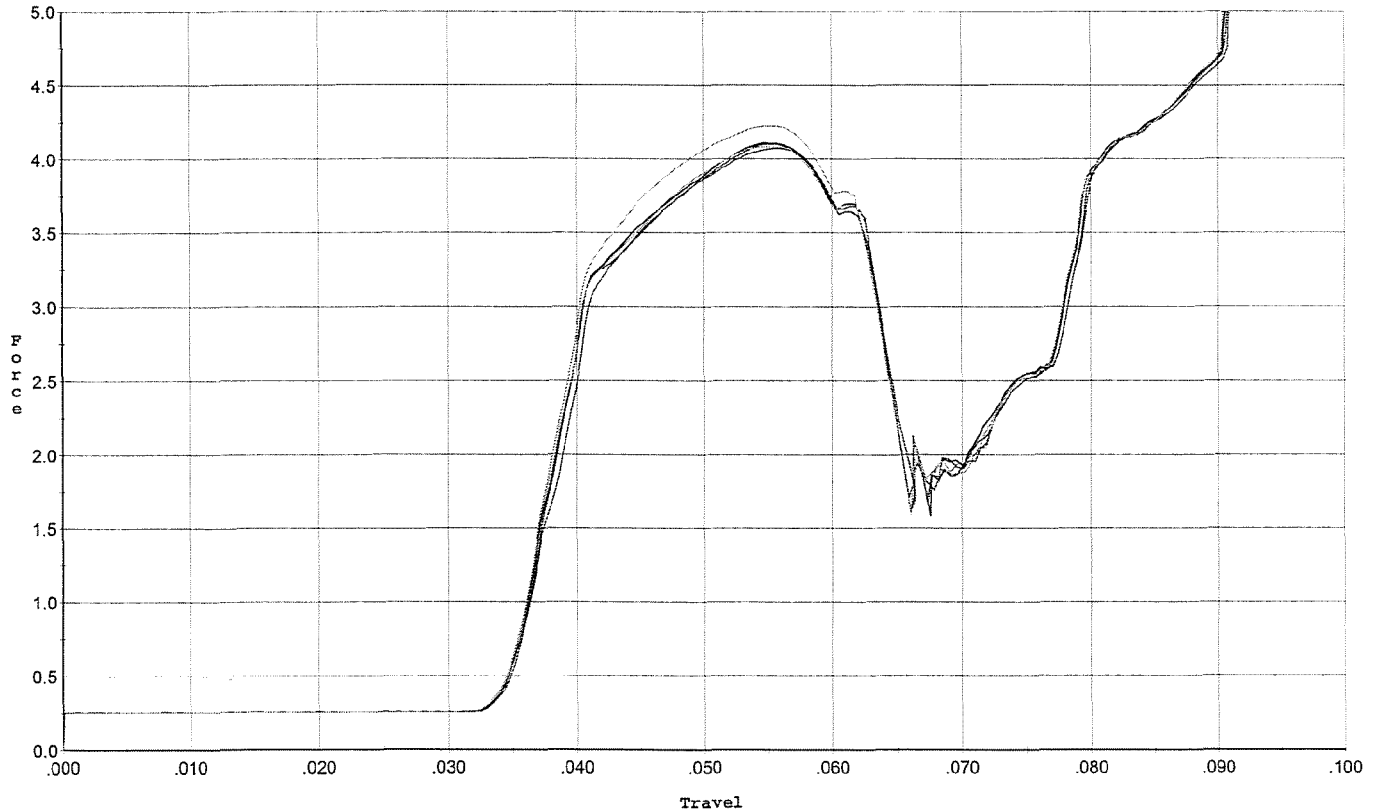
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.061	0.036	0.036	0.062		Set Trigger
2	2.587	0.061	0.036	0.036	0.061		Set Trigger
3	2.561	0.061	0.036	0.036	0.060		Set Trigger
4	2.626	0.061	0.037	0.036	0.061		Set Trigger
5	2.601	0.061	0.036	0.036	0.061		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.063	0.034	0.032	0.103		Set Trigger
2	4.107	0.063	0.034	0.032	0.104		Set Trigger
3	4.070	0.063	0.035	0.032	0.102		Set Trigger
4	4.221	0.063	0.034	0.032	0.108		Set Trigger
5	4.084	0.063	0.034	0.032	0.104		Set Trigger

Avg 4.11