

BARBER - M24 0139742

G6749864

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

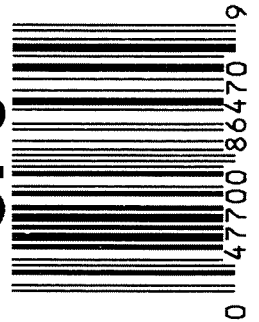
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749864

UPC



BARBER - M24 0139744 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749864

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	JP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	RP.D.
475	DRILL AND TAP SIGHT HOLES		JUL 15 2008 7-10-08	SR
480	MAGNAFLUX BBL ACTION		7-11-08	(RB)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-11-08	RT
520	GOFF BLAST BBL / REC		7-18	cm
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	RSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	RSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	RSN
	D) OIL FIRING PIN ASSEMBLY		7-22-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0139745 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK		7-22-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-9-08	SPD.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-9-08	SPD.
	M) IRON SIGHT ALIGNMENT		8-9-08	SPD.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-9-08	SPD.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.63</u> <u>2.62</u> <u>2.54</u> <u>2.61</u>	7-30-08	PSW
	C) FUNCTION		8-9-08	SPD.
690	PACK		8/23/08	Fay

F004 REV 5/2006

BARBER - M24 0139746
**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-22-08
TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.44	2.29		2.59	
PULL #2	2.46	2.23		2.62	
PULL #3	2.45	2.27		2.56	
PULL #4	2.44	2.29		2.64	
PULL #5	2.34	2.24		2.48	
TOTAL	1213	1132		1289	
AVERAGE	2.42	2.26		2.57	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.12		
PULL #2	3.14	3.18		
PULL #3	3.10	3.23		
PULL #4	3.11	3.14		
PULL #5	3.07	3.20		
TOTAL	1545	1587		
AVERAGE	3.09	3.17		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	4.11		4.16
PULL #2	4.07	4.13		4.12
PULL #3	4.06	4.08		4.12
PULL #4	4.04	4.09		4.12
PULL #5	3.99	4.05		4.15
TOTAL	2024	2046		2067
AVERAGE	4.04	4.09		4.13