

G6749856

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

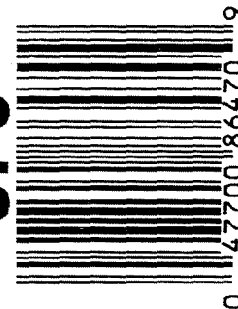
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6749856**

**UPC**



GUN SERIAL # G 6749856

| OP # | OPERATION NAME                                                                                                                         | READINGS | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |          | 6-25-08 | RP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |          | 6-25-08 | SP      |
| 440  | PROOF                                                                                                                                  |          | 6-25-08 | SD      |
| 460  | CHECK HEADSPACE                                                                                                                        |          | 6-25-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |          | 6-25-08 | RP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |          | 7-9-08  | L.P.D.  |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 7-11-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   |          | 7/15/08 | (18)    |
| 490  | MAGNAFLUX BOLT                                                                                                                         |          |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |          | 7/15/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |          | 7-16    | W       |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          |         |         |
| 545  | (BOLT)                                                                                                                                 |          |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |          |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 7-17-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 7-17-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 7/17/08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 7-18/08 | L.P.D.  |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          |         |         |

F004 REV 5/2006

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.5</u> <u>4</u> <u>4</u>                                | 8-5     | TL      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3</u> <u>3</u> <u>3</u>                                  | 8-5     | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.025</u>                         | 8-5     | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 7-18-08 | R.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-27-08 | RSN     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-21-08 | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/21/08 | MED     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-27-08 | RSN     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.19</u> <u>2.11</u> <u>2.18</u> <u>2.17</u> <u>2.21</u> | 8-4-08  | RSN     |
|              | C) FUNCTION                                                              |                                                             | 8-27-08 | RSN     |
| 690          | PACK                                                                     |                                                             | 8/5/06  | Fry     |

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
 3.00 LBS (plus or minus 0.75 LBS)  
 4.00 LBS (plus or minus 1.00 LBS)

DATE July 15, 2008TESTER S. Day

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.48                | 2.65                        |                                   | 2.62  |          |
| PULL #2 | 2.42                | 2.68                        |                                   | 2.57  |          |
| PULL #3 | 2.38                | 2.62                        |                                   | 2.60  |          |
| PULL #4 | 2.43                | 2.64                        |                                   | 2.61  |          |
| PULL #5 | 2.45                | 2.52                        |                                   | 2.59  |          |
| TOTAL   | 12.16               | 13.11                       |                                   | 12.99 |          |
| AVERAGE | 2.43                | 2.62                        |                                   | 2.59  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.03                | 2.89                        |  |          |
| PULL #2 | 3.25                | 2.85                        |  |          |
| PULL #3 | 3.18                | 2.91                        |  |          |
| PULL #4 | 3.40                | 2.77                        |  |          |
| PULL #5 | 3.06                | 2.73                        |  |          |
| TOTAL   | 15.92               | 14.15                       |  |          |
| AVERAGE | 3.18                | 2.83                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.02                | 4.04                        |                                   | 4.17                                    |
| PULL #2 | 4.15                | 4.06                        |                                   | 4.10                                    |
| PULL #3 | 4.19                | 4.07                        |                                   | 4.11                                    |
| PULL #4 | 4.20                | 4.12                        |                                   | 4.12                                    |
| PULL #5 | 4.09                | 4.09                        |                                   | 4.16                                    |
| TOTAL   | 20.65               | 20.38                       |                                   | 20.66                                   |
| AVERAGE | 4.13                | 4.07                        |                                   | 4.13                                    |