

G 674 9849

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



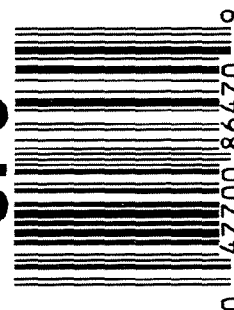
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749849

UPC



BM FORM

GUN SERIAL #

G 6749849

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	JP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-9-08	RP
475	DRILL AND TAP SIGHT HOLES		JUL 15 2008	JP
480	MAGNAFLUX BBL ACTION		7-15-08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-15-08	RP
520	GOFF BLAST BBL / REC		7-16	LP
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-19-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-19-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-19-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-18-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6.5</u>	8-2	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK		7-18-08	BSW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/22/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-5-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.31</u> <u>2.50</u> <u>2.48</u> <u>2.46</u>	7-30-08	BSW
	C) FUNCTION		8-5-08	L.P.D.
690	PACK		8/8/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 7-18-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.73	2.67		2.54	
PULL #2	2.66	2.67		2.46	
PULL #3	2.64	2.58		2.49	
PULL #4	2.66	2.55		2.44	
PULL #5	2.69	2.70		2.49	
TOTAL	1338	1317		1242	
AVERAGE	2.67	2.63		2.48	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.33		
PULL #2	3.15	3.38		
PULL #3	3.13	3.36		
PULL #4	3.14	3.28		
PULL #5	3.12	3.30		
TOTAL	1567	1665		
AVERAGE	3.13	3.33		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.29		4.08
PULL #2	4.20	4.25		4.05
PULL #3	4.24	4.22		4.06
PULL #4	4.17	4.21		4.11
PULL #5	4.24	4.14		4.07
TOTAL	2099	2111		2037
AVERAGE	4.19	4.22		4.07