

G6749855

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



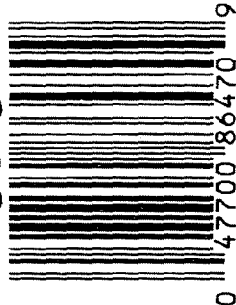
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749855

UPC



BM FORM

GUN SERIAL # G6749855

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-9-08	RPD
475	DRILL AND TAP SIGHT HOLES		7-11-08	SP
480	MAGNAFLUX BBL ACTION		7-15-08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/15/08	RT
520	GOFF BLAST BBL / REC		7/16	CT
542	APPLY COATINGS (BARREL ACTION)		8-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

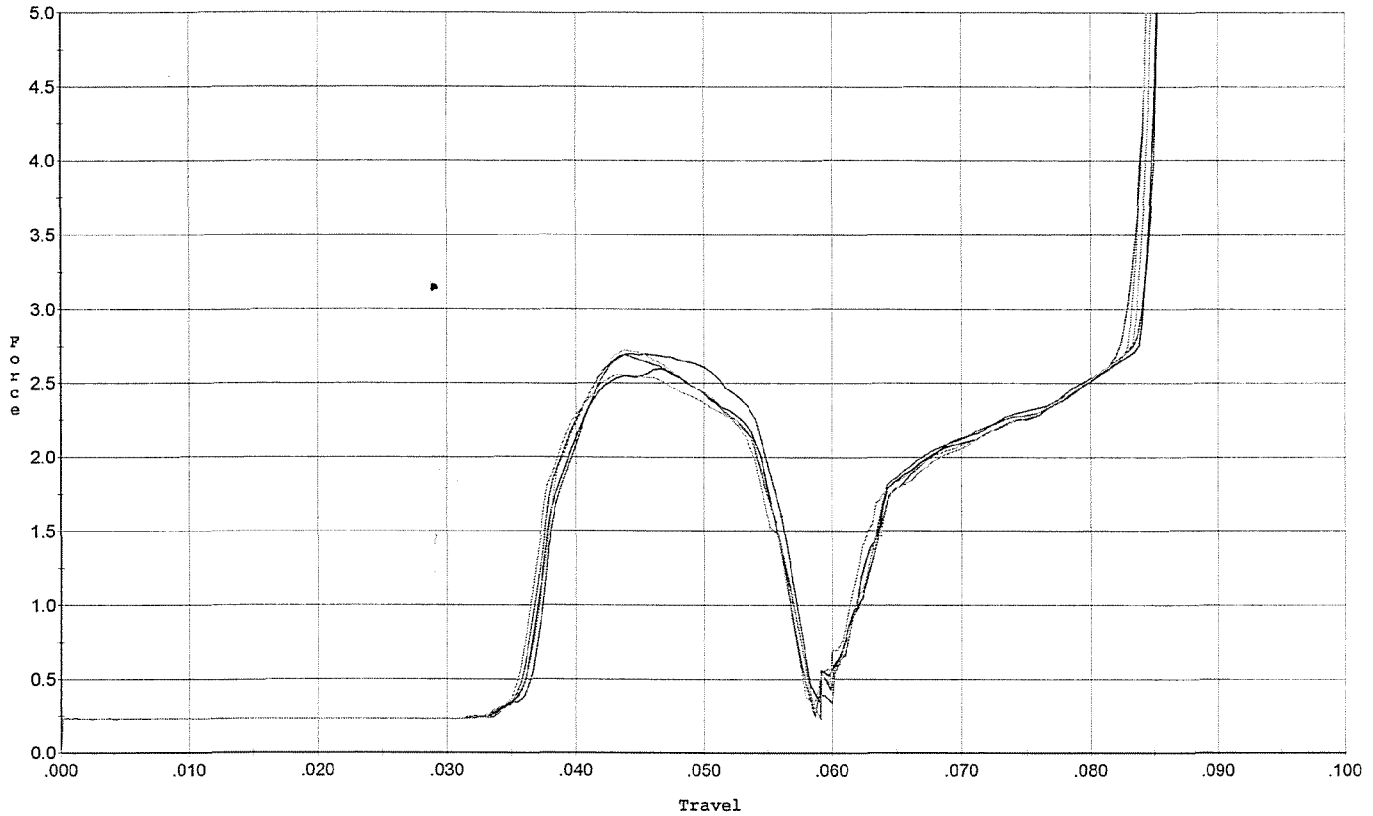
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7</u> <u>6</u>	8-5	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6.5</u> <u>7</u>	8-5	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	8-5	TC
	J) ASSEMBLE STOCK		7-17-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-27-08	Rgh
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-21-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-27-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.27</u> <u>2.21</u> <u>2.14</u> <u>2.21</u>	8-4-08	PSN
	C) FUNCTION		8-27-08	PSN
690	PACK		8/28	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



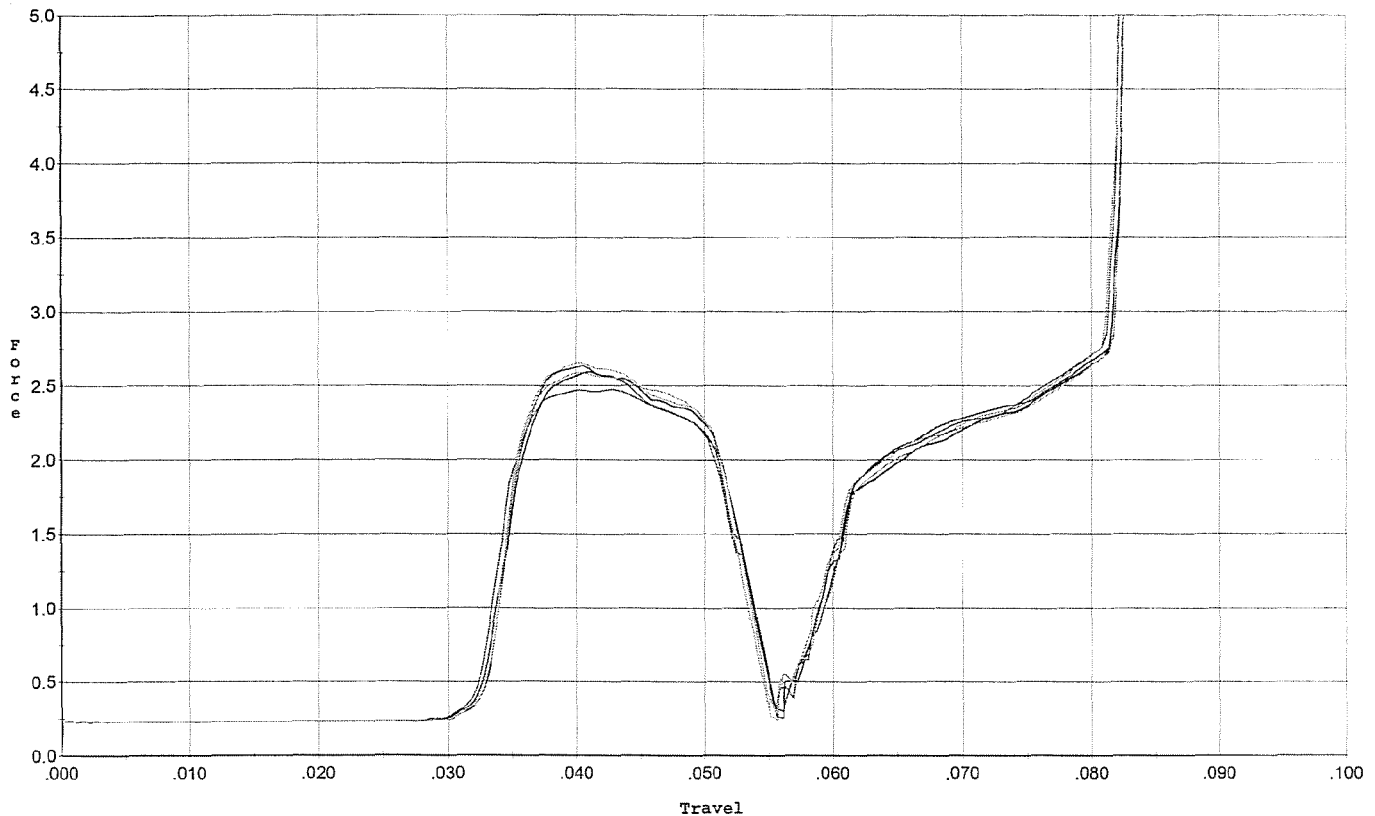
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.056	0.036	0.036	0.054		Set Trigger
2	2.599	0.057	0.036	0.036	0.053		Set Trigger
3	2.692	0.056	0.036	0.035	0.053		Set Trigger
4	2.722	0.057	0.036	0.035	0.054		Set Trigger
5	2.559	0.056	0.035	0.035	0.052		Set Trigger

AVG 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



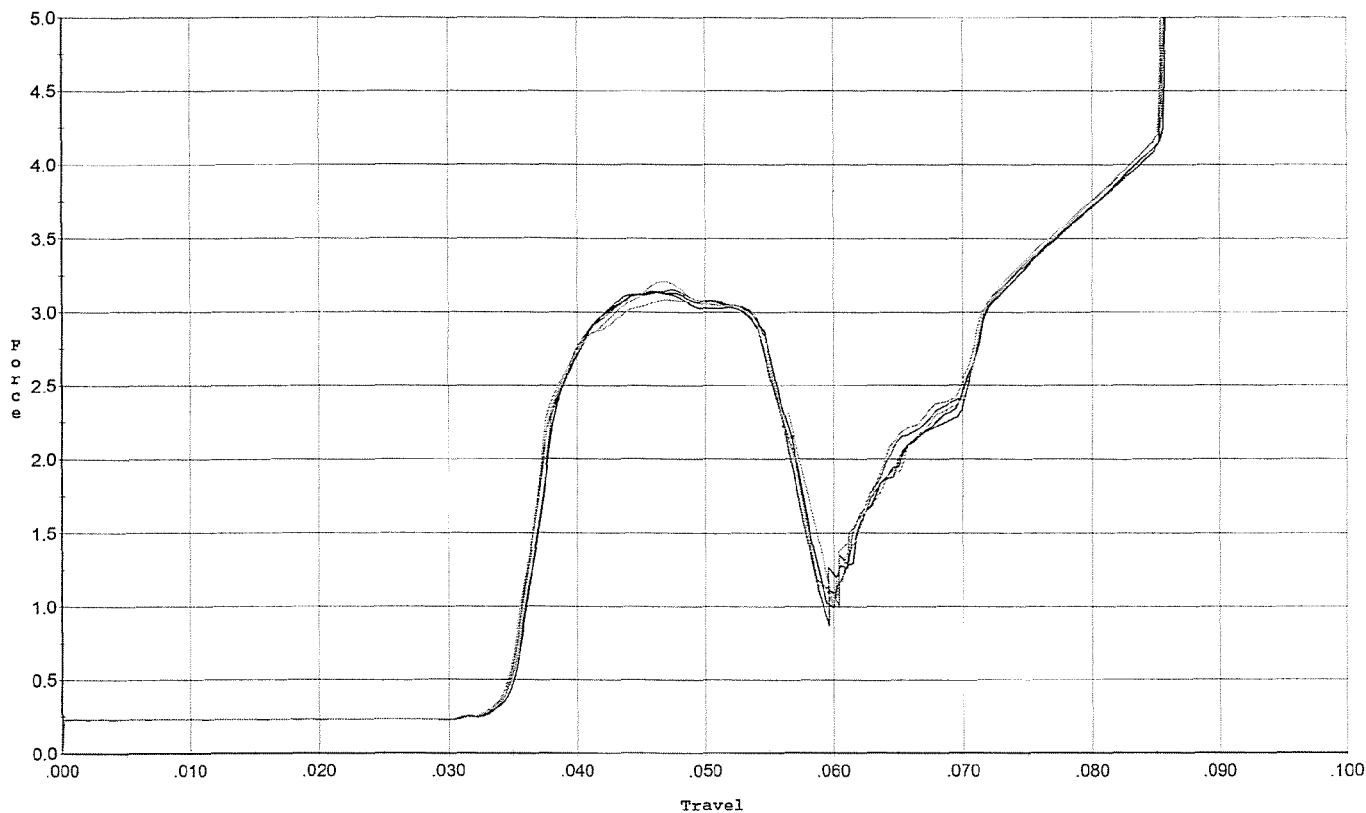
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.054	0.032	0.034	0.053		Set Trigger
2	2.593	0.053	0.033	0.035	0.051		Set Trigger
3	2.475	0.053	0.032	0.034	0.051		Set Trigger
4	2.653	0.053	0.033	0.035	0.052		Set Trigger
5	2.586	0.052	0.032	0.035	0.051		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



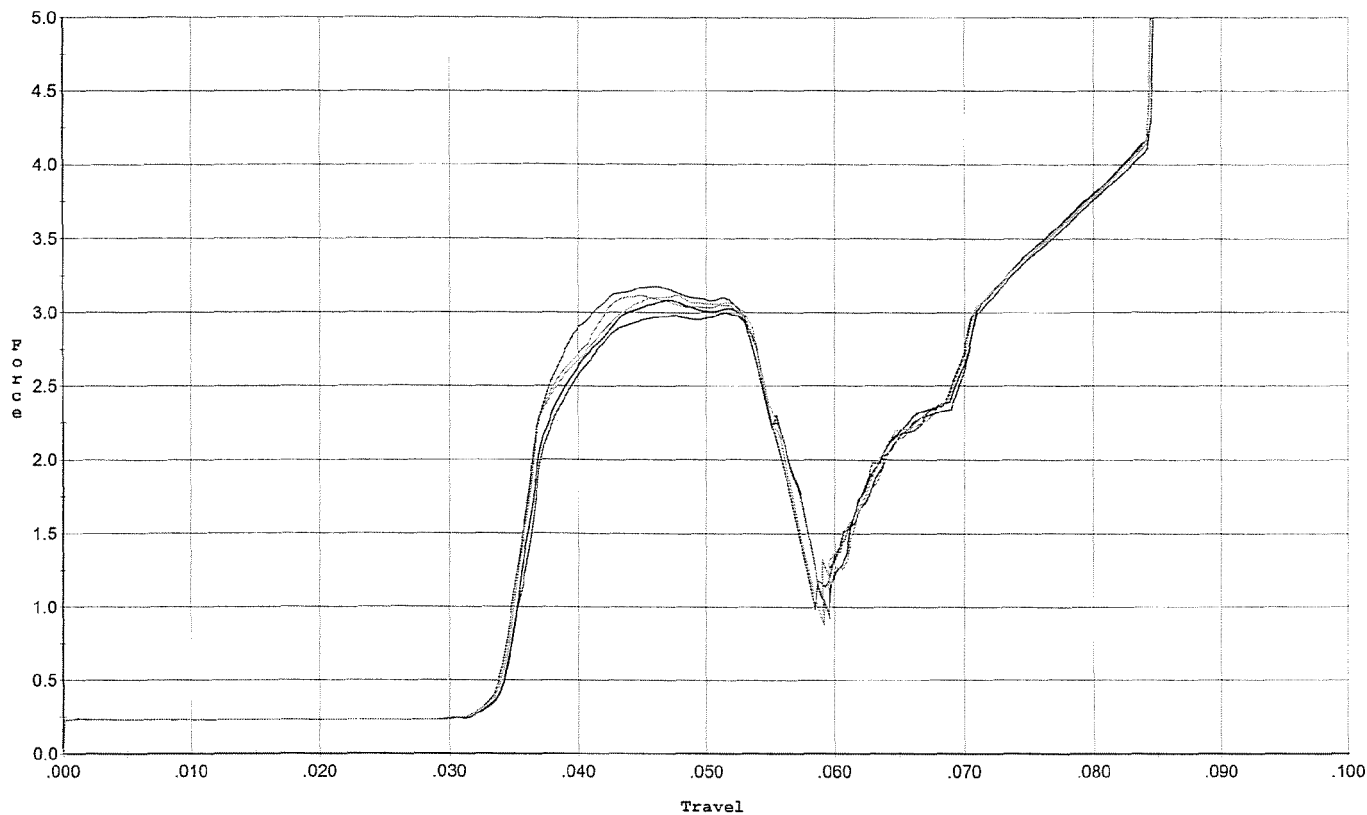
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.056	0.035	0.035	0.066		Set Trigger
2	3.136	0.057	0.035	0.035	0.067		Set Trigger
3	3.148	0.057	0.034	0.034	0.067		Set Trigger
4	3.085	0.055	0.034	0.035	0.064		Set Trigger
5	3.209	0.057	0.034	0.034	0.068		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



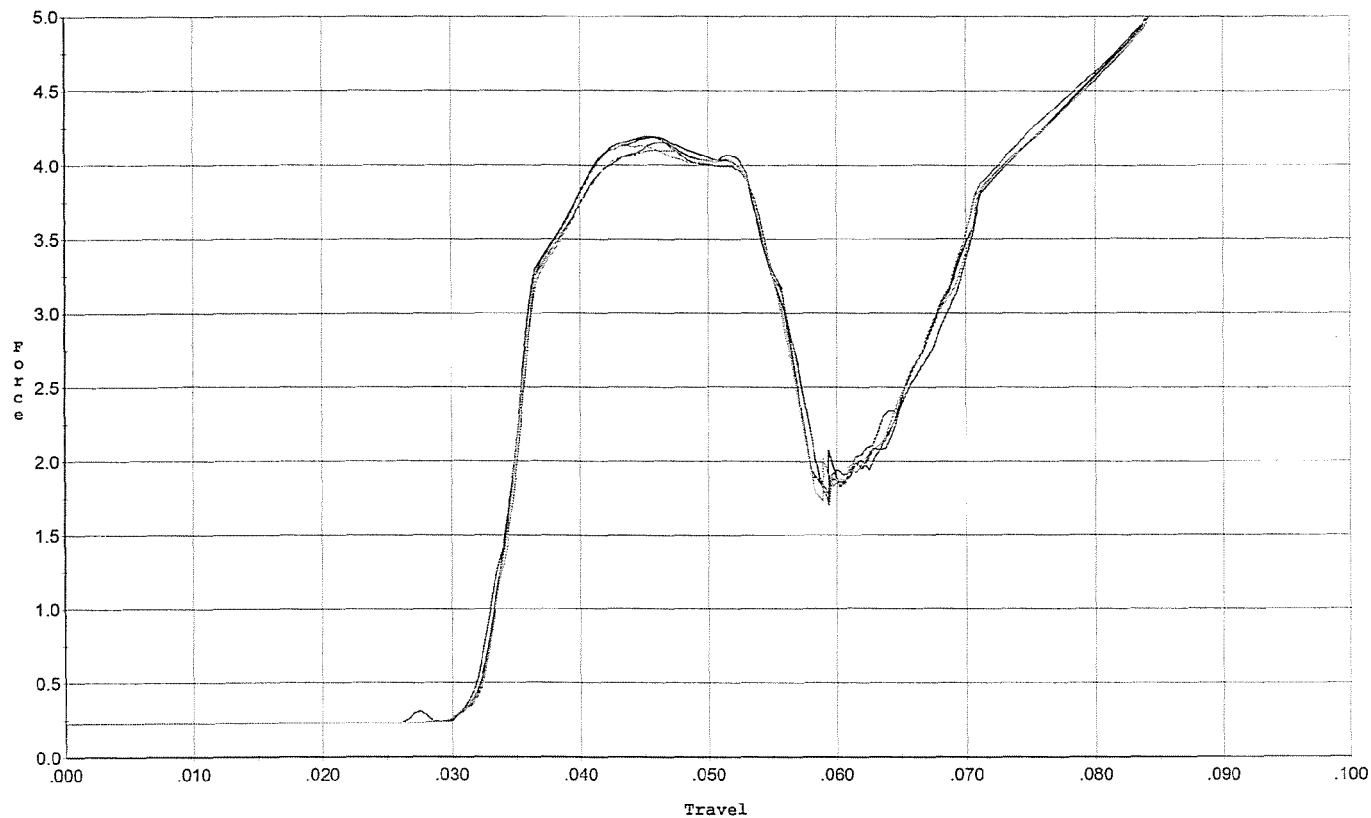
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.057	0.034	0.034	0.066		Set Trigger
2	3.083	0.057	0.034	0.034	0.067		Set Trigger
3	3.177	0.054	0.034	0.035	0.064		Set Trigger
4	3.114	0.057	0.034	0.033	0.069		Set Trigger
5	3.116	0.056	0.034	0.034	0.066		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



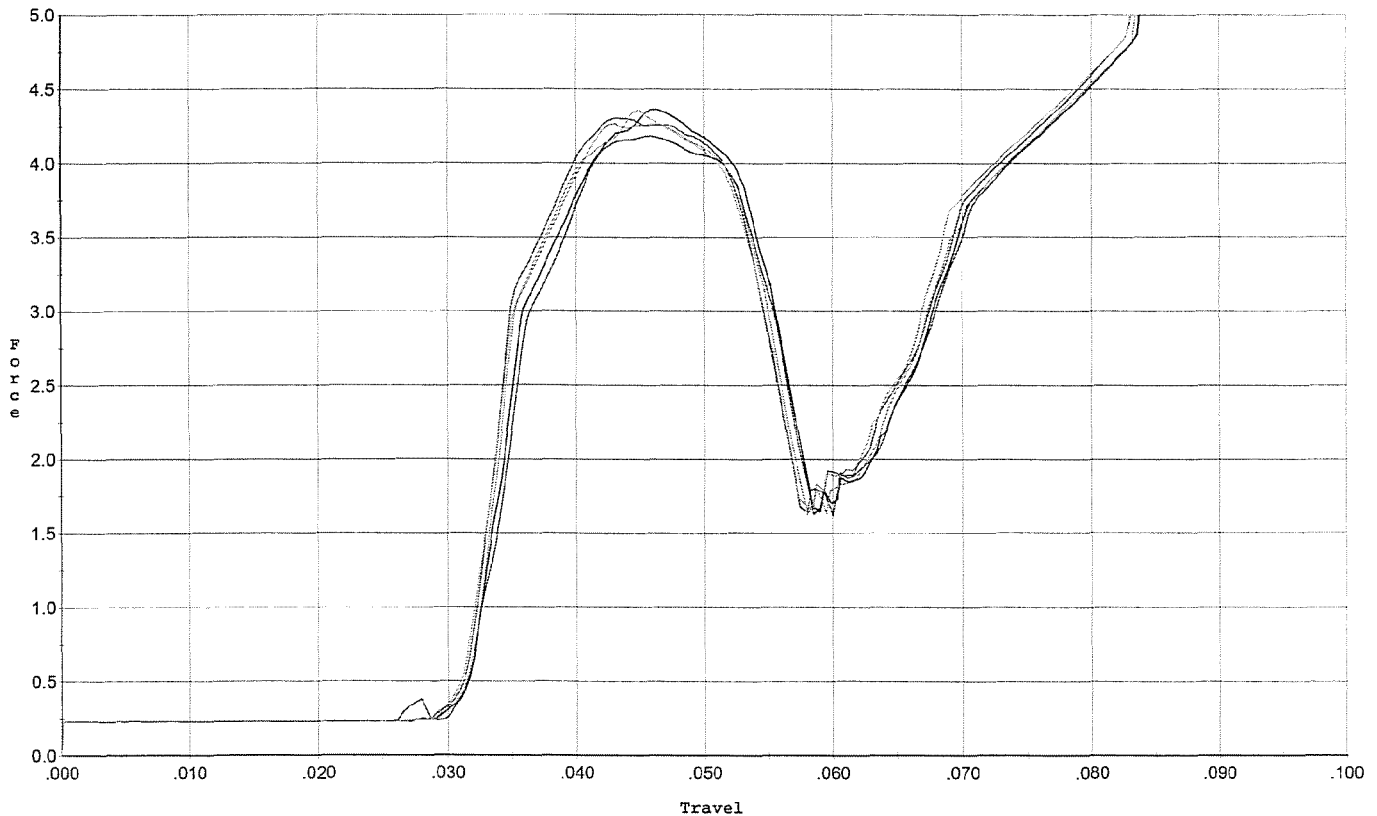
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.056	0.031	0.032	0.091		Set Trigger
2	4.193	0.057	0.032	0.032	0.093		Set Trigger
3	4.157	0.057	0.032	0.032	0.092		Set Trigger
4	4.131	0.056	0.032	0.032	0.091		Set Trigger
5	4.101	0.056	0.032	0.032	0.090		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



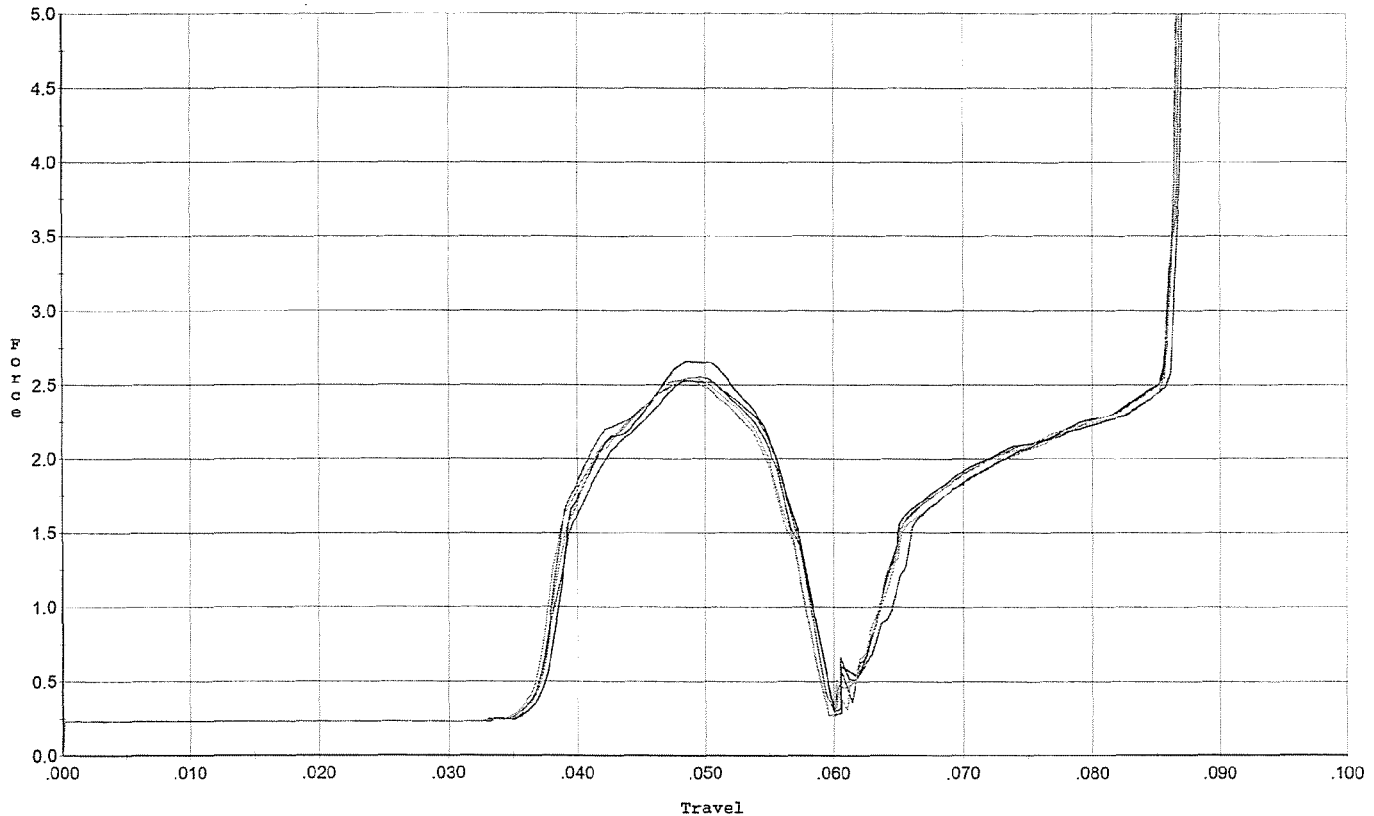
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.055	0.027	0.032	0.089		Set Trigger
2	4.362	0.055	0.031	0.032	0.091		Set Trigger
3	4.304	0.056	0.031	0.032	0.093		Set Trigger
4	4.358	0.055	0.031	0.032	0.092		Set Trigger
5	4.268	0.055	0.031	0.032	0.090		Set Trigger

Avg 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbsns. for final test



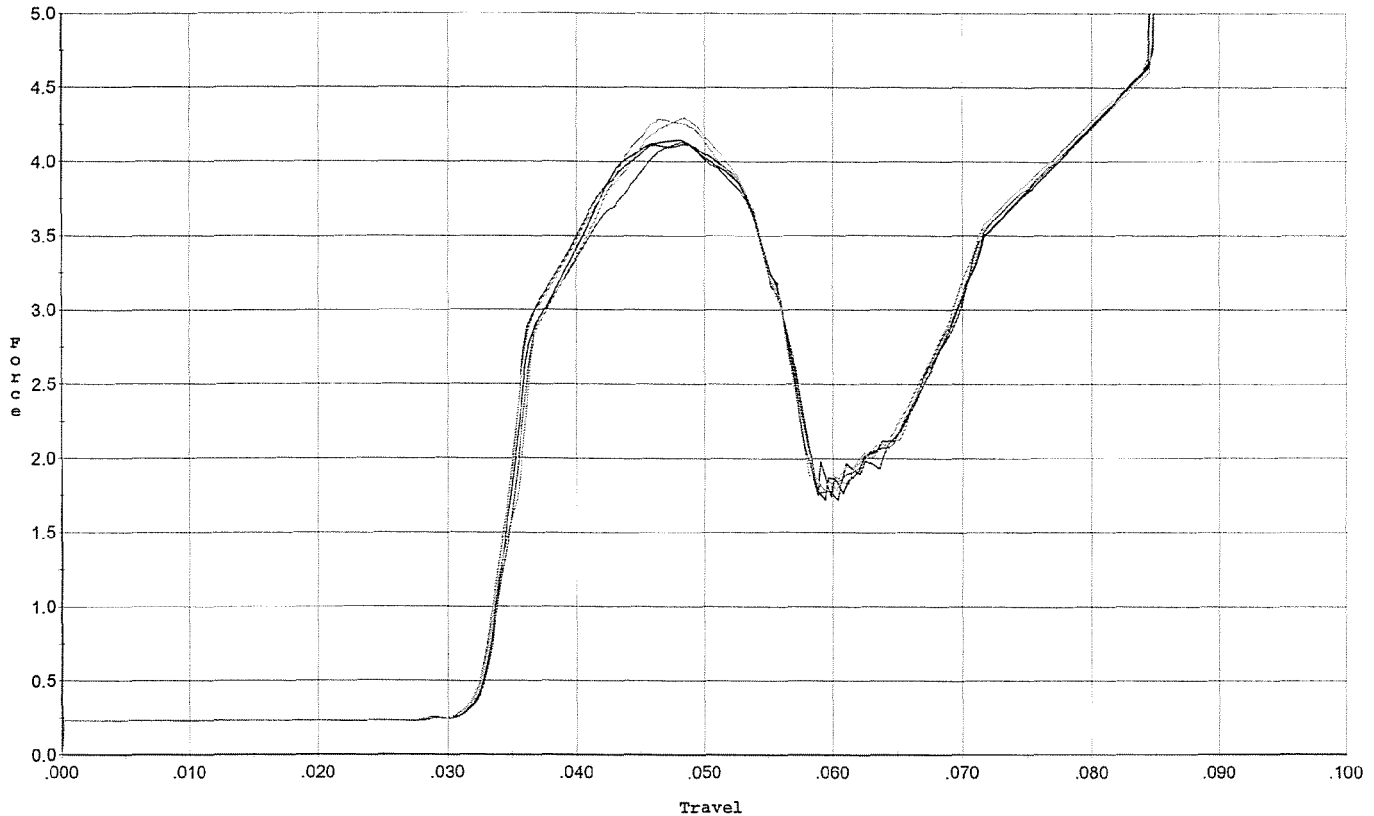
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.057	0.037	0.036	0.050		Set Trigger
2	2.658	0.057	0.037	0.036	0.051		Set Trigger
3	2.558	0.057	0.037	0.036	0.052		Set Trigger
4	2.553	0.057	0.037	0.036	0.050		Set Trigger
5	2.533	0.057	0.036	0.036	0.050		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.056	0.032	0.033	0.087		Set Trigger
2	4.141	0.057	0.032	0.033	0.089		Set Trigger
3	4.128	0.056	0.033	0.033	0.085		Set Trigger
4	4.295	0.056	0.032	0.033	0.088		Set Trigger
5	4.286	0.057	0.032	0.033	0.089		Set Trigger

Avg 4.19