

G674 9857

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

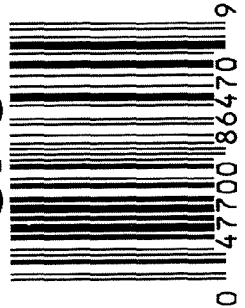
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749857

UPC



GUN SERIAL # G 6749857

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-9-08	RP
475	DRILL AND TAP SIGHT HOLES		7-11-08	SP
480	MAGNAFLUX BBL ACTION		7/15/08	(RP)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/15/08	RT
520	GOFF BLAST BBL / REC		7-16	WR
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-18-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

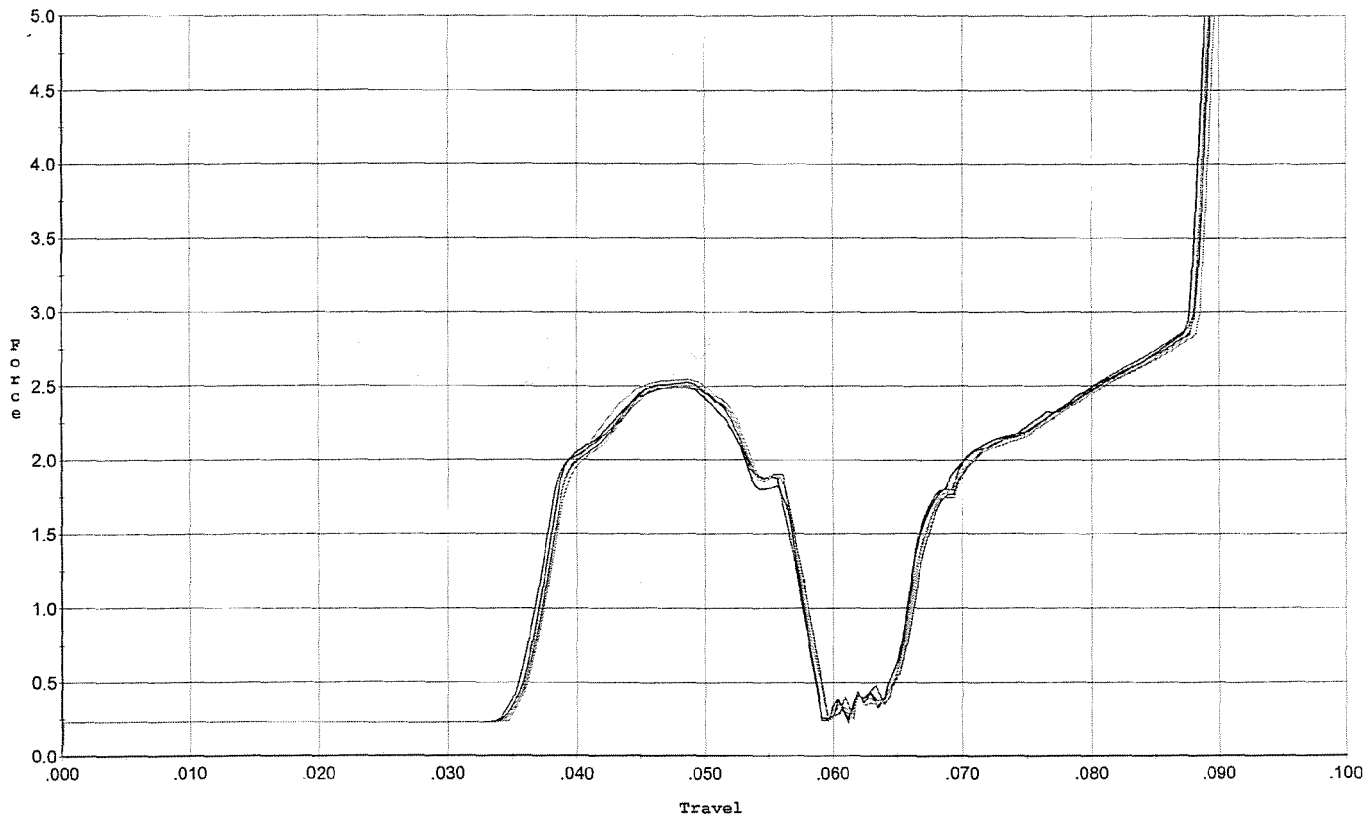
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK		7-18-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-7-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	SPD
	M) IRON SIGHT ALIGNMENT		8-7-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/22/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.27</u> <u>2.12</u> <u>2.20</u> <u>2.20</u>	7-30-08	PSW
	C) FUNCTION		8-4-08	SPD
690	PACK		8/9/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



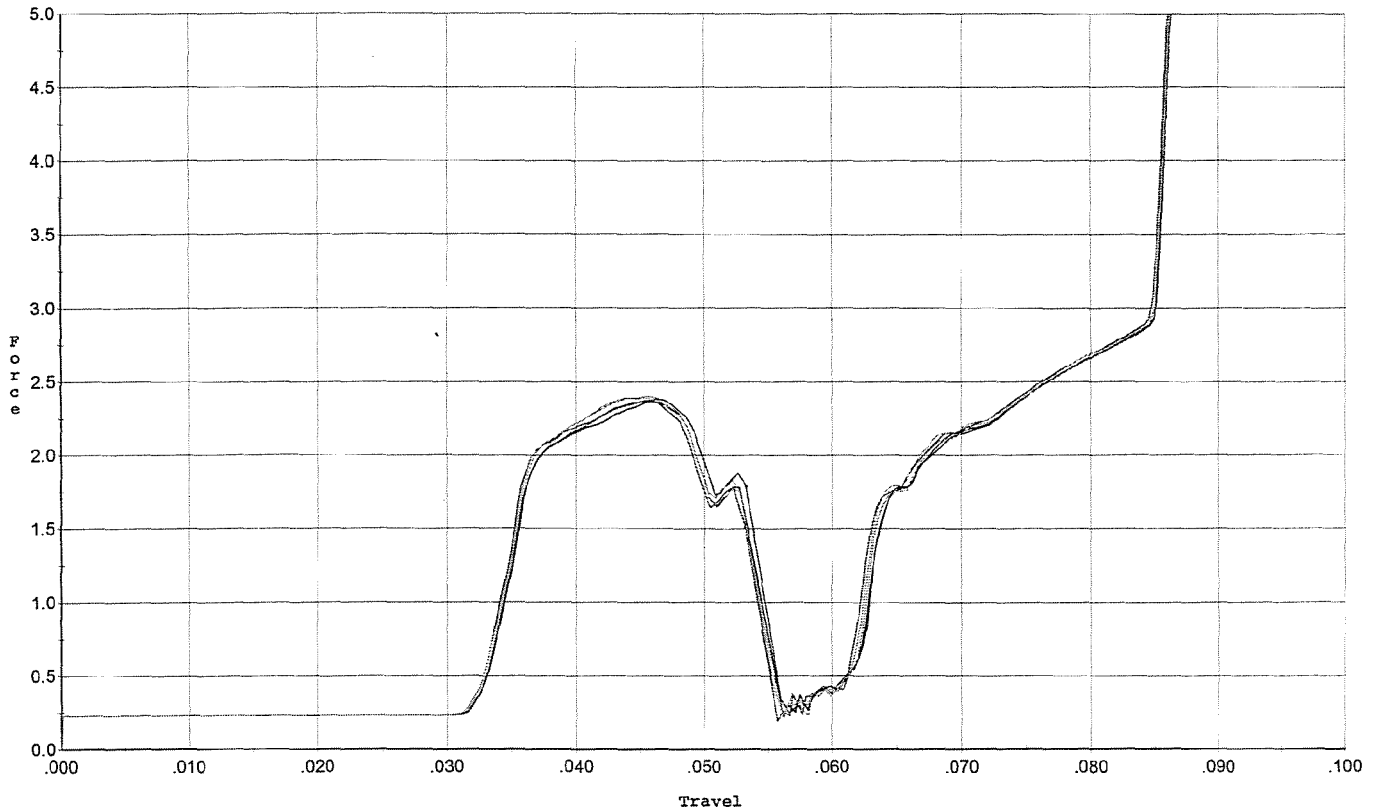
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.057	0.035	0.038	0.052		Set Trigger
2	2.491	0.056	0.035	0.038	0.051		Set Trigger
3	2.494	0.058	0.035	0.038	0.052		Set Trigger
4	2.502	0.056	0.035	0.038	0.050		Set Trigger
5	2.544	0.056	0.036	0.038	0.052		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



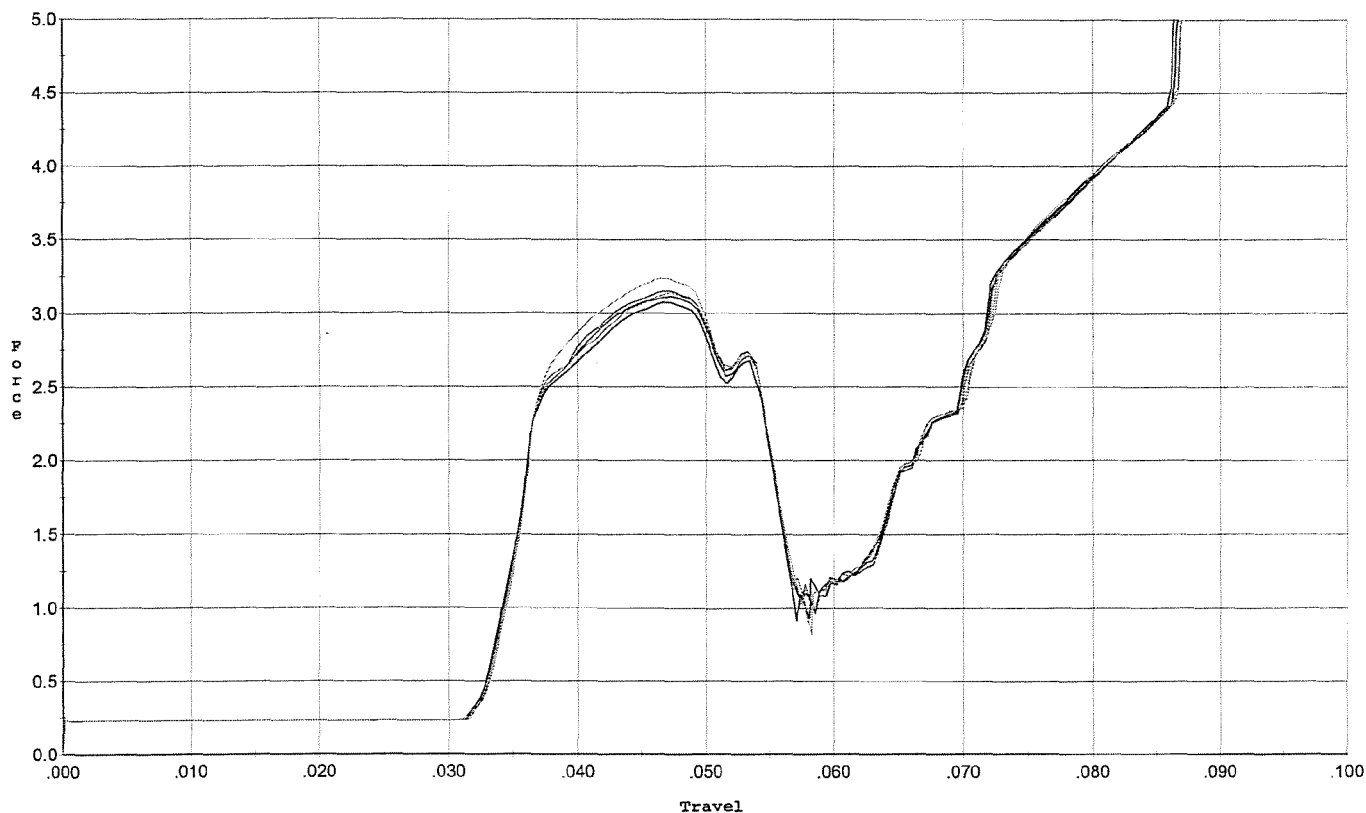
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.053	0.032	0.037	0.048		Set Trigger
2	2.361	0.054	0.032	0.037	0.048		Set Trigger
3	2.374	0.053	0.032	0.037	0.048		Set Trigger
4	2.399	0.053	0.032	0.037	0.048		Set Trigger
5	2.391	0.053	0.033	0.037	0.048		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



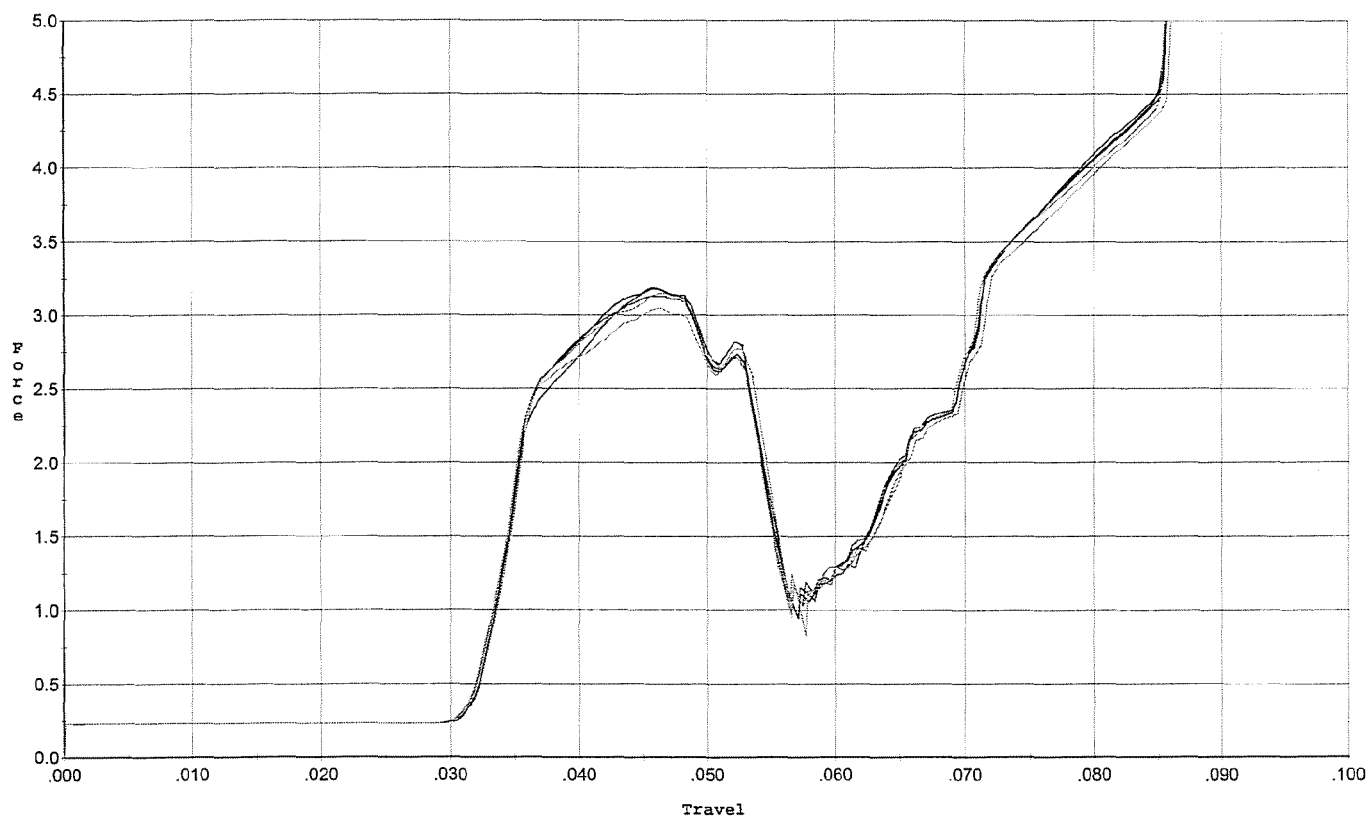
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.054	0.032	0.036	0.063		Set Trigger
2	3.078	0.054	0.032	0.036	0.063		Set Trigger
3	3.155	0.054	0.033	0.036	0.064		Set Trigger
4	3.241	0.054	0.032	0.036	0.065		Set Trigger
5	3.143	0.054	0.032	0.036	0.063		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



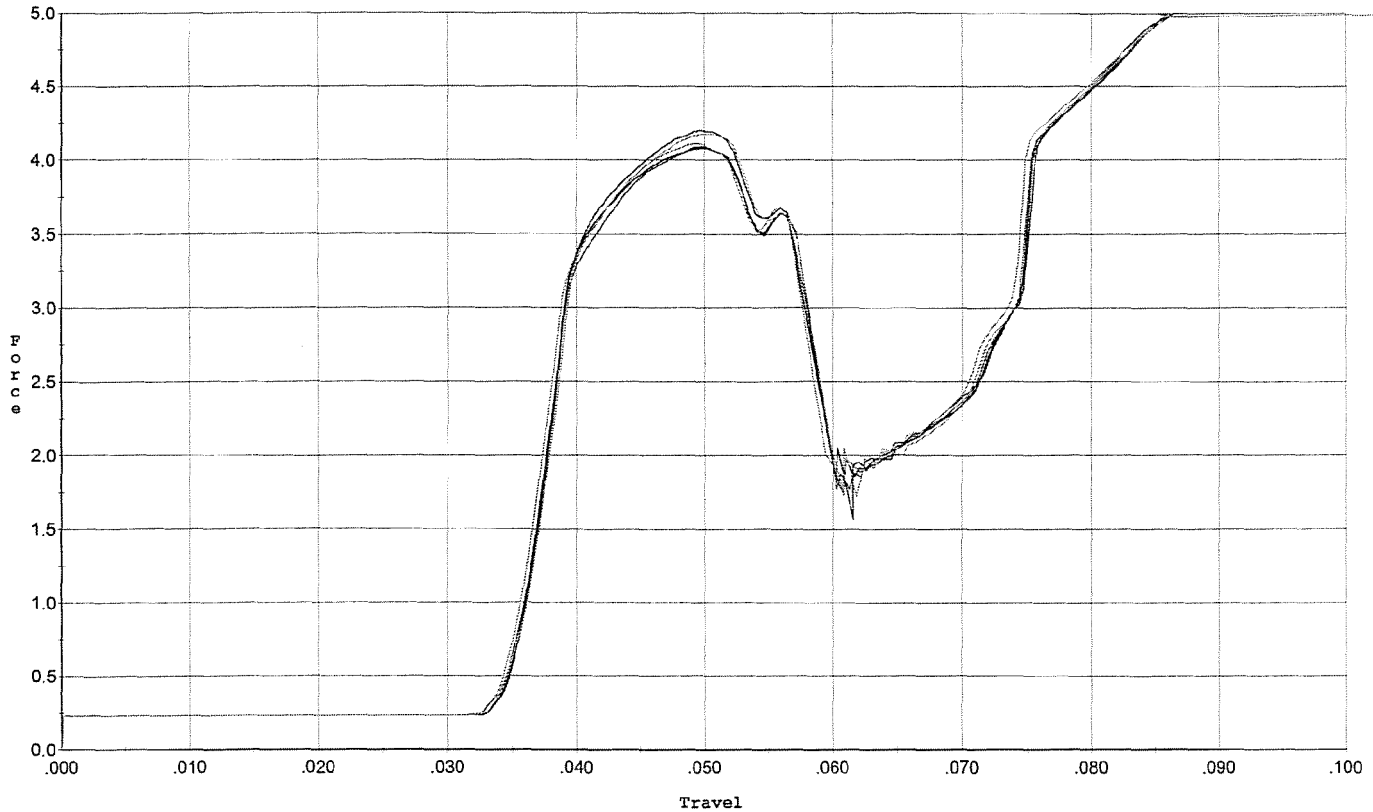
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.053	0.032	0.035	0.062		Set Trigger
2	3.179	0.053	0.032	0.035	0.063		Set Trigger
3	3.129	0.053	0.031	0.035	0.063		Set Trigger
4	3.047	0.053	0.032	0.035	0.062		Set Trigger
5	3.148	0.054	0.032	0.035	0.064		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



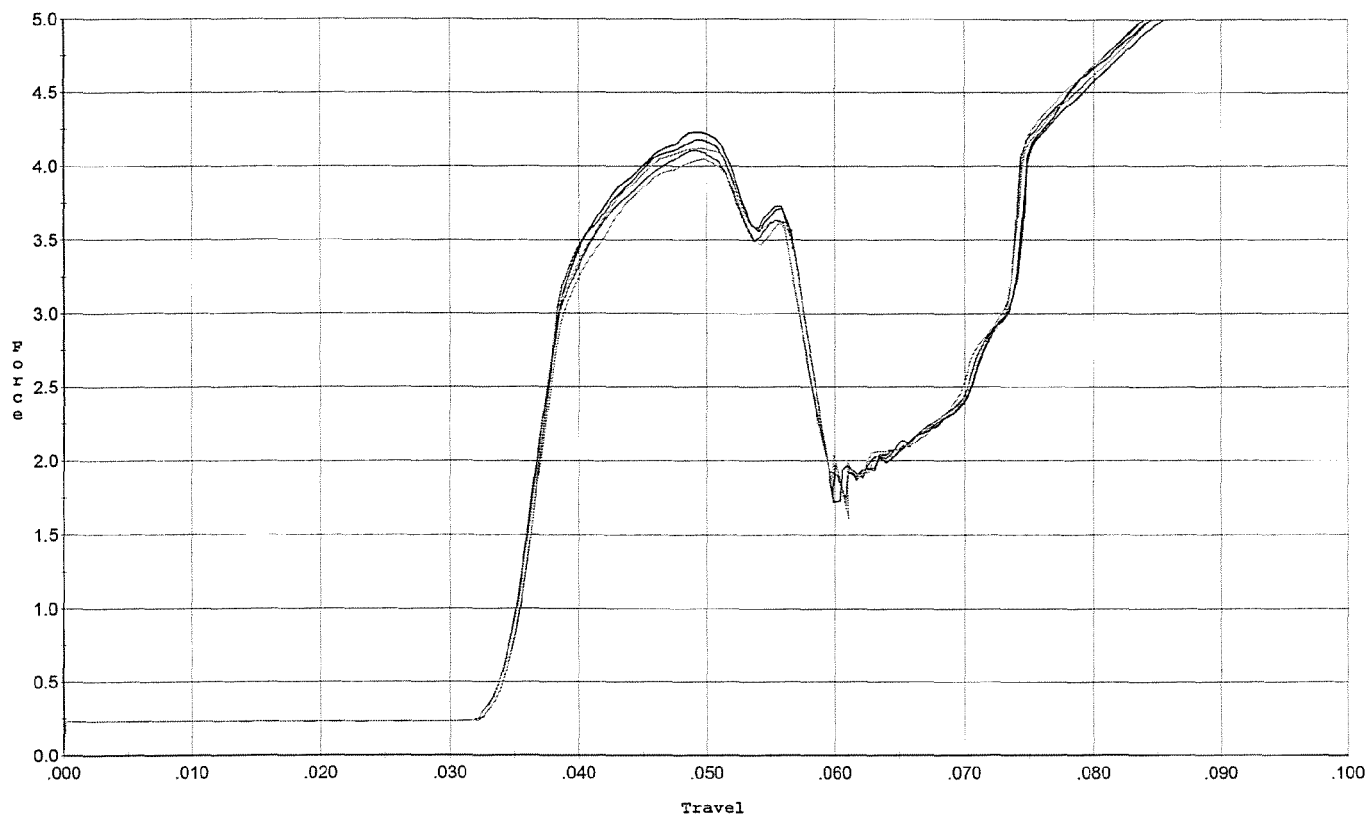
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.057	0.034	0.036	0.087		Set Trigger
2	4.091	0.058	0.034	0.035	0.087		Set Trigger
3	4.080	0.058	0.034	0.035	0.086		Set Trigger
4	4.175	0.057	0.034	0.035	0.086		Set Trigger
5	4.113	0.057	0.034	0.035	0.085		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



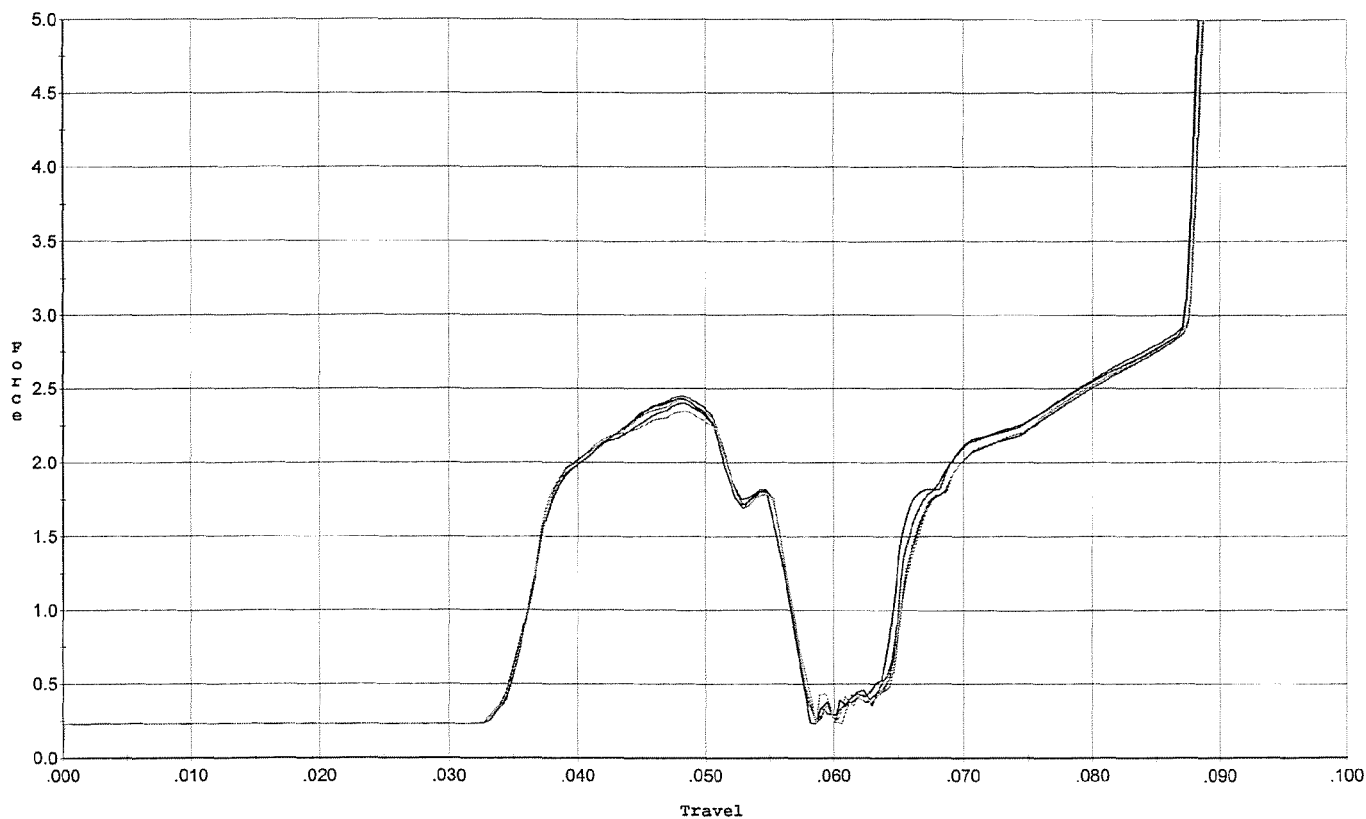
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.057	0.033	0.035	0.087		Set Trigger
2	4.228	0.057	0.034	0.035	0.087		Set Trigger
3	4.108	0.056	0.033	0.035	0.084		Set Trigger
4	4.122	0.056	0.034	0.035	0.085		Set Trigger
5	4.047	0.057	0.034	0.035	0.085		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



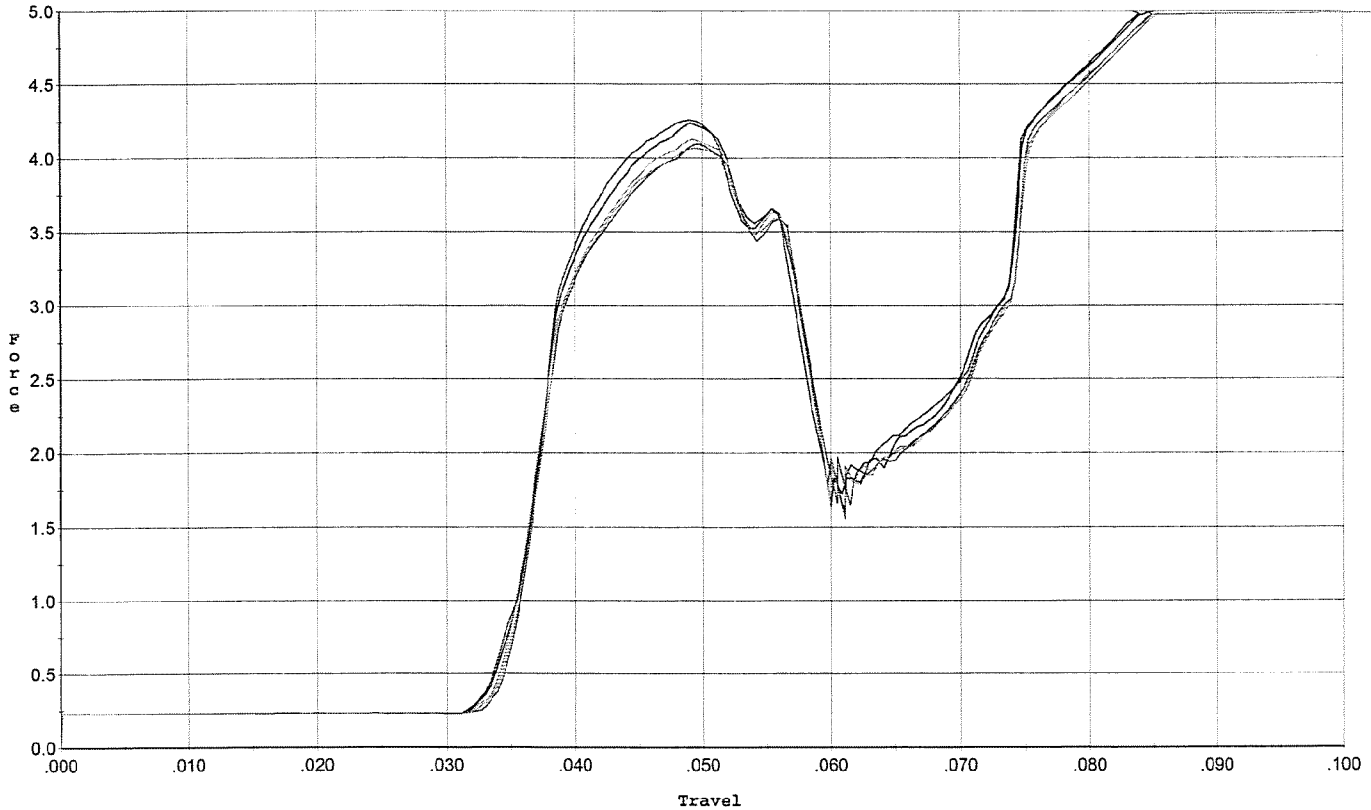
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.403	0.055	0.034	0.038	0.049		Set Trigger
2	2.430	0.056	0.034	0.038	0.049		Set Trigger
3	2.450	0.055	0.034	0.038	0.049		Set Trigger
4	2.347	0.055	0.034	0.038	0.049		Set Trigger
5	2.422	0.055	0.034	0.038	0.049		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.256	0.056	0.033	0.035	0.085		Set Trigger
2	4.237	0.057	0.033	0.035	0.087		Set Trigger
3	4.096	0.057	0.034	0.035	0.083		Set Trigger
4	4.128	0.057	0.034	0.035	0.084		Set Trigger
5	4.066	0.057	0.034	0.035	0.084		Set Trigger

Avg 4.15