

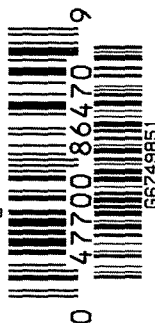
66749851

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

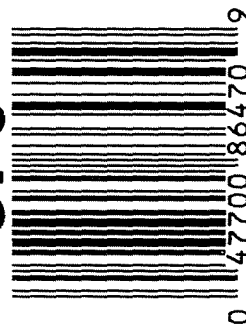


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749851**UPC**

GUN SERIAL # G6749851

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	JP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-9-08	RP.D.
475	DRILL AND TAP SIGHT HOLES		7-11-08	JP
480	MAGNAFLUX BBL ACTION		7/15/08	(JP)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/15/08	RT
520	GOFF BLAST BBL / REC		7-16	um
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-17-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-18-08	RP.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

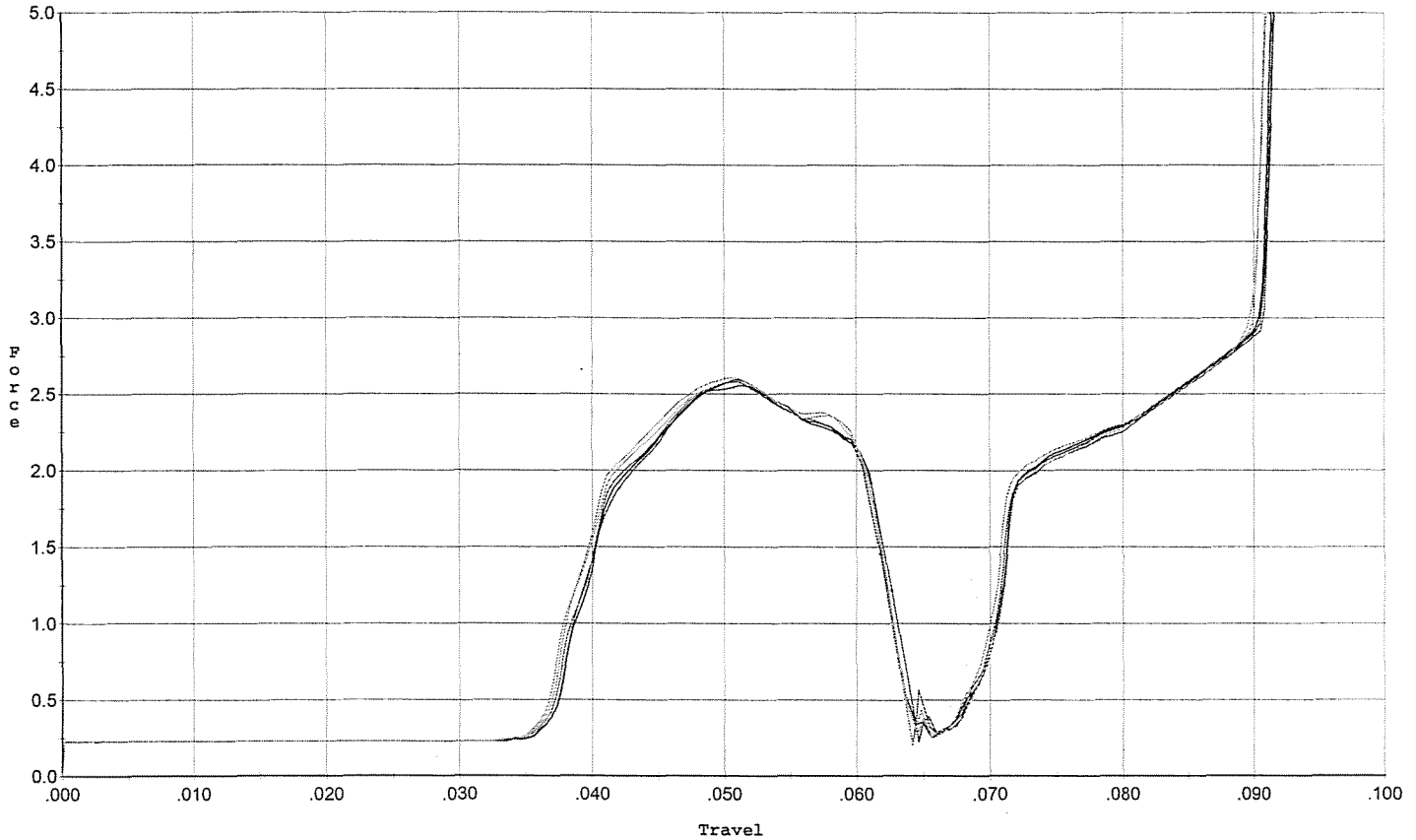
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8.5	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8.5	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8.5	TL
	J) ASSEMBLE STOCK			7-18-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS			8-27-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-21-08	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/21/08	med
670	FINAL INSPECTION A) HEADSPACE			8-27-08	RSW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u> <u>2.15</u> <u>2.23</u> <u>2.25</u> <u>2.07</u>	8-4-08	RSW
	C) FUNCTION			8-27-08	RSW
690	PACK			8/28/08	Fay

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



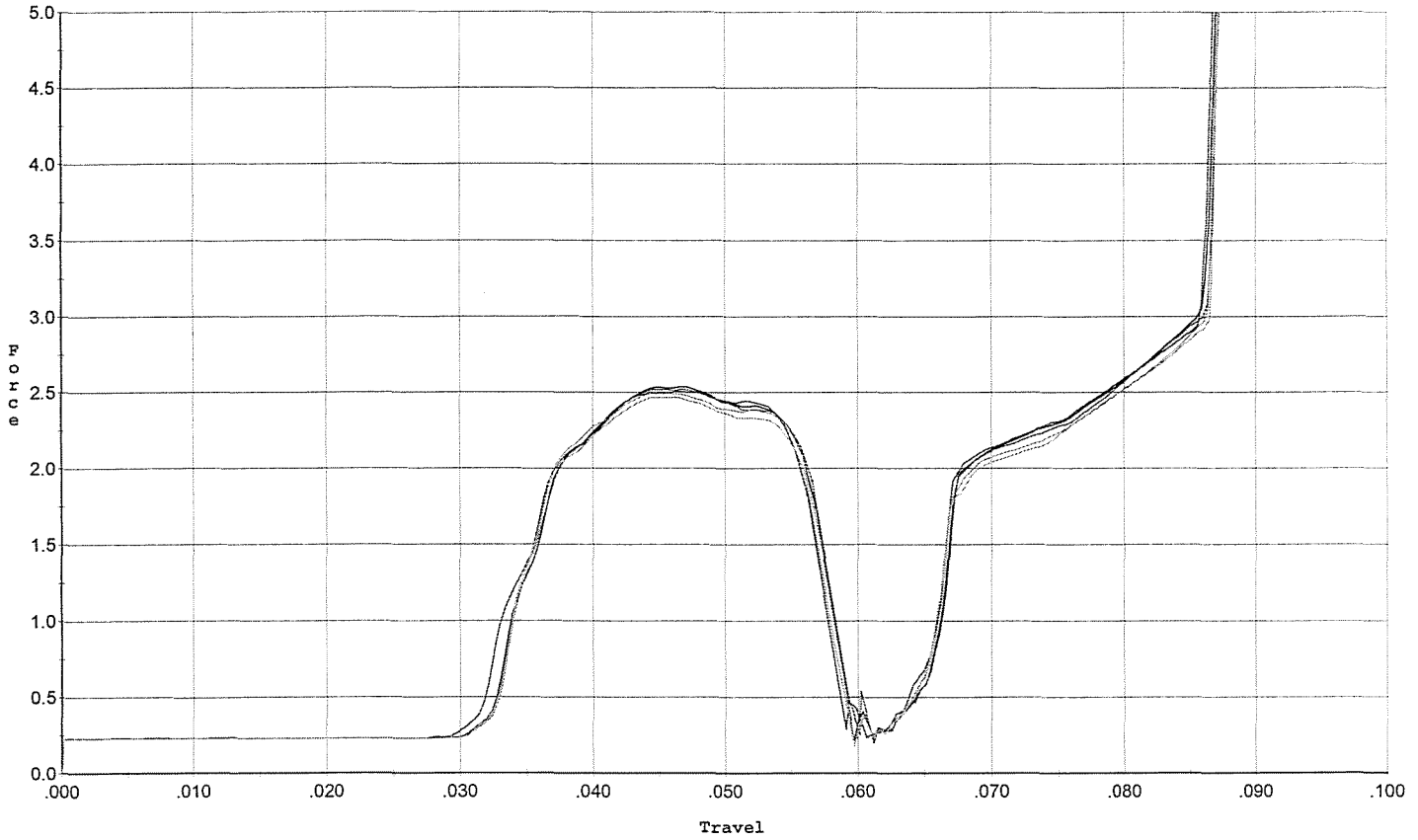
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.063	0.037	0.036	0.061		Set Trigger
2	2.596	0.061	0.037	0.036	0.060		Set Trigger
3	2.582	0.062	0.037	0.037	0.061		Set Trigger
4	2.591	0.061	0.037	0.036	0.061		Set Trigger
5	2.609	0.061	0.036	0.036	0.062		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



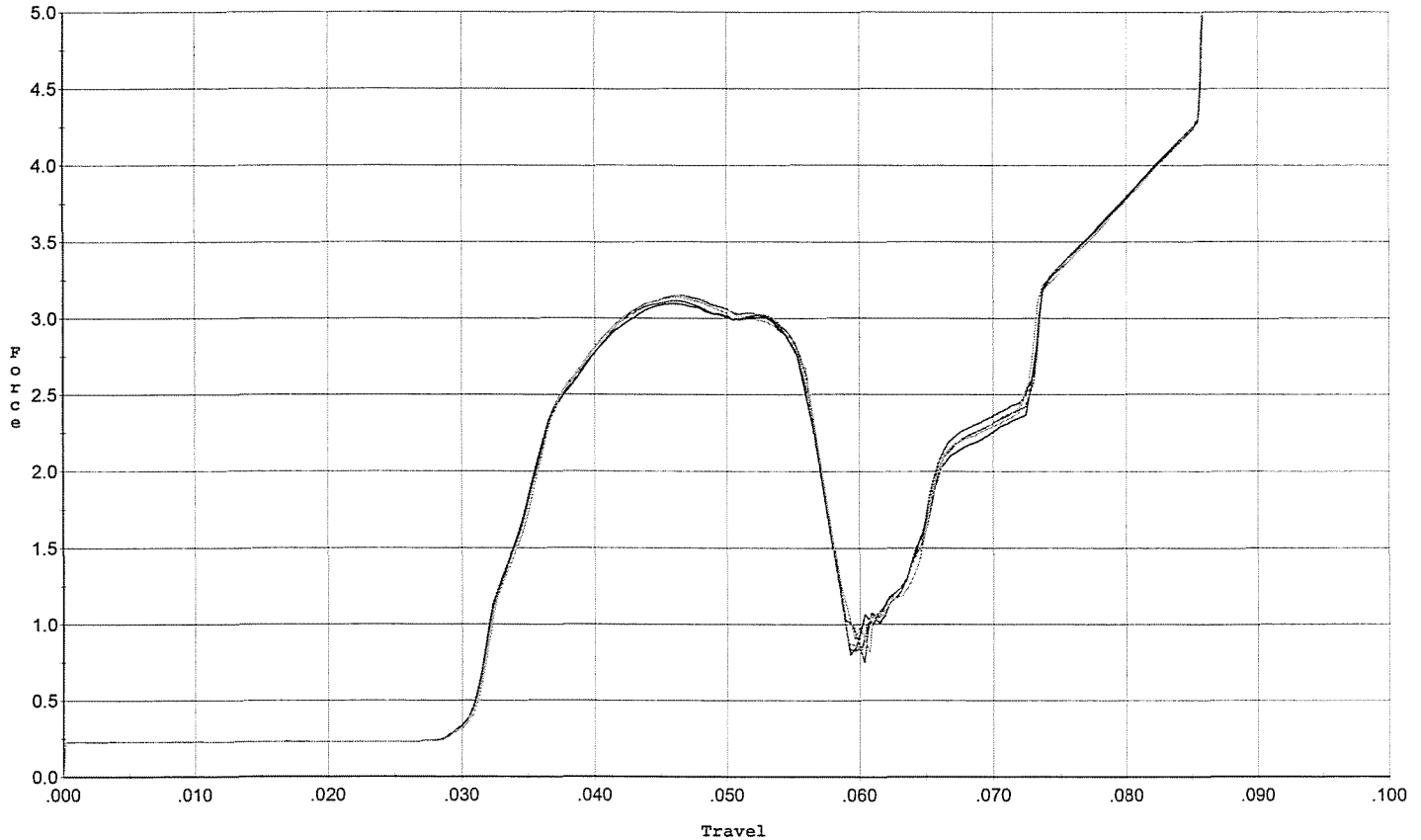
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.056	0.032	0.035	0.059		Set Trigger
2	2.536	0.057	0.032	0.035	0.060		Set Trigger
3	2.519	0.057	0.033	0.035	0.059		Set Trigger
4	2.468	0.056	0.033	0.036	0.057		Set Trigger
5	2.497	0.057	0.033	0.035	0.060		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



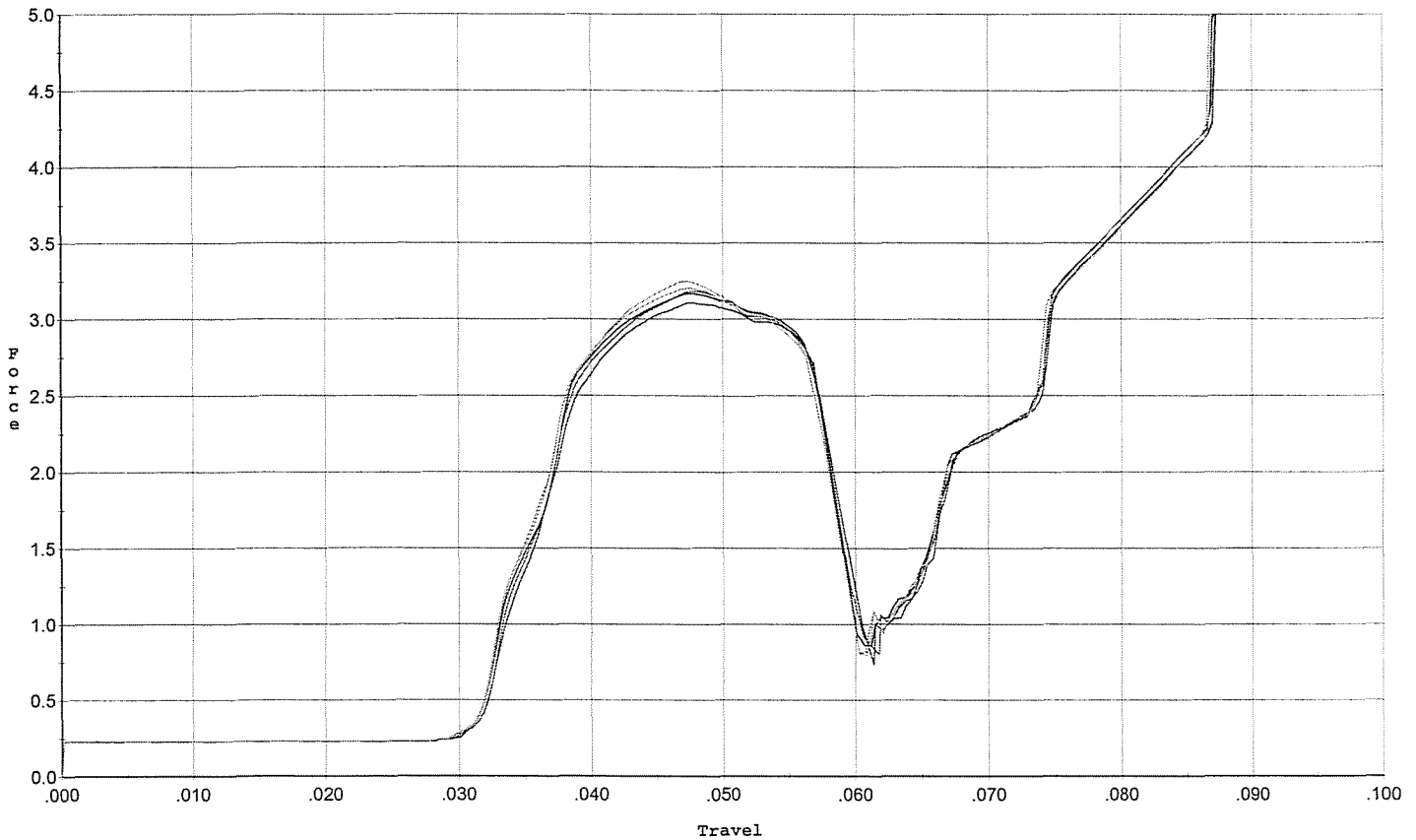
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.056	0.031	0.033	0.073		Set Trigger
2	3.096	0.057	0.031	0.033	0.073		Set Trigger
3	3.152	0.056	0.031	0.033	0.073		Set Trigger
4	3.150	0.056	0.031	0.033	0.073		Set Trigger
5	3.140	0.056	0.031	0.033	0.073		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



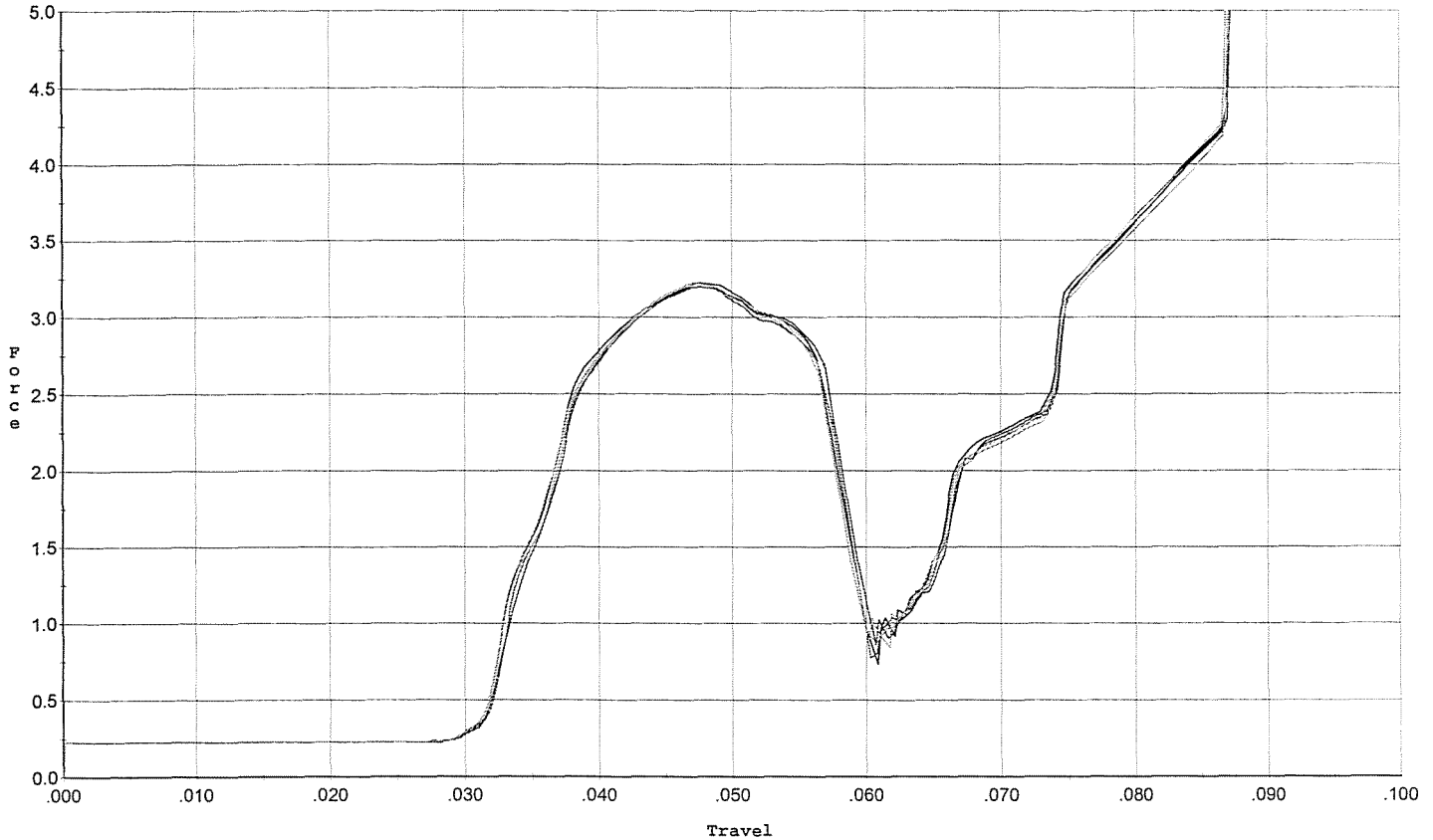
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.057	0.032	0.034	0.072		Set Trigger
2	3.169	0.057	0.032	0.034	0.074		Set Trigger
3	3.182	0.057	0.032	0.034	0.073		Set Trigger
4	3.203	0.058	0.032	0.034	0.075		Set Trigger
5	3.250	0.058	0.032	0.034	0.075		Set Trigger

AVG 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



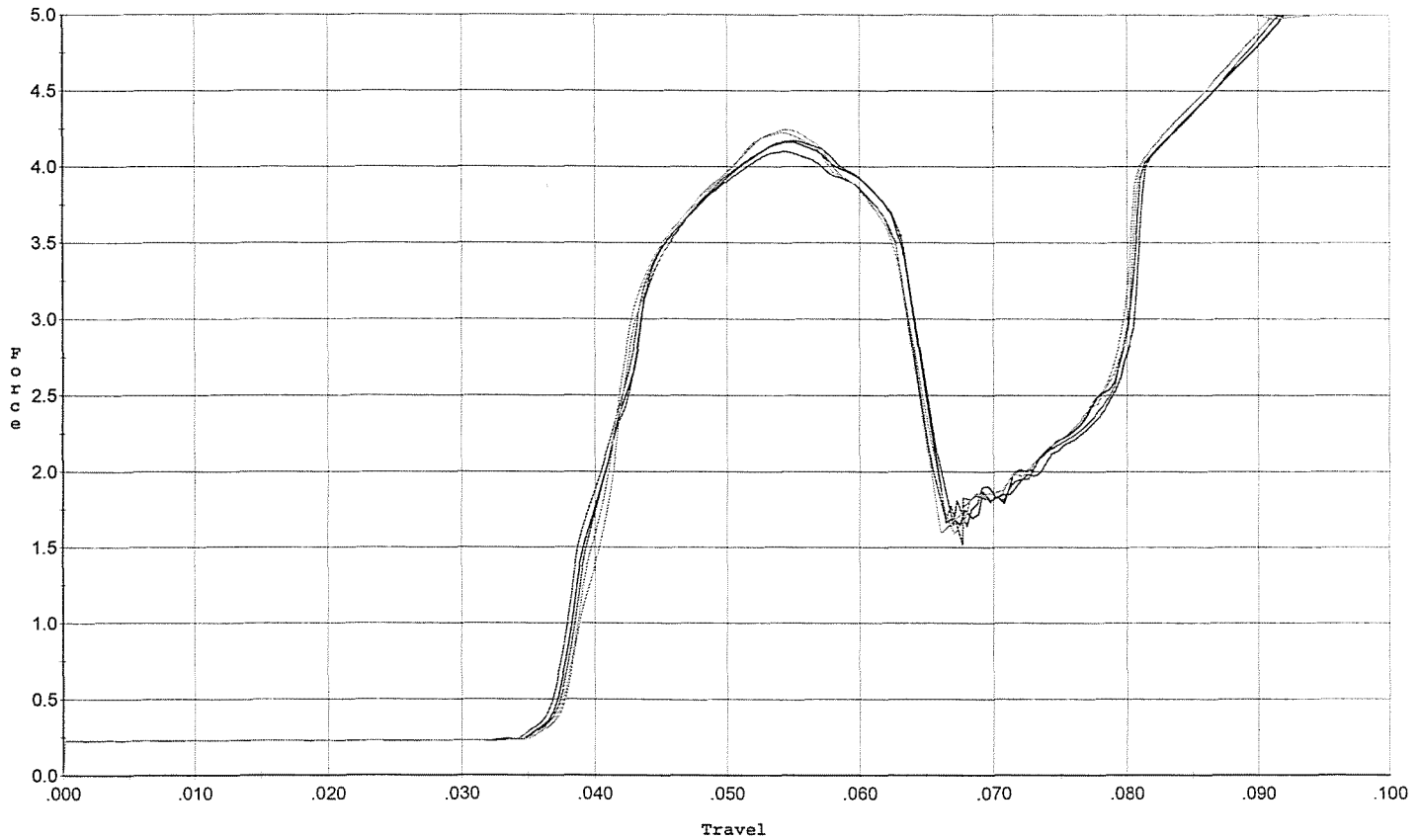
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.222	0.057	0.032	0.034	0.074		Set Trigger
2	3.198	0.058	0.031	0.034	0.076		Set Trigger
3	3.199	0.057	0.032	0.034	0.074		Set Trigger
4	3.201	0.057	0.031	0.034	0.073		Set Trigger
5	3.223	0.056	0.031	0.034	0.073		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



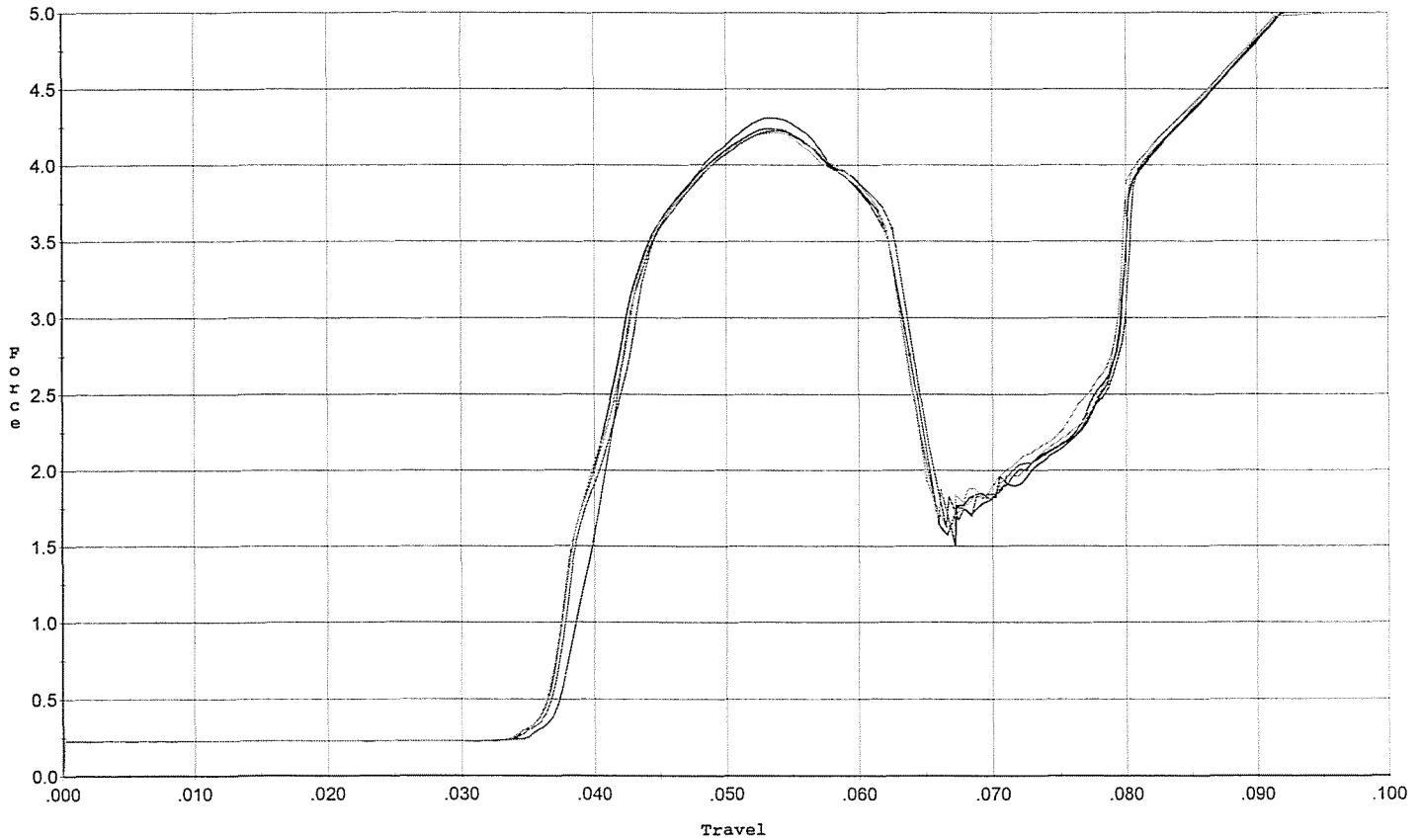
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.171	0.063	0.037	0.034	0.098		Set Trigger
2	4.162	0.063	0.037	0.034	0.098		Set Trigger
3	4.101	0.063	0.037	0.035	0.097		Set Trigger
4	4.222	0.063	0.037	0.034	0.097		Set Trigger
5	4.244	0.063	0.037	0.035	0.095		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



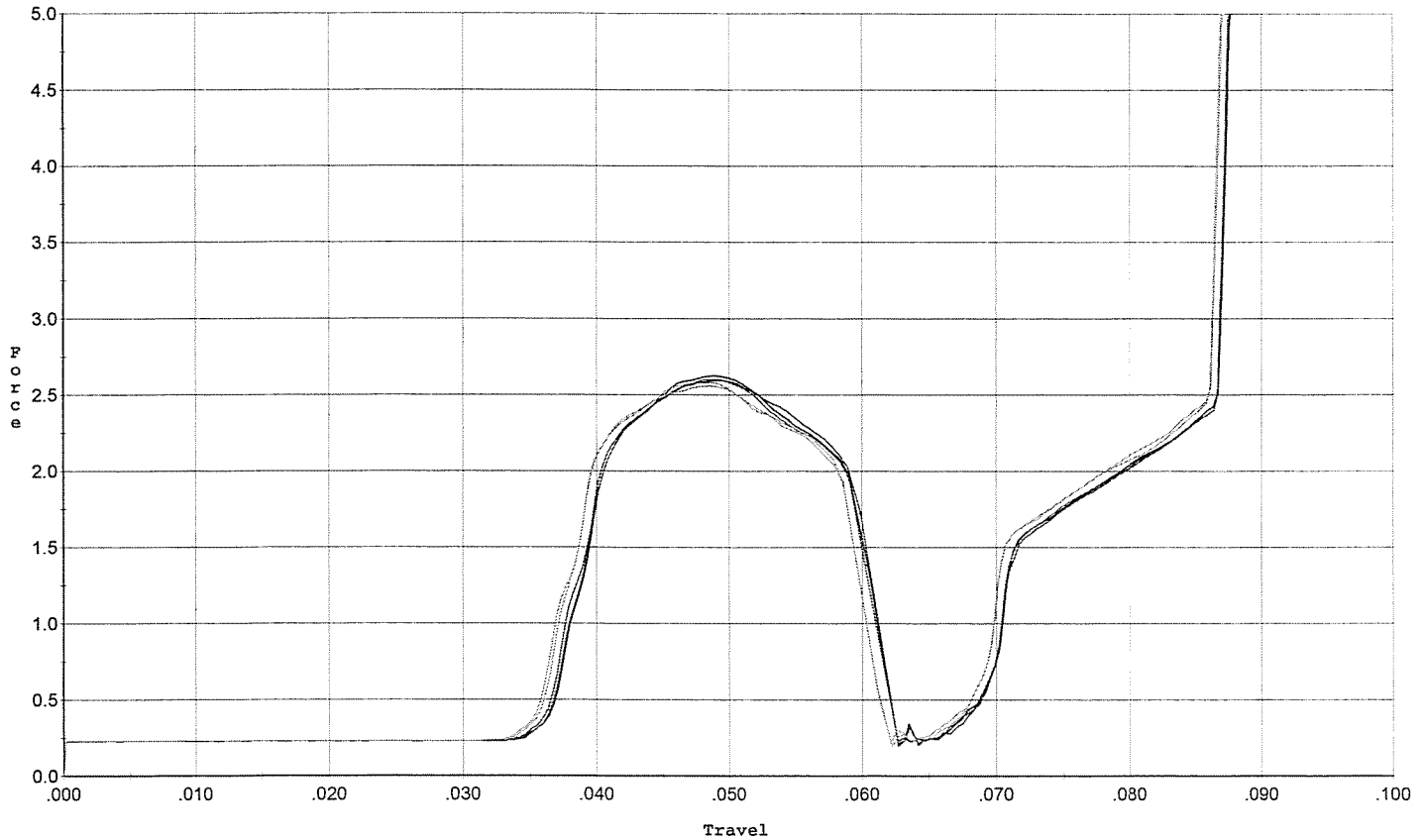
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.064	0.037	0.034	0.099		Set Trigger
2	4.242	0.062	0.036	0.035	0.098		Set Trigger
3	4.226	0.063	0.036	0.034	0.099		Set Trigger
4	4.212	0.062	0.036	0.035	0.098		Set Trigger
5	4.240	0.062	0.036	0.034	0.098		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



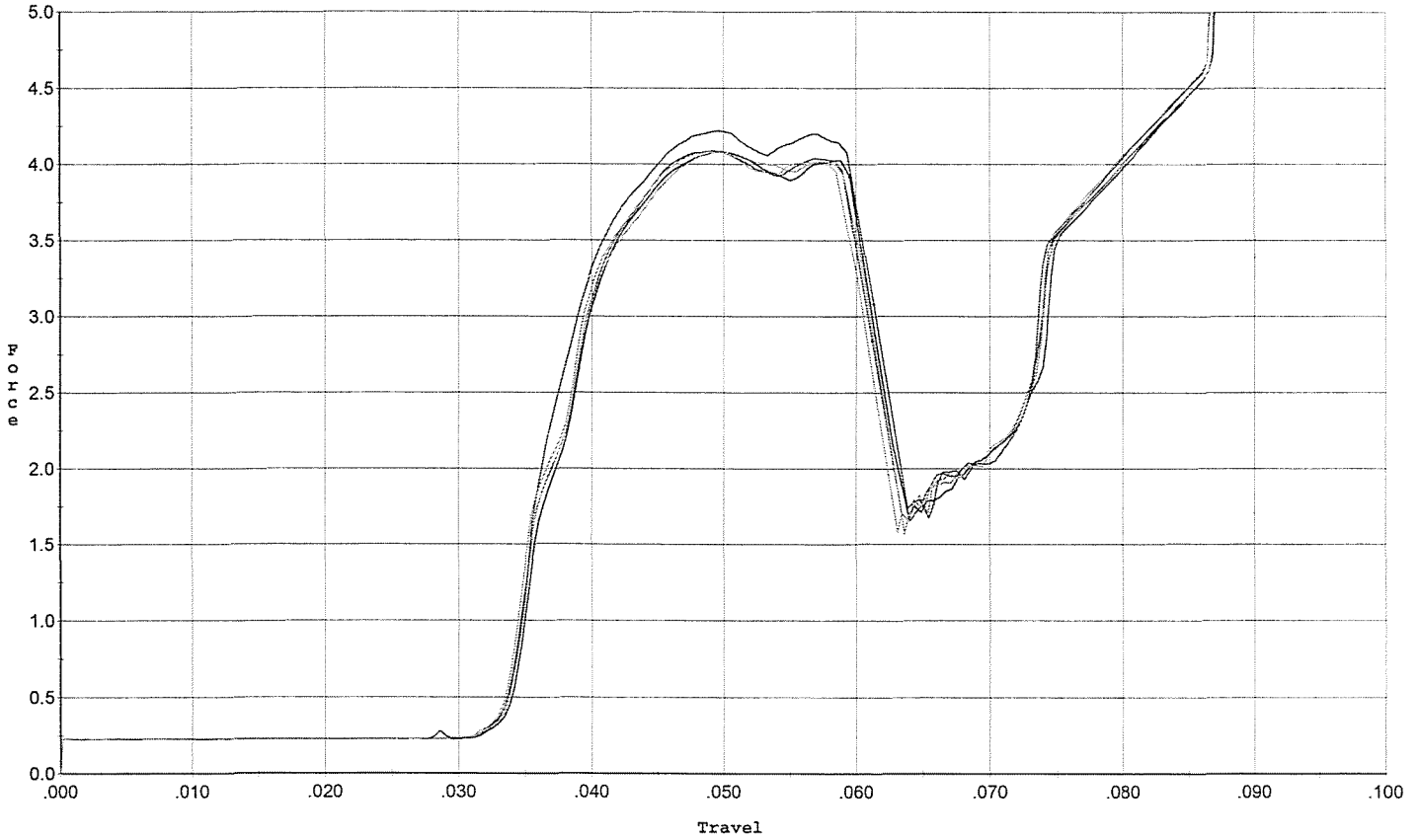
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.060	0.036	0.035	0.060		Set Trigger
2	2.624	0.060	0.037	0.035	0.059		Set Trigger
3	2.601	0.059	0.036	0.035	0.058		Set Trigger
4	2.560	0.059	0.036	0.035	0.058		Set Trigger
5	2.580	0.059	0.035	0.035	0.058		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs, +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.061	0.033	0.030	0.106		Set Trigger
2	4.083	0.060	0.034	0.031	0.098		Set Trigger
3	4.089	0.061	0.033	0.031	0.101		Set Trigger
4	4.083	0.060	0.033	0.031	0.099		Set Trigger
5	4.082	0.060	0.033	0.031	0.100		Set Trigger

Avg 4.11