

96749847

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

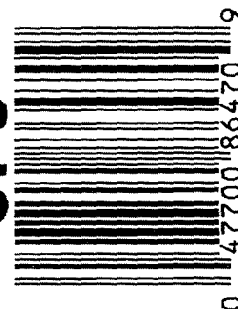
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749847

UPC



GUN SERIAL # G 6749847

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	SP, D.
475	DRILL AND TAP SIGHT HOLES		7-10-08	SP
480	MAGNAFLUX BBL ACTION		7-15-08	(H8)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7/18	CM
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

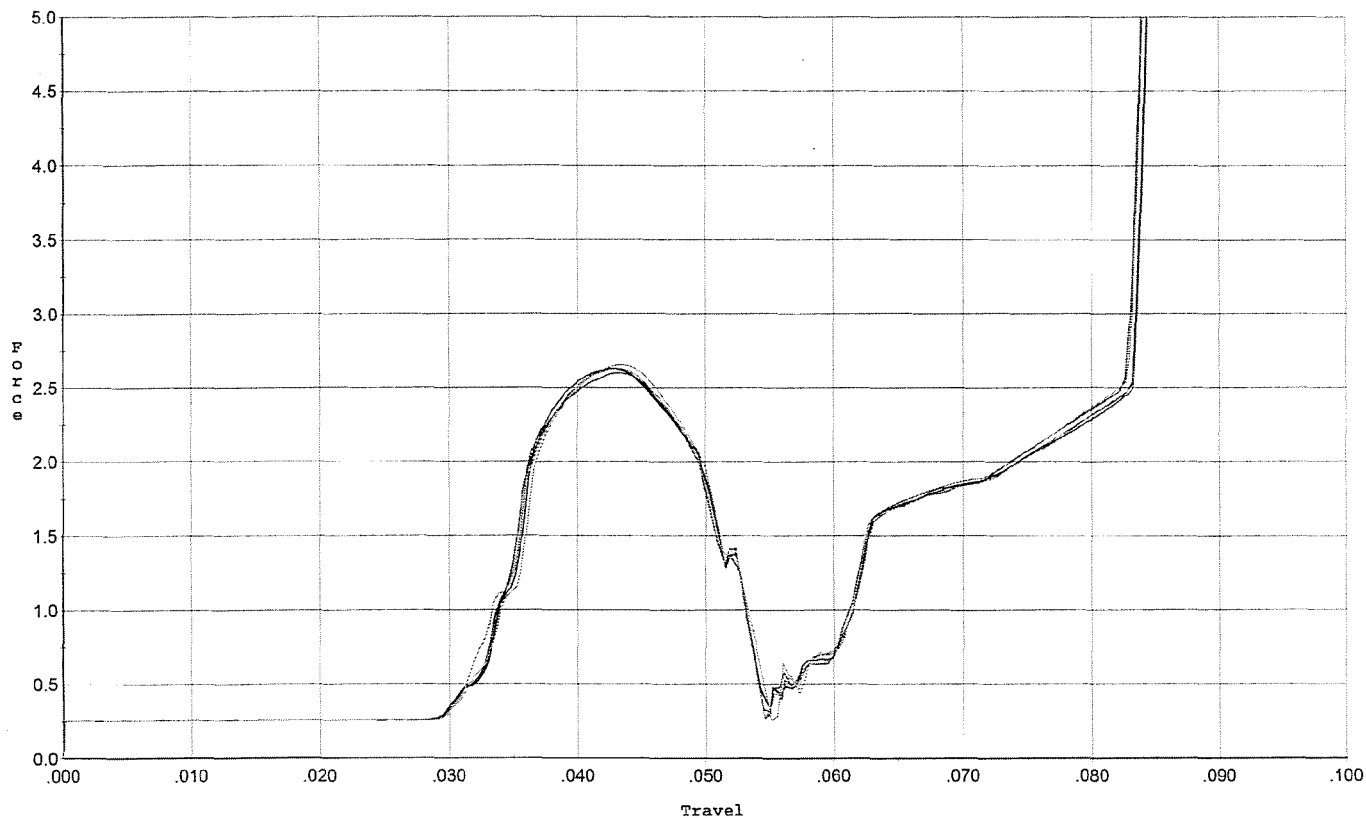
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6</u> <u>6.5</u>	7-30	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-23-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	SPD.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	SPD.
	M) IRON SIGHT ALIGNMENT		8-5-08	SPD.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-24-08	MEB
670	FINAL INSPECTION A) HEADSPACE		8-5-08	SPD.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.90</u> <u>2.85</u> <u>2.73</u> <u>2.70</u>	7/24/08	RN
	C) FUNCTION		8-5-08	SPD.
690	PACK		8/7/08	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



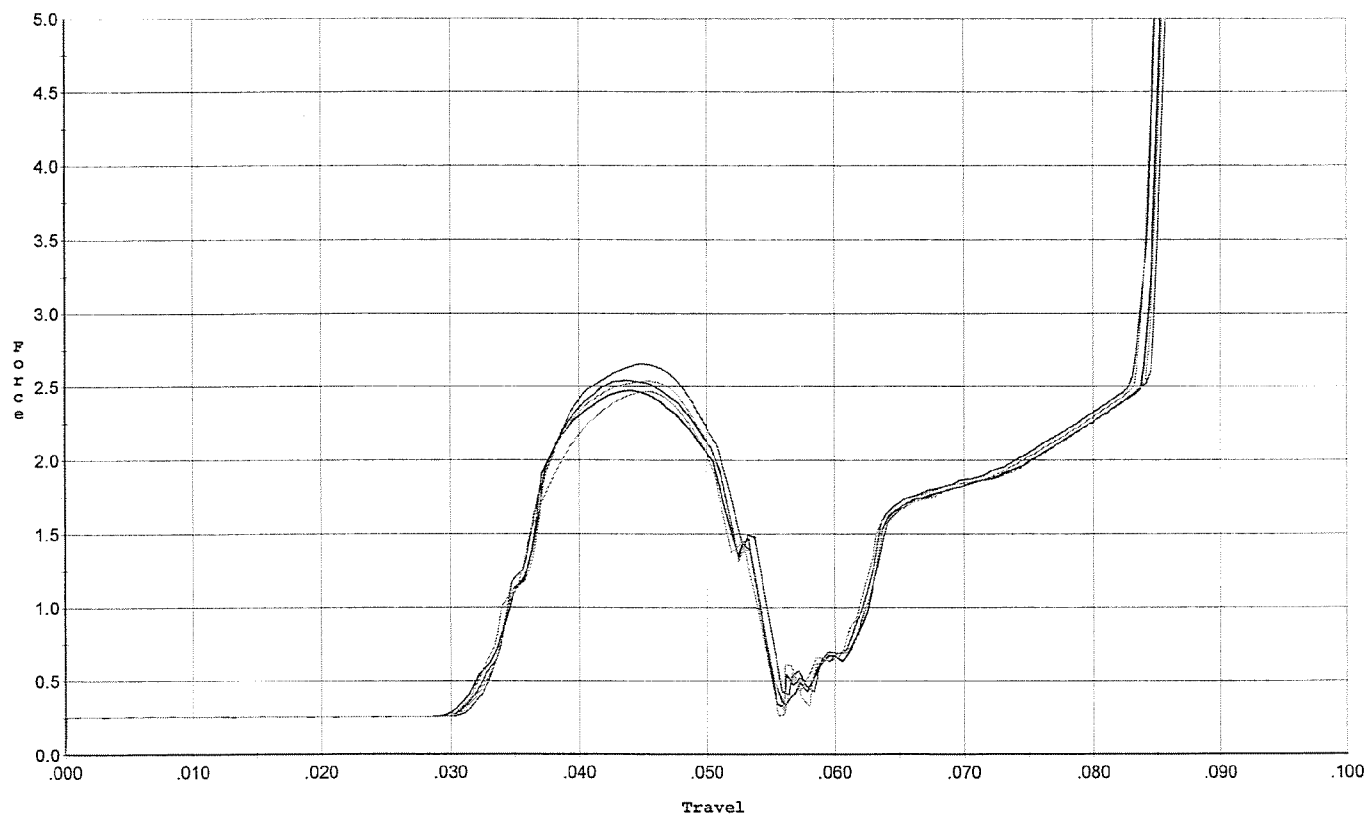
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.052	0.033	0.036	0.050		Set Trigger
2	2.625	0.052	0.033	0.036	0.049		Set Trigger
3	2.601	0.053	0.033	0.036	0.049		Set Trigger
4	2.655	0.054	0.031	0.036	0.051		Set Trigger
5	2.628	0.052	0.031	0.036	0.050		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



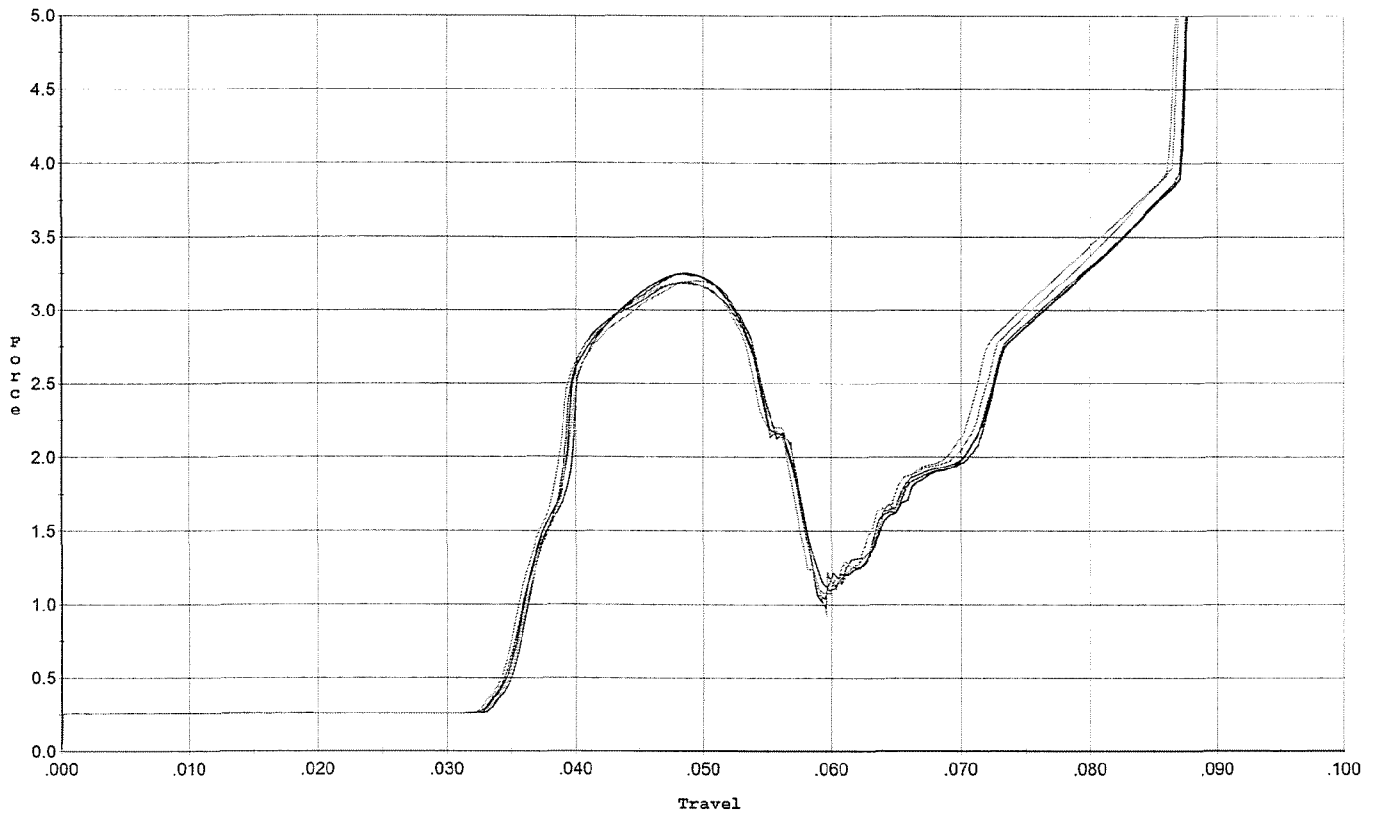
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.053	0.032	0.037	0.049		Set Trigger
2	2.470	0.053	0.032	0.037	0.049		Set Trigger
3	2.653	0.054	0.033	0.037	0.052		Set Trigger
4	2.536	0.053	0.032	0.037	0.049		Set Trigger
5	2.466	0.054	0.032	0.037	0.049		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



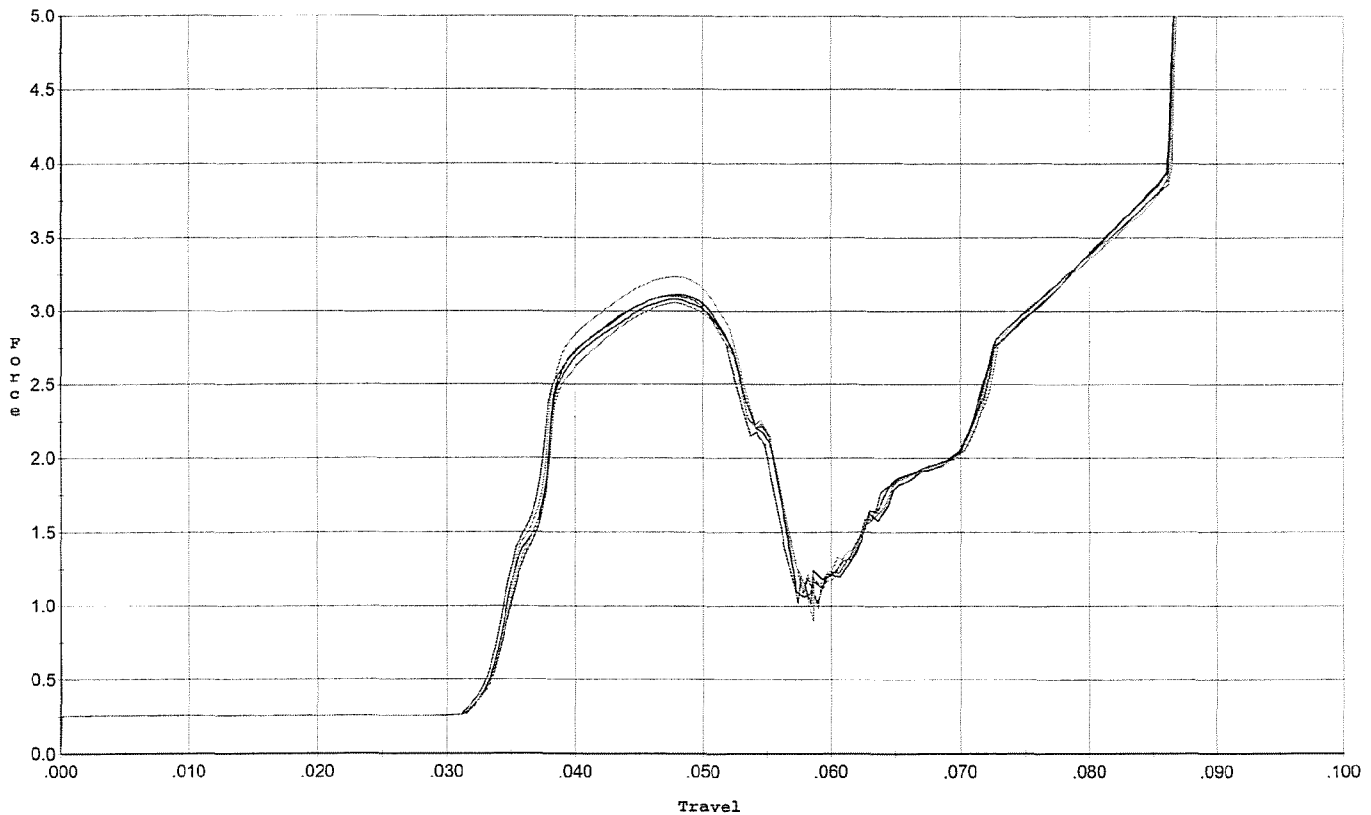
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.247	0.057	0.035	0.036	0.065		Set Trigger
2	3.249	0.057	0.033	0.036	0.066		Set Trigger
3	3.192	0.057	0.034	0.036	0.066		Set Trigger
4	3.185	0.056	0.033	0.035	0.065		Set Trigger
5	3.200	0.057	0.034	0.035	0.065		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



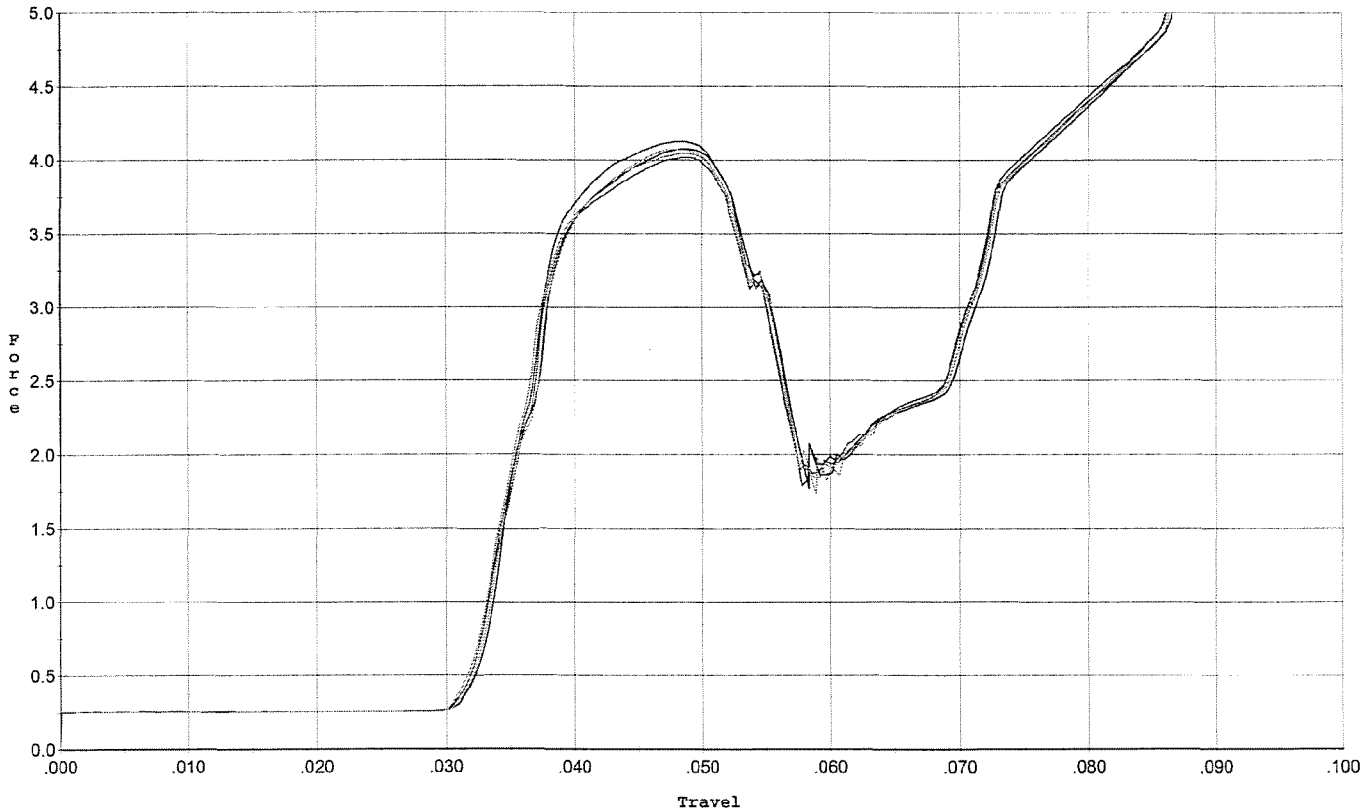
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.055	0.033	0.036	0.063		Set Trigger
2	3.111	0.055	0.033	0.036	0.064		Set Trigger
3	3.104	0.055	0.033	0.036	0.063		Set Trigger
4	3.234	0.055	0.032	0.036	0.065		Set Trigger
5	3.056	0.055	0.033	0.036	0.062		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



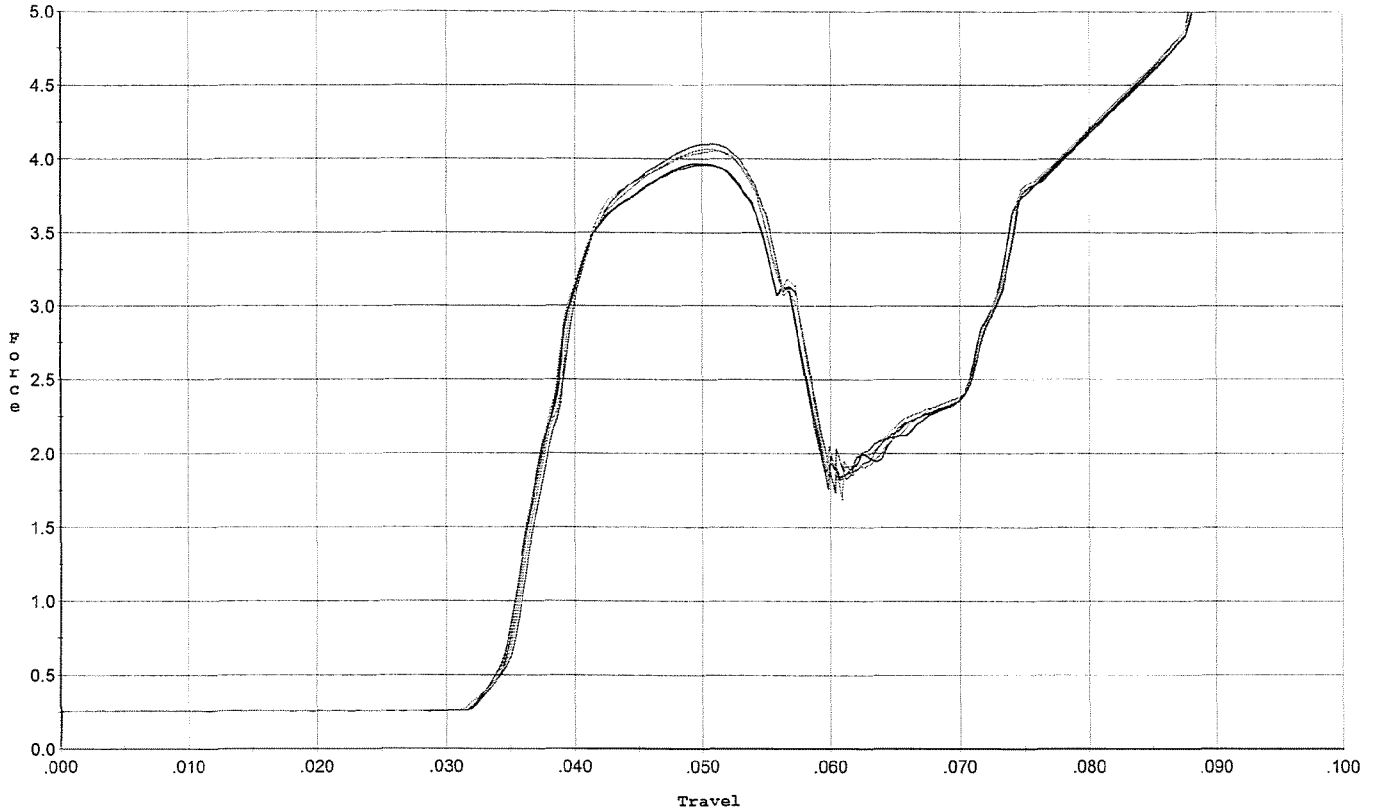
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.056	0.032	0.034	0.086		Set Trigger
2	4.075	0.055	0.031	0.034	0.084		Set Trigger
3	4.018	0.055	0.031	0.034	0.083		Set Trigger
4	4.071	0.055	0.031	0.034	0.084		Set Trigger
5	4.048	0.055	0.031	0.034	0.084		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



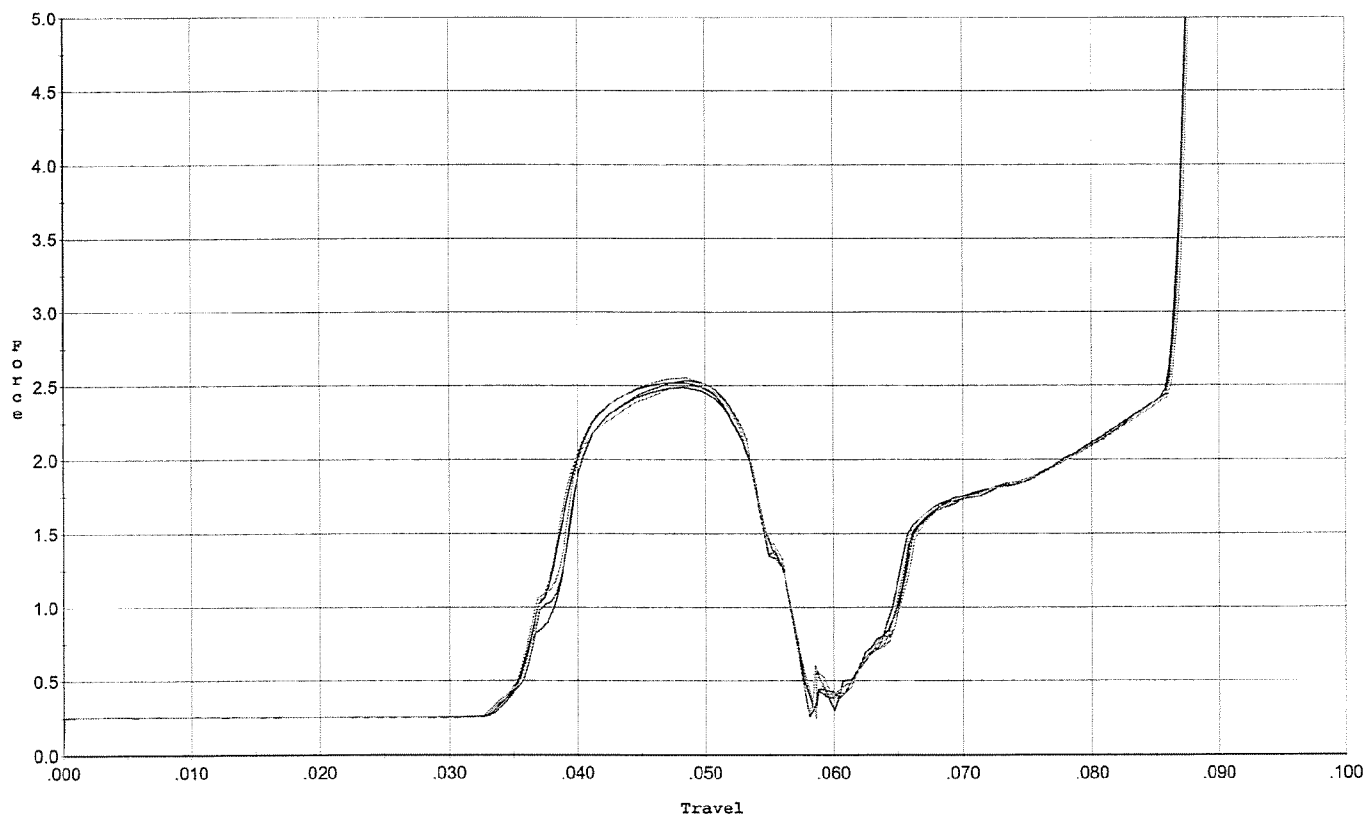
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.958	0.057	0.034	0.035	0.083		Set Trigger
2	3.968	0.057	0.035	0.035	0.083		Set Trigger
3	4.100	0.057	0.035	0.035	0.085		Set Trigger
4	4.055	0.057	0.034	0.035	0.086		Set Trigger
5	4.069	0.057	0.035	0.035	0.085		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



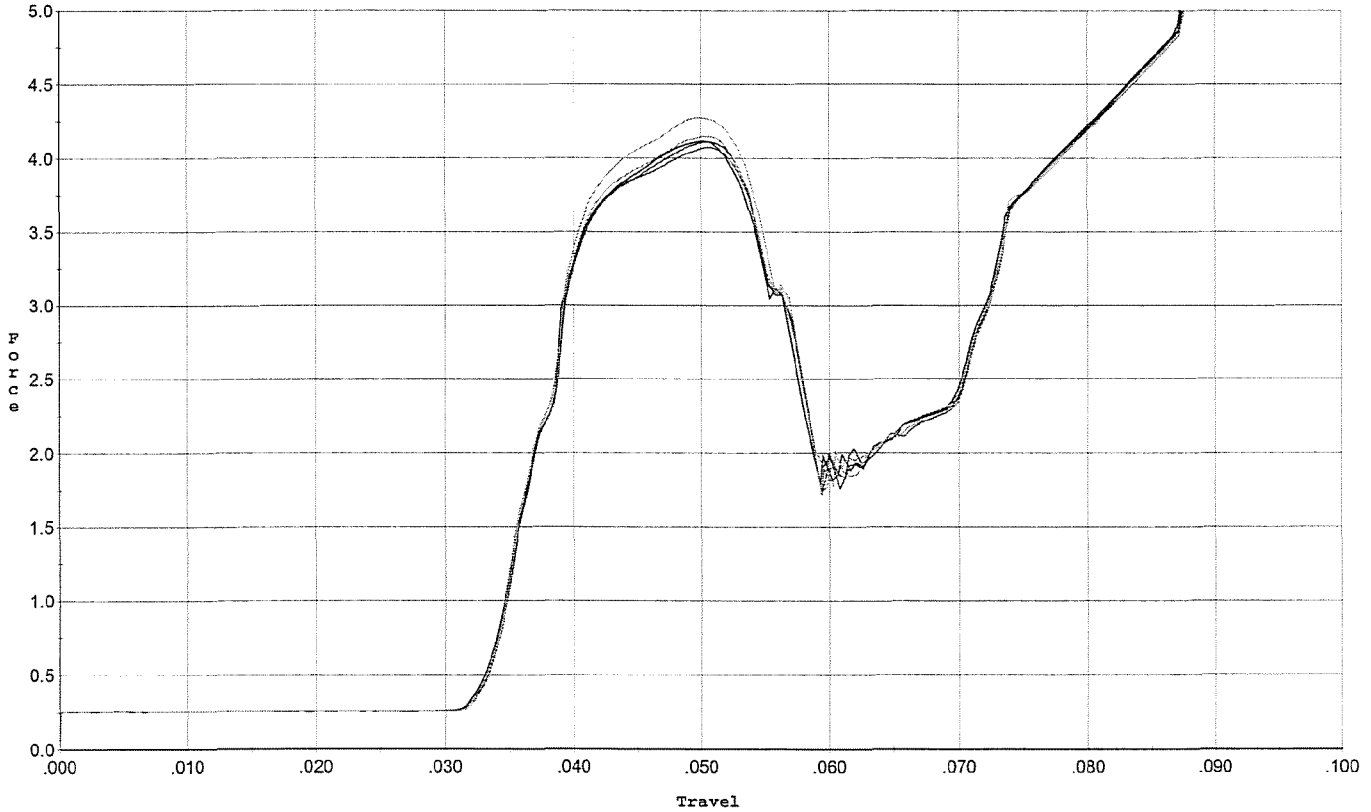
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.487	0.056	0.035	0.038	0.049		Set Trigger
2	2.523	0.056	0.035	0.037	0.051		Set Trigger
3	2.535	0.056	0.036	0.037	0.050		Set Trigger
4	2.496	0.053	0.036	0.039	0.047		Set Trigger
5	2.553	0.056	0.035	0.038	0.052		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.057	0.033	0.034	0.086		Set Trigger
2	4.115	0.056	0.032	0.035	0.084		Set Trigger
3	4.074	0.057	0.033	0.034	0.086		Set Trigger
4	4.274	0.057	0.032	0.035	0.088		Set Trigger
5	4.151	0.057	0.032	0.034	0.087		Set Trigger

Avg 4.14